



# SURFACE VEHICLE RECOMMENDED PRACTICE

J1939™-03

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## On-Board Diagnostics Implementation Guide

### RATIONALE

The CARB regulation publication dates, and references to SAE standards in the text were updated to reflect their recent revisions. Editorial changes were also made.

### FOREWORD

The SAE J1939 series of SAE Recommended Practices has been developed by the Truck and Bus Control and Communications Network Subcommittee of the Truck and Bus Electrical and Electronics Committee. The objectives of the subcommittee are to develop information reports, recommended practices, and standards concerned with the requirements, design, and usage of ECUs, that transmit electronic signals and control information among vehicle components. The usage of these recommended practices is not limited to truck and bus applications. Other applications may be accommodated with immediate support being provided for construction and agricultural equipment, and stationary power systems. These documents are intended as a guide toward standard practice and are subject to change to keep pace with experience and technical advances.

SAE J1939-03 identifies key requirements, guidelines, and recommendations on the design and integration of vehicle networks with service tools that query the vehicle for regulated diagnostics. CARB, U.S. EPA, EU, and WWH OBD regulations were considered for the development of SAE J1939-03.

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SAE WEB ADDRESS:

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## 1. SCOPE

### 1.1 Introduction

SAE J1939-03 provides requirements and guidelines for the implementation of on-board diagnostics (OBD) on heavy-duty vehicles (HDV) using the SAE J1939 family of standards. The guidelines identify where the necessary information to meet OBD regulations may be found among the SAE J1939 document set. Key requirements are identified here to ensure the interoperability of OBD scan tools across individual OBD-compliant vehicles.

Market-defined regulations permit the use of SAE J1939 to meet OBD requirements. Implementers are cautioned to obtain and review the specific regulations for the markets where their products are sold. This document is focused on guidelines and requirements to satisfy the State of California Air Resources Board (CARB), the authors of 13 CCR 1971.1, United States Environmental Protection Agency, Euro IV and V requirements from European Commission directives, and UN/ECE WP 29 GRPE WWH OBD Global Technical Regulation (GTR).

### 1.2 Identification of HDV Diagnostic Methods

There are three approaches for providing OBD services. SAE J1939 provides OBD services that are integrated with known powertrain control messages and methods for HDV. This document focuses on the use of SAE J1939 to satisfy OBD requirements.

ISO 15765-4 and ISO 27145 are identified as comparative references. These standards define methods for on-board diagnostics communications that are independent of vehicle's powertrain control and information methods. The three approaches are identified below.

#### 1.2.1 SAE J1939 Approach for HD OBD, OBD II, and WWH OBD

SAE J1939 provides an open systems approach for the integration of HDV components. Within this approach, diagnostic methods and messages are provided to achieve HD OBD, OBD II, and WWH OBD requirements. This specification provides guidelines and requirements for the implementation of HD OBD, OBD II and WWH OBD requirements using SAE J1939 constructs.

The SAE J1939 series of standards does not define scan tool standards in a document structure that is equivalent to SAE J1978 (ISO 15031-4) or ISO 27145. In SAE J1939, standardized scan tools are applications of the requirements given in SAE J1939, SAE J1939DA, SAE J1939-01, SAE J1939-21, SAE J1939-31, SAE J1939-71, SAE J1939-73, SAE J1939-81, and SAE J1939-84. Section 4 discusses the SAE J1939 document structure and its application to scan tools. Subsequent sections discuss topics of particular interest in the development of standardized scan tool for SAE J1939.

#### 1.2.2 ISO 15765 Approach for HD OBD and OBD II

ISO 15765-4 may be used as described therein to satisfy HD OBD and OBD II requirements for heavy-duty vehicles. ISO 15765-4 outlines the individual parts that comprise the diagnostic requirements for OBD. If ISO 15765 is selected, the implementer shall follow the directives given in ISO 15765-4. Under ISO 15765-4, ISO 15031 describes OBD service tool requirements and the OBD message interface in ISO-15031-4 and ISO 15031-5. SAE J1978 is equivalent to ISO 15031-4, and SAE J1979 is equivalent to ISO 15031-5.

#### 1.2.3 ISO 27145 Approach for WWH OBD

ISO 27145 defines data and messaging to satisfy WWH OBD requirements. Implementers may choose to fulfill ISO 27145 when required to meet WWH OBD requirements in local regulations. ISO 27145 defines a VOBD concept for providing a logical function for vehicle-level on-board diagnostics using wireline ethernet and wireline CAN. The logical function may be implemented as a gateway or virtually within one or more compliant modules. This document discusses the process required when implementing the VOBD function for WWH OBD using messages defined in SAE J1939-73. Presently, GTR 5 is best represented in Annex 9b of UN ECE R49.

### 1.3 Verification of OBD Requirements

CARB and U.S. EPA regulations require verification of OBD requirements to assure standardized scan tool interoperation. Compliance to standardized communication requirements for scan tools is determined by SAE J1939-84 and SAE J1699-3.

#### 1.3.1 SAE J1939-84

SAE J1939-84 provides methods to verify interaction between the service tool and vehicle for the SAE J1939 approach. SAE J1939-84 standardizes the qualification of vehicles for use with HD OBD and OBD II scan tools that support SAE J1939. SAE J1939-84 adapts the concepts of SAE J1699 as enabled by SAE J1979DA, SAE J1939-73, SAE J1939-71, and SAE J1939-21.

#### 1.3.2 SAE J1699-3

SAE J1699-3 describes the qualification of vehicles for use with scan tools for the ISO 15765-4/ISO 15031-4 approach. SAE J1699-3 does not apply to vehicles using SAE J1939 diagnostics.

#### 1.3.3 WWH OBD

The WWH OBD GTR recognizes SAE J1939-73 as a means to support WWH OBD. This document supports the definitions in SAE J1939-73 with specific requirements and process guidelines to eliminate misinterpretation of the messages defined in SAE J1939-73. Specific requirements for formal evaluation of engines or vehicles are not defined within the GTR.

## 2. REFERENCES

### 2.1 Applicable Documents

The following documents contain provisions, which through reference in this text constitute provisions for SAE J1939-03. For dated references, subsequent amendments to, or revisions of, any of these publications do not apply. However, users are encouraged to investigate the possibility of applying the most recent editions of the normative documents indicated below, as may be required by local regulations. For undated references, the latest edition of the normative document referred to applies. ISO and IEC maintain registries of currently valid International Standards.

#### 2.1.1 SAE Publications

Available from SAE International, 400 Commonwealth Drive, Warrendale, PA 15096-0001, Tel: 877-606-7323 (inside USA and Canada) or +1 724-776-4970 (outside USA), [www.sae.org](http://www.sae.org).

SAE J1699-3	Vehicle OBD II Compliance Test Cases
SAE J1939	Serial Control and Communications Heavy Duty Vehicle Network - Top-Level Document
SAE J1939DA	SAE J1939 Digital Annex
SAE J1939-1	On-Highway Equipment Control and Communication Network
SAE J1939-11	Physical Layer, 250 Kbps, Twisted Shielded Pair
SAE J1939-13	Off-Board Diagnostic Connector
SAE J1939-14	Physical Layer, 500 Kbps
SAE J1939-15	Reduced Physical Layer, 250 Kbps, Un-Shielded Twisted Pair (UTP)
SAE J1939-21	Data Link Layer
SAE J1939-31	Network Layer
SAE J1939-71	Vehicle Application Layer

SAE J1939-73	Application Layer - Diagnostics
SAE J1939-81	Network Management
SAE J1939-84	OBD Communications Compliance Test Cases for Heavy Duty Components and Vehicles
SAE J1978	OBD II Scan Tool - Equivalent to ISO/DIS 15031-4: December 14, 2001
SAE J1979	E/E Diagnostic Test Modes
SAE J1979DA	Digital Annex of E/E Diagnostic Test Modes
SAE J2284-2	High Speed CAN (HSC) for Vehicle Applications at 250 Kbps

## 2.2 Government Documents

HD OBD and WWH OBD regulations and related information are available at [www.arb.ca.gov](http://www.arb.ca.gov), [www.epa.gov](http://www.epa.gov), [eur-lex.europa.eu](http://eur-lex.europa.eu), and [www.unece.org/trans](http://www.unece.org/trans).

California Code of Regulations, Title 13, Section 1968.2, Malfunction and Diagnostic System Requirements for 2004 and Subsequent Model-Year Passenger Cars, Light-Duty Trucks, and Medium-Duty Vehicles and Engines (OBD II) (California Air Resources Board (CARB) Publications are available from the Air Resources Board, Haagen-Smit Laboratory, 9528 Telstar Avenue, El Monte, CA 91731-2990.), Year 2003 rulemaking. Year 2007, 2010, 2013, 2016, 2019 rule updates.

California Code of Regulations, Title 13, Section 1971, Engine Manufacturer Diagnostic System Requirements—2007 and Subsequent Model-Year Heavy-Duty Engines. Year 2004 rulemaking.

California Code of Regulations, Title 13, Section 1971.1, On-Board Diagnostic System Requirements for 2010 and Subsequent Model-Year Heavy-Duty Engines (HD OBD). Year 2006 rulemaking. Year 2010, 2013, 2016, 2019 updates.

European Directive 2005/55/EC of the European Parliament and of the Council of 28 September 2005 as implemented by Commission Directive 2005/78/EC and amended by Commission Directive 2006/51/EC.

European Directive 98/69/EC as amended by 99/102/EC, 2001/1/EC, 2001/100/EC, and 2002/80/EC (Vehicles <7600 pounds) European Union Heavy Duty OBD (vehicles above 7600 lbs) 29 November 2005 (EC Directive 2005/78).

European Union EU Reg 595/2009 and its implementing regulations, including, Regulation 49, 06 Series of Amendments. (These define EURO VI emissions and HD OBD, includes motor vehicles above 3500 kg (i.e., M2, M3, N2, N3).)

U.S. EPA, Title 40, CFR 86.005-17 On-board diagnostics, July 1, 2011 (OBD for Engines—for vehicles 8500 to 14000 pounds).

U.S. EPA, Title 40, CFR 86.007-17 On-board Diagnostics for engines used in applications less than or equal to 14000 pounds GVWR, July 1, 2011.

U.S. EPA, Title 40, CFR 86.1806-05 On-board diagnostics for vehicles less than or equal to 14,000 pounds GVWR. July 1, 2011.

U.S. EPA, Title 40, CFR 86.1806-10 (OBD for Vehicles—8500 to 14000 pounds), December 4, 2008.

U.S. EPA, Title 40, CFR 86.010-18 On-board Diagnostics for engines used in applications greater than 14000 pounds GVWR. July 1, 2011.

World Wide Harmonized OBD proposed Global Technical Regulation GTR 5 by the Economic Commission for Europe, reference ECE/TRANS/WP.29/GRPE/2006/8/Rev.1/27 March 2006.

Cook, L.H., "Best Practices for Addressing OBD Readiness in IM Testing of Diesel Vehicles Under 14000 Gross Vehicle Weight Rating," U.S. EPA, Office of Air and Radiation, Ann Arbor, MI, March 7, 2013.

## 2.2.1 ISO Publications

Copies of these documents are available online at <http://webstore.ansi.org/>.

ISO 2575 AMD 2	Road Vehicles - Symbols for Controls, Indicators and Tell-Tales (Amendment 2)
ISO 7498-1:1984	Information Processing Systems - Open Systems Interconnection - Basic Reference Model
ISO/IEC 10731:1994	Information Technology - Open Systems Interconnection - Basic Reference Model - Conventions for the Definition of OSI Services
ISO 11898:2006	Road Vehicles - Interchange of Digital Information - Controller Area Network (CAN) for High-Speed Communications
ISO 14229-1:2013	Road Vehicles - Unified Diagnostic Services (UDS) - Part 1: Specification and Requirements
ISO 15031-3	Road Vehicles - Emission-Related Diagnostics - Communication Between Vehicle and External Equipment - Part 3: Diagnostic Connector and Related Electrical Circuits: Specification and Use
ISO 15031-4	Road Vehicles - Communication Between Vehicle and External Equipment for Emissions-Related Diagnostics - Part 4: External Test Equipment
ISO 15031-5	Road Vehicles - Communication Between Vehicle and External Equipment for Emissions-Related Diagnostics - Part 5: Emissions-Related Diagnostic Services
ISO 15765-2	Road Vehicles - Diagnostics on Controller Area Network (CAN) - Part 2: Network Layer Services
ISO 15765-4	Road Vehicles - Diagnostics on Controller Area Network (CAN) - Part 4: Requirements for Emissions-Related Systems
ISO 27145-1	Road Vehicles - Implementation of WWH-OBD Communication Requirements - Part 1: General Information and Use Case Definition
ISO 27145-2	Road Vehicles - Implementation of WWH-OBD Communication Requirements - Part 2: Common Emissions-Related Data Dictionary
ISO 27145-3	Road Vehicles - Implementation of WWH-OBD Communication Requirements - Part 3: Common Message Dictionary
ISO 27145-4	Road Vehicles - Implementation of WWH-OBD Communication Requirements - Part 4: Connection Between Vehicle and Test Equipment

## 3. SYMBOLS AND ABBREVIATED TERMS

CARB	California Air Resources Board
EPA	(United States) Environmental Protection Agency
GTR	Global Technical Regulation
HDV	Heavy-Duty Vehicle
IM	Inspection and Maintenance
ISO	International Organization for Standardization
MI	Malfunction Indicator (WWH OBD specific term for MIL)

MIL	Malfunction Indicator Lamp
OBD	On-Board Diagnostics
OEM	Original Equipment Manufacturer
WWH	World Wide Harmonized
VOBD	Vehicle On-Board Diagnostics

4. REQUIREMENTS AND GUIDELINES FOR OBD IMPLEMENTATION USING SAE J1939

The SAE J1939 family of specifications was developed using the Open System Network Layer Concepts for guidance. Figure 1 shows the application of SAE J1939 standards to Open System Network Layer Concepts. Some documents address more than one layer, and some layers are not used. Coverage for more than one layer by a document should not be interpreted that the layers are combined. More generally, SAE J1939 standards leverage the Controller Area Network (CAN) specification (subsequently standardized as ISO 11898) to the problem of heavy-duty vehicle integration. The following subsections below discuss key requirements from the SAE J1939 family of specifications for implementing scan tools to service SAE J1939 applications. Most of these requirements are common to vehicles, components and OBD scan tools, whether they are focused on inspection and maintenance (IM) or other service roles.

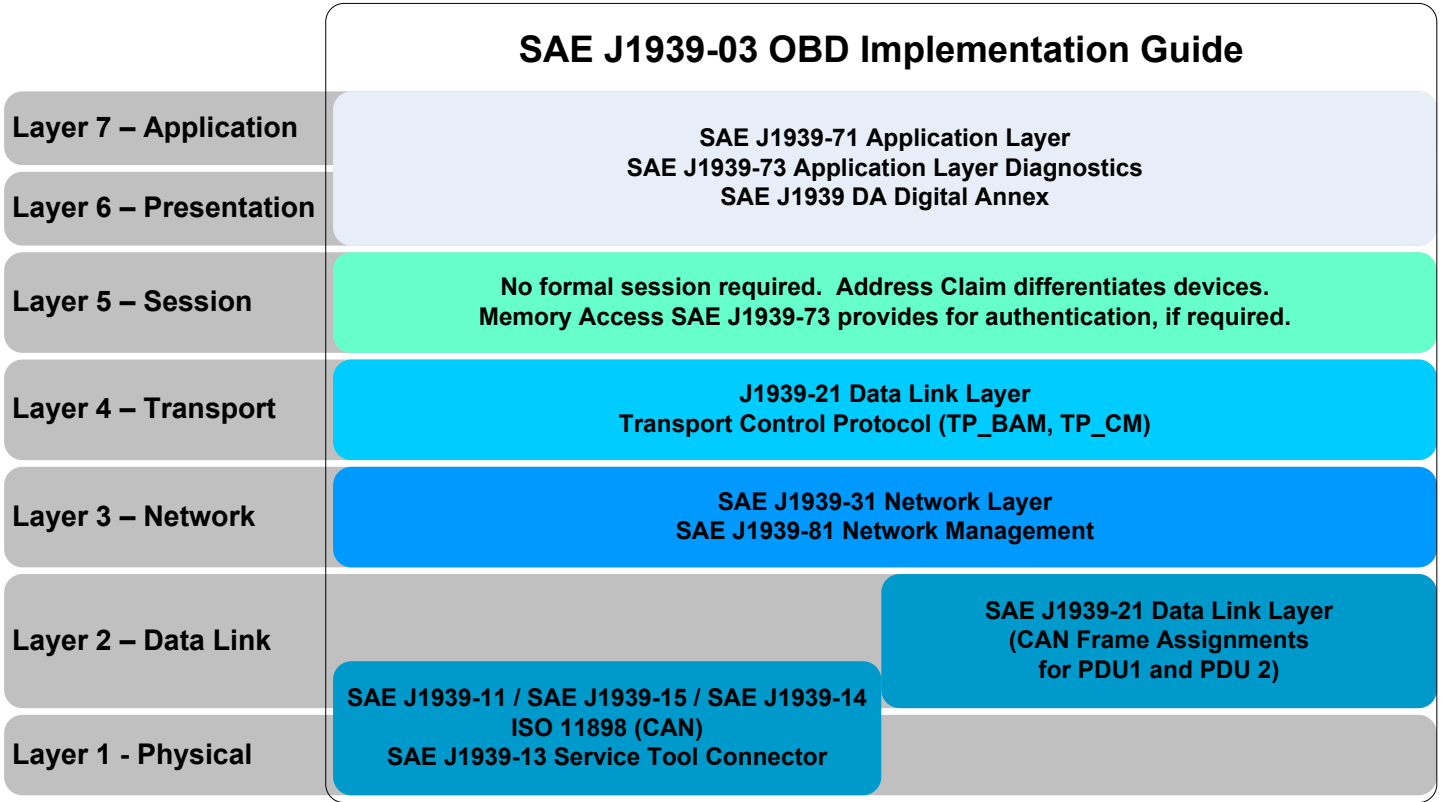


Figure 1 - Application of SAE J1939 standards to open system network layer concepts

4.1 Physical Layer Definition

SAE J1939-11, SAE J1939-14 and SAE J1939-15 define physical layer implementations of the ISO 11898 Controller Area Network (CAN) specification. CARB regulations for 2016 MY engines require compliance to 500k baud communications in 13 CCR 1971.1 (h). Network topology requirements in SAE J1939-11 are relaxed in SAE J1939-15 to provide additional design flexibility to the OEM in the placement of network termination devices and for the use of the diagnostic connector. This allows the OEM to better optimize the cost/performance of their design.



#### 4.1.1 Signal Definition

Section 3 of SAE J1939-15 defines the signal characteristics of the SAE J1939 network. SAE J1939-15 is harmonized with SAE J1939-11 allowing the backwards-compatible interoperability among components. SAE J1939-15 and SAE J1939-11 provide reference designs that are compatible with ISO 11898. Service tools must be capable of communicating with both SAE J1939-11 and SAE J1939-15 signal specifications. SAE J1939-14 describes the signal as transmitter and receiver requirements in section 5.

#### 4.1.2 Media

Cables must be capable of delivering the required signal levels to all network devices. The physical media shall meet the requirements of SAE J1939-11, SAE J1939-14, or SAE J1939-15 for a 120  $\Omega$  cable. The insulation color of the CAN\_HI and CAN\_LO conductors must follow SAE J1939-11 Section 5.2.1 at the SAE J1939-13 connector.

#### 4.1.3 Topology

The OEM is responsible for the design and implementation of the SAE J1939 network topology in his vehicle, including backbone length, termination, and network device stub length. The OEM may elect to include backbone termination within selected modules; however, their service procedures should provide methods to terminate the backbone when the terminating device(s) is (are) not connected to the backbone. SAE J1939-14 guides topologies for 500k baud networks that are distinct from 250k baud networks given by SAE J1939-11 and SAE J1939-15.

Network device stub length includes the provision for the inspection and maintenance tool connection through the diagnostic connector. This stub shall be capable of supporting a 5 m cable to the OBD scan tool. This exceeds the recommended stub length of SAE J1939-11 by 4 m. Implementers are recommended to minimize the distance from each node to the SAE J1939-13 diagnostic connector to provide design margins for off-board communications.

NOTE: The ability to support a 5 m cable is a practical provision for the reasonable access of service tools and test equipment. A maximum 5 m cable length is described in ISO 15765-4 Table 8. The requirement for a 5 m cable adds additional constraints on topology designs that are not addressed by current SAE J1939-15, SAE J1939-14, and SAE J1939-11 topology design rules. Design rules have not been developed for the 5 m cable and are not available in the referenced versions of SAE J1939-11, SAE J1939-14, and SAE J1939-15. Additional system design will be required until new topology design rules are available. The committee is studying SAE J1939-15, SAE J1939-14, and SAE J1939-11 topology design rules to address the 5 m cable design challenge.

