

Homework-4-SolutionsSolution 1 : (14.5) :

→ Assume a memory with B -bit words ($B \geq 2$).

MATIS+ algorithm detects all AF's and SAF's.

→ MATIS+ algorithm for a memory with $B=4$,

General MATIS+ algorithm: $\{\Downarrow(w_0); \uparrow(r_0, w_1); \Downarrow(r_1, w_0)\}$

$w_0 \quad r_0 \quad w_1 \quad r_1 \quad w_2$

For a 4-bit word. Let's say $a = 0000$ & $b = 1111$

MATIS+ algorithm for 4-bit word: $\{\Downarrow(w_a); \uparrow(r_a, w_b); \Downarrow(r_b, w_a)\}$

$w_0 \quad r_0 \quad w_1 \quad r_1 \quad w_2$

Faults	Sensitizing	Detection	Comments
SAF $\langle A/0 \rangle$	w_1 sensitized at w_1 of M_1	w_2 detected at r_1 of M_2	$(M_1 + M_2)$ detects the fault $\langle A/0 \rangle$. Similarly it detects $\langle A/1 \rangle$.
SAF $\langle A/1 \rangle$	w_0 sensitized at w_0 of M_0	w_1 detected at r_0 of M_1	$(M_1 + M_2)$ detects the fault $\langle A/1 \rangle$. Similarly it detects $\langle A/0 \rangle$.

Thus; all the SAF's are detected by the MATIS+ algorithm.

Address Decoder Faults: The condition for AF:
① $\uparrow(r_x, \dots, w_x^*)$. ② $\downarrow(r_x^*, \dots, w_x)$, are satisfied by
 $M_1 \uparrow(r_a, w_b)$ and $M_2 \downarrow(r_b, w_a)$.

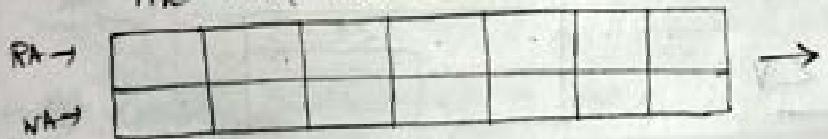
thus, AF's are detected by the MATS+ algorithm.

→ for $a=0000$ and $b=1111$; the condition of
 $\uparrow(r_a, w_b)$ and $\downarrow(r_b, w_a)$ will satisfy the AD faults.

Question

14.6:

- Given: FIFO memory has separate read/write ports.
→ Every read and write operation increments the address register.
→ Read operation reads data RA & WA 00 0.
→ Read operation reads data RA₁ RA₂ ... RA_n



- FIFO as the name states means first-in & first-out.
which means; whatever was in went out first.
→ Mark that can be traversed in increasing + decreasing
order but given the conditions of FIFO, after every read/write
operations; the address will increment. Thus; it will
contain only incremental order of sequences.

Ex. $\{ \uparrow(r_x, w_x^*), \underline{\downarrow(r_x^*, w_x)} \}$

→ Similarly, consider the decremental order of sequence.

$$\{ \underline{\downarrow(r_x^*, w_x)}, \underline{\downarrow(r_x, w_x^*)} \}$$

→ Thus, the only possible match elements for the incremental addresses in PFO are;

$\uparrow(r_x)$, $\uparrow(w_x)$, $\uparrow(r_x, w_y)$, $\uparrow(w_y, r_x)$: where $x, y \in \{0, 1\}$

→ Thus; the consequence of these restrictions is that, not all AF's and not all CF's will be detectable.

Solution 4.7 :

Given: for $I = 0$ to 1023

$$A[I] := (I \bmod 256)$$

$$A[0] = 0 \quad A[256] = 0$$

$$A[1] = 1 \quad A[257] = 1$$

$\uparrow (w_a)$

$$A[255] = 255$$

for $I = 0$ to 1023

Read $A[I]$

$$A[2] := 255 - (I \bmod 256) \quad \uparrow (r_a, w_b)$$

$$A[0] = 255 \quad A[257] = 255$$

$$A[1] = 254$$

$$A[255] = 0.$$

for $I = 0$ to 1023

Read $A[I]$

$\uparrow (r_b)$

$$A[0] = 255 \quad A[257] = 255$$

$$A[255] = 0.$$

Thus, the sequence form above;

$$\uparrow(w_a) \uparrow(r_b, w_b) \uparrow(r_b).$$

Consider 1-bit word: $\uparrow(w_0) \uparrow(r_0, w_1) \uparrow(r_1)$.

$$M_0 \quad M_1 \quad M_2$$

(i). In order to detect unlinked AP's, they should satisfy the condition $\uparrow(r_x, \dots, w_a^*) + \downarrow(r_x^*, \dots, w_y)$. But in the above case, we only have $\uparrow(r_b, w_1)$ or $\uparrow(r_1, w_0)$. Thus, only partial detection occurs.

→ Similarly, for the memory consisting of 1024 8-bit words; we cannot completely detect the AP's.

(ii). Unlinked SAW:

→ Since there exists write and read operation one after another; SAI & SAD faults are detectable.

→ From the example of 1-bit word; $\uparrow(w_0) \uparrow(r_0, w_1)$ will be able to detect SAI fault.

→ Thus, $\uparrow(r_b, w_1)$, $\uparrow(r_1)$ will be able to detect SAD fault.

(iii). Unlinked TFL :

- There exists only one transition, either 0 to 1 or 1 to 0.
- But in the sequence obtained; only lower to higher transition is obtained that's 0 to 1.
- Thus, all TFLs cannot be detected.

(iv). Unlinked CF_{STs} : Consider $C \leftarrow G$

Step	Mark Element	state S_{ij} before operation	operation	state S_{ij} after operation
1	M_0	—	w_0 into i w_i into j	— S_{00}
2		—		
3	M_1	S_{00}	r_0 from i	S_{00}
4		S_{10}	w_1 into i	S_{10}
5		S_{10}	r_0 from j	S_{10}
6		S_{10}	w_1 into j	S_{11}
7	M_2	S_{11}	r_1 from i	S_{11}
8		S_{11}	r_1 from j	S_{11}

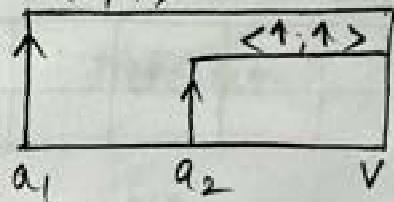
In the above 1-bit word example, CF_{STs} aren't detected.

Similarly, for the memory with 1024 8-bit words, not all states of CF_{STs} can be detected.

Solution 14.8 :

④. linked CF (d's) : $\langle \uparrow; \downarrow \rangle a_1 v \# \langle \uparrow; \downarrow \rangle a_2 v$

Case 1 : $a_1 < a_2 < v$



No $\rightarrow N1$
 $v = 0 \rightarrow ①$
 $a_2 = 0 \rightarrow ②$
 $a_1 = 0 \rightarrow 1$

Step 1 : Write zeros (Initializing all values to 0).

→ This is done by $M_0 : \uparrow w(0)$.

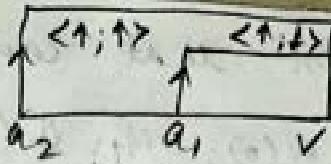
Step 2 : Reading zero & writing one will serialize a_2 .

→ This is done for incrementing addresses.

$M_1 : \uparrow(r(0); w(1))$

→ This is for detecting a_2 .

Case 2: $a_2 < a_1 < v$:

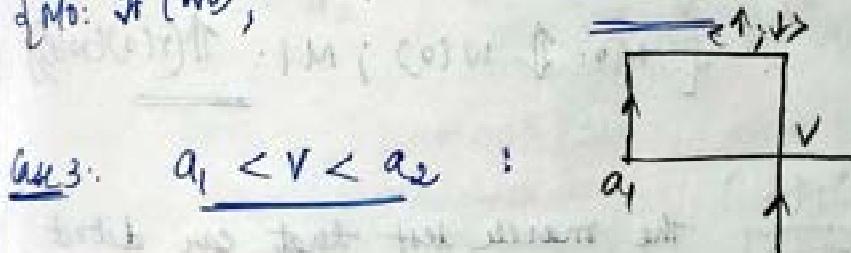


- In the incremental order of the address, the action to be performed to detect a_1 is;
Read 1 \rightarrow Write 0 \rightarrow Write 1.

$M_2 : \uparrow(r(1), w(0), w(1))$.

Thus, combining cases ① & ②, the fell. will be the mask test to detect (finds;

$\{ M_0 : \uparrow(w_0); M_1 : \uparrow(r(0), w(1)); M_2 : \uparrow(r(1), w(0), w(1)) \}$



Ans 3: $a_1 < v < a_2$:

→ 1: Writing zeros. Initializing to zero. $<r, w>$.

→ This is done by No: $\uparrow w(0)$.

→ 2: Reading zero & writing 1 will detect a_2 in decrementing address.

M₁: $\downarrow(r(0), w(1))$

→ This detects a_2 .

→ 3: reading 1 in incrementing address.

M₂: $\uparrow(r(1))$. → This detects a_1 .

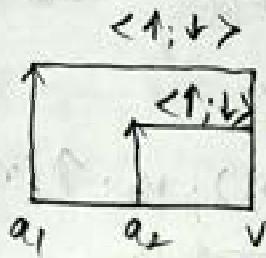
Thus, the march test that can detect the faults for cases are; $\{ M_0: \uparrow w(0); M_1: \downarrow(r(0), w(1)); M_2: \uparrow\downarrow(r(0), w(1)) \}$.

