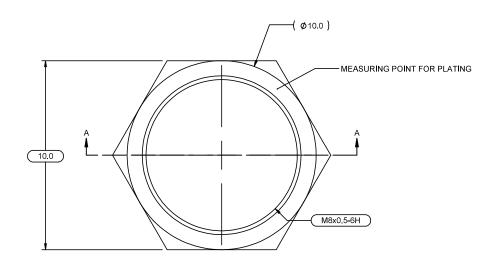
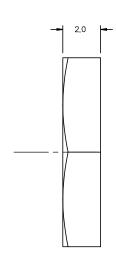
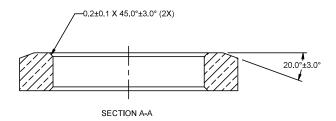
REV	ECO NO.	DESCRIPTION	DATE	DRAWN
С	77446	CHG DESC.	2/22/22	MRM







## NOTES:

- 1. PART SHALL BE BURR FREE. BREAK ALL INTERNAL AND EXTERNAL SHARP EDGES 0.3R MAX.
- 2. SURFACE FINISH UNLESS OTHERWISE NOTED: 1.6 MICRONS FOR THREADS, FOR ALL OTHER FEATURES: 3.18 MICRONS.
- 3. ALL THREADS SHALL BE INSPECTED.
- 4. ALTERNATIVE MATERIAL:

MATERIAL	SPECIFICATION	TEMPER
DIN EN12164:2011-08	CuZn39Pb3	R430, R500

l l	MATERIAL:	DRAWN BY	DATE					Ï
	COPPER ALLOY UNS C3600	ZCW	8/22/2012					
	HO2 (FREE-CUTTING BRASS, 1/2 HARD, ASTM	CHECKED BY	DATE					
	B16) or CuZn39Pb3 (DIN)	- ERR	DR!:Checked					
	FOR ALTERNATE	APPROVED BY	DATE					
- 1	MATERIAL SEE NOTE 4 FINISH:	- ERRO	R!:Approved					
- [	-шиоп.	UNITS: MIL	LIMETERS	DESCRI	PTION			
	ELECTROLYTIC NICKEL	0.5 TO (	6 ± 0.1	NUTL,M8X0.5,HEX4,BRA,NIC				
	OVER COPPER	6 TO 30	) ± 0.2					
L		OVER 3	0 ± 0.3	SIZE	ID NUMBER			REV
	3RD ANGLE PROJECTION	ANGLE	S ± 1°	Α		10166579		C
	$\oplus \ \Box$	ALL DIMENSIONS DO NOT SCAL		SCALE	5:1	FILE: 10166579.slddrw	SHEET	1 OF 1