

## Appendix – 1 [calc.mlx]

```
clearvars
u = symunit;

2/1.24*8.614
```

```
ans = 13.8935
```

```
syms d turnsRatio
format shortEng
% format short
v_o = 48
```

```
v_o =
    48.0000e+000
```

```
d_min = 0.278; v_d_minduty = 18;
d_max = 0.366; v_d_maxduty = 12
```

```
v_d_maxduty =
    12.0000e+000
```

```
turnsRatio_minduty = ( (d_min/(1-d_min)) * (v_d_minduty/v_o) )^-1
```

```
turnsRatio_minduty =
    6.9257e+000
```

```
turnsRatio_maxduty = ( (d_max/(1-d_max)) * (v_d_maxduty/v_o) )^-1
```

```
turnsRatio_maxduty =
    6.9290e+000
```

```
U_o = v_o;
v_t = d_max;
f_sw = 100e3;
i_out = 1;
i_avgSec = i_out/(1-v_t);
xformerCurrRipple = 0.5; % percent
L_sec = (U_o*(1-v_t))/(xformerCurrRipple*i_avgSec*f_sw)
```

```
L_sec =
    385.8778e-006
```

```
L_pri = L_sec/(turnsRatio_maxduty^2)
```

```
L_pri =
    8.0374e-006
```

```
% (turnsRatio_maxduty^2)*2.814e-6
```

```
syms priTurns secTurns
% the last core is 0P45530EC
% % now switched to E42/21/20-3C94 E core
AL = 6130e-9 % nH/T^2; minimal
```

```
AL =
    6.1300e-006
```

```
priTurns = double(solve(L_pri == AL*priTurns^2))
```

```
priTurns = 2×1
   -1.1451e+000
    1.1451e+000
```

```
secTurns = double(solve(L_sec == AL*secTurns^2))
```

```
secTurns = 2×1
   -7.9340e+000
    7.9340e+000
```

```
% make sure core is not saturated
ampTurns = i_out*secTurns
```

```
ampTurns = 2×1
   -7.9340e+000
    7.9340e+000
```

## AWG selection

```
p_o = i_out * v_o
```

```
p_o =
    48.0000e+000
```

```
i_in_max = v_o/v_d_maxduty
```

```
i_in_max =
    4.0000e+000
```

```
% Primary selected as 17 AWG
selectedAWGRating_pri = 2.9;
primaryDiameter_mm = 1.15062;
cableAreaPri_mm2 = 1.04;
% Secondary selected as 24 AWG
selectedAWGRating_sec = 0.577;
secondaryDiameter_mm = 0.5;
cableAreaSec_mm2 = 0.327;
```

```
primaryRadius_mm = primaryDiameter_mm/2
```

```
primaryRadius_mm =
    575.3100e-003
```

```
secondaryRadius_mm = secondaryDiameter_mm/2
```

```
secondaryRadius_mm =  
250.0000e-003
```

```
num_of_paralles_sec = i_out/selectedAWGRating_sec
```

```
num_of_paralles_sec =  
1.7331e+000
```

```
num_of_paralles_pri = i_in_max/selectedAWGRating_pri
```

```
num_of_paralles_pri =  
1.3793e+000
```

## Skin Depth Calculation

```
skinDepth_mm = 75/sqrt(f_sw)
```

```
skinDepth_mm =  
237.1708e-003
```

```
innerRadiusPri_mm = primaryRadius_mm - skinDepth_mm
```

```
innerRadiusPri_mm =  
338.1392e-003
```

```
hollowAreaPri_mm2 = pi*innerRadiusPri_mm^2
```

```
hollowAreaPri_mm2 =  
359.2037e-003
```

```
effectiveAreaPri = cableAreaPri_mm2 - hollowAreaPri_mm2
```

```
effectiveAreaPri =  
680.7963e-003
```

```
innerRadiusSec_mm = secondaryRadius_mm - skinDepth_mm
```

```
innerRadiusSec_mm =  
12.8292e-003
```

```
hollowAreaSec_mm2 = pi*innerRadiusSec_mm^2
```

```
hollowAreaSec_mm2 =  
517.0676e-006
```

```
effectiveAreaSec = cableAreaSec_mm2 - hollowAreaSec_mm2
```

```
effectiveAreaSec =  
326.4829e-003
```

```
% calculate the ratios to convert DC resistance to AC resistance  
DC_to_AC_ratio_pri = cableAreaPri_mm2/effectiveAreaPri
```

```
DC_to_AC_ratio_pri =  
1.5276e+000
```

```
DC_to_AC_ratio_sec = cableAreaSec_mm2/effectiveAreaSec
```

```
DC_to_AC_ratio_sec =  
1.0016e+000
```

