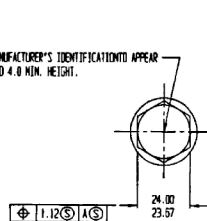


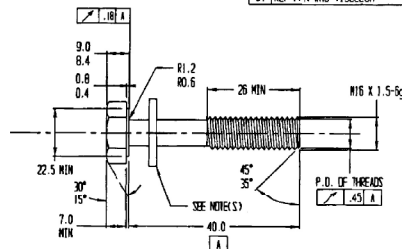
GENERAL SPECIFICATIONS		
NO.	SUBJECT	APPLIES TO
650GS11	SUPPLIER DWG	ALL SHEETS

NO. 419GC31M SH 1 OF 2					
SYM.	ZONE	CHANGES	NO.	DATE	BY APPD.
A	---	PROD. REL.	0030087 H00-0111	9/20/00	SAMSEL

*NO. 9° AND MANUFACTURER'S IDENTIFICATION TO APPEAR ON TOP OF HEAD 4.0 MIN. HEIGHT.



PROPOSAL DRAWING



REVISED		
REV	DESCRIPTION	DATE
01	RELEASED	
01	REF P/N WAS 419L23M	09/20/00

- NOTE:
- HARDENED FLAT WASHER:
O.D. 28.00/27.48
THK. 3.50/2.50
WASHER TO BE RETAINED
BY MAJOR DIA. OF THREAD.
WASHER MUST ROTATE FREELY.
 - UNLESS OTHERWISE SPECIFIED WASHER
TO CONFORM TO ANST B18.22M
 - SURFACE DISCONTINUITY PER SAE J123
 - UNLESS OTHERWISE SPECIFIED TOLERANCE
TO BE:

XXX. = ± 1.50 mm
XXX.X = ± 0.75 mm
XXX.XX = ± 0.25 mm

DRAWING NOT TO SCALE:		
DESCRIPTION:	M16-2.0 x 40mm HEX CAP SCR W/HARDENED FLAT WSH SEMS	
MATERIAL:	SAE J1199, P.C. 10.9	
FINISH:	PLAIN	
REF. PART NO.:	419GC31M	
CHECKED BY:	DRAWN BY: C.J.F.	DATE: 07.10.00

419GC31M

NOTES:

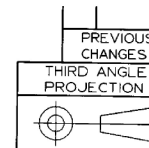
- ALL GEOMETRIC DIMENSIONING AND TOLERANCING IS PER SUPPLIER SPEC.

SUPPLIER PART NO.: SEE CHART

THIS DRAWING CONTAINS A SUPPLIER'S PROPRIETARY INFORMATION AND IS NOT FOR GENERAL DISTRIBUTION.

	DENOTES KEY CONTROL CHARACTERISTIC. IDENTIFIES THOSE ITEMS ON WHICH DEFINED PROCESS CONTROLS AND STATISTICAL APPLICATION ARE MANDATORY.	
	APPLIED TO THIS DWG. <input type="checkbox"/> YES <input checked="" type="checkbox"/> NO	

400GC317M	10134995	MANUAL TRANS. W/O REPTO & CEEMAT TRANS.
PART NO.	SUPPLIER PRODUCT NO.	REMARKS



ALL LINEAR DIMENSIONS ARE SHOWN IN mm.			
ref.	419GC29M	UNLESS OTHERWISE SPECIFIED	
supd.	J.S. DICKEY		
MATL.	J.S. DICKEY		
MFG.	-----		
ENGRG.	S.E. LABUTTA		
CHKD.	-----		
DRAWN	S. MELLOTT		
DATE	9/20/00		
PREVIOUS CHANGES			
THIRD ANGLE PROJECTION			
TITLE:		SCREW, FLYWHEEL TO CRANKSHAFT	
NO.		419GC31M SH 1 OF 2	