## Dr.T.Mohanraj

Assistant professor (Sr.Gr),

Department of Mechanical Engineering,

Amrita School of Engineering, Coimbatore.

Email: t\_mohanraj@cb.amrita.edu



## **Publications in Journals**

- Mohankumar, P., Ajayan, J., Mohanraj, T., &Yasodharan, R. (2020) Recent developments in biosensors for healthcare and biomedical applications: A review. *Measurement*, 167, 108293. (SCI/SCOPUS indexed)
- 2) Moganapriya, C., Rajasekar, R., Kumar, P. S., **Mohanraj, T.,**Gobinath, V. K., &Saravanakumar, J. (2020). Achieving machining effectiveness for AISI 1015 structural steel through coated inserts and grey-fuzzy coupled Taguchi optimization approach. *Structural and Multidisciplinary Optimization*, 1-18. (SCI/SCOPUS indexed)
- 3) **Mohanraj T,** Yerchuru J, Krishnan H, Nithin Aravind RS, Yameni R (2020) Development of tool condition monitoring system in end milling process using wavelet features and Hoelder's exponent with machine learning algorithms. Measurement:108671. doi:https://doi.org/10.1016/j.measurement.2020.108671 (SCI / SCOPUS indexed)
- 4) **Mohanraj, T.,** Deepesh, T., Dhinesh, R., Jayaprakash, S., & Sai Krishna, S. (2020). Design and analysis of a strain gauge based eight-shaped elliptical ring dynamometer for milling force measurement. *Proceedings of the Institution of Mechanical Engineers, Part C: Journal of Mechanical Engineering Science*, 0954406220967681. (SCI / SCOPUS indexed)
- 5) Prabhu, S. R., Ilangkumaran, M., & Mohanraj, T. (2020). 3D Printing of automobile spoilers using MCDM techniques. *Materials Testing*, 62(11), 1121-1125. (SCI/SCOPUS indexed)
- 6) Suganeswaran, K., Parameshwaran, R., **Mohanraj, T.**, & Radhika, N. (2020). Influence of secondary phase particles Al2O3/SiC on the microstructure and tribological

- characteristics of AA7075-based surface hybrid composites tailored using friction stir processing. *Proceedings of the Institution of Mechanical Engineers, Part C: Journal of Mechanical Engineering Science*, 0954406220932939. (SCI/SCOPUS indexed)
- 7) Sreenivasan, M., Kumar, M. D., Krishna, R., **Mohanraj, T.**, Suresh, G., Kumar, D. H., &Charan, A. S. (2020). Finite element analysis of coil spring of a motorcycle suspension system using different fibre materials. *Materials Today: Proceedings*. (SCOPUS indexed)
- 8) Tamilvanan, A., Balamurugan, K., **Mohanraj, T.**, Selvakumar, P., &Madhankumar, B. (2020). Parameter optimization of copper nanoparticle synthesis by electrodeposition process using RSM and CS. *Materials Today: Proceedings*. (SCOPUS indexed)
- 9) **Mohanraj, T.**, Shankar, S., Rajasekar, R., & Uddin, M. S. (2020). Design, development, calibration, and testing of indigenously developed strain gauge based dynamometer for cutting force measurement in the milling process. *Journal of Mechanical Engineering and Sciences*, 14(2), 6594-6609. (SCOPUS indexed)
- 10) **Mohanraj, T.,** Shankar, S., Rajasekar, R., Sakthivel, N.R., Pramanik, A. (2020). Tool condition monitoring techniques in milling process a review, *Journal of Materials Research and Technology*, 9(1), 1032-1042. DOI:10.1016/j.jmrt.2019.10.031(SCI / SCOPUS indexed)[**IF:5.27**]
- 11) Vijay Anand, M., Vijayakumar, K. C. K., & Mohanraj, T. (2020). Evaluation of shoulder pain among the workers involved in ironing process using Surface Electromyography. 

  Journal of Medical Imaging and Health Informatics, 10(1), 86-92. 