## Fill Factor Calculation

```
windowArea_mm2 = 537;  
priTurns = ceil(priTurns(priTurns>0))
```

```
priTurns =  
2.0000e+000
```

```
secTurns = ceil(secTurns(secTurns>0))
```

```
secTurns =  
8.0000e+000
```

```
num_of_parallel_pri = ceil(num_of_parallel_pri)
```

```
num_of_parallel_pri =  
2.0000e+000
```

```
num_of_parallel_sec = ceil(num_of_parallel_sec)
```

```
num_of_parallel_sec =  
2.0000e+000
```

```
primaryArea_mm2 = priTurns*num_of_parallel_pri*cableAreaPri_mm2
```

```
primaryArea_mm2 =  
4.1600e+000
```

```
secondaryArea_mm2 = secTurns*num_of_parallel_sec*cableAreaSec_mm2
```

```
secondaryArea_mm2 =  
5.2320e+000
```

```
totalCableArea_mm2 = primaryArea_mm2 + secondaryArea_mm2
```

```
totalCableArea_mm2 =  
9.3920e+000
```

```
fillFactor_perc = 100*totalCableArea_mm2/windowArea_mm2
```

```
fillFactor_perc =  
1.7490e+000
```

## Cable Resistance Calculation

```
windingLengthPerTurn_mm = 68.2
```

```
windingLengthPerTurn_mm =  
68.2000e+000
```

```
ohms_per_meter = 212.872 / 1e3
```

```
ohms_per_meter =  
212.8720e-003
```

```
primaryLength_m = windingLengthPerTurn_mm * priTurns * 1e-3
```

```
primaryLength_m =  
136.4000e-003
```

```
secondaryLength_m = windingLengthPerTurn_mm * secTurns * 1e-3
```

```
secondaryLength_m =  
545.6000e-003
```

```
primary_DC_resistance_ohm = ohms_per_meter * primaryLength_m / num_of_parallel_pri
```

```
primary_DC_resistance_ohm =  
14.5179e-003
```

```
secondary_DC_resistance_ohm = ohms_per_meter * secondaryLength_m /  
num_of_parallel_sec
```

```
secondary_DC_resistance_ohm =  
58.0715e-003
```

## Copper Loss Calculation

```
% diameter_mm = vpa(0.32004*u.mm)  
% radius_mm = diameter_mm/2  
% skinDepth_cm = vpa(7.5/sqrt(f_sw)*u.cm)  
% skinDepth_mm = unitConvert(skinDepth_cm, u.mm)  
% % skin depth is greater than radius.  
% % Therefore, AC resistance equals DC resistance  
primary_AC_resistance_ohm = primary_DC_resistance_ohm*DC_to_AC_ratio_pri
```

```
primary_AC_resistance_ohm =  
22.1778e-003
```

```
secondary_AC_resistance_ohm = secondary_DC_resistance_ohm*DC_to_AC_ratio_sec
```

```
secondary_AC_resistance_ohm =  
58.1635e-003
```

```
resistancePri_ohm = vpa(primary_AC_resistance_ohm * u.Ohm)
```

```
resistancePri_ohm = 0.022177832240272008640369350018773 Ω
```

```
resistanceSec_ohm = vpa(secondary_AC_resistance_ohm * u.Ohm)
```

```
resistanceSec_ohm = 0.058163452362757488145472706264627 Ω
```

```
copperLossPri = vpa(unitConvert((i_in_max*u.A)^2 * resistancePri_ohm, u.W))
```

```
copperLossPri = 0.35484531584435213824590960030037 W
```

```
copperLossSec = vpa(unitConvert((i_out*u.A)^2 * resistanceSec_ohm, u.W))
```

```
copperLossSec = 0.058163452362757488145472706264627 W
```

```
copperLoss_W = copperLossPri + copperLossSec
```

```
copperLoss_W = 0.41300876820710962639138230656499 W
```

