

QUALITY CERTIFICATE

BS EN 10204:2004 3.1

TO: ACME SOLAR HOLDINGS LIMITED PLOT NO: 152,SECTOR 44, GURGAON 122002, INDIA

DESCRIPTION OF GOODS: HOT ROLLED PLATE

CONTRACT NO: XPIND24010CSL INVOICE NO: XPIND24010CSL-2C



DELIVERY CONDITION Normalizing rolling SPECIFICATION EN 10025-2:2019 U. T Test BS EN 10160:1999 S2E3 CERTIFICATE NO. Z 202502190000837
EDGE All-the-sides cutting GRADE S355J0+N/IS2062 E350B0 LICENSE NO.

NO.	PLATE NO.	HEAT NO.	SIZE AND WEIGHT					CHEMICAL COMPOSITION (Weight%)																											
			THICK	WIDTH	LENGTH	PIECES		C	Si	Mn	P	S	Al	Nb	V	Ti	Cr	Ni	Cu	Mo	CEV	B	N												
1	T5115046030	S500098	20.6	2602	11913	1	5.013	0.166	0.184	1.408	0.0155	0.0028	0.0301	0.0039	0.002	0.0021	0.095	0.042	0.018	0.0122	0.4265	0.0005	0.0029												
2	T5115046040	S500098	20.6	2602	11913	1	5.013	0.166	0.184	1.408	0.0155	0.0028	0.0301	0.0039	0.002	0.0021	0.095	0.042	0.018	0.0122	0.4265	0.0005	0.0029												
3	T5115046050	S500098	20.6	2602	11913	1	5.013	0.166	0.184	1.408	0.0155	0.0028	0.0301	0.0039	0.002	0.0021	0.095	0.042	0.018	0.0122	0.4265	0.0005	0.0029												
NO.	PLATE NO.	TENSILE TEST		TENSILE TEST		TENSILE TEST		TENSILE TEST		IMPACT TEST		IMPACT TEST		IMPACT TEST		IMPACT TEST		U.T Test																	
		ReH(Y.S)		Rm(T.S)		A(E.L)		ReH/Rm(Y.R)		Charpy-V_absorbed_energy-1		Charpy-V_absorbed_energy-2		Charpy-V_absorbed_energy-3		AVG		U.T inspection:																	
		MPa		MPa		%		%		J		J		J		J																			
		TC t		TC t		TC t		TC t		TL t*2mm		TL t*2mm		TL t*2mm		TL t*2mm																			
										0℃		0℃		0℃		0℃																			
1	T5115046030	409	549	30.5	74	240	206	242	229	Accepted																									
2	T5115046040	409	549	30.5	74	240	206	242	229	Accepted																									
3	T5115046050	409	549	30.5	74	240	206	242	229	Accepted																									
PAGE TOTAL																																			
PIECES		WEIGHT (t)																																	
3		15.039																																	
NOTES		SAMPLE LOCATION AND ORIENTATION:T=TOP; B=BOTTOM; L=LONG; C=TRANS; t =full thickness;t*2mm =2mm from rolled surface to specimen surface; CEV=C+Mn/6+(Cr+Mo+V)/5+(Ni+Cu)/15. Tolerance S355J0+N/IS2062 E350B0、S355N/IS2062 E350C : BS EN 10029:2010 Class C.Flatness:BS EN10029: 2010 class N type L .																																	
ISSUED DATE		2025/1/21				PRINTED BY				CHENYOU				QUALITY MANAGER				zhangming				STAMP OF DEPARTMENT OF QUALITY ASSURANCE													