#### 4.1.4 AC Termination

The tool shall provide the AC termination described by ISO 15765-4 Figure 3 and Table 7 to minimize reflections from its connection to the SAE J1939-13 connector.

### 4.2 Diagnostic Connector

The diagnostic connector defined in SAE J1939-13 shall be used as described therein. SAE J1939-13 physically describes the part and pin assignments. SAE J1939-13 also provides guidelines for the location of the connector. Market-defined regulations may provide specific guidance on connector selection and location. Vehicles that use 500k baud communications for HD OBD under SAE J1939-73 shall use the green, type II connector definition in SAE J1939-13.

#### 4.2.1 Power Connection

The power connection described as battery+ and battery- in SAE J1939-13 shall be consistent with standards for 12 V and 24 V starting and charging systems. Higher voltages shall not be supplied through the diagnostic connector.

#### 4.2.2 Battery+ Fusing

The battery+ supply shall be fused as defined in SAE J1939-13.

### 4.3 Data Link Layer Definition

The data link layer for OBD implementation on SAE J1939 vehicle networks shall conform to SAE J1939-21. OBD service tools shall comply with SAE J1939-21 when connected to a SAE J1939 vehicle. Key provisions of SAE J1939-21 are reviewed below.

#### 4.3.1 Physical Address Definitions

##### 4.3.1.1 Preferred Address - OBD Devices for On-Highway Applications

OBD devices shall use the preferred addresses defined in SAE J1939 for Industry Group 1, On Highway Vehicles or Industry Group 0, Global. The OEM may assign fixed addresses that match the preferred addresses within these industry groups to suit the performance needs of the vehicle.

##### 4.3.1.2 Preferred Address - Service Tool

OBD inspection and maintenance tools shall use the preferred address for diagnostic tools given in SAE J1939. These addresses are given as 249 and 250. OBD scan tools shall not duplicate the address of a tool that is already connected. If there are too many tools connected to the bus, the scan tool shall provide a warning to the user interface for action by the user to manage the tool connections.

##### 4.3.1.3 Addresses for OBD Functional Requests

Functional requests are presented to the network in search of specific information where the physical address of that information is not known *a priori*. SAE J1939-21 defines the address 255 (FF<sub>16</sub>) as the physical address for functional requests. In SAE J1939-21, physical address 255 is described as the global destination address. The Request PG in SAE J1939-21 describes the use of this feature. See 4.3.3 for more information on requests and responses. SAE J1939-73 limits the use of the global destination address for DM24, DM25, and DM7. These services should be queried using destination specific addressing to minimize delay and avoid multiple BAM message responses from competing for network resources needlessly.

#### 4.3.2 PDU Format for CAN Identifiers

SAE J1939-21 defines the protocol data units that implement information services on SAE J1939 networks. The content of the CAN identifiers shall meet the definitions in SAE J1939-21. Other specifications such as SAE J1939DA and SAE J1939-73 define specific content to be used in PDU fields for each CAN message.

#### 4.3.3 Request/Response System

The diagnostic services described in SAE J1939-73 are implemented using the request-response mechanism described in SAE J1939-21. The principles in SAE J1939-21 shall be followed, unless specific requirements are defined for a given diagnostic message in SAE J1939-73. SAE J1939-73 provides unique request response systems for DM30, DM8, and DM22 using DM7 and DM22. These request mechanisms are described in SAE J1939-73 and presume principles provided in SAE J1939-21. Additional exceptions are defined for DM11 and DM3 which are commands sent to devices using the SAE J1939-21 Request PG (PGN 59904).

##### 4.3.3.1 Request

The Request PG (PGN 59904) is described in SAE J1939-21. The Request PG (PGN 59904) supports both destination specific and global destination requests. Using the global destination request, all network nodes can be interrogated for selected diagnostic data by a single request. The form of the request and the nature of the information to be provided determine the transport protocol facility to be used when the data in the reply exceeds 8 bytes. Queries for data to a given device shall not overlap each other or queries for DM7. Similarly, queries for DM7 shall not overlap with queries using the Request PG (PGN 59904).

#### 4.3.3.2 Response

##### 4.3.3.2.1 ACK/NACK

The Acknowledgement PG (PGN 59392) (ACK/NACK) is described in SAE J1939-21. The Acknowledgement PG describes both a positive and negative acknowledgement facility. ACK and NACK responses indicate the performance status of a request or command. Destination specific requests received for unsupported data are responded to with NACK. SAE J1939-73 discusses the use of ACK/NACK on many of its service requests. ACK/NACK requirements should be strictly adhered to ensure service tool compatibility. The control byte values in the Acknowledgement PG (PGN 59392) include the value "busy." This value may be provided when the responder has the information requested but cannot respond because of resource or time limitations. Such responders shall be provided an extra retry (for a total of four attempts). Such requests that were made originally as a global request, shall be made using a destination specific request at least once.

##### 4.3.3.2.2 Data

Requests for data shall be responded to as described in SAE J1939-21 Section 5.4.

#### 4.3.4 Transport Services

Transport services are described in SAE J1939-21 for data responses that exceed eight bytes in length. Two forms of transport services are provided.

##### 4.3.4.1 Broadcast Announce Message (BAM)

The BAM form allows data exceeding 8 bytes in length to be sent globally. It is also used for the response to a request when the request was sent to the global destination address. Scheduling multiple BAM broadcast messages back to back may interfere with global service tool requests that result in use of TP.BAM resources. Accordingly, scheduling for broadcast messages should consider the need for a tool to receive BAM message content that it requested. This is especially true during the second of time where both DM1 and EC1 are scheduled.

##### 4.3.4.2 Request to Send/Clear to Send (RTS/CTS)

The RTS/CTS form is used for point-to-point communications. RTS/CTS provides flow control for large data transfers. It is used for the response to a request when the request was sent to a specific destination address and the response data exceeds 8 bytes.

#### 4.4 Network Layer Definition

SAE J1939-31 defines the network layer provisions in the SAE J1939 family of specifications. SAE J1939-81 describes network management facilities for devices on a SAE J1939 network.

##### 4.4.1 Network Layer

Any network router, bridge, or gateway used to satisfy OBD requirements shall comply with SAE J1939-31.

##### 4.4.2 Recommended Network Topology for OBD Devices

All devices that respond to OBD defined requirements are recommended to reside on the same network segment as the OBD connector. Minimizing the use of routers and bridges between the OBD scan tool and OBD-compliant devices reduces message latencies and eliminates opportunities for messages to be misrouted.

The use of subnetworks is common among HD OBD engines and vehicles. Not all devices will be directly visible to a scan tool connected to the SAE J1939-13 connector. Devices in the subnetwork may be required to provide information through intermediary devices to satisfy CARB requirements and pass an SAE J1939-84 test.

#### 4.4.3 Network Layer and Network Management

SAE J1939-81 defines network management features of SAE J1939, including the communication of the mapping of device functions to network addresses on the network. This mapping may be fixed for an individual vehicle but could vary from vehicle to vehicle.

#### 4.4.4 Address Claim

OBD devices on vehicles may have fixed addresses using the preferred addresses defined in SAE J1939DA. OBD devices need not support an arbitrary address capability. OBD components shall support the address claim method described in SAE J1939-81 and identify the functions they support. Address claim for OBD components provides function names and source addresses to the OBD scan tool. Where practical, devices that support OBD components with data should also support address claim to identify their function. As examples, logistics communications devices, data loggers, operator switch multiplexers, instrument clusters, ABSs, and transmissions all should support address claim to identify their functions.

#### 4.4.5 Network Capabilities for Service Tools

Table 2 of SAE J1939-81 describes the network management capabilities for service tools and other network devices. Because more than one tool may become attached to a heavy-duty vehicle, service tools are required to support address claim and dynamic addressing to avoid address conflicts. This requirement is identified in SAE J1939-81 Table 2. SAE J1939-81 defines the address claim process and the dynamically assigned physical addresses that can result.

#### 4.5 Application Layer

Parametric data relating to diagnostics and control applications is routinely broadcast as messages on a SAE J1939 network segment serving the vehicle's power train. This follows the open systems concept under which SAE J1939 was developed. Routine broadcast of fault information allows the development of fail-soft strategies within the components collaborating on a network segment.

There are two documents that define application layer requirements for OBD. SAE J1939DA defines parametric data such as engine speed and some component operating limits like idle speed. SAE J1939-73 defines the diagnostics services and data content for diagnostics messages on a SAE J1939 network. Table 1 of SAE J1939-73 matches services to specific OBD regulations.

##### 4.5.1 Broadcast Messages

###### 4.5.1.1 Parametric Data

SAE J1939-73 identifies the parametric data required by the regulations. These references define the SPs (by their SPN) that must be supported from the definitions in SAE J1939DA. SAE J1939DA bundles these SPs into specific messages using the data link layer constructs for point-to-point requests and broadcast information. The SP fields in messages provided to tools shall match the definitions provided for the PGs in SAE J1939DA.

As allowed by SAE J1939-71, parameters not used for OBD purposes and not estimated by the system shall be coded as "not available." Parameters that have failed shall be coded as "error indicator" as described by SAE J1939-71 Table 2. Substitute estimates or default values shall not be broadcast instead of broadcasting "error indicator." SAE J1939-71 provides for engine speed dependent data broadcast rates, and reduced rates for requested data not originally broadcast on the observable network segment.

Systems complying with HD OBD, OBD II (e.g., 13 CCR 1968.2 April 23, 2003), and WWH OBD are required to support DM24 PG (SPN Support) (PGN 64950). DM24 identifies the parametric data, test results, and freeze frame contents that are available from a given component. Refer to SAE J1939-73 for additional discussion of DM24, DM25, DM7, and DM30.

#### 4.5.1.2 MIL Status

The SAE J1939-73 message DM1 shall be used to communicate the MIL status to tools and other on-board devices. The MIL shall only be used to communicate OBD failures and shall not communicate non-OBD malfunctions. Devices that do not produce OBD faults shall report the MIL status as 11<sub>2</sub> as defined by SAE J1939-73 of SPN 1213. Cooperative distributed systems may use other signals to collaborate on the value for MIL status and illuminate the MIL, but shall use MIL status to provide the aggregated status. Sections 5.1 and 5.3 discuss distributed systems in vehicles.

Additionally, components that support WWH OBD shall support HRWS PG (Harmonized Road Worthiness - System) (PGN 64867). HRWS provides the indication of continuous MI, describes the MI as discriminatory or non-discriminatory, and the MI activation mode required by Module B of the GTR.

#### 4.5.1.3 Failure Information

The SAE J1939-73 message DM1 shall include all active, confirmed OBD malfunctions and all active non-OBD malfunctions. Message DM12 can be used to see only those malfunctions that are OBD related. Refer to SAE J1939-73 for more information.

#### 4.5.2 Diagnostic Services

SAE J1939-73 describes diagnostic services available for diagnostics and regulated service procedures. Table 2 of SAE J1939-73 identifies the diagnostic services needed to comply with individual OBD regulations. Notes to specific SAE J1939-73 diagnostic messages (DMs) like DM24, DM25, and DM7 require the use of destination specific addressing which is needed to better match response time expectations and better manage bus utilization under SAE J1939-73.

### 5. VEHICLE INTEGRATION PRINCIPLES FOR OBD

Some aspects of the OBD regulations introduce requirements onto areas of the vehicle other than major powertrain components. Of specific note is the required malfunction indicator lamp (MIL). Other areas may be impacted as noted in the material below.

#### 5.1 MIL Illumination and Diagnostics

The vehicle's OBD system must incorporate a MIL that is located in the driver's instrument panel. The MIL must meet requirements of color, symbol, bulb check, activation/deactivation and fault diagnostics as specified in the appropriate local OBD regulations. Standardized symbol examples are included in ISO 2575. ECE R49, CARB, and U.S. EPA regulations all require the use of symbol F.01. There shall be only one MIL in the vehicle, and it is not allowed to be used for other purposes unless expressly permitted in the local OBD regulations.

**NOTE:** The regulations presume that vehicles have only one driving station. Vocational HD vehicles equipped with two driving stations may need a copy of the MIL (and other key telltales) at the secondary driving station to provide notice to an operator who does not have an unobstructed view of the MIL in the primary driving station. The copy shall mirror the illumination state of the MIL for the primary driving station.

Any OBD component on the vehicle must be able to illuminate the MIL, directly, or via the DM1 message. If a DM1 message from any device on the vehicle indicates that the MIL should be illuminated, then the device actually controlling the MIL should illuminate the MIL. The MIL shall remain illuminated as long as any OBD device is commanding it on via their DM1 messages. The aggregation function is the same as that given for the scan tool in 8.2.1. Separate conventions for hybrid systems have also been defined and are described in SAE J1939DA. Section A.27 of SAE J1939DA describes the use of SPN 6810 for signaling the engine to provide MIL status.

The device operating the MIL must perform a bulb check on the MIL at key-on. The specific details of the bulb check requirements are defined in the subject local OBD regulatory documents. During the bulb check function, the DM1 messages should not indicate that the MIL is commanded on unless some other malfunction is commanding it on.

The MIL may be subject to OBD diagnostics itself. If the MIL is not capable of illuminating, due to failure, then the device controlling the MIL must set the appropriate fault codes. The device shall indicate the faults and command MIL status on with its DM1 message.

## 5.2 Additional Instrumentation Diagnostics

Some of the local OBD regulations require that any OBD-related input or output components be subject to OBD diagnostics. Some of these components may not be specifically included in the major powertrain components and may be associated with the general vehicle electronics system.

A specific example in the CARB OBD requirements is the Wait-to-Start lamp for diesel applications. If the vehicle employs an inlet-air or combustion chamber pre-heating device, and there is an indicator lamp to alert the operator of this device's operation, then that lamp is subject to OBD diagnostics. The lamp must be monitored for its ability to operate, and if a malfunction is detected, then the appropriate fault codes must be set and communicated via DM1.

## 5.3 Multiplexed Vehicle Architectures

Many of today's vehicles employ a multiplexed control system architecture where input signals and output components are distributed around the vehicle. Many OBD regulations require that any input signal or device or output component that can affect emissions (or are used as monitor entry or exit criteria) be subject to OBD diagnostics. These requirements are part of the Comprehensive Component Monitoring requirements. Some of these components may not be specifically included in the major powertrain components and may be associated with the general vehicle electronics system.

When input signals are multiplexed, the receiver shall record a fault for any missing or failed signal. These faults shall use FMI 19 to describe failed signals in SAE J1939-73 fault messages including DM1, DM2, DM6, DM12, and DM23. Signals provided as FF<sub>16</sub> or "not available," may use FMI 9 instead of FMI19 to distinguish potentially incorrect configurations from failed signals provided as FE<sub>16</sub> or "error indicator." Components, receiving multiplexed signals for OBD entry and exit criteria, should consider the use of alternate information as a proxy when the preferred signal is not available from the network. (See 4.5.1.1.)

Distributed implementations must assure that they implement consistent means for earmarking driving cycles to maintain a synchronous state for reporting required data. OBD regulations define single driving cycle or multiple driving cycle logics to detect failures. Driving cycles must meet specific criteria given in the regulations. Driving cycle indications are particularly important for the bookkeeping needed to erase faults that have not recurred. Refer to Appendix H in SAE J1939-73 for additional considerations that accrue to distributed systems where OBD functions are allocated (potentially non-uniformly) across multiple devices and smart sensors.

# 6. GENERAL SERVICE TOOL REQUIREMENTS

The requirements for *generic* scan tools are defined in SAE J1978 and ISO 15031 part 4 for OBD II scan tools. In general, these tools support SAE J1850, ISO 9141, and ISO 15765-4. The requirements described below integrate support for SAE J1939 into these tools. Service tools include additional functions beyond those described in SAE J1978, or identified in Table 1 of SAE J1939-73. The terms client and server are consistent with their use in ISO 15765-4 and ISO 15031-4. The IM tool is the client and the vehicle's ECUs are the servers.

## 6.1 Single Purpose SAE J1939 Service Tool

A service tool intending to meet only the requirements of SAE J1939 shall not be marked to indicate it is compatible with all OBD protocols.

## 6.2 Multi-Purpose Service Tools

The multi-purpose service tool shall be capable of mating to both the connectors defined in ISO 15031-3 and to the SAE J1939-13 connector. Implementers are cautioned that specific markets may require a specific choice of these connectors in a vehicle. The round, circular connector defined by SAE J1939-13 is the preferred choice for use with the SAE J1939 network in commercial vehicle applications. It is the required choice for U.S. EPA and CARB HD OBD regulations.

Multi-purpose service tools must follow the principles outlined in Section 7 to identify how OBD is supported on the vehicle.

### 6.3 Power Connection

The service tool shall not draw more than 4 A at 18 VDC.

### 6.4 Application of SAE J1939

#### 6.4.1 General Requirements

Service tools shall meet all the requirements given in Section 4. Service tools act as clients for SAE J1939-73 diagnostic services provided by the vehicle network. SAE J1939-73 Table 1 provides a list of these required services.

#### 6.4.2 Diagnostic Services

Service tools shall be capable of displaying the parametric data and failure information described in SAE J1939DA and SAE J1939-73, as discussed in Section 4 of this document.

## 7. SERVICE TOOL INITIALIZATION

Section 7 describes the initialization of the service tool to perform as a client for diagnostic services on a vehicle using SAE J1939 for OBD communications. This initialization shall be performed prior to requesting diagnostic services from any server. Section 8 describes a model inspection and maintenance (IM) process for HD OBD and OBD II.

### 7.1 Automatic Protocol Detection

Service tools, intending to support both SAE J1939 and ISO 15765 part 4 communications, shall provide a means for automatically detecting the relevant protocol and baud rate in use on the vehicle. Figures 2-1 through 2-3 provide process recommendations on the integration of SAE J1939 into the protocol detection process provided by ISO 15765-4 and amended by ISO 27145-4. One key feature is the use of the 11-bit functional request (7DF<sub>16</sub>) to identify 11-bit only networks that support ISO 15765-4. The process will awaken diagnostic gateways that do not broadcast until queried. Another key feature is the use of SAE J1979 PID 1C<sub>16</sub> to discriminate among OBD II capabilities for ISO 15764-4 derived implementations.

ISO 15031-4 describes the protocol selection process, using ISO 15765-4 to determine protocol support for ISO 15765-4 and communications data rate. The tool shall ensure that the vehicle's OBD data link bus is not disturbed and placed in a bus-passive, bus-off, or other similar error condition as described in ISO 11898.

### 7.2 Identification of SAE J1939 OBD Support

Scan tool manufacturers shall use a global request for address claim and DM5 data to distinguish a SAE J1939-73 diagnostics based network from an ISO 15765 based network. As discussed in SAE J1939-73, the content of any received DM5 indicates the available OBD support for the vehicle. The vehicle may support DM5 messages that indicate there is no OBD support for the device or vehicle.

### 7.3 OBD Network Device Identification

The service tool shall issue a global request for the DM5 PG. Positive responses will identify the OBD devices on the network. Requests for diagnostic services during a regulatory inspection and maintenance process shall be restricted to those devices indicating OBD support in DM5 responses.

#### 7.4 Identification of SAE J1939 WWH-OBD Support

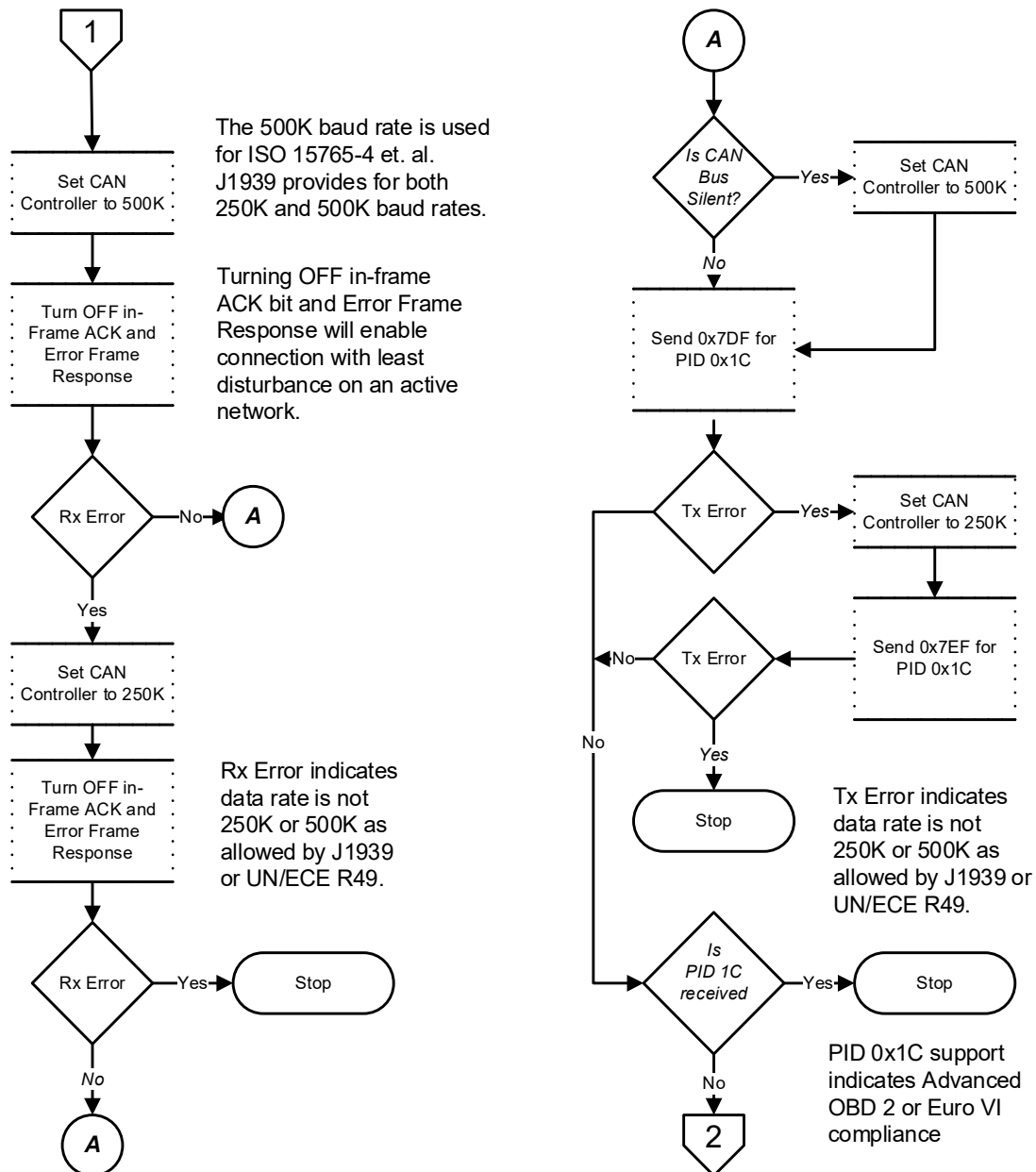
Figure 2 does not show identification of WWH OBD support on a SAE J1939 network. Vehicles that support UN ECE R49 Annex 9b using SAE J1939-73 must support DM42 PG (PGN 64862) for class A confirmed faults. UN ECE R49 does not require vehicles to support HRWV PG (Harmonized Road Worthiness - Vehicle) (PGN 64868). As discussed in Section 9, HRWV is designed to provide a single go/no go inspection indication for multiple GTRs under Working Party 29. At the time of publication, there is no second GTR to aggregate into HRWV, and MIL status provides the OBD system status for U.S. and UN ECE R49 regulations. Service tools that focus on WWH OBD may send a global request for HRWV (PGN 64868), after claiming an address and after requesting DM5. (See Figure 2.) To ensure that failure of the VOBD function does not mask a negative condition, such tools may request HRWS PG (Harmonized Road Worthiness - System) (PGN 64867) from the global destination address as a second step. Requesting HRWS will identify all components that support WWH OBD.

#### 7.5 Parametric Data Table Construction

Tools shall use the information contained in DM24 PG (PGN 64950) to identify the data available from an OBD-compliant device. As discussed in SAE J1939-71, tools shall not request data that is routinely broadcast. Since some data is broadcast periodically after being initially requested, tools should listen for the desired information on a SAE J1939 network before requesting it. This principle will maintain network bus loading headroom and minimize the tool's contribution to network loading.



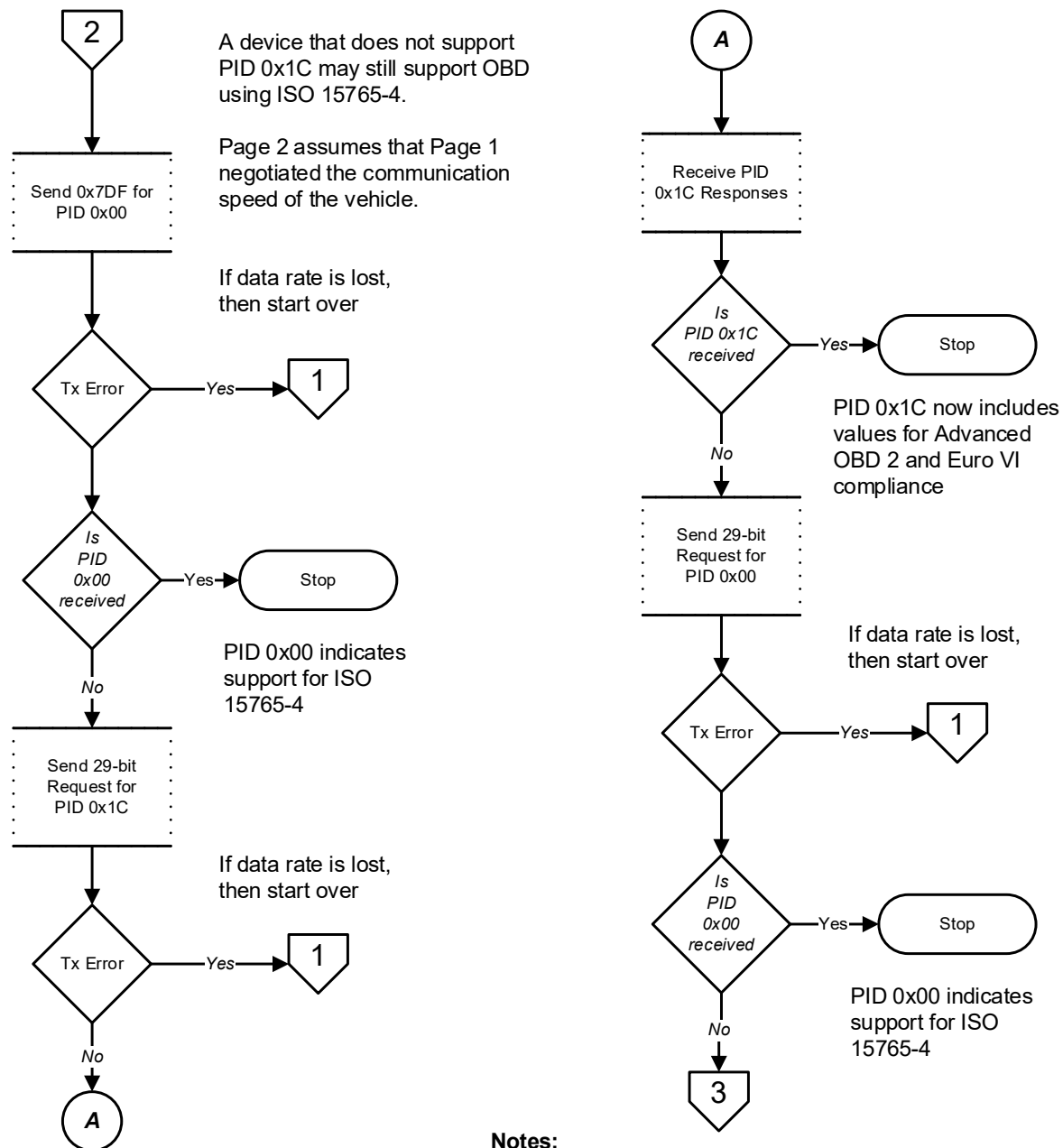
## J1939-03 OBD Protocol Detection Summary with 'Silent' Gateway, P.1

**Notes:**

1. Newer CAN controllers and interface software may support automated connection schemes equivalent to (or better than) that summarized above. The key is to use the connection facility in a way that does not disturb the on-vehicle CAN controllers by generating too many error frames during the connection.
2. See ISO 15765-4 to tell how to detect ISO 15765-4 and ISO 15031-5 as the OBD Diagnostic protocol for non CAN based protocols. SAE J1979 PID 0x1C provides an OBD Compliance enumeration.
3. Both an ISO 15785-4 Diagnostic Gateway or an SAE J1939-73 Diagnostic Gateway could be defined as a silent interface until queried in the appropriate context. Such queries are presumed to satisfy any CAN line wake-up on activity criteria.

**Figure 2A - Automatic protocol detection process summary**

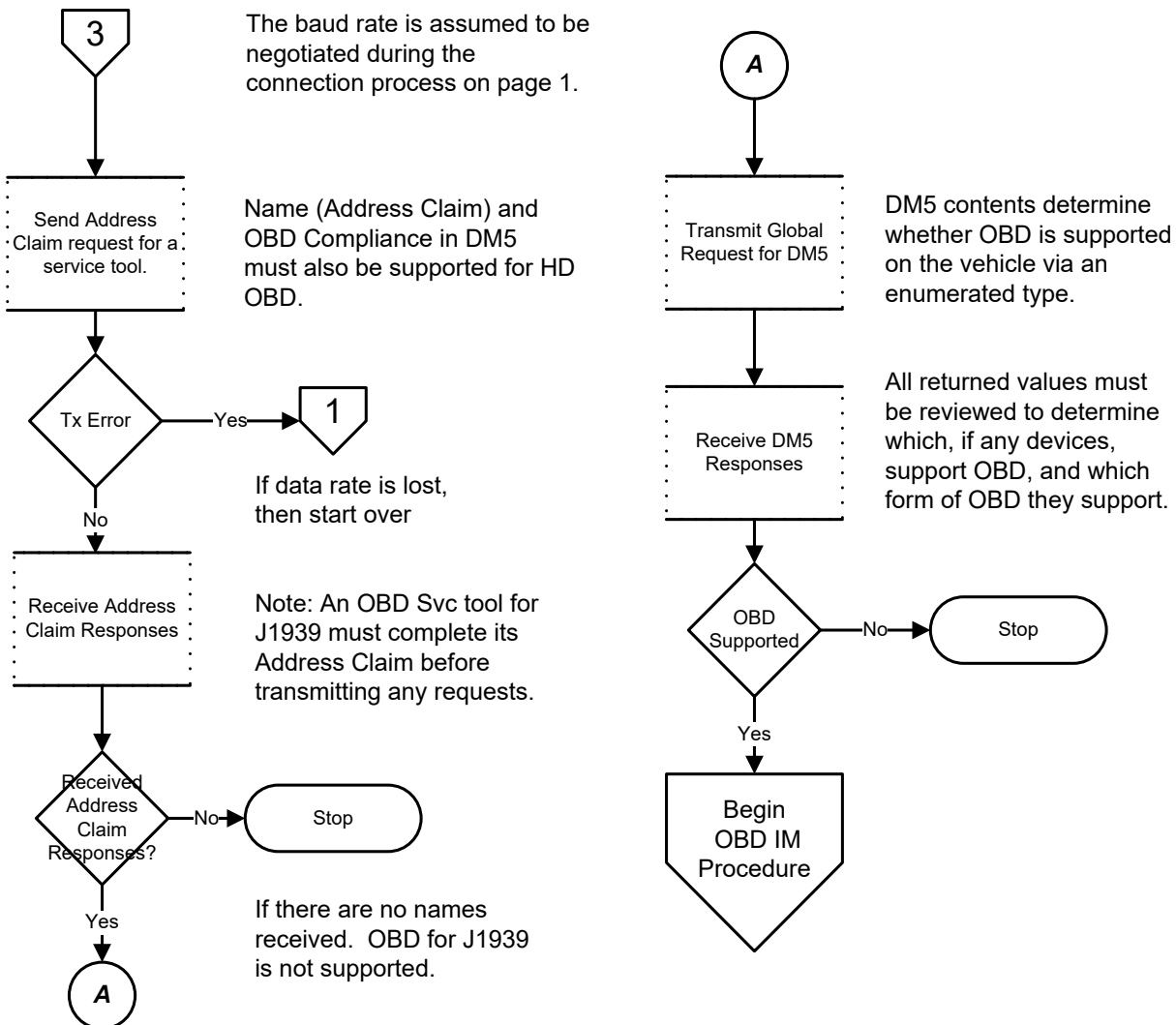
## J1939-03 OBD Protocol Detection Summary with 'Silent' Gateway, P. 2

**Notes:**

1. See ISO 15765-4, ISO 15031-5 & SAE J1979-DA for more information related to use of Infotype 0x10 and PID 0x00 in detection of a vehicle that supports ISO 15765-4 communications for OBD diagnostics. Here PID 1C is used because its enumeration now includes values for advanced OBD regulations.
2. It is assumed on page 2 that a connection speed negotiation was completed on page 1. Any Tx errors are most likely loss of connection rather than defective devices. However, three connection retries (not shown in this diagram) should be sufficient to arbitrate connection loss on pages 2 and 3.

**Figure 2B - Automatic protocol detection process summary, page 2**

## J1939-03 OBD Protocol Detection Summary with 'Silent' Gateway, Page 3

**Notes:**

1. SAE J1939-21 Defines the response time requirements for requests on J1939 networks.
2. Placing the CAN Controller in 250K mode may result in the reception of messages from the vehicle from messages defined in SAE J1939-71. While this would indicate network speed, responses to address claim indicate a J1939 network that may be capable of OBD diagnostics.
3. Address claim is described in SAE J1939-81. Multiple responses could be received. See J1939-01 to interpret the network names and functions.

**Figure 2C - Automatic protocol detection process summary, page 3**

## 8. HD OBD AND OBD II INSPECTION AND MAINTENANCE CLIENT SERVER INTERACTION

Figures 3A and 3B provide a process summary for HD OBD and OBD II inspection and maintenance (IM). Section 8 reviews Figure 3 and provides additional application notes on the process and the use of SAE J1939-73 PGs displayed in Figure 3. Section 9 discusses the inclusion of the VOBD function for WWH OBD. The VOBD function provides vehicle level readiness and roadworthiness concepts.

### 8.1 Inspection and Maintenance Process Summary

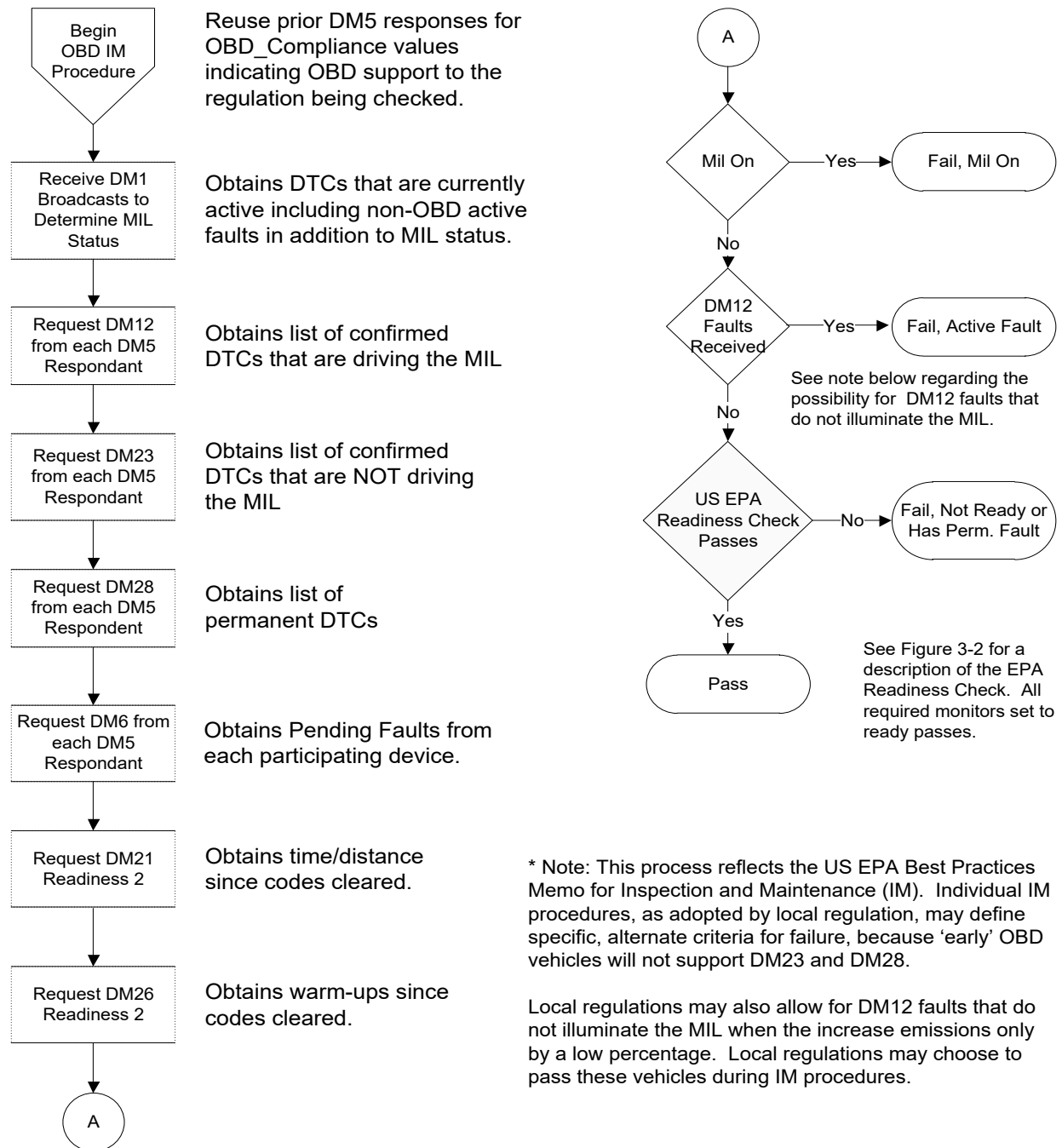
The starting point of the process flowchart in Figure 3A assumes the process in Figures 2A through 2C was completed and reached the “begin OBD IM procedure” off-page reference. In particular, the process in Figure 3A assumes that the DM5 request has already been performed and the DM5 responses identify that the vehicle or engine is capable of supporting the IM process. Figure 3A also omits the query for the VIN to focus on the use of SAE J1939-73 defined messages for readiness and fault codes used in obtaining the pass/fail result. This query may be inserted prior to determining MIL status.

Figure 3A shows the sequential inquiry of the vehicle for MIL status, fault codes, and readiness indicators. Then the results from the inquiries are assessed and a pass/fail result is determined. Individual readiness indicators and reported faults are interpreted according to local regulations. A vehicle with an illuminated MIL or confirmed and active faults reported by DM12 should clearly fail.

