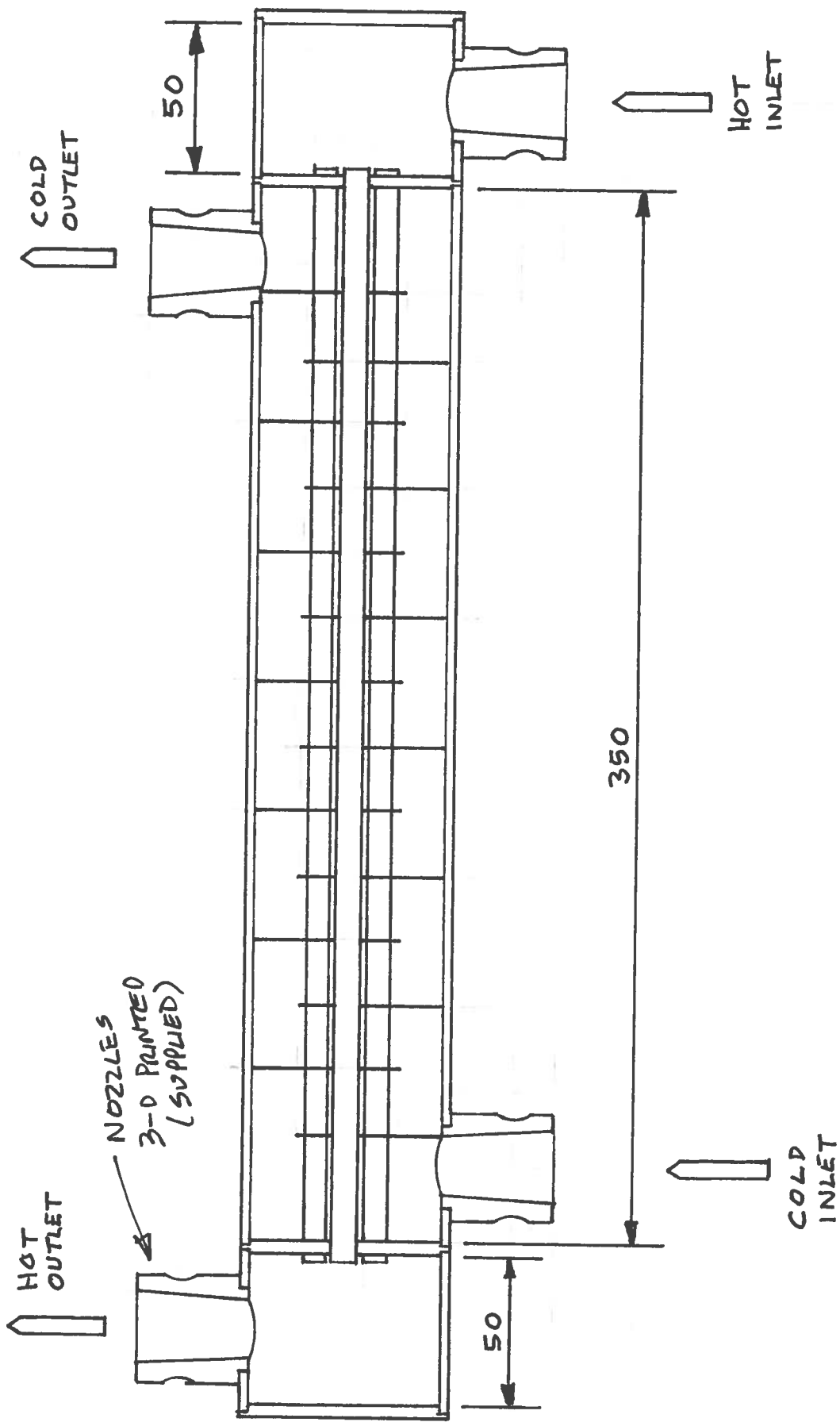


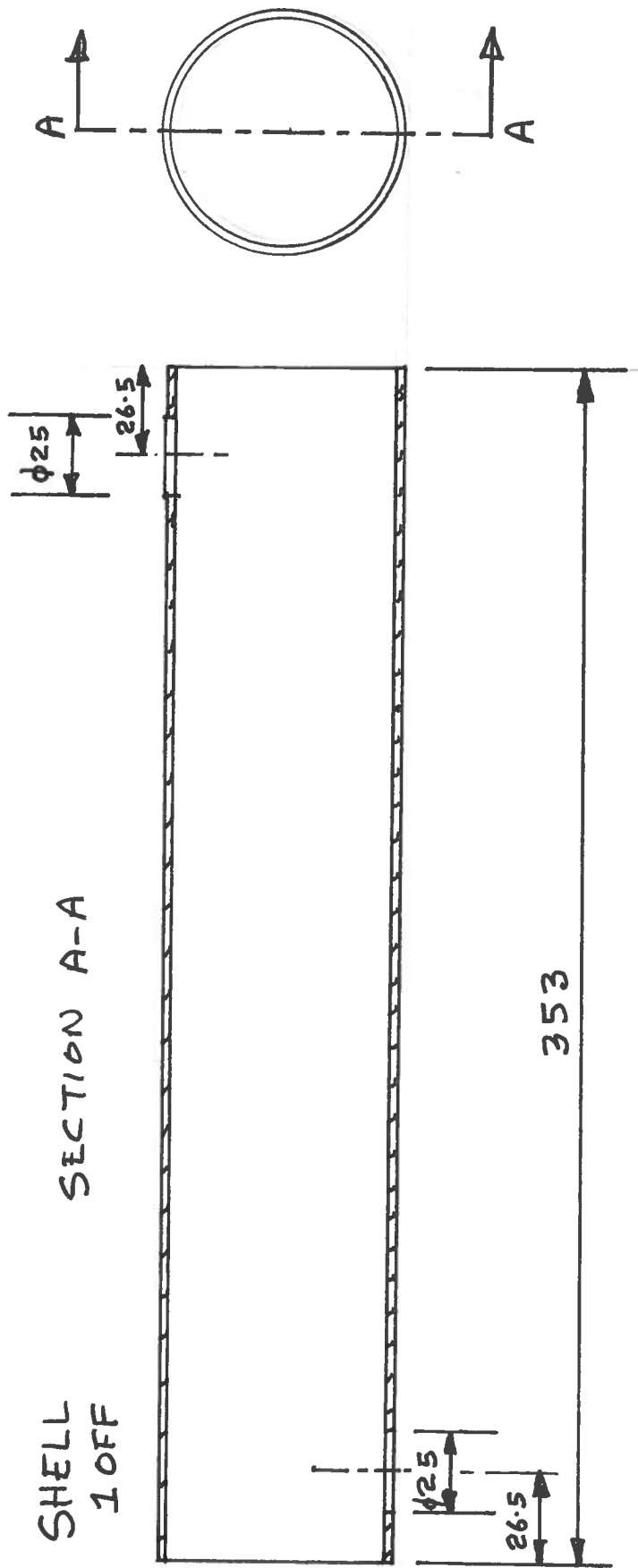
①/⑤



ASSEMBLY CROSS-SECTION

