



# **Active Steering Dolly for Long Combination Vehicles**

Design of a Real-Time Control Interface for a Steerable Dolly  $_{\mbox{\scriptsize Master's thesis in Automotive Engineering}}$ 

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Department of Applied Mechanics CHALMERS UNIVERSITY OF TECHNOLOGY Göteborg, Sweden 2015

#### MASTER'S THESIS IN AUTOMOTIVE ENGINEERING

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Some explanation

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#### Abstract

Keywords: Some stuff, More stuff, Stuff

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## 1 Introduction

### 1.1 Purpose

Heavy goods-transport on the road has constantly increased over the last decades. Coupled with the stricter environmental regulations concerning CO<sub>2</sub>-emissions and pollution, the call for more economical transport solution has led to the wider introduction of long combination vehicles. Those truck-trailer combinations have a longer history in areas with low population density, mining and transport within factory sites where rail-road transport is not a viable option but large volumes and tonnages are needed. The prospects of saving costs on driver's salarys, reduced fuel consumption and decreased costs suggests the introduction of those combinations in other areas as well.

The driving behaviour of LCVs is in many ways different to that of the standard truck and needs to be researched in great detail to gain an understanding of the vehicle's dynamic properties, that is equally detailed as it is for other vehicles class. This will lead to development of better safety systems and thus reduction in accidents and fatalities involving this emerging mode of transportation.

The major cause for accidents involving LCVs is loss of control in cornering situations.

#### 1.2 Limitations

The actual algorithm to compute the desired angle of the dolly's steerable axles is not in the scope of this thesis. Nevertheless to establish an easier insight into the interfaces' parameters, an overview of the structure, in- and outputs of the underlying computational steering model is needed and shall be presented in chapter XXX.

The hardware- and low-level control-system of the hydraulic actuators is in place already and thus will not be part of this thesis. It is supplied as turn-key software by the manufacturer and readily available on the dolly's electrical control units (ECU). The ECU's software version will be available fully calibrated and parametrized for the dolly at hand and thus provide a reliable working base to build upon.

#### 1.3 Structure of this work

## 2 Overview

## 2.1 Ongoing research

## 2.2 Legal Situation

In Europe the permitted maximum length of a road train is 18.75 m and the maximum weight is 44 tonnes. But it is possible for countries to make exeptions from that rule. [UNI15] For example in Sweden and Finland road trains can be up to 25.25 m long with a maximum weight of 60 tonnes. [ $\mathbf{V}$ "IeC -""a"gverket]

# 2.3 Market overview for existing solutions

- 3 Hardware Setup
- 3.1 Utilized dolly system
- 3.2 Real-Time Environment
- 3.3 Interfaces with Dolly
- 3.4 Measurment Setup

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# 7 Discussion

- 7.1 Results from bench testing
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- 7.3 Results from on-track testing
- 7.4 Comparison

- 8 Conclusion
- 8.1 Recommendation
- 8.2 Future Work

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