

QUALITY CERTIFICATE

BS EN 10204:2004 3.1

TO: ACME SOLAR HOLDINGS LIMITED PLOT NO: 152,SECTOR 44, GURGAON 122002, INDIA

DESCRIPTION OF GOODS: HOT ROLLED PLATE

CONTRACT NO: XPIND24010CSL INVOICE NO: XPIND24010CSL-2C



DELIVERY CONDITION Normalizing rolling SPECIFICATION EN 10025-2:2019 U. T Test BS EN 10160:1999 S2E3 CERTIFICATE NO. Z 202502190000693  
EDGE All-the-sides cutting GRADE S355J0+N/IS2062 E350B0 LICENSE NO.

NO.	PLATE NO.	HEAT NO.	SIZE AND WEIGHT					CHEMICAL COMPOSITION (Weight%)																											
			THICK	WIDTH	LENGTH	PIECES		C	Si	Mn	P	S	Al	Nb	V	Ti	Cr	Ni	Cu	Mo	CEV	B	N												
7	T5114149020	S500089	15.1	2588	10701	1	3.283	0.162	0.191	1.372	0.0191	0.0011	0.0358	0.002	0.001	0.0021	0.075	0.034	0.016	0.01	0.4112	0.0003	0.0023												
8	T5114149030	S500089	15.1	2588	10701	1	3.283	0.162	0.191	1.372	0.0191	0.0011	0.0358	0.002	0.001	0.0021	0.075	0.034	0.016	0.01	0.4112	0.0003	0.0023												
9	T5114149040	S500089	15.1	2588	10701	1	3.283	0.162	0.191	1.372	0.0191	0.0011	0.0358	0.002	0.001	0.0021	0.075	0.034	0.016	0.01	0.4112	0.0003	0.0023												
10	T5114149050	S500089	15.1	2588	10701	1	3.283	0.162	0.191	1.372	0.0191	0.0011	0.0358	0.002	0.001	0.0021	0.075	0.034	0.016	0.01	0.4112	0.0003	0.0023												
11	T5114149060	S500089	15.1	2588	10701	1	3.283	0.162	0.191	1.372	0.0191	0.0011	0.0358	0.002	0.001	0.0021	0.075	0.034	0.016	0.01	0.4112	0.0003	0.0023												
NO.	PLATE NO.		TENSILE TEST		TENSILE TEST		TENSILE TEST		TENSILE TEST		IMPACT TEST		IMPACT TEST		IMPACT TEST		IMPACT TEST		U. T Test																
			ReH (Y. S)		Rm (T. S)		A (E. L)		ReH/Rm (Y. R)		Charpy-V_absorbed_energy-1		Charpy-V_absorbed_energy-2		Charpy-V_absorbed_energy-3		AVG		U. T inspection:																
			MPa		MPa		%		%		J		J		J		J																		
			TC t		TC t		TC t		TC t		TL t*2mm		TL t*2mm		TL t*2mm		TL t*2mm																		
											0℃		0℃		0℃		0℃																		
7	T5114149020	405	531		32		76		200		205		194		200		Accepted																		
8	T5114149030	405	531		32		76		200		205		194		200		Accepted																		
9	T5114149040	405	531		32		76		200		205		194		200		Accepted																		
10	T5114149050	405	531		32		76		200		205		194		200		Accepted																		
11	T5114149060	405	531		32		76		200		205		194		200		Accepted																		
PAGE TOTAL			Acceptable Visual and size		REMARKS		WE HEREBY CERTIFY THAT THE MATERIAL HASN'T ANY IMPERMISSIBLE DEFECTS.WHEN THERE IS ANY COMPLAINT, YOU ARE KINDLY REQUESTED TO MARK THE STEEL GRADE, HEAT NO, PLATE NO, SIZE, DELIVERY DATE, CAUSES AND MATERIAL IN THE CONDITION. IMPACT SAMPLE SIZE:PLATE THICKNESS, RESPECTIVELY: t≥6-8mm\8<t<12mm\t≥12mm, SAMPLE SIZE, RESPECTIVELY:10×5×55\10×7.5×55\10×10×55mm.																												
PIECES		WEIGHT (t)																																	
5		16.415																																	
NOTES			SAMPLE LOCATION AND ORIENTATION:T=TOP; B=BOTTOM; L=LONG; C=TRANS; t =full thickness;t*2mm =2mm from rolled surface to specimen surface; CEV=C+Mn/6+(Cr+Mo+V)/5+(Ni+Cu)/15. Tolerance S355J0+N/IS2062 E350B0、S355N/IS2062 E350C : BS EN 10029:2010 Class C.Flatness:BS EN10029: 2010 class N type L .																																
ISSUED DATE		2025/1/21					PRINTED BY			CHENYOU			QUALITY MANAGER			zhangming			STAMP OF DEPARTMENT OF QUALITY ASSURANCE																