## Core Loss Calculation

```
% permeability = 26;  
% mu_zero = 1.25663706212e-6;  
% pathLength_m = 107e-3;  
% fluxDensity_Tesla = mu_zero * permeability * ampTurns / pathLength_m  
% % using graph above, 0.03 Tesla @ 100 kHz corresponds to  
% wattLoss_mW_cm3 = 60*u.mW/u.cm^3  
% volume_mm3 = 21300;  
% volume_cm3 = vpa(unitConvert(volume_mm3*u.mm^3, u.cm^3))  
% coreLoss_w = vpa(unitConvert(wattLoss_mW_cm3 * volume_cm3, u.W))  
wattLoss_mW_cm3 = 142*u.mW/u.cm^3
```

```
wattLoss_mW_cm3 =
```

```
142  $\frac{\text{mW}}{\text{cm}^3}$ 
```

```
volume_mm3 = 52000;  
volume_cm3 = vpa(unitConvert(volume_mm3*u.mm^3, u.cm^3))
```

```
volume_cm3 = 52.0 cm3
```

```
coreLoss_w = vpa(unitConvert(wattLoss_mW_cm3 * volume_cm3, u.W))
```

```
coreLoss_w = 7.384 W
```

```
magnetizingResistance = v_d_minduty^2/p_o
```

```
magnetizingResistance =  
6.7500e+000
```

```
Lm = 8*10^-6; f_sw = 100*10^3;
```

```
% DCM
```

```
% for Vs = 12V
Vs = 12; D = 0.366;
deltaI_lm = Vs*D/(Lm*f_sw);
P_min = Vs^2 * D^2 / (2*Lm*f_sw);
I_load_min = P_min / 48
```

```
I_load_min =
    251.1675e-003
```

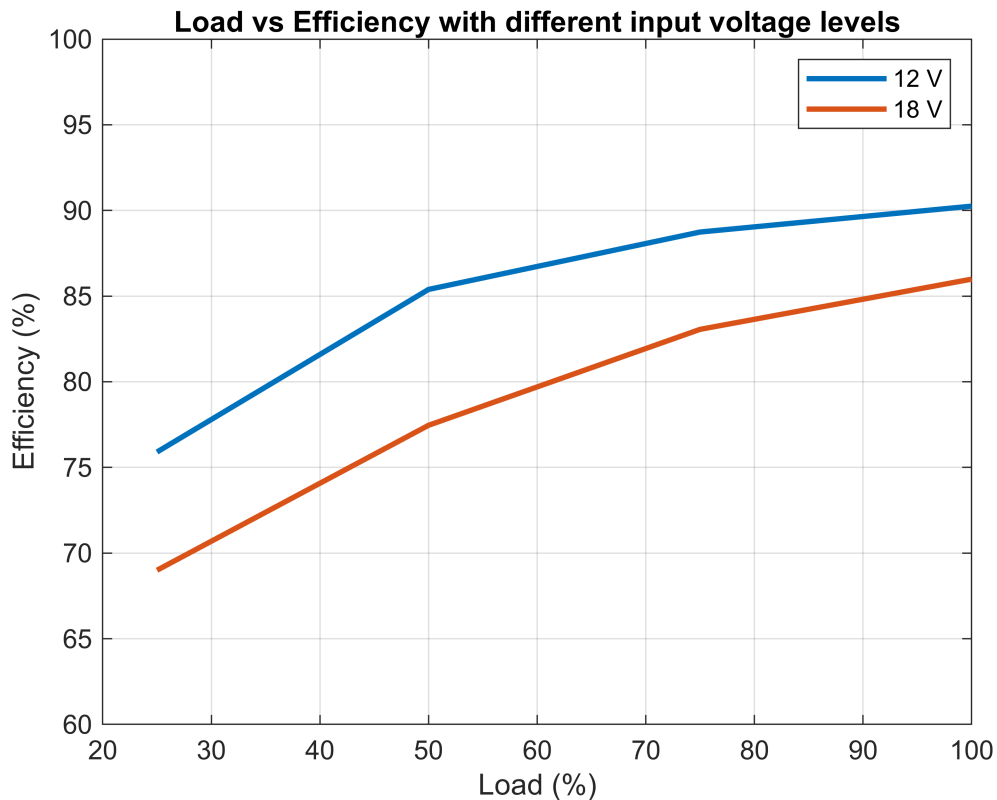
```
% for Vs = 18V
Vs = 18; D = 0.278;
deltaI_lm = Vs*D/(Lm*f_sw);
P_min = Vs^2 * D^2 / (2*Lm*f_sw);
I_load_min = P_min / 48
```

```
I_load_min =
    326.0419e-003
```

```
% max I_Lm current occurs when input voltage is 12V and at 100% load
Vs = 12; D = 0.366;
turnsRatio = 6.92; R = 48;
deltaI_lm = Vs*D/(Lm*f_sw);
P_out = Vs^2 * D^2 * turnsRatio^2 / ((1-D)^2 * R);
I_Lm_max = deltaI_lm/2 + P_out/(Vs*D)
```

```
I_Lm_max =
    13.6457e+000
```

```
% efficiency plot
plot([25 50 75 100], [75.9 85.39 88.74 90.25], 'LineWidth', 2);
hold on
plot([25 50 75 100], [69 77.46 83.06 85.99], 'LineWidth', 2);
grid on
legend("12 V", "18 V");
xlabel("Load (%)");
ylabel("Efficiency (%)");
title("Load vs Efficiency with different input voltage levels");
ylim([60 100])
```



