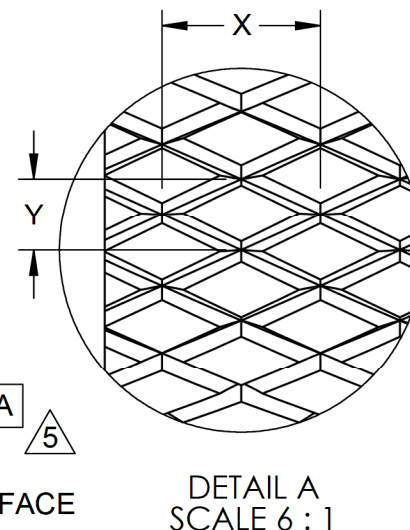
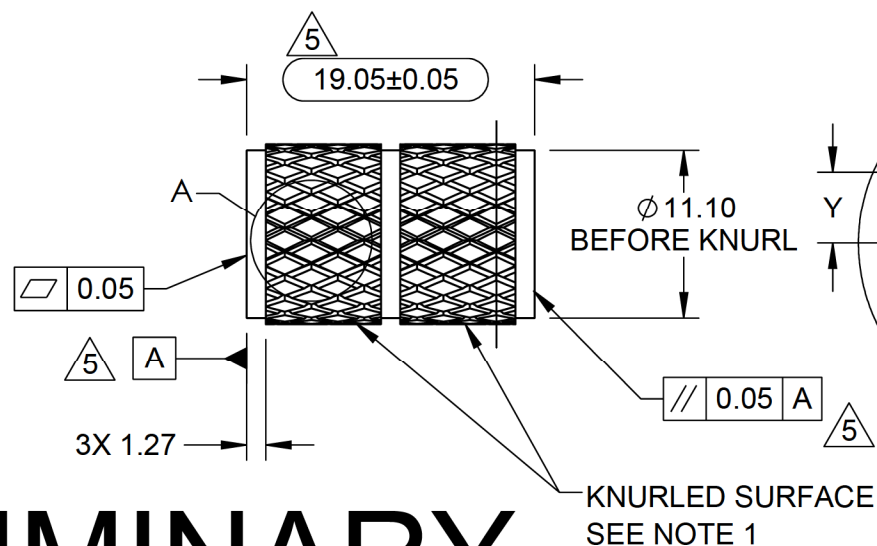
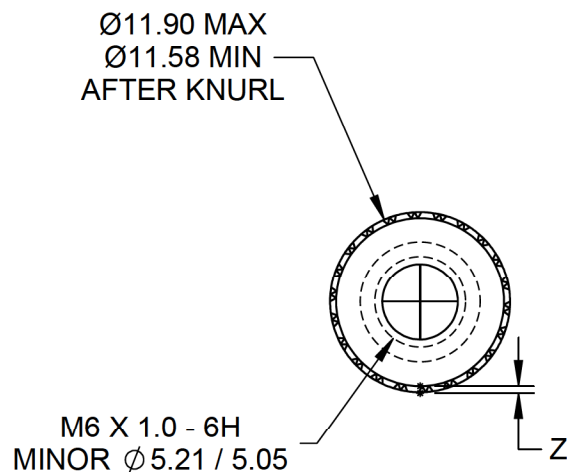


REVISIONS					
REV.	DESCRIPTION	REV. BY	NO.	DATE	APV'D
05	ADDED GD&T. UPDATED NOTES.		--		



PRELIMINARY

NOTES:



- 1) KNURL (2 X 0.300" LONG)
KNURL PITCH AND DEPTH
X: 3.0-4.0 mm
Y: 1.5-2.0 mm
Z: 0.20-0.4 mm

WORK IN PROGRESS

MATERIAL:
303,304, OR 316
STAINLESS STEEL

FINISH:
PASSIVATED

STANDARD TOLERANCES:
(UNLESS OTHERWISE SPECIFIED)

UNITS: MM

X	± 0.40	X	± 2°
X.X	± 0.40	X.X	± 1°
X.XX	± 0.25		
X.XXX	± 0.12		

FILE NAME:

V1607840100

SHEET SIZE: **A**

DATE:

09/17/2020

DRAWN BY:

J.Z.

PART DESCRIPTION:

FILLER

EXTENDED DESCRIPTION:

M6 x 1.0 KNURLED INSERT

PART NUMBER:

V1607840105

DO NOT SCALE PRINT

SHEET 1 OF 1