

PP 1: Display Stock/Requirements List

Exercise Use the SAP Fiori Launchpad to display the Stock/Requirements List.

Time 5 min

Task Review the material status of your Deluxe Touring bike (finished good) in the Dallas plant using the Stock/Requirements list.

Name (Position) Lars Iseler (Production Order Worker)


The Stock/Requirements list contains up-to-date information on the current status of inventory on hand, requirements, and receipts. It is a dynamic list that allows you to view changes made to material status.

Stock/Requirements List


To review the material status, use the app *Monitor Stock / Requirements List*.

Fiori App



First of all, you need to find the material number(s) for your Deluxe Touring bikes. In order to do so, click in the Material field and press **F4** (or click on the search icon  next to the field). This will produce the Material Number search screen.

F4

Go to the Material by Material Type tab. Use the  icon (in the top-right corner) to display a list of all search tabs available.

In the Material Type field, select **Finished Product (FERT)**. In order to display your Deluxe Touring bikes only, you need to define two more search criteria. First, in the Material Description field type **Deluxe Touring***. Second, in the Material field (which is the field for the unique material number) type ***###**. Remember to replace **###** with your three-digit number, e.g. ***014** if your number is 014.

Compare your entries with the screen below before pressing Enter or clicking on **Find** to start the search.

Material Number (1)

Material by Task List Sales Material by Description **Material by Material Type**

Material type: **FERT**

Material description: **Deluxe Touring***

Language Key: **EN**

Material: ***000**

Maximum No. of Hits: **500**

The result of this search should give you a list of:

- all finished goods,
- which name (short description) starts with Deluxe Touring,
- which material numbers end with your number (###).

Material Number (1)

> Material by task list Sales material by description **Material by material type** Material by Supply Area

Material type	Material description	Language	Material
FERT	DELUXE TOURING BIKE (BLACK)	EN	DXTR1000
FERT	DELUXE TOURING BIKE (RED)	EN	DXTR3000
FERT	DELUXE TOURING BIKE (SILVER)	EN	DXTR2000

3 Entries found

You should get a list of three different Deluxe Touring bikes – black, red and silver (please note that the material numbers in your screen will be different). Double-click on your black Touring bike which will copy its unique material number (**DXTR1###**) into the Material field.

Finished Product

Deluxe Touring*

*###

DXTR1###

DL00

In addition to the material number, in the Plant field select Global Bike's manufacturing facility in Dallas (**DL00**). Then, press Enter. You should be displayed a screen similar to the one shown below.

Stock/Requirements List as of 14:42 hrs

Show Overview Tree
Refresh
Filter On
Send Mail to MRP Controller
More ▾

Material:

Description:

MRP Area:
DC Dallas
Ex. manuf.:

Plant:
MRP type:
Material type:
Unit:

Σ
68

Date
GR
ST On
On
Vendor
Cust.

	A...	Date	MRP e...	MRP element data	Rescheduling...	E...	Receipt/Reqmt	Available Qty
		05/14/2019	Stock					240
		05/21/2019	----->	End of Planning Time...				


As you can see, Global Bike has currently 240 black Deluxe Touring bikes on stock. You might see a different amount based on the case studies you did before. Repeat the same procedure for the other two deluxe bikes (red and silver).

How many red Deluxe Touring Bikes are available in Dallas?

_____ pieces

How many silver Deluxe Touring Bikes are stored in the DL00 plant?

_____ pieces

Click  to return to the SAP Fiori Launchpad.



PP 2: Display Bill of Material

Exercise Use the SAP Fiori Launchpad to display a bill of material.

Time 10 min

Task Review the components of your black Deluxe Touring bike and the components of the Touring Aluminum Wheel Assembly within the finished bike bill of material.

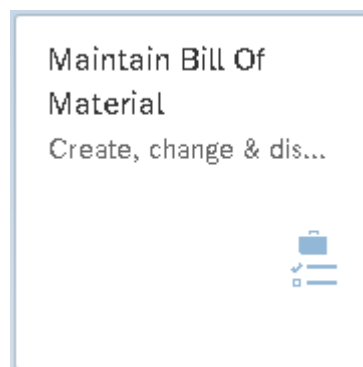
Name (Position) Jun Lee (Production Supervisor)

A bill of material (BOM) is a list of the components that are needed to create a given product. The list contains the description, the quantity, and unit of measure. The BOM can contain items of different item categories such as stock items, non-stock items, document items, and text items.

Bill of Material (BOM)

To review a bill of material, use the app *Maintain Bill Of Material – Create, change & display*.