(b). The possible scenarios if the a -cells can take any position relative to the v -cell are;

$$(i). a_1 < a_2 < v \quad (iii). v < a_1 < a_2 \quad (v). a_1 < v < a_2$$

$$(ii). a_2 < a_1 < v \quad (iv). v < a_2 < a_1 \quad (vi). a_2 < v < a_1$$

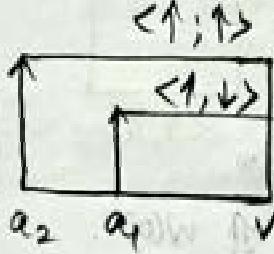
$$(i). \underline{a_1 < a_2 < v}.$$



The March test that can detect this fault will be;

$$\{ M_0: \uparrow w(0); M_1: \uparrow\downarrow(r(0), w(1)) \}$$

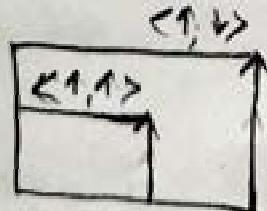
$$(ii). \underline{a_2 < a_1 < v}.$$



The March test that can detect this fault will be;

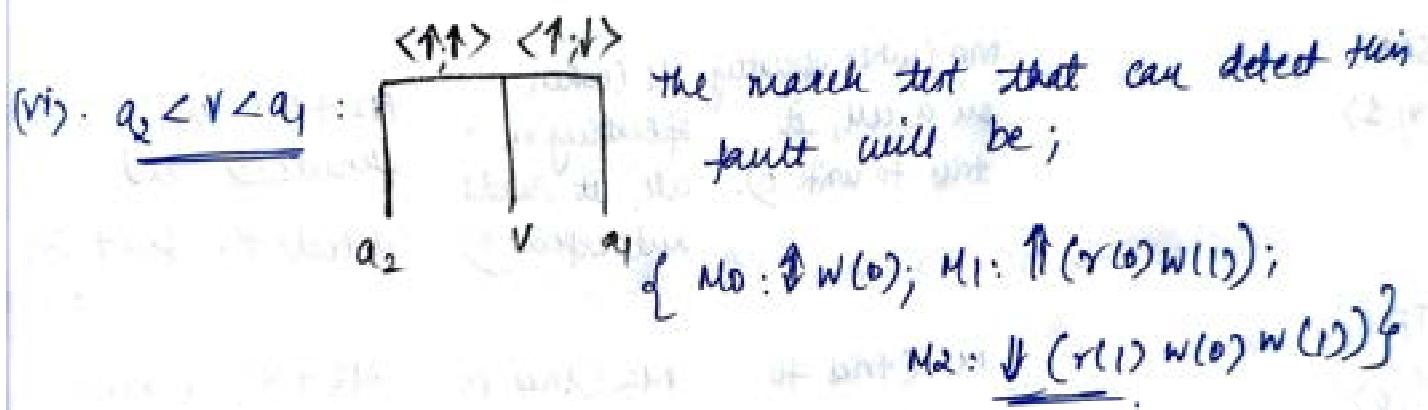
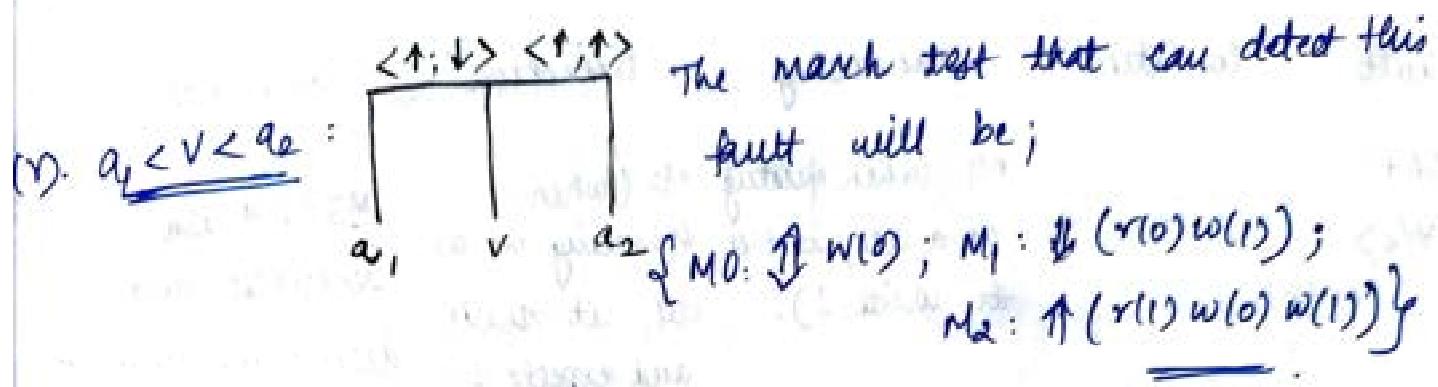
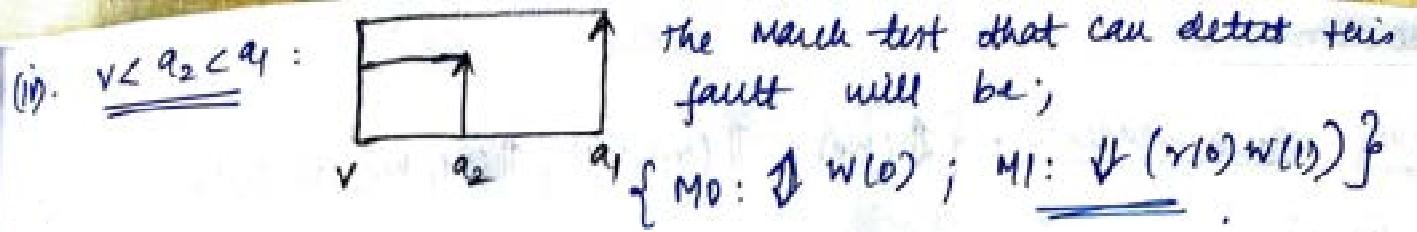
$$\{ M_0: \uparrow w(0); M_1: \uparrow(r(0), w(1)); M_2: \uparrow(r(1), w(0), w(1)) \}$$

$$(iii). \underline{v < a_1 < a_2}.$$



The March test that can detect this fault will be;

$$\{ M_0: \uparrow w(0); M_1: \downarrow(r(0), w(1)); M_2: \uparrow(r(1), w(0), w(1)) \}$$



Solution 2

Given. March sequence : $\{ \downarrow(w_0); \uparrow(r_0, w_1); \uparrow(m_1, w_0); \downarrow(r_0, w_1); \downarrow(m_1, m_2) \}$
 $m_0 \quad m_1 \quad m_2 \quad m_3$
(i), (ii), (iii).

Fault	Condition	sensitizing	Detection	Comments
SAF $\langle \forall/0 \rangle$		m_1 (when operating on a cell, it tries to write 1).	m_2 (when operating on a cell, it reads and expects 1).	$m_3 + m_4$ also sensitizes and detects the fault.
SAF $\langle \forall/1 \rangle$		m_0 (when operating on a cell, it tries to write 0).	m_1 (when operating on a cell, it reads and expects 0)	$m_2 + m_3$ also sensitizes and detects the fault.
TF $\langle \uparrow/0 \rangle$		m_1 (tries to update a 1) $0 \rightarrow 1$	m_2 (tries to read a 1 but detects a 0).	$m_3 + m_4$ together do the same action.
TF $\langle \downarrow/1 \rangle$		m_2 (tries to write a 0) $1 \rightarrow 0$	m_3 (tries to read a 0 but detects a 1).	$m_4 + m_5$ together do the same action.
AP's			$m_1 + m_4$ $m_2 + m_3$	$m_1 + m_4 / m_2 + m_3$ Can detect only one they satisfy the condition for it.

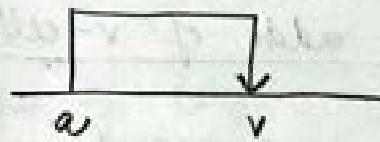
(iii). Unlinked CF's (CFin, Cfid, Cst) :

the 2 subtypes of Ffin : $\langle \uparrow; \uparrow \rangle < \downarrow; \downarrow \rangle$.

the different address combinations possible are;

- o addr of a-cell < addr of v-cell
- o addr of a-cell > addr of v-cell.

Case 1: addr of a-cell < addr of v-cell :



search sequence : $\{ \uparrow(w_0); \uparrow(r_0, w_1); \uparrow(r_1, w_0); \downarrow(r_0, w_1); \downarrow(r_1, w_0); \uparrow(r_0) \}$
M₀ M₁ M₂ M₃ M₄ M₅

Fault. $\langle \uparrow; \uparrow \rangle$

	M ₀ (w ₀)	M ₁ (r ₀) (w ₁)	M ₂ (r ₁) (w ₀)	M ₃ (r ₀) (w ₁)	M ₄ (r ₁) (w ₀)	M ₅ (r ₀)
v	0	1 → 0	1 → 0	0 → 1 → 0	0 → 0	0
a	0	0 → 1	1 → 0	0 → 1	1 → 0	0

thus, we see that the aggressor cell (a) is sensitized in w₁ of M₁.

and is detected in r₀ of M₁.

Also, we see that the aggressor cell (a) is sensitized in r₁ of M₃
and is detected in r₁ of M₄.

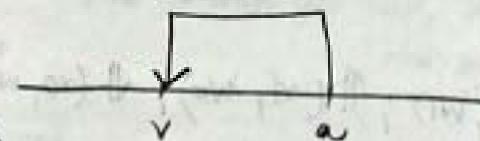
③. Fault: $\langle \downarrow; \uparrow \rangle$

	M0 (W0)	M1 (Y0) (W1)	M2 (Y1) (W0)	M3 (Y0) (W1)	M4 (Y1) (W0)	M5 (Y0)
v	0	0 → 1	0 → 0	0 → 1	1 → 0 → 1	1
a	0	0 → 1	1 → 0	0 → 1	1 → 0	0

→ thus, we see that the aggressor cell (a) is sensitized in W0 of M4 and is detected in Y0 of M5.

Case 2: addr of a-cell > addr of v-cell

③. Fault: $\langle \uparrow; \downarrow \rangle$



	M0 (W0)	M1 (Y0) (W1)	M2 (Y1) (W0)	M3 (Y0) (W1)	M4 (Y1) (W0)	M5 (Y0)
a	0	0 → 1	1 → 0	0 → 1	1 → 0	0
v	0	0 → 1 → 0	0 → 0	0 → 1	1 → 0	0

→ Thus, we see that the aggressor cell (a) is sensitized in W1 of M1 and is detected in Y1 of M2.

→ Also, the aggressor cell (a) is sensitized in W1 of M3 and is detected in Y0 of M3.

④ Fault: $\langle \downarrow; \uparrow \rangle$.

	M0	M1	M2	M3	M4	M5
	(wo)	(yo) (wi)	(y1) (wo)	(y1) (wi)	(y1) (wo)	(yo)
v	0	0 → 1	1 → 0	0 → 1	1 → 0	0
a	0	0 → 1	1 → 0 → 1	1 → 1	1 → 0	0

→ thus, the aggressor cell (a) is sensitized in yo of M2
and is detected in y1 of M3.

The + subtypes of CFid: $\langle \uparrow; 0 \rangle, \langle \uparrow; 1 \rangle, \langle \downarrow; 0 \rangle, \langle \downarrow; 1 \rangle$

①. addr of a-cell < addr of v-cell.

②. addr of a-cell > addr of v-cell.

case: addr of a-cell <= addr of v-cell:



①. Fault: $\langle \uparrow; 0 \rangle$

	M0	M1	M2	M3	M4	M5
	(wo)	(yo) (wi)	(y1) (wo)	(yo) (wi)	(y1) (wo)	(yo)
v	0	0 → 1	1 → 0	0 → 1 → 0	0 → 0	0
a	0	0 → 1	1 → 0	0 → 1	1 → 0	0

→ thus, the aggressor cell (a) is sensitized in wi of M3 and
is detected in y1 of M4.

②. fault : $\langle \downarrow; 0 \rangle$

M_0 (wo)	M_1 (ro) (wi)	M_2 (ri) (wo)	M_3 (ro) (wi)	M_4 (ri) (wo)	M_5 (ro)
v 0	$0 \rightarrow 1$	$\textcircled{1} \rightarrow 0$	$0 \rightarrow 1$	$1 \rightarrow 0$	$1 \rightarrow 0$
a 0	$0 \rightarrow 1$	$1 \rightarrow 0$	$0 \rightarrow 1$	$1 \rightarrow 0$	0

→ Thus, we see that the aggressor cell (a) is sensitized in w0 of M2 and is detected in r1 of M4.

