

(EAP1018B-0316-EC)

MFG Test Plan

EAP1018B-0316-EC

Version: V1.0

By Author(Alan)

Doc. Number: FMA-TA01000-01

Date: Jun 6th, 2016

Accton Technology Corporation

MFG Engineering Integration Team & Test Automation Team

No. 1, Creation Rd. III, Science-Based Industrial Park,

Hsinchu 300, Taiwan, R.O.C.

本資料為智邦集團專有之財產，非經許可不得複製、翻印或轉變成其他形式使用

This document is the exclusive property of **Accton Group** and shall not be reproduced or copied or transformed to any other format without prior permission of **Accton Group**.

保存期限:五年

FMA-TA01000-01 R01



Copyright by Accton Technology Corporation. All rights reserved.

The drawings, specifications and the data contain herein are the exclusive property of Accton Technology Corp. issued in strict confidence and shall not, without the prior written permission of Accton Technology Corp., be reproduced, copied or used, in parts or as a whole, for any purpose whatsoever, except the manufacture of articles for Accton Technology Corp.

Accton makes no warranties with respect to the correctness, accuracy or wholeness of this PRELIMINARY specification. The information in this document is subject to change without notice. Accton reserves the right to make revisions to this document and the product described herein without obligation to notify any person or entity of any such changes.

Warning

This document is intended for internal use only. A Non-Disclosure Agreement (NDA) approved by Chief Technology Officer (CTO) is required to release this document under any circumstances.

Reviewed By: _____ Date: ____/____/____

Approved By: _____ Date: ____/____/____

Released By: _____ Date: ____/____/____

Accton and SwitchHub are trademarks or registered trademarks of Accton Technology Corporation. Other trademarks or brand names mentioned herein are trademarks of their respective companies.

Revision History

Rev.	Date	Author	Revision Description
1.0	2016/07/07	Alan	1 st Release
			1.

本資料為智邦集團專有之財產，非經許可不得複製、翻印或轉變成其他形式使用

This document is the exclusive property of **Accton Group** and shall not be reproduced or copied or transformed to any other format without prior permission of **Accton Group**.

保存期限:五年

FMA-TA01000-01 R01

Table of Content

1.	Purpose	1
2.	Scope	1
3.	Reference Documents	1
4.	Acronyms	1
5.	Introduction	2
5.1	Production Test Flow Diagram.....	2
6.	Board Level Functional Test	3
6.1	PT Test Environment Setup.....	3
6.2	Hardware Requirement	3
6.3	Software Requirement.....	4
6.4	Test Program Environment Setup.....	4

Figures

Figure 2-1	Board Level Test Setup Configuration	3
Figure 2-1	Board Level Test Setup Configuration	3

1. Purpose

This document describes how EAP1018B-0316-EC is Tested in production line in order to maintain the good quality for shipment

2. Scope

Follow up the Test Plan and sync with all member include MFG. Development team and customer side can well understanding and follow up to maintain the good quality for shipment

