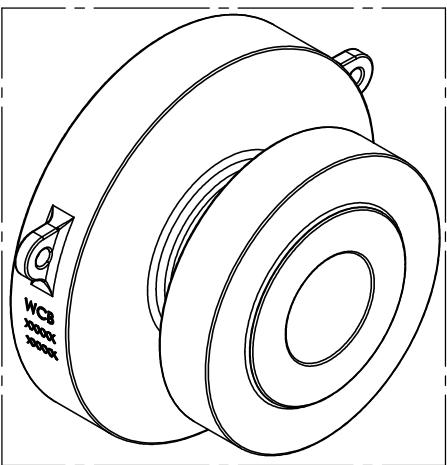


		UNLESS OTHERWISE SPECIFIED			
		DECIMAL in/mm x.xx ± 0.05 x.xx ± 0.1			
		ANGLE ± 0.5°			
SCALE	N.T.S.				
DRAWN	..				
CHECKED	..				
APPROVED	..				
REV	DATE	ALT.NO	SIG.	NAME	DATE

SECTION A-A



NOTES:

- ALL DIMENSIONS ARE IN mm.
- UNSPECIFIED DRAFT ANGLES TO BE 1.5°
- UNSPECIFIED OUTER RADII TO BE 3mm
- UNSPECIFIED INNER RADII TO BE 5mm
- UNSPECIFIED CASTING TOLERANCES ACC. TO ISO 8062
- DIMENSIONS GIVEN IN THE BRACKET ARE FOR REFERENCE
- MACHINING ALLOWANCES ARE GIVEN ON THE SURFACES MARKED THUS
- MINIMUM WALL THICKNESS = 40.0mm
- CASTING CORE TO BE CONCENTRIC WITH OUTSIDE PROFILE WITHIN 1.0 mm T.I.R.
- CASTING SHALL WITHSTAND WITHOUT LEAKAGE HYDROSTATIC TESTING AT A PRESSURE OF 385 bar (5555 psig)
- CASTING SURFACE QUALITY SHALL BE IN ACCORDANCE WITH MSS SP 55.

MATERIAL CODE
ACCORDING TO CAST MATERIAL
h=19mm

HEAT NO.
STAMPED ON RAISED PAD

FOUNDRY CODE
CASTED, LETTERING RAISED
h=19mm

NOMINAL SIZE 8/DN200
CASTED, LETTERING RAISED
h=19mm

PRESSURE CLASS 8F-1500
CASTED, LETTERING RAISED
h=19mm

WCB
XXXXX
XXXXX

8
DN 200
8F
1500

TITLE		BODY CONNECTOR		TITLE	
SIZE : 8"		CLASS : 1500		CAST	
MATERIAL : A216 Gr WCB - NACE				WEIGHT : 487.5 Kg	
REV					
1					
SHEET					
1					
OF					
1					