③. fault : $\langle \uparrow; 1 \rangle$

M_0 (wo)	M_1 (ro) (wi)	M_2 (ri) (wo)	M_3 (ro) (wi)	M_4 (ri) (wo)	M_5 (ro)
v 0	$1 \rightarrow 1$	$1 \rightarrow 0$	$0 \rightarrow 1$	$1 \rightarrow 0$	0
a 0	$0 \rightarrow 1$	$1 \rightarrow 0$	$0 \rightarrow 1$	$1 \rightarrow 0$	0

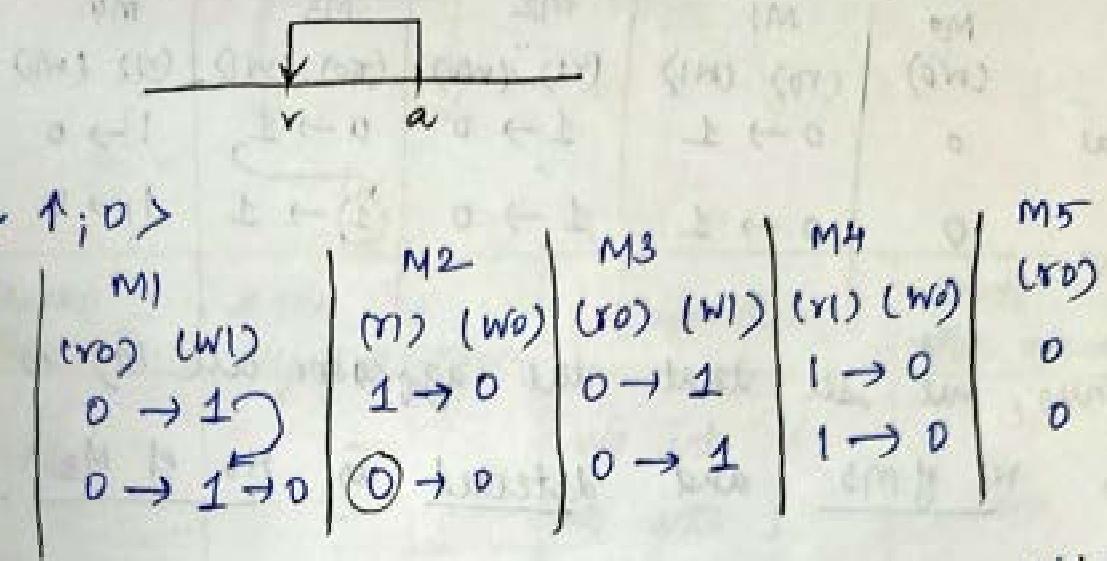
→ Thus, we see that the aggressor cell (a) is sensitized in w1 of M1 and is detected in r0 of M4.

④. fault : $\langle \downarrow, 1 \rangle$

M_0 (wo)	M_1 (ro) (wi)	M_2 (ri) (wo)	M_3 (ro) (wi)	M_4 (ri) (wo)	M_5 (ro)
v 0	$0 \rightarrow 1 \rightarrow 1 \rightarrow 0$	$0 \rightarrow 1$	$0 \rightarrow 1$	$1 \rightarrow 0 \rightarrow 1$	$\textcircled{1}$
a 0	$0 \rightarrow 1$	$1 \rightarrow 0$	$0 \rightarrow 1$	$1 \rightarrow 0$	0

→ Thus, we see that the aggressor cell (a) is sensitized in w0 of M4 and is detected in r0 of M5.

case 2 : addr of a-cell > addr of v-cell :



→ Thus, we see that the aggressor cell (a) is sensitized in M1 of M1 and is detected at n_1 of N_2 .

	<u>fault</u>	< ↓ ; ° >								M5
		M1	M2	M3	M4					(Y3)
a		(W0) 0	(W0) $0 \rightarrow 1$	(W0) $1 \rightarrow 0$	(W0) $0 \rightarrow 1$	(W0) $1 \rightarrow 0$				0
✓		0	$0 \rightarrow 1$	$1 \rightarrow 0$	$0 \rightarrow 1$	$0 \rightarrow 1$	$0 \rightarrow 0$	$0 \rightarrow 0$	$0 \rightarrow 0$	0

Then, we see that the aggressor cell (a) is sensitized in W_o of M_y and is detected at r₁ of M_y.

③. Fault: $\langle \uparrow; 1 \rangle$

	M0 (wo)	M1 (ro) (wi)	M2 (r1) (wo)	M3 (ro) (wd)	M4 (r1) (wo)	M5 (ro)
a	0	0 → 1	1 → 0	0 → 1	1 → 0	0
v	0	0 → 1	1 → 0	1 → 1	1 → 0	0

→ Thus, we see that the aggressor cell (a) is sensitive in w1 of M3 and detected in no of M3.

④. Fault: $\langle \downarrow; 1 \rangle$

	M0 (wo)	M1 (ro) (wi)	M2 (r1) (wo)	M3 (ro) (wi)	M4 (r1) (wo)	M5 (ro)
a	0	0 → 1	1 → 0	0 → 1	1 → 0	0
v	0	0 → 1	1 → 0 → 1	1 → 1	1 → 0	0

→ Thus, we see that the aggressor cell (a) is sensitive in wo of M2 and detected in no of M3.

The 4 subtypes of Cfst: $\langle 1; 0 \rangle, \langle 1; 1 \rangle, \langle 0; 0 \rangle, \langle 0; 1 \rangle$

①. addr of a-cell < addr of r-cell.

②. addr of a-cell > addr of r-cell.

Case 1 : addr. of r-cell < addr. of a-cell :

(C_i)

(C_j)

Step	Memory Element	State S _{ij} before operation	operation	State S _{ij} after operation
1	M ₀	-	W ₀ into i	-
2		-	W ₀ into j	S ₀₀
3	M ₁	S ₀₀	R ₀ from i	S ₀₀
4		S ₀₀	W ₁ into i	S ₁₀
5		S ₁₀	R ₀ from j	S ₁₀
6		S ₁₀	W ₁ into j	S ₁₁
7	M ₂	S ₁₁	R ₁ from i	S ₁₁
8		S ₁₁	W ₀ into i	S ₀₁
9		S ₀₁	R ₁ from j	S ₀₁
10		S ₀₁	W ₀ into j	S ₀₀
11	M ₃	S ₀₀	R ₀ from j	S ₀₀
12		S ₀₀	W ₁ into j	S ₀₁
13		S ₀₁	R ₀ from i	S ₀₁
14		S ₀₁	W ₁ into i	S ₁₁
15	M ₄	S ₁₁	R ₁ from j	S ₁₁
		S ₁₁	W ₀ into j	S ₁₀
		S ₁₀	R ₁ from i	S ₀
		S ₁₀	W ₀ into i	S ₀₀

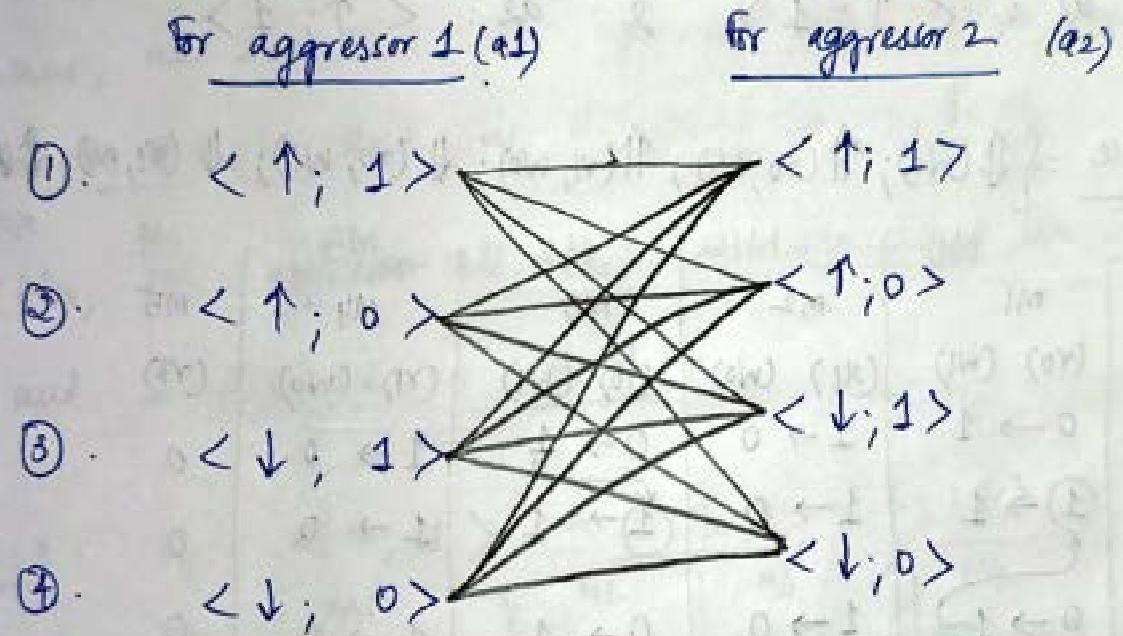
→ Thus, from the above, we observe that in each state the values of cell 'i' & 'j' are read. Thus, all the state faults are detected.

Case 2 : add. of v-cell > addr. of a-cell

Step	March element	(C _i) state s _{ij} before operation	(C _j) operation	state s _{ij} after operation.
1	M ₀	—	W ₀ into i	—
2		—	W ₀ into j	S ₀₀
3	M ₁	S ₀₀	R ₀ from j	S ₀₀
4		S ₀₀	W ₁ into j	S ₀₁
5		S ₀₁	R ₀ from i	S ₀₁
6		S ₀₁	W ₁ into i	S ₁₁
7	M ₂	S ₁₁	R ₁ from j	S ₁₁
8		S ₁₁	W ₀ into j	S ₁₀
9		S ₁₀	R ₁ from i	S ₁₀
10		S ₁₀	W ₀ into i	S ₀₀
11	M ₃	S ₀₀	R ₀ from i	S ₀₀
12		S ₀₀	W ₁ into i	S ₁₀
13		S ₁₀	R ₀ from j	S ₁₀
14		S ₁₀	W ₁ into j	S ₁₁
15	M ₄	S ₁₁	R ₁ from i	S ₁₁
16		S ₁₁	W ₀ into i	S ₀₁
17		S ₀₁	R ₁ from j	S ₀₁
18		S ₀₁	W ₀ into j	S ₀₀

→ Thus, from the above, we observe that in each state, the values of cells 'i' and 'j' are read. Thus, all the states faults are detected.