Fiori App



Enter for material number **DXTR1###** and use the **F4** help to find your plant in **Dallas**.

DXTR1###
F4
DL00

Click in the BOM Usage field and use **F4** to display possible usage types. In the pop up *BOM Usage* enter nothing and press just **Go**.

F4

BOM Usage

SELECT FROM LIST DEFINE CONDITIONS

Search Hide Advanced Search

BOM Usage: Usage text:

Language Key:

Items

	...	Usage text
<input checked="" type="checkbox"/>	1	Production
<input type="checkbox"/>	2	Engineering/Design
<input type="checkbox"/>	3	Universal
<input type="checkbox"/>	4	Plant Maintenance
<input type="checkbox"/>	5	Sales and Distribution
<input type="checkbox"/>	6	Costing
<input type="checkbox"/>	7	Empties

Selected Items (1)

1

Select usage type **1** for plant DL00. Then, press Enter or . Back in the screen *Maintain Bill of Material* choose .

1

SAP Maintain Bill of Material

Standard *

Editing Status: Material: Plant: BOM Usage:

Alternative BOM: BOM Version: Adapt Filters (4)

Bills of Material (1)

Material	Material description	Plant	BOM Usage	Alternative BOM	BOM Version	BOM Version Status	Change Number
<input type="radio"/> DXTR1000	Deluxe Touring Bike (black)	Plant Dallas (DL00)	Production (1)	1			

Select your material and click on to display the BOM of your black Deluxe Touring bike (please note that the material numbers in your screen will be different).

DXTR1000

Plant: DL00, BOM Usage: Production, Alternative: 1

EditDelete

TimelineComponentsHeader AttributesHeader Attachments


Standard

Select by Date05/14/2019

Search

Software Constraints

Item...	Item Category	Component	Component Description	Component Quantity	Valid From	
0010	L(Stock item)	TRWA1000	Touring Aluminum Wheel Assembly	2.000 EA	01/01/2010	>
0020	L(Stock item)	TRFR1000	Touring Frame-Black	1.000 EA	01/01/2010	>
0030	L(Stock item)	DGAM1000	Deraillleur Gear Assembly	1.000 EA	01/01/2010	>
0040	L(Stock item)	TRSK1000	Touring Seat Kit	1.000 EA	01/01/2010	>
0050	L(Stock item)	TRHB1000	Touring Handle Bar	1.000 EA	01/01/2010	>
0060	L(Stock item)	PEDL1000	Pedal Assembly	1.000 EA	01/01/2010	>
0070	L(Stock item)	CHAN1000	Chain	1.000 EA	01/01/2010	>
0080	L(Stock item)	BRKT1000	Brake Kit	1.000 EA	01/01/2010	>

Select the Touring Aluminum Wheel Assembly (TRWA1###) and click on .

TRWA1###

Maintain Bill of Material

TRWA1000

Basic DataAdministrative DataStatus/Long TextVariable Size Item DataPurchasing DataAttachments

BOM Item

Item Number:
0010

Component:
TRWA1000

Item Category:
Stock item (L)

Component Description:
Touring Aluminum Wheel Assembly

Sort String:

Class Selection Indicator:
No

Quantity Data

Component Quantity:
2 EA

Fixed Quantity:
No

Operation Scrap in %:
0.00

Net Scrap Indicator:
No

Component Scrap (%):
0.00

MRP Data

Lead-time offset:
0

Operation LT Offset:
0

Operation LTO Unit:

Distribution Key:

Phantom Item:
No

Explosion Type:

Special Procurement:

General Data

Co-product:
No

Recursion Allowed:
No

ALE Indicator:
No

Reference Point:

CAD Indicator:
No

Recursive:
No

General Data

AltItemGroup:


Priority:
0

Strategy:

Usage Probability:
0

Follow-up Group:

Discont. Group:


Choose once  to go back to the Bill of Material of your material DXTR1###.

What is the Base unit of measure of the material?

Repeat the procedure for your red and the silver Deluxe Touring bike to identify the differences in their bills of materials.

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Click  to return to the SAP Fiori Launchpad.



PP 3: Display Multi-Level Bill of Materials

Exercise Use the SAP Fiori Launchpad to display a multi-level BOM.