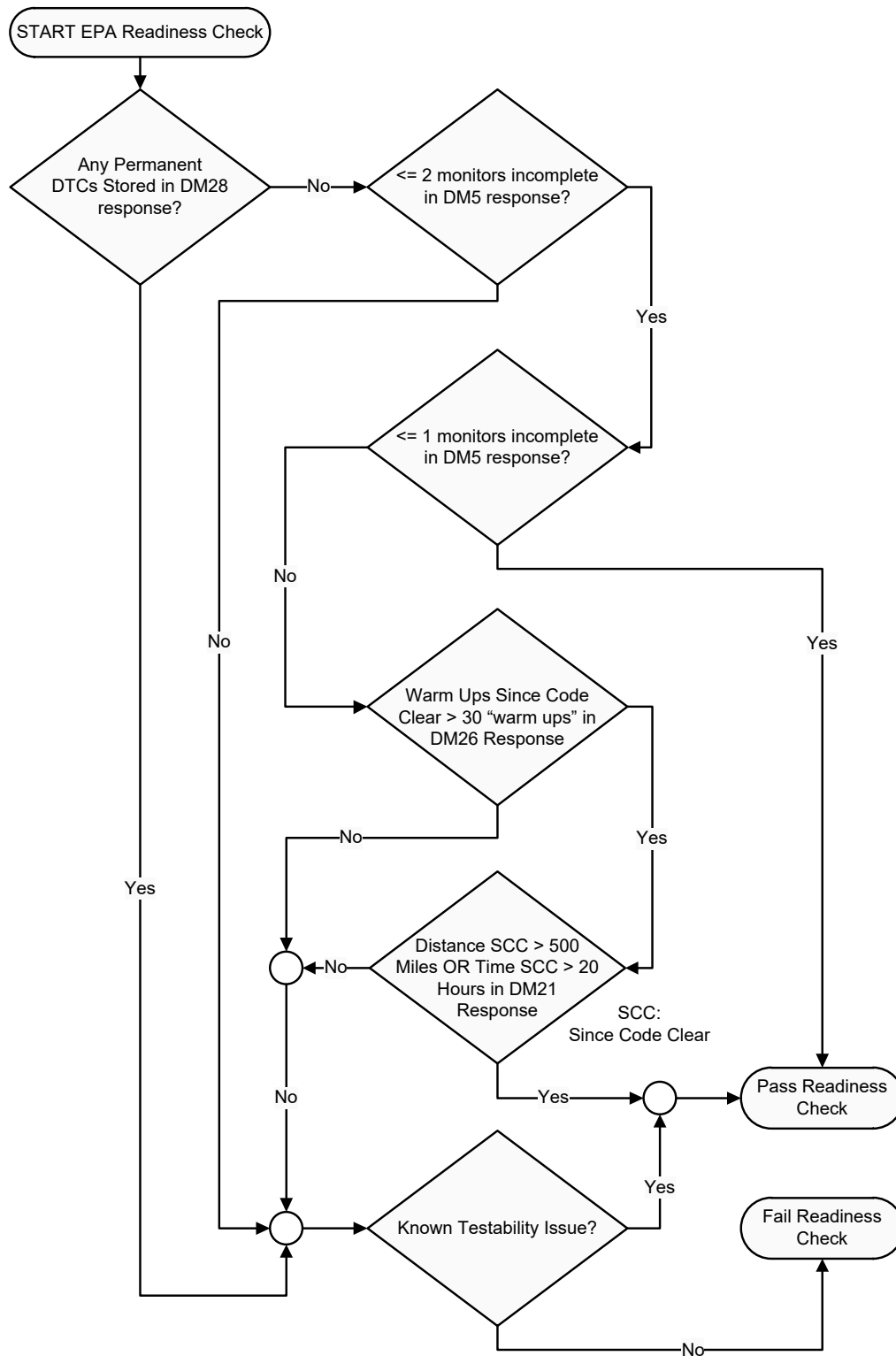
Figures 3A and 3B adapt U.S. EPA's best practices memorandum on diesel passenger car vehicles that is cited in Section 2. These figures show the use of SAE J1939-73 defined data for HD OBD vehicles that support permanent fault codes. This adaptation is naturally focused on U.S. EPA and CARB regulations. In Figure 3B, vehicles with known performance problems may be excused from failing the IM procedure: This is consistent with existing practices for class 1 through 3 vehicles with spark ignition systems. Vehicles that are not ready or have permanent faults will commonly fail the procedure in Figure 3B. A vehicle with no faults, but with some monitors indicated as incomplete, may pass upon examination of the completion indicators.

IM procedures, as adopted by local regulation, may define alternate criteria for failure, because not all OBD vehicles support DM23 and DM28. A DTC that is both pending and permanent (DM6 and DM28) indicates a “clean screened” vehicle that should not pass. A vehicle that has a pending and previously active DTC (DM6 and DM23) suggests a recurring problem that should be addressed with maintenance. Table 2, discussed in 8.4.1, lists the possible combinations of fault codes and their outcomes.

NOTE: A clean screened vehicle is a vehicle where the confirmed faults have been erased, but the vehicle was not repaired. These vehicles will continue to display their prior permanent faults and will show that the monitors have not run.



**Figure 3A - HD OBD and OBD II inspection/maintenance (IM) process summary for SAE J1939**



**Figure 3B - HD OBD readiness check inspection as defined by U.S. EPA best practice**

## 8.2 MIL Status

The service tool shall aggregate the individual DM1 messages to establish the status of the MIL when it is focused on the vehicle assessment. This will prevent occasions when display on the tool of MIL status = off, when one component demands it to be on. Additional MI information is provided in the HRWV and HRVS messages for malfunction indicator display strategy, continuous malfunction indicator, and malfunction indicator activation mode.

### 8.2.1 Aggregation of DM1 MIL Status for IM

SAE J1939 is developed to distribute systems over multiple components. Thus, one component may require the MIL to be illuminated, while others do not require MIL illumination. Aggregation is a prioritized logical OR function over the individual contributions. An operation table for aggregation is given in Table 1. The rows and columns are indexed by MIL status values. The aggregated MIL status result is found by looking up the cell where the row and column intersect. The operation is commutative and associative. Note: The designation of Short MI (value 10<sub>2</sub>) is used only for WWH OBD systems. The MIL status enumeration does not have a value for "error." NA (value 11<sub>2</sub>) stands for not available.

**Table 1 - MIL status aggregation operator**

<b>MIL_Status Aggregation Operator</b>	<b>Off (value 00<sub>2</sub>)</b>	<b>On (value 01<sub>2</sub>)</b>	<b>Short MI (value 10<sub>2</sub>)</b>	<b>NA (value 11<sub>2</sub>)</b>
Off (value 00 <sub>2</sub> )	Off (value 00 <sub>2</sub> )	On (value 01 <sub>2</sub> )	Short MI (value 10 <sub>2</sub> )	Off (value 00 <sub>2</sub> )
On (value 01 <sub>2</sub> )	On (value 01 <sub>2</sub> )	On (value 01 <sub>2</sub> )	On (value 01 <sub>2</sub> )	On (value 01 <sub>2</sub> )
Short MI (value 10 <sub>2</sub> )	Short MI (value 10 <sub>2</sub> )	On (value 01 <sub>2</sub> )	Short MI (value 10 <sub>2</sub> )	Short MI (value 10 <sub>2</sub> )
NA (value 11 <sub>2</sub> )	Off (value 00 <sub>2</sub> )	On (value 01 <sub>2</sub> )	Short MI (value 10 <sub>2</sub> )	NA (value 11 <sub>2</sub> )

### 8.2.2 Scope of Aggregation

The scan tool shall aggregate the MIL status using the MIL status values from all DM1 messages, including the DM1 messages from addresses not supporting DM5 and addresses for non-OBD components. DM1 is broadcast on a regular schedule by SAE J1939 devices, even when they do not have faults to report. In this way, they maintain periodic communication of MIL status for multiplexed operator displays. The loss of the periodic DM1 message from an OBD-compliant device is considered an OBD failure and the aggregated MIL status shall be ON.

## 8.3 Diagnostic Readiness and Monitor Status

SAE J1939-73 defines DM5 and DM21 to provide readiness status of individual monitors. Local regulations may require only some of the data defined for DM5 and DM21.

### 8.3.1 Service Tool Request

The service tool shall issue a global request for DM5. The service tool will identify the physical addresses of OBD-compliant devices, based on the result obtained in the OBD compliance field. The requests for DM26, DM21, and other messages which provide additional data definitions for readiness on SAE J1939-73 networks should be sent to the physical addresses of each of the OBD-compliant devices. Not all OBD-compliant devices on a vehicle network will support DM21 or DM26; thus, only one OBD-compliant device may respond.

NOTE: Destination specific requests are required for given diagnostic messages as described SAE J1939-73. The destination specific requests avoid a log jam of multiple, long BAM messages, which are slower than the equivalent point to point communications message timing. SAE J1939-73 DMs that provide fault codes require more than one CAN frame when there is more than one DTC to communicate.

### 8.3.2 OBD System Response

DM5 is purposefully limited to a single CAN frame, so the BAM method will not be used to reply to a global DM5 request. Each DM5 reply includes:

- Count of active diagnostic trouble codes
- Count of previously active diagnostic trouble codes
- OBD compliance
- Continuously monitored systems support/status
- Non-continuously monitored systems
- Non-continuously monitored systems status

NOTE: Non-OBD devices may support DM5 to provide counts of active and previously active DTCs.

DM21 replies include:

- Time since diagnostic trouble codes cleared
- Distance traveled since diagnostic codes cleared
- Minutes run by engine while MIL is activated
- Distance traveled while MIL is activated

DM26 replies provide:

- Number of warm ups since diagnostic codes cleared

### 8.4 Detected Failures

SAE J1939-73 defines messages for communicating all detected failures required of OBD systems.

#### 8.4.1 HD OBD and OBD II Detected Failures

Failures detected for HD OBD and OBD II are reported with DM6 (pending), DM12 (confirmed and active), and DM23 (confirmed and previously active). HD OBD and Euro VI systems will also support DM28 (permanent) fault codes. In 13 CCR 1971.1, DM12 is called MIL-on fault code and DM23 is called previously MIL-on fault code.

Table 2 recommends the IM Result for combinations of reporting conditions for a given (i.e., single) DTC. For example, in row 3, an individual failure code is reported in DM6 (pending) and in DM28 (permanent). This DTC is not reported in DM12 (active) or DM23 (confirmed and previously active). The IM result for row 3 is fail because this combination of faults for a given DTC suggests the vehicle had its faults erased without an effective repair being made. Engines or vehicles with confirmed and active faults clearly fail IM. Refer to SAE J1939-73 for definitions of DM6, DM12, DM23, and DM28. The logic in Figures 3A and 3B is consistent with this recommendation. Figure 3B additionally allows for an intervention process for those vehicles that do not fit a strict interpretation of this process model.

#### 8.4.2 WWH OBD Detected Failures

WWH OBD classifies failures as Class A, B1, B2, and C. Additionally, failure status may be pending, confirmed and active, and previously active. SAE J1939-73 defines 12 services (DM41 through DM52) to request each class and status of DTC. Tables 25 and 26 of SAE J1939-73 define the mapping of PGs to A, B1, B2, and C fault classes.



Table 2 - IM failure detection for fault combinations

Row	Confirmed and Active (DM12)	Permanent (DM28)	Pending (DM6)	Confirmed and Previously Active (DM23)	IM Result
1	True	Any	Any	Any	Fail: MIL should be on.
2	False	True	True	True	Fail: <b><i>This condition is not a believable combination for a properly implemented system.</i></b>
3	False	True	True	False	Fail: This combination indicates a vehicle/engine had its faults cleared without an effective repair being completed.
4	False	True	False	True	Fail: <b><i>This condition is not a believable combination for a properly implemented system.</i></b>
5	False	True	False	False	Fail: Without evidence of repair, likely clean screen vehicle. May retest. Pass: With evidence of repair. Note: Vehicles that are iteratively tested due to prior failures and related repairs may not have their readiness set in addition to having one or more permanent faults.
6	False	False	True	True	Pass: (The diagnostic condition is intermittent with a period under 40 warm-up cycles. The engine/vehicle should pass because the MIL is off and the lack of a permanent fault code indicates it has not been clean-screened.)
7	False	False	True	False	Pass: Single trip monitor will show only confirmed and active (DM12) and will not show pending (DM6) too. The diagnostic condition may be intermittent with a period greater than 40 warm-up cycles.
8	False	False	False	True	Pass: Lack of either a pending or permanent fault suggests that detection method has passed three or more consecutive evaluations, but has not progressed past 40 warm-up cycles. The display of DM23 shows that the vehicle was not clean screened.
9	False	False	False	False	Pass.

NOTE: Local regulations may accept some failures that do not light the MIL when the emissions increase is a low percentage. (See row 1.)

CARB HD OBD regulations (13 CCR 1971.1 (d)) require implementers to erase the permanent fault displayed in DM28 when that DTC is deleted from the DM12 display with SAE J1939 communication implementations. (See rows 2 and 4.)

CARB HD OBD regulations (13 CCR 1971.1 (d)) require implementers to erase the pending fault with SAE J1939 communication implementations. (See row 7.)

## 9. WWH OBD VOBD IMPLEMENTATION GUIDELINES

Section 9 describes the key points for the implementation of the vehicle on-board diagnostics (VOBD) function required to support Use Case 1 of WWH OBD. Section 9.1 discusses the use cases identified in the WWH OBD GTR. Section 9.2 discusses the VOBD function definition. Section 9.3 describes architecture options for VOBD implementation. Section 9.4 discusses the aggregation of system information from HRWS messages into the vehicle's HRVV response for Use Case 1. Section 9.5 discusses considerations toward the implementation of Use Case 2. As of the date of publication, there is no second regulation besides the WWH OBD GTR that would require the use of the aggregation function across separate (functional) subsystems.

## 9.1 WWH OBD Information Use Cases

The WWH OBD GTR defines three use cases of information within control modules complying with its provisions:

Use Case 1: Information about the emissions-related OBD system state.

Use Case 2: Information about active emission-related malfunctions.

Use Case 3: Information related to diagnosis for the purpose of repair.

Use Case 1 provides information suited to the selection of vehicles for enforcement inspections at roadside inspection stations. This data provides information about the vehicle, or engine state with respect to required failure detection given in the WWH OBD GTR.

Use Case 2 provides information suited to the periodic inspection of vehicles or engines. Such inspections today for passenger cars are called “smog checks” or inspection/maintenance (IM) checks. Use Case 2 data details the readiness monitor by monitor and provides the fault codes for pending, confirmed and active, and previously active statuses to support a pass/fail decision for the vehicle or engine.

Use Case 3 provides information to support the repair of the vehicle or engine. Use Case 3 defines the set of data that, at a minimum, must be provided to support the repair of the vehicle or engine.

## 9.2 VOBD Function for SAE J1939

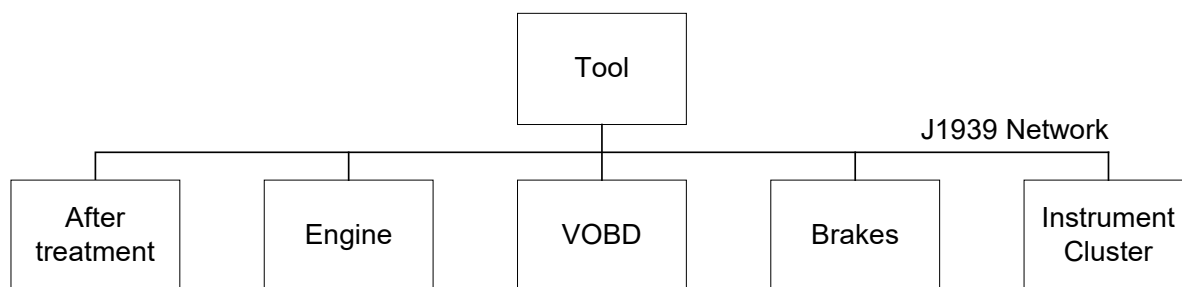
ISO 27145-1 defines the VOBD function to provide the common access point for legislated diagnostics. A common point for access is particularly beneficial to facilitate Use Case 1 to sort vehicles at roadside inspection operations into those vehicles that may proceed without additional inspection and those vehicles that deserve additional inspection. A common access point can also be beneficial to implement Use Case 2 supporting inspection and maintenance (IM) operations after the vehicles have been sorted.

SAE J1939-73 implements a component-focused set of diagnostic services, to support (sub-) system repairs. The implementation of the VOBD function leverages this set, and adds methods for aggregating (sub-) system diagnostic status into a composite information set that supports sorting vehicles and identification of those (sub-) systems in need of repair. Networks that support WWH OBD must support HRWV PG (Harmonized Road Worthiness - Vehicle) (PGN 64868). HRWV provides the vehicle-level assessment of roadworthiness, the MI, readiness, and the duration of MI illumination. HRWS PG (Harmonized Road Worthiness – System) (PGN 64867) provides the individual (sub-) system contribution to aggregate into the vehicle level assessment. Section 9.3 discusses the architectures, which can be supported using the HRWV and HRWS messages. Section 9.4 describes the aggregation of HRWS messages into the HRWV message.

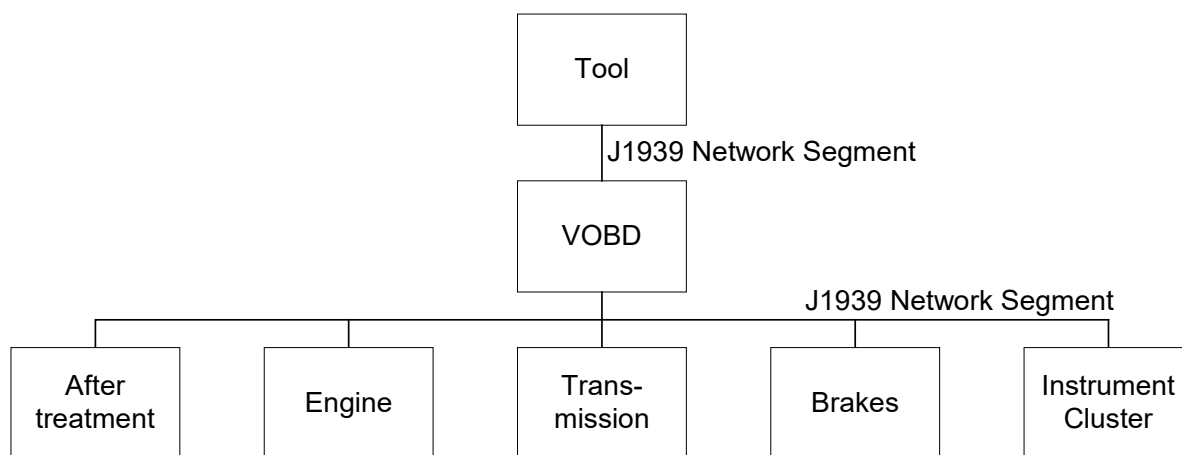
## 9.3 VOBD Function Implementation Architecture

The HRWV and HRWS messages are intended to function across a variety of physical architecture concepts. Example architecture concepts are illustrated in Figure 4. Figure 4A illustrates a common distributed architecture for a vehicle. The VOBD function is assigned to a unique physical device. Figure 4B illustrates a ‘gateway’ architecture where the VOBD function lies, as a unique physical device, between the tool and the vehicle network. Both the connections between the tool and the VOBD function and the VOBD function and the vehicle are shown as SAE J1939 segments. Figure 4C shows the VOBD function co-located or embedded within the engine ECU. The VOBD function is not contained in its own unique physical device in Figure 4C.

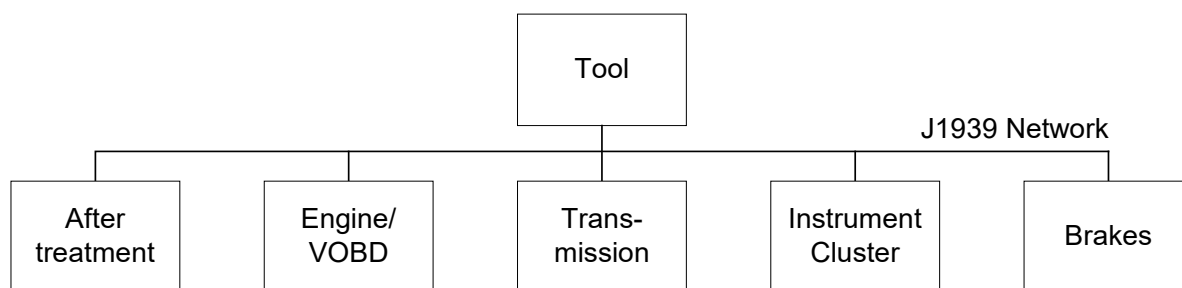
The structure of the HRWV and HRWS messages provides the flexibility to assign the logical VOBD function across multiple architectural concepts. The VOBD device must claim the OBD function and a physical address, if the device does not implement any other function. A device that integrates the VOBD function may claim the OBD function and an additional address if a separate address for the OBD function is preferred. Since the only the VOBD function responds to requests for HRWV, the VOBD function is readily identified by a request for HRWV PG (PGN 64868), independent of whether any SAE J1939 device claims the OBD function. Figures 4A and 4B show the VOBD in a distinct device, where the device would claim the OBD function. The OBD function will not be claimed for Figure 4C since the engine directly supports HRWV PG (PGN 64868). A device that only implements the VOBD function will claim the OBD function (function 62) using the preferred address 164 as given in SAE J1939 Tables B2 or B3. If address 164 is not available under the rules established in SAE J1939-81, then the VOBD function may use address 43.



