

QUALITY CERTIFICATE

BS EN 10204:2004 3.1

TO: ACME SOLAR HOLDINGS LIMITED PLOT NO: 152,SECTOR 44, GURGAON 122002, INDIA

DESCRIPTION OF GOODS: HOT ROLLED PLATE

CONTRACT NO: XPIND24010CSL INVOICE NO: XPIND24010CSL-2C



DELIVERY CONDITION Normalizing rolling SPECIFICATION EN 10025-2:2019 U. T Test BS EN 10160:1999 S2E3 CERTIFICATE NO. Z 202502190000914  
EDGE All-the-sides cutting GRADE S355J0+N/IS2062 E350B0 LICENSE NO.

NO.	PLATE NO.	HEAT NO.	SIZE AND WEIGHT						CHEMICAL COMPOSITION (Weight%)																										
			THICK	WIDTH	LENGTH	PIECES		C	Si	Mn	P	S	Al	Nb	V	Ti	Cr	Ni	Cu	Mo	CEV	B	N												
1	T5115056010	S500092	18.7	2599	11392	1	4.346	0.17	0.186	1.405	0.0178	0.0018	0.0282	0.004	0.002	0.0017	0.083	0.026	0.021	0.008	0.4259	0.0003	0.0031												
2	T5115056020	S500092	18.7	2599	11392	1	4.346	0.17	0.186	1.405	0.0178	0.0018	0.0282	0.004	0.002	0.0017	0.083	0.026	0.021	0.008	0.4259	0.0003	0.0031												
3	T5115056050	S500092	18.7	2599	11392	1	4.346	0.17	0.186	1.405	0.0178	0.0018	0.0282	0.004	0.002	0.0017	0.083	0.026	0.021	0.008	0.4259	0.0003	0.0031												
4	T5115056060	S500092	18.7	2599	11392	1	4.346	0.17	0.186	1.405	0.0178	0.0018	0.0282	0.004	0.002	0.0017	0.083	0.026	0.021	0.008	0.4259	0.0003	0.0031												
5	T5115056070	S500092	18.7	2599	11392	1	4.346	0.17	0.186	1.405	0.0178	0.0018	0.0282	0.004	0.002	0.0017	0.083	0.026	0.021	0.008	0.4259	0.0003	0.0031												
NO.	PLATE NO.	TENSILE TEST	TENSILE TEST		TENSILE TEST		TENSILE TEST		IMPACT TEST		IMPACT TEST		IMPACT TEST		IMPACT TEST		U. T Test																		
		ReH(Y.S)	Rm(T.S)		A(E.L)		ReH/Rm(Y.R)		Charpy-V_absorbed_energy-1		Charpy-V_absorbed_energy-2		Charpy-V_absorbed_energy-3		AVG		U. T inspection:																		
		MPa	MPa		%		%		J		J		J		J																				
		TC t	TC t		TC t		TC t		TL t*2mm		TL t*2mm		TL t*2mm		TL t*2mm																				
									0℃		0℃		0℃		0℃																				
1	T5115056010	408	551		29.5		74		159		157		146		154		Accepted																		
2	T5115056020	408	551		29.5		74		159		157		146		154		Accepted																		
3	T5115056050	408	551		29.5		74		159		157		146		154		Accepted																		
4	T5115056060	408	551		29.5		74		159		157		146		154		Accepted																		
5	T5115056070	408	551		29.5		74		159		157		146		154		Accepted																		
PAGE TOTAL																																			
PIECES		WEIGHT (t)		Acceptable Visual and size		REMARKS		WE HEREBY CERTIFY THAT THE MATERIAL HASN'T ANY IMPERMISSIBLE DEFECTS.WHEN THERE IS ANY COMPLAINT, YOU ARE KINDLY REQUESTED TO MARK THE STEEL GRADE, HEAT NO, PLATE NO, SIZE, DELIVERY DATE, CAUSES AND MATERIAL IN THE CONDITION. IMPACT SAMPLE SIZE:PLATE THICKNESS, RESPECTIVELY:τ≥6-8mm\8<τ<12mm\τ≥12mm, SAMPLE SIZE, RESPECTIVELY:10×5×55\10×7.5×55\10×10×55mm.																											
5		21.73																																	
NOTES		SAMPLE LOCATION AND ORIENTATION:T=TOP; B=BOTTOM; L=LONG; C=TRANS; t =full thickness;t*2mm =2mm from rolled surface to specimen surface; CEV=C+Mn/6+(Cr+Mo+V)/5+(Ni+Cu)/15. Tolerance S355J0+N/IS2062 E350B0、S355N/IS2062 E350C : BS EN 10029:2010 Class C.Flatness:BS EN10029: 2010 class N type L .																																	
ISSUED DATE		2025/1/21				PRINTED BY				CHENYOU				QUALITY MANAGER				zhangming				STAMP OF DEPARTMENT OF QUALITY ASSURANCE													