

NOTES:
1. FEATURES INDICATED WITH  TO BE INSPECTED.

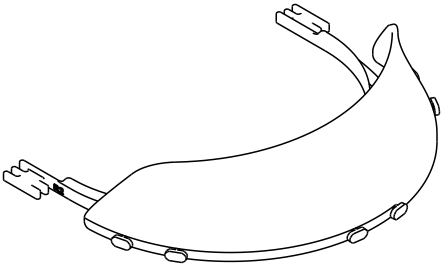
2. MATERIAL:
A. ACCEPTABLE MATERIALS: PETG, ASA, PC, NYLON, ABS, ULTEM, PEEK AND OTHER ACCEPTABLE SUBSTITUTES.
B. NOT ACCEPTABLE: PLA AND OTHER BIODEGRADABLE MATERIALS.

3. FINISH:
A. NO BURRS ALLOWED.
B. REMOVE SUPPORT MATERIAL IF APPLICABLE.
C. CLEAN, SCRATCH FREE AND FREE OF DEBRIS.

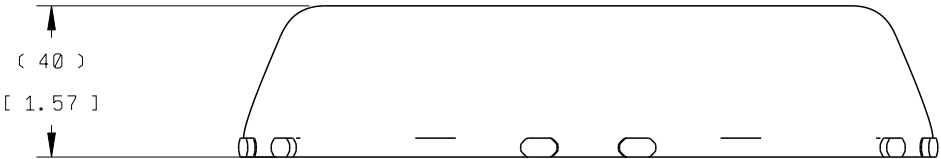
4. INFILL SHALL BE BETWEEN 15% AND 20% FOR FDM PRINTS.

REVISION HISTORY

REV	DESCRIPTION	DATE
2	PRINT IMPROVEMENTS, ADDITIONAL HOOKS ADDED	2020-04-05
1	FOR INITIAL DRAWING RELEASE	2020-04-04



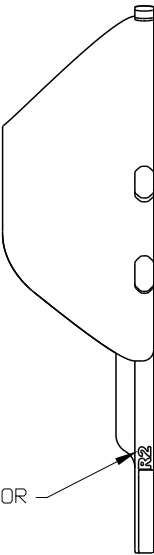
ISOMETRIC



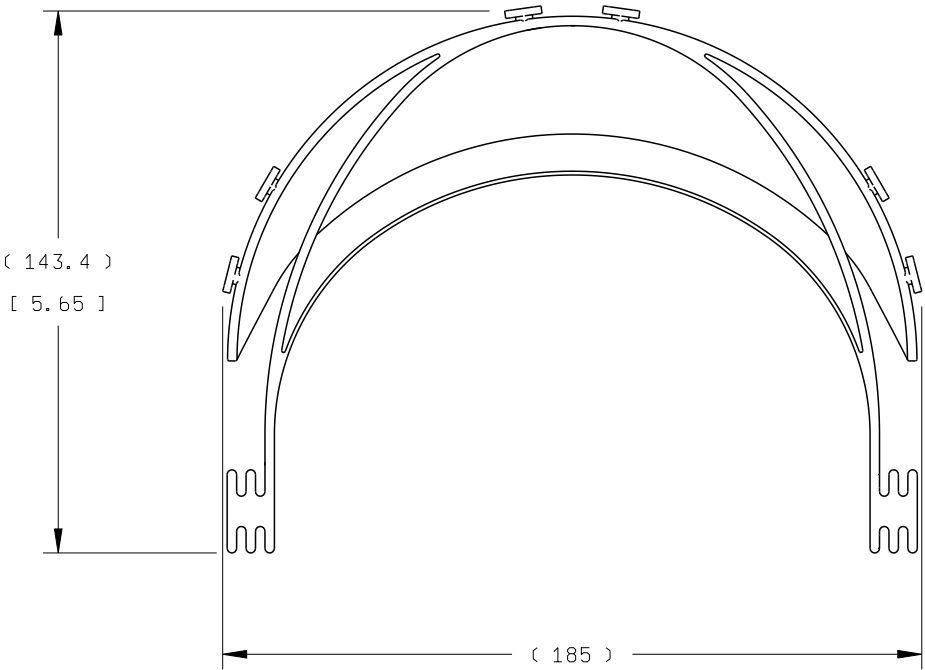
PRINT DIRECTION



BED

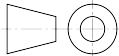


 RELEASE INDICATOR



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DIMENSIONS ARE IN MILLIMETERS, [INCHES IN BRACKETS FOR REFERENCE]
INTERPRET DRAWING PER: ASME Y14.5-2018



THIS IS A LIMITED DIMENSION DRAWING. FOR ALL NON-DIMENSIONED FEATURES REFER TO CAD MODEL. MODEL FEATURES SHALL BE CONTROLLED TO  UNLESS OTHERWISE SPECIFIED ON DRAWING. ALL DIMENSIONS APPLY TO THE FINISHED PART.

ALL DIMENSIONED TOLERANCES SHALL BE $\pm 0.500\text{mm}$ OR $\pm 2^\circ$ UNLESS OTHERWISE NOTED

FACESHIELDS TO WASHINGTON DOCS

TITLE
FACESHIELD, FRAME, PNWS

SIZE	DATE	DWG NO	REV
B	2020-04-02	128828	2
SCALE: 0.5		WEIGHT: 36g	SHEET 1 OF 1