



DIMENSIONAL PART REPORT										LABORATORY				
Report Number:										Result: <b>aceptado</b>				
Customer:										Issue date: <b>December 9, 2023</b>				
Customer part number:														
Part name: <b>ESCALA RECTA_</b>				<b>Evaluation reason:</b> <input type="checkbox"/> Annual validation: <input type="checkbox"/> New part. <input type="checkbox"/> Engineering change. <input type="checkbox"/> New tooling. <input type="checkbox"/> Corrected tooling. <input type="checkbox"/> Prototype piece. <input checked="" type="checkbox"/> Others (Specify): <b>VERIF. ESCALA</b>						Evaluated by: <b>Angelica Vidal</b>				
Part number: <b>ER-051</b>										Evaluation date: <b>December 9, 2023</b>				
Number of pieces: <b>1</b>										Authorized by: <b>Mireya Hernandez</b>				
Plane No.: _____										Evaluation machine: <b>SISTEMA DE VISION (EM-019)</b>				
Dated: _____										Calibration date: <b>June-23</b>				
Change: _____														
Date of production and/or Batch Number														
Observations: <b>Rango 0 a 150 mm / resolución 0.5 mm</b>										PROX. VERIF.=DIC-24				
Item	Measuring equipment used	Characteristics	Especial Features	Spec.:			Limits		Draw: 0			Change: 0		Result
				NOMINAL	TOL. MIN -	TOL. MAX +	MIN. -	MAX. +	Obtained Value:					
									Date 1	Date 2	Date 3	PROM.	DESV.	
1				0.500	0.005	0.005	0.495	0.505	0.500	0.498	0.503	0.500	0.000	OK
2				1.000	0.005	0.005	0.995	1.005	1.000	1.003	1.002	1.002	-0.002	OK
3				1.500	0.005	0.005	1.495	1.505	1.502	1.502	1.502	1.502	-0.002	OK
4				2.000	0.005	0.005	1.995	2.005	1.999	2.002	1.997	1.999	0.001	OK
5				2.500	0.005	0.005	2.495	2.505	2.497	2.504	2.504	2.502	-0.002	OK
6				3.000	0.005	0.005	2.995	3.005	3.001	2.996	2.997	2.998	0.002	OK
7				3.500	0.005	0.005	3.495	3.505	3.497	3.502	3.499	3.499	0.001	OK
8				4.000	0.005	0.005	3.995	4.005	4.001	4.002	4.002	4.002	-0.002	OK
9				4.500	0.005	0.005	4.495	4.505	4.497	4.500	4.496	4.498	0.002	OK
10				5.000	0.005	0.005	4.995	5.005	5.004	4.996	5.002	5.001	-0.001	OK
11				5.500	0.005	0.005	5.495	5.505	5.498	5.502	5.498	5.499	0.001	OK
12				6.000	0.005	0.005	5.995	6.005	5.997	6.004	5.999	6.000	0.000	OK
13				6.500	0.005	0.005	6.495	6.505	6.498	6.496	6.504	6.499	0.001	OK
14				7.000	0.005	0.005	6.995	7.005	7.002	7.000	6.998	7.000	0.000	OK
15				7.500	0.005	0.005	7.495	7.505	7.502	7.498	7.499	7.500	0.000	OK
16				8.000	0.005	0.005	7.995	8.005	8.001	7.999	8.000	8.000	0.000	OK
17				8.500	0.005	0.005	8.495	8.505	8.498	8.500	8.498	8.499	0.001	OK
18				9.000	0.005	0.005	8.995	9.005	8.996	9.001	8.998	8.998	0.002	OK
19				9.500	0.005	0.005	9.495	9.505	9.496	9.499	9.501	9.499	0.001	OK
20				10.000	0.005	0.005	9.995	10.005	9.996	9.996	10.001	9.998	0.002	OK
21				20.000	0.005	0.005	19.995	20.005	20.001	19.998	19.996	19.998	0.002	OK
22				30.000	0.005	0.005	29.995	30.005	30.002	29.998	30.001	30.000	0.000	OK
23				40.000	0.005	0.005	39.995	40.005	40.001	40.000	40.004	40.002	-0.002	OK
24				50.000	0.005	0.005	49.995	50.005	49.997	50.000	50.001	49.999	0.001	OK
25				80.000	0.005	0.005	79.995	80.005	80.001	79.998	79.998	79.999	0.001	OK
26				120.000	0.005	0.005	119.995	120.005	119.999	119.998	120.003	120.000	0.000	OK
25				150.000	0.005	0.005	149.995	150.005	150.002	150.004	150.000	150.002	-0.002	OK