A) Distributed Architecture Example



B) Gateway Architecture Example



C) Embedded Architecture Example

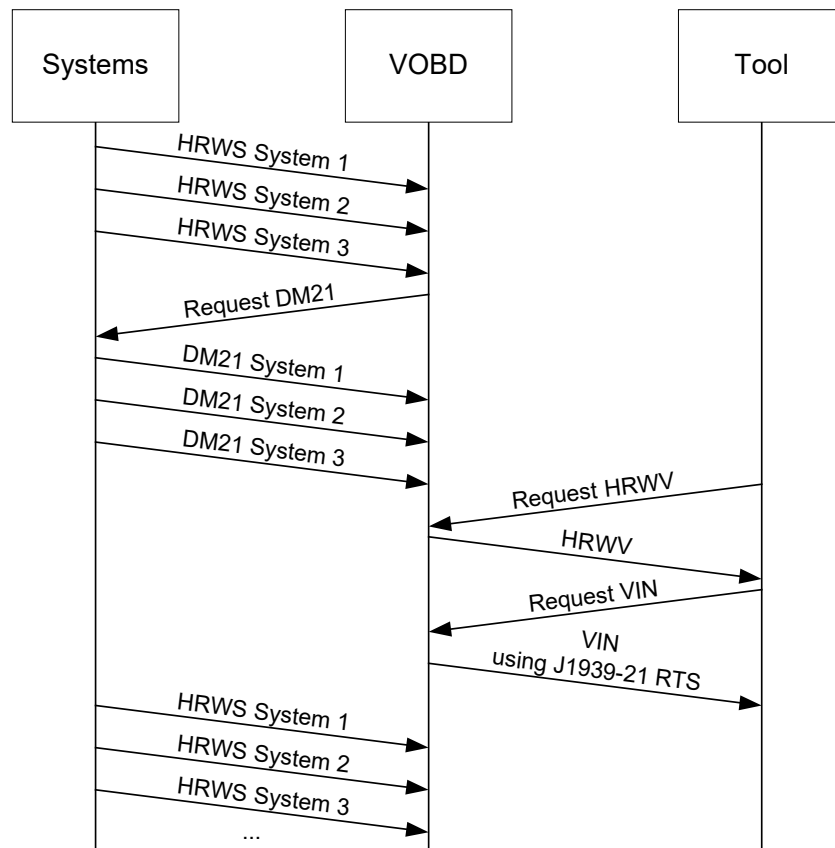
**Figure 4 - VOBD function architecture examples**

#### 9.4 VOBD Function Vehicle Level Aggregation

Figure 5 demonstrates the information flow for the HRWS and HRWV messages based on the functional architecture. The functional architecture is independent of the physical architectures illustrated in Figure 4. For Use Case 1, the tool only communicates with the VOBD function. The tool requests HRWV PG (PGN 64868), to determine MI and readiness status. A passing result would not require the tool to inquire upon the VIN, unless it is desired for inspection record keeping. To provide a common access point for Use Case 1, it is necessary to assign VIN access to the VOBD function. VIN (SP 237, vehicle identification number) is provided in response to a request for Vehicle Identification PG (PGN 65260).

HRWV message content provides the overall view of vehicle roadworthiness and readiness. Vehicle continuous malfunction indicator, vehicle malfunction indicator display strategy, vehicle malfunction indicator activation mode, and vehicle current MI accumulated time MIL present the worst-case answers from individual HRWS messages. Vehicle non-roadworthy component count and vehicle incomplete monitor count are sums of the individual system counts. Under this definition, zero values indicate that all regulated systems of the vehicle are roadworthy and all monitors completed execution. The HRWS messages (PGN 64867) are sent to the VOBD function periodically by individual systems. Referring to Figure 4, separate HRWS messages may be sent by the aftertreatment system and by the engine system. This demonstrates a functional assignment of WWH OBD requirements across individual (sub-) systems.

The VOBD function aggregates the individual HRWS messages by summing the system non-roadworthy component count(s) and system incomplete monitor count(s). Worst-case logic aggregates system continuous malfunction indicator, system malfunction indicator display strategy, and system malfunction indicator activation mode. The VOBD function also uses worst case logic to select from the (sub-) system records of MI illumination (DM21 (PGN PGN 49408) SPN 3295 (Minutes Run by Engine while MIL is Activated) to provide the maximum value as vehicle current MI accumulated time (SPN 4138).

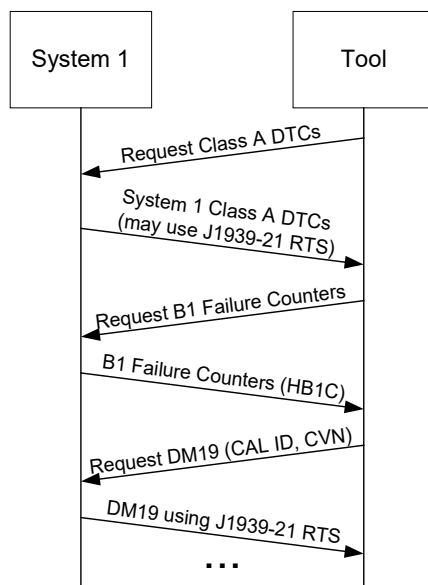


**Figure 5 - VOBD function vehicle readiness aggregation**

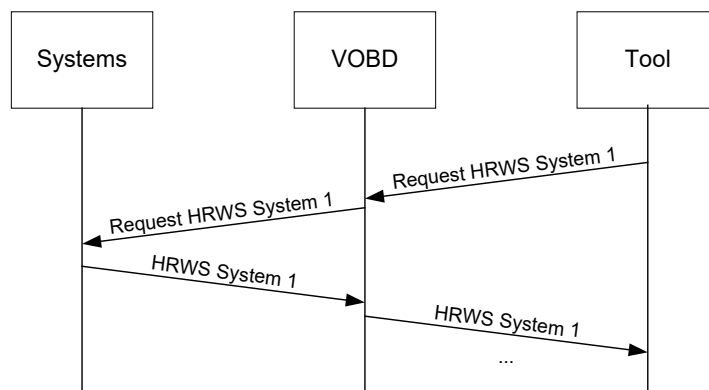
## 9.5 VOBD Function Use Case 2 and Use Case 3 Considerations

Since the scope of an inspection may be limited to a given (sub-) system of the vehicle, and in the future this (sub-) system will be other than the emissions control system, as discussed in WWH OBD GTR Module A, the component-centric approach in SAE J1939-73 is used for Use Case 2 and Use Case 3 information requests. In Use Case 2, the individual contributions provided by HRWS PG (PGN 64867) may be used to review the results of a specific subsystem, when only that (sub-) system is being inspected. HRWS message content will also indicate which system may have priority by making the greatest contribution to HRWV. Then, the services support from SAE J1939-73 may be used to assess and repair the vehicle. Example inquiries are shown in Figure 6. Figure 6A shows direct communication between a tool and an individual system, which follows from Figures 4A and 4C. Figure 6B shows the resulting message flow resulting from Figure 4B.

Providing a single access point for all Use Case 2 and Use Case 3 information on a SAE J1939 network duplicates existing SAE J1939 functions or results in the use of the transfer PG (refer to SAE J1939-21). Given the distributed architecture examples in Figures 4A and 4C, inquiries to the VOBD function would be repeated from the VOBD function to the other network devices. Then the network devices would send their response back to the VOBD. Finally, the VOBD function would send the responses back to the tool. Since the tool, the network devices, and the VOBD function are on the same network segment, this functional process doubles the network air time used for a single request. To eliminate this duplication, SAE J1939-73 provides a uniform set of diagnostic services that all network devices can support.



A) Use Case 2 Inspection/Maintenance Direct Example



B) Use Case 2 Inspection/Maintenance Gateway Example

**Figure 6 - Use Case 2 examples**

## 10. NOTES

### 10.1 Revision Indicator

A change bar (|) located in the left margin is for the convenience of the user in locating areas where technical revisions, not editorial changes, have been made to the previous issue of this document. An (R) symbol to the left of the document title indicates a complete revision of the document, including technical revisions. Change bars and (R) are not used in original publications, nor in documents that contain editorial changes only.

## APPENDIX A - INDEX OF WWH OBD SUPPORT

Appendix A maps the existing GTR into the support defined in SAE J1939 messages. Principally, these messages are defined in SAE J1939-73 and SAE J1939DA. Three use cases are discussed in 4.7.1 of Module B of the WWH OBD GTR. The communication data for these use cases are found in 4.7.1.1, 4.7.1.2, and 4.7.1.3. Section 4.7.1.1 documents Use Case 1. Section 4.7.1.2 documents Use Case 2, and 4.7.1.3 documents Use Case 3. The support for these use cases is reviewed in Sections B.1 through B.3.

The mapping shows the support developed in SAE J1939-73 Application Layer Diagnostics for 4.7.1.1 of Module B of the WWH OBD GTR. Section 4.7.1.1 describes Use Case 1, information about the engine state. The SAE J1939-73 definitions for Use Case 1 support the vision given in Module A, by providing a means to communicate overall vehicle roadworthiness.

These messages include support for the implementation of the VOBD function discussed in ISO 27145-1. An indication of overall readiness, for roadworthiness reporting (commonly known as Use Case 1) is provided in the HRWV message. This message is capable of aggregating the GTR required emissions OBD information with information from other vehicle systems that may be subject to OBD in the future. A component (or subsystem) level message is defined to report the status from independent GTR requirements so that the VOBD can easily calculate the overall vehicle readiness.

Finally, failure reporting for class A, B1, B2, and C malfunctions is provided in new messages that further characterize these failures. Analysis of the required parametric data and freeze frame data requirements is beyond the scope of this report. This data is defined in Annex 5 of GTR Module B.

## A.1 WWH OBD USE CASE 1 MAPPING

Table A1 maps the GTR requirements into SAE J1939 SPNs and messages for Use Case 1, information about engine state.

**Table A1 - WWH OBD Use Case 1 mapping**

Module B GTR Text	Mapping to SAE J1939-73/DA
4.7.1 Recorded information	Not a detailed requirement
- discriminatory/non-discriminatory display strategy	-73 PGN 64868 HRWV SPN 4135 Vehicle Malfunction Indicator Display Strategy
- the VIN (vehicle identification number)	DA PGN 65260 SPN 237 Vehicle Identification Number
- presence of a continuous-MI	-73 PGN 64868 HRWV SPN 4134 Vehicle Continuous Malfunction Indicator -73 PGN 64868 HRWV SPN 4135 Vehicle Malfunction Indicator Activation Mode [-73 PGN 65226 DM1 SPN 1213 MIL status will also indicate a continuous MI in DM1 for a given component]
- the readiness of the OBD system	-73 PGN 64868 HRWV SPN 4137 Vehicle Incomplete Monitor Count -73 PGN 64868 HRWV SPN 4133 Vehicle Non-Roadworthy Component Count
- the number of engine operating hours during which a continuous-MI was last activated (continuous-MI counter)	-73 PGN 64868 HRWV SPN 4138 Vehicle Current MI Accumulated Time -73 PGN 49408 DM21 SPN 3144 Minutes Run by Engine While MIL is Activated

This information shall be read only access (i.e., no clearing).

## A.2 WWH OBD USE CASE 2 MAPPING

Table A2 maps the GTR requirements into SAE J1939 SPNs and messages for Use Case 1, information about engine state.

**Table A2 - WWH OBD Use Case 2 mapping**

Module B GTR Text	Mapping to SAE J1939-73/DA
4.7.1.2 Information about active emission-related malfunctions	Not a detail requirement
<p>This information will provide any inspection station with a subset of engine related OBD data including the malfunction indicator status and associated data (MI counters), a list of active/confirmed malfunctions of classes A and B and associated data (e.g., B1-counter). [A typical use of this information package may be to establish detailed understanding of the emission road-worthiness of the engine system.]</p> <p>The OBD system shall provide all information (according to the applicable standard set in module A Annex 1) for the external inspection test equipment to assimilate the data and provide an inspector with the following information:</p>	
- the GTR (and revision) number	-73 PGN 64866 HGRD SPN 4144 Global Technical Regulation Description
- discriminatory/non-discriminatory display strategy	-73 PGN 64867 HRWS SPN 4141 System Malfunction Indicator Display Strategy
- the VIN (vehicle identification number)	DA PGN 65260 SPN 237 Vehicle Identification Number
- the Malfunction Indicator status	-73 PGN 64867 HRWS SPN 4140 System Continuous Malfunction Indicator -73 PGN 64867 HRWS SPN 4142 System Malfunction Indicator Activation Mode [-73 PGN 65226 DM1 SPN 1213 MIL status will also indicate a continuous MI in DM1 for a given component]
- the Readiness of the OBD system	-73 PGN 64867 HRWS SPN 4143 System Incomplete Monitor Count -73 PGN 64867 HRWS SPN 4139 System Non-Roadworthy Component Count ...and existing details from -73 PGN 65230 DM5 as shown below for Annex 3 [Note: Secondary Air [AIR_CMPL,] A/C (R12) Monitoring [ACRFCMPL,] O2_Sensor Heating Monitoring [HTR_CMPL] are not specified for WWH OBD]
Electric/Electronic Components Monitoring (Annex 3 - Appendix 1)	-73 PGN 65230 DM5 SPN 1221 Byte 4 Bit-7 Comprehensive Component Monitoring Status
Diesel Particulate Filter (DPF), Or Particulate Matter Trap (Annex 3 - Appendix 2)	-73 PGN 65230 DM5 SPN 1223 Byte 6 Bit-3 PM Filter
Selective Catalytic Reduction (SCR) Monitoring (Annex 3 - Appendix 3)	-73 PGN 65230 DM5 SPN 1223 Byte 6 Bit-4 NOx Converting catalyst and/or NOx Adsorber
Lean-NOx Trap (LNT, or NOx Adsorber) (Annex 3 - Appendix 4)	-73 PGN 65230 DM5 SPN 1223 Byte 6 Bit-4 NOx Converting Catalyst and/or NOx Adsorber
Diesel Oxidation Catalyst (DOC) Monitoring (Annex 3 - Appendix 5)	-73 PGN 65230 DM5 SPN 1223 Byte 6 Bit-5 NMHC Converting Catalyst System Monitoring Status
Exhaust Gas Recirculation (EGR) System Monitoring (Annex 3 - Appendix 6)	-73 PGN 65230 DM5 SPN 1223 Byte 7 Bit-8 EGR System Monitoring Status
Fuel System Monitoring (Annex 3 - Appendix 7)	-73 PGN 65230 DM5 SPN 1221 Byte 4 Bit-6 Fuel System Monitoring Status
Air Handling and Turbocharger/Boost Pressure Control System (Annex 3 - Appendix 8)	-73 PGN 65230 DM5 SPN 1223 Byte 6 Bit-2 Boost Pressure Control System
Variable Valve Timing (VVT) System (Annex 3 - Appendix 9)	Reuse existing bit

Module B GTR Text	Mapping to SAE J1939-73/DA
Misfire Monitoring (Annex 3 - Appendix 10)	-73 SPN 1221 PGN 65230 DM5 Byte 4 Bit-5 Misfire Monitoring Status
Crankcase Ventilation System Monitoring (Annex 3 - Appendix 11)	Reuse existing bit
Engine Cooling System Monitoring (Annex 3 - Appendix 12)	Reuse existing bit
Exhaust Gas Sensor Monitoring (Annex 3 - Appendix 13)	-73 PGN 65230 DM5 SPN 1223 Byte-7 Bit-6 Oxygen Sensor Monitoring Status
Idle Speed Control System Monitoring (Annex 3 - Appendix 14)	Reuse existing bit
- number of warm-up cycles and - number of engine operating hours since recorded OBD information was last cleared	-73 PGN 64952 DM26 SPN 3151 Number of Warm-Ups Since DTCs Cleared -73 PGN 49408 DM21 SPN 3145 Time Since Diagnostic Trouble Codes Cleared
- the number of engine operating hours during which a continuous-MI was last activated (continuous-MI counter)	-73 PGN 49408 DM21 SPN 3144 Minutes Run by Engine While MIL is Activated
- the cumulated operating hours with a continuous-MI (cumulative continuous-MI counter)	-73 PGN 64865 HCM1 SPN 4145 System Cumulative Continuous MI Time
- the value of the B1 counter with the highest number of engine operating hours	-73 PGN 64865 HCM1 SPN 4146 System Greatest B1 Counter
- the confirmed and active DTCs for Class A malfunctions	-73 Tables 25 and 26
- the confirmed and active DTCs for Classes B (B1 and B2) malfunctions	-73 Tables 25 and 26 Reuse DM12 for all active DTCs
- the confirmed and active DTCs Class B1 malfunctions	-73 Tables 25 and 26
- the software calibration identification(s)	-73 PGN 54016 DM19 SPN 1635 Calibration Identification (CAL ID)
- the calibration verification number(s).	-73 PGN 54016 DM19 SPN 1634 Calibration Verification Number (CVN)

This information shall be read only access (i.e., no clearing).

NOTE: It should be understood that loading a new calibration would likely change this data. Lists of DTCs and readiness have traditionally been cleared when DTCs are cleared.



## A.3 WWH OBD USE CASE 3 MAPPING

Use Case 3 defines the required capabilities for repair of regulated equipment. The information in WWH OBD GTR Module B, Annex 5 is not mapped by this table. Annex 5 describes parametric data and freeze frame information content.

**Table A3 - WWH OBD Use Case 3 mapping**

Module B GTR Text	Mapping to SAE J1939-73/DA
4.7.1.3 Information for Repair	
This information will provide repair technicians with all OBD data specified in this module (e.g., freeze frame information).	
The OBD system shall provide all information (according to the applicable standard set in module A Annex 1) for the external repair test equipment to assimilate the data and provide a repair technician with the following information:	
- the GTR (and revision) number	-73 PGN 64866 HGRD SPN 4144 Global Technical Regulation Description
- the VIN (vehicle identification number)	DA PGN 65260 SPN 237 Vehicle Identification Number
- the malfunction indicator status	-73 PGN 64867 HRWS SPN 4140 System Continuous Malfunction Indicator -73 PGN 64867 HRWS SPN 4142 System Malfunction Indicator Activation Mode [-73 PGN 65226 DM1 SPN 1213 MIL status will also indicate a continuous MI in DM1 for a given component.]
- the readiness of the OBD system	See Use Case 2 breakdown
- number of warm-up cycles and	-73 PGN 64952 DM26 SPN 3151 Number of Warm-ups Since DTCs Cleared
- number of engine operating hours since recorded OBD information was last cleared	-73 PGN 49408 DM21 SPN 3145 Time Since Diagnostic Trouble Codes Cleared
- monitor status (i.e., disabled for the rest of this drive cycle complete this drive cycle, or not complete this drive cycle) since last engine shut-off for each monitor used for readiness status	-73 PGN 64952 DM26 SPNs 3152, 3153, 3254 with omissions as noted for Use Case 2 above for new monitor readiness status requirements.
- the number of engine operating hours since the malfunction indicator has been activated (continuous MI counter)	-73 PGN 49408 DM21 SPN 3144 Minutes Run by Engine While MIL is Activated
- the confirmed and active DTCs for Class A malfunctions	-73 Tables 25 and 26
- the confirmed and active DTCs for Classes B (B1 and B2) malfunctions	-73 Tables 25 and 26 Reuse DM12 for all active DTCs.
- the cumulated operating hours with a continuous-MI (cumulative continuous-MI counter)	-73 PGN 64865 HCM1 SPN 4145 System Cumulative Continuous MI Time
- the value of the B1 counter with the highest number of engine operating hours	-73 PGN 64865 HCM1 SPN 4146 System Greatest B1 Counter
- the confirmed and active DTCs for Class B1 malfunctions and the number of engine operating hours from the B1-counter(s)	-73 PGN 64952 HB1C SPN 4147 Failure Specific B1 Counter
- the confirmed and active DTCs for Class C malfunctions	-73 Tables 25 and 26
- the pending DTCs and their associated class	Reuse DM6 -73 Tables 25 and 26
- the previously active DTCs and their associated class	Reuse DM23 -73 Tables 25 and 26

Module B GTR Text	Mapping to SAE J1939-73/DA
- real-time information on OEM selected and supported sensor signals, internal and output signals (see 4.7.2 and Annex 5)	-73 PGN 64950 DM24 SPN Support (Indicates support for freeze frame, broadcast, and request information; identified information may be defined by SAE J1939DA)
- the freeze frame data requested by this module (see 4.7.1.4 and Annex 5)	-73 PGN 64950 DM24 SPN Support -73 PGN 64951 DM25 Expanded Freeze Frame
- the software calibration identification(s)	-73 PGN 54016 DM19 SPN 1635 Calibration Identification (CAL ID)
- the calibration verification number(s)	-73 PGN 54016 DM19 SPN 1634 Calibration Verification Number (CVN)
The OBD system shall clear all the recorded malfunctions of the engine system and related data (operating time information, freeze frame, etc.) in accordance with the provisions of this module, when this request is provided via the external repair test equipment according to the applicable standard set in Module A Annex 1	-73 PGN 65235 DM11 Diagnostic Data Clear/Reset of Previously Active DTCs

#### A.4 WWH OBD FAULT CLASSIFICATION REPORTING

WWH OBD GTR Module B provides for four fault classifications, A, B1, B2, and C. Separate services are defined for each classification. Table B4 shows messages are assigned by classification and status. Separate services are provided for Pending, Confirmed and Active, and Previously Active status.

**Table A4 - WWH OBD fault reporting messages by status and severity class**

Severity Class/ Status	Class A	Class B1	Class B2	Class C	All
Pending	DM41	DM44	DM47	DM50	DM6
Confirmed and Active	DM42	DM45	DM48	DM51	DM12
Previously Active	DM43	DM46	DM49	DM52	DM23

## APPENDIX B - HD OBD AND OBD II IM PROCEDURE

Appendix B recommends an IM flow for vehicles that support SAE J1939 for OBD II and HD OBD.

