PRODUCT	Particulate Matter Sensor	SHINYEI TECHNOLOGY CO.,LTD.	Issued Rev.1 Rev.2	Mar. 19 2013
		APPROVED BY: K.Fujimoto	Rev.3	
MODEL No.	PPD42NJ	DRAWN BY : Y.Noma	Rev.4	
	(RoHS)		Rev.5	

1.Scope

This specifications establishes the configuration, performance, test and acceptance requirement for Particulate Matter Sensor Model No.PPD42NJ (PPD42 series).

2. Configuration

The configuration and connector pin allocation are shown in the attached drawing Fig.1.

3. Sensor Performance

This sensor is to create Digital (Lo Pulse) output to Particulate Matters(PM).

Lo Pulse Occupancy time (LPO time) is in proportion to PM concentration.

The output from "P1" is for PM whose size is around 1 micro meter or larger.

"P1" Output characteristics is shown in the attached drawing Fig.2 when tested in standard condition stipulated below.

4. Specification

4-1. Detectable particle size: approx. 1µ m (at minimum.)

4-2. Detectable range of concentration: 0 to 28,000 pcs/liter (0 to 8,000pcs/0.01 CF=283ml)

4-3. Supply Voltage: DC5V +/- 10% (CN1:Pin1=GND, Pin3=+5V)

Ripple Voltage within 30mV

4-4. Power consumption: 90mA

4-5. Operating condition range

Temperature: 0 to 45°C

Humidity: under 95%RH max. (without dew condensation)

4-6. Recommended storage condition: -30 to 60°C

4-7. Time for stabilization: 1 minute after power turned on 4-8. Dimensions: $59(W) \times 45(H) \times 22(D)$ [mm]

4-9. Weight: 24g (approx.)

4-10. Output Method: Negative Logic, Digital output,

Hi : over 4.5V Lo : under 0.7V (As Input impedance : $200k\Omega$)

OP-Amp. output, Pull-up resistor : $10k\Omega$

5. Standard test Method

First, burn one cigarette in an ambient of temperature $23 + 7^{\circ}$ C to generate cigarette smoke in the room. Next, extinguish the cigarette after fully burned out and use air purifier (with HEPA filter) to lessen the concentration of smokes. Then, Check the sensor output variation in accordance with fluctuation of concentration.

Sensor output characteristics should be set in between standard "upper limit" sensor and standard "lower limit" sensor.

Particle counter is used to refer to the smoke concentration.

Cigarette: 1 pc. Cigarette (Japanese Brand :MILD SEVEN or MEVIUS 10mg)

Particle counter: RION Co., Ltd. Model No. KC-01 series.

(particle size level : 1µ m min.)

Smoke generator: Automatic smoke suction machine

(Japan Electric Industrial Organization JEM1467)

Room capacity: 20 to 30m³

Stirring: Stir by electric fan. During the test, collect dusts

by air purifier, and lessen the concentration rate of cigarette smoke.

Sensor setting location: Center of the room, 40 to 80cm height from the floor level.

Rated input voltage: DC5V +/- 2%

6. Mechanical Characteristics

No.	Item	Test method	Characteristics
1	Drop test	Drop it from 70 cm height down to the hard	No damage, No breakage
		wooden board for 3 times at random.	No failure on electrical
			Characteristics

7. Endurance Characteristics

No.	Item	Test method	Characteristics
1	Heat endurance	Have it kept in the atmosphere of the 60°C for 1,000 hours.	Within between "Lower Limit value x 0.7" and "Upper limit value x 1.3"
2	Cold endurance	Have it kept in the atmosphere of the -30°C for 500 hours.	Within between "Lower Limit value x 0.7" and "Upper limit value x 1.3"
3	Heat cycle	Repeat 10 times of following cycle. Have the sensor to be kept in the atmosphere of -25°C for 30 minutes, and then move it within 10 seconds to the atmosphere of +70°C to be kept for 30 minutes.	

4	Heat shock	Repeat 10 times of following cycle. Have the sensor to be soaked in the liquid of of +5°C for 5 minutes, and then move it within 10 seconds to the liquid of +70°C.	Within between "Lower Limit value x 0.7" and "Upper limit value x 1.3"
5	High temperature and humidity	Leaving it in the atmosphere of 60°C, 90% to 95%RH for 1,000 hours.	Within between "Lower Limit value x 0.7" and "Upper limit value x 1.3"
6	H ₂ S endurance	Have the sensor to be kept in the atmosphere of 25°C, over 95%RH, 10 to15ppm of H ₂ S concentration for 10days.	
7	SO ₂ endurance	Have the sensor to be kept in the atmosphere of 25°C, over 95%RH, at SO ₂ concentration of 25 +/- 5ppm for 10days.	Within between "Lower Limit value x 0.7" and "Upper limit value x 1.3"

8. Endurance Characteristics

No.	Item	Testing method	Characteristics	
1	High temperature and humidity	Supplying rated voltage to the sensor in the atmosphere of 60°C, 90 to 95%RH for 1,000 hours.	Within between "Lower Limit value x 0.7" and "Upper limit value x 1.3"	
2	On-off cycle test	Apply the power on-off test for 500 hours in the atmosphere of 45°C, 90 to 95%RH. On time: 5 minutes / Off time: 5 minutes	Within between "Lower Limit value x 0.7" and "Upper limit value x 1.3"	
3	Vibration	10 to 55 to 10Hz / 1 minute vibration amplitude : 1.5mm X,Y,Z-Way , Per 2 hours	Within between "Lower Limit value x 0.7" and "Upper limit value x 1.3"	

9. Open-Short Circuit Test

9-1. Test Method:

Keep the mutual terminals of electronic parts in short circuit, or keep the terminals opened, and supply the electric current to it.

