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Department of Inter Disciplinary Studies,  
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Engineering Metrology - ID1021

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This session and assignment center around your progress in the MC1020 course, with a specific focus on the application of simple linear regression, also known as curve fitting. However, it's important to note that metrology applications heavily rely on statistics and mathematics.

Few examples of how linear regression can be applied in metrology:

1. **Calibration of Instruments:** Linear regression is often used to calibrate measuring instruments. By comparing the readings of an instrument with known reference values, a linear regression model can be established to determine the relationship between the instrument's measurements and the true values. This allows for accurate calibration and adjustment of the instrument to improve its accuracy.
2. **Uncertainty Estimation:** Metrology involves the estimation of measurement uncertainties. Linear regression can be used to quantify the uncertainty associated with measurement results. By analysing the residuals (the differences between the observed and predicted values) of a linear regression model, metrologists can estimate the variability and uncertainty in the measurements.
3. **Linearity Assessment:** In metrology, it is important to assess the linearity of measurement systems. Linear regression can be employed to analyse the relationship between the input and output variables of a measuring instrument. By fitting a linear regression model to the data, metrologists can determine if the system exhibits a linear response or if there are deviations that need to be addressed.
4. **Trend Analysis:** Linear regression can be used to analyse trends and patterns in measurement data over time. By fitting a linear regression line to a time series of measurements, metrologists can assess if there is a significant increase or decrease in the measured values. This helps in detecting any systematic changes or drifts in the measurement process.
5. **Interpolation and Extrapolation:** Linear regression can be used for interpolation and extrapolation of measurement data. If there is a known linear relationship between two variables, a linear regression model can be used to estimate values within the range of measured data (interpolation) or predict values outside the measured range (extrapolation).

These are just a few examples of how linear regression can be applied in metrology. The technique finds wide-ranging applications in various areas, such as quality control, metrological traceability, instrument validation, and experimental design.

If you have any questions regarding this module, please feel free to contact me via email at [mayooran@eng.jfn.ac.lk](mailto:mayooran@eng.jfn.ac.lk). I will be happy to assist you.