## B.1 HD OBD AND OBD II IM PROCEDURE INTRODUCTION

Section B.2 provides a historical procedure for heavy-duty OBD inspection and maintenance. The procedure is documented as flowcharts with additional comments on the callouts. The process describes logical steps that may be used to perform the OBD portion of an inspection and maintenance test. The procedure in Section B.2 does not fully automate the connection process added by Figures 2A through 2C, nor does the procedure in Section B.2 fully provide all [potential] aspects of Figure 3B.

Wherever possible, the reasoning for such a sequence has been noted either directly on the chart or on the footnote list at the end of the flowchart so that if the sequence is modified, appropriate steps may be taken by the state to avoid a problem (and thus have a better experience). Section B.3 documents specific callouts in the flowchart that do not fit in the figures.

This document and EPA's guidance as to how the inspection should be performed are updated periodically, as more issues are uncovered, or as better technical solutions are discovered. Check with appropriate EPA personnel if you have questions regarding policy or technical decisions, or if field issues are determined to be concerns and industry should be notified.

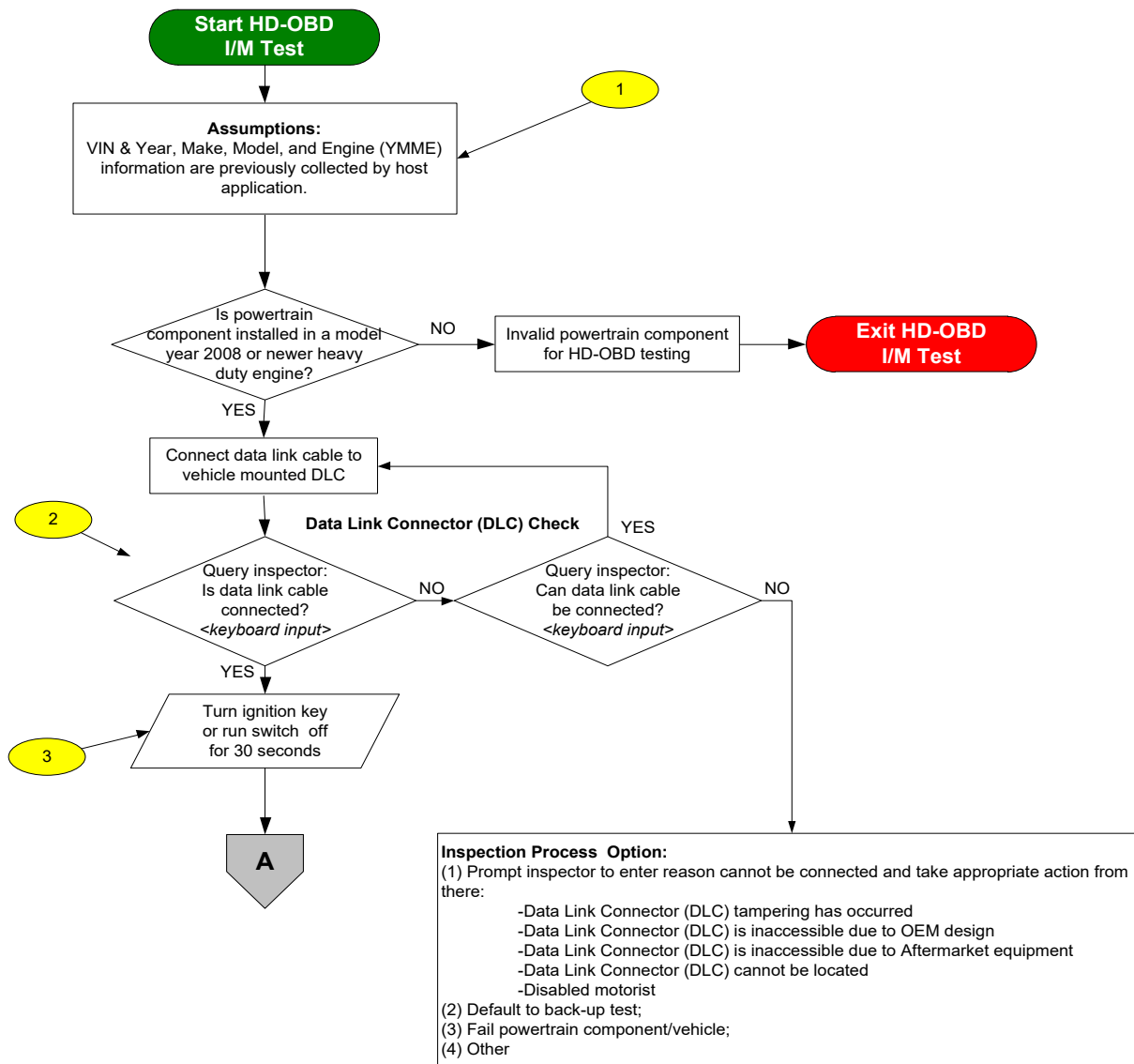
## B.2 SAE J1939-03 HEAVY-DUTY HD-OBD I/M TEST PROCESS

Figures B1 through B14 define a model OBD I/M test process for vehicles using SAE J1939 messages to satisfy OBD regulations. The process starts with Figure B1 and ends with Figure B14. Off-page connectors are used to skip sections as may be appropriate. Some status variables are included to control iteration attempts and store intermediate results.

The flowcharts do not represent the only way that such tests can be performed—they are a descriptive example based on industry conventions for passenger car IM. As such, individual steps, suggested wording, etc., can be altered, modified, re-ordered, etc., to meet an individual jurisdiction's needs. The sequences portrayed by this flowchart are based on actual in-field experiences learned by industry individuals and expert groups.

The flowcharts are not intended to provide a detailed software design description. They provide an abstract representation of the process without, for example, describing how to manage communications using a given CAN controller interface to read and write messages.

Wherever possible, suggestions are given to ease the effort of implementation. Process steps included here have been specifically designed to minimize the chance for mistakes during the I/M test and to address known vehicle problems before they are found during state inspection program operation. Since it is based on existing passenger car IM procedures, the flowchart does not include consideration for DM28 permanent fault codes. See 8.4.1 for more information about permanent fault codes.

**START: CONFIRM MY >2008 & CONNECT TO SAE J1939-13 DLC****Figure B1 - SAE J1939-03 heavy-duty HD-OBD I/M test process start**

## ON-BOARD DIAGNOSTIC MIL CHECK

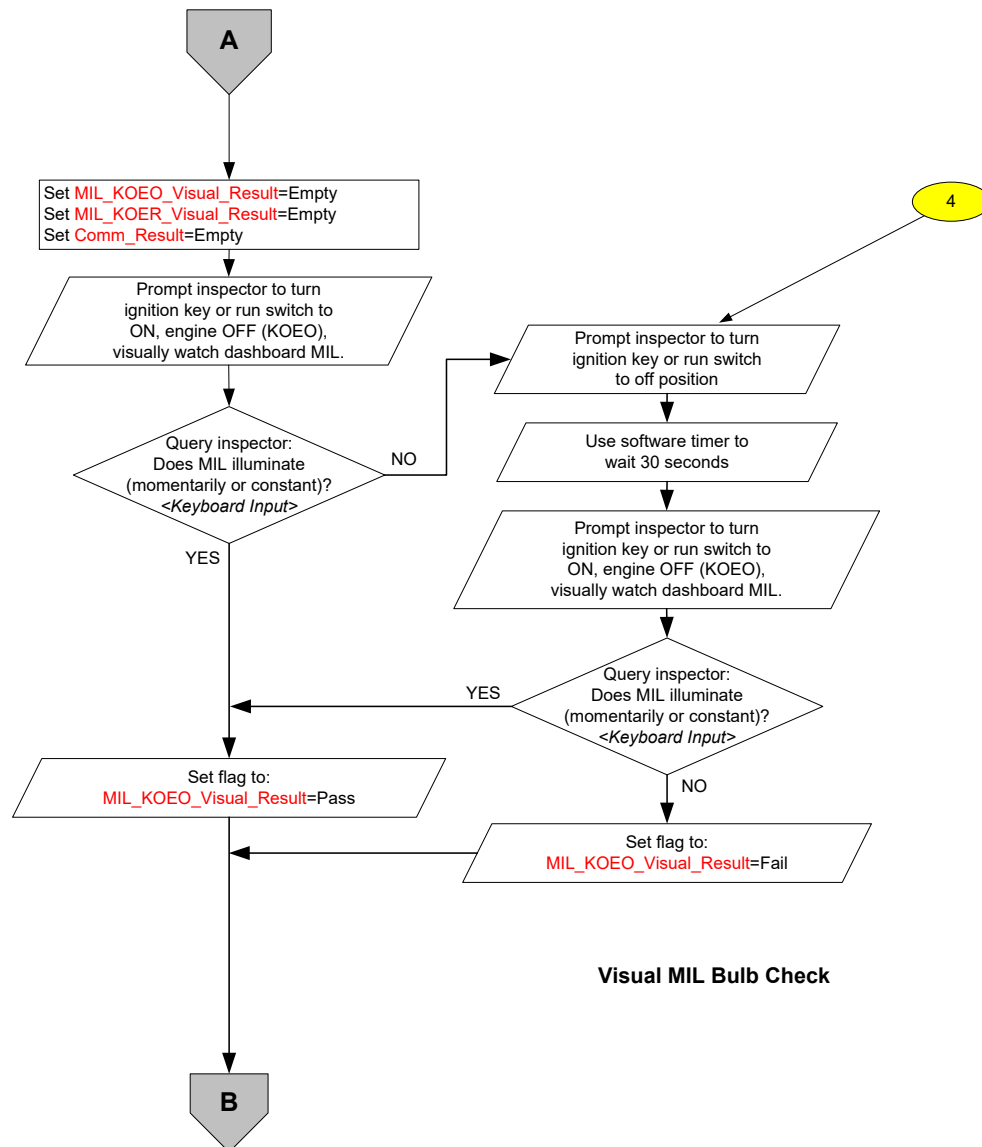
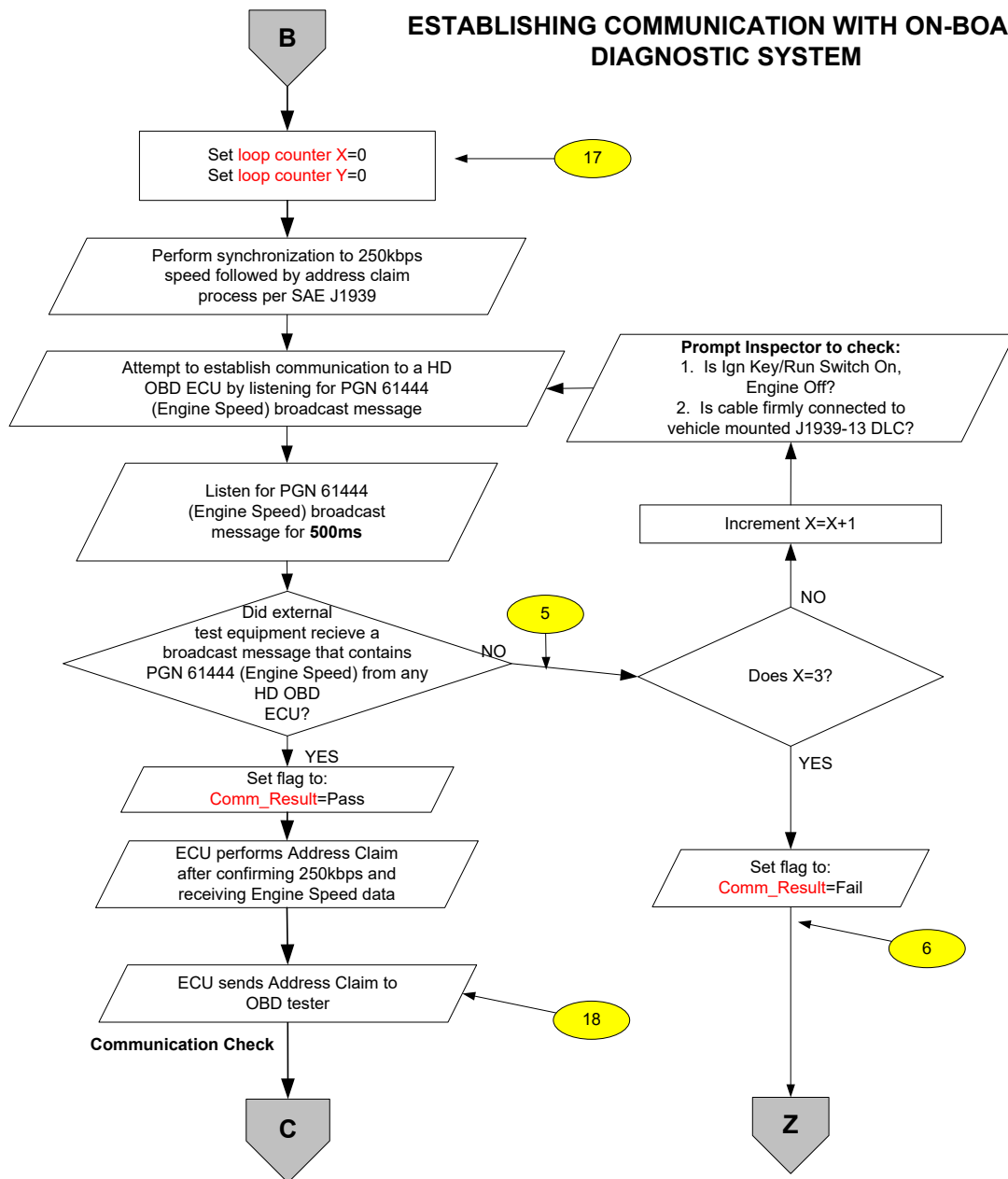
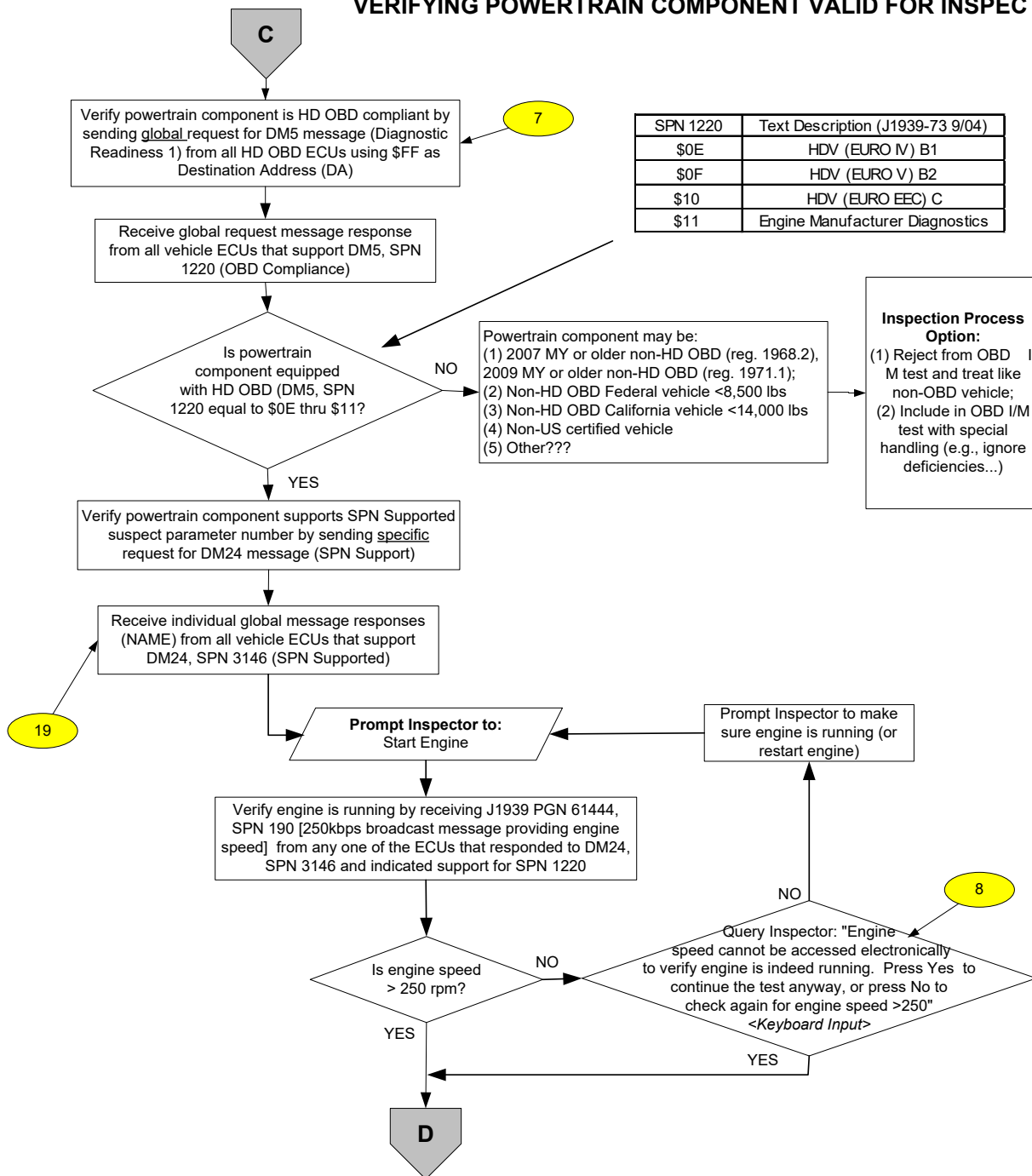