  DOI:10.1166/jmihi.2020.2846 (SCI/SCOPUS indexed) [IF 0.549]
- 12) Thangarasu, SK., Shankar, S., **Mohanraj, T**., Devendran, K. (2020). Tool wear prediction in hard turning of EN8 steel using cutting force and surface roughness with artificial neural network. *Proceedings of the Institution of Mechanical Engineers, Part C:*Journal of Mechanical Engineering Science, 234 (1), 329-342. DOI: 10.1177/0954406219873932 (SCI/SCOPUS indexed) [IF 1.359]
- 13) Shankar, S., **Mohanraj, T.**, &Pramanik, A. (2019). Tool Condition Monitoring While Using Vegetable Based Cutting Fluids during Milling of Inconel 625. *Journal of Advanced Manufacturing Systems*. 18(4), 563-581. DOI:10.1142/S02196867 1950029X(SCOPUS indexed) [**IF: 0.44**]

- 14) Shanmugam. A, Krishnamurthy. K, & Mohanraj. T., (2019). Experimental Analysis on the Performance of Abrasive Waterjet Cutting of Glass Fiber Reinforced Plastics Using Response Surface Methodology. *Journal of the Balkan Tribological Association*. 24(4), 1029-1038. (SCOUPS Indexed).
- 15) **Mohanraj, T.,**& Dinesh kumar.M, (2019). The Process Parameter Optimization for Grey Cast Iron in Turning Process using Response Surface Methodology. *International Journal of Mechanical and Production Engineering Research and Development*, 9(2), 997 1006. (SCOPUS indexed)
- 16) P.M.Arunkumar, **T.Mohanraj**. (2019). Optimization of Milling Parameters using Vegetable Oil by Measuring Vibration Signal. *International Journal of Innovative Technology and Exploring Engineering*, 8(8), 706 711. (SCOPUS indexed)
- 17) Shanmugam, A., Krishnamurthy, K., & Mohanraj, T. (2019). Experimental study of surface roughness and taper angle in abrasive water jet machining of 7075 aluminum composite using response surface methodology. *Surface Review and Letters*, 1950112. DOI: 10.1142/S0218625X19501129(SCI/SCOPUS indexed) [IF:0.748]
- 18) Shankar, S., **Mohanraj**, **T**., & Rajasekar, R. (2019). Prediction of cutting tool wear during milling process using artificial intelligence techniques. *International Journal of Computer Integrated Manufacturing*, 32(2), 174-182. (SCI/SCOPUS indexed) [IF:2.090]
- 19) **Mohanraj, T.**, Shankar, S., Rajasekar, R., Deivasigamani, R., & Arunkumar, P. M. (2019). Tool condition monitoring in the milling process with vegetable based cutting fluids using vibration signatures. *Materials Testing*, 61(3), 282-288. (SCI/SCOPUS indexed) [IF 0.573]
- 20) Shankar, S., **Mohanraj.T.** (2017). "Experimental investigation and process parameter optimization in milling of 7075 T6 hybrid aluminium metal matrix composite using response surface methodology". *Journal of the Balkan Tribological Association*. 23(1): 124-138. (SCOPUS indexed)
- 21) Shankar, S., **Mohanraj.T**, Ponappa.K (2017). "Influence of vegetable based cutting fluids on cutting force and vibration signature during milling of aluminium metal matrix composites." *JurnalTribologi* 12: 1-17. (WoS indexed)

