

Project # 1: The Blending Problem of Hexxon Oil

Part I: Formulate a Mathematical Model

Mr. Sam Barton, production manager at the Hexxon Oil Company, has been asked by Mr. James Arden, the vice president of production, to formulate a new daily production plan for the three brands of gasoline the company sells: Regular (90 octane), Unleaded (96 octane), and Supreme (100 octane). In their meeting, Mr. Arden brought with him the data in Table 1 consisting of the projected minimum daily demands for these three gasolines and their respective selling prices, prepared by Ms. Jean Farrow. When Mr. Arden expressed the desire to achieve the highest possible daily profit, Mr. Barton said that he would have to meet with Mr. Allen, the production supervisor, to discuss the availability and costs of the constituents used in making the three brands of gasoline and would then get back to the vice president with a production plan.

TABLE 1: Selling Prices and Demands for Gasoline

| Brand of Gasoline | Minimum Octane Rating | Selling Price (\$/bbl) | Demand (bbl/day) |
|-------------------|-----------------------|------------------------|------------------|
| Regular | 90 | 16.50 | 2000 |
| Unleaded | 96 | 18.00 | 4000 |
| Supreme | 100 | 22.50 | 3000 |

When Mr. Barton discussed the problem with the production supervisor, Mr. Allen said he would obtain the necessary information pertaining to the four constituents used in making the three brands of gasoline. At their meeting the next day, he brought the data in Table 2 that includes, for each constituent: (a) the octane rating, (b) the cost in dollars per barrel, and (c) the maximum supply available per day.

TABLE 2: Data on the Constituents for Blending Gasoline

| Blending Constituent | Octane Rating | Cost (\$/bbl) | Supply (bbl/day) |
|----------------------|---------------|---------------|------------------|
| 1 | 102 | 15.00 | 2500 |
| 2 | 96 | 12.00 | 3000 |
| 3 | 93 | 9.00 | 3500 |
| 4 | 110 | 24.00 | 2000 |

Mr. Allen reminded Mr. Barton that each of the three brands of gasoline must meet the minimum standard for octane rating (see Table 1). When asked precisely how this is accomplished, Mr. Allen explained that the octane rating of a mixture consisting of x_1 , x_2 , x_3 , and x_4 barrels of the four constituents is the ratio of $102x_1 + 96x_2 + 93x_3 + 110x_4$ to the total number of barrels of the mixture, namely, $x_1 + x_2 + x_3 + x_4$.

- (a) Formulate a production model for Mr. Barton to maximize the daily profits that satisfies all constraints. (35 points)
- (b) Ms. Jean Farrow in the Accounting Department has discovered that the costs of the constituents given in Table 2 were not exactly correct. Formulate the new objective function on the basis of the following memo she sent to Mr. Barton: (5 points)

TO: Mr. S. Barton, Production Manager
 FROM: Ms. J. Farrow, Head of Accounting
 RE: Cost of Blending Constituent 1 to Make Supreme Gasoline

The cost of blending x barrels of Constituent 1 when making Supreme gas should be $13.50 + 0.001x$ per barrel, instead of \$15.00 per barrel.