



CITIC PACIFIC SPECIAL STEEL

JIANGYIN XINGCHENG SPECIAL STEEL WORKS CO., LTD.

NO.297, BINJIANG (E) ROAD, JIANGYIN CITY, JIANGSU PROVINCE, CHINA PC:214429

QUALITY CERTIFICATE

BS EN 10204:2004 3.1

TO: ACME SOLAR HOLDINGS LIMITED PLOT NO: 152,SECTOR 44, GURGAON 122002, INDIA

DESCRIPTION OF GOODS: HOT ROLLED PLATE

CONTRACT NO: XPIND24010CSL INVOICE NO: XPIND24010CSL-2C



DELIVERY CONDITION			Normalizing rolling			SPECIFICATION			EN 10025-2:2019			U. T Test			BS EN 10160:1999 S2E3			CERTIFICATE NO.			Z 202502190000539															
EDGE			All-the-sides cutting			GRADE			S355J0+N/IS2062 E350B0									LICENSE NO.																		
NO.	PLATE NO.	HEAT NO.	SIZE AND WEIGHT					CHEMICAL COMPOSITION (Weight%)																												
			THICK	WIDTH	LENGTH	PIECES		C	Si	Mn	P	S	Al	Nb	V	Ti	Cr	Ni	Cu	Mo	CEV	B	N													
			mm	mm	mm	t																														
1	T5115058030	S500092	18.2	2599	11288	1	4.191	0.17	0.186	1.405	0.0178	0.0018	0.0282	0.004	0.002	0.0017	0.083	0.026	0.021	0.008	0.4259	0.0003	0.0031													
2	T5115058040	S500092	18.2	2599	11288	1	4.191	0.17	0.186	1.405	0.0178	0.0018	0.0282	0.004	0.002	0.0017	0.083	0.026	0.021	0.008	0.4259	0.0003	0.0031													
3	T5115059010	S500091	18.2	2599	11288	1	4.191	0.172	0.194	1.396	0.0195	0.0011	0.0344	0.002	0.001	0.0022	0.086	0.031	0.015	0.011	0.4273	0.0004	0.0028													
4	T5115059060	S500091	18.2	2599	11288	1	4.191	0.172	0.194	1.396	0.0195	0.0011	0.0344	0.002	0.001	0.0022	0.086	0.031	0.015	0.011	0.4273	0.0004	0.0028													
NO.	PLATE NO.		TENSILE TEST	TENSILE TEST	TENSILE TEST	TENSILE TEST	IMPACT TEST	IMPACT TEST	IMPACT TEST	IMPACT TEST	U. T Test																									
			ReH(Y. S)	Rm(T. S)	A(E. L)	ReH/Rm(Y. R)	Charpy- V_absorbed_energy-1	Charpy- V_absorbed_energy-2	Charpy- V_absorbed_energy-3	AVG	U. T inspection:																									
			MPa	MPa	%	%	J	J	J	J																										
			TC t	TC t	TC t	TC t	TL t*2mm	TL t*2mm	TL t*2mm	TL t*2mm																										
							0°C	0°C	0°C	0°C																										
1	T5115058030	409	547	28.5	75	178	205	180	188	Accepted																										
2	T5115058040	409	547	28.5	75	178	205	180	188	Accepted																										
3	T5115059010	408	545	29.5	75	172	205	159	179	Accepted																										
4	T5115059060	408	545	29.5	75	172	205	159	179	Accepted																										
PAGE TOTAL			PIECES		WEIGHT (t)		Acceptable Visual and size	REMARKS	WE HEREBY CERTIFY THAT THE MATERIAL HASN'T ANY IMPERMISSIBLE DEFECTS.WHEN THERE IS ANY COMPLAINT, YOU ARE KINDLY REQUESTED TO MARK THE STEEL GRADE, HEAT NO, PLATE NO, SIZE, DELIVERY DATE, CAUSES AND MATERIAL IN THE CONDITION. IMPACT SAMPLE SIZE:PLATE THICKNESS, RESPECTIVELY: t≥6-8mm\8<t<12mm\t≥12mm, SAMPLE SIZE, RESPECTIVELY:10×5×55\10×7. 5×55\10×10×55mm.																											
			4		16.764																															
NOTES			SAMPLE LOCATION AND ORIENTATION:T=TOP; B=BOTTOM; L=LONG; C=TRANS; t =full thickness;t*2mm =2mm from rolled surface to specimen surface; CEV=C+Mn/6+(Cr+Mo+V)/5+(Ni+Cu)/15. Tolerance S355J0+N/IS2062 E350B0、S355N/IS2062 E350C : BS EN 10029:2010 Class C.Flatness:BS EN10029: 2010 class N type L .																																	
ISSUED DATE			2025/1/21			PRINTED BY			CHENYOU			QUALITY MANAGER			zhangming			STAMP OF DEPARTMENT OF QUALITY ASSURANCE																		