

NOTES:  
1. FEATURES INDICATED WITH  TO BE INSPECTED.

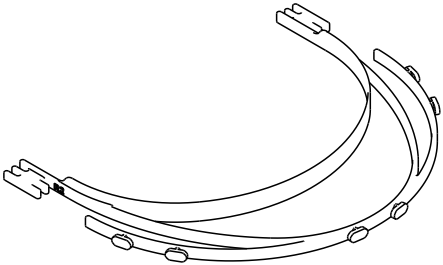
2. MATERIAL:  
A. ACCEPTABLE MATERIALS: PETG, ASA, PC, NYLON, ABS, ULTEM, PEEK AND OTHER ACCEPTABLE SUBSTITUTES.  
B. NOT ACCEPTABLE: PLA AND OTHER BIODEGRADABLE MATERIALS.

3. FINISH:  
A. NO BURRS ALLOWED.  
B. REMOVE SUPPORT MATERIAL IF APPLICABLE.  
C. CLEAN, SCRATCH FREE AND FREE OF DEBRIS.

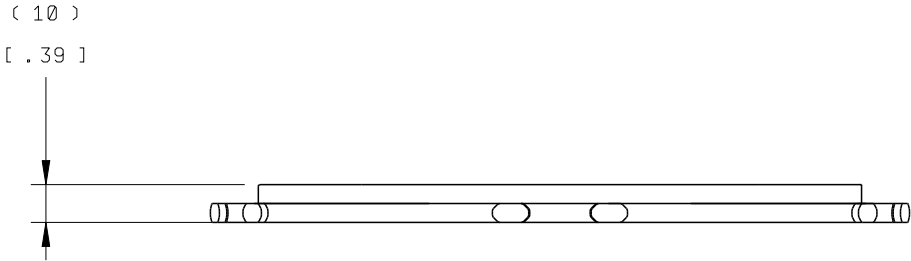
4. INFILL SHALL BE BETWEEN 15% AND 20% FOR FDM PRINTS.

REVISION HISTORY

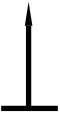
REV	DESCRIPTION	DATE
2	IMPROVED PRINT RELIABILITY, ADDED ADDITIONAL HOOKS	2020-04-05
1	FOR INITIAL DRAWING RELEASE	2020-04-04



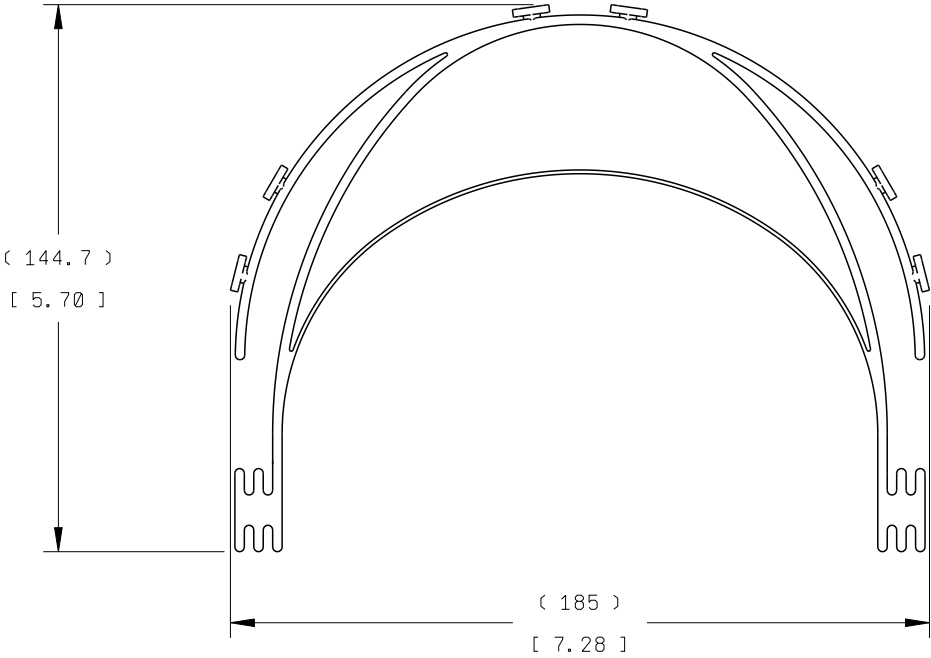
ISOMETRIC



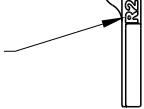
PRINT DIRECTION



BED

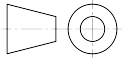


RELEASE INDICATOR



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DIMENSIONS ARE IN MILLIMETERS, [INCHES IN BRACKETS FOR REFERENCE]  
INTERPRET DRAWING PER: ASME Y14.5-2018



THIS IS A LIMITED DIMENSION DRAWING. FOR ALL NON-DIMENSIONED FEATURES REFER TO CAD MODEL. MODEL FEATURES SHALL BE CONTROLLED TO  0.5 [A B C] UNLESS OTHERWISE SPECIFIED ON DRAWING. ALL DIMENSIONS APPLY TO THE FINISHED PART.

ALL DIMENSIONED TOLERANCES SHALL BE  $\pm 0.500\text{mm}$  OR  $\pm 2^\circ$  UNLESS OTHERWISE NOTED

FACESHIELDS TO WASHINGTON DOCS

TITLE  
FACESHIELD, FRAME, SHORT, PNWS

SIZE	DATE	DWG NO	REV
B	2020-04-02	128831	2
SCALE: 0.5		WEIGHT: 14g	SHEET 1 OF 1