

QUALITY CERTIFICATE

BS EN 10204:2004 3.1

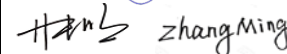
TO: ACME SOLAR HOLDINGS LIMITED PLOT NO: 152,SECTOR 44, GURGAON 122002, INDIA

DESCRIPTION OF GOODS: HOT ROLLED PLATE

CONTRACT NO: XPIND24010CSL INVOICE NO: XPIND24010CSL-2C



DELIVERY CONDITION Normalizing rolling SPECIFICATION EN 10025-2:2019 U. T Test BS EN 10160:1999 S2E3 CERTIFICATE NO. Z 202502190001002
EDGE All-the-sides cutting GRADE S355J0+N/IS2062 E350B0 LICENSE NO.

NO.	PLATE NO.	HEAT NO.	SIZE AND WEIGHT					CHEMICAL COMPOSITION (Weight%)																														
			THICK	WIDTH	LENGTH	PIECES		C	Si	Mn	P	S	Al	Nb	V	Ti	Cr	Ni	Cu	Mo	CEV	B	N															
mm	t																																					
7	T5114005010	S500085	14.6	2585	10069	1	2.983	0.174	0.172	1.389	0.0158	0.0022	0.0249	0.0016	0.001	0.0015	0.058	0.022	0.018	0.0154	0.423	0.0005	0.0027															
8	T5114005020	S500085	14.6	2585	10069	1	2.983	0.174	0.172	1.389	0.0158	0.0022	0.0249	0.0016	0.001	0.0015	0.058	0.022	0.018	0.0154	0.423	0.0005	0.0027															
9	T5114005030	S500085	14.6	2585	10069	1	2.983	0.174	0.172	1.389	0.0158	0.0022	0.0249	0.0016	0.001	0.0015	0.058	0.022	0.018	0.0154	0.423	0.0005	0.0027															
10	T5114005040	S500085	14.6	2585	10069	1	2.983	0.174	0.172	1.389	0.0158	0.0022	0.0249	0.0016	0.001	0.0015	0.058	0.022	0.018	0.0154	0.423	0.0005	0.0027															
11	T5114005050	S500085	14.6	2585	10069	1	2.983	0.174	0.172	1.389	0.0158	0.0022	0.0249	0.0016	0.001	0.0015	0.058	0.022	0.018	0.0154	0.423	0.0005	0.0027															
12	T5114005060	S500085	14.6	2585	10069	1	2.983	0.174	0.172	1.389	0.0158	0.0022	0.0249	0.0016	0.001	0.0015	0.058	0.022	0.018	0.0154	0.423	0.0005	0.0027															
NO.	PLATE NO.	TENSILE TEST	TENSILE TEST		TENSILE TEST		TENSILE TEST		IMPACT TEST		IMPACT TEST		IMPACT TEST		IMPACT TEST		U. T Test																					
		ReH(Y. S)	Rm(T. S)		A(E. L)		ReH/Rm(Y. R)		Charpy-V_absorbed_energy-1		Charpy-V_absorbed_energy-2		Charpy-V_absorbed_energy-3		AVG		U. T inspection:																					
		MPa	MPa		%		%		J		J		J		J																							
		TC t	TC t		TC t		TC t		TL t*2mm		TL t*2mm		TL t*2mm		TL t*2mm																							
									0℃		0℃		0℃		0℃																							
7	T5114005010	410	535		30		77		138		122		154		138		Accepted																					
8	T5114005020	410	535		30		77		138		122		154		138		Accepted																					
9	T5114005030	410	535		30		77		138		122		154		138		Accepted																					
10	T5114005040	410	535		30		77		138		122		154		138		Accepted																					
11	T5114005050	410	535		30		77		138		122		154		138		Accepted																					
12	T5114005060	410	535		30		77		138		122		154		138		Accepted																					
PAGE TOTAL			Acceptable Visual and size			REMARKS	WE HEREBY CERTIFY THAT THE MATERIAL HASN'T ANY IMPERMISSIBLE DEFECTS.WHEN THERE IS ANY COMPLAINT, YOU ARE KINDLY REQUESTED TO MARK THE STEEL GRADE, HEAT NO, PLATE NO, SIZE, DELIVERY DATE, CAUSES AND MATERIAL IN THE CONDITION. IMPACT SAMPLE SIZE:PLATE THICKNESS, RESPECTIVELY:t≥6-8mm\8<t<12mm\t≥12mm, SAMPLE SIZE, RESPECTIVELY:10×5×55\10×7. 5×55\10×10×55mm.																															
PIECES		WEIGHT (t)																																				
6		17.898																																				
NOTES			SAMPLE LOCATION AND ORIENTATION:T=TOP; B=BOTTOM; L=LONG; C=TRANS; t =full thickness;t*2mm =2mm from rolled surface to specimen surface; CEV=C+Mn/6+(Cr+Mo+V)/5+(Ni+Cu)/15. Tolerance S355J0+N/IS2062 E350B0、S355N/IS2062 E350C : BS EN 10029:2010 Class C.Flatness:BS EN10029: 2010 class N type L .																																			
ISSUED DATE			2025/1/21					PRINTED BY					CHENYOU					QUALITY MANAGER					 zhangming					STAMP OF DEPARTMENT OF QUALITY ASSURANCE										