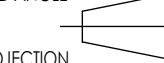


- NOTES:**
- B** 1. MATERIAL: UNS S30403 OR S31603 (304L OR 316L STAINLESS STEEL)
  - B** 2. FINISH:  
OD: 3A OR BETTER (MAX 32RA); GRIND ALL WELDS  
ID: 3A OR BETTER (MAX 32RA); NO GRINDING
  - 3.** 3. FERRULE GEOMETRY PER ASME BPE, TABLE DT-7-1
  - 4.** 4. ASSEMBLY MUST BE PROTECTED FROM CONTAMINATION AND DAMAGE DURING SHIPPING.
  - 5.** 5. GD&T OR  DENOTES INSPECTION DIMENSION.
  - 6.** 6. LEAK TEST IN ACCORDANCE WITH NVENT SPECIFICATION 89183427.

**PROPRIETARY AND CONFIDENTIAL**  
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|   |           |                                |             |                                  |          |     |        |
|---|-----------|--------------------------------|-------------|----------------------------------|----------|-----|--------|
| PART NO.  | 89179263  | C                              | ADD NOTE 6  | CA-20259823                      | 12/26/23 | AJS | ---    |
| MATERIAL  | SEE NOTES | REV                            | DESCRIPTION | CA                               | DATE     | BY  | ENG    |
| FINISH  | SEE NOTES | <b>nVent</b><br><b>HOFFMAN</b> |             |                                  |          |     |        |
| UNLESS OTHERWISE SPECIFIED<br>DIMENSIONS AND TOLERANCES IN INCH   |           | SCALE                          | NONE        | TITLE                            |          |     |        |
| TOLERANCES:<br>ONE PLACE DECIMAL $\pm .1$<br>TWO PLACE DECIMAL $\pm .03$<br>THREE PLACE DECIMAL $\pm .015$<br>HOLE DIA $\pm .005$<br>ANGLES $\pm 2^\circ$   |           | DRAWN                          | AMD         | ELBOW; 1.5IN X 90;<br>2CMP 304SS |          |     |        |
| <br>THIRD ANGLE<br><br>PROJECTION |           | DO NOT SCALE DRAWING           | SIZE        | DRAWING NO.                      |          |     | SHEET  |
|   |           | SolidWorks Drawing             | B           | 89179263                         |          |     | 1 OF 1 |