
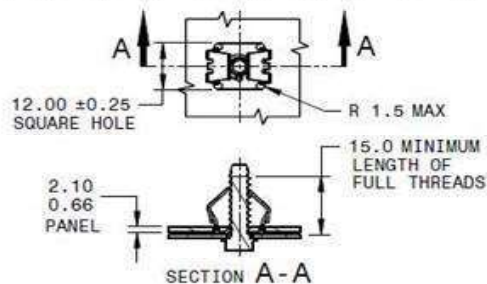
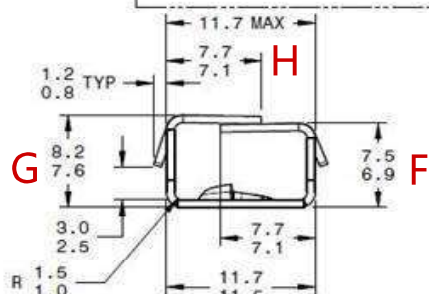


Automatic processing of the part requires prior consultation with Raymond TINNETMAN.



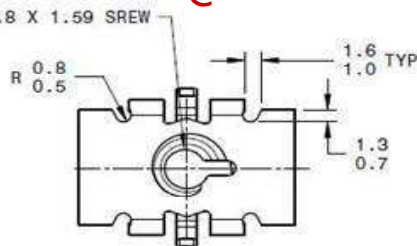
Isometric view  
Scale: 1:1



SECTION A-A

TYPICAL ASSEMBLY

Scale: 1:1




NOTES:

1. INSTALLATION IN A 12.00mm SQUARE HOLE = MAX 62.0 N (14.0 LBS).
2. DESTRUCTION TORQUE USING A POINTED SCREW (MIN) = 5 Nm (44.0 IN.LBS).
3. MAX BREAK THROUGH TORQUE USING A POINTED SCREW IN A 11.75 SQUARE HOLE IN A 1.0mm THICK PANEL = 1.0 Nm (8.8 IN.LBS).
4. MIN PUSHOUT (WITHOUT SCREW) = 111 N (25 LBS).
5. MIN PUSHOUT (WITH SCREW) = 899 N (200 LBS).

“CONDITIONS OF USE”

[illegible]

(K) Mechanical properties: rugged		<b>ALL RIGHTS RESERVED</b>		Classification code <b>AC-AE</b>	
Project No.:		Origin: <b>D09220-W48159</b>		Project Manager: <b>RAPP.T</b>	
Scale:		Format:		Date:	
<b>3:1</b>		<b>A3</b>		<b>28.11.2016</b>	
		General Tolerance dimension: $\pm 0.50$ mm angle: $\pm 5.00^\circ$		Prepared by: <b>PRZYBYL.W</b>	
ALL DIMENSIONS ARE IN MILLIMETERS		Approved by:		<b>20161130141458</b>	
Mat. thickness:		<b>0.64</b>		Scale (mm):	
<b>204.1</b>		Weight (g):		<b>-</b>	

<p> <a href="#">See parts list</a> </p>	<p> <a href="#">Fanzab code</a> </p>
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See memo list

See parts list	
Material	Ref. Code
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•	

See parts list	-
Tuxedo	

•

EXPANSION NUT  
M4.8 X 1.59

Reference / Part no.	Drawing type
137940 - 0 - 01	C-Customer

Customer part no.	Order
	1/1

As	0111-1264	REWORKING ACCORDING TO SAP; NO PART CHANGE; ASKED URGENT GO	26.11.16	MR	Document path is:	01666		1/1
Rev.	000 01	Revision description	Date	Name	SAP system & version	CATIA V5 R24 SP4	File name	127940-0000