3. Reference Documents

EAP1018B-0316-EC TestPlan V1.0

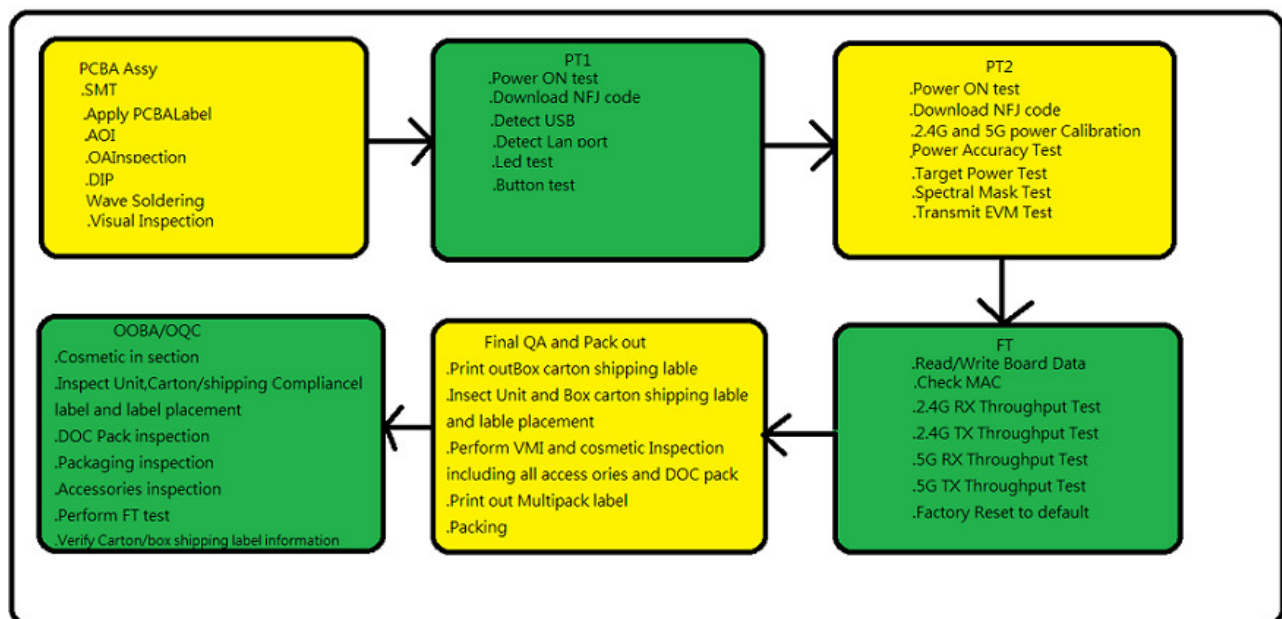
4. Acronyms

DUT	Device Under Test
ART	Atheros Radio Test
AOI	Automated Optical Inspection
PER	Packet Error Rate
PT	Pre-Test
B/I	Burn-In Test
PK	Package
ICT	In Circuit Test
MFG	manufacturing
BFT	Board Final Test
SFT	system Final Test
SMT	Surface Mount Technology
POST	Power On Self Test
MP	Mass Production
DFT	Design For Testing
DIP	dual in-line package
Diag	One part of DUT application and inside of the flash. It exercises chipset

register; verify HW interface and this is DFT implementation for EVT,DVT,and MFG testing.
User can initial Diag entry by specific procedure. The end-user will not able to it.

5. Introduction

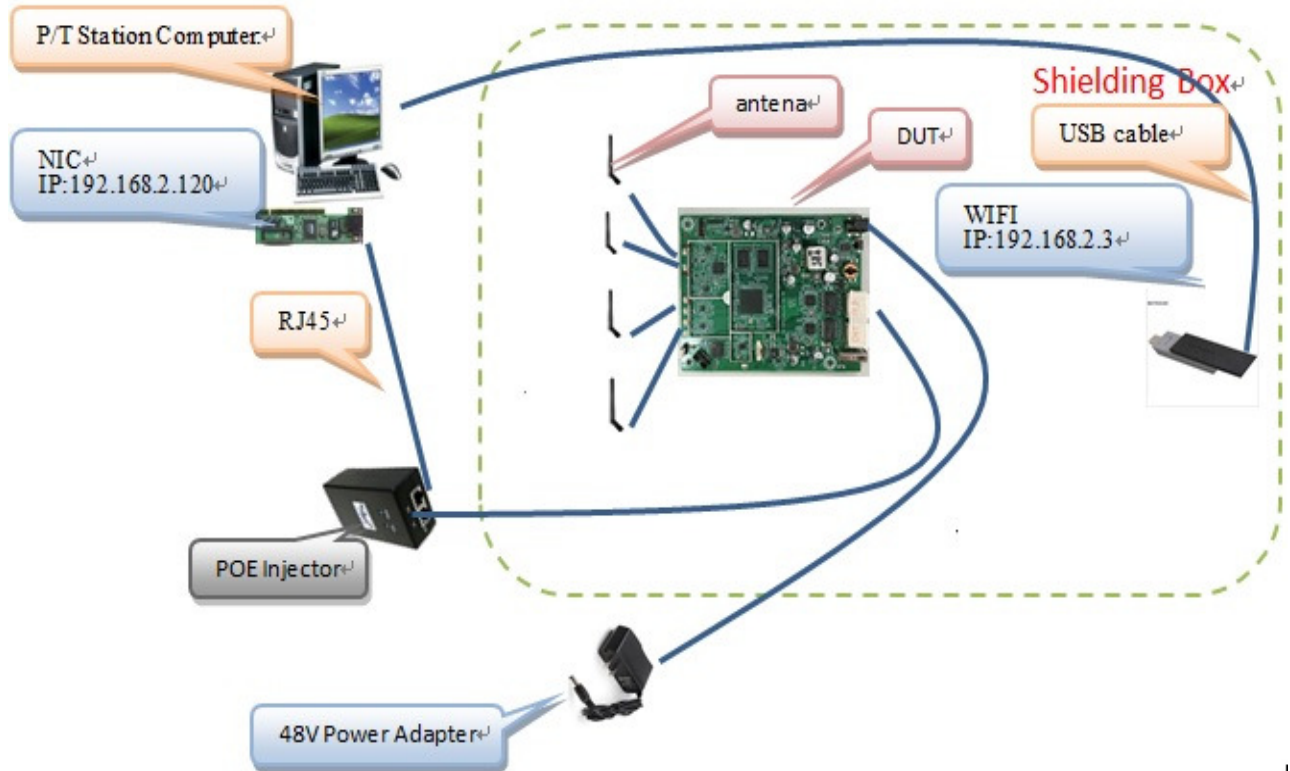
5.1 Production Test Flow Diagram



A general test process flow for the EAP1018B-0316-EC includes:

- PT: Digit Test (Led Test, Button Test, Ethernet Test), RF Function Test, Read/Write SN MAC
- FT: 2.4G Tx/Rx Throughput, 5G Tx/Rx Throughput
- Final QA and Pack out
- Out of Box Audit

6.2 FT Test Environment Setup



6.3 Hardware Requirement

- Pentium PC (or above) running Win7 32bit
- RS232 Console Board / cable x 1
- DC Adaptor 12V/2A x 1
- Shielding Box x 1
- IQxel(IQ80)
- Attenuator 10dB x 4
- POE x 1
- RF Cable x N
- Ethernet cable x N
- Wireless card x 1
- 5 G Attena x 1
- 2.4 G Attena x 1

6.4 Software Requirement

Microsoft OS Windows 7 32 bit

ActiveTCL: Tcl v8.5.xx

VC++ 2005 (IQxel)

VC++ 2008 (IQxel)

VC++ 2012 (IQxel)

MCR7.9 (IQxel)

