



DIMENSIONAL PART REPORT										LABORATORY				
Report Number:										Result: aceptado				
Customer:										Issue date:				
Customer part number:										December 7, 2023				
Part name:				Evaluation reason:						Evaluated by:				
ESCALA RECTA_				Annual validation:						Angelica Vidal				
Part number:				New part.						Evaluation date:				
ER-024				Engineering change.						December 7, 2023				
Number of pieces:				New tooling.						Authorized by:				
1				Corrected tooling.						Mireya Hernandez				
Plane No.: _____				Prototype piece.						Evaluation machine:				
Dated: _____				Others (Specify):						SISTEMA DE VISION (EM-019)				
Change: _____				VERIF. ESCALA						Calibration date:				
Date of production										June-23				
and/or Batch Number														
Observations: Rango 0 a 150 mm / resolución 0.5 mm										PROX. VERIF.=DIC-24				
Item	Measuring equipment used	Characteristics	Especial Features	Spec.:			Limits		Draw: 0			Change: 0		Result
				NOMINAL	TOL. MIN -	TOL. MAX +	MIN. -	MAX. +	Obtained Value:					
									Date 1	Date 2	Date 3	PROM.	DESV.	
1				0.500	0.005	0.005	0.495	0.505	0.497	0.502	0.503	0.501	-0.001	OK
2				1.000	0.005	0.005	0.995	1.005	1.003	1.000	0.996	1.000	0.000	OK
3				1.500	0.005	0.005	1.495	1.505	1.500	1.496	1.500	1.499	0.001	OK
4				2.000	0.005	0.005	1.995	2.005	1.997	2.001	1.996	1.998	0.002	OK
5				2.500	0.005	0.005	2.495	2.505	2.501	2.503	2.499	2.501	-0.001	OK
6				3.000	0.005	0.005	2.995	3.005	2.996	3.000	3.003	3.000	0.000	OK
7				3.500	0.005	0.005	3.495	3.505	3.500	3.497	3.496	3.498	0.002	OK
8				4.000	0.005	0.005	3.995	4.005	4.000	4.000	3.999	4.000	0.000	OK
9				4.500	0.005	0.005	4.495	4.505	4.502	4.497	4.496	4.498	0.002	OK
10				5.000	0.005	0.005	4.995	5.005	4.997	4.998	4.998	4.998	0.002	OK
11				5.500	0.005	0.005	5.495	5.505	5.502	5.499	5.500	5.500	0.000	OK
12				6.000	0.005	0.005	5.995	6.005	6.001	6.000	5.998	6.000	0.000	OK
13				6.500	0.005	0.005	6.495	6.505	6.502	6.502	6.497	6.500	0.000	OK
14				7.000	0.005	0.005	6.995	7.005	7.004	7.000	6.997	7.000	0.000	OK
15				7.500	0.005	0.005	7.495	7.505	7.496	7.502	7.501	7.500	0.000	OK
16				8.000	0.005	0.005	7.995	8.005	8.003	7.996	7.998	7.999	0.001	OK
17				8.500	0.005	0.005	8.495	8.505	8.498	8.502	8.498	8.499	0.001	OK
18				9.000	0.005	0.005	8.995	9.005	9.002	9.000	9.003	9.002	-0.002	OK
19				9.500	0.005	0.005	9.495	9.505	9.498	9.496	9.498	9.497	0.003	OK
20				10.000	0.005	0.005	9.995	10.005	10.003	10.000	9.998	10.000	0.000	OK
21				20.000	0.005	0.005	19.995	20.005	20.001	20.003	19.996	20.000	0.000	OK
22				30.000	0.005	0.005	29.995	30.005	29.999	30.002	30.001	30.001	-0.001	OK
23				40.000	0.005	0.005	39.995	40.005	39.999	40.000	39.999	39.999	0.001	OK
24				50.000	0.005	0.005	49.995	50.005	50.001	50.003	49.999	50.001	-0.001	OK
25				80.000	0.005	0.005	79.995	80.005	80.002	79.997	80.003	80.001	-0.001	OK
26				120.000	0.005	0.005	119.995	120.005	120.001	120.000	120.004	120.002	-0.002	OK
25				150.000	0.005	0.005	149.995	150.005	150.002	149.997	149.998	149.999	0.001	OK

