



DIMENSIONAL PART REPORT										LABORATORY				
Report Number:										Result: aceptado				
Customer:										Issue date: December 8, 2023				
Customer part number:														
Part name: ESCALA RECTA_				Evaluation reason:						Evaluated by: Angelica Vidal				
Part number: ER-006				Annual validation:						Evaluation date: December 8, 2023				
Number of pieces: 1				New part.						Authorized by: Mireya Hernandez				
Plane No.: _____				Engineering change.						Evaluation machine: SISTEMA DE VISION (EM-019)				
Dated: _____				New tooling.						Calibration date: June-23				
Change: _____				Corrected tooling.										
Date of production and/or Batch Number				Prototype piece.										
				Others (Specify):										
				VERIF. ESCALA										
Observations: Rango 0 a 150 mm / resolución 0.5 mm										PROX. VERIF.=DIC-24				
Item	Measuring equipment used	Characteristics	Especial Features	Spec.:			Limits		Draw: 0			Change: 0		Result
				NOMINAL	TOL. MIN -	TOL. MAX +	MIN. -	MAX. +	Obtained Value:					
									Date 1	Date 2	Date 3	PROM.	DESV.	
1				0.500	0.005	0.005	0.495	0.505	0.501	0.498	0.502	0.500	0.000	OK
2				1.000	0.005	0.005	0.995	1.005	1.002	1.003	1.001	1.002	-0.002	OK
3				1.500	0.005	0.005	1.495	1.505	1.498	1.503	1.499	1.500	0.000	OK
4				2.000	0.005	0.005	1.995	2.005	2.001	1.998	2.000	2.000	0.000	OK
5				2.500	0.005	0.005	2.495	2.505	2.500	2.503	2.497	2.500	0.000	OK
6				3.000	0.005	0.005	2.995	3.005	2.998	2.998	3.000	2.999	0.001	OK
7				3.500	0.005	0.005	3.495	3.505	3.502	3.498	3.503	3.501	-0.001	OK
8				4.000	0.005	0.005	3.995	4.005	4.002	4.003	3.998	4.001	-0.001	OK
9				4.500	0.005	0.005	4.495	4.505	4.502	4.499	4.499	4.500	0.000	OK
10				5.000	0.005	0.005	4.995	5.005	5.000	5.000	4.997	4.999	0.001	OK
11				5.500	0.005	0.005	5.495	5.505	5.501	5.503	5.497	5.500	0.000	OK
12				6.000	0.005	0.005	5.995	6.005	5.997	5.999	6.001	5.999	0.001	OK
13				6.500	0.005	0.005	6.495	6.505	6.501	6.503	6.501	6.502	-0.002	OK
14				7.000	0.005	0.005	6.995	7.005	6.998	7.003	7.002	7.001	-0.001	OK
15				7.500	0.005	0.005	7.495	7.505	7.501	7.497	7.503	7.500	0.000	OK
16				8.000	0.005	0.005	7.995	8.005	7.997	8.000	7.998	7.998	0.002	OK
17				8.500	0.005	0.005	8.495	8.505	8.497	8.502	8.497	8.499	0.001	OK
18				9.000	0.005	0.005	8.995	9.005	9.000	9.000	8.997	8.999	0.001	OK
19				9.500	0.005	0.005	9.495	9.505	9.501	9.498	9.502	9.500	0.000	OK
20				10.000	0.005	0.005	9.995	10.005	9.997	10.002	9.997	9.999	0.001	OK
21				20.000	0.005	0.005	19.995	20.005	19.999	20.002	20.003	20.001	-0.001	OK
22				30.000	0.005	0.005	29.995	30.005	29.997	30.003	29.998	29.999	0.001	OK
23				40.000	0.005	0.005	39.995	40.005	40.000	39.998	40.002	40.000	0.000	OK
24				50.000	0.005	0.005	49.995	50.005	49.998	50.001	50.001	50.000	0.000	OK
25				80.000	0.005	0.005	79.995	80.005	80.003	80.003	79.997	80.001	-0.001	OK
26				120.000	0.005	0.005	119.995	120.005	120.003	120.002	119.999	120.001	-0.001	OK
25				150.000	0.005	0.005	149.995	150.005	149.998	149.998	149.997	149.998	0.002	OK

