

QUALITY CERTIFICATE

BS EN 10204:2004 3.1

TO: ACME SOLAR HOLDINGS LIMITED PLOT NO: 152,SECTOR 44, GURGAON 122002, INDIA

DESCRIPTION OF GOODS: HOT ROLLED PLATE

CONTRACT NO: XPIND24010CSL INVOICE NO: XPIND24010CSL-2C



DELIVERY CONDITION Normalizing rolling SPECIFICATION EN 10025-2:2019 U. T Test BS EN 10160:1999 S2E3 CERTIFICATE NO. Z 202502190000800
EDGE All-the-sides cutting GRADE S355J0+N/IS2062 E350B0 LICENSE NO.

NO.	PLATE NO.	HEAT NO.	SIZE AND WEIGHT					CHEMICAL COMPOSITION (Weight%)																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																								
			THICK	WIDTH	LENGTH	PIECES		C	Si	Mn	P	S	Al	Nb	V	Ti	Cr	Ni	Cu	Mo	CEV	B	N																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																									

NO.	PLATE NO.	TENSILE TEST	TENSILE TEST	TENSILE TEST	TENSILE TEST	IMPACT TEST	IMPACT TEST	IMPACT TEST	IMPACT TEST	U. T Test							
		ReH(Y. S)	Rm(T. S)	A(E. L)	ReH/Rm(Y. R)	Charpy- V_absorbed_energy-1	Charpy- V_absorbed_energy-2	Charpy- V_absorbed_energy-3	AVG	U. T inspection:							
		MPa	MPa	%	%	J	J	J	J								
		TC t	TC t	TC t	TC t	TL t*2mm	TL t*2mm	TL t*2mm	TL t*2mm								
						0℃	0℃	0℃	0℃								
7	T5116139040	401	541	27	74	235	206	199	213	Accepted							
8	T5116140010	414	544	29	76	219	225	224	223	Accepted							
9	T5116140020	414	544	29	76	219	225	224	223	Accepted							
10	T5116140030	414	544	29	76	219	225	224	223	Accepted							
11	T5116140040	414	544	29	76	219	225	224	223	Accepted							

PAGE TOTAL		Acceptable Visual and size	REMARKS	WE HEREBY CERTIFY THAT THE MATERIAL HASN'T ANY IMPERMISSIBLE DEFECTS.WHEN THERE IS ANY COMPLAINT, YOU ARE KINDLY REQUESTED TO MARK THE STEEL GRADE, HEAT NO, PLATE NO, SIZE, DELIVERY DATE, CAUSES AND MATERIAL IN THE CONDITION. IMPACT SAMPLE SIZE:PLATE THICKNESS, RESPECTIVELY: t≥6-8mm\8<t<12mm\t≥12mm, SAMPLE SIZE, RESPECTIVELY:10×5×55\10×7. 5×55\10×10×55mm.
PIECES	WEIGHT (t)			
5	42.69			

NOTES	SAMPLE LOCATION AND ORIENTATION:T=TOP; B=BOTTOM; L=LONG; C=TRANS; t =full thickness;t*2mm =2mm from rolled surface to specimen surface; CEV=C+Mn/6+(Cr+Mo+V)/5+(Ni+Cu)/15. Tolerance S355J0+N/IS2062 E350B0、S355N/IS2062 E350C : BS EN 10029:2010 Class C.Flatness:BS EN10029: 2010 class N type L .
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ISSUED DATE	2025/1/21	PRINTED BY	CHENYOU	QUALITY MANAGER	zhangming	STAMP OF DEPARTMENT OF QUALITY ASSURANCE	WARRANTY DEDICATED JIANGYIN XINGCHENG SPECIAL STEEL WORKS CO.,LTD. INSPECTION
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