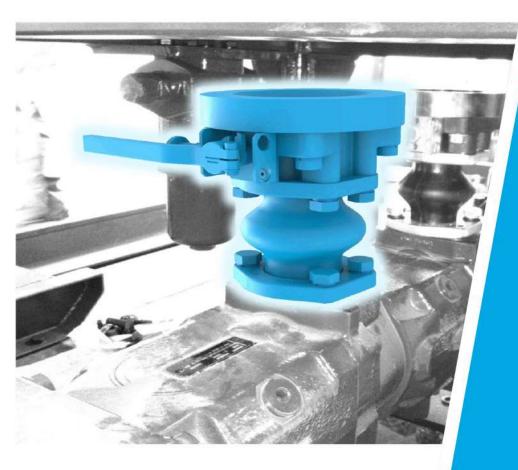
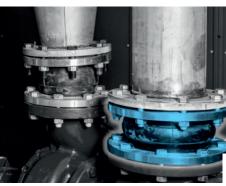


Connection Technology

Made in India! Standard Series









be different. make a difference.

DK-connection-technology-ind-rev0

Company

Who we are and what we offer

asa stands for developments, advances and innovations already at work through our customers' various mobile and stationary applications. More than 38 years experience in thermal systems, connection technology and fluid controls has made us a global leader in advanced technologies. Our experience creates progress to ensure you competitive pricing, consistent product performance and reliability.

asa india's main facility is located in Palej, near Vadodara. Palej is a census town in the Bharuch district, Gujarat, India. With its strong growth rate and fast developing infrastructure asa made the right choice and took the way into a prosperous future in India.



Our sales office in Mumbai is an addition for best service and sales support for India. Contact us at +91 22 28195557 or salesindia@asahydraulik.com





Be different. Make a difference.

Over the years, as a continually developed into a globally active systems supplier. Despite this evolution, we consciously maintained the medium sized structure of a family owned company. As a result we are able to respond quickly and flexibly to our customer's demands and promote our innovations Our increasing product portfolio and quality targets developed as as a brand to the next level. Thus made us create a new logo and appearance to strengthen our key values and highlight it in all our present and future markets. We are proud on looking back on almost 40 years of innovative products, but our major attitude is a the view into the future. Please check out our newest products and technologies in this catalogue and contact us if more detailed information is required.





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Innovation

Thermal Systems



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R & D Services



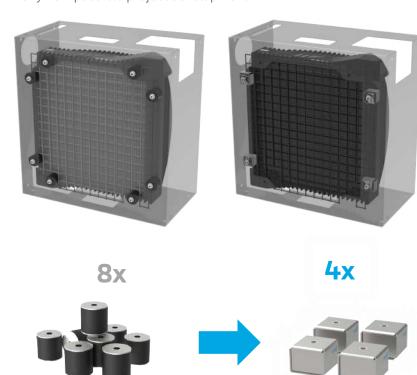


Innovation

Have you ever seen a company searching for bad technical solutions?

As a global technology group with its different technical categories we have a wide spreaded demand of technical solutions and products in the markets. When we find out that we are using an average solution or not even finding an appropriate product, we start developing it on our own!

The connection technology product group is therefore a collection of solved problems and completes a lack of technology at different markets and applications. Take a look at our systems and solutions and get in contact for any new possible project development!



Example Rubber Vibration Absorbers:

This example shows the difference between the use of 8 cylindrical rubber shock absorbers compared to 4 of our new shock absorbers.

- On the left picture you can see the necessary use of 8 conventional absorbers to support a ~26kg unit. This configuration has still limited shear load capability followed by a short duration.
- The right picture shows a replacement of the 8 units with only 4 of our absorbers with the new design. This configuration allows even higher shear loads. As a result we reduce costs and raise the life time of the product at the same time.

- low shear loads
- short life time

- ✓ higher shear loads!
- ✓ long duration!





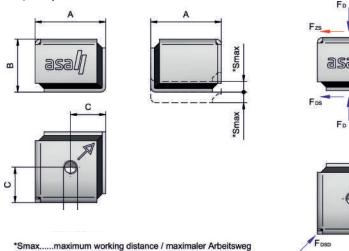




Vibration Absorber MDGQ Absorber



The *asa* rubber vibration absorbers are rubber metal connected parts to absorb impact loads on components as protection and to extent the life time. The patented solution is especially equipped for highest shear loads. An assembly system controlled by arrows on the metal parts helps to optimize and raise the load capability of the vibration absorber.



