

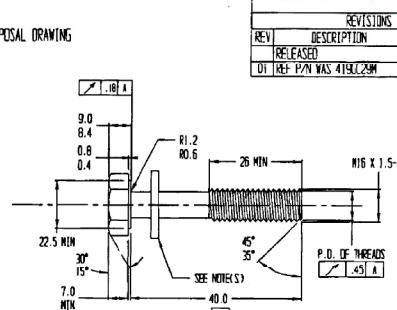
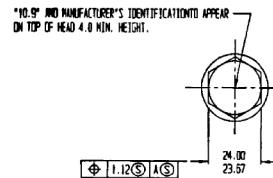
H G F E D C B A

## GENERAL SPECIFICATIONS

NO.	SUBJECT	APPLIES TO
650GS11	SUPPLIER DWG	ALL SHEETS

NO. 419GC3IM SH 1 OF 2			
SYM.	ZONE	CHANGES	NO. DATE BY APPD.
A	---	PROD. REL.	0030087 H00-0111 9/20/00 SAM SEL

## PROPOSAL DRAWING



REVISIONS		
REV.	DESCRIPTION	DATE
DI	REF P/N WAS 419GC29M	09/20/00

## NOTE:

1. HARDENED FLAT WASHER:  
D.O. 28.00/27.48  
THK. 3.50/2.50  
WASHER TO BE RETAINED  
BY MAJOR DIA. OF THREAD.  
WASHER MUST ROTATE FREELY.
2. UNLESS OTHERWISE SPECIFIED WASHER  
TO CONFORM TO ANSI B18.22M
3. SURFACE DISCONTINUITY PER SAE J123
4. UNLESS OTHERWISE SPECIFIED TOLERANCE  
TO BE:

XXX. = ± 1.50 mm  
XXX.X = ± 0.75 mm  
XXX.XX = ± 0.25 mm

DRAWING NOT TO SCALE:	
DESCRIPTION:	M16-2.0 x 40mm HEX CAP SCREW HARSHENED FLAT WASHERS
MATERIAL:	SAE J1193, P.C. 10.9
FINISH:	PLAIN
REF.PART NO.:	419GC3IM
CHECKED BY:	DRAWN BY: CJF DATE: 07/20/00

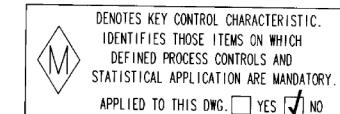
419GC31M

## NOTES:

1. ALL GEOMETRIC DIMENSIONING AND TOLERANCING IS PER SUPPLIER SPEC.

SUPPLIER PART NO.: SEE CHART

THIS DRAWING CONTAINS A SUPPLIER'S PROPRIETARY INFORMATION AND IS NOT FOR GENERAL DISTRIBUTION.



		REMARKS	
PART NO.	SUPPLIER PRODUCT NO.	REMARKS	
400GC317M	10134995	MANUAL TRANS. W/O REPTO & CEEMAT TRANS.	

ref. -----	ALL LINEAR DIMENSIONS ARE SHOWN IN mm
sup'd. -----	UNLESS OTHERWISE SPECIFIED
MATL. -----	J.S. DICKY
MFG. -----	INCHES TOL. / METRIC TOL.
ENGRG. -----	I. DO NOT SCALE DRAWING
CHKD. -----	2. 1 PL. O. = ± 0.060 IN
DRAWN -----	2 PL. O. = ± 0.030 IN
DATE 9-20-00	3 PL. O. = ± 0.010 IN
	ANGLES ± 2°
	3. REMOVE BURRS, CHAMFER OR RADUS CORNERS 0.25 mm MAX
	3. REMOVE BURRS, CHAMFER OR RADUS CORNERS 0.5 mm MAX
	SCALE NONE
	SHEET 1 OF 2

PREVIOUS CHANGES	TITLE: SCREW, FLYWHEEL TO CRANKSHAFT
THIRD ANGLE PROJECTION	NO. 419GC3IM SH 1 OF 2