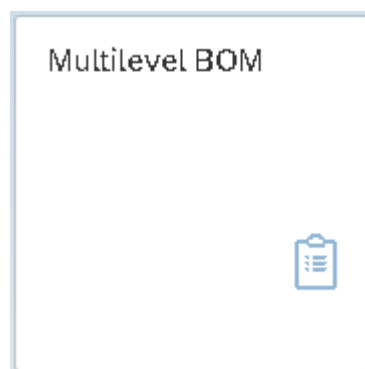
Time 5 min

Task Review the BOM for your black Deluxe Touring bike from a multi-level hierarchy level.

Name (Position) Jun Lee (Production Supervisor)

To display a multi-level BOM, use the app *Multilevel BOM*.

Fiori App






In the following screen, enter (or find) Material **DXTR1###** (replace ### with your number), Plant **DL00**, and BOM Application **PP01** (Production-General). Under *Selection* enter **1** for quantity.

DXTR1###
DL00
PP01
1

Then, click on **Execute** to display the BOM structure for your bike valid today. If a pop-up occurs click Continue.

Material		DXTR1000	
Plant/Usage/Alt.		DL00 / 1 / 01	
Description		Deluxe Touring Bike (black)	
Base Qty (EA)		1.000	
Reqd Qty (EA)		1	

Level no.	Item	Obj...	Component number	Object description	Ovfl	Comp. Qty (CUn)	Unit	Ict
..1	0010		TRWA1000	Touring Aluminum Wheel A...		2	EA	L
..2	0010		TRTR1000	Touring Tire		2	EA	L
..2	0020		TRTB1000	Touring Tube		2	EA	L
..2	0030		TRWH1000	Touring Aluminum Wheel		2	EA	L
..2	0040		HXNT1000	Hex Nut 5 mm		2	EA	L
..2	0050		LWSH1000	Lock Washer 5 mm		4	EA	L
..2	0060		BOLT1000	Socket Head Bolt 5x20mm		2	EA	L
..1	0020		TRFR1000	Touring Frame-Black		1	EA	L
..1	0030		DGAM1000	Derailleur Gear Assembly		1	EA	L
..1	0040		TRSK1000	Touring Seat Kit		1	EA	L
..1	0050		TRHB1000	Touring Handle Bar		1	EA	L
..1	0060		PEDL1000	Pedal Assembly		1	EA	L
..1	0070		CHAN1000	Chain		1	EA	L
..1	0080		BRKT1000	Brake Kit		1	EA	L
..1	0090		WDOC1000	Warranty Document		1	EA	L
..1	0100		PCKG1000	Packaging		1	EA	L

Click on  to go back to the initial screen. There, you click on . On the following screen, in the Display field group select **Variable list** and click on .

Variable list


Execute		More ▾	
Define view		Display	
<input type="checkbox"/> Alt priority		<input checked="" type="checkbox"/> Variable list	
<input type="checkbox"/> Scrap		Display:	SAPCSMLVMP01
		Print:	SAPCSMLVMP02

You will get an overview of all used items.

Material	DXTR1000	DL00	Alt. 1	Usage 1
	Deluxe Touring Bike (black)			Valid 01/01/2010
Reqd qty	1.000 EA	Base quant		1.000 EA
Level no.	Item Component no.	Quant	UoM	Ex.
	Description			
.1	0010 TRWA1000 Touring Aluminum Wheel Assembly	2.000 EA	L	
..2	0010 TRTR1000 Touring Tire	2.000 EA	L	
..2	0020 TRTB1000 Touring Tube	2.000 EA	L	
..2	0030 TRWH1000 Touring Aluminum Wheel	2.000 EA	L	
..2	0040 HXNT1000 Hex Nut 5 mm	2.000 EA	L	
..2	0050 LWSH1000 Lock Washer 5 mm	4.000 EA	L	
..2	0060 BOLT1000 Socket Head Bolt 5x20mm	2.000 EA	L	
.1	0020 TRFR1000 Touring Frame-Black	1.000 EA	L	
.1	0030 DGAM1000 Derailleur Gear Assembly	1.000 EA	L	

Select the line of the component TRWA1000 (Touring Aluminum Wheel Assembly) and choose .

Which materials are using the Touring Aluminum Wheel Assembly and how much are needed?

Click  to return to the SAP Fiori Launchpad.



PP 4: Display Routing

Exercise Use SAP Fiori Launchpad to display a routing.

Time 10 min

Task Review the routing for your black Deluxe Touring bike.

Name (Position) Jun Lee (Production Supervisor)

A routing is a series of sequential operations carried out to produce an end product. Routings contain information on where work is to be performed, steps that need to be completed, and time lines assigned for each operation.

Routing

To review a routing, use the app *Display Routing*.

