



NOTES: 1. MATERIAL GLASS REINFORCED EPOXY LAMINATE (G10 OR FR4).

NATURAL COLOR,
MECHANICAL PROPERTIES:

DENSITY: 1.8 g/cc
MODULUS OF ELASTICITY IN FLEXURE: LENGTHWISE - 18.6 x 10 kN/m

CROSSWISE - 15.2 x 10 kN/m

3. PARTS TO BE FREE OF BURRS, LOOSE MAT'L AT EDGES AND ANY RELEASE OR THE LIKE THAT WILL AFFECT SURFACE ADHESION.
4. PARTS MUST BE FLAT WITHIN 0.005
5. WEIGHT SPECIFICATION: 24.79 +/- 2.09
6. STAINLESS STEEL: 301, 302, OR 304 FULLHARD; THICKNESS = 0.002"; SURFACE FINISH: 0.6µm (24µin) max.
7. STAINLESS STEEL CANNOT DELAMINATE

					ACAD VER.05	PLOT DATE: 03/03/2017	FILE NAME: 6400-28106.F.DWG
F	03-03-17	EVD	EVD	03-03-17	CORRECTED WEIGHT SPECIFICATION		
E	02-24-17	EVD	EVD	02-24-17	SWITCHED DWG TO NEW B SIZE TITLE BLOCK		
D	05-06-15	GLM	EVD	05-07-15	REMOVED FLATNESS SYMBOL, REMOVED HATCHING ON SECTIONED AREA, UPDATED MATERIALS AND ADDED WEIGHT. CHANGED TRUE POSITION TO CONCENTRICITY ON DD, ADDED SECTION VIEW LINES.		
C	06-19-10	EVD	EVD	06-19-10	ADDED GEOMETRIC TOLERANCES TO B.C., DD, AND CENTER ID. CORRECTED UNITS IN MATERIALS AND INCREASED FRONT SIZE, CHANGED PRECISION TO 0.000 ON SOME DIMENSIONS, CHANGED FLATNESS DIM TO SYMBOL, CHANGED APPERANCE OF B.C. ADDED HATCHING TO SECTIONED AREAS, CHANGED TO PFP STANDARD B SIZED TITLE BLOCK.		
B	06-15-10	EVD	ERS	06-15-10	CORRECTED TRUE POSITION DIMENSION ABND ADDED TRUE POSITION TOLERANCE FOR DUST COLLECTION HOLES		
A					NO RECORD OF REV. A (EVD 02-24-27)		
REL	01-16-09	RAM			RELEASE		
REV	ECN	DATE	DRW	CHK'D	APPR	DESCRIPTION	
						REVISION	

					TOLERANCES UNLESS OTHERWISE SPECIFIED		NAME:		
					MM	INCHES	FRACTIONS	ANGLES	
					0	.0			PLATE_4"__8VH_SS
					.0	.00	.01	1/16 ± 1/32	
					.00	.000	.005	1/32 ± 1/64	

					SHEET OF	REV.
					DRAWING NO.	
					6400-28106	F