

QUALITY CERTIFICATE

BS EN 10204:2004 3.1

TO: ACME SOLAR HOLDINGS LIMITED PLOT NO: 152,SECTOR 44, GURGAON 122002, INDIA

DESCRIPTION OF GOODS: HOT ROLLED PLATE

CONTRACT NO: XPIND24010CSL INVOICE NO: XPIND24010CSL-2C



DELIVERY CONDITION Normalizing rolling SPECIFICATION EN 10025-2:2019 U. T Test BS EN 10160:1999 S2E3 CERTIFICATE NO. Z 202502190000797  
EDGE All-the-sides cutting GRADE S355J0+N/IS2062 E350B0 LICENSE NO.

NO.	PLATE NO.	HEAT NO.	SIZE AND WEIGHT					CHEMICAL COMPOSITION (Weight%)																											
			THICK	WIDTH	LENGTH	PIECES		C	Si	Mn	P	S	Al	Nb	V	Ti	Cr	Ni	Cu	Mo	CEV	B	N												
1	T5117015010	S500057	23	2572	12369	1	5.744	0.172	0.185	1.399	0.012	0.0016	0.0328	0.004	0.001	0.0018	0.083	0.039	0.023	0.014	0.4289	0.0004	0.0032												
2	T5117015020	S500057	23	2572	12369	1	5.744	0.172	0.185	1.399	0.012	0.0016	0.0328	0.004	0.001	0.0018	0.083	0.039	0.023	0.014	0.4289	0.0004	0.0032												
3	T5117015050	S500057	23	2572	12369	1	5.744	0.172	0.185	1.399	0.012	0.0016	0.0328	0.004	0.001	0.0018	0.083	0.039	0.023	0.014	0.4289	0.0004	0.0032												
4	T5117015060	S500057	23	2572	12369	1	5.744	0.172	0.185	1.399	0.012	0.0016	0.0328	0.004	0.001	0.0018	0.083	0.039	0.023	0.014	0.4289	0.0004	0.0032												
NO.	PLATE NO.	TENSILE TEST		TENSILE TEST		TENSILE TEST		TENSILE TEST		IMPACT TEST		IMPACT TEST		IMPACT TEST		IMPACT TEST		U. T Test																	
		ReH (Y. S)		Rm (T. S)		A (E. L)		ReH/Rm (Y. R)		Charpy-V_absorbed_energy-1		Charpy-V_absorbed_energy-2		Charpy-V_absorbed_energy-3		AVG		U. T inspection:																	
		MPa		MPa		%		%		J		J		J		J																			
		TC t		TC t		TC t		TC t		TL t*2mm		TL t*2mm		TL t*2mm		TL t*2mm																			
										0℃		0℃		0℃		0℃																			
1	T5117015010	380	533	31	71	193	195	241	210	Accepted																									
2	T5117015020	380	533	31	71	193	195	241	210	Accepted																									
3	T5117015050	380	533	31	71	193	195	241	210	Accepted																									
4	T5117015060	380	533	31	71	193	195	241	210	Accepted																									
PAGE TOTAL																																			
PIECES		WEIGHT (t)		Acceptable Visual and size		REMARKS		WE HEREBY CERTIFY THAT THE MATERIAL HASN'T ANY IMPERMISSIBLE DEFECTS. WHEN THERE IS ANY COMPLAINT, YOU ARE KINDLY REQUESTED TO MARK THE STEEL GRADE, HEAT NO, PLATE NO, SIZE, DELIVERY DATE, CAUSES AND MATERIAL IN THE CONDITION. IMPACT SAMPLE SIZE: PLATE THICKNESS, RESPECTIVELY: t≥6-8mm\8<t<12mm\t≥12mm, SAMPLE SIZE, RESPECTIVELY: 10×5×55\10×7.5×55\10×10×55mm.																											
4		22.976																																	
NOTES		SAMPLE LOCATION AND ORIENTATION: T=TOP; B=BOTTOM; L=LONG; C=TRANS; t =full thickness; t*2mm =2mm from rolled surface to specimen surface; CEV=C+Mn/6+(Cr+Mo+V)/5+(Ni+Cu)/15. Tolerance S355J0+N/IS2062 E350B0、S355N/IS2062 E350C : BS EN 10029:2010 Class C. Flatness: BS EN10029: 2010 class N type L .																																	
ISSUED DATE		2025/1/21				PRINTED BY				CHENYOU				QUALITY MANAGER				zhangming				STAMP OF DEPARTMENT OF QUALITY ASSURANCE				WARRANTY DEDICATED JIANGYIN XINGCHENG SPECIAL STEEL WORKS CO.,LTD. INSPECTION									