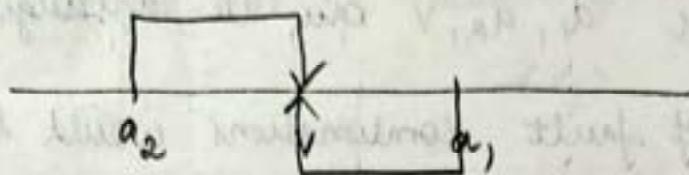
Linked Coupling Fault: For linked faults, we would have 2 aggressors say a_1 & a_2 and one victim (v). The ways in which these a_1, a_2, v can be arranged is $3! = 6$ ways. → the total no. of fault combinations would be 16 (4×4). as below ; each matched with another;



→ The 6 different combinations of a_1, a_2, v would be:

- ①. $a_1 < v < a_2$
- ②. $a_1 < a_2 < v$
- ③. $v < a_1 < a_2$
- ④. $v < a_2 < a_1$
- ⑤. $a_2 < a_1 < v$
- ⑥. $a_2 < v < a_1$

→ Let's consider the 6th case as $a_2 < v < a_1$ and check for all 16 combinations,



Case 1 : $a_1 : \langle \uparrow; 1 \rangle$ & $a_2 : \langle \uparrow; 1 \rangle$

March Sequence : { $\uparrow\downarrow(w_0)$; $\uparrow(r_0, w_1)$; $\uparrow\uparrow(r_1, w_0)$; $\downarrow\uparrow(r_0, w_1)$; $\downarrow\downarrow(r_1, w_0)$; $\uparrow\downarrow(r_0, w_1)$; $\uparrow\uparrow(r_1, w_0)$; $\downarrow\downarrow(r_0, w_1)$;

	M0 (w0)	M1 (r0) (w1)	M2 (r1) (w0)	M3 (r1) (w0)	M4 M5 (r1)	Mf Ms
a_1	0	$0 \rightarrow 1$	$1 \rightarrow 0$	$0 \rightarrow 1$	$1 \rightarrow 0$	0
v	0	$\textcircled{1} \rightarrow 1$	$1 \rightarrow 0$	$\textcircled{1} \rightarrow 1$	$1 \rightarrow 0$	0
a_2	0	$0 \rightarrow 1$	$1 \rightarrow 0$	$0 \rightarrow 1$	$1 \rightarrow 0$	0

→ Thus, we see that the aggressor cell (a_2) is sensitized in w_1 of M_1 and detected in r_0 of M_1 .

→ Also, the aggressor cell (a_1) is sensitized in w_1 of M_2 and detected in r_0 of M_3 .

	$a_1 : \langle \uparrow; 1 \rangle$	\wedge	$a_2 : \langle \uparrow; 0 \rangle$		
M_0 (w_0)	M_1 (w_0) (w_1)	M_2 (y_1) (w_0)	M_3 (y_0) (w_1)	M_4 (y_1) (w_0)	M_5 (y_0)
a_1 0	$0 \rightarrow 1$	$1 \rightarrow 0$	$0 \rightarrow 1$	$1 \rightarrow 0$	0
\vee	$0 \rightarrow 1$	$1 \rightarrow 0$	$1 \rightarrow 0$	$0 \rightarrow 0$	0
a_2 0	$0 \rightarrow 1$	$1 \rightarrow 0$	$0 \rightarrow 1$	$1 \rightarrow 0$	0

→ thus, we see that the aggressor cell (a_1) is sensitized in w_1 of M_3 and is detected in w_0 of M_3

→ Also, the aggressor cell (a_2) is sensitized in w_1 of M_3 and is detected in w_1 of M_4 .

	$a_1 : \langle \uparrow; 1 \rangle$	\wedge	$a_2 : \langle \downarrow; 1 \rangle$		
M_0 (w_0)	M_1 (w_0) (w_1)	M_2 (y_1) (w_0)	M_3 (y_0) (w_1)	M_4 (y_1) (w_0)	M_5 (y_0)
a_1 0	$0 \rightarrow 1$	$1 \rightarrow 0$	$0 \rightarrow 1$	$1 \rightarrow 0$	0
\vee	$0 \rightarrow 1$	$1 \rightarrow 0$	$1 \rightarrow 1$	$1 \rightarrow 0 \rightarrow 1$	1
a_2 0	$0 \rightarrow 1$	$1 \rightarrow 0$	$0 \rightarrow 1$	$1 \rightarrow 0$	0

→ thus, we see that the aggressor cell (a_1) is sensitized in w_1 of M_3 and is detected in w_0 of M_3 .

→ Also, the aggressor cell (a_2) is sensitized in w_0 of M_4 and is detected in w_0 of M_5 .

Case 4: $a_1: < \uparrow; 1 >$ & $a_2: < \downarrow; 0 >$

M ₀ (W ₀)	M ₁ (r ₀) (W ₁)	M ₂ (r ₁) (W ₀)	M ₃ (r ₀) (W ₁)	M ₄ (r ₁) (W ₀)	M ₅ (r ₀)
a_1 0	$0 \rightarrow 1$	$1 \rightarrow 0$	$0 \rightarrow 1$	$1 \rightarrow 0$	0
v 0	$0 \rightarrow 1$	$\textcircled{0} \rightarrow 0$	$\textcircled{1} \rightarrow 1$	$1 \rightarrow 0$	0
a_2 0	$0 \rightarrow 1$	$1 \rightarrow 0$	$0 \rightarrow 1$	$1 \rightarrow 0$	0

→ Thus, we see that the aggressor cell (a_2) is sensitized in W_0 of M_2 and is detected in W_1 of M_2 .

→ Also, the aggressor cell (a_1) is sensitized in W_1 of M_3 and is detected in W_0 of M_3 .

Case 5: $a_1: < \uparrow; 0 >$ & $a_2: < \uparrow; 0 >$

M ₀ (W ₀)	M ₁ (r ₀) (W ₁)	M ₂ (r ₁) (W ₀)	M ₃ (r ₀) (W ₁)	M ₄ (r ₁) (W ₀)	M ₅ (r ₀)
a_1 0	$0 \rightarrow 1$	$1 \rightarrow 0$	$0 \rightarrow 1$	$1 \rightarrow 0$	0
v 0	$0 \rightarrow 1 \rightarrow 0$	$\textcircled{0} \rightarrow 0$	$0 \rightarrow 1 \rightarrow 0$	$\textcircled{0} \rightarrow 0$	0
a_2 0	$0 \rightarrow 1$	$1 \rightarrow 0$	$0 \rightarrow 1$	$1 \rightarrow 0$	0

→ Thus, we see that the aggressor cell (a_1) is sensitized in W_1 of M_1 and is detected in W_1 of M_2 .

→ Also, the aggressor cell (a_2) is sensitized in W_1 of M_3 and is detected in W_1 of M_4 .

		$a_1 : \langle \uparrow; 0 \rangle$	\wedge	$a_2 : \langle \downarrow; 1 \rangle$		
		M_1	M_2	M_3	M_4	M_5
		$(r_0) (w_0)$	$(r_1) (w_0)$	$(r_0) (w_1)$	$(r_1) (w_1)$	(r_2)
a_1	0	$0 \rightarrow 1$	$1 \rightarrow 0$	$0 \rightarrow 0$	$0 \rightarrow 1$	$1 \rightarrow 0$
v	0	$1 \rightarrow 0$	$0 \rightarrow 0$	$1 \rightarrow 0$	$0 \rightarrow 1$	$1 \rightarrow 0$
a_2	0	$0 \rightarrow 1$	$1 \rightarrow 0$	$0 \rightarrow 0$	$0 \rightarrow 1$	$1 \rightarrow 0$

→ Thus, we see that the aggressor cell (a_2) is sensitized in w_1 of M_1 and is detected in r_0 of M_1 .

→ Also, the aggressor cell (a_1) is sensitized in w_1 of M_1 and is detected in r_1 of M_2 .

		$a_1 : \langle \uparrow; 0 \rangle$	\wedge	$a_2 : \langle \downarrow; 1 \rangle$		
		$\uparrow M_1$	$\uparrow M_2$	$\downarrow M_3$	$\downarrow M_4$	M_5
		$(r_0) (w_0)$	$(r_1) (w_0)$	$(r_0) (w_1)$	$(r_1) (w_1)$	(r_2)
a_1	0	$0 \rightarrow 1$	$1 \rightarrow 0$	$0 \rightarrow 1$	$1 \rightarrow 0$	0
v	0	$0 \rightarrow 1 \rightarrow 0$	$1 \rightarrow 0$	$0 \rightarrow 1$	$1 \rightarrow 0 \rightarrow 1$	1
a_2	0	$0 \rightarrow 1$	$1 \rightarrow 0$	$0 \rightarrow 1$	$1 \rightarrow 0$	0

→ Thus, we see that the aggressor cell (a_2) is sensitized by w_0 of M_4 and is detected in r_0 of M_5 .

Case A: $a_1: \langle \uparrow; 0 \rangle$ & $a_2: \langle \downarrow; 0 \rangle$

M_0 (w_0)	M_1 (r_0) (w_1)	M_2 (r_1) (w_0)	M_3 (r_0) (w_1)	M_4 (r_1) (w_0)	M_5 (r_2)
a_1 0	$0 \rightarrow 1$	$1 \rightarrow 0$	$0 \rightarrow 1$	$1 \rightarrow 0$	0
v 0	$0 \rightarrow 1 \rightarrow 0$	$\textcircled{0} \rightarrow 0$	$0 \rightarrow 1$	$1 \rightarrow 0$	0
a_2 0	$0 \rightarrow 1$	$1 \rightarrow 0$	$0 \rightarrow 1$	$1 \rightarrow 0$	0

→ Thus, we see that the aggressor cell (a_1) is enmitted in w_1 of M_1 and is detected in r_1 of M_2 .

Case B: $a_1: \langle \downarrow; 1 \rangle$ & $a_2: \langle \uparrow; 1 \rangle$

M_0 (w_0)	M_1 (w_1)	M_2 (r_1) (w_0)	M_3 (r_0) (w_1)	M_4 (r_1) (w_0)	M_5 (r_2)
a_1 0	$0 \rightarrow 1$	$1 \rightarrow 0$	$0 \rightarrow 1$	$1 \rightarrow 0$	0
v 0	$\textcircled{1} \rightarrow 1$	$1 \rightarrow 0 \rightarrow 1$	$\textcircled{1} \rightarrow 1$	$1 \rightarrow 0$	0
a_2 0	$0 \rightarrow 1$	$1 \rightarrow 0$	$0 \rightarrow 1$	$1 \rightarrow 0$	0

→ Thus, we see that the aggressor cell (a_2) is enmitted in w_1 of M_1 and is detected in r_0 of M_3 .

→ Also, we see that the aggressor cell (a_1) is enmitted in w_0 of M_2 and detected in r_0 of M_3 .

