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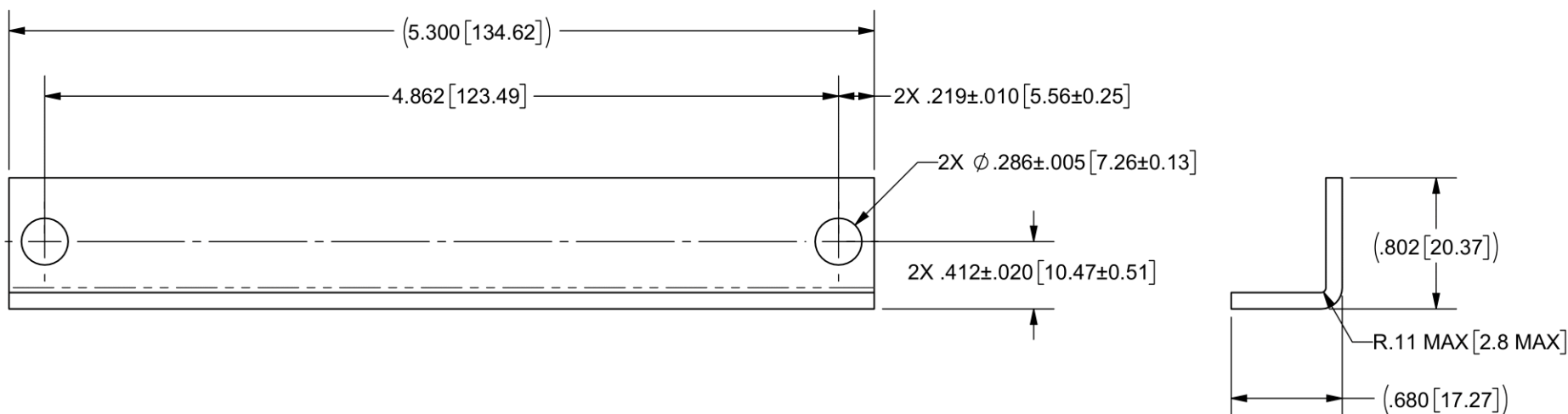
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REVISIONS			
REV	PCR#/DESCRIPTION	DATE	APPROVER
A	FIRST ISSUE	-	-
B	UPDATED DRAWING BORDER AND DIMENSION TO LATEST STANDARDS. NO GEOMETRY CHANGES.	2/23/2016	CF
C	ADDED "EXTRUDED ANGLE" AND "A36" TO MATERIAL CALLOUT. ADDED MAXIMUM CORNER RADIUS.	06/08/2021	C. JOHNSON

ISOMETRIC VIEW



NOTES:

- MATERIAL: EXTRUDED ANGLE L.80 X .68 X .10 (IMPERIAL SIZE) OR [L20 X 17 X 2.5] (METRIC SIZE) A36 LOW CARBON STEEL.
- REMOVE ALL BURRS AND BREAK ALL SHARP EDGES.
- POWDERCOAT BLACK.

INTERPRET DIMENSIONING AND TOLERANCING PER
ASME Y14.5-2009. UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES [MILLIMETERS]
DO NOT SCALE DRAWING - THIRD ANGLE PROJECTION
UNDIMENSIONED PROFILES CONTROLLED BY MODEL

UNDIMENSIONED PROFILES

TOLERANCES:
FRACTIONAL: ± 1/32 [.8]
ANGULAR: ± 5°
.X = ± .1 [2.5]
.XX = ± .01 [.3]
.XXX = ± .005 [.12]

SHEET METAL TOLERANCES:

FRACTIONAL: ± 1/32 [.8]
ANGULAR: ± 1°
FEATURE TO FEATURE:
.XX, .XXX = ± .015 [.4]
FEATURE TO HOLE:
.XX, .XXX = ± .015 [.4]
HOLE TO HOLE:
.XX, .XXX = ± .005 [.12]

INITIALS			DATE		TITLE:		REV	
DRAWN	-	-	05/28/2021		FET CLAMP, MS/ME		C	
REVISED	CARF	05/28/2021	06/08/2021		PN		70-0020	
CHECKED	CJ	06/08/2021	06/08/2021		SIZE		A	
APPR.	CJ	06/08/2021	06/08/2021		SCALE: 1:1		SHEET 1 OF 1	