



DIMENSIONAL PART REPORT										LABORATORY				
Report Number:										Result: aceptado				
Customer:										Issue date: December 8, 2023				
Customer part number:														
Part name: ESCALA RECTA_				Evaluation reason:						Evaluated by: Angelica Vidal				
Part number: ER-005				Annual validation:						Evaluation date: December 8, 2023				
Number of pieces: 1				New part.						Authorized by: Mireya Hernandez				
Plane No.: _____				Engineering change.						Evaluation machine: SISTEMA DE VISION (EM-019)				
Dated: _____				New tooling.						Calibration date: June-23				
Change: _____				Corrected tooling.										
Date of production and/or Batch Number				Prototype piece.										
				Others (Specify):										
				VERIF. ESCALA										
Observations: Rango 0 a 150 mm / resolución 0.5 mm										PROX. VERIF.=DIC-24				
Item	Measuring equipment used	Characteristics	Especial Features	Spec.:			Limits		Draw: 0			Change: 0		Result
				NOMINAL	TOL. MIN -	TOL. MAX +	MIN. -	MAX. +	Obtained Value:					
									Date 1	Date 2	Date 3	PROM.	DESV.	
1				0.500	0.005	0.005	0.495	0.505	0.502	0.498	0.498	0.499	0.001	OK
2				1.000	0.005	0.005	0.995	1.005	0.999	1.002	0.997	0.999	0.001	OK
3				1.500	0.005	0.005	1.495	1.505	1.502	1.499	1.500	1.500	0.000	OK
4				2.000	0.005	0.005	1.995	2.005	2.000	2.000	2.000	2.000	0.000	OK
5				2.500	0.005	0.005	2.495	2.505	2.498	2.499	2.497	2.498	0.002	OK
6				3.000	0.005	0.005	2.995	3.005	3.002	2.999	2.999	3.000	0.000	OK
7				3.500	0.005	0.005	3.495	3.505	3.502	3.500	3.501	3.501	-0.001	OK
8				4.000	0.005	0.005	3.995	4.005	4.000	4.002	4.001	4.001	-0.001	OK
9				4.500	0.005	0.005	4.495	4.505	4.501	4.497	4.499	4.499	0.001	OK
10				5.000	0.005	0.005	4.995	5.005	5.001	4.999	4.999	5.000	0.000	OK
11				5.500	0.005	0.005	5.495	5.505	5.499	5.497	5.497	5.498	0.002	OK
12				6.000	0.005	0.005	5.995	6.005	6.003	6.003	6.000	6.002	-0.002	OK
13				6.500	0.005	0.005	6.495	6.505	6.499	6.499	6.500	6.499	0.001	OK
14				7.000	0.005	0.005	6.995	7.005	7.001	6.999	7.001	7.000	0.000	OK
15				7.500	0.005	0.005	7.495	7.505	7.502	7.499	7.503	7.501	-0.001	OK
16				8.000	0.005	0.005	7.995	8.005	7.998	8.000	8.002	8.000	0.000	OK
17				8.500	0.005	0.005	8.495	8.505	8.500	8.499	8.501	8.500	0.000	OK
18				9.000	0.005	0.005	8.995	9.005	9.003	8.998	8.999	9.000	0.000	OK
19				9.500	0.005	0.005	9.495	9.505	9.501	9.501	9.503	9.502	-0.002	OK
20				10.000	0.005	0.005	9.995	10.005	9.998	10.001	9.998	9.999	0.001	OK
21				20.000	0.005	0.005	19.995	20.005	19.998	19.998	19.999	19.998	0.002	OK
22				30.000	0.005	0.005	29.995	30.005	30.003	30.000	30.003	30.002	-0.002	OK
23				40.000	0.005	0.005	39.995	40.005	39.997	40.002	40.000	40.000	0.000	OK
24				50.000	0.005	0.005	49.995	50.005	49.997	49.998	50.000	49.998	0.002	OK
25				80.000	0.005	0.005	79.995	80.005	79.999	79.998	80.000	79.999	0.001	OK
26				120.000	0.005	0.005	119.995	120.005	120.001	119.997	120.002	120.000	0.000	OK
25				150.000	0.005	0.005	149.995	150.005	150.003	149.998	149.999	150.000	0.000	OK