		$a_1 : \langle \downarrow; 1 \rangle$	$\&$	$a_2 : \langle \uparrow; 0 \rangle$		
		M_1	M_2	M_3	M_4	M_5
		$(r_0) (w_0)$	$(r_1) (w_1)$	$(r_0) (w_0)$	$(r_1) (w_1)$	$(r_2) (w_2)$
a_1	0	$0 \rightarrow 1$	$1 \rightarrow 0$	$0 \rightarrow 1$	$1 \rightarrow 0$	0
v	0	$0 \rightarrow 1$	$1 \rightarrow 0 \xrightarrow{1} 1$	$1 \rightarrow 0$	$1 \rightarrow 0$	0
a_2	0	$0 \rightarrow 1$	$1 \rightarrow 0$	$0 \rightarrow 1$	$1 \rightarrow 0$	0

→ Thus, we see that the aggressor cell (a_1) is sensitized in w_0 of M_2 and is detected in r_0 of M_3 .

		$a_1 : \langle \downarrow; 1 \rangle$	$\&$	$a_2 : \langle \downarrow; 1 \rangle$		
		M_1	M_2	M_3	M_4	M_5
		$(r_0) (w_0)$	$(r_1) (w_1)$	$(r_0) (w_0)$	$(r_1) (w_1)$	$(r_2) (w_2)$
a_1	0	$0 \rightarrow 1$	$1 \rightarrow 0$	$0 \rightarrow 1$	$1 \rightarrow 0$	0
v	0	$0 \rightarrow 1$	$1 \rightarrow 0 \xrightarrow{1} 1$	$1 \rightarrow 1$	$1 \rightarrow 0 \xrightarrow{1} 1$	1
a_2	0	$0 \rightarrow 1$	$1 \rightarrow 0$	$0 \rightarrow 1$	$1 \rightarrow 0$	0

→ Thus, we see that the aggressor cell (a_1) is sensitized in w_0 of M_2 and is detected in r_0 of M_3 .

→ Also, the aggressor cell (a_2) is sensitized in w_0 of M_4 and is detected in r_0 of M_5 .

Case 12: $a_1: \langle \downarrow; 1 \rangle \wedge a_2: \langle \downarrow; 0 \rangle$

	M_0 (w_0)	M_1 (r_0) (w_1)	M_2 (r_1) (w_0)	M_3 (r_0) (w_1)	M_4 (r_1) (w_0)	M_5 (r_0)
a_1	0	$0 \rightarrow 1$	$1 \rightarrow 0$	$0 \rightarrow 1$	$1 \rightarrow 0$	0
v	0	$0 \rightarrow 1 \rightarrow 0 \rightarrow 0 \rightarrow 1$	$\textcircled{1} \rightarrow 1$	$1 \rightarrow 0$	0	0
a_2	0	$0 \rightarrow 1$	$1 \rightarrow 0$	$0 \rightarrow 1$	$1 \rightarrow 0$	0

→ thus, we see that the aggressor cell (a_1) is sensitized in w_0 of M_2 and is detected in r_0 of M_3 .

Case 13: $a_1: \langle \downarrow; 0 \rangle \wedge a_2: \langle \uparrow; 1 \rangle$

	M_0 (w_0)	M_1 (r_0) (w_1)	M_2 (r_1) (w_0)	M_3 (r_0) (w_1)	M_4 (r_1) (w_0)	M_5 (r_0)
a_1	0	$0 \rightarrow 1$	$1 \rightarrow 0$	$0 \rightarrow 1$	$1 \rightarrow 0$	0
v	0 → $\textcircled{1} \rightarrow 1$	$1 \rightarrow 0$	$0 \rightarrow 1$	$\textcircled{0} \rightarrow 0$	0	0
a_2	0	$0 \rightarrow 1$	$1 \rightarrow 0$	$0 \rightarrow 1$	$1 \rightarrow 0$	0

→ thus, we see that the aggressor (a_2) is sensitized in w_1 of M_1 and is detected in r_0 of M_1 .

→ Also, the aggressor cell (a_1) is sensitized in w_0 of M_4 & is detected in r_1 of M_4 .

Case 14: $a_1: \langle \downarrow; 0 \rangle \times a_2: \langle \uparrow; 0 \rangle$

	M_1 $(r_0) (w_1)$	M_2 $(r_1) (w_0)$	M_3 $(r_0) (w_1)$	M_4 $(r_1) (w_0)$	M_5 (r_0)
a_1	0	$0 \rightarrow 1$	$1 \rightarrow 0$	$0 \rightarrow 1$	$1 \rightarrow 0$
\vee	0	$0 \rightarrow 1$	$1 \rightarrow 0$	$0 \rightarrow 1 \rightarrow 0$	$0 \rightarrow 0$
a_2	0	$0 \rightarrow 1$	$1 \rightarrow 0$	$0 \rightarrow 1$	$1 \rightarrow 0$

→ Thus, we see that the aggressor cell (a_2) is sensitized in w_1 of M_3 and is detected in r_1 of M_4 .

Case 15: $a_1: \langle \downarrow; 0 \rangle \times a_2: \langle \downarrow; 1 \rangle$

	M_1 $(r_0) (w_1)$	M_2 $(r_1) (w_0)$	M_3 $(r_0) (w_1)$	M_4 $(r_1) (w_0)$	M_5 (r_0)
a_1	0	$0 \rightarrow 1$	$1 \rightarrow 0$	$0 \rightarrow 1$	$1 \rightarrow 0$
\vee	0	$0 \rightarrow 1$	$1 \rightarrow 0$	$0 \rightarrow 1$	$0 \rightarrow 1$
a_2	0	$0 \rightarrow 1$	$1 \rightarrow 0$	$0 \rightarrow 1$	$1 \rightarrow 0$

→ Thus, we see that the aggressor cell (a_1) is sensitized in w_0 of M_4 and is detected in r_1 of M_4 .

→ Also, the aggressor cell (a_2) is sensitized in w_0 of M_4 and is detected in r_0 of M_5 .

Case 1b: $a_1: \langle \downarrow; 0 \rangle$ & $a_2: \langle \downarrow; 0 \rangle$

	M ₀ (W ₀)	M ₁ (S) (W ₁)	M ₂ (T) (W ₂)	M ₃ (R) (W ₃)	M ₄ (T) (W ₄)	M ₅ (R)
a_1	0	$0 \rightarrow 1$	$1 \rightarrow 0$	$0 \rightarrow 1$	$1 \rightarrow 0$	0
r	0	$0 \rightarrow 1 \rightarrow 0$	0			
a_2	0	$0 \rightarrow 1$	$1 \rightarrow 0$	$0 \rightarrow 1$	$1 \rightarrow 0$	0

→ Thus, the aggressor cell (a_2) is sensitized in W₀ of M₄ and is detected in τ_1 of M₂.

→ Also; the aggressor cell (a_1) is sensitized in W₀ of M₄ and is detected in τ_1 of M₃.

Solution 2:

For 2 more address combinations:

Summarizing the remaining few combinations of Linked Idempotent Faults for MARCH C- :

As mentioned earlier, we would obtain a total of $16 * 6 = 96$ combinations for linked faults which constitutes 6 different aggressor-victim combinations (a_1, a_2, v) namely;

- 1) $A_1 < a_2 < v$
- 2) $A_1 < v < a_2$
- 3) $A_2 < a_1 < v$
- 4) **$A_2 < v < a_1$**
- 5) $v < a_1 < a_2$
- 6) $v < a_2 < a_1$

Apart from case 4 which is $a_2 < v < a_1$ as solved above, the below for 2 more address combinations has also been checked and is tabulated as shown below: (A total of $16 * 2 = 32$ combinations for 2 different address combinations is shown below):

$a_1 < v < a_2$

Fault (a_1, a_2)	Condition	Sensitizing	Detection	Comment
$<\uparrow;1> <\uparrow;1>$	$a_1 < v < a_2$	aggressor a_1 is sensitized in M1	M1	aggressor a_2 can also be sensitized in M3 and detected in M3
$<\uparrow;1> <\uparrow;0>$	$a_1 < v < a_2$	aggressor a_1 is sensitized in M1	M1	aggressor a_2 can also be sensitized in M1 and detected in M2
$<\uparrow;1> <\downarrow;1>$	$a_1 < v < a_2$	aggressor a_1 is sensitized in M1	M1	aggressor a_2 can also be sensitized in M2 and detected in M3
$<\uparrow;1> <\downarrow;0>$	$a_1 < v < a_2$	aggressor a_1 is sensitized in M1	M1	aggressor a_2 can also be sensitized in M4 and detected in M4
$<\uparrow;0> <\uparrow;1>$	$a_1 < v < a_2$	aggressor a_1 is sensitized in M3	M4	aggressor a_2 can also be sensitized in M3 and detected in M3
$<\uparrow;0> <\uparrow;0>$	$a_1 < v < a_2$	aggressor a_1 is sensitized in M3	M4	aggressor a_2 can also be sensitized in M1 and detected in M2
$<\uparrow;0> <\downarrow;1>$	$a_1 < v < a_2$	aggressor a_1 is sensitized in M3	M4	aggressor a_2 can also be sensitized in M2 and detected in M3
$<\uparrow;0> <\downarrow;0>$	$a_1 < v < a_2$	aggressor a_1 is sensitized in M3	M4	
$<\downarrow;1> <\uparrow;1>$	$a_1 < v < a_2$	aggressor a_1 is sensitized in M4	M5	aggressor a_2 can also be sensitized in M3 and detected in M3

<↓;1> <↑;0>	a 1<v< a 2	aggressor a1 is sensitized in M4	M5	
<↓;1> <↓;1>	a 1<v< a 2	aggressor a2 is sensitized in M2	M2	aggressor a1 can also be sensitized in M4 and detected in M4
<↓;1> <↓;0>	a 1<v< a 2	aggressor a1 is sensitized in M4	M5	aggressor a2 can also be sensitized in M4 and detected in M4
<↓;0> <↑;1>	a 1<v< a 2	aggressor a1 is sensitized in M2	M2	aggressor a2 can also be sensitized in M3 and detected in M3
<↓;0> <↑;0>	a 1<v< a 2	aggressor a1 is sensitized in M2	M2	
<↓;0> <↓;1>	a 1<v< a 2	aggressor a1 is sensitized in M2	M2	aggressor a2 can also be sensitized in M2 and detected in M3
<↓;0> <↓;0>	a 1<v< a 2	aggressor a1 is sensitized in M2	M2	aggressor a2 can also be sensitized in M4 and detected in M4

a1 < a2 < v

Fault (a1 , a2)	Condition	Sensitizing	Detection	Comment
<↑;1> <↑;1>	a 1<a2< v	aggressor a2 is sensitized in M1	M1	
<↑;1> <↑;0>	a 1<a2< v	aggressor a2 is sensitized in M3	M4	
<↑;1> <↓;1>	a 1<a2< v	aggressor a1 is sensitized in M1	M1	aggressor a2 can also be sensitized in M4 and detected in M5
<↑;1> <↓;0>	a 1<a2< v	aggressor a1 is sensitized in M1	M1	aggressor a2 can also be sensitized in M4 and detected in M4
<↑;0> <↑;1>	a 1<a2< v	aggressor a2 is sensitized in M1	M1	
<↑;0> <↑;0>	a 1<a2< v	aggressor a2 is sensitized in M3	M4	
<↑;0> <↓;1>	a 1<a2< v	aggressor a2 is sensitized in M4	M5	
<↑;0> <↓;0>	a 1<a2< v	aggressor a1 is sensitized in M4	M5	aggressor a2 can also be sensitized in M2 and detected in M2
<↓;1> <↑;1>	a 1<a2< v	aggressor a2 is sensitized in M1	M1	aggressor a1 can also be sensitized in M4 and detected in M5
<↓;1> <↑;0>	a 1<a2< v	aggressor a2 is sensitized in M1	M1	aggressor a1 can also be sensitized in M4 and detected in M5

