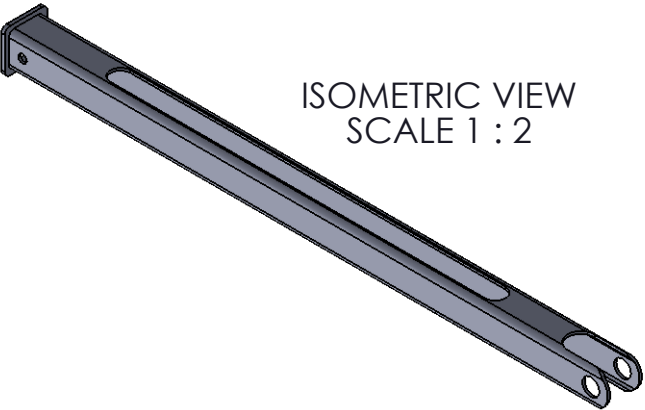
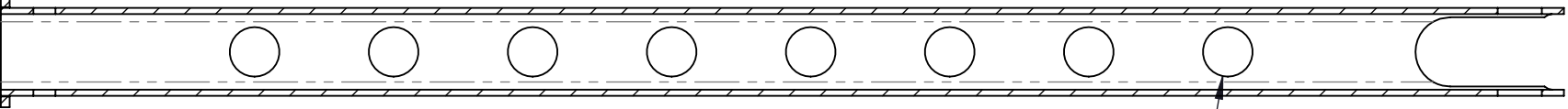


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	GB1-2723-23-01	Tube, Pedal Adjuster Rod Front	1
2	GB1-2723-23-03	End Plate, Pedal Adjuster Rod	1



ISOMETRIC VIEW  
SCALE 1 : 2

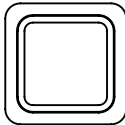
Align End Plate  
with end of Rod



SECTION A-A

Ensure internal face of all holes  
are free of powder coat finish.

Ensure sharp corner all round  
tube after welding.  
(do not weld this side)



A

2

1

Part Mark on this face using sticker  
showing Part Number and Batch or  
Serial Number as defined on Purchase  
Order.  
e.g  
GB1-XXXX-XX-XX  
S/NXXXX

A

WELDING DETAILS	
WELDING PROCESS: 141	SAFETY CLASS: SC III
PARENT MATERIAL: AISI 4130 STEEL	ACCEPTANCE LEVEL: A (DIN 29595)
FILLER MATERIAL: ER70S-A1	NON-DESTRUCTIVE TESTING: VISUAL INSPECTION
PRETREATMENT: NONE	POST-WELD TREATMENT: NONE
REMARKS:	

Note:  
Remove all burrs and sharp edges.

						(C) 2013, EXCLUSIVE PROPERTY OF GAME COMPOSITES LTD., DOA EASA 21J.547			SCALE VALID FOR MASTER DRAWING ONLY DO NOT SCALE DRAWING				
						UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN MILLIMETERS			UNLESS OTHERWISE SPECIFIED: DRAWING STANDARD: ISO 128				
						UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS			<b>Game Composites Ltd.</b> <b>Ground Floor Flat,</b> <b>56 Queen's Gate</b> <b>London</b> <b>SW7 5JW</b> <b>UK</b> E:psteinbach@gamecomposites.com		TITLE:  <b>W/Assy, Pedal Adjuster Rod Front</b>		
						MATERIAL							
						WEIGHT							
A01	1st TC Release	TW	PS	JD	27 Jun 2017	SURFACE FINISH AND TREATMENT		Powder coat white					
B01	reduced positioning holes from 9 to 8	JD	PS	JD	09 Aug 2017	TOLERANCES		LINEAR	± 0.5mm			DWG NO. <b>GB1-2723-23-00</b>	
REVISION	COMMENT	DRAWN BY	CHECKED BY	RELEASED BY	RELEASE DATE	TOLERANCES		ANGULAR	± 1°	<b>Approved Design Data</b>		SCALE:1:1 at sheet size 11"x17"	SHEET 1 OF 1