

QUALITY CERTIFICATE

BS EN 10204:2004 3.1

TO: ACME SOLAR HOLDINGS LIMITED PLOT NO: 152,SECTOR 44, GURGAON 122002, INDIA

DESCRIPTION OF GOODS: HOT ROLLED PLATE

CONTRACT NO: XPIND24010CSL INVOICE NO: XPIND24010CSL-2C



DELIVERY CONDITION Normalizing rolling SPECIFICATION EN 10025-2:2019 U.T Test BS EN 10160:1999 S2E3 CERTIFICATE NO. Z 202502190000890
EDGE All-the-sides cutting GRADE S355J0+N/IS2062 E350B0 LICENSE NO.

NO.	PLATE NO.	HEAT NO.	SIZE AND WEIGHT					CHEMICAL COMPOSITION (Weight%)																							
			THICK	WIDTH	LENGTH	PIECES		C	Si	Mn	P	S	Al	Nb	V	Ti	Cr	Ni	Cu	Mo	CEV	B	N								
			mm				t																								
1	T5115068010	S500104	28.1	2630	13362	1	7.752	0.165	0.185	1.395	0.0179	0.0018	0.0338	0.0035	0.002	0.0028	0.103	0.041	0.019	0.011	0.4247	0.0006	0.0029								
2	T5115068020	S500104	28.1	2630	13362	1	7.752	0.165	0.185	1.395	0.0179	0.0018	0.0338	0.0035	0.002	0.0028	0.103	0.041	0.019	0.011	0.4247	0.0006	0.0029								
3	T5115068030	S500104	28.1	2630	13362	1	7.752	0.165	0.185	1.395	0.0179	0.0018	0.0338	0.0035	0.002	0.0028	0.103	0.041	0.019	0.011	0.4247	0.0006	0.0029								
NO.	PLATE NO.	TENSILE TEST		TENSILE TEST		TENSILE TEST		TENSILE TEST		IMPACT TEST		IMPACT TEST		IMPACT TEST		IMPACT TEST		U.T Test													
		ReH(Y.S)		Rm(T.S)		A(E.L)		ReH/Rm(Y.R)		Charpy-V_absorbed_energy-1		Charpy-V_absorbed_energy-2		Charpy-V_absorbed_energy-3		AVG		U.T inspection:													
		MPa		MPa		%		%		J		J		J		J															
		TC t		TC t		TC t		TC t		TL t*2mm		TL t*2mm		TL t*2mm		TL t*2mm															
										0℃		0℃		0℃		0℃															
1	T5115068010	412	551	31.5	75	194	238	246	226	Accepted																					
2	T5115068020	412	551	31.5	75	194	238	246	226	Accepted																					
3	T5115068030	412	551	31.5	75	194	238	246	226	Accepted																					
PAGE TOTAL																															
PIECES		WEIGHT (t)																													
3		23.256																													
NOTES		SAMPLE LOCATION AND ORIENTATION:T=TOP; B=BOTTOM; L=LONGL; C=TRANS; t =full thickness;t*2mm =2mm from rolled surface to specimen surface; CEV=C+Mn/6+(Cr+Mo+V)/5+(Ni+Cu)/15. Tolerance S355J0+N/IS2062 E350B0、S355N/IS2062 E350C : BS EN 10029:2010 Class C.Flatness:BS EN10029: 2010 class N type L .																													
ISSUED DATE		2025/1/21				PRINTED BY				CHENYOU				QUALITY MANAGER				zhangMing				STAMP OF DEPARTMENT OF QUALITY ASSURANCE				WARRANTY DEDICATED JIANGYIN XINGCHENG SPECIAL STEEL WORKS CO.,LTD. INSPECTION					