#### % loss calculations

```
P_out = [12 24 36 48]; Vs = [12; 18]; Vf = 0.5; Rds_on = 3.6*10^-3; Q = 22.6*10^-9;
I_in_avg = P_out./Vs; I_out_avg = P_out./48;
P_c = 1.278;
```

```
P_mosfet_conduction = I_in_avg.^2*Rds_on; P_mosfet_switching = 19*I_in_avg*Q*f_sw;
P_diode_conduction = I_out_avg*Vf;
P_copper = I_in_avg.^2*primary_AC_resistance_ohm + I_out_avg.^2*secondary_AC_resistance_ohm;
```

```
P_total_loss = P_c + P_mosfet_conduction + P_mosfet_switching + P_diode_conduction + P_copper;
efficiency = 100-P_total_loss./P_out*100
```

```
efficiency = 2x4
    87.7054e+000    92.7853e+000    94.3152e+000    94.9576e+000
    87.9440e+000    93.1432e+000    94.7925e+000    95.5542e+000
```

#### % component selections

##### % mosfet

```
duty = [d_min; d_max]
```



```
duty = 2×1
    278.0000e-003
    366.0000e-003
```

```
V_sw = Vs + 1/turnsRatio*48
```

```
V_sw = 2×1
    18.9364e+000
    24.9364e+000
```

```
I_sw = 1./(1-duty).*turnsRatio.*I_out_avg + 1/turnsRatio.*(1-duty)./2./L_pri./
f_sw*48
```

```
I_sw = 2×4
    5.5116e+000    7.9078e+000    10.3039e+000    12.7000e+000
    5.4645e+000    8.1932e+000    10.9219e+000    13.6506e+000
```

```
% diode
```

```
V_d_max = Vs*turnsRatio + 48
```

```
V_d_max = 2×1
    131.0400e+000
    172.5600e+000
```

```
I_d_max = I_sw./turnsRatio
```

```
I_d_max = 2×4
    796.4784e-003    1.1427e+000    1.4890e+000    1.8353e+000
    789.6655e-003    1.1840e+000    1.5783e+000    1.9726e+000
```

```
% output voltage ripple
```

```
R = 48; ripple = 0.03; ESR = 2
```

```
ESR =
    2.0000e+000
```

```
C_min = duty/f_sw/R/ripple
```

```
C_min = 2×1
    1.9306e-006
    2.5417e-006
```

```
V_ESR = ESR * I_out_avg
```

```
V_ESR = 1×4
    500.0000e-003    1.0000e+000    1.5000e+000    2.0000e+000
```

## Appendix – 2 [TI Webench Design]