

QUALITY CERTIFICATE

BS EN 10204:2004 3.1

TO: ACME SOLAR HOLDINGS LIMITED PLOT NO: 152,SECTOR 44, GURGAON 122002, INDIA

DESCRIPTION OF GOODS: HOT ROLLED PLATE

CONTRACT NO: XPIND24010CSL INVOICE NO: XPIND24010CSL-2C



DELIVERY CONDITION Normalizing rolling SPECIFICATION EN 10025-2:2019 U. T Test BS EN 10160:1999 S2E3 CERTIFICATE NO. Z 202502190000719  
EDGE All-the-sides cutting GRADE S355J0+N/IS2062 E350B0 LICENSE NO.

NO.	PLATE NO.	HEAT NO.	SIZE AND WEIGHT					CHEMICAL COMPOSITION (Weight%)																								
			THICK	WIDTH	LENGTH	PIECES		C	Si	Mn	P	S	Al	Nb	V	Ti	Cr	Ni	Cu	Mo	CEV	B	N									
			mm				t																									
1	T5115031050	S500094	19.3	2598	11079	1	4.361	0.174	0.186	1.399	0.0139	0.0012	0.03	0.002	0.001	0.0022	0.07	0.037	0.019	0.008	0.4267	0.0005	0.0029									
NO.	PLATE NO.	TENSILE TEST		TENSILE TEST		TENSILE TEST		TENSILE TEST		IMPACT TEST		IMPACT TEST		IMPACT TEST		IMPACT TEST		U. T Test														
		ReH(Y. S)		Rm(T. S)		A(E. L)		ReH/Rm(Y. R)		Charpy- V_absorbed_energy-1		Charpy- V_absorbed_energy-2		Charpy- V_absorbed_energy-3		AVG		U. T inspection:														
		MPa		MPa		%		%		J		J		J		J																
		TC t		TC t		TC t		TC t		TL t*2mm		TL t*2mm		TL t*2mm		TL t*2mm																
										0℃		0℃		0℃		0℃																
1	T5115031050	414	548		31		76		204		234		196		211		Accepted															
PAGE TOTAL			Acceptable Visual and size				REMARKS		WE HEREBY CERTIFY THAT THE MATERIAL HASN'T ANY IMPERMISSIBLE DEFECTS.WHEN THERE IS ANY COMPLAINT, YOU ARE KINDLY REQUESTED TO MARK THE STEEL GRADE, HEAT NO, PLATE NO, SIZE, DELIVERY DATE, CAUSES AND MATERIAL IN THE CONDITION. IMPACT SAMPLE SIZE:PLATE THICKNESS, RESPECTIVELY:t≥6-8mm\8<t<12mm\t≥12mm, SAMPLE SIZE, RESPECTIVELY:10×5×55\10×7.5×55\10×10×55mm.																							
PIECES		WEIGHT (t)																														
1		4.361																														
NOTES			SAMPLE LOCATION AND ORIENTATION:T=TOP; B=BOTTOM; L=LONGL; C=TRANS; t =full thickness;t*2mm =2mm from rolled surface to specimen surface; CEV=C+Mn/6+(Cr+Mo+V)/5+(Ni+Cu)/15. Tolerance S355J0+N/IS2062 E350B0、S355N/IS2062 E350C : BS EN 10029:2010 Class C.Flatness:BS EN10029: 2010 class N type L .																													
ISSUED DATE			2025/1/21					PRINTED BY					CHENYOU					QUALITY MANAGER					zhangming					STAMP OF DEPARTMENT OF QUALITY ASSURANCE				