$\langle \downarrow;1 \rangle \quad \langle \downarrow;1 \rangle$	a 1<a2< v	aggressor a2 is sensitized in M2	M2	aggressor a1 can also be sensitized in M4 and detected in M5
$\langle \downarrow;1 \rangle \quad \langle \downarrow;0 \rangle$	a 1<a2< v	aggressor a2 is sensitized in M2	M2	aggressor a1 can also be sensitized in M4 and detected in M5
$\langle \downarrow;0 \rangle \quad \langle \uparrow;1 \rangle$	a 1<a2< v	aggressor a2 is sensitized in M1	M1	aggressor a1 can also be sensitized in M2 and detected in M2
$\langle \downarrow;0 \rangle \quad \langle \uparrow;0 \rangle$	a 1<a2< v	aggressor a1 is sensitized in M2	M2	aggressor a2 can also be sensitized in M3 and detected in M4
$\langle \downarrow;0 \rangle \quad \langle \downarrow;1 \rangle$	a 1<a2< v	aggressor a2 is sensitized in M4	M4	
$\langle \downarrow;0 \rangle \quad \langle \downarrow;0 \rangle$	a 1<a2< v	aggressor a2 is sensitized in M2	M2	

Solution 3 :

Given : March sequence : $\{M_0: \emptyset(w_0); M_1: \emptyset(r_0, w_1); M_2: \emptyset(r_1, w_2); M_3: \emptyset(r_0)\}$

(i). Address Decoder Fault (ADF):

The condition for ADF is ; ① $\uparrow(r_1, \dots, w_1^*)$ and ② $\downarrow(r_2^*, w_2)$. From the above given sequence; we see that the march sequence satisfies both ① & ② conditions with incremental (r_1, w_1^*) and complementing i.e; decremental (r_2^*, w_2). Thus; all the ADF can be detected.

(ii). Stack off faults (SAF's):

Fault	Condition	Sensitizing	Detection	Comments
SAF <1/0>		M1 (when operating on a cell, it tries to write 1).	M2 (when operating on a cell, it reads and expects 1).	
SAF <1/1>		M0 (when operating on a cell, it tries to write 0).	M1 (when operating on a cell, it reads and expects 0).	M2 + M3 also sensitizes and detects the fault SAF.

(iii). Transition faults (TFs) :

Fault	Condition	Sensitizing	Detection	Comments
TF $\langle \uparrow / 0 \rangle$		M1 (tries to write a 1) $0 \rightarrow 1$	M2 (tries to read a 1 but detects a 0).	
TF $\langle \downarrow / 1 \rangle$		M2 tries to write M3 (tries to a 0). $1 \rightarrow 0$	M3 (tries to read a 0 but detects a 1).	

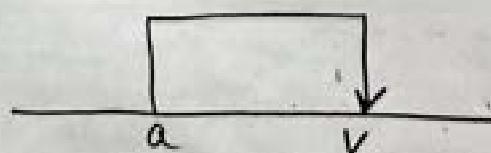
(iv). Unlinked CFs (CF_{in}, CF_{id}, CF_{st}) :

The 2 subtypes of CF_{in}: $\langle \uparrow, \uparrow \rangle$ $\langle \downarrow, \downarrow \rangle$

The different address combinations possible are;

- ① addr. of a-cell < addr. of v-cell.
- ② addr. of a-cell > addr. of v-cell.

Case 1: Addr. of a-cell < Addr. of v-cell :



Initial Sequence: { \uparrow (w_0), \uparrow (v_0, w_1); \downarrow (v_1, w_0); \downarrow (v_0) }

M₀ M₁ M₂ M₃

③. Fault: $\langle \uparrow; \downarrow \rangle$

	M ₀ (w_0)	M ₁ (v_0 , w_1)	M ₂ (v_1 , w_0)	M ₃ (v_0)
v	0	$\textcircled{1} \rightarrow 1$	$1 \rightarrow 0$	0
a	0	$0 \rightarrow 1$	$1 \rightarrow 0$	0

→ Thus, we see that the aggressor cell (a) is sensitized in w_1 of M₁ and is detected in v_0 of M₁.

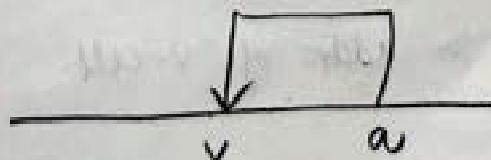
④. Fault: $\langle \downarrow; \uparrow \rangle$

	M ₀ (w_0)	M ₁ (v_0 , w_1)	M ₂ (v_1 , w_0)	M ₃ (v_0)
v	0	$0 \rightarrow 1$	$1 \rightarrow 0 \rightarrow 1$	$\textcircled{1}$
a	0	$0 \rightarrow 1$	$1 \rightarrow 0$	0

→ Thus, we see that the aggressor cell (a) is sensitized in w_0 of M₂ and is detected in v_0 in M₃.

⑤. Case 2: addr. of a-cell > addr of v-cell

⑥. Fault: $\langle \uparrow; \downarrow \rangle$



Fault: $\langle \uparrow; \downarrow \rangle$

	M0 (w0)	M1 (r0) (w1)	M2 (r1) (w0)	M3 (r2)
a	0	$\textcircled{1} \rightarrow 1$	$1 \rightarrow 0$	0
v	0	$0 \rightarrow 1$	$1 \rightarrow 0$	0

→ Thus, we see that the aggressor cell (a) is sensitized in w1 of M1 and is detected in r0 of M1.

④. Fault: $\langle \downarrow; \uparrow \rangle$

	M1 (r0) (w1)	M2 (r1) (w0)	M3 (r2)
a	$0 \rightarrow 1$	$1 \rightarrow 0$	0
v	$0 \rightarrow 1$	$\textcircled{0} \rightarrow 0$	0

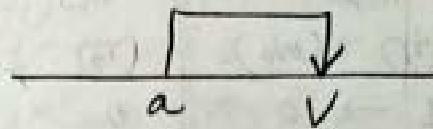
→ Thus, we see that the aggressor cell (a) is sensitized in w0 of M2 and is detected in r1 of M2.

The 4 subtypes of Cfd: $\langle \uparrow; 0 \rangle, \langle \uparrow; 1 \rangle, \langle \downarrow; 0 \rangle, \langle \downarrow; 1 \rangle$

①. addr. of a-cell < addr. of v-cell.

②. addr. of a-cell > addr. of v-cell.

Case 1: $\underline{\text{addr. of } a\text{-cell} < \text{addr. of } v\text{-cell}}$



①. Fault: $\langle \downarrow; 0 \rangle$

	M1	M2	M3
m_0 (w_0)	(r_0) (w_1)	(r_1) (w_0)	(r_0)
v 0	$0 \rightarrow 1$	$1 \rightarrow 0$	0
a 0	$0 \rightarrow 1$	$1 \rightarrow 0$	0

→ Thus, from the above, we can see that the fault cannot be detected.

②. Fault: $\langle \downarrow; 0 \rangle$

	M1	M2	M3
m_0 (w_0)	(r_0) (w_1)	(r_1) (w_0)	(r_0)
v 0	$0 \rightarrow 1$	$1 \rightarrow 0$	0
a 0	$0 \rightarrow 1$	$1 \rightarrow 0$	0

→ Thus, from the above, we can see that the fault cannot be detected.

③. Fault: $\langle \uparrow, 1 \rangle$

M_0 (wo)	M_1 (ro) (wi)	M_2 (r) 1 → 0	M_3 (r) 0
v 0	$\textcircled{1} \rightarrow 1$	$1 \rightarrow 0$	0
a 0	$0 \rightarrow 1$	$1 \rightarrow 0$	0

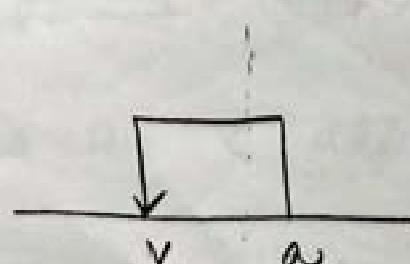
→ Thus, we see that the aggressor cell (a) is sensitized in w₁ of M₁ and is detected in r₀ of M₁.

④. fault: $\langle \downarrow, 1 \rangle$

M_0 (wo)	M_1 (ro) (wi)	M_2 (r) 1 → 0 → $\frac{1}{2}$	M_3 (r) $\textcircled{1}$ 0
v 0	$0 \rightarrow 1$	$1 \rightarrow 0 \rightarrow \frac{1}{2}$	$\textcircled{1}$
a 0	$0 \rightarrow 1$	$1 \rightarrow 0$	0

→ Thus, we see that the aggressor cell (a) is sensitized in w₀ of M₂ and is detected in r₀ of M₃.

Case 2: addr. of a-cell > addr. of v-cell :



D. Fault : $\langle \uparrow; 0 \rangle$

	M ₀ (W ₀)	M ₁ (W ₁)	M ₂ (Y ₂) (W ₀)	M ₃ (Y ₃)
a	0	0 → 1	1 → 0	0
v	0	0 → 1 → 0	0 → 0	0

→ Thus, we see that the aggressor cell (a) is sensitized in W₁ of M₁ and is detected in Y₁ of M₂.

D. Fault : $\langle \downarrow; 0 \rangle$

	M ₀ (W ₀)	M ₁ (W ₁)	M ₂ (Y ₁) (W ₀)	M ₃ (Y ₃)
a	0	0 → 1	1 → 0	0
v	0	0 → 1 → 0	0 → 0	0

→ Thus, we see that the aggressor cell (a) is sensitized in W₀ of M₂ and is detected in Y₁ of M₂.

D. Fault : $\langle \uparrow; 1 \rangle$

	M ₀ (W ₀)	M ₁ (W ₁)	M ₂ (Y ₂) (W ₀)	M ₃ (Y ₃)
a	0	0 → 1	1 → 0	0
v	0	0 → 1	1 → 0	0

→ Thus, from the above, we can see that the fault cannot be detected.

④. Fault : $\langle \downarrow; 1 \rangle$

M0 (W0)	M1 (Y0) (W1)	M2 (Y1) (W2)	M3 (W3)
a 0	0 \rightarrow 1	1 \rightarrow 0	0
v 0	0 \rightarrow 1	1 \rightarrow 0	0

→ Thus, from the above, we can see that the fault cannot be detected.