Fiori App



Enter Material **DXTR1###** and Plant **DL00**.

DXTR1###
DL00

Then, click on **Continue** to display the following list of operations.

Material DXTR1000 Deluxe Touring BikeGrp.Count1

Sequence: 0

Operation Overview

<input type="checkbox"/>	Op...	SOp	Work ce...	PInt	Co...	Standar...	Description	L...	PRT	Cl...	O...
<input type="checkbox"/>	0010		ASSY1000	DL00	ASSY		Material staging	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	0020		ASSY1000	DL00	ASSY		Attach seat to frame	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	0030		ASSY1000	DL00	ASSY		Attach handle bar assembly	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	0040		ASSY1000	DL00	ASSY		Attach derailleur gear assem. to wheel	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	0050		ASSY1000	DL00	ASSY		Attach front and rear wheels to chain	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	0060		ASSY1000	DL00	ASSY		Attach brakes	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	0070		ASSY1000	DL00	ASSY		Attach peddles	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	0080		INSP1000	DL00	ASSY		Test bike	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	0090		PACK1000	DL00	ASSY		Disassemble	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	0100		PACK1000	DL00	ASSY		Pack bike	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>
<input type="checkbox"/>	0110		PACK1000	DL00	ASSY		Move to storage	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>	<input type="checkbox"/>

None of them is assigned to any specific operation (note that column

Oper./Act. is empty). Select **Allocation** to display the list of components. If you don't see the button Allocation follow the path **More → Allocation**.

Select **Operation** or **<** to go back to the operation overview. Then find the following system menu item:

More ► Extras ► Scheduling ► Schedule

This should produce the following screen.

Scheduling

Basic dates

Start Date: 05/14/2019

Finish Date:

Scheduling type: 1 Forwards

Lot Size: 10 EA

Reduction

Reduction Type:

Reduction Level:

Reduction Strategy:


Float Red.b/a Prod. %:

Continue Cancel

Enter Scheduling type **1** and Lot size **10**. Click on **Continue**. In the following screen, find or enter overview variant **000000000001** (Operation segments). Confirm your entry with **Continue**.

How long does sequence 0090 take?

Choose **Header**. What is the Usage?

Click  to return to the SAP Fiori Launchpad.

1
10
000000000001



PP 5: Display Work Center

Exercise Use the SAP Fiori Launchpad to display a work center.

Time 15 min

Task Review a work center in Global Bike's plant in Dallas.

Name (Position) Jun Lee (Production Supervisor)

A work center is a location where operations are carried out for a production order. Capacities (setup, machine, and labor) are assigned to work centers so that they can be allocated and consumed within an order in a controlled and predictable manner. The work center capacity is created in and assigned to a single work center.

Work center

To review a work center and the capacity assigned to it, use the app *Display Work Center*.

Fiori App



Enter Plant **DL00**. In the Work center field, use the **F4** help and choose Enter to display all work centers in Dallas.

DL00
F4

Work center (1)

> Work Center Category Find by class Name of work center Technical data

Cat.	Plnt	Work ctr	Short description	Language
0001	DL00	COTM1000	DL Coating Thickness Measurement	EN
0001	DL00	CRAN1000	DL Vacuum Crane	EN
0001	DL00	POCO1000	DL Powder Coating	EN
0001	DL00	POLG1000	DL Polishing	EN
0003	DL00	ASSY1000	DL Assembly	EN
0003	DL00	DVLP1000	DL Development	EN
0003	DL00	INSP1000	DL Inspection	EN
0003	DL00	MANT1000	Maintenance	EN
0003	DL00	PACK1000	DL Packaging	EN
0003	DL00	PROC1000	DL Procurement	EN
0003	DL00	SERV1000	Service	EN

11 Entries found

In the search results, double-click on the DL Assembly work center to select it which should copy its number (**ASSY1000**).

ASSY1000

SAP

Basic Data Scheduling Capacities More


Plant: DL00

Work center: ASSY1000

Back in the Display Work Center: Initial Screen choose Enter.

On the Basic Data tab, find out who is the person responsible.

HR assignment Hierarchy Services for Object ▾ More ▾

Plant:  Plant Dallas

Work center:

Basic Data Default Values Capacities Scheduling Costing

General Data

Work Center Category: Labor

Person Responsible: Steven Barton

Location:

QDR System:

Supply Area:

Usage: All task list types

Backflush: ☐

Advanced Planning: ☐

On the Default Values tab, click in the Control key field (**ASSY**) and select **F4**. On the following screen, single-click on the ASSY. Then, select **Detailed information** which indicates what data is required when ASSY is used.