Dimensions

order number	description	А	В	С	М	Smax	shore degree	weight
		[mm]	[mm]	[mm]		[mm]		[kg]
MDGQ403008IIKI00	40x40x30 M8	40	30	20	M8 x 10	± 3	45 ± 5	0,127
MDGQ504510IIKI00	50x50x45 M10	50	45	25	M10 x 12	± 6	55 ± 5	0,280
MDGQ755512IIKI00	75x75x55 M12	75	55	37,5	M12 x 15	± 8	55 ± 5	0,659
MDGQ1007516IIKI00	100x100x75 M16	100	75	50	M16 x 16,5	± 9	65 ± 5	1,920

Load Capacities, Maximum Static Loads

order number	description	compression F _D	tension F _z	compression/shear F _{DS}	tension/shear F _{zs}	compression/shear diagonal F _{DSD}
		[N]	[N]	[N]	[N]	[N]
MDGQ403008IIKI00	40x40x30 M8	800	250	700	350	950
MDGQ504510IIKI00	50x50x45 M10	2000	1450	1550	1500	2250
MDGQ755512IIKI00	75x75x55 M12	4250	2250	2600	2200	3850
MDGQ1007516IIKI00	100x100x75 M16	11700	8800	6900	6350	8350

Spring Rates

order number	description	compression C _D	tension C _z	compression/shear C _{DS}	tension/shear C _{zs}	compression/shear diagonal C _{DSD}
		[N/mm]	[N/mm]	[N/mm]	[N/mm]	[N/mm]
MDGQ403008IIKI00	40x40x30 M8	267	83	233	117	317
MDGQ504510IIKI00	50x50x45 M10	333	241	258	250	375
MDGQ755512IIKI00	75x75x55 M12	531	281	325	275	481
MDGQ1007516IIKI00	100x100x75 M16	1301	982	770	709	932

Assembly Instructions

assembly of 4 vibration absorbers:



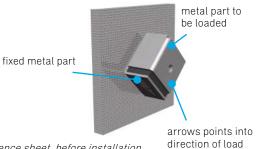


all 4 arrows have to point towards the middle





best mounting position:



Please read product application reference sheet, before installation.

Material

metal	zinc coated
elastomer	natural rubber
working temperature range	-30°C to +70°C

Options

stainless steel type	500 hrs tested
	according
	DIN EN ISO 9227-
	NSS (salt spray test)

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@asa hydraulik, October 2019**

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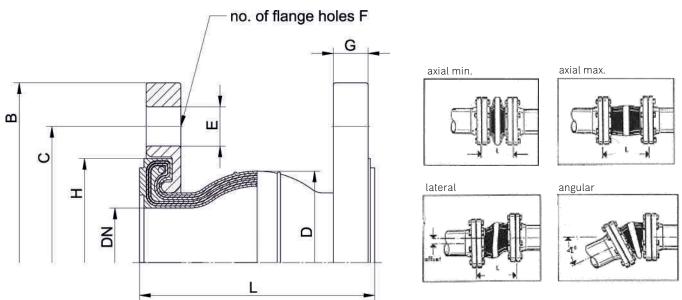
Compensators HP Series 16 bar



The asa high pressure compensator series is carried out as high performance design with very flexible capabilities and long duration. Its high shape design focusses most compact flange to flange dimension and excellent noise reduction and vibration absorption as well as high movement tolerances in all directions.

The sealing part of the rubber is designed to seal without any additional sealing material. The turnable metal flanges are designed with a flare to support the pressure performance of the product. This is a major difference to other solutions in the market with direct impact to the high duration of the compensator.

Please read our manual before installation!



Technical Data

nom siz		nominal pressure*	L	D ø	B ø	C ø	Е		G	H ø	axia		lateral**	angular**	weight
DI	N	PN [bar]	[mm]	[mm]	[mm]	[mm]	[mm]		[mm]	[mm]	min. [mm]	max. [mm]	+/- [mm]	+/-[°]	[kg]
25	0	16								on re	quest				
32	+2 -5	16	88	60	140	100	18	4	15	76	78	98	10	30	2,9
40	+2 -5	16	96	71	150	110	18	4	15	82	85	105	10	30	3,3
50	+2 -5	16	108	84	165	125	18	4	16	95,5	97	119	11	30	4,3
65	+2 -7	16	130	98	185	145	18	4	16	109	118	142	12	30	5,3
80	+2 -8	16	140	119	200	160	18	8	18	128	126	154	14	30	6,4
100	+2 -8	16	165	142	220	180	18	8	18	150	149	181	16	15	7,5
125	+2 -9	16	188	171	250	210	18	8	18	182	170	206	18	15	8,6
200	+2 -9	16	200	258	340	295	22	12	24	265	179	221	21	5	18,8
300	+2	16	264	360	460	410	26	12	26	372	240	288	24	5	31,7
400	0	10		on request											
500	0	10								on re	quest				

