

4 3 2 1

D

D



DOWN 90° R .03

UP 90° R .03

UP 90° R .03

UP 90° R .03

FLAT PATTERN

▽

▽

B

B

A

A

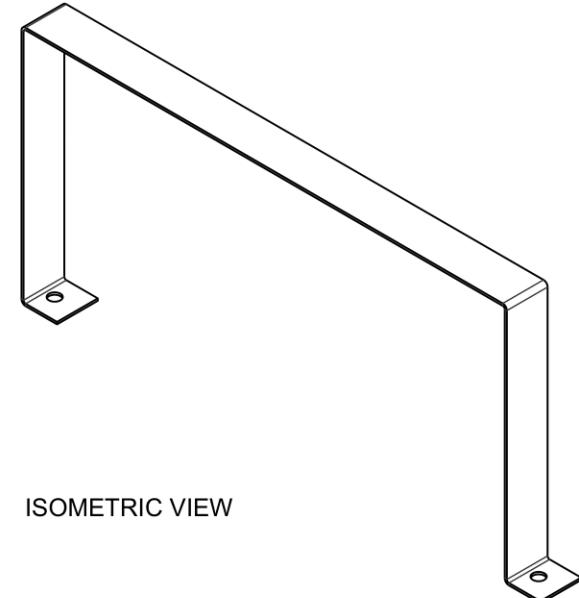
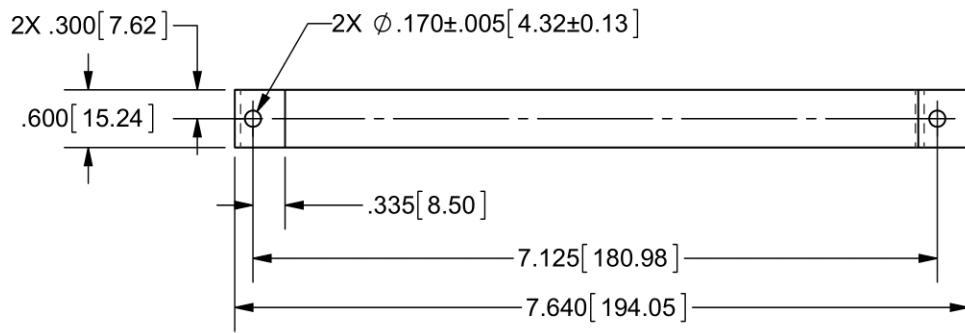
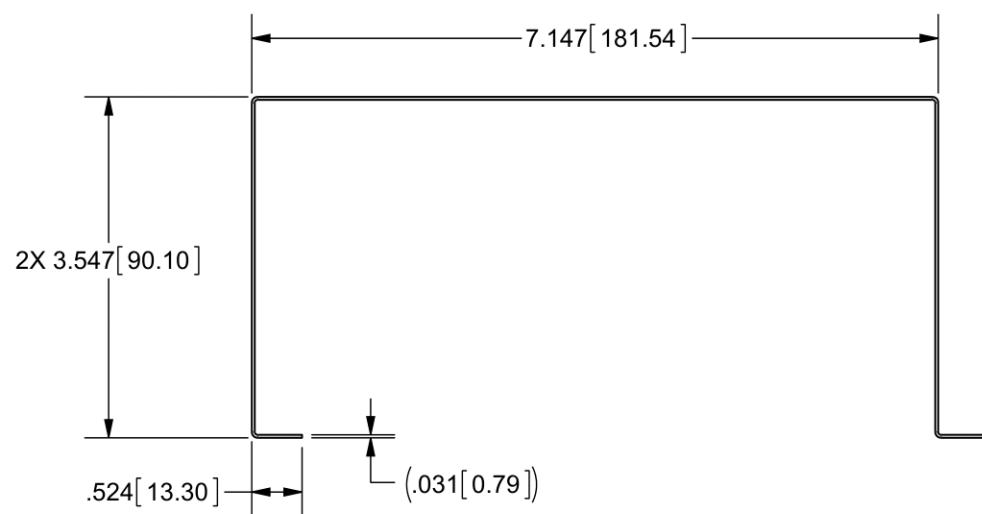
UNLESS OTHERWISE SPECIFIED		
DIMENSIONS ARE IN INCHES [MILLIMETERS]		
DO NOT SCALE DRAWING		
UNDIMENSIONED PROFILES CONTROLLED BY MODEL		
UNDIMENSIONED PROFILES .020 A B C	SHEET METAL TOLERANCES: FRACTIONAL $\pm 1/32$ [.8] ANGULAR $\pm 1^\circ$	FEATURE TO FEATURE: .XX, XXX = $\pm .015$ [.4] FEATURE TO HOLE: .XX, XXX = $\pm .015$ [.4] HOLE TO HOLE: .XX, XXX = $\pm .005$ [.12]
MACHINING TOLERANCES: FRACTIONAL $\pm 1/32$ [.8] ANGULAR $\pm .5^\circ$.X = $\pm .1$ [2.5] .XX = $\pm .01$ [.3] .XXX = $\pm .005$ [.12]		

EVERETT			TITLE:		
	INITIALS	DATE	FAN HOLDDOWN BRACKET		
DRAWN	CARF	02/29/16	TITLE:	70-0004	
REVISED	CARF	01/02/19	PN		
CHECKED	KJ	01/04/19	REV		
APPR.	JT	01/04/19	E	SCALE: 1:2	SHEET 2 OF 2

4 3 2 1

REVISONS

REV	PCR#/DESCRIPTION	DATE	APPROVER
A	FIRST ISSUE	11/02/05	-
B	-	08/12/09	-
C	UPDATED DIMENSIONS AND BORDER PER CURRENT STANDARDS. NO GEOMETRY CHANGES.	02/23/16	CF
D	MOVED POSITIONS OF HOLES FOR BETTER FIT.	03/23/16	CF
E	CHANGED MATERIAL FROM 20 GA TO 23 GA TO MATCH PARTS AS MANUFACTURED.	01/04/19	JT



NOTES:

- MATERIAL: 23GA (0.031 [.79]) GALVANIZED STEEL.
- ALL BEND RADIUS: R.03 [R.076].
- BREAK ALL EDGES; REMOVE ALL BURRS.

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UNDIMENSIONED PROFILES CONTROLLED BY MODEL
UNDIMENSIONED PROFILES SHEET METAL TOLERANCES:
 .020 [A B C] FRACTIONAL ± 1/32 [.8]
 MACHINING TOLERANCES: ANGULAR ± 1°
 FRACTIONAL ± 1/32 [.8]
 ANGULAR ± .5°
 X = ± .1 [2.5]
 XX = ± .01 [.3]
 XXX = ± .005 [.12]
 FEATURE TO FEATURE:
 .XX, XXX, = ± .015 [.4]
 FEATURE TO HOLE:
 .XX, XXX = ± .015 [.4]
 HOLE TO HOLE:
 .XX, XXX = ± .005 [.12]

EVERETT

INITIALS DATE

DRAWN CARF 02/29/16

REVISED CARF 01/02/19

CHECKED KJ 01/04/19

APPR. JT 01/04/19

TITLE: FAN HOLDDOWN BRACKET

PN 70-0004 REV E

SIZE A SCALE: 1:2

SHEET 1 OF 2