



NOTES:

- ② MAXIMUM OVALITY OF THE FITTING BRAZE-JOINT END PER ASME B16.50 SECTION 9.3. MAXIMUM OVALITY SHALL NOT EXCEED 1% OF MAXIMUM DIAMETER (0.021"). AVERAGE OF MAX AND MIN DIAMETERS SHALL BE WITHIN ALLOWED DIAMETER RANGE.
- 3. RAW MATERIAL:
 - ASTM B42 C102, C103, OR C122 PIPING; TEMPER: ANY
 - ASTM B75 C102, C103, C120, OR C122 TUBING; TEMPER: ANY
 - ASTM B88 C120 OR C122 TUBING; TEMPER: ANY
 - ASTM B187 C101, C102, C103, C120, OR C122 BAR STOCK; TEMPER: ANY
- 4. DEBURR EDGES AFTER MACHINING ON BOTH THE I.D. AND O.D.
- 5. PARTS MAY NOT CONTACT EACH OTHER INSIDE PACKAGING. PACKAGING MUST PREVENT DAMAGE DURING SHIPPING.

PART NO.	89173785	B	UPDATING VENDOR PN	CA-20268546	7/23/2024	KLA	--
MATERIAL	NA SEE NOTES	REV	DESCRIPTION	CA	DATE	BY	ENG
FINISH	NA						
UNLESS OTHERWISE SPECIFIED DIMENSIONS AND TOLERANCES IN INCH	SCALE DRAWN CHECKED APPROVED DATE 6/27/2019	NONE RLR --- --- --- 6/27/2019	TITLE ADAPTER,2 C,TRI CLAMP,CLND				
TOLERANCES: ONE PLACE DECIMAL TWO PLACE DECIMAL THREE PLACE DECIMAL HOLE DIA ANGLES	±.1 ±.03 ±.015 ±.005 ±2°	DO NOT SCALE DRAWING SolidWorks Drawing	SIZE B	DRAWING NO. 89173785	SHEET 1 OF 2		
THIRD ANGLE PROJECTION							