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REDUNDANCY RESOLUTION USING TRACTRIX – SIMULATIONS AND EXPERIMENTS

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ABSTRACT

Hyper-redundant robots are characterized by the presence of a large number of actuated joints, many more than the number required to perform a given task. These robots have been proposed and used for many application involving avoiding obstacles or, in general, to provide enhanced dexterity in performing tasks. Making effective use of the extra degrees of freedom or resolution of redundancy have been an extensive topic of research and several methods have been proposed in literature. In this paper, we compare three known methods and show that an algorithm based on a classical curve called the tractrix leads to a more 'natural' motion of the hyper-redundant robot with the displacements diminishing from the end-effector to the fixed base. In addition, since the actuators at the base 'see' the inertia of all links, smaller motion of the actuators nearer to the base results in a smoother motion of the end-effector as compared to other two approaches. We present simulation and experimental results performed on a prototype eight link planar hyper-redundant manipulator.

INTRODUCTION

A rigid body moving in a plane has three degrees of freedom and in three dimensional space has six degrees of freedom. In general, one can position and orient the end-effector of a planar/spatial manipulator, in its workspace, with three/six actuated joints. A hyper-redundant robot or manipulator is constructed with a larger number of links and actuated joints than is required

for the required tasks – more than three for planar and more than six for spatial motion. This results in the well-known difficulty in the kinematic analysis of hyper-redundant manipulators which is, given a desired motion of the end-effector or a point on the manipulator, there exists an *infinite* number of solutions for the motion of the joints (or the motion of links). The problem of obtaining or choosing a unique solution from this infinite set is called as the *resolution* of redundancy, and there exists a vast amount of literature, starting in early 1980's, on this topic. In the recent past, there has been a renewed interest due to its possible application in modeling, simulation and predicting protein conformations¹. In the following we briefly review two of the main existing approaches and in the next section, present in more detail the not so widely used tractrix based approach.

One of the first approaches that was tried for the resolution of redundancy involved the use of *least-squares* technique or its variant. In this approach, first the end-effector linear and angular velocity is related to the joint rates by the well-known manipulator Jacobian matrix. In the case of a redundant manipulator, with more joint variables than Cartesian or task space variables, the manipulator Jacobian matrix is non-square. In the second step the joint rates are obtained, for a given Cartesian or task space velocity, by inverting the manipulator Jacobian using a pseudo-

¹Proteins are linear hetero bio-polymers comprising of amino acid residues [1]. A simplistic and *classical* physics based model of a protein backbone consists of 50 to 500 amino acid residues connected by two degree-of-freedom joints and hence can be thought of as a large hyper-redundant serial manipulator.

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inverse [2]. In the final step, the joint values are updated from the computed joint rates. In its basic form, the pseudo-inverse based method is at the level of velocity or infinitesimal motions and has the interesting property of minimizing joint rates in the least-square sense. In other variants, the pseudo-inverse method has been applied with a weighting matrix, at the joint acceleration level and by including the null-space term to optimize additional desired quantities such as singularity [3], joint limits [4] and obstacle avoidance [5], minimization of joint torques [6] or maximizing a manipulability index [7] (for details of various pseudo-inverse based schemes, see the review paper by Klein and Huang [8] and the textbook by Nakamura [9] and the references contained therein). The pseudo-inverse approach is a purely numerical and local approach. Moreover, since it involves inverting a matrix, it has a complexity of $O(n^4)$, where n is the number of joint variables. This makes it computationally expensive for hyper-redundant manipulators with a large number of links and joints or for problems relating to protein kinematics.

In the second *modal* approach, appropriate continuous curves are used to *approximate* the ‘backbone’ of a hyper-redundant manipulator. Motion planning is done with the continuous curve and then the rigid link robot is *fitted* to the updated curve. The backbone curves were chosen as splines [10] and use linear combination of modes [11]. The main drawback in this approach is that the motion planning is done on the curve and hence the axial length of the hyper-redundant manipulator can only be *approximately* preserved. It is also not clear how computationally efficient the method is when the number of links and joints is very large.

In a set of papers in early 1990’s, Reznik and Lumelsky [12, 13] present a sensor based motion planning algorithm for highly redundant manipulator based on a classical curve called the tractrix. They show that the tractrix curve has the attractive property of uniformly distributed motion with the motion ‘dying’ out from the end-effector to the fixed end. They proposed a real-time, $O(n)$, iterative algorithm to obtain the joint motions for a given end-effector motion. Additionally, they proposed strategies to avoid collision with obstacles based on sensing data. In this paper we revisit the tractrix based resolution scheme and show that the motion at the joints indeed die out. We propose a slightly different algorithm for resolution of redundancy for a manipulator and present simulation results which compare the resolution obtained using pseudo-inverse, modal and the tractrix based approaches. In addition, since the joints nearer to the base ‘see’ large inertia and hence minimising property of a tractrix is advantageous. This is shown in experiments done using a prototype 8-link planar hyper-redundant manipulator.

The paper is organized as follows: in section we present a brief overview of the tractrix curve and list its attractive properties. In section , we first extend the notion of the tractrix when the head moves along an arbitrary direction in a plane and then to a spatial 3D motion. In section , we present an algorithm based on

the tractrix, to resolve redundancy in hyper-redundant manipulators. In section , we present numerical simulation results on resolution of redundancy of a 8-link hyper-redundant manipulator. We compare the results obtained from tractrix based resolution scheme with those obtained from the pseudo-inverse and modal approaches. In section , we present initial experimental results obtained from a prototype 8-link planar hyper-redundant manipulator and show that the motion based on a tractrix is superior to those obtained by the two other methods. Finally, we present the conclusions in section .

AN OVERVIEW OF THE TRACTRIX CURVE

Historically, the tractrix curve arose in the following problem posed to famous German mathematician Leibniz: What is the path of an object starting of with a vertical offset when a string of constant length drags it along a straight horizontal line? By associating the object with a dog, the string with a leash, and the pull along a horizontal line with the dog’s master, the curve has the descriptive name *hund* curve (hound curve) in German. Leibniz found the curve using the fact that the