



CITIC PACIFIC SPECIAL STEEL

JIANGYIN XINGCHENG SPECIAL STEEL WORKS CO., LTD.

NO.297, BINJIANG (E) ROAD, JIANGYIN CITY, JIANGSU PROVINCE, CHINA PC:214429

QUALITY CERTIFICATE

BS EN 10204:2004 3.1

TO: ACME SOLAR HOLDINGS LIMITED PLOT NO: 152,SECTOR 44, GURGAON 122002, INDIA

DESCRIPTION OF GOODS: HOT ROLLED PLATE

CONTRACT NO: XPIND24010CSL INVOICE NO: XPIND24010CSL-2C



DELIVERY CONDITION Normalizing rolling										SPECIFICATION EN 10025-2:2019										U. T Test BS EN 10160:1999 S2E3										CERTIFICATE NO. Z 202502190000930									
EDGE All-the-sides cutting										GRADE S355J0+N/IS2062 E350B0										LICENSE NO.																			
NO.	PLATE NO.	HEAT NO.	SIZE AND WEIGHT					CHEMICAL COMPOSITION (Weight%)																															
			THICK	WIDTH	LENGTH	PIECES		C	Si	Mn	P	S	Al	Nb	V	Ti	Cr	Ni	Cu	Mo	CEV	B	N																
			mm			t																																	
1	T5114150010	S500089	15	2588	10610	1	3.233	0.162	0.191	1.372	0.0191	0.0011	0.0358	0.002	0.001	0.0021	0.075	0.034	0.016	0.01	0.4112	0.0003	0.0023																
2	T5114150020	S500089	15	2588	10610	1	3.233	0.162	0.191	1.372	0.0191	0.0011	0.0358	0.002	0.001	0.0021	0.075	0.034	0.016	0.01	0.4112	0.0003	0.0023																
3	T5114150050	S500089	15	2588	10610	1	3.233	0.162	0.191	1.372	0.0191	0.0011	0.0358	0.002	0.001	0.0021	0.075	0.034	0.016	0.01	0.4112	0.0003	0.0023																
NO.	PLATE NO.		TENSILE TEST	TENSILE TEST	TENSILE TEST	TENSILE TEST	IMPACT TEST	IMPACT TEST	IMPACT TEST	IMPACT TEST	U. T Test																												
			ReH(Y. S)	Rm(T. S)	A(E. L)	ReH/Rm(Y. R)	Charpy- V_absorbed_energy-1	Charpy- V_absorbed_energy-2	Charpy- V_absorbed_energy-3	AVG	U. T inspection:																												
			MPa	MPa	%	%	J	J	J	J																													
			TC t	TC t	TC t	TC t	TL t*2mm	TL t*2mm	TL t*2mm	TL t*2mm																													
							0°C	0°C	0°C	0°C																													
1	T5114150010	397	536	33.5	74	157	166	167	163	Accepted																													
2	T5114150020	397	536	33.5	74	157	166	167	163	Accepted																													
3	T5114150050	397	536	33.5	74	157	166	167	163	Accepted																													
PAGE TOTAL			PIECES		WEIGHT (t)		Acceptable Visual and size		REMARKS		WE HEREBY CERTIFY THAT THE MATERIAL HASN'T ANY IMPERMISSIBLE DEFECTS.WHEN THERE IS ANY COMPLAINT, YOU ARE KINDLY REQUESTED TO MARK THE STEEL GRADE, HEAT NO, PLATE NO, SIZE, DELIVERY DATE, CAUSES AND MATERIAL IN THE CONDITION. IMPACT SAMPLE SIZE:PLATE THICKNESS, RESPECTIVELY: t≥6-8mm\8<t<12mm\t≥12mm, SAMPLE SIZE, RESPECTIVELY:10×5×55\10×7.5×55\10×10×55mm.																												
			3		9.699																																		
NOTES			SAMPLE LOCATION AND ORIENTATION:T=TOP; B=BOTTOM; L=LONGL; C=TRANS; t =full thickness;t*2mm =2mm from rolled surface to specimen surface; CEV=C+Mn/6+(Cr+Mo+V)/5+(Ni+Cu)/15. Tolerance S355J0+N/IS2062 E350B0、S355N/IS2062 E350C : BS EN 10029:2010 Class C.Flatness:BS EN10029: 2010 class N type L .																																				
ISSUED DATE			2025/1/21			PRINTED BY			CHENYOU			QUALITY MANAGER			zhangming			STAMP OF DEPARTMENT OF QUALITY ASSURANCE																					

