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- 1. Senthilkumar KM , Thirumalai R, Selvam TA, Natarajan A, Ganesan T, "Multi objective optimization in machining of Inconel 718 using taguchi method" "Materials Today: Proceedings , In Press, (2020).
- 2. Thirumalai R and Ganesan T, "Experimental Analysis For Machining Process Parameters Optimization For AISI 4140 Steel" Journal of the Balkan Tribological Associations, Vol.23, No.4, pp. 583-591, 2017.
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- 4. **R.Thirumalai,**T.Ganesan, "Taguchi Grey Relational Analysis in Assessment of Surface Roughness and Flank Wear in Machining Optimization of AISI 4140 Steel" Asian Journal of Research in Social Sciences and Humanities, Vol.6, No.10, pp.184-191, 2016.