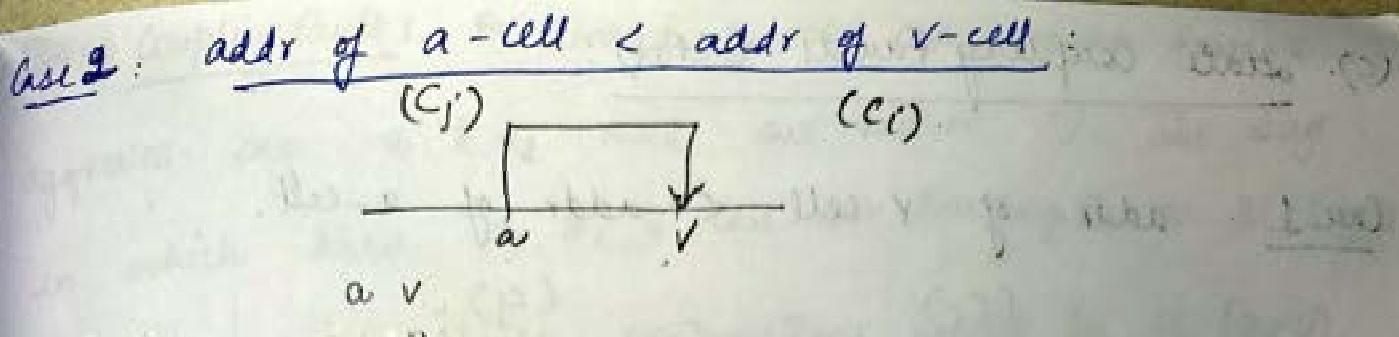
(C). state coupling faults: (C_{fst}):

The state of the a-cell forms a fixed value in the b-cell.

The 4 subtypes are: $\langle 1; 0 \rangle, \langle 1; 1 \rangle, \langle 0; 0 \rangle, \langle 0; 1 \rangle$

①. addr. of a-cell < addr. of b-cell.

②. addr. of a-cell > addr. of b-cell.



Step	Match element	State s_{ij} before operation	Operation	State s_{ij} after operation
1	M_0	-	w_0 into i	-
2			w_0 into j	s_{00}
3	M_1	s_{00}	r_0 from j	s_{00}
4		s_{00}	w_1 into j	s_{01}
5		s_{01}	w_0 from i	s_{01}
6		s_{01}	w_1 into i	s_{11}
7	M_2	s_{11}	r_1 from i	s_{11}
8		s_{11}	w_0 into i	s_{01}
9		s_{01}	r_1 from j	s_{01}
10		s_{01}	w_0 into j	s_{00}
11	M_3	s_{00}	r_0 from i	s_{00}
12		s_{00}	r_0 from j	s_{00}

i. The fault at state s_{11} is partially detected. There is No transition to the state s_{10} . Thus, C_{st} is not detectable.

(c). State Coupling Faults (Cst):

Case 1 : addr. of v-cell < addr. of a-cell.

(C_i)

(C_j)

Step	Memory Element	State S _{ij} before operation	Operation	State S _{ij} after operation
1	M ₀	-	w ₀ into i	-
2		-	w ₀ into j	S ₀₀
3	M ₁	S ₀₀	r ₀ from i	S ₀₀
4		S ₀₀	w ₁ into i	S ₁₀
5		S ₁₀	r ₀ from j	S ₁₀
6		S ₁₀	w ₁ into j	S ₁₁
7	M ₂	S ₁₁	r ₁ from j	S ₁₁
8		S ₁₁	w ₀ into j	S ₁₀
9		S ₁₀	r ₁ from i	S ₁₀
10		S ₁₀	w ₀ into i	S ₀₀
11	M ₃	S ₀₀	r ₀ from i	S ₀₀
12		S ₀₀	r ₀ from j	S ₀₀

∴ The fault at state S₁₁ is partially detected. There is no transition to state S₀₁. Thus, Cst is not detectable.

linked coupling fault: For linked faults; we would have

2 aggressors say a_1 & a_2 and one victim (v). The way in which a_1, a_2, v can be arranged in $3! = 6$ ways.

→ The total no. of fault combinations would be 16 (written as below; each matched with another;

for aggressor 1 (a_1)

for aggressor 2 (a_2)

①. $\langle \uparrow; 1 \rangle$ $\langle \uparrow; 1 \rangle$

②. $\langle \uparrow; 0 \rangle$ $\langle \uparrow; 0 \rangle$

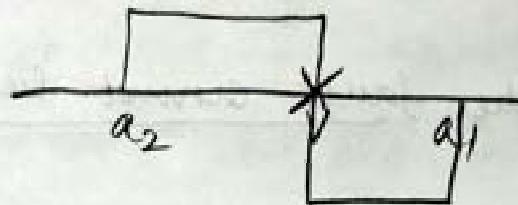
③. $\langle \downarrow; 1 \rangle$ $\langle \downarrow; 1 \rangle$

④. $\langle \downarrow; 0 \rangle$ $\langle \downarrow; 0 \rangle$

The 6 diff-combinations of a_1, a_2, v would be;

- ①. $a_1 < v < a_2$ ②. $a_1 < a_2 < v$ ③. $v < a_1 < a_2$
④. $v > a_2 < a_1$ ⑤. $a_2 < a_1 < v$ ⑥. $a_2 < v < a_1$.

Let's consider the 6th case as; $a_2 < v < a_1$ and check for all 16 combinations;



case 1: $a_1: \langle \uparrow; 1 \rangle \times a_2: \langle \uparrow; 1 \rangle$

March Sequence: $\{ \uparrow\downarrow(w_0); \uparrow\uparrow(r_0, w_1); \downarrow\uparrow(r_1, w_0); \uparrow\downarrow(r_0) \}$

	M_0	M_1	M_2	M_3
a_1	(w ₀)	(r ₀) (w ₁)	(r ₁) (w ₀)	(r ₀)
v	0	0 → 1	1 → 0	0
a_2	0	① → 1	1 → 0	0
		<u>0 → 1</u>	1 → 0	

→ thus, the aggressor cell (a)₂ is desensitized in w₁ of M₁ and detected in r₀ of M₁.

Case 2 : $a_1 : \langle \uparrow; 1 \rangle$ & $a_2 : \langle \uparrow; 0 \rangle$

	M ₀ (w ₀)	M ₁ (r ₀) (w ₁)	M ₂ (r ₁) (w ₀)	M ₃ (r ₀)
a_1	0	0 → 1	1 → 0	0
\vee	0	0 → 1	1 → 0	0
a_2	0	0 → 1	1 → 0	0

→ Thus, we see that the fault cannot be detected.

Case 3 : $a_1 : \langle \uparrow; 1 \rangle$ & $a_2 : \langle \downarrow; 1 \rangle$

	M ₀ (w ₀)	M ₁ (r ₀) (w ₁)	M ₂ (r ₁) (w ₀)	M ₃ (r ₀)
a_1	0	0 → 1	1 → 0	0
\vee	0	0 → 1	1 → 0 → 1	1
a_2	0	0 → 1	1 → 0	0

→ Thus, here we see that the aggressor cell (a_2) is sent first at w₀ of M₂ and is detected in w₀ of M₃.

Case 4 : $a_1 : \langle \downarrow; 1 \rangle$ & $a_2 : \langle \downarrow; 0 \rangle$

	M ₀ (w ₀)	M ₁ (r ₀) (w ₁)	M ₂ (r ₁) (w ₀)	M ₃ (r ₀)
a_1	0	0 → 1	1 → 0	0
\vee	0	0 → 1	1 → 0	0
a_2	0	0 → 1	1 → 0	0

→ Thus, we see that the fault cannot be detected.

	$a_1 : \langle \uparrow; 0 \rangle$	$a_2 : \langle \uparrow; 1 \rangle$	
M_0 (w ₀)	M_1 (w ₁)	M_2 (w ₂)	M_3 (w ₃)
a_1 0	$0 \rightarrow 1$	$1 \rightarrow 0$	0
v 0	$\textcircled{1} \rightarrow 1 \rightarrow 0$	$\textcircled{0} \rightarrow 0$	0
a_2 0	$0 \rightarrow 1$	$1 \rightarrow 0$	0

thus, we see that the aggressor cell a_2 is sensitized in w_1 of M_1 and detected in $w_0 \notin M_1$.

Also, the aggressor cell (a_1) is sensitized in $w_1 \notin M_1$ and detected in w_1 of M_2 .

	$a_1 : \langle \uparrow; 0 \rangle$	$a_2 : \langle \uparrow; 1 \rangle$	
M_0 (w ₀)	M_1 (w ₁)	M_2 (w ₂)	M_3 (w ₃)
a_1 0	$0 \rightarrow 1$	$1 \rightarrow 0$	0
v 0	$0 \rightarrow 1 \rightarrow 0$	$\textcircled{0} \rightarrow 0$	0
a_2 0	$0 \rightarrow 1$	$1 \rightarrow 0$	0

thus, the aggressor cell a_1 is sensitized in w_1 of M_1 and is detected in w_1 of M_2 .

Case 7 : $a_1 : \langle \uparrow; 0 \rangle$ & $a_2 : \langle \downarrow; 1 \rangle$

	M ₁ (W ₁)	M ₂ (W ₂)	M ₃ (W ₃)
a_1 0	(Y ₀) (W ₁) $0 \rightarrow 1$	(Y ₁) (W ₂) $1 \rightarrow 0$	0
v 0	$0 \rightarrow 1 \leftarrow 0$	$\textcircled{0} \rightarrow 0 \rightarrow 1$	$\textcircled{1}$ 0
a_2 0	$0 \rightarrow 1$	$1 \rightarrow 0$	

→ thus, we see that the aggressor cell (a_1) is sensitized

at W_1 of M_1 and detected in $r_1 \notin M_2$.

→ Also, the aggressor cell (a_2) is sensitized at W_2

and detected in r_2 of M_3 .

Case 8 : $a_1 : \langle \uparrow; 0 \rangle$ & $a_2 : \langle \downarrow; 0 \rangle$

	M ₁ (W ₁)	M ₂ (W ₂)	M ₃ (W ₃)
a_1 0	(Y ₀) (W ₁) $0 \rightarrow 1$	$1 \rightarrow 0$	0
v 0	$0 \rightarrow 1 \leftarrow 0$	$\textcircled{0} \rightarrow 0$	0
a_2 0	$0 \rightarrow 1$	$1 \rightarrow 0$	0

→ thus, we see that the aggressor cell (a_1) is

sensitized at W_1 of M_1 and detected in $r_1 \notin M_2$.

Case 9 : $a_1 : \langle \downarrow; 1 \rangle$ & $a_2 : \langle \uparrow; 1 \rangle$.

	M_0 (W ₀)	M_1 (r ₀) (W ₁)	M_2 (r ₁) (W ₂)	M_3 (r ₂)
a_1	0	$0 \rightarrow 1$	$1 \rightarrow 0$	0
	0	$\textcircled{1} \rightarrow 1$	$1 \rightarrow 0$	0
✓	0	$\xrightarrow{\uparrow}$ $0 \rightarrow 1$	$1 \rightarrow 0$	0
a_2	0			

Thus, we see that the aggressor cell (a_2) is sensed at W_1 of M_1 and is detected in $r_0 \# M_1$.