Figure B2 - SAE J1939-03 heavy-duty HD-OBD I/M test process page A



**Figure B3 - SAE J1939-03 heavy-duty HD-OBD I/M test process page B**

# **VERIFYING POWERTRAIN COMPONENT VALID FOR INSPECTION**



**Figure B4 - SAE J1939-03 heavy-duty HD-OBD I/M test process page C**

## CHECK ELECTRONIC VIN SUPPORT

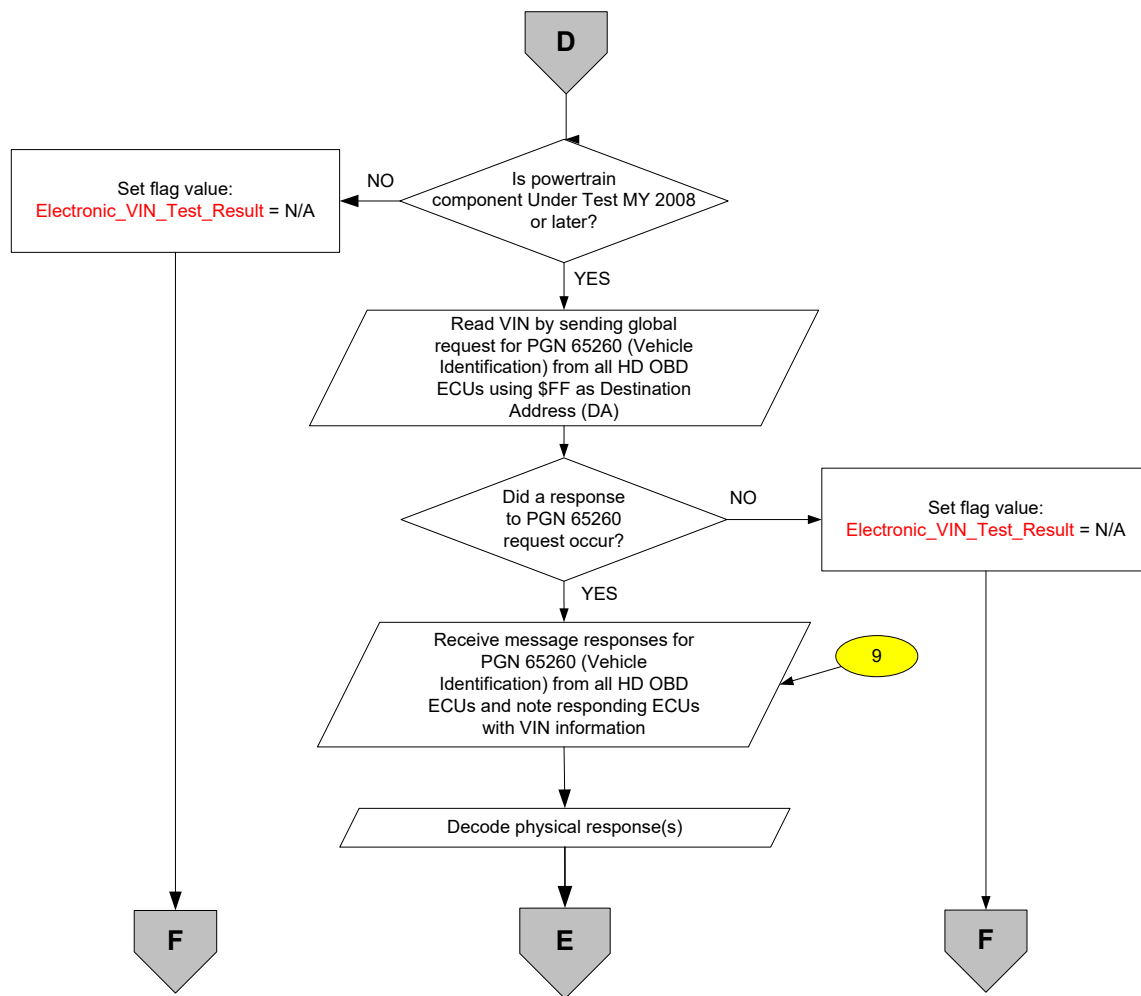


Figure B5 - SAE J19390-3 heavy-duty HD-OBD I/M test process page D



## EVALUATE ELECTRONIC VIN

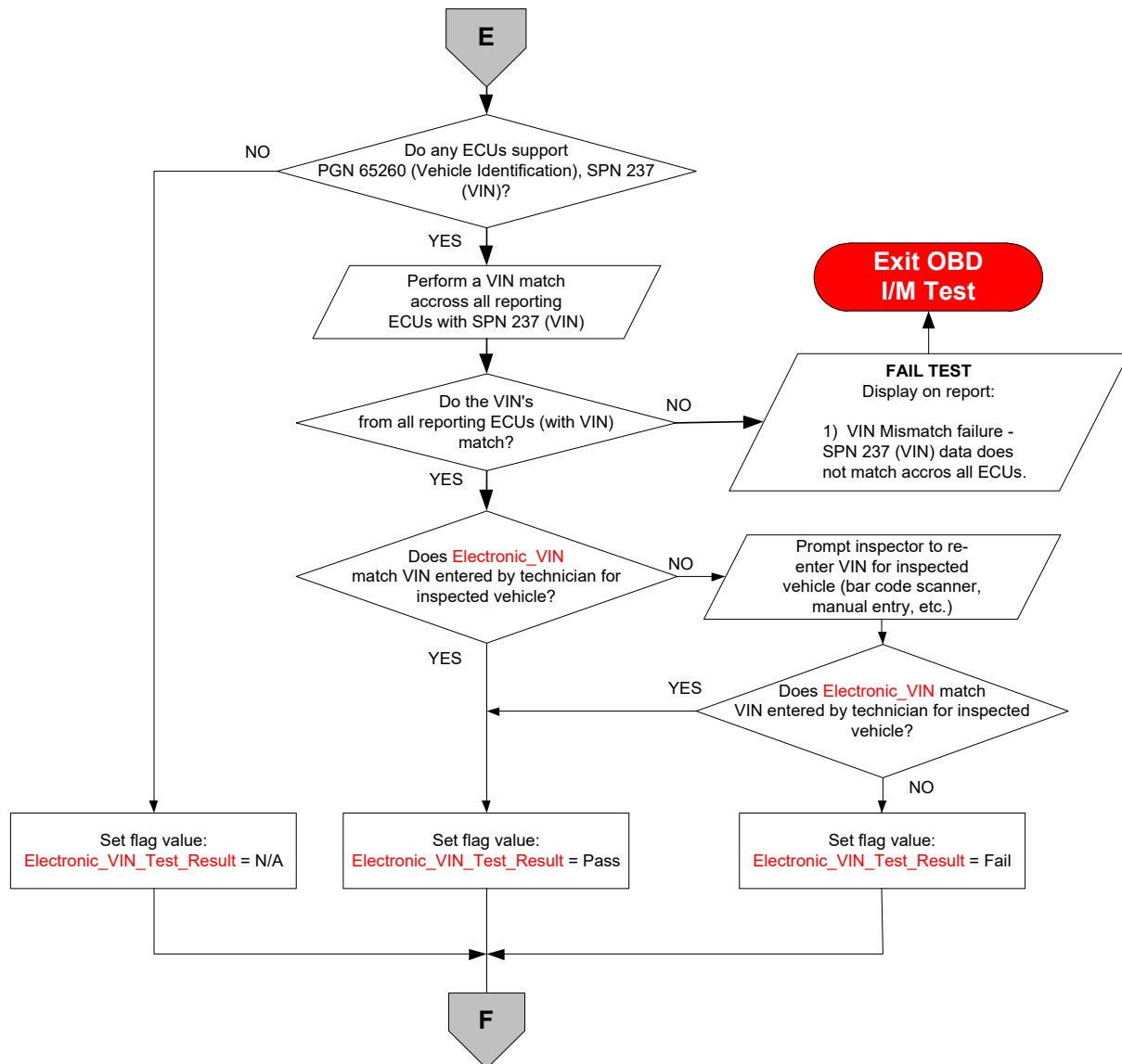
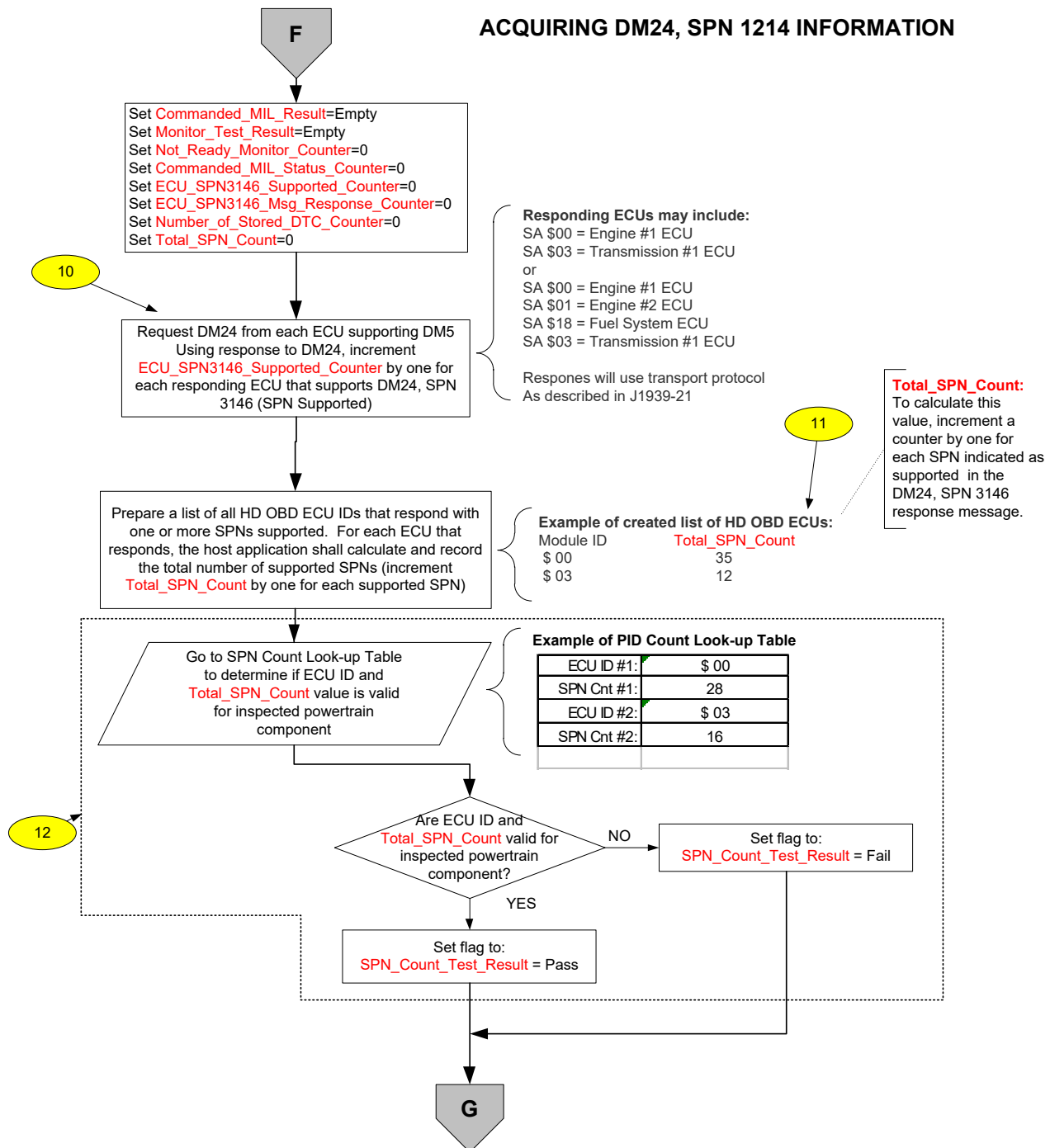


Figure B6 - SAE J1939-03 heavy-duty HD-OBD I/M test process page E



**Figure B7 - SAE J1939-03 heavy-duty HD-OBD I/M test process page F**

## ACQUIRING DM5, SPN 1221, SPN 1222, and SPN 1223 INFORMATION

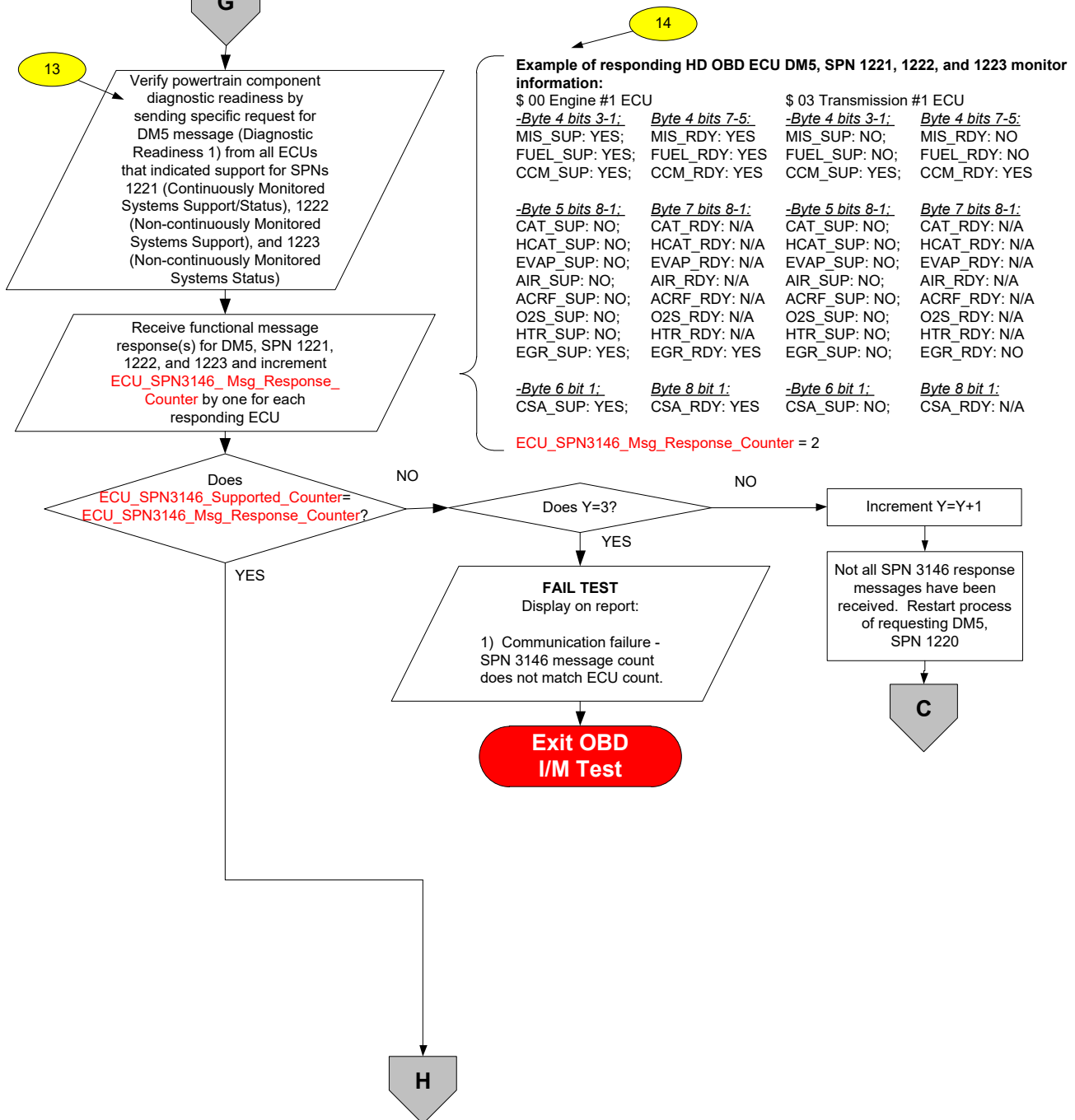
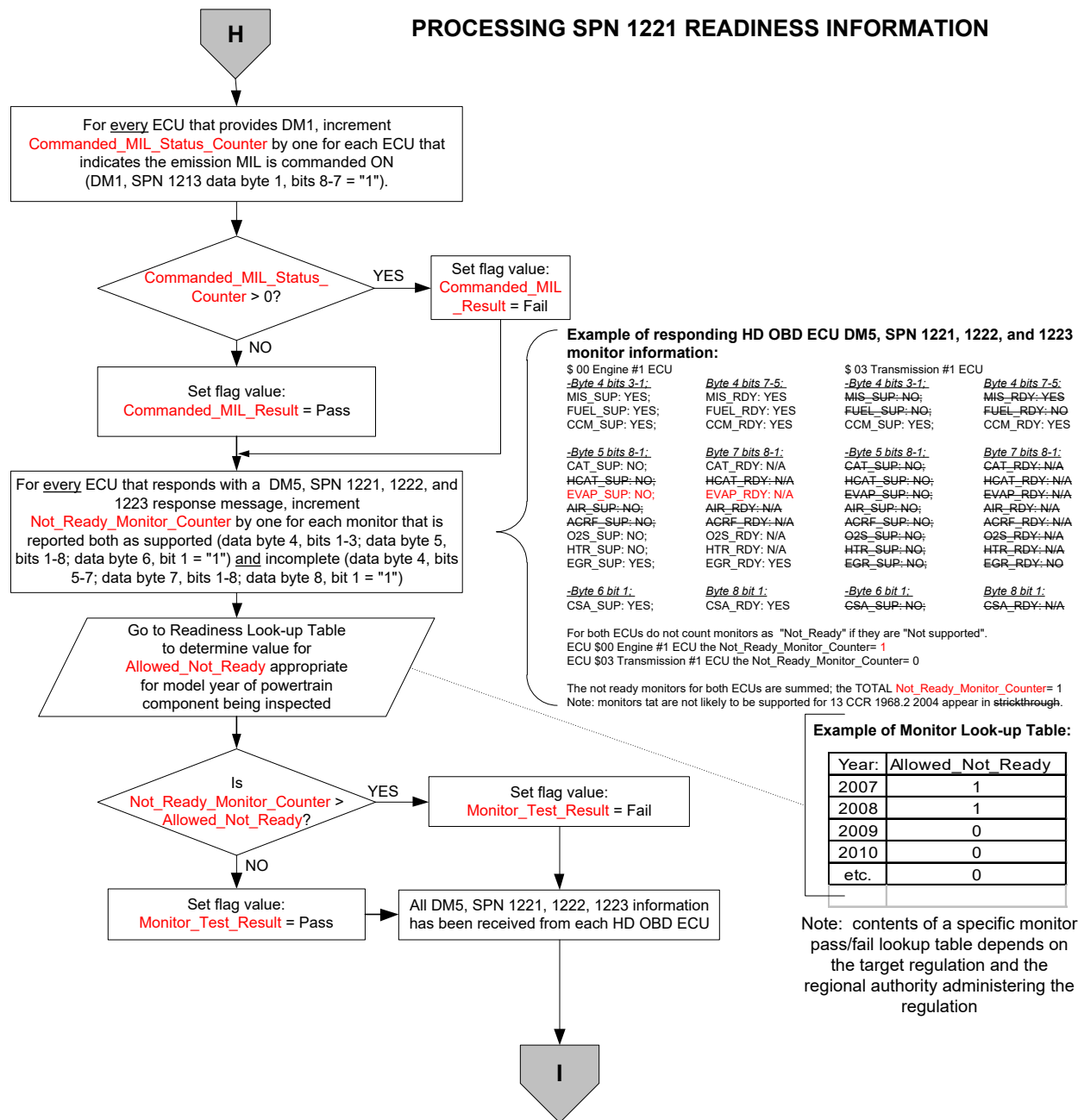
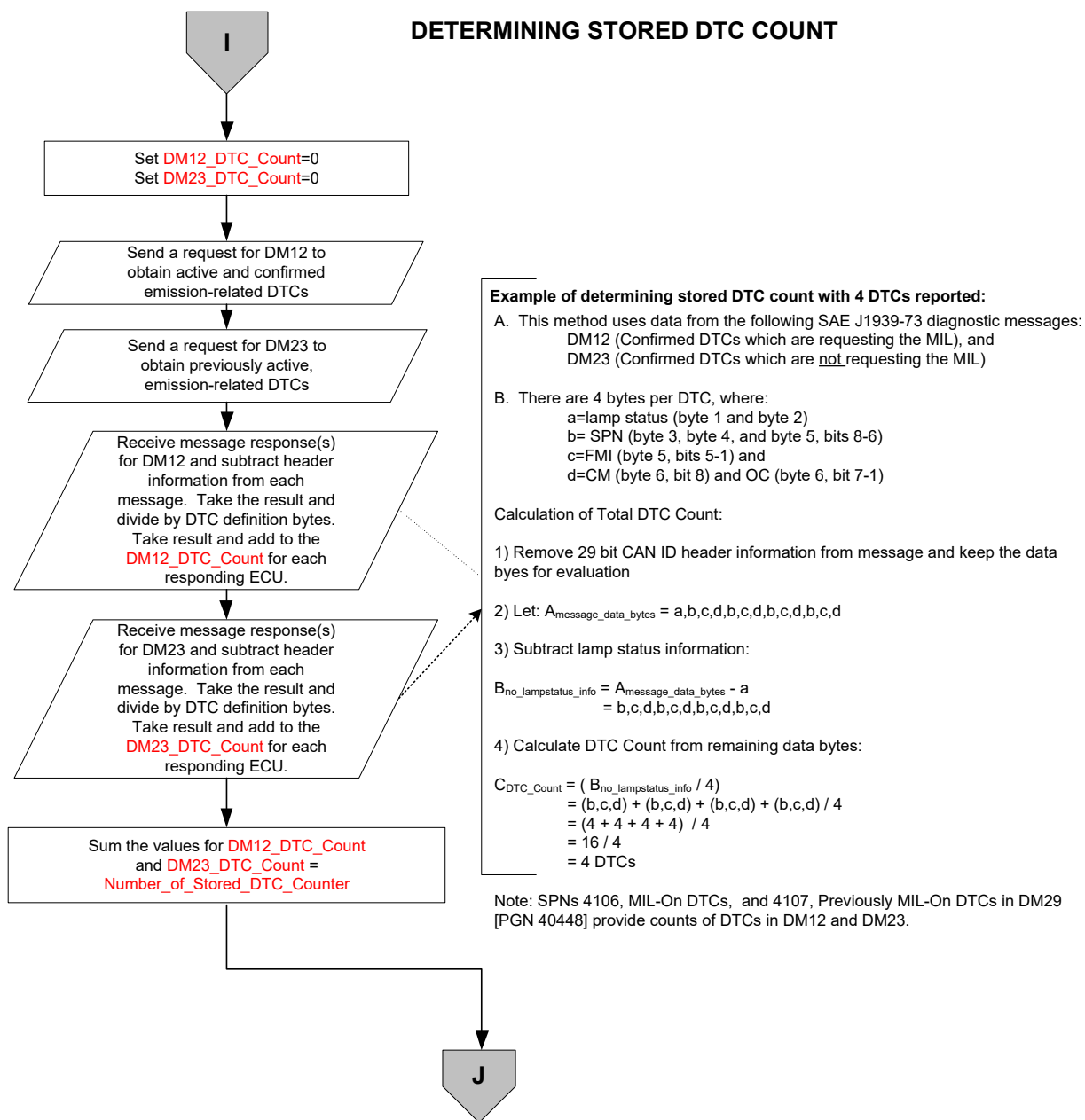


