

ASIAN EXTRUSIONS PRIVATE LIMITED

Technical Data Sheet # 2: Some Alloys and Their Properties in Different Temper

Alloy	Temper	Reference	Tensile Strength (Kgf/mm²)	0.2% Proof Stres (Kgf/mm²)	% E on 50mm G.L (min)	Conductivity at 20°C (min)	Bending Test
IS19000 / AA 1100	M/F*	IS AA	6.62 (typ)	-	18 -		:
	0	IS AA	11.21 max 9.17 (max)	-	25 35		:
IS19500 / AA 1050	M/F*	IS AA	6.62 (typ)	1.83 (typ)	23	-	-
	0	IS AA	10.19 max 7.74 (typ)	- 2.85 (typ)	25 39	-	-
IS19501 / AA 1350	M/F*	IS	6.11 (typ)	2.05 (typ) - -	25	60	1T bending upto 12 mm thickness
	0	AA IS		-	-	-	-
IS 24345 /	M/F*	AA IS	8.46 (typ) 15.29 (min)	2.85 (typ) 9.17 (min)	23 12	61	-
AA 2014 IS 31000 / AA 3003	M/F*	AA IS	9.68 (min)	<u>-</u>	- 16	-	-
	0	AA IS	13.25 (max)	-	20	-	-
IS 52000 / AA 5052	M/F*	AA IS	11.21 (Typ) 16.30 (min)	7.13 (min)	30 14	-	-
	0	AA IS	24.46 (max)	-	18	-	-
IS 63400 / AA 6063	M/F*	AA IS	24.46 (typ) 11.21 (min)		18 13	-	-
	0	AA IS	13.25 (max)	-	18	-	-
	W/T4	AA IS	9.17 (typ) 14.27 (min)	8.15 (min)	18 14	-	
	P	AA IS	17.53 (typ) 15.29 (min)	9.17 (typ) 11.21 (min)	7	-	-
	WP	AA IS	18.96 (typ) 18.85 (min)	14.78 (typ) 15.29 (min)	7 7	-	
IS 64430/ IS 6351	M/F*	AA IS	24.56 (typ) 11.21 (min)	21.81 (typ) 8.15 (min)	7 (typ) 12	-	
	0	AA IS	15.29 (max)		16	-	
	W/T4	AA IS	18.85 (min)	12.23 (min)	14	-	
	WP	AA IS	25.28 (typ) 31.60 (min)	15.49 (typ) 27.52 (min)	20 (typ) 7	-	-
IS 65032/ IS 6061	M/F*	AA IS	31.60 (typ) 11.21 (min)	28.84 (typ) 5.10 (min)	7 12	-	-
	0	AA IS	15.29 (max)	11.72 (max)	16		-
	W/T4	AA IS	15 (typ) 18.85 (min)	11 (typ) 11.72 (min)	16 14		-
	WP	AA IS	18 (min) 28.54 (min)	11 (min) 23.95 (min)	16 7	-	-
IS 63401/ IS 6101		AA IS, Range-1	17.33 (min)	13.76 (min)	12	- 56.5	- 1xT from 3.00 upto and including 9.50 mm thickness
	WP	IS, Range-2 AA	20.39 (min) 20.38 (typ)	17.33 (min) 17.53 (typ)	10 12	55 56	2xT from 3.00 upto and including 9.50 mm thickness

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