



MATERIAL CODE
ACCORDING TO CAST MATERIAL
h=19mm

HEAT NO.
STAMPED ON RAISED PAD

FOUNDRY CODE
CASTED, LETTERING RAISED
h=19mm

NOMINAL SIZE 8/DN200
CASTED, LETTERING RAISED
h=19mm

PRESSURE CLASS 8F-1500
CASTED, LETTERING RAISED
h=19mm

NOTES:

- ALL DIMENSIONS ARE IN mm.
- UNSPECIFIED DRAFT ANGLES TO BE 1.5°
- UNSPECIFIED OUTER RADII TO BE 3mm
- UNSPECIFIED INNER RADII TO BE 5mm
- UNSPECIFIED CASTING TOLERANCES ACC. TO ISO 8062
- DIMENSIONS GIVEN IN THE BRACKET ARE FOR REFERENCE
- MACHINING ALLOWANCES ARE GIVEN ON THE SURFACES MARKED THUS
- MINIMUM WALL THICKNESS = 40.0mm
- CASTING CORE TO BE CONCENTRIC WITH OUTSIDE PROFILE WITHIN 1.0 mm T.I.R.
- CASTING SHALL WITHSTAND WITHOUT LEAKAGE HYDROSTATIC TESTING AT A PRESSURE OF 385 bar (5555 psig)
- CASTING SURFACE QUALITY SHALL BE IN ACCORDANCE WITH MSS SP 55.

					<div>UNLESS OTHERWISE SPECIFIED</div>							
					DECIMAL in-mm							
					x.xx ± 0.05							
					x.xx ± 0.1							
					ANGLE		± 0.5°					