Figure B8 - SAE J1939-03 heavy-duty HD-OBD I/M test process page G



**Figure B9 - SAE J1939-03 heavy-duty HD-OBD I/M test process page H**



**Figure B10 - SAE J1939-03 heavy-duty HD-OBd I/M test process page I**

## CHECK ELECTRONIC CAL ID AND CVN SUPPORT

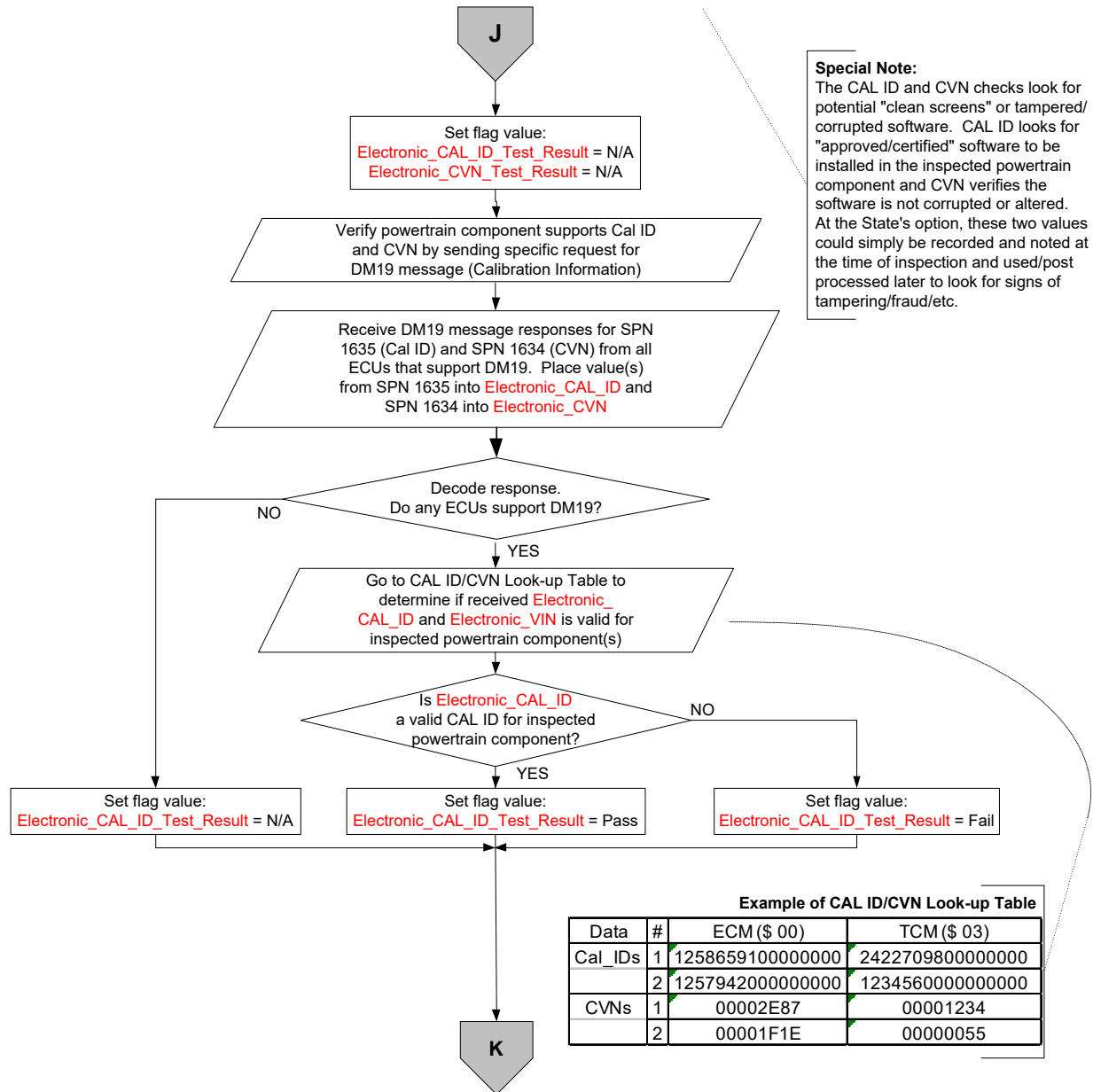
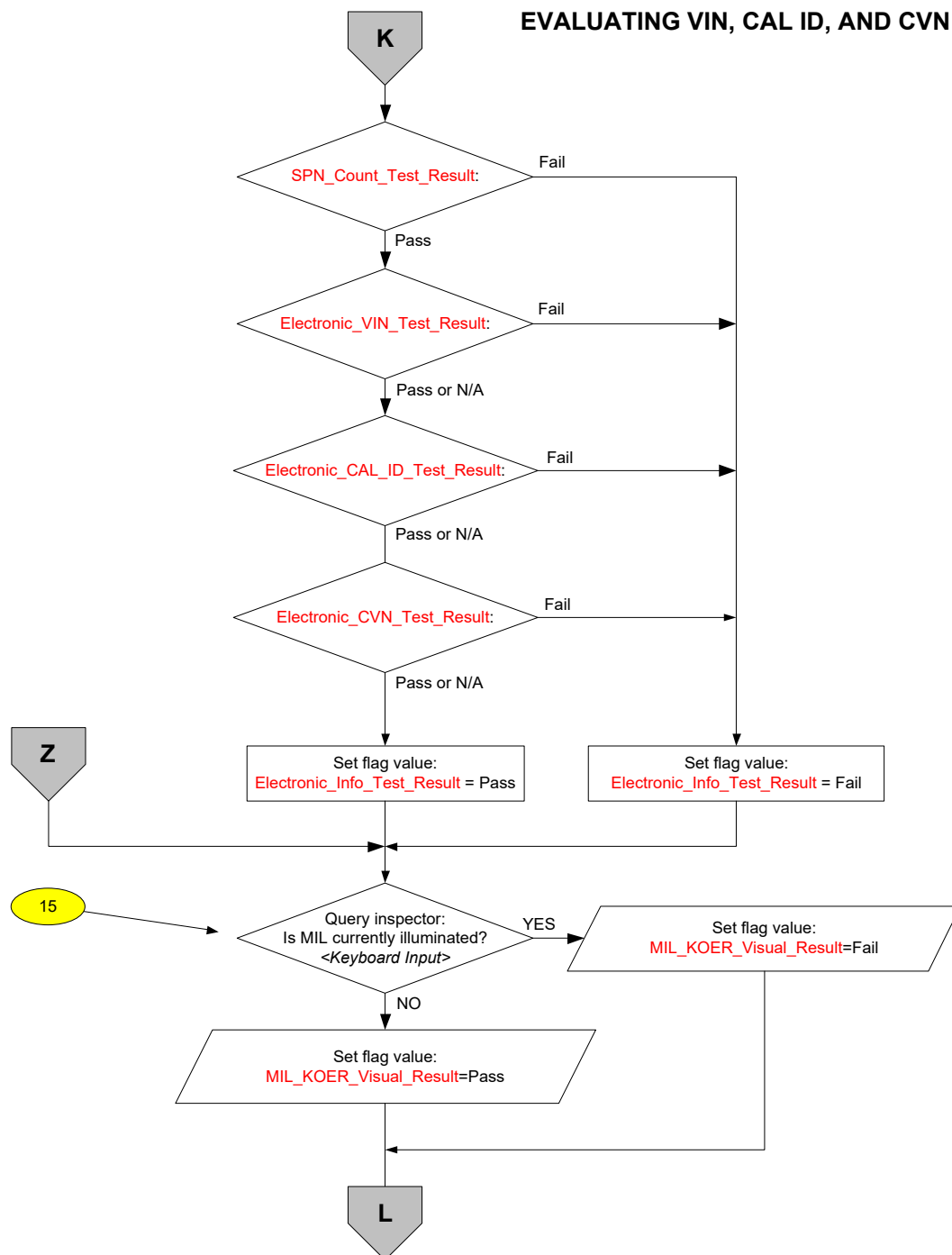
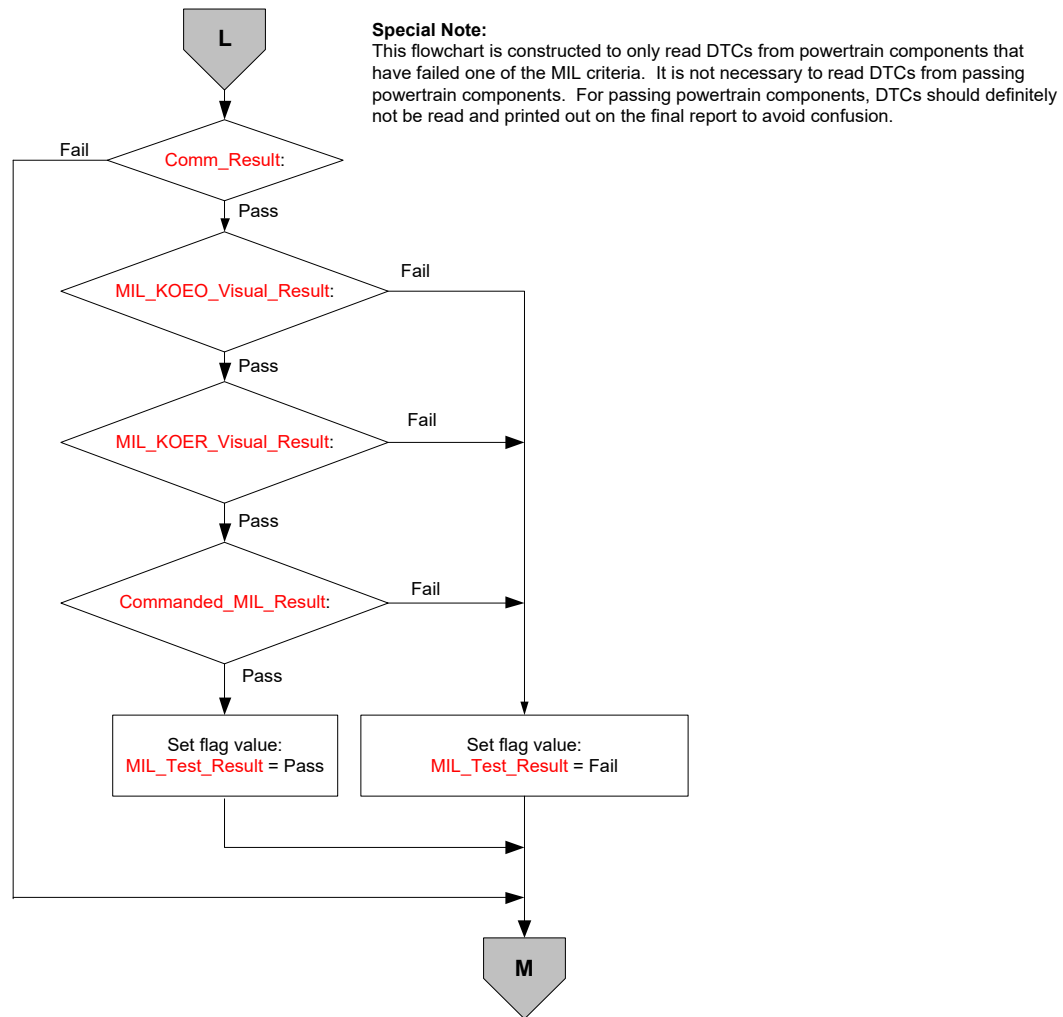


Figure B11 - SAE J1939-03 heavy-duty HD-OBD I/M test process page J



**Figure B12 - SAE J1939-03 heavy-duty HD-OBD I/M test process page K**

**EVALUATING ON-BOARD DIAGNOSTIC MIL STATUS INFORMATION****Figure B13 - SAE J1939-03 heavy-duty HD-OBD I/M test process page L**



## PASS/FAIL DECISION BASED ON ON-BOARD DIAGNOSTIC INFORMATION

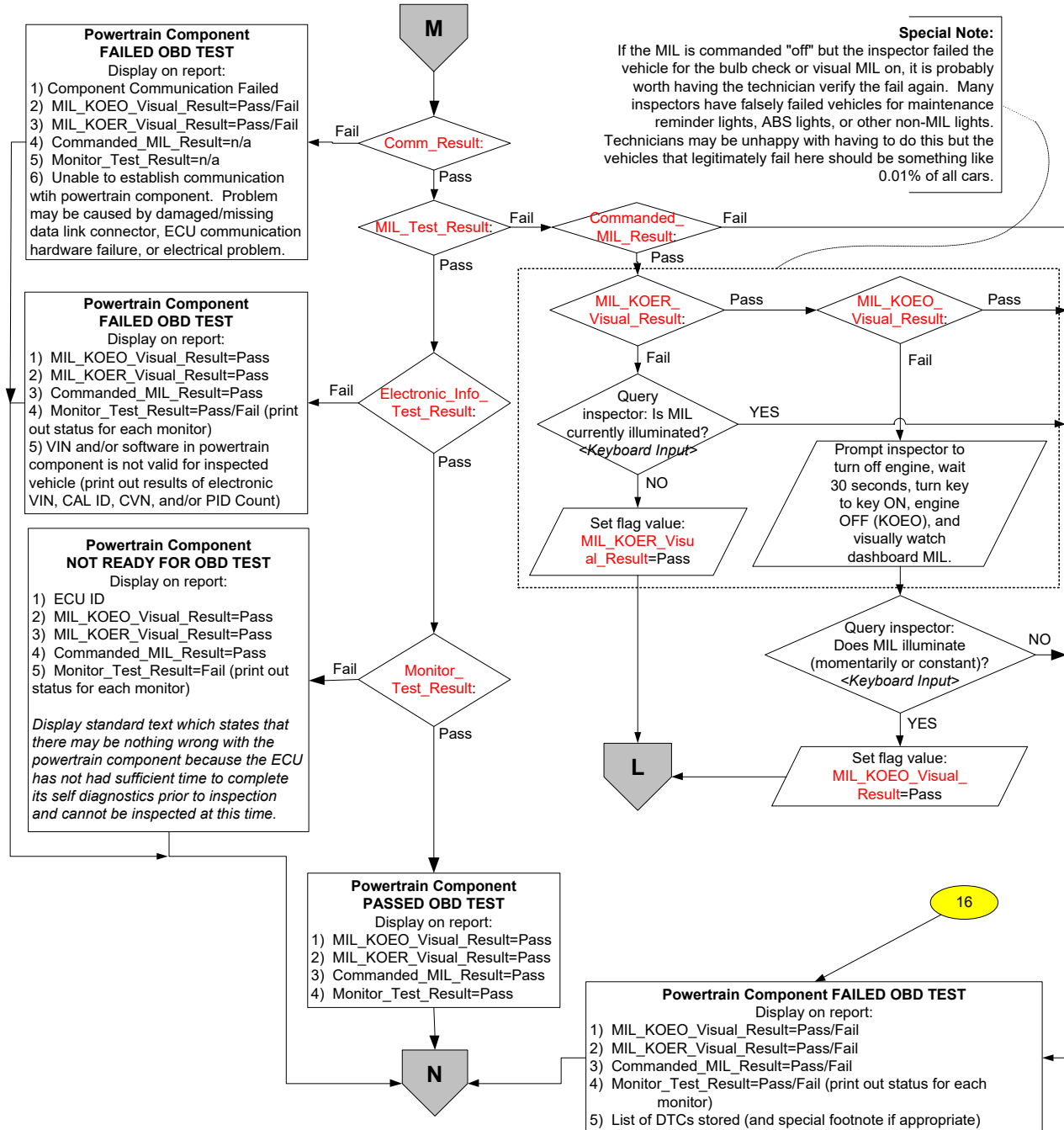
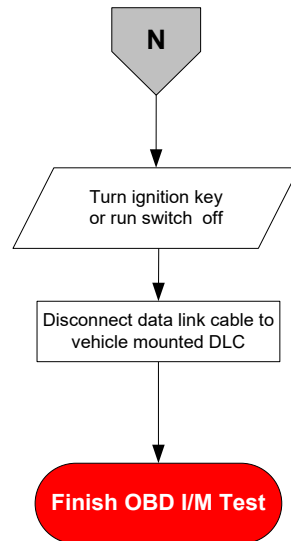


Figure B14 - SAE J1939-03 heavy-duty HD-OBd I/M test process page M

**STOP: FINISH TEST & DISCONNECT FROM SAE J1939-13 DLC****Figure B15 - SAE J1939-03 heavy-duty HD-OBD I/M test process page N****B.3 SAE J1939-03 HEAVY-DUTY HD-OBD I/M TEST PROCESS NOTES**

The following notes document the callouts given in the Section B.2 flowchart. The numbers below match the numbers on the figures.

1. Note that the definition of engine, or perhaps more definitively how the I/M inspector determines the engine make, shall be accomplished using a vehicle application database. This is required because the state DMV most likely has the vehicle that is subject for registration in a vehicle database, yet engine information may not be an attribute of that database. The engine therefore may have to be coupled somehow with the state vehicle database information, or the inspector may have to “intrusively” determine the engine information (make, model, serial number) and input that information into a test analyzer system.
2. In theory, there should not be any problems plugging the connector into a vehicle that has the engine running. HD vehicles that use SAE J1939-13 DLC have battery power to the connector pins so connecting while the run switch is on or off is not a concern. It should be noted that connection to the vehicle DLC was desired with the ignition key off to (a) make connections with an electronic system when no power is applied is a sound approach, and (b) prevent errant concerns that may cause the OBD system to illuminate a MIL or worse, set DTCs because an external test device was connected during normal operation.
3. Required because some electronic control units require as much as 30 seconds to settle and restart their applications.
4. MIL bulbs should rarely ever “burn out.” Most vehicles identified as failing the bulb check are likely inspector error (didn’t see the MIL illuminate, didn’t cycle the key off for a long enough period of time). This second loop was designed to make inspectors thoroughly verify a bulb check fail before sending a vehicle owner through the hassle of a false I/M fail.
5. A loop was constructed to make sure communication was tried several times before deciding it was a communication failure. This approach ensures good connection possibility and minimizes communication failures between scan tool hardware and vehicle ECU(s). In any case, the extra time added to a test to repeat this process at least three times is minimal (about 5 to 10 seconds) and is highly recommended before concluding the vehicle is a fail for lack of communication.
6. Obviously, once a state inspection program is up and running successfully, the proper step in the case of unsuccessful communication is to fail the vehicle. However, during pilot stages, initial phase-in of the program, beta testing of software, etc., it is highly recommended that a state have a back-up alternative to failing the vehicles to minimize vehicle owner inconvenience due to I/M equipment bugs or failures. Alternatives could be other inspection tests, referee inspections, bypass, etc.

7. This is an important check to conduct in I/M testing. A read of the HD OBD ECU “system” will inform external test equipment if the vehicle under test is HD OBD-compliant or not. In the future, this may also be helpful in identifying non-street legal on-board computers (e.g., off-road only ECUs or calibrations).
8. This check for engine speed makes sure the engine is running prior to reading the “commanded MIL” status to avoid falsely failing a truck that reads commanded on during bulb check. However, some hybrids or other future models will not have the engine running during idle so engine speed will properly read less than 250 rpm and we need to bypass this test. There may be other cases where there is a legitimate reason to bypass this step. It is recommended that the inspector is given a warning message and/or the ability to bypass this requirement and continue the test to accommodate special vehicles or other special circumstances.
9. A global request is used here because (a) there may be other “non-emission” ECUs on board that can report the VIN electronically, and (b) ECUs that are emission based may not have VIN programmed into their memory. This step is recommended, even though HD OBD requires only a single VIN, because it is not a failure that the vehicle owner can be expected to repair for themselves, and VIN has been supported by more than one module in the past.
10. Match the SPN count from only devices responding to DM5, which was received earlier in the process.
11. There is a suggested formula to use for Total\_SPN\_Count that is included in the special note on the flow chart. It is highly recommended that SPN count always be calculated in this manner so that all I/M equipment vendors generate the same result and all states generate the number in the same manner. This also will foster the ability to create a national database of known SPN count and module ID to catch clean-scanning.
12. At this time, a lookup table of proper SPN count and Module ID relative to vehicle make/model/model year does not exist. Most states will likely need to create this on their own by collecting SPN count and Module ID for a few years to gather the data and then going back to create the master list to be used for subsequent future inspections of those vehicles. Other states have indicated that they may collect the data and post-process it as part of their QA analysis or enforcement work to catch clean-scanners or investigate suspect stations.

It is important to note that adopting a SPN count function, Module ID count function, and any accompanying lookup tables that would be used to post-process the data is up to the state's discretion.
13. A DM5 request is sent again to ECUs that support the appropriate SPN to refresh information, as the status may have changed since the test was initiated.
14. The new text strings defined here were due to many different approaches that labeled monitor states as “pass/fail,” “complete/incomplete,” “yes/no,” “ready/not ready,” “done/pending,” etc., and this has led to some confusion.

The language used in this SAE J1939-03 example reflects the new terminology adopted by SAE J1939-73 and all I/M equipment vendors and scan tool manufacturers are STRONGLY encouraged to use it to help promote a consistent terminology for inspectors and repair technicians.
15. Desire to check if the MIL is on during key on, engine running because the system could set a DTC and illuminate the MIL during the I/M test.
16. Pass/fail criteria in this result case depends on the state's implementation.
17. Loop counter definition: “X” is the loop counter for receiving engine speed, “Y” is the loop counter for receiving readiness information.
18. ECU sends address claim result to external OBD tester.
19. NAME implies receipt of ECU physical address, function, instance, and manufacturer.