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HEAT EXCHANGER
APRIL 2018

②/⑤



SHELL
1 OFF

SECTION A-A

STOCK ACRYLIC PIPE

≈ 70 mm OD

≈ 64 mm ID

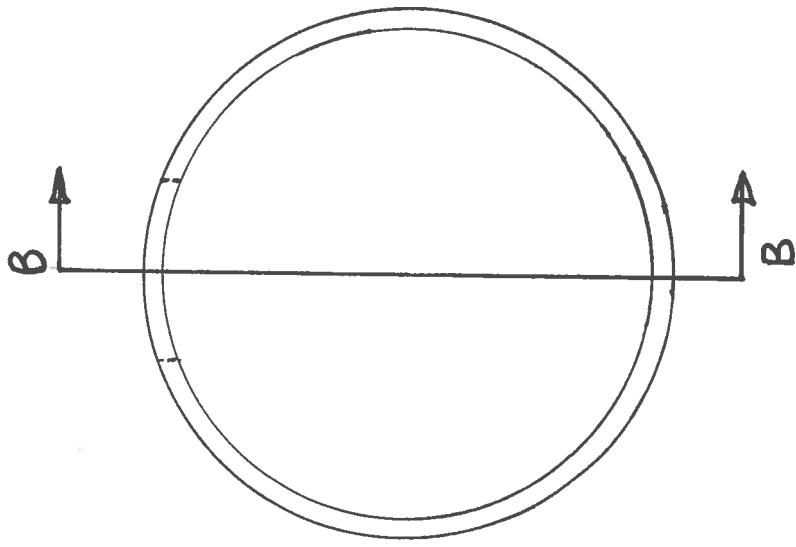
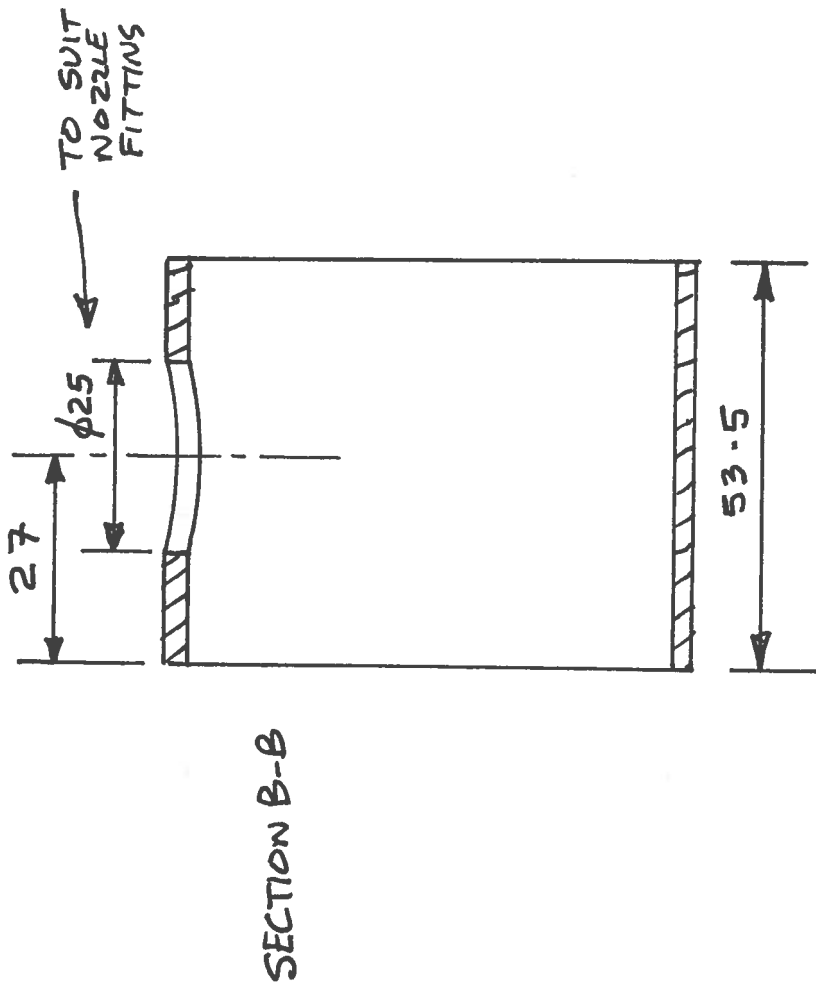
SHELL - 1 OFF

