



DIMENSIONAL PART REPORT										LABORATORY					
Report Number:										Result: <b>aceptado</b>					
Customer:										Issue date: <b>December 9, 2023</b>					
Customer part number:										Evaluated by: <b>Angelica Vidal</b>					
Part name: <b>ESCALA RECTA_</b>				Evaluation reason:						Evaluation date: <b>December 9, 2023</b>					
Part number: <b>ER-049</b>				Annual validation:						Authorized by: <b>Mireya Hernandez</b>					
Number of pieces: <b>1</b>				New part.						Evaluation machine: <b>SISTEMA DE VISION (EM-019)</b>					
Plane No.: _____				Engineering change.						Calibration date: <b>June-23</b>					
Dated: _____				New tooling.											
Change: _____				Corrected tooling.											
Date of production and/or Batch Number				Prototype piece.											
				Others (Specify):											
				<b>VERIF. ESCALA</b>											
Observations: <b>Rango 0 a 150 mm / resolución 0.5 mm</b>										PROX. VERIF.=DIC-24					
Item	Measuring equipment used	Characteristics	Especial Features	Spec.:			Limits		Draw: 0			Change: 0			Result
				NOMINAL	TOL. MIN -	TOL. MAX +	MIN. -	MAX. +	Obtained Value:						
									Date 1	Date 2	Date 3	PROM.	DESV.		
1				0.500	0.005	0.005	0.495	0.505	0.496	0.499	0.498	0.498	0.002	OK	
2				1.000	0.005	0.005	0.995	1.005	1.001	0.999	1.000	1.000	0.000	OK	
3				1.500	0.005	0.005	1.495	1.505	1.503	1.504	1.500	1.502	-0.002	OK	
4				2.000	0.005	0.005	1.995	2.005	1.998	2.004	2.001	2.001	-0.001	OK	
5				2.500	0.005	0.005	2.495	2.505	2.498	2.496	2.501	2.498	0.002	OK	
6				3.000	0.005	0.005	2.995	3.005	2.998	2.996	3.002	2.999	0.001	OK	
7				3.500	0.005	0.005	3.495	3.505	3.496	3.499	3.503	3.499	0.001	OK	
8				4.000	0.005	0.005	3.995	4.005	4.002	3.999	4.000	4.000	0.000	OK	
9				4.500	0.005	0.005	4.495	4.505	4.504	4.496	4.499	4.500	0.000	OK	
10				5.000	0.005	0.005	4.995	5.005	4.998	5.002	4.996	4.999	0.001	OK	
11				5.500	0.005	0.005	5.495	5.505	5.504	5.501	5.502	5.502	-0.002	OK	
12				6.000	0.005	0.005	5.995	6.005	6.004	5.998	6.004	6.002	-0.002	OK	
13				6.500	0.005	0.005	6.495	6.505	6.501	6.504	6.498	6.501	-0.001	OK	
14				7.000	0.005	0.005	6.995	7.005	7.000	6.997	7.002	7.000	0.000	OK	
15				7.500	0.005	0.005	7.495	7.505	7.501	7.499	7.497	7.499	0.001	OK	
16				8.000	0.005	0.005	7.995	8.005	8.002	7.997	8.002	8.000	0.000	OK	
17				8.500	0.005	0.005	8.495	8.505	8.498	8.503	8.497	8.499	0.001	OK	
18				9.000	0.005	0.005	8.995	9.005	9.000	9.000	9.003	9.001	-0.001	OK	
19				9.500	0.005	0.005	9.495	9.505	9.501	9.500	9.502	9.501	-0.001	OK	
20				10.000	0.005	0.005	9.995	10.005	9.996	9.998	10.003	9.999	0.001	OK	
21				20.000	0.005	0.005	19.995	20.005	20.003	20.003	20.002	20.003	-0.003	OK	
22				30.000	0.005	0.005	29.995	30.005	30.000	30.002	30.003	30.002	-0.002	OK	
23				40.000	0.005	0.005	39.995	40.005	39.998	40.004	40.003	40.002	-0.002	OK	
24				50.000	0.005	0.005	49.995	50.005	50.002	49.998	49.996	49.999	0.001	OK	
25				80.000	0.005	0.005	79.995	80.005	80.004	80.002	80.003	80.003	-0.003	OK	
26				120.000	0.005	0.005	119.995	120.005	120.001	119.996	120.001	119.999	0.001	OK	
25				150.000	0.005	0.005	149.995	150.005	150.000	150.002	150.000	150.001	-0.001	OK	



