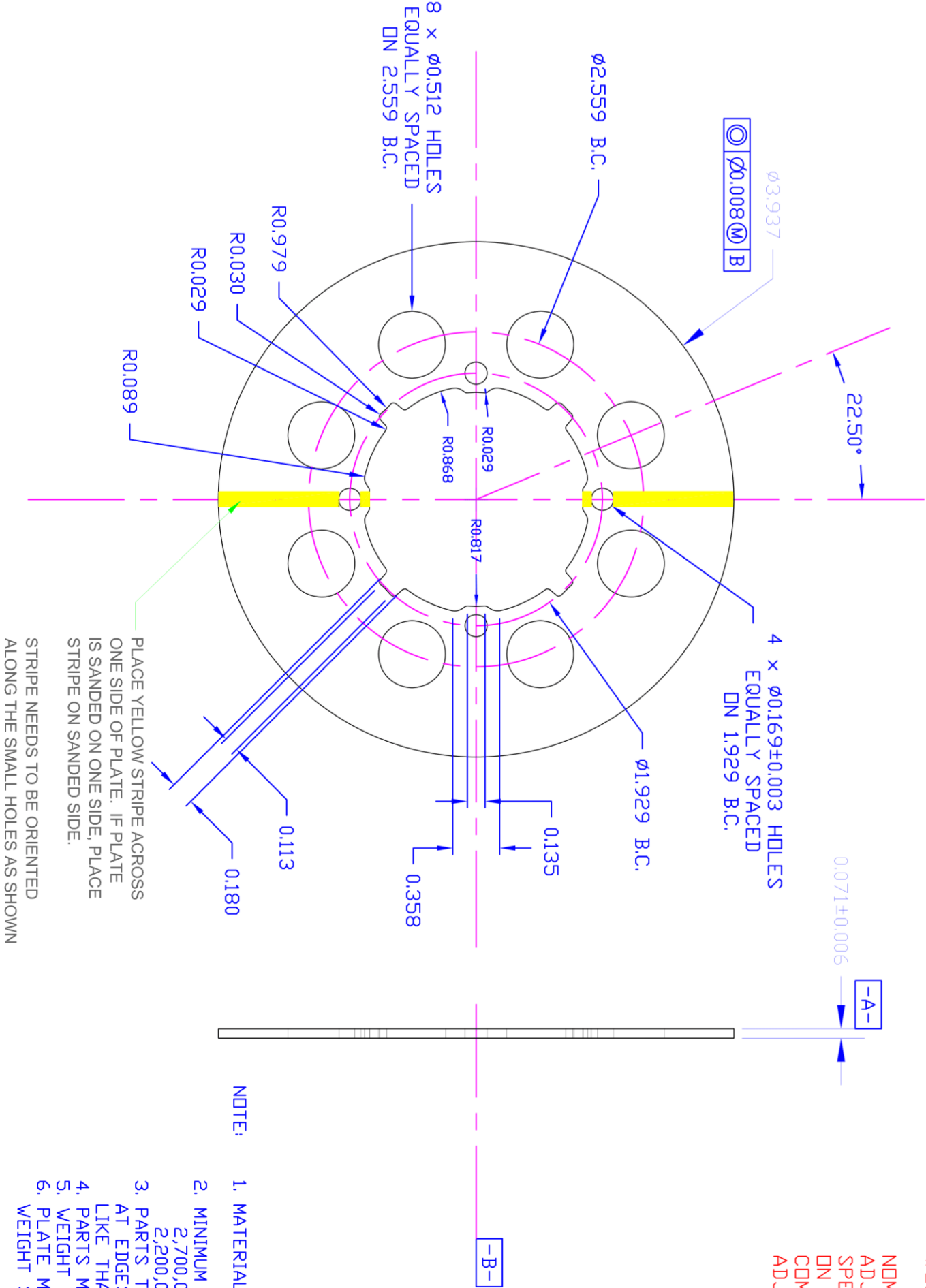


GEOMETRIC TOLERANCE FOR ALL RADIAL DIMENSIONS AND B.C. IS ⌀0.004 Ⓜ Ⓟ B


WEIGHT SPECIFICATION NOTES:

NOMINAL THICKNESS MAY BE ADJUSTED TO MEET WEIGHT SPECIFICATION DEPENDING ON MATERIAL DENSITY. COMMUNICATE ANY REQUIRED ADJUSTMENT WITH



- NOTE:
1. MATERIAL: GLASS REINFORCED EPOXY LAMINATE <G10 OR FR4> NATURAL COLOR.
 2. MINIMUM FLEXURAL MODULUS:
2,700,000 PSI LENGTH-WISE
2,200,000 PSI CROSS-WISE
 3. PARTS TO BE FREE OF BURRS, LOOSE MAT'L AT EDGES AND ANY RELEASE OR THE LIKE THAT WILL AFFECT SURFACE ADHESION.
 4. PARTS MUST BE FLAT WITHIN 0.005
 5. WEIGHT SPECIFICATION: 18.00-20.00g
 6. PLATE MAY BE SANDED ON ONE SIDE TO ACHIEVE WEIGHT SPECIFICATION AND CORRESPONDING THICKNESS.

H		02-27-17	EBD	EBD	02-27-17	ADDED WEIGHT SPEC NOTES, UPDATED MATERIAL AND SANDING NOTES.
G		12-22-15	EBD	EBD	12-22-15	SPECIFIED STRIPE ORIENTATION AS SHOWN.
F		06-18-15	EBD	EBD	06-18-15	INCREASED THICKNESS TOLERANCE FROM +/- 0.004 TO +/- 0.006
E		11-06-14	EBD	EBD	11-06-14	MOVED R0.817 DIMENSION DESIGNATION, CHANGED STRIPE OUTLINE TO YELLOW
D		10-30-14	EBD	EBD	10-30-14	MODIFIED WEIGHT SPECIFICATION, ADDED STRIPE SPECIFICATION
C		10-02-14	EBD	EBD	10-02-14	ESTABLISHED WEIGHT SPEC. AND MODIFIED O.D. TOLERANCE TO CONCENTRICITY
B		6-29-14	EBD	EBD	6-29-14	UPDATED MATERIAL SPECIFICATION AND ADDED MECHANICAL PROPERTIES
A		12-17-13	EBD	EBD	12-17-13	REMOVED DIAMETER DIMENSION FROM CROSS-SECTION VIEW. CHGD PRECISION OF O.D.
REL		12-04-13	EBD	EBD	12-04-13	RELEASE
REV	ECN	DATE	DRW	CHK'D	APPR	DESCRIPTION
REVISION						

ACAD VER.06			PLOT DATE: 02/27/2017		FILE NAME: 6400-29080.H.DWG	
TOLERANCES UNLESS OTHERWISE SPECIFIED						
MM	INCHES	FRACTIONS	ANGLES	NAME:		
0	.0		± 1°	PLATE_SB&D_N329080		
.0	.00 ± .01	1/16 ± 1/32		MATERIAL: SEE NOTE 1		
.00	.000 ± .005	1/32 ± 1/64		FINISH : GLOSSY		
SIZE		THIRD ANGLE PROJECTION		NO. REQ'D:		
B				SCALE: 1:1		
				DRAWN BY: EBD		
				DATE: 12/04/2013		
				SHEET OF		
				DRAWING NO.		
				6400-29080		
				REV. H		
				CHECKED:		