10" × 6" ECCENTRIC REDUCER FORMULA

10" OD = 273.05
CF = 273.05 × 3.142 = 857.65 mm

6" OD = 168.27 mm
CF = 168.27 × 3.142 = 528.63 mm

FORMULA: 1 + 2 + 3 + 4 + 5 + 5 + 4 + 3 + 2 + 1 = 30

(Big CF - Small CF) ÷ Total Addition
(857.65 - 528.63) ÷ 30
329.02 ÷ 30 = 10.96 mm

Now,
10.96 × 1 = 10.96 mm
10.96 × 2 = 21.92 mm
10.96 × 3 = 32.88 mm
10.96 × 4 = 43.84 mm
10.96 × 5 = 54.8 mm

Non Cutback Formula for 10"
(Big CF) ÷ (CL + 2)
(857.65) ÷ (10 + 2)
857.65 ÷ 12 = 71.47 mm

Non Cutback Formula for 6"
(Small CF) ÷ (CL + 2)
(528.63) ÷ (10 + 2)
528.63 ÷ 12 = 44.05 mm