



DIMENSIONAL PART REPORT										LABORATORY				
Report Number:										Result: aceptado				
Customer:										Issue date: December 9, 2023				
Customer part number:										Evaluated by: Angelica Vidal				
Part name: ESCALA RECTA_				Evaluation reason: <input type="checkbox"/> Annual validation: <input type="checkbox"/> New part. <input type="checkbox"/> Engineering change. <input type="checkbox"/> New tooling. <input type="checkbox"/> Corrected tooling. <input type="checkbox"/> Prototype piece. <input checked="" type="checkbox"/> Others (Specify): VERIF. ESCALA						Evaluation date: December 9, 2023				
Part number: ER-055										Authorized by: Mireya Hernandez				
Number of pieces: 1										Evaluation machine: SISTEMA DE VISION (EM-019)				
Plane No.: _____ Dated: _____ Change: _____ Date of production and/or Batch Number: _____										Calibration date: June-23				
Observations: Rango 0 a 150 mm / resolución 0.5 mm										PROX. VERIF.=DIC-24				
Item	Measuring equipment used	Characteristics	Especial Features	Spec.:			Limits		Draw: 0			Change: 0		Result
				NOMINAL	TOL. MIN -	TOL. MAX +	MIN. -	MAX. +	Obtained Value:					
									Date 1	Date 2	Date 3	PROM.	DESV.	
1				0.500	0.005	0.005	0.495	0.505	0.497	0.503	0.502	0.501	-0.001	OK
2				1.000	0.005	0.005	0.995	1.005	1.004	0.998	1.000	1.001	-0.001	OK
3				1.500	0.005	0.005	1.495	1.505	1.501	1.501	1.497	1.500	0.000	OK
4				2.000	0.005	0.005	1.995	2.005	2.001	1.996	2.004	2.000	0.000	OK
5				2.500	0.005	0.005	2.495	2.505	2.503	2.500	2.497	2.500	0.000	OK
6				3.000	0.005	0.005	2.995	3.005	2.997	3.003	2.996	2.999	0.001	OK
7				3.500	0.005	0.005	3.495	3.505	3.504	3.503	3.498	3.502	-0.002	OK
8				4.000	0.005	0.005	3.995	4.005	3.999	3.999	3.996	3.998	0.002	OK
9				4.500	0.005	0.005	4.495	4.505	4.499	4.503	4.500	4.501	-0.001	OK
10				5.000	0.005	0.005	4.995	5.005	4.998	5.000	4.997	4.998	0.002	OK
11				5.500	0.005	0.005	5.495	5.505	5.497	5.499	5.503	5.500	0.000	OK
12				6.000	0.005	0.005	5.995	6.005	5.999	5.999	6.002	6.000	0.000	OK
13				6.500	0.005	0.005	6.495	6.505	6.504	6.496	6.504	6.501	-0.001	OK
14				7.000	0.005	0.005	6.995	7.005	7.000	6.998	7.001	7.000	0.000	OK
15				7.500	0.005	0.005	7.495	7.505	7.497	7.503	7.502	7.501	-0.001	OK
16				8.000	0.005	0.005	7.995	8.005	7.998	8.000	8.002	8.000	0.000	OK
17				8.500	0.005	0.005	8.495	8.505	8.499	8.502	8.499	8.500	0.000	OK
18				9.000	0.005	0.005	8.995	9.005	9.001	9.004	9.004	9.003	-0.003	OK
19				9.500	0.005	0.005	9.495	9.505	9.502	9.499	9.497	9.499	0.001	OK
20				10.000	0.005	0.005	9.995	10.005	9.998	10.002	10.002	10.001	-0.001	OK
21				20.000	0.005	0.005	19.995	20.005	19.997	19.997	20.003	19.999	0.001	OK
22				30.000	0.005	0.005	29.995	30.005	29.999	30.002	30.000	30.000	0.000	OK
23				40.000	0.005	0.005	39.995	40.005	40.002	40.003	39.999	40.001	-0.001	OK
24				50.000	0.005	0.005	49.995	50.005	49.996	50.001	50.001	49.999	0.001	OK
25				80.000	0.005	0.005	79.995	80.005	80.003	80.003	79.999	80.002	-0.002	OK
26				120.000	0.005	0.005	119.995	120.005	120.000	119.996	119.999	119.998	0.002	OK
25				150.000	0.005	0.005	149.995	150.005	149.998	149.999	149.997	149.998	0.002	OK