Depending on the fluid, a reduction of working conditions may be necessary. Please contact us for further assistance.

Acceptable load factors have to be considered:

up to 50°C – load factor up to 100% of movements up to 70°C – load factor up to 80% of movements

up to 80°C – load factor up to 70% of movements

max. working pressure: 16bar max. working pressure 12bar

max. working pressure 10bar

The given data are measured at room temperature of 22°C with new products in standard length and non swelling media. Any combination of the movement capabilities will have impact on the actual possible data and maximum pressure. Please contact us for assistance.

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Compensators HP Series 16 bar



Acceptable vacuum pressure¹

DN	32	40	50	65	80	100	125	200	300	400	500
[bar]	-0,7	-0,7	-0,7	-0,7	-0,6	-0,4	-0,3	-0,3	-0,1	-	-

The maximum acceptable elongation (L max.) reduces the vacuum resistance by 50%. The given data are measured at room temperature of 22°C with new products in standard length and non swelling media.

Materials

rubber inside	NBR (nitrile), seamless, abrasion resistant
rubber reinforcement	PA textile cord
rubber outside	CR (chloroprene)
flange	galvanized steel (stainless steel 1.4404 on request)
flange wire	steele wire

Compatibility

mineral based oil, fuel ethanol blend e.g. E85 and DIN EN fuels up to 50% aromatic content

Temperature

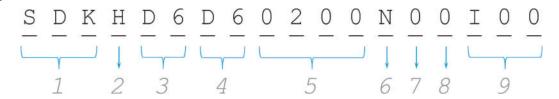
depending on fluid, movement -20°C up to 80°C

Flange Type

DIN flange,	PN16 (size 32 to 300)
ANSI standard	ASA 300 on request



Article Code



1 Product Series

SDK	Connection Technology - Compensators
SUN	Connection rechinology - Compensators

2 Design Type

High Pressure

3 Flange 1

D6	DIN Flange PN16
A1	on request / ASA 150 (ANSI B16.5 150lb/in²)
A3	on request / ASA 300 (ANSI B16.5 300lb/in²)
others	on request

4 Flange 2

D6	DIN Flange PN16
A1	on request / ASA 150 (ANSI B16.5 150lb/in²)
A3	on request / ASA 300 (ANSI B16.5 300lb/in²)
others	on request

5 Compensator Size DN

0025 to 0500

6 Rubber Material

	inside	outside
N	NBR	CR
others	on request	

7 Flange Material

3	
0	standard galvanized steel
1	stainless steel 1.4404
others	on request

8 Special Purpose Options

0	no options
Vacuum s	support rings, tie rods and angular limiters on request

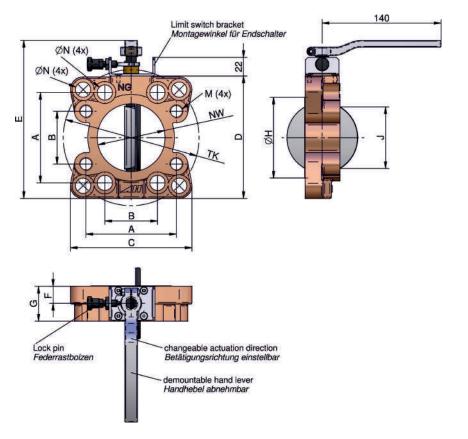
9 Index / Customized

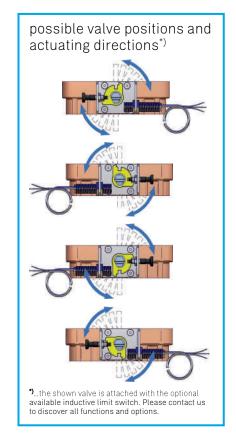
, , , , , , , ,	40101111204
Bxx	special / customized specifications, to be advised by asa;
I00	Standard India production

Suction Line Butterfly Valve SAE 1 ½" to SAE 5"



The asa butterfly flange with SAE and DIN connections allows the combination with an elastic element (rubber compensator) to make a short compensating and economical connection with the pump port. The lever position can be changed through our new mechanism. The handle direction (clockwise or counter clockwise) can be changed by turning the switch bracket. Please note that the butterfly flange may only be opened in mounted state and with greased or lubricated sealing. The adapter flange may only be welded with demounted butterfly flange.





