

QUALITY CERTIFICATE

BS EN 10204:2004 3.

TO: ACME SOLAR HOLDINGS LIMITED PLOT NO: 152, SECTOR 44, GURGAON 122002, INDIA

DESCRIPTION OF GOODS: HOT ROLLED PLATE

57.15

NOTES

CONTRACT NO: XPIND24010CSL INVOICE NO: XPIND24010CSL-2C

JIANGYIN XINGCHENG SPECIAL STEEL WORKS CO., LTD.

NO.297, BINJIANG (E) ROAD, JIANGYIN CITY, JIANGSU PROVINCE, CHINA PC 214429



DELI	VERY CONDITION Not EDGE All	rmalizing r L-the-sides		g			SPECIFICATION EN 10025-2:2019 GRADE S355J0+N/IS2062 E350B0								U.T Test BS EN 10160:1999 S2E3										CERTIFICATE NO. LICENSE NO.			Z 202502190000573				
				SI	ZE AND WI	EIGHT								1	CHEMICAL COMPOSITION (Weight%)													 -				
NO.	PLATE NO.	HEAT NO.	THICK			PIECES		С	Si	Mn	P	S	Al	Nb	V	Ti	Cr	Ni	Cu	Мо	CEV	В	N									
				mm	l	TIBODO	t																									
1	T5110194020	S500053	33. 4	2540	14303	1	9. 525	0.17	0. 209	1.384	0.0175	0.0015	0. 0277	0.0012	0.001	0.0023	0.093	0.027	0.032	0.0197	0. 4273	0.0005	0.0026									
2	T5110194030	S500053	33. 4	2540	14303	1	9. 525	0.17	0. 209	1.384	0.0175	0.0015	0.0277	0.0012	0.001	0.0023	0.093	0.027	0.032	0.0197	0. 4273	0.0005	0.0026									
3	T5110195010	S500053	33. 4	2540	14303	1	9. 525	0.17	0. 209	1.384	0.0175	0.0015	0.0277	0.0012	0.001	0.0023	0.093	0.027	0.032	0.0197	0. 4273	0.0005	0.0026									
4	T5110195030	S500053	33. 4	2540	14303	1	9. 525	0.17	0. 209	1.384	0.0175	0.0015	0.0277	0.0012	0.001	0.0023	0.093	0.027	0.032	0.0197	0.4273	0.0005	0.0026									
5	T5110196010	S500054	33.4	2540	14303	1	9. 525	0.169	0.193	1.388	0.0183	0.0022	0.0281	0.0011	0.002	0.0019	0.089	0.027	0.022	0.0202	0.4258	0.0005	0.0026									
6	T5110198010	S500054	33.4	2540	14303	1	9. 525	0.169	0.193	1.388	0.0183	0.0022	0.0281	0.0011	0.002	0.0019	0.089	0.027	0.022	0.0202	0.4258	0.0005	0.0026									
Ю.	PLATE NO.	TENSILE TE		Rm (T. S)		SILE TEST		TENSILE TEST ReH/Rm(Y, R)		IMPACT TEST		IMPACT TEST Charpy- X V absorbed energ		IMPACT TEST Charpy-		IMPACT TEST		U.T Test U.T inspection:														
		. ,				1 (E. L)			v_absorbed_energ y-1		y-2		y-3		AVU		c. 1 inspection.															
		MPa		MPa		%	%		J		J		J		J																	
		TC t/4		TC t/4		C t/4	TC t/4		TL t*2mm 0°C		TL t*2mm 0°C		TL t*2mm 0°C		TL t*2mm 0°C		+															
1	T5110194020 359			529		30	68		251		225		209		228		Accepted															
2	T5110194030	359		529		30	68		251		225		209		228		Accepted															
3	T5110195010	374		529		30. 5	71		214		240		219		224		Accepted															
1	T5110195030	374		529		30. 5		71	21	4	24	.0	2	19	2	24	Acce	pted														
5	T5110196010	359		531		29		68	23	8	22	4		10		24	Acce	pted														
;	T5110198010	365		532		29	69		246		251		219		239		Acce	pted														

SAMPLE LOCATION AND ORIENTATION:T=TOP; B=BOTTOM; L=LONGL; C=TRANS; t*2mm =2mm from rolled surface to specimen surface; t/4 =Taken at 1/4 of the plate thickness; CEV=C+Mn/6+(Cr+Mo+V)/5+(Ni+Cu)/15. Tolerance S355J0+N/IS2062 E350B0, S355N/IS2062 E350C : BS EN 10029:2010 Class C. Flatness:BS EN10029; 2010 class N type L .

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