



DIMENSIONAL PART REPORT										LABORATORY				
Report Number:										Result: aceptado				
Customer:										Issue date: December 9, 2023				
Customer part number:														
Part name: ESCALA RECTA_				Evaluation reason: <input type="checkbox"/> Annual validation: <input type="checkbox"/> New part. <input type="checkbox"/> Engineering change. <input type="checkbox"/> New tooling. <input type="checkbox"/> Corrected tooling. <input type="checkbox"/> Prototype piece. <input checked="" type="checkbox"/> Others (Specify): VERIF. ESCALA						Evaluated by: Angelica Vidal				
Part number: ER-054										Evaluation date: December 9, 2023				
Number of pieces: 1										Authorized by: Mireya Hernandez				
Plane No.: _____ Dated: _____ Change: _____ Date of production and/or Batch Number: _____										Evaluation machine: SISTEMA DE VISION (EM-019)				
										Calibration date: June-23				
Observations: Rango 0 a 150 mm / resolución 0.5 mm										PROX. VERIF.=DIC-24				
Item	Measuring equipment used	Characteristics	Especial Features	Spec.:			Limits		Draw: 0			Change: 0		Result
				NOMINAL	TOL. MIN -	TOL. MAX +	MIN. -	MAX. +	Obtained Value:					
									Date 1	Date 2	Date 3	PROM.	DESV.	
1				0.500	0.005	0.005	0.495	0.505	0.499	0.504	0.501	0.501	-0.001	OK
2				1.000	0.005	0.005	0.995	1.005	1.000	1.001	1.002	1.001	-0.001	OK
3				1.500	0.005	0.005	1.495	1.505	1.503	1.503	1.504	1.503	-0.003	OK
4				2.000	0.005	0.005	1.995	2.005	2.002	1.996	2.001	2.000	0.000	OK
5				2.500	0.005	0.005	2.495	2.505	2.500	2.499	2.498	2.499	0.001	OK
6				3.000	0.005	0.005	2.995	3.005	2.997	3.002	3.004	3.001	-0.001	OK
7				3.500	0.005	0.005	3.495	3.505	3.501	3.503	3.504	3.503	-0.003	OK
8				4.000	0.005	0.005	3.995	4.005	4.001	4.003	3.999	4.001	-0.001	OK
9				4.500	0.005	0.005	4.495	4.505	4.504	4.501	4.499	4.501	-0.001	OK
10				5.000	0.005	0.005	4.995	5.005	5.001	5.001	5.001	5.001	-0.001	OK
11				5.500	0.005	0.005	5.495	5.505	5.502	5.502	5.503	5.502	-0.002	OK
12				6.000	0.005	0.005	5.995	6.005	6.002	6.002	5.998	6.001	-0.001	OK
13				6.500	0.005	0.005	6.495	6.505	6.501	6.502	6.500	6.501	-0.001	OK
14				7.000	0.005	0.005	6.995	7.005	7.000	7.000	7.003	7.001	-0.001	OK
15				7.500	0.005	0.005	7.495	7.505	7.501	7.498	7.501	7.500	0.000	OK
16				8.000	0.005	0.005	7.995	8.005	7.999	7.996	8.002	7.999	0.001	OK
17				8.500	0.005	0.005	8.495	8.505	8.498	8.501	8.501	8.500	0.000	OK
18				9.000	0.005	0.005	8.995	9.005	8.997	8.997	8.999	8.998	0.002	OK
19				9.500	0.005	0.005	9.495	9.505	9.498	9.499	9.499	9.499	0.001	OK
20				10.000	0.005	0.005	9.995	10.005	10.001	9.999	10.004	10.001	-0.001	OK
21				20.000	0.005	0.005	19.995	20.005	20.003	20.002	20.001	20.002	-0.002	OK
22				30.000	0.005	0.005	29.995	30.005	29.996	29.996	29.998	29.997	0.003	OK
23				40.000	0.005	0.005	39.995	40.005	40.000	40.002	40.002	40.001	-0.001	OK
24				50.000	0.005	0.005	49.995	50.005	50.004	49.997	49.996	49.999	0.001	OK
25				80.000	0.005	0.005	79.995	80.005	79.996	80.000	80.004	80.000	0.000	OK
26				120.000	0.005	0.005	119.995	120.005	119.997	120.000	120.001	119.999	0.001	OK
25				150.000	0.005	0.005	149.995	150.005	149.997	150.004	149.998	150.000	0.000	OK