9-2. Characteristics:

Not to cause the smoking, firing, burning on the electric circuits, for which open-short circuit test was taken. But the simple smoke or burn, which is not in danger of fire can be disregarded.

10. Tracking Endurance Test

10-1. Test method:

Drops 5% saltwater 200 times on the printed board with 30 seconds interval.

10-2. Characteristics:

Not to cause the smoke or fire.

11. Solder Crack Test

11-1. Test method:

Repeat 200 times of following cycle. Have the sensor to be kept in the atmosphere of -40° C for 30 minutes, and then move it within 10 seconds to the atmosphere of $+80^{\circ}$ C and have it kept for 30 minutes.

11-2. Characteristics:

Not to crack

12. Life expectancy

The light emitter is continuously turned on for 7 years at minimum.

13. Maintenance of the Sensor

Lens need to be cleaned depending on the condition. Cigarette tar on the lens should affect the sensor sensitivity. Wet end of the swab with water and wipe the lens with it and then dry lens with the other end of swab.

14. Standard Sensor

We hold "upper limit" sensor and "lower limit" sensor as standard against which every unit of sensor to be set its characteristics in between upper and lower limit characteristics curve. Those standard "upper limit" sensor and "lower limit" sensor are to be tested and calibrated periodically.

15. Instruction for operation / Caution

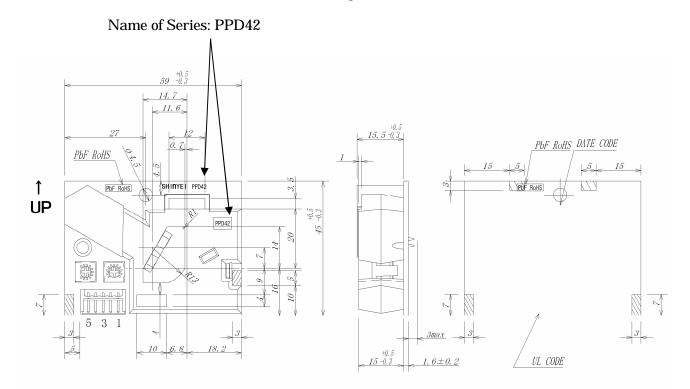
- 15-1. Setting position: Use it at the Vertical position (within +/- 3°)
- 15-2. Please have a kind of door to cover the front window to make sensing area completely dark condition
- 15-3. Do not use in an ambient of the organic gas and flammable gas.
- 15-4. Do not use the material such as alcohol to clean the lens. Use water only.

16. Marking for Lot Number

Indicate manufacturing date on PCB by silk screening and dot marking.

17. Specification is subject to change for improvement, without prior notice.

Fig.1



Following components replaced with equivalent ones;

Trimmer, Al Electrolytic Cap., OP-Amp., Diode, and SMD Resistor.

CONNECTOR

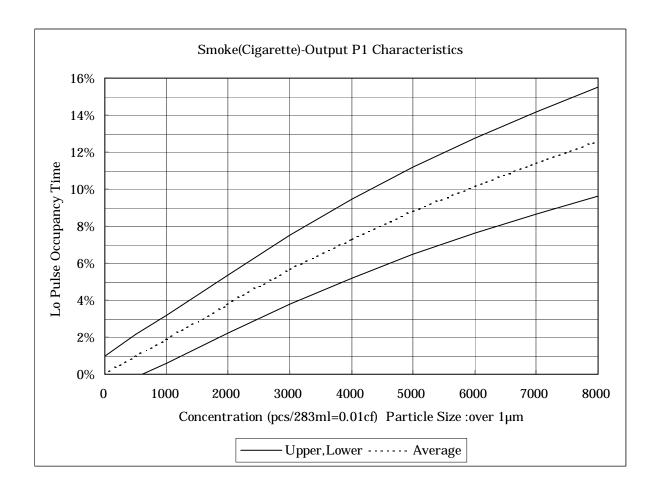
CN1: S5B-EH(JST)

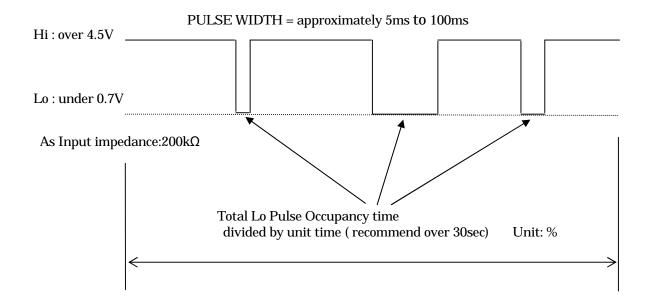
Pin 1 : Common(GND) Pin 2 : Output(P2)

Pin 3 : Input(5VDC 90mA)
Pin 4 : Output(P1) --- Fig.2

Pin 5 : Input(T1) --- for Threshold for Output(P2)

Fig.2





PACKING SPECIFICATIONS

1. Each unit packed with individual bag for electrostatic prevention.

2. Partitions are made inside the carton box to place the unit individually.

2-1. Quantity per deck: 90pcs

(4 decks per carton)

2-2.Quantity per carton 1: 360pcs

2-3.Carton Size : 35(D)x59(W)x37(H) cm

2-4.Carton Weight: 3.2kg 2-5.Gross Weight: 12kg

3. Model and the quantity are shown on the surface of the carton.

