

QUALITY CERTIFICATE

BS EN 10204:2004 3.1

TO: ACME SOLAR HOLDINGS LIMITED PLOT NO: 152, SECTOR 44, GURGAON 122002, INDIA

DESCRIPTION OF GOODS: HOT ROLLED STEEL PLATE

CONTRACT NO: XPIND24010CSL INVOICE NO: XPIND24010CSL-1C



DELIVERY CONDITION Normalizing rolling SPECIFICATION EN 10025-2:2019 U. T Test BS EN 10160:1999 S2E3 CERTIFICATE NO. Z 202502190000777  
EDGE All-the-sides cutting GRADE S355J0+N/IS2062 E350B0 LICENSE NO.

NO.	PLATE NO.	HEAT NO.	SIZE AND WEIGHT					CHEMICAL COMPOSITION (Weight%)																											
			THICK	WIDTH	LENGTH	PIECES		C	Si	Mn	P	S	Al	Nb	V	Ti	Cr	Ni	Cu	Mo	CEV	B	N												
7	T5114122030	S500088	14.9	2587	10520	1	3.183	0.164	0.169	1.379	0.0182	0.0021	0.0347	0.002	0.001	0.002	0.085	0.04	0.017	0.018	0.4184	0.0005	0.0028												
8	T5114122040	S500088	14.9	2587	10520	1	3.183	0.164	0.169	1.379	0.0182	0.0021	0.0347	0.002	0.001	0.002	0.085	0.04	0.017	0.018	0.4184	0.0005	0.0028												
9	T5114122050	S500088	14.9	2587	10520	1	3.183	0.164	0.169	1.379	0.0182	0.0021	0.0347	0.002	0.001	0.002	0.085	0.04	0.017	0.018	0.4184	0.0005	0.0028												
10	T5114122060	S500088	14.9	2587	10520	1	3.183	0.164	0.169	1.379	0.0182	0.0021	0.0347	0.002	0.001	0.002	0.085	0.04	0.017	0.018	0.4184	0.0005	0.0028												
NO.	PLATE NO.	TENSILE TEST		TENSILE TEST		TENSILE TEST		TENSILE TEST		IMPACT TEST		IMPACT TEST		IMPACT TEST		IMPACT TEST		U. T Test																	
		ReH (Y. S)		Rm (T. S)		A (E. L)		ReH/Rm (Y. R)		Charpy-V_absorbed_energy-1		Charpy-V_absorbed_energy-2		Charpy-V_absorbed_energy-3		AVG		U. T inspection:																	
		MPa		MPa		%		%		J		J		J		J																			
		TC t		TC t		TC t		TC t		TL t*2mm		TL t*2mm		TL t*2mm		TL t*2mm																			
										0℃		0℃		0℃		0℃																			
7	T5114122030	406	533	31	76	175	178	212	188	Accepted																									
8	T5114122040	406	533	31	76	175	178	212	188	Accepted																									
9	T5114122050	406	533	31	76	175	178	212	188	Accepted																									
10	T5114122060	406	533	31	76	175	178	212	188	Accepted																									
PAGE TOTAL																																			
PIECES		WEIGHT (t)		Acceptable Visual and size		REMARKS		WE HEREBY CERTIFY THAT THE MATERIAL HASN'T ANY IMPERMISSIBLE DEFECTS. WHEN THERE IS ANY COMPLAINT, YOU ARE KINDLY REQUESTED TO MARK THE STEEL GRADE, HEAT NO, PLATE NO, SIZE, DELIVERY DATE, CAUSES AND MATERIAL IN THE CONDITION. IMPACT SAMPLE SIZE: PLATE THICKNESS, RESPECTIVELY: t≥6-8mm\8<t<12mm\t≥12mm, SAMPLE SIZE, RESPECTIVELY: 10×5×55\10×7.5×55\10×10×55mm.																											
4		12.732																																	
NOTES		SAMPLE LOCATION AND ORIENTATION: T=TOP; B=BOTTOM; L=LONG; C=TRANS; t=full thickness; t*2mm=2mm from rolled surface to specimen surface; CEV=C+Mn/6+(Cr+Mo+V)/5+(Ni+Cu)/15. Tolerance S355J0+N/IS2062 E350B0、S355N/IS2062 E350C : BS EN 10029:2010 Class C. Flatness: BS EN10029: 2010 class N type L .																																	
ISSUED DATE		2025/1/21				PRINTED BY				CHENYOU				QUALITY MANAGER				zhangming				STAMP OF DEPARTMENT OF QUALITY ASSURANCE				WARRANTY DEDICATED JIANGYIN XINGCHENG SPECIAL STEEL WORKS CO.,LTD. INSPECTION									