Technical Data

order number	description	siz	ze	Α	В	С	D	Е	F	G	ØΗ	J	М	ØN	NW	TK	weight
		SAE	DIN	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]		[mm]	[mm]	[mm]	[kg]
SDA0040I00	AF 40	1 ½"	40	70	35,7	102	120	162	25	43	60	23,5	M12	13,5	40	110	2,17
SDA0050I00	AF 50	2"	50	77,8	42,9	111	112	155	20	43	73	35,8	M12	13,5	48	125	2,2
SDA0063I00	AF 63	2 1/2"	65	89	50,8	111	119	161	20	40	83	55,3	M12	13,5	63	125	2,15
SDA0080I00	AF 80	3"	80	106,4	62	144	145	187	20	41	95	73,9	M16	18	80	160	2,98
SDA0100I00	AF 100	4"	100	130,2	77,8	163	162	205	20	43	123	98,2	M16	18	100	180	4,01
SDA0125I00	AF 125	5"	125	152,4	92	185	185	227	20	43	148	124,0	M16	18	125	210	4,8

Working Ranges

max. working pressure

	max. differential pressure	6 bar
	temperature range	-20°C to +80°C
Materi	als	
	housing	castiron
	lever	steel
	valve disc	aluminium
	seals	NBR
Option	S	
	limit switch	mechanical or inductive type
	FPM sealings	contact us for the Viton valve range
	stainless steel	contact us for the stainless steel range

7 bar (absolute)





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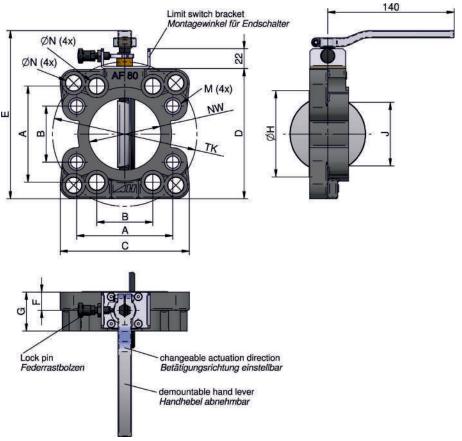
BA16

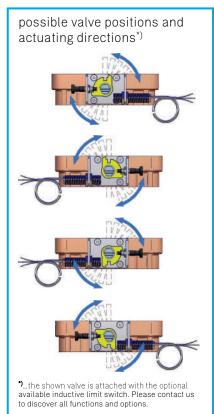
Suction Line Butterfly Valve SAE 1 1/2" to SAE 5"



The asa butterfly flange with SAE and DIN connections allows the combination with an elastic element (rubber compensator) to make a short compensating and economical connection with the pump port. The lever position can be changed through our new mechanism.

The handle direction (clockwise or counter clockwise) can be changed by turning the switch bracket. Please note that the butterfly flange may only be opened in mounted state and with greased or lubricated sealing. The adapter flange may only be welded with demounted butterfly flange. Please contact us for further information at support@asahydraulik.com or www.asahydraulik.com.





Technical Data

order number	descriptio	si	ze	А	В	С	D	Е	F	G	ØΗ	J	М	ØN	NW	TK	weight
		SAE	DIN	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]		[mm]	[mm]	[mm]	[kg]
SDA0050AI00	AF 50 Alu.	2"	50	77,8	42,9	112	112	155	20	43	73	35,8	M12	13,0	50	125	1,05
SDA0063AI00	AF 63 Alu.	2 1/2"	65	89	50,8	111	119	161	20	43	83	55,3	M12	12,8	63	125	1,09
SDA0080AI00	AF 80 Alu.	3"	80	106,4	62	144	145	187	20	43	95	73,9	M16	17,5	80	160	1,48

