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REV	ECO	DESCRIPTION	DATE	BY
A	1743	RELEASED	11/12/97	DJH
B	V1907	SEE ECO	05-05-98	MCG
C	V2964	SEE ECO	08-24-01	SJD

1/4-20UNC-2B THRU  
1-WALL ONLY  
C'SINK .03 X 45°

Ø 1.25  
DIAMOND KNURL

.750 HEX  
+.005  
-.000

Ø .87  
CHAMFER X 60°

5.00 REF

2.00

.53

WELD .09  
FILLET 6X

KURT PN HEX6

STEEL STAMP

.06 X 45°  
2 PLCS.

1.75

3.25

+.000  
-.005  
.749 HEX

.06 X 45°

MATERIAL: 1018 MILD STEEL 3/4 HEX BARSTOCK  
BLACK OXIDE FINISH

WISE SCREW HEX EXTENSION  
PART # HEX6

CADKEY\WISE\D\D675\HEX6

## NOTES:

- BREAK ALL SHARP EDGES.
- FINISH TO BE 125 UNLESS NOTED.

1	01-1073	1/4-20NC X 1/4 LG. SET SCREW	1	P
ITEM	PART NO.	DESCRIPTION	QTY	PUR/MFGR
	WD-	TOOL NAME 6" VISE MODELS	MODEL OF TOOL -	
	TOLERANCES UNLESS NOTED INCHES DECIMAL .X ± .05 .XXXX ± .0005 .XX ± .02 ANGLES ± 1° .XXX ± .005	TITLE 6" VISE SCREW EXTENSION	DWG. SIZE B	KURT DWG. NO. B19377
DESIGNED	D. HOFFMAN	11/12/97	REVISION LEVEL C	
DETAILED			CUSTOMER D675	
CHECKED			CUST. PART NO. HEX6	
APPROVED		DESCRIPTION OR MATERIAL WELOMENT	TOOL NO. -	SCALE 1:1
			SHEET OF	

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1. BREAK ALL SHARP EDGES.
2. FINISH TO BE 125 UNLESS NOTED.