



DIMENSIONAL PART REPORT										LABORATORY				
Report Number:										Result: aceptado				
Customer:										Issue date: December 8, 2023				
Customer part number:														
Part name: ESCALA RECTA_				Evaluation reason: <input type="checkbox"/> Annual validation: <input type="checkbox"/> New part. <input type="checkbox"/> Engineering change. <input type="checkbox"/> New tooling. <input type="checkbox"/> Corrected tooling. <input type="checkbox"/> Prototype piece. <input checked="" type="checkbox"/> Others (Specify): VERIF. ESCALA						Evaluated by: Angelica Vidal				
Part number: ER-025										Evaluation date: December 8, 2023				
Number of pieces: 1										Authorized by: Mireya Hernandez				
Plane No.: _____ Dated: _____ Change: _____ Date of production and/or Batch Number: _____										Evaluation machine: SISTEMA DE VISION (EM-019)				
										Calibration date: June-23				
Observations: Rango 0 a 150 mm / resolución 0.5 mm										PROX. VERIF.=DIC-24				
Item	Measuring equipment used	Characteristics	Especial Features	Spec.:			Limits		Draw: 0			Change: 0		Result
				NOMINAL	TOL. MIN -	TOL. MAX +	MIN. -	MAX. +	Obtained Value:					
									Date 1	Date 2	Date 3	PROM.	DESV.	
1				0.500	0.005	0.005	0.495	0.505	0.500	0.497	0.496	0.498	0.002	OK
2				1.000	0.005	0.005	0.995	1.005	0.995	1.000	0.997	0.997	0.003	OK
3				1.500	0.005	0.005	1.495	1.505	1.504	1.496	1.504	1.501	-0.001	OK
4				2.000	0.005	0.005	1.995	2.005	2.005	2.003	1.996	2.001	-0.001	OK
5				2.500	0.005	0.005	2.495	2.505	2.497	2.496	2.502	2.498	0.002	OK
6				3.000	0.005	0.005	2.995	3.005	3.004	2.997	3.005	3.002	-0.002	OK
7				3.500	0.005	0.005	3.495	3.505	3.504	3.499	3.504	3.502	-0.002	OK
8				4.000	0.005	0.005	3.995	4.005	4.004	4.004	4.001	4.003	-0.003	OK
9				4.500	0.005	0.005	4.495	4.505	4.502	4.499	4.503	4.501	-0.001	OK
10				5.000	0.005	0.005	4.995	5.005	5.004	5.002	4.996	5.001	-0.001	OK
11				5.500	0.005	0.005	5.495	5.505	5.497	5.500	5.503	5.500	0.000	OK
12				6.000	0.005	0.005	5.995	6.005	5.996	5.996	5.997	5.996	0.004	OK
13				6.500	0.005	0.005	6.495	6.505	6.496	6.500	6.504	6.500	0.000	OK
14				7.000	0.005	0.005	6.995	7.005	7.004	7.001	6.995	7.000	0.000	OK
15				7.500	0.005	0.005	7.495	7.505	7.499	7.501	7.502	7.501	-0.001	OK
16				8.000	0.005	0.005	7.995	8.005	8.003	8.001	7.997	8.000	0.000	OK
17				8.500	0.005	0.005	8.495	8.505	8.502	8.497	8.499	8.499	0.001	OK
18				9.000	0.005	0.005	8.995	9.005	9.002	9.001	8.995	8.999	0.001	OK
19				9.500	0.005	0.005	9.495	9.505	9.504	9.502	9.500	9.502	-0.002	OK
20				10.000	0.005	0.005	9.995	10.005	10.004	10.005	9.998	10.002	-0.002	OK
21				20.000	0.005	0.005	19.995	20.005	20.000	19.997	20.005	20.001	-0.001	OK
22				30.000	0.005	0.005	29.995	30.005	29.996	30.000	29.999	29.998	0.002	OK
23				40.000	0.005	0.005	39.995	40.005	40.001	40.002	39.998	40.000	0.000	OK
24				50.000	0.005	0.005	49.995	50.005	49.997	49.996	50.000	49.998	0.002	OK
25				80.000	0.005	0.005	79.995	80.005	80.002	79.998	79.997	79.999	0.001	OK
26				120.000	0.005	0.005	119.995	120.005	120.000	120.003	120.003	120.002	-0.002	OK
25				150.000	0.005	0.005	149.995	150.005	149.999	150.002	150.001	150.001	-0.001	OK