Working ranges

max. working pressure

	- ·	
	max. differential pressure	6 bar
	temperature range	-20°C to +80°C
Mater	ials	
	housing	aluminium
	lever	steel
	valve disc	aluminium
	seals	NBR
Option	ns	
	limit switch	mechanical or inductive type

7 bar (absolute)



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9/16

Compensator SAE 1" to SAE 5"



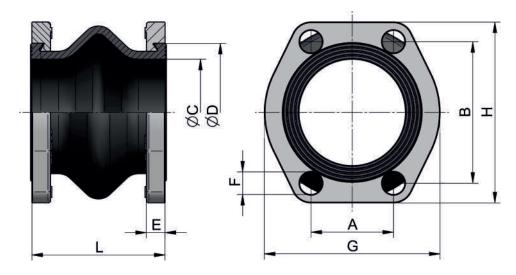
Rubber compensators are elastic connectors with turnable SAE flanges. Compensators are used for damping oscillations, vibrations, noises and movements in axial and transversal direction.

Design

Rubber compensators have a plain surface vulcanized to a fabric body (inside and outside) of the rubber part. The outside is weather resistant and protects the fabric against ageing, wear and corrosion. The interior of the rubber part consists of nitril-butadien-caoutchouc (NBR). The outer layer is made of CR (chloroprene rubber). Because compensators have tightening lips on both sides, further seals are not necessary.

Use

For all mineral oil products, crude oil, lubrication oil, cooling oil (-20°C up to 80°C), grease, cold water, warm water up to 60°C, water/oil emulsions, fuel with 30% aromatic content. For operation in suction and return lines.



order number	description	si	ze	А	В	D	С	Е	F	G	Н	L	weight
		SAE	NG*	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	[kg]
SDKSS025I00	K16S - 25	1"	25	26,2	52,4	43	25 +1	11	11	59	70	65	0,4
SDKSS032I00	K16S - 32	1 1/4"	32	30,2	58,7	50	32 +1	11	13	73	81	65	0,5
SDKSS040I00	K16S - 40	1 ½"	40	35,7	70,0	62	40 +1	13	13	83	95	100	0,8
SDKSS050I00	K16S - 50	2"	50	42,9	77,8	72	48 +1	13	13	97	103	100	1,0
SDKSS063I00	K16S - 63	2 ½"	63	50,8	89,0	87	63 +1	14	13	109	115	100	1,2
SDKSS080I00	K16S - 80	3"	80	62,0	106,4	104	80 +1	14	17	131	136	100	1,8
SDKSS092I00	K16S - 90	3 ½"	90	70,0	120,7	120	90 +1	14	17	140	152	100	1,9
SDKSS100I00	K16S - 100	4"	100	77,8	130,2	130	100 +1	16	17	152	162	100	2,5
SDKSS126I00	K16S - 125	5"	125	92,0	152,4	155	125 +1	16	17	165	184	130	3,0

^{*...} NG = nominal size

Material

inside	NBR 70shore ±5
outside	CR
flange	steel

Working Pressure

maximum working pressure	1,5 bar (absolute)	



Please read manual before installation and for the maximum movement tolerances of the rubber connection! Note, that the dimension tolerances have to be taken from the corresponding scale drawing.

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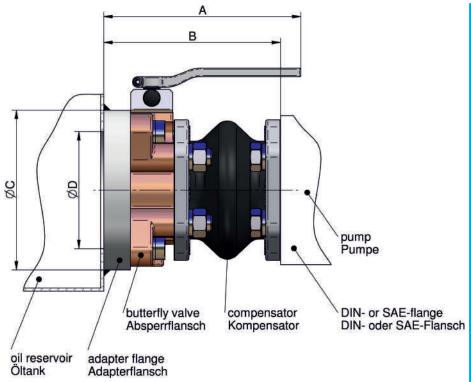
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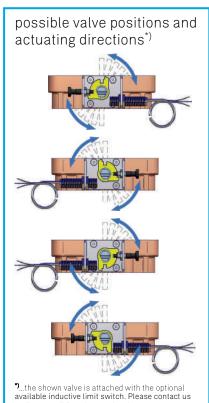
Suction Unit

SAE 1 1/2" to SAE 5"



The asa suction unit has been developed to provide a compact unit in hydraulic systems. The asa butterfly flange with SAE connections allows the combination with an elastic element (rubber compensator) to make a short compensating and economical connection with the pump port. The asa suction unit is screwed to the asa adapter flange, which is welded to the tank. Due to low installation costs and compact design, purchasing asa suction units is cost effective. A switch (mechanical or inductive) can be mounted on the standard block for monitoring matters.





to discover all functions and options.

