

QUALITY CERTIFICATE

BS EN 10204:2004 3.1

TO: ACME SOLAR HOLDINGS LIMITED PLOT NO: 152,SECTOR 44, GURGAON 122002, INDIA

DESCRIPTION OF GOODS: HOT ROLLED PLATE

CONTRACT NO: XPIND24010CSL INVOICE NO: XPIND24010CSL-2C



DELIVERY CONDITION Normalizing rolling			SPECIFICATION EN 10025-2:2019			U. T Test BS EN 10160:1999 S2E3			CERTIFICATE NO. Z 202502190000957																																		
EDGE All-the-sides cutting			GRADE S355J0+N/IS2062 E350B0			LICENSE NO.																																					
NO.	PLATE NO.	HEAT NO.	SIZE AND WEIGHT					CHEMICAL COMPOSITION (Weight%)																																			
			THICK	WIDTH	LENGTH	PIECES		C	Si	Mn	P	S	Al	Nb	V	Ti	Cr	Ni	Cu	Mo	CEV	B	N																				
			mm	mm	mm	t																																					
1	T5117077020	S500068	26.8	2573	12782	1	6.919	0.164	0.181	1.396	0.0165	0.0017	0.0378	0.002	0.001	0.0016	0.079	0.031	0.021	0.013	0.4187	0.0004	0.0021																				
2	T5117077030	S500068	26.8	2573	12782	1	6.919	0.164	0.181	1.396	0.0165	0.0017	0.0378	0.002	0.001	0.0016	0.079	0.031	0.021	0.013	0.4187	0.0004	0.0021																				
NO.	PLATE NO.	TENSILE TEST	TENSILE TEST	TENSILE TEST	TENSILE TEST	IMPACT TEST	IMPACT TEST	IMPACT TEST	IMPACT TEST	U. T Test																																	
																																			ReH(Y. S)	Rm(T. S)	A(E. L)	ReH/Rm(Y. R)	Charpy-V_absorbed_energy-1	Charpy-V_absorbed_energy-2	Charpy-V_absorbed_energy-3	AVG	U. T inspection:
																																			MPa	MPa	%	%	J	J	J	J	
																																			TC t	TC t	TC t	TC t	TL t*2mm	TL t*2mm	TL t*2mm	TL t*2mm	
																																							0°C	0°C	0°C	0°C	
1	T5117077020	407	532	31	76	241	233	235	236	Accepted																																	
2	T5117077030	407	532	31	76	241	233	235	236	Accepted																																	
PAGE TOTAL			Acceptable Visual and size		REMARKS	WE HEREBY CERTIFY THAT THE MATERIAL HASN'T ANY IMPERMISSIBLE DEFECTS.WHEN THERE IS ANY COMPLAINT, YOU ARE KINDLY REQUESTED TO MARK THE STEEL GRADE, HEAT NO, PLATE NO, SIZE, DELIVERY DATE, CAUSES AND MATERIAL IN THE CONDITION. IMPACT SAMPLE SIZE:PLATE THICKNESS, RESPECTIVELY: t≥6-8mm\8<t<12mm\t≥12mm, SAMPLE SIZE, RESPECTIVELY:10×5×55\10×7.5×55\10×10×55mm.																																					
PIECES	WEIGHT (t)																																										
2	13.838																																										
NOTES			SAMPLE LOCATION AND ORIENTATION:T=TOP; B=BOTTOM; L=LONG; C=TRANS; t =full thickness;t*2mm =2mm from rolled surface to specimen surface; CEV=C+Mn/6+(Cr+Mo+V)/5+(Ni+Cu)/15. Tolerance S355J0+N/IS2062 E350B0、S355N/IS2062 E350C : BS EN 10029:2010 Class C.Flatness:BS EN10029: 2010 class N type L .																																								
ISSUED DATE			2025/1/21			PRINTED BY			CHENYOU			QUALITY MANAGER			zhangming			STAMP OF DEPARTMENT OF QUALITY ASSURANCE			WARRANTY DEDICATED JIANGYIN XINGCHENG SPECIAL STEEL WORKS CO.,LTD. INSPECTION																						