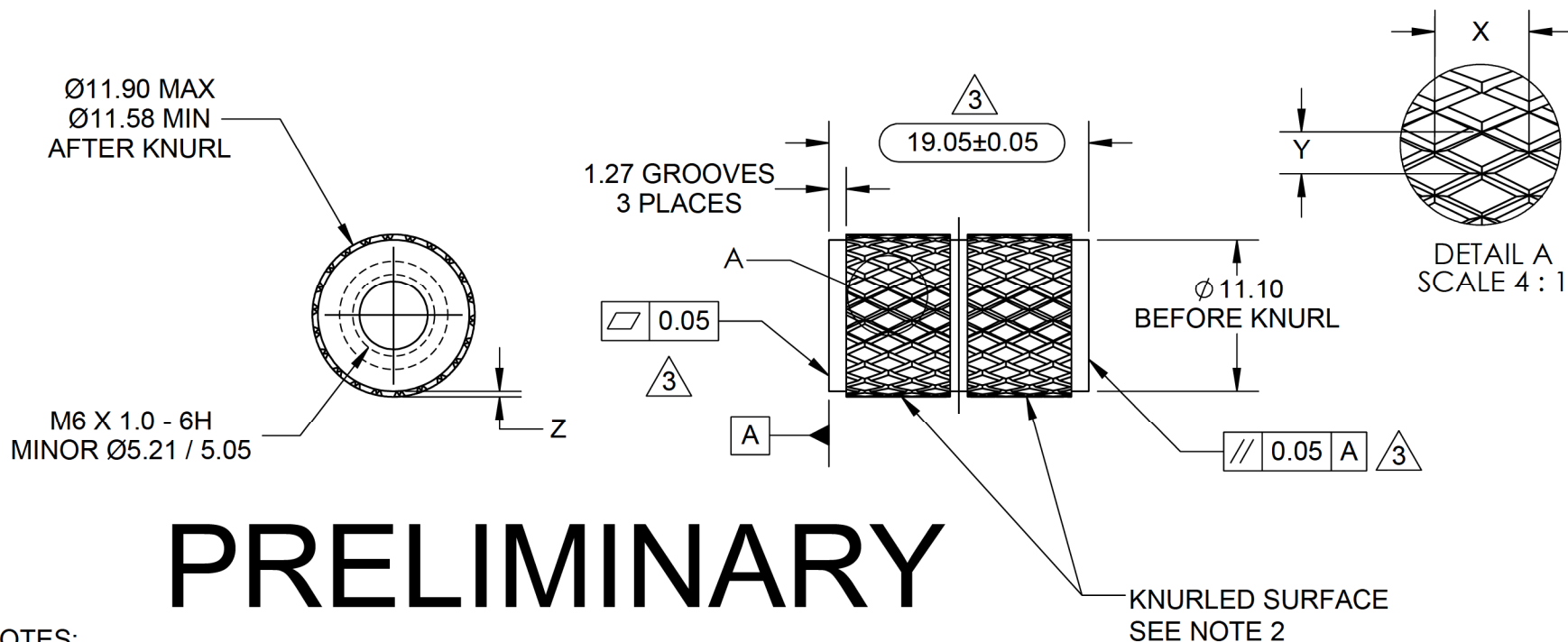


REVISIONS					
REV.	DESCRIPTION	REV. BY	NO.	DATE	APV'D
03	+/- 0.05 TOLERANCE ADDED TO 19.05, GD&T ADDED. ADDED KNURL PITCH & DEPTH NOTE.		--		



# PRELIMINARY

## NOTES:

1) DIN 933 CLASS 8.8 OR EQUIVALENT

2) KNURL (2 X 0.300" LONG)

KNURL PITCH AND DEPTH

X: 3.0-4.0 mm

Y: 1.5-2.0 mm

Z: 0.20-0.4 mm

**WORK IN PROGRESS**

MATERIAL:  
CARBON STEEL  
HRC:22-32  
RoHS COMPLIANT

FINISH:  
YELLOW ZINC  
TRIVALENT  
CHROMATE OR  
EQUIVALENT

STANDARD TOLERANCES:  
(UNLESS OTHERWISE SPECIFIED)

UNITS: MM

X	± 0.40	X	± 2°
X.X	± 0.40	X.X	± 1°
X.XX	± 0.25		
X.XXX	± 0.12		

FILE NAME:

V1602091600

SHEET SIZE: **A**

DATE:

09/13/2016

DRAWN BY:

A.A.S.

PART DESCRIPTION:

**FILLER**

EXTENDED DESCRIPTION:

M6 X 1.0 KNURLED INSERT

PART NUMBER:

**V1602091603**

DO NOT SCALE PRINT

SHEET 1 OF 1