Case 10 : $a_1 : \langle \downarrow; 1 \rangle$ & $a_2 : \langle \uparrow; 0 \rangle$

	M_0 (W ₀)	M_1 (r ₀) (W ₁)	M_2 (r ₁) (W ₂)	M_3 (r ₂)
a_1	0	$0 \rightarrow 1$	$1 \rightarrow 0$	0
✓	0	$0 \rightarrow 1$	$1 \rightarrow 0$	0
a_2	0	$0 \rightarrow 1$	$1 \rightarrow 0$	0

Thus, we see that the fault cannot be detected.

Case 11 : $a_1: \langle \downarrow; 1 \rangle$ & $a_2: \langle \downarrow; 1 \rangle$

	M ₀ (W ₀)	M ₁ (r ₀) (w ₁)	M ₂ (r ₁) (w ₂)	M ₃ (r ₂)
a_1	0	0 → 1	1 → 0	0
v	0	0 → 1	1 → 0 → 1	1
a_2	0	0 → 1	1 → 0	0

∴ Thus we see that the aggressor a_2 is sent at No of M₂ and is detected in No of M₃.

Case 12 : $a_1: \langle \downarrow; 1 \rangle$ & $a_2: \langle \downarrow; 0 \rangle$

	M ₀ (W ₀)	M ₁ (r ₀) (w ₁)	M ₂ (r ₁) (w ₂)	M ₃ (r ₂)
a_1	0	0 → 1	1 → 0	0
v	0	0 → 1	1 → 0	0
a_2	0	0 → 1	1 → 0	0

∴ Thus, from the above we see that the fruit cannot be detected.

Case B: $a_1: <\downarrow; 0>$ & $a_2: <\uparrow; 1>$

	M_1 (w ₀) (w ₁)	M_2 (n) (w ₀)	M_3 (y ₀)
a_1 0	$0 \rightarrow 1$	$1 \rightarrow 0$	0
v 0	$\textcircled{1} \rightarrow 1$	$\textcircled{0} \rightarrow 0$	0
a_2 0	$0 \rightarrow 1$	$1 \rightarrow 0$	0

Thus, we see that the aggressor a_2 is sensitized at w_1 of M_1 and is detected in w_0 of M_1 . Also, a_1 is sensitized in w_0 of M_2 & detected in y_1 of M_3 .

Case 14: $a_1: <\downarrow; 0>$ & $a_2: <\uparrow; 0>$

	M_1 (w ₀) (w ₁)	M_2 (n) (w ₀)	M_3 (y ₀)
a_1 0	$0 \rightarrow 1$	$1 \rightarrow 0$	0
v 0	$0 \rightarrow 1$	$\textcircled{0} \rightarrow 0$	0
a_2 0	$0 \rightarrow 1$	$1 \rightarrow 0$	0

Thus, we see that the aggressor a_1 is sensitized at w_0 of M_2 and is detected in y_1 of M_3 .

Case 15 : $a_1 : \langle \downarrow; 0 \rangle$ & $a_2 : \langle \downarrow; 1 \rangle$

	M_0 (w ₀)	M_1 (r ₀) (w ₁)	M_2 (r ₁) (w ₀)	M_3 (r ₂)
a_1	0	$0 \rightarrow 1$	$1 \rightarrow 0$	0
v	0	$0 \rightarrow 1$	$0 \rightarrow 0 \rightarrow 1$	1
a_2	0	$0 \rightarrow 1$	$1 \rightarrow 0$	0

→ Thus, the aggressor a_1 is sensitized at w₀ of M₂.

and is detected in r₁ of M₂.

→ Also, the aggressor a_2 is sensitized at w₀ of M₂
and is detected in r₀ of M₃.

Case 16 : $a_1 : \langle \downarrow; 0 \rangle$ & $a_2 : \langle \downarrow; 0 \rangle$

	M_0 (w ₀)	M_1 (r ₀) (w ₁)	M_2 (r ₁) (w ₀)	M_3 (r ₂)
a_1	0	$0 \rightarrow 1$	$1 \rightarrow 0$	0
v	0	$0 \rightarrow 1$	$0 \rightarrow 0$	0
a_2	0	$0 \rightarrow 1$	$1 \rightarrow 0$	0

→ Thus, the aggressor a_1 is sensitized at w₀ of M₂.

and detected in r₁ of M₂.

Solution 3:

For 2 more address combinations:

Summarizing the remaining few combinations of Linked Idempotent Faults for MARCH X:

As mentioned earlier, we would obtain a total of $16 * 6 = 96$ combinations for linked faults which constitutes 6 different aggressor-victim combinations (a_1, a_2, v) namely;

- 1) $A_1 < a_2 < v$
- 2) $A_1 < v < a_2$
- 3) $A_2 < a_1 < v$
- 4) **$A_2 < v < a_1$**
- 5) $V < a_1 < a_2$
- 6) $V < a_2 < a_1$

Apart from case 4 which is $a_2 < v < a_1$ as solved above, the below for 2 more address combinations has also been checked and is tabulated as shown below: (A total of $16 * 2 = 32$ combinations for 2 different address combinations is shown below):

$a_1 < v < a_2$

Fault (a_1, a_2)	Condition	Sensitizing	Detection	Comment
$<\uparrow;1> <\uparrow;1>$	$a_1 < v < a_2$	aggressor a_1 is sensitized in M1	M1	
$<\uparrow;1> <\uparrow;0>$	$a_1 < v < a_2$	aggressor a_1 is sensitized in M1	M1	aggressor a_2 can also be sensitized in M1 and detected in M2
$<\uparrow;1> <\downarrow;1>$	$a_1 < v < a_2$	aggressor a_1 is sensitized in M1	M1	
$<\uparrow;1> <\downarrow;0>$	$a_1 < v < a_2$	aggressor a_1 is sensitized in M1	M1	aggressor a_2 can also be sensitized in M2 and detected in M2
$<\uparrow;0> <\uparrow;1>$	$a_1 < v < a_2$	Fault not detected	Fault not detected	Fault not detected
$<\uparrow;0> <\uparrow;0>$	$a_1 < v < a_2$	aggressor a_2 is sensitized in M1	M3	
$<\uparrow;0> <\downarrow;1>$	$a_1 < v < a_2$	Fault not detected	Fault not detected	Fault not detected
$<\uparrow;0> <\downarrow;0>$	$a_1 < v < a_2$	aggressor a_2 is sensitized in M2	M2	
$<\downarrow;1> <\uparrow;1>$	$a_1 < v < a_2$	aggressor a_1 is sensitized in M2	M3	
$<\downarrow;1> <\uparrow;0>$	$a_1 < v < a_2$	aggressor a_1 is sensitized in M2	M3	aggressor a_2 can also be sensitized in M1 and detected in M2
$<\downarrow;1> <\downarrow;1>$	$a_1 < v < a_2$	aggressor a_2 is sensitized in M2	M3	
$<\downarrow;1> <\downarrow;0>$	$a_1 < v < a_2$	aggressor a_1 is sensitized in M2	M3	aggressor a_2 can also be sensitized in M2 and detected in M2

$\langle \downarrow;0 \rangle$	$\langle \uparrow;1 \rangle$	a $1 < v < a_2$	Fault not detected	Fault not detected	Fault not detected
$\langle \downarrow;0 \rangle$	$\langle \uparrow;0 \rangle$	a $1 < v < a_2$	aggressor a2 is sensitized in M1	M2	
$\langle \downarrow;0 \rangle$	$\langle \downarrow;1 \rangle$	a $1 < v < a_2$	Fault not detected	Fault not detected	Fault not detected
$\langle \downarrow;0 \rangle$	$\langle \downarrow;0 \rangle$	a $1 < v < a_2$	aggressor a2 is sensitized in M2	M2	

$a_1 < a_2 < v$

Fault (a1 , a2)	Condition	Sensitizing	Detection	Comment
$\langle \uparrow;1 \rangle$ $\langle \uparrow;1 \rangle$	$a_1 < a_2 < v$	aggressor a2 is sensitized in M1	M1	
$\langle \uparrow;1 \rangle$ $\langle \uparrow;0 \rangle$	$a_1 < a_2 < v$	Fault not detected	Fault not detected	Fault not detected
$\langle \uparrow;1 \rangle$ $\langle \downarrow;1 \rangle$	$a_1 < a_2 < v$	aggressor a1 is sensitized in M1	M1	aggressor a2 can also be sensitized in M2 and detected in M3
$\langle \uparrow;1 \rangle$ $\langle \downarrow;0 \rangle$	$a_1 < a_2 < v$	Fault not detected	Fault not detected	Fault not detected
$\langle \uparrow;0 \rangle$ $\langle \uparrow;1 \rangle$	$a_1 < a_2 < v$	Fault not detected	Fault not detected	Fault not detected
$\langle \uparrow;0 \rangle$ $\langle \uparrow;0 \rangle$	$a_1 < a_2 < v$	Fault not detected	Fault not detected	Fault not detected
$\langle \uparrow;0 \rangle$ $\langle \downarrow;1 \rangle$	$a_1 < a_2 < v$	aggressor a2 is sensitized in M2	M2	
$\langle \uparrow;0 \rangle$ $\langle \downarrow;0 \rangle$	$a_1 < a_2 < v$	aggressor a2 is sensitized in M2	M2	
$\langle \downarrow;1 \rangle$ $\langle \uparrow;1 \rangle$	$a_1 < a_2 < v$	aggressor a2 is sensitized in M1	M1	aggressor a1 can also be sensitized in M2 and detected in M3
$\langle \downarrow;1 \rangle$ $\langle \uparrow;0 \rangle$	$a_1 < a_2 < v$	aggressor a1 is sensitized in M2	M3	
$\langle \downarrow;1 \rangle$ $\langle \downarrow;1 \rangle$	$a_1 < a_2 < v$	aggressor a1 is sensitized in M2	M3	
$\langle \downarrow;1 \rangle$ $\langle \downarrow;0 \rangle$	$a_1 < a_2 < v$	aggressor a1 is sensitized in M2	M3	
$\langle \downarrow;0 \rangle$ $\langle \uparrow;1 \rangle$	$a_1 < a_2 < v$	aggressor a2 is sensitized in M1	M1	
$\langle \downarrow;0 \rangle$ $\langle \uparrow;0 \rangle$	$a_1 < a_2 < v$	Fault not detected	Fault not detected	Fault not detected
$\langle \downarrow;0 \rangle$ $\langle \downarrow;1 \rangle$	$a_1 < a_2 < v$	Fault not detected	Fault not detected	Fault not detected
$\langle \downarrow;0 \rangle$ $\langle \downarrow;0 \rangle$	$a_1 < a_2 < v$	Fault not detected	Fault not detected	Fault not detected