2 HOLES ≈ 25 mm BORE

TO SUIT NOZZLE FITTINGS

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③/⑤



STOCK ACRYLIC PIPE

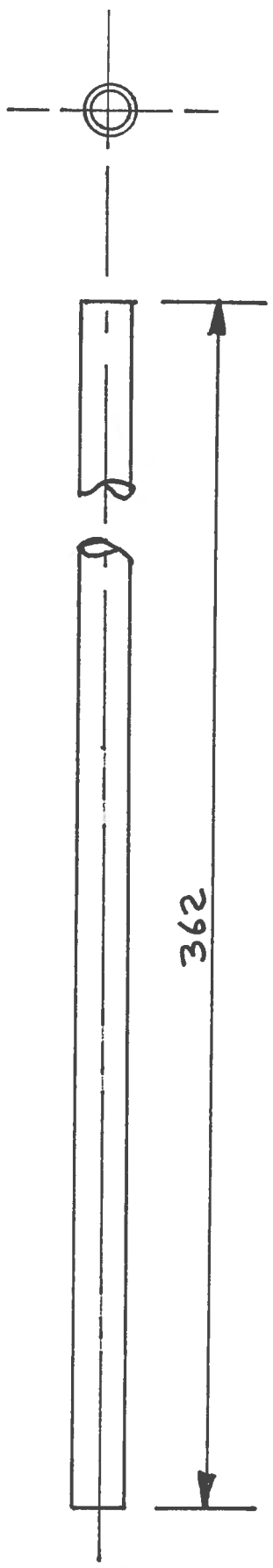
≈ 70 mm OD

≈ 64 mm ID

HEADER
2 OFF

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④/⑤



COPPER TUBE 130FF
STOCK ≈ 8 mm OD
 ≈ 6 mm ID

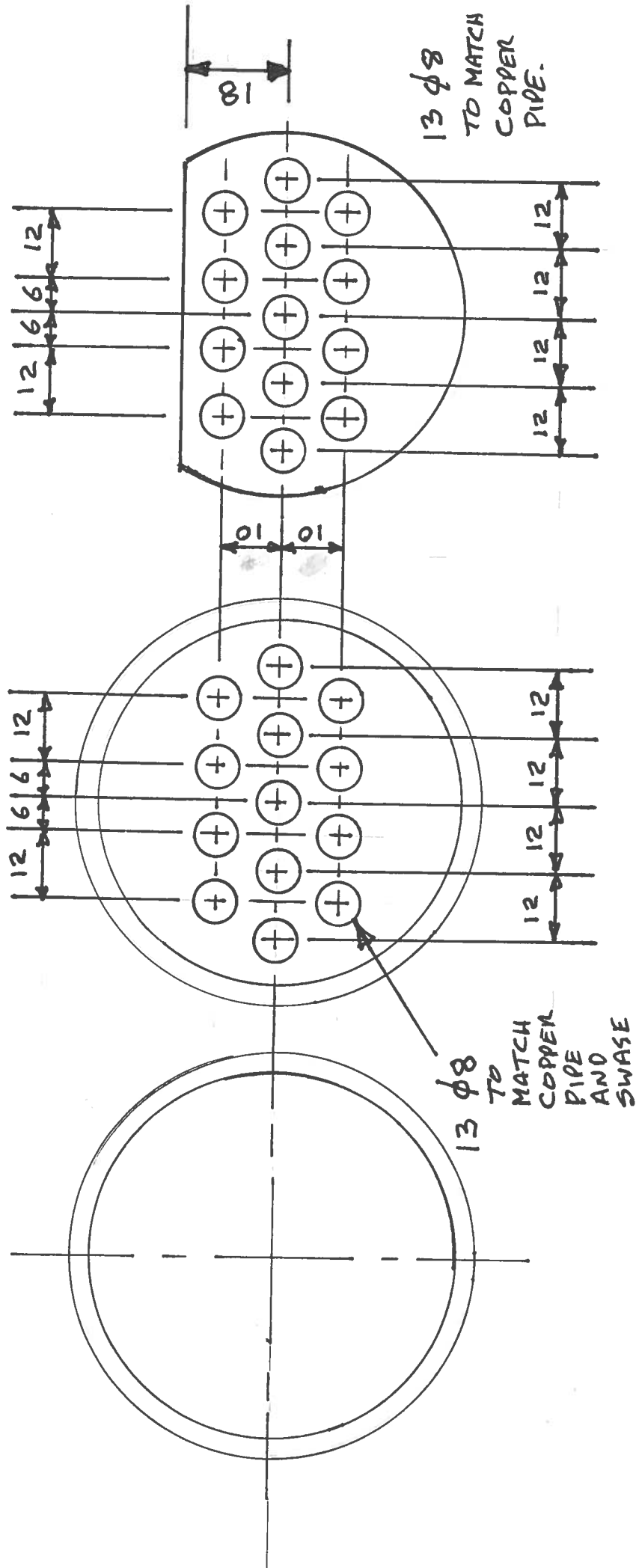
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5/5

END PLATE
2 OFF

TUBE PLATE
2 OFF

BAFFLE PLATE
14 OFF



≈ 70 OD

≈ 64 ID SHOULDER

ONE 2 mm DEEP SHOULDER

TO MATCH STOCK

ACRYLIC PIPE

≈ 70 mm OD

≈ 64 ID SHOULDER

2 x 1.5 mm DEEP SHOULDER

TO MATCH STOCK

ACRYLIC PIPE

≈ 63.8 mm DIA.

TO SLIDE WITHIN

STOCK ACRYLIC PIPE

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APRIL 2018