GRAMMER

DIMENSIONAL PART REPORT

LABORATORY

Report Number:	**Result:** **aceptado**

Customer:		**Issue date:** December 8, 2023
Customer part number:		

Part name:	**Evaluation reason:**	**Evaluated by:**
ESCALA RECTA_	Anual validation:	Angelica Vidal
Part number:	New part.	**Evaluation date:**
ER-056	Engineering change.	December 8, 2023
Number of pieces:	New tooling.	**Autorized by:**
1	Corrected tooling.	Mireya Hernandez
Plane No.:	Prototype piece.	**Evaluation machine:**
Dated:	X Others (Specify):	SISTEMA DE VISION (EM-019)
Change:		**Calibration date:**
Date of production and/or Batch Number	VERIF. ESCALA	June-23

Observations: Rango 0 a 150 mm / resolución 0.5 mm	PROX. VERIF.=DIC-24

Item	Measuring equipment used	Characteristics	Especial Features	Spec.: NOMINAL	Spec.: TOL. MIN -	TOL. MAX +	Limits MIN. -	Limits MAX. +	Draw: 0 Date 1	Date 2	Date 3	Change: 0 PROM.	DESV.	Result
1				0.500	0.005	0.005	0.495	0.505	0.498	0.503	0.498	0.500	0.000	OK
2				1.000	0.005	0.005	0.995	1.005	1.000	0.999	1.002	1.000	0.000	OK
3				1.500	0.005	0.005	1.495	1.505	1.504	1.498	1.496	1.499	0.001	OK
4				2.000	0.005	0.005	1.995	2.005	1.996	1.999	2.001	1.999	0.001	OK
5				2.500	0.005	0.005	2.495	2.505	2.503	2.497	2.504	2.501	-0.001	OK
6				3.000	0.005	0.005	2.995	3.005	3.002	2.999	2.999	3.000	0.000	OK
7				3.500	0.005	0.005	3.495	3.505	3.498	3.501	3.499	3.499	0.001	OK
8				4.000	0.005	0.005	3.995	4.005	4.000	3.996	3.998	3.998	0.002	OK
9				4.500	0.005	0.005	4.495	4.505	4.504	4.497	4.497	4.499	0.001	OK
10				5.000	0.005	0.005	4.995	5.005	4.997	5.004	5.002	5.001	-0.001	OK
11				5.500	0.005	0.005	5.495	5.505	5.498	5.498	5.497	5.498	0.002	OK
12				6.000	0.005	0.005	5.995	6.005	5.996	6.003	6.001	6.000	0.000	OK
13				6.500	0.005	0.005	6.495	6.505	6.501	6.504	6.500	6.502	-0.002	OK
14				7.000	0.005	0.005	6.995	7.005	7.004	7.002	6.997	7.001	-0.001	OK
15				7.500	0.005	0.005	7.495	7.505	7.497	7.504	7.501	7.501	-0.001	OK
16				8.000	0.005	0.005	7.995	8.005	7.998	8.002	8.002	8.001	-0.001	OK
17				8.500	0.005	0.005	8.495	8.505	8.496	8.503	8.503	8.501	-0.001	OK
18				9.000	0.005	0.005	8.995	9.005	9.004	9.000	8.997	9.000	0.000	OK
19				9.500	0.005	0.005	9.495	9.505	9.503	9.503	9.502	9.503	-0.003	OK
20				10.000	0.005	0.005	9.995	10.005	10.001	10.003	9.999	10.001	-0.001	OK
21				20.000	0.005	0.005	19.995	20.005	20.002	19.998	19.997	19.999	0.001	OK
22				30.000	0.005	0.005	29.995	30.005	29.999	30.003	30.000	30.001	-0.001	OK
23				40.000	0.005	0.005	39.995	40.005	40.004	40.001	39.997	40.001	-0.001	OK
24				50.000	0.005	0.005	49.995	50.005	49.997	50.000	50.001	49.999	0.001	OK
25				80.000	0.005	0.005	79.995	80.005	79.996	80.002	80.000	79.999	0.001	OK
26				120.000	0.005	0.005	119.995	120.005	119.996	119.998	120.004	119.999	0.001	OK
25				150.000	0.005	0.005	149.995	150.005	150.004	149.997	150.003	150.001	-0.001	OK