Technical Data

order number	description	si	size		В	В С		weight
		SAE	DIN	[mm]	[mm]	[mm]	[mm]	[kg]
SDAK0040TI00	ESAF - 40	1 ½"	40	185	168	130	89	5,20
SDAK0050TI00	ESAF - 50	2"	50	185	168	150	103	6,20
SDAK0063TI00	ESAF - 63	2 ½"	65	185	165	150	103	6,40
SDAK0080TI00	ESAF - 80	3"	80	185	166	150	110	7,50
SDAK0100TI00	ESAF - 100	4"	100	185	168	180	140	9,80
SDAK0125TI00	ESAF - 125	5"	125	185	198	205	165	11,60

Working Ranges

	working pressure range	0,2 – 1,5 bar absolute				
	temperature range	-20°C to +80°C				
Materia	al					
	butterfly valve housing	cast iron				
	valve disc	aluminium				
	valve sealing	NBR				
	compensator flange	steel				
	compensator rubber inside	NBR				
	compensator rubber outside	CR				
	adapter flange	steel 1.0037 or 1.0570				
Option	S					
	stainless steel versions	on request				



Accessories

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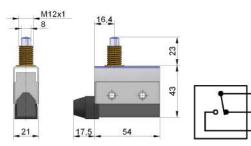
Limit Switch for butterfly flanges and suction units



Optional to the *asa* suction units and butterfly flanges we offer mechanical and inductive limit switches. The limit switch can be mounted on the standard block for monitoring matters. The lever position corresponds to the valve position. Thus the aperture angle is well-defined even in mounted state. The handle direction (clockwise or counter clockwise) can be changed by turning the switch bracket. Please note that the butterfly flange may only be opened in mounted state and with greased or lubricated sealing.

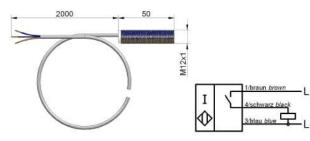
○ COM○ N.C.○ N.O.

Mechanical Limit Switch

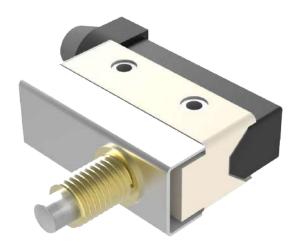


order number	EAFSMKI00
Control voltage at 125V AC	10A res., 6A ind.
Control voltage at 250V AC	10A res., 4A ind.
Control voltage at 115V AC	0.4A res., 0.05A ind.
Expected mechanical durability	107 (at 50cpm)
Expected electrical durability	10 ⁵ (at 20cpm)
Ambient temperature	-20°C to 60°C
Ambient humidity	max. 95% at 20°C
Max. operating speed	120cpm
Protection switch	IP 64
Protection connections	IP 60
Switch function	Two way contact
Rated insulation voltage	250V AC
Rated impulse withstand voltage	2.5kV
Switching over voltage	2.5kV
Rated enclosed thermal current	10A
Conditional short-circuit current	100A
Short ciruit protection device	10A fuse

Inductive Limit Switch



order number	EAFSIKIOO
Operating voltage	10 to 30V
Switching frequency	0 to 1500Hz
Reverse polarity protection	protected
Short-ciruit protection	pulsing
Voltage drop	= 3V
Operating current	0 to 200mA
Off state current	0 to 0.5mA typ. 0.1ìA
No-load supply current	= 17mA
Indication of the switching state	LED, yellow
Ambient temperature	-25°C to 70°C
Switching element function	PNP make function
Rated operating distance	2mm
Installation	embeddable
Assured operating distance	0 to 1,62mm
Reduction factor r _{Al}	0.3
Reduction factor r _{Cu}	0.2
Reduction factor r _{V2A}	0.7
Core cross-section	0,14 mm ²
Protection degree	IP67





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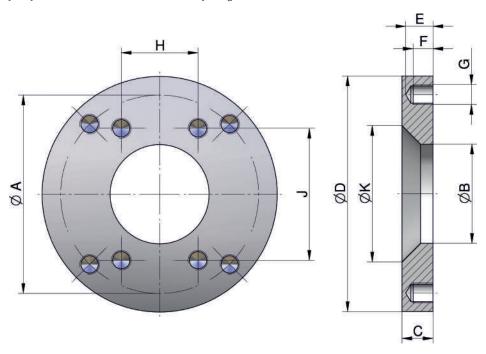
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Accessories Adapter Flange DN 40 - DN 125



