



DIMENSIONAL PART REPORT										LABORATORY				
Report Number:										Result: aceptado				
Customer:										Issue date: December 8, 2023				
Customer part number:										Evaluated by: Angelica Vidal				
Part name: ESCALA RECTA_				Evaluation reason: <input type="checkbox"/> Annual validation: <input type="checkbox"/> New part. <input type="checkbox"/> Engineering change. <input type="checkbox"/> New tooling. <input type="checkbox"/> Corrected tooling. <input type="checkbox"/> Prototype piece. <input checked="" type="checkbox"/> Others (Specify): VERIF. ESCALA						Evaluation date: December 8, 2023				
Part number: ER-047										Authorized by: Mireya Hernandez				
Number of pieces: 1										Evaluation machine: SISTEMA DE VISION (EM-019)				
Plane No.: _____ Dated: _____ Change: _____ Date of production and/or Batch Number: _____										Calibration date: June-23				
Observations: Rango 0 a 150 mm / resolución 0.5 mm										PROX. VERIF.=DIC-24				
Item	Measuring equipment used	Characteristics	Especial Features	Spec.:			Limits		Draw: 0			Change: 0		Result
				NOMINAL	TOL. MIN -	TOL. MAX +	MIN. -	MAX. +	Obtained Value:					
									Date 1	Date 2	Date 3	PROM.	DESV.	
1				0.500	0.005	0.005	0.495	0.505	0.496	0.502	0.495	0.498	0.002	OK
2				1.000	0.005	0.005	0.995	1.005	1.002	1.003	0.998	1.001	-0.001	OK
3				1.500	0.005	0.005	1.495	1.505	1.500	1.503	1.499	1.501	-0.001	OK
4				2.000	0.005	0.005	1.995	2.005	1.998	1.999	2.002	2.000	0.000	OK
5				2.500	0.005	0.005	2.495	2.505	2.504	2.500	2.504	2.503	-0.003	OK
6				3.000	0.005	0.005	2.995	3.005	2.997	2.999	3.005	3.000	0.000	OK
7				3.500	0.005	0.005	3.495	3.505	3.498	3.496	3.497	3.497	0.003	OK
8				4.000	0.005	0.005	3.995	4.005	3.996	3.999	3.996	3.997	0.003	OK
9				4.500	0.005	0.005	4.495	4.505	4.495	4.495	4.502	4.497	0.003	OK
10				5.000	0.005	0.005	4.995	5.005	5.001	4.997	5.000	4.999	0.001	OK
11				5.500	0.005	0.005	5.495	5.505	5.501	5.499	5.499	5.500	0.000	OK
12				6.000	0.005	0.005	5.995	6.005	6.001	6.002	5.999	6.001	-0.001	OK
13				6.500	0.005	0.005	6.495	6.505	6.502	6.499	6.503	6.501	-0.001	OK
14				7.000	0.005	0.005	6.995	7.005	7.002	7.003	7.000	7.002	-0.002	OK
15				7.500	0.005	0.005	7.495	7.505	7.505	7.502	7.496	7.501	-0.001	OK
16				8.000	0.005	0.005	7.995	8.005	8.005	7.998	8.003	8.002	-0.002	OK
17				8.500	0.005	0.005	8.495	8.505	8.501	8.495	8.504	8.500	0.000	OK
18				9.000	0.005	0.005	8.995	9.005	8.996	8.998	9.003	8.999	0.001	OK
19				9.500	0.005	0.005	9.495	9.505	9.505	9.495	9.499	9.500	0.000	OK
20				10.000	0.005	0.005	9.995	10.005	9.998	10.000	9.997	9.998	0.002	OK
21				20.000	0.005	0.005	19.995	20.005	20.005	19.998	19.996	20.000	0.000	OK
22				30.000	0.005	0.005	29.995	30.005	30.005	30.003	30.000	30.003	-0.003	OK
23				40.000	0.005	0.005	39.995	40.005	39.998	39.997	39.998	39.998	0.002	OK
24				50.000	0.005	0.005	49.995	50.005	50.002	50.005	49.997	50.001	-0.001	OK
25				80.000	0.005	0.005	79.995	80.005	80.003	80.004	80.004	80.004	-0.004	OK
26				120.000	0.005	0.005	119.995	120.005	120.005	120.001	119.996	120.001	-0.001	OK
25				150.000	0.005	0.005	149.995	150.005	149.999	150.000	149.999	149.999	0.001	OK