ASSY
F4

Control key:

Detailed Information

Scheduling: ☒ Print Confirmation: ☐

Det. Cap. Reqmnts: ☐ Print Time Tickets: ☒

Cost: ☒ Print: ☐

Automatic GR: ☐ Sched. External Op.: ☐

Insp. Char. Required: ☐ External Processing:

Rework: ☐ Confirmations:

Continue Choose Detailed information

Select **Continue**. Click on the Scheduling tab.


On the Scheduling tab, click in the Processing Duration field and select

 Form.

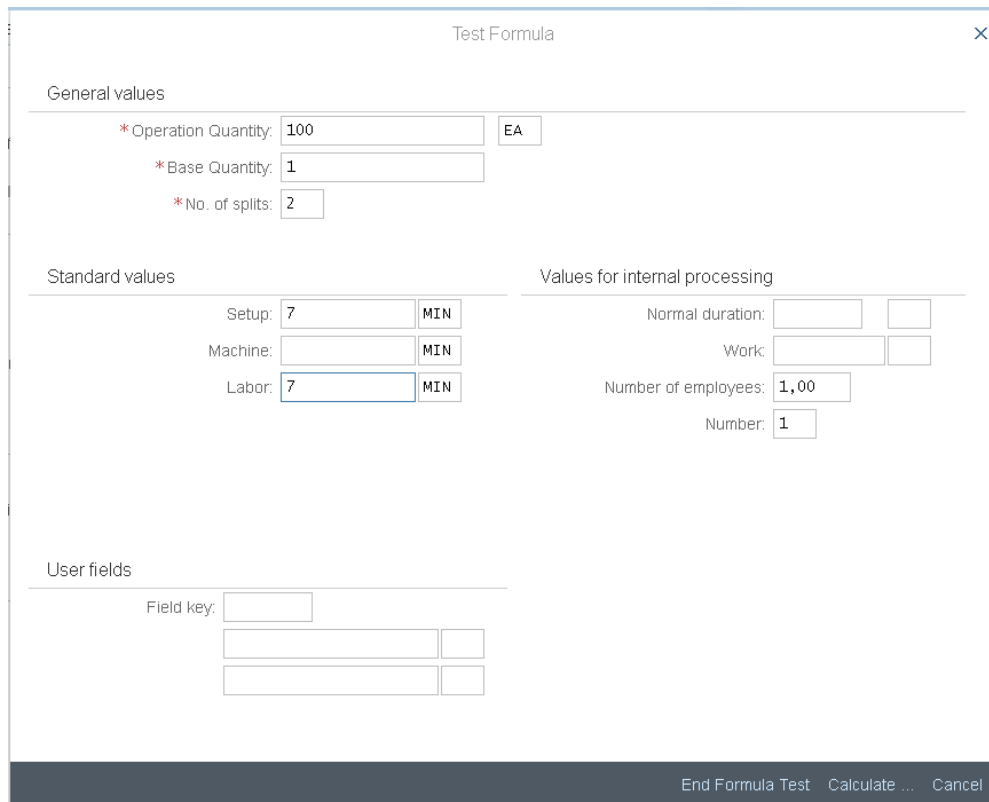
(Display formula). After acknowledging the formula, press

Continue

to continue.

After selecting  Formula (Test formula), enter Operation Quantity **100 EA**, Base Quantity **1**, No. of Splits **2**, Setup **7 MIN**, and Labor **7 MIN**.

100 EA
1
2
7 MIN
7 MIN



Test Formula

General values

* Operation Quantity: 100 EA

* Base Quantity: 1

* No. of splits: 2

Standard values

Setup: 7 MIN

Machine: MIN

Labor: 7 MIN

Values for internal processing

Normal duration:

Work:

Number of employees: 1,00

Number: 1

User fields

Field key:

End Formula Test Calculate ... Cancel

Then, select **Calculate ...**. The following screen will appear.

Test Formula

Duration with Operation Segments

Setup Durat.: 7,000

MIN

Process. Durat.: 350,000

MIN

Teardown Dur.: 0,000

MIN

Tot. Duratn: 357,000

MIN

Duration of Internal Processing

Duration Int. Process.: 0,000

MIN


Continue

Click on **Continue** to continue. The formula for process duration is:

Process Duration = (((Labor * Operation quantity) / Base quantity) /
Operation splits)

Did the Processing formula work correctly?

Select **End Formula Test** to go back.

Click  to return to the SAP Fiori Launchpad.