The asa suction unit is screwed to the asa adapter flange, which is welded to the tank. Due to low installation costs and compact design, purchasing as suction units is cost effective. A switch (mechanical or inductive) can be mounted on the standard block for monitoring matters. The adapter flange may only be welded with demounted butterfly flange.



order number	description	А	В	С	D	Е	F	G	Н	J	K	weight
		[mm]	[mm]	[mm]	[mm]	[kg]						
SDAET040KI00	adapter 40	110	49	25	130	22	14	M12 (4x)			89±1	1,85
SDAET063KI00	adapter 50 & 63	125	63	25	150	22	14	M12 (4x)			103±1	2,45
SDAET080KI00	adapter 80		80	25	150	22	16	M16 (4x)	62	106	109±1	2,14
SDAET100KI00	adapter 100		100	25	180	22	16	M16 (4x)	77,8	130	139±1	2,80
SDAET125KI00	adapter 125		125	25	205	22	16	M16 (4x)	92	152	164±1	3,30

Material

flange material	steel 1.0037 or 1.0570	

Corrosion

delivery condition	oiled	

Fits On

SDAET040K	SDA0040I00, SDA00040I00
SDAET063K	SDA0050I00, SDA0063I00, SDA00050I00, SDA00063I00
SDAET080K	SDA0080I00, SDA00080I00
SDAET100K	SDA0100I00, SDA00100I00
SDAET125K	SDA0125I00, SDA00125I00



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Other Products



Thermal Systems/Standard Ranges

Our standard oil/air cooler range is still setting the bench mark in the markets. We offer short lead times and the densest program of pressure resistant coolers with all relevant features. Our internal bypass options and pollution resistant air fins are well known in the market and work globally, in various conditions.

The versatility of our patented connection solutions are the best choice to gain from the system itself, as well as to add on values to the end product.

- 1 to 800 lpm
- quality through standardization
- high duration most dense cooler and option range





Thermal Systems/H-Ranges

PWC is our design philosophy, using our patented systems to integrate various functions in a hydraulic circuit out of standard modules into a customized product. This merges asa's well known flexible systems and engineering capabilities to gain real cost and space reduction, through simplification of parts and variable functions, to any application.

The system integration is defined by the required functions based on a cooling station, docking one or more variable sets.

- real compact design
- cost saving
- one system

Fluid Controls/Pumps

The asa gerotor pump unit fulfills the requirements of a modern hydraulic system. The compactness of the gerotor pump design saves weight and space. Furthermore the solid shape of the pump is high resistant for hydraulic and mechanic impact loads. The low noise level and the flexible connection complete this product to a highly versatile and reliable system for various applications. The coupling with a high quality standard motor is the optimal choice for a durable pump unit.

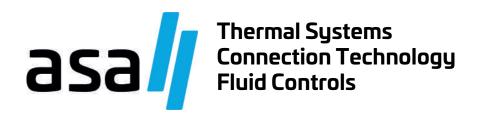
- 20 to 110 lpm
- low pulsation
- high duration



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INDIA

C1/109/9, GIDC, Palej, Dt.Bharuch Gujarat - 392220 Tel.: +91 22 28195557 salesindia@asahydraulik.in www.asahydraulik.in

AUSTRIA

asa technology GmbH Prager Strasse 280 A-1210, Vienna Tel.: +43 1 292 40 20 support@asahydraulik.com

USA

asa hydraulik of America 160 Meister Avenue 20 A Branchburg, New Jersey 08876 Tel.: +1 800 473 94 00 Tel.: +1 908 541 15 00 sales_us@asahydraulik.com

安飒液压科技(苏州)有限公司 asa Hydraulik Technology (Suzhou) Co.Ltd 江苏省苏州市工业园区方洲路128号6区B幢 Area 6, Building B, Fangzhou Road No 128, Suzhou industrial park, Suzhou City, Jiangsu Province Tel.: +86 512 62381988 suzhou@asahydraulik.com

AUSTRALIA

asa Products Pty Ltd
Bentley Street 4/15
3016 Williamstown, Victoria
Tel.: +61 3 9397 6129
melbourne@asahydraulik.com