1. Challenges Faced:

While the code provided is functional, there are potential challenges and considerations:

I. Simplifications:

The code assumes a simplified scenario with basic arithmetic expressions and a limited set of context-free grammar productions. In real-world scenarios, handling a full programming language grammar would be much more complex.

II. Error Handling:

The error handling in the semantic analysis is basic and may not cover all possible cases. In a complete compiler, more sophisticated error detection and reporting mechanisms would be required.

III. User Interface Design:

Designing an effective and user-friendly interface, especially for educational purposes, can be challenging. Clarity and simplicity are crucial, especially when dealing with complex concepts.

IV. Grammar Handling:

Managing and parsing context-free grammar productions can be intricate. The provided code handles a basic case, but in a real compiler, the grammar might be more extensive and diverse.

V. Concurrency Handling:

The code includes threading considerations (InvokeRequired) for updating the user interface from background threads. Managing concurrency is crucial in GUI applications. Documentation and Comments: