



(https://annauniv.irins.org/)



- ☐ Profile (https://annauniv.irins.org/myprofile)
- Personal Information
- Second Expertise Information
- **Experience**
- **Education Qualification**
- Publications

# \* Academic Identity



### Orcid Id

0000-0002-2707-4662 (http://www.orcid.org/0000-0002-2707-4662)



# Scopus Id

12805481300 (http://www.scopus.com/authid/detail.url?authorld=12805481300)



### Researcher Id

J-4414-2019 (http://www.researcherid.com/rid/J-4414-2019)

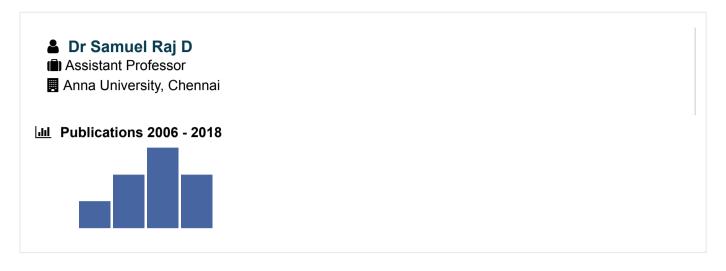


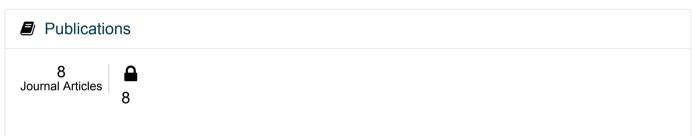
# Google Scholar Id

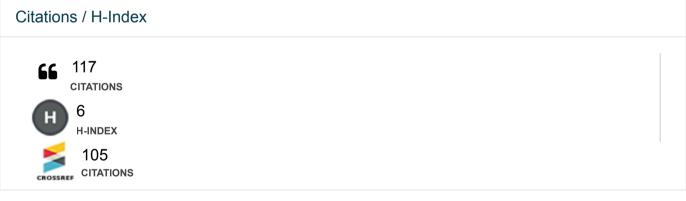
UBpaUzcAAAAJ (http://scholar.google.co.in/citations?user=UBpaUzcAAAAJ)

**♀** Vidwan-ID : 117632

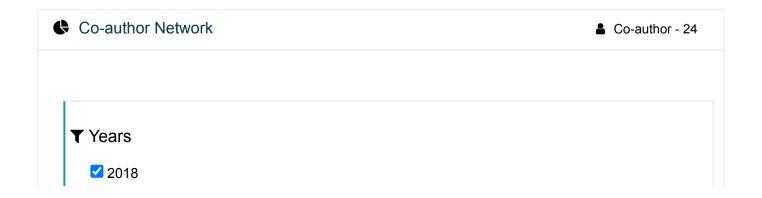
Edit Profile



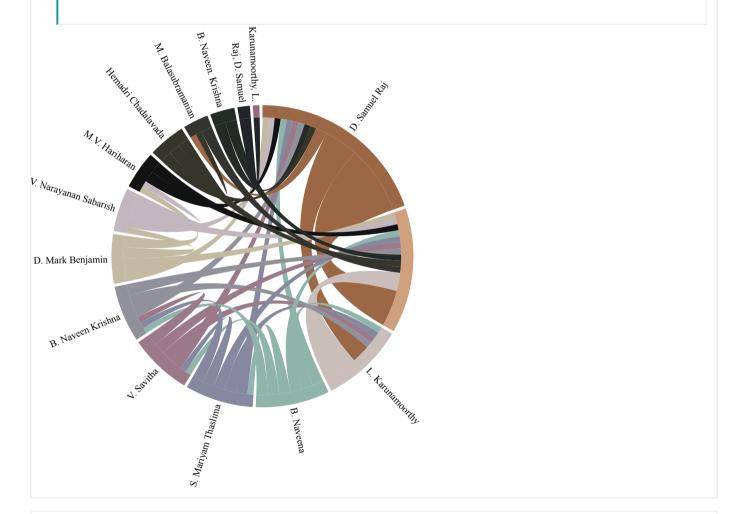








✓ 2017 ✓ 2016 ✓ 2015 ✓ 2014 ✓ 2013 ✓ 2012 ✓ 2011 ✓ 2010 ✓ 2009 ✓ 2008



# ♀ Expertise

# Mechanical Engineering

\* Precision Machining, Sustainable Machining, Manufacturing Metrology

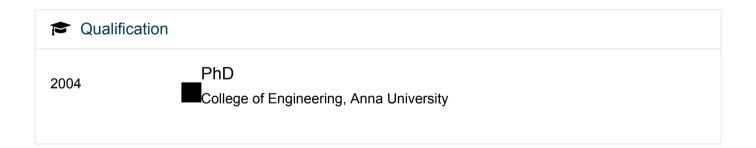
# Personal Information

# Dr Samuel Raj D

- Male
- A Department of Mechanical Engineering, Anna University, Chennai
- P Chennai, Tamil Nadu, 600025

()