- 22) Shankar, S., **Mohanraj, T**. Thangarasu, S. K., (2016). "Multi-response milling process optimization using the Taguchi method coupled to grey relational analysis." *Materials Testing* 58.5: 462-470. (SCI/SCOPUS indexed) [**IF 0.573**]
- 23) Shankar, S., Thangarasu, S. K., **Mohanraj, T**., Pravien, D. S. (2015). "Prediction of cutting force in turning process: An experimental and fuzzy approach". *Journal of Intelligent & Fuzzy Systems*, 28(4):1785-1793. (SCI/SCOPUS indexed) [IF:1.637]
- 24) Arulmozhivarman. J, Radhika. N., **Mohanraj.** T&Vairavel. M., (2019). The effect of bio-cutting fluids on surface roughness during end milling of A359 Aluminium alloy. *International Journal of Mechanical and Production Engineering Research and Development*, 9(2), 987 996. (SCOPUS indexed)
- 25) Suganeswaran, K., Parameshwaran, R, **Mohanraj, T,** & Meenakshipriya, B., (2020). Process parameter optimization for the magnetic abrasive finishing of SS310s steel. *MaterialsTesting*, 62(2). 157-164. DOI:10.3139/120.111467 (SCI/SCOPUS indexed) [IF 0.573]
- 26) Tamilarasi, T., Rajasekar, R., Saminathan, K., Ravichandran, K., Mohanraj, T., Moganapriya, C., &Gobinath, V. K. (2020). Experimental investigation on the influence of carbon-based nanoparticle coating on the heat transfer characteristics of the microprocessor. *Journal of Composite Materials*, 54(1), 61-70. DOI: 10.1177/0021998319859926 (SCI/SCOPUS indexed) [IF 1.755]

## **Publications in Conferences**

- 1) S.Shankar, **T. Mohanraj**. "Tool condition monitoring in milling using sensor fusion technique". *Malaysian International Tribology Conference*, November 2015. (Scopus indexed)
- S.Shankar, T.Mohanraj, "Experimental analysis and Process parameter optimization in milling of Inconel 625 using Response Surface Methodology", *International Conference* on Manufacturing Technology and Simulation 2017 IIT Madras, July 7-8, 2017. (Scopus indexed)

- 3) C. Sathishranganathan, R. Rajasekar, N. Saravanan, **T. Mohanraj** and K. V. Maheshkumar, "Investigation on Mechanical Properties of Aluminium 6063 with Basalt Powder", *International Conference on Nanotechnology : Ideas, Innovations and initiatives* 2017, IIT Roorkee, December 06 -08, 2017.
- 4) P.Sethilvelmurugan, R.Rajasekar, **T.Mohanraj**, R.Manivannan, G.Sridharraj, "Investigation of Sound Particle Velocity and Vibration Signature During Turning Process", *International Conference on Sustainable Materials, Design and Applications* 2018 (ICSMDA 2018), Kongu Engineering College, March 16-17, 2018.
- 5) S.Shankar, **T.Mohanraj**, R.Rajasekar, S.Deepanraj, P.Karthikeyan, S.Krishnakumar, "Tool condition monitoring using sensor fusion technique a review", *International Conference on Sustainable Materials, Design and Applications 2018 (ICSMDA 2018)*, Kongu Engineering College, March 16-17, 2018.
- 6) **T.Mohanraj**, S.Shankar, R.Rajasekar, S.Dhamodharan, S.Aravindh, M.Ajay Kumar, "Experimental analysis and process parameter optimization in Milling of AISI 304 Austenitic stainless steel using Response Surface Methodology", *International Conference on Advances in Metallurgy, Materials, and Manufacturing (ICAMMM-2017 GCE Salem*), 06 to 08<sup>th</sup>March 2017.
- 7) **T.Mohanraj**, B.Saravanan. "Throughput time reduction in OHT (Off Highway Trucks) main assembly line through fixture and modularity". *International Conference on Applied Mathematical Models*, PSG College of Technology, Coimbatore, January 2016.
- 8) **T.Mohanraj**, S.Shankar, R.Rajasekar, P.M.Arunkumar, "Optimization of process parameters using Taguchi's DOE for cutting force in Milling of 7075-T6 composite Aluminium Alloy" *International conference on Sustainable Materials design and applications ICSMDA 2016*, Kongu Engineering College, March 18&19, 2016.
- 9) R.Rajasekar, **T.Mohanraj,**P.M.Arunkumar. "Influence of bio-oils as cutting fluid in tool Wear prediction for milling operation". *International Conference on Advances in Materials and Manufacturing INTCOMM 2016*, Hindusthan College of Engineering and Technology, Coimbatore. February 2016.
- 10) **T.Mohanraj**, S.Arunkumar, J.Mohamed al ameen, J.ArunKumar, G.Janarthanan. "Intelligent motorisd shopping droit". *International Conference on Advances in Materials*

