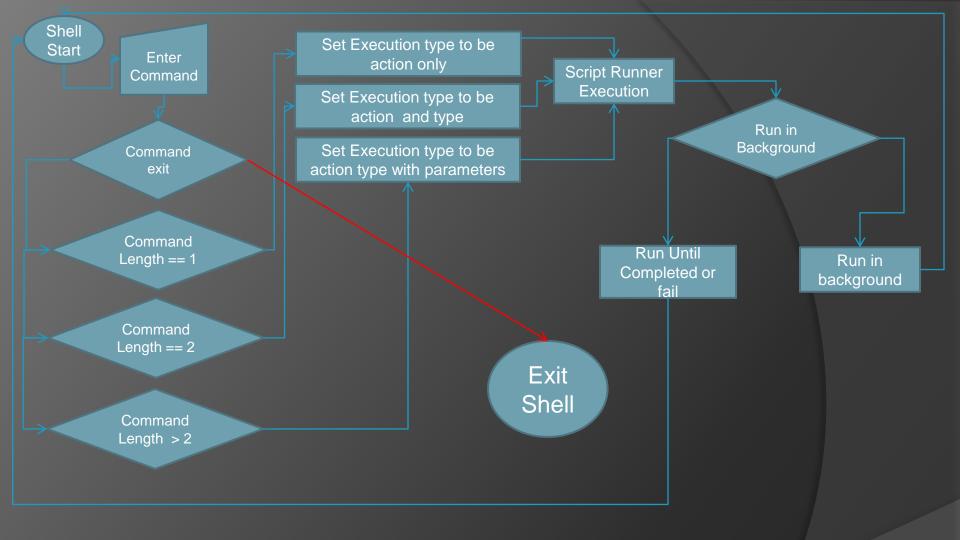


PROGRAM START FLOW



SHELL FLOW