# Experience 2009 - Present Assistant Professor Department of Mechanical Engineering Anna University, Chennai



# Publications (8)

Sort by ▼

On the benefits of sub-zero air supplemented minimum quantity lubrication systems: An experimental and mechanistic investigation on end milling of Ti-6-Al-4-V alloy

D. Mark Benjamin ., V. Narayanan Sabarish ., M.V. Hariharan ., D. Samuel Raj .,

Article Tribology International, **Volume** 119, **Year** 2018, **Pages** 464-473 DOI:10.1016/j.triboint.2017.11.021 (http://dx.doi.org/10.1016/j.triboint.2017.11.021)







Citations

Citations



(https://badge.dimensions.ai/details/doi/10.1016/j.triboint.2017.11.021? domain=https://annauniv.irins.org)

A new and comprehensive characterisation of tool wear in CFRP drilling using micro-geometry and topography studies on the cutting edge

D. Samuel Raj., L. Karunamoorthy.,

Article Journal of Manufacturing Processes, Volume 32, Year 2018, Pages 839-856 DOI:10.1016/j.jmapro.2018.04.014 (http://dx.doi.org/10.1016/j.jmapro.2018.04.014)







Citations

Citations



(https://badge.dimensions.ai/details/doi/10.1016/j.jmapro.2018.04.014? domain=https://annauniv.irins.org)

Improvement of hole quality and process characteristics by adopting reduced quantity lubrication in drilling of stainless steel 304

B. Naveen. Krishna., D. Samuel Raj.,

Article International Journal of Productivity and Quality Management, Volume 22, Year 2017, Pages 190-204

DOI:10.1504/IJPQM.2017.10001633 (http://dx.doi.org/10.1504/IJPQM.2017.10001633)









Citations

Citations



(https://badge.dimensions.ai/details/doi/10.1504/IJPQM.2017.10001633? domain=https://annauniv.irins.org)

Simplified MQL system for drilling AISI 304 SS using cryogenically treated drills

B. Naveena ., S. S. Mariyam Thaslima ., V. Savitha ., B. Naveen Krishna ., D. Samuel Raj ., L. Karunamoorthy .,

Article | Materials and Manufacturing Processes, Volume 32, Year 2017, Pages 1679-1684 DOI:10.1080/10426914.2017.1328121 (http://dx.doi.org/10.1080/10426914.2017.1328121)









Citations

Citations



(https://badge.dimensions.ai/details/doi/10.1080/10426914.2017.1328121?domain=https://annauniv.irins.org)

Cutting edge—flatting and roughness measurement—to monitor blunting and chipping of the drill cutting edge when drilling CFRP

D. Samuel Raj ., L. Karunamoorthy .,

Article International Journal of Advanced Manufacturing Technology, **Volume** 92, **Year** 2017, **Pages** 953-968

DOI:10.1007/s00170-017-0090-y (http://dx.doi.org/10.1007/s00170-017-0090-y)







Citations

Citations



(https://badge.dimensions.ai/details/doi/10.1007/s00170-017-0090-y?domain=https://annauniv.irins.org)

Study of the Effect of Tool Wear on Hole Quality in Drilling CFRP to Select a Suitable Drill for Multi-Criteria Hole Quality

Raj, D. Samuel; Karunamoorthy, L.

Article Materials and Manufacturing Processes, **Volume** 31, **Year** 2016, **Pages** 587-592 DOI:10.1080/10426914.2015.1004713 (http://dx.doi.org/10.1080/10426914.2015.1004713)





**39** 



Citations

Citations



(https://www.altmetric.com/details.php?

domain=annauniv.irins.org&citation\_id=35587306)



(https://badge.dimensions.ai/details/doi/10.1080/10426914.2015.1004713? domain=https://annauniv.irins.org)

Six Sigma implementation in a manufacturing unit - A case study

Hemadri Chadalavada ., D. Samuel Raj ., M. Balasubramanian .,

Article International Journal of Productivity and Quality Management, **Volume** 19, **Year** 2016, **Pages** 409-422

DOI:10.1504/IJPQM.2016.080150 (http://dx.doi.org/10.1504/IJPQM.2016.080150)







Citations



(https://badge.dimensions.ai/details/doi/10.1504/IJPQM.2016.080150? domain=https://annauniv.irins.org)

Citations

Modeling and optimization of process parameters for defect toleranced drilling of **GFRP** composites

Arul, S.; Raj, D. Samuel; Vijayaraghavan, L.; Malhotra, S. K.; Krishnamurthy, R.

Article | Materials and Manufacturing Processes, Volume 21, Year 2006, Pages 357-365 DOI:10.1080/10426910500411587 (http://dx.doi.org/10.1080/10426910500411587)









Citations



(https://badge.dimensions.ai/details/doi/10.1080/10426910500411587? domain=https://annauniv.irins.org)

Similar Experts (25)



### **B** Mohan

(https://annauniv.irins.org/profile/57431)



# N V Mahalakshmi

(https://annauniv.irins.org/profile/57433)



# K Shanmuga Sundaram

(https://annauniv.irins.org/profile/57434)



### Vela Murali

(https://annauniv.irins.org/profile/57441)



# **Elayaperumal Ayyasamy**

(https://annauniv.irins.org/profile/57442)

View More

Same Department (21)