- and Manufacturing -INTCOMM 2016, Hindusthan College of Engineering and Technology, Coimbatore, February 2016.
- 11) **T.Mohanraj**, S.Shankar,B.Saravanan, T.G.Sastikumar, "Design, development, and testing of a strain gauge based milling dynamometer for measurement of cutting force". *International Conference on Materials, Designand Manufacturing Process, ICMDM '16*, Anna University, Chennai February 17-19, 2016.
- 12) B.Saravanan, M. Mohamed Asfar, T.G.Sastikumar, **T.Mohanraj**, "Automatic Pineapple peeler", *International Conference on Advanced Engineering and technology for sustainable development, ICAETSD 2016*, Feb 19 -20, 2016.
- 13) **T.Mohanraj**, B.Saravanan. "Design and Fabrication of Automatic Dhoop Making Machine". *International Conference on Modern, Intelligent, and Green Manufacturing*, Erode Sengundhar Engineering College, Erode.December 2015.
- 14) **T.Mohanraj**, B.Saravanan. "Automatic Pesticide Spraying machine". *International Conference on Mathematical Computer Engineering ICMCE 2015*. VIT University, Chennai, December 14 & 15, 2015
- 15) **T. Mohanraj**, P.Anandakumar, M.K.Boopathi, B.Elango. "Some studies on mobile robot path planning a review." *International Conference on Advances in Mechanical and Mechatronics Engineering*, Sri Krishna College of Engineering and Technology Coimbatore, December 2014.
- 16) **T. Mohanraj**, A. Muthu Krishnan, C. Naveen Kumar, R. Prasannababu. "Thermo mechanical analysis of single point cutting tool using fem approach". *International Conference on Advances in Mechanical and Mechatronics Engineering*, Sri Krishna College of Engineering and Technology Coimbatore, December 2014.
- 17) **T. Mohanraj**, S. Shankar, S. Eswararaj. "Optimization of process parameters for surface roughness in milling based on response surface methodology". *International Conference on Advances in Mechanical and Mechatronics Engineering*, Sri Krishna College of Engineering and Technology Coimbatore, December 2014.

## **Book chapters**

- 1) **Mohanraj. T**, Tamilarasi, T, Gopinath, VK, Moganapriya, C & Rajasekar, R. (2020). Fluid Power Actuators. *Actuators: Fundamentals, Principles, Materials and Applications*, 187-209.
- 2) Mohankumar A, Rajasekar. R, Gopinath, VK & Mohanraj, T (2020). Research Insights on the Development of Biosensors. In *Nanosensor Technologies for Environmental Monitoring* (pp. 33-48). Springer, Cham. https://doi.org/10.1007/978-3-030-45116-5\_2
- 3) M. Harikrishna Kumar, C Moganapriya, R Rajasekar, **T Mohanraj**, (2020). Plant Fibre Based Biodegradable Green Composites. *Materials Research Foundations*, 68.
- 4) Sakthivel R, **Mohanraj T**, Joseph Marshal, Baranitharan P, Tamilvanan A, Gomathi K, (2020), Book chapter on "Emission Aspects of Biomass-Based Advanced Second Generation Bio-Fuels in IC Engines" in Recent Technologies for Enhancing Performance and Reducing Emissions in Diesel Engines, IGI Global, DOI: 10.4018/978-1-7998-2539-5
- 5) Tamilvanan A, Balamurugan K, **Mohanraj T**, Selvakumar P, Ashok B, Sakthivel R, (2020), Book chapter on "Influence of Nano-Particle Additives on Bio-Diesel-Fuelled CI Engines: A Review" in Recent Technologies for Enhancing Performance and Reducing Emissions in Diesel Engines, IGI Global, DOI: 10.4018/978-1-7998-2539-5.
- 6) P.M. Arunkumar, T.Mohanraj, (2020), "Tool condition monitoring system for milling process", Lambert Academic Publishing. ISBN: 978-620-0-53008-0