

QUALITY CERTIFICATE

BS EN 10204:2004 3.1

TO: ACME SOLAR HOLDINGS LIMITED PLOT NO: 152,SECTOR 44, GURGAON 122002, INDIA

DESCRIPTION OF GOODS: HOT ROLLED PLATE

CONTRACT NO: XPIND24010CSL INVOICE NO: XPIND24010CSL-2C



DELIVERY CONDITION Normalizing rolling SPECIFICATION EN 10025-2:2019 U. T Test BS EN 10160:1999 S2E3 CERTIFICATE NO. Z 202502190000673
EDGE All-the-sides cutting GRADE S355J0+N/IS2062 E350B0 LICENSE NO.

NO.	PLATE NO.	HEAT NO.	SIZE AND WEIGHT						CHEMICAL COMPOSITION (Weight%)																																																										
			THICK	WIDTH	LENGTH	PIECES		C	Si	Mn	P	S	Al	Nb	V	Ti	Cr	Ni	Cu	Mo	CEV	B	N																																												
1	T5117036020	S500061	24.3	2573	12524	1	6.147	0.165	0.202	1.411	0.0144	0.0012	0.0332	0.0021	0.002	0.0023	0.089	0.029	0.02	0.027	0.427	0.0004	0.0023																																												
2	T5117036030	S500061	24.3	2573	12524	1	6.147	0.165	0.202	1.411	0.0144	0.0012	0.0332	0.0021	0.002	0.0023	0.089	0.029	0.02	0.027	0.427	0.0004	0.0023																																												
3	T5117037010	S500061	24.3	2573	12524	1	6.147	0.165	0.202	1.411	0.0144	0.0012	0.0332	0.0021	0.002	0.0023	0.089	0.029	0.02	0.027	0.427	0.0004	0.0023																																												
4	T5117037030	S500061	24.3	2573	12524	1	6.147	0.165	0.202	1.411	0.0144	0.0012	0.0332	0.0021	0.002	0.0023	0.089	0.029	0.02	0.027	0.427	0.0004	0.0023																																												
5	T5117037040	S500061	24.3	2573	12524	1	6.147	0.165	0.202	1.411	0.0144	0.0012	0.0332	0.0021	0.002	0.0023	0.089	0.029	0.02	0.027	0.427	0.0004	0.0023																																												
NO.	PLATE NO.	TENSILE TEST	TENSILE TEST	TENSILE TEST	TENSILE TEST	IMPACT TEST	IMPACT TEST	IMPACT TEST	IMPACT TEST	U. T Test																																																									
																																			ReH(Y.S)	Rm(T.S)	A(E.L)	ReH/Rm(Y.R)	Charpy-V_absorbed_energy-1	Charpy-V_absorbed_energy-2	Charpy-V_absorbed_energy-3	AVG	U. T inspection:																								
1	T5117036020	392	536	31	73	204	252	254	237	Accepted																																																									
2	T5117036030	392	536	31	73	204	252	254	237	Accepted																																																									
3	T5117037010	379	534	29.5	71	246	191	234	224	Accepted																																																									
4	T5117037030	379	534	29.5	71	246	191	234	224	Accepted																																																									
5	T5117037040	379	534	29.5	71	246	191	234	224	Accepted																																																									
PAGE TOTAL		PIECES		WEIGHT (t)		Acceptable Visual and size		REMARKS		WE HEREBY CERTIFY THAT THE MATERIAL HASN'T ANY IMPERMISSIBLE DEFECTS.WHEN THERE IS ANY COMPLAINT, YOU ARE KINDLY REQUESTED TO MARK THE STEEL GRADE, HEAT NO, PLATE NO, SIZE, DELIVERY DATE, CAUSES AND MATERIAL IN THE CONDITION. IMPACT SAMPLE SIZE:PLATE THICKNESS, RESPECTIVELY:t≥6-8mm\8<t<12mm\t≥12mm, SAMPLE SIZE, RESPECTIVELY:10×5×55\10×7.5×55\10×10×55mm.																																																									
5		30.735																																																																	
NOTES		SAMPLE LOCATION AND ORIENTATION:T=TOP; B=BOTTOM; L=LONG; C=TRANS; t =full thickness;t*2mm =2mm from rolled surface to specimen surface; CEV=C+Mn/6+(Cr+Mo+V)/5+(Ni+Cu)/15. Tolerance S355J0+N/IS2062 E350B0、S355N/IS2062 E350C : BS EN 10029:2010 Class C.Flatness:BS EN10029: 2010 class N type L .																																																																	
ISSUED DATE		2025/1/21				PRINTED BY				CHENYOU				QUALITY MANAGER				zhangming				STAMP OF DEPARTMENT OF QUALITY ASSURANCE				WARRANTY DEDICATED JIANGYIN XINGCHENG SPECIAL STEEL WORKS CO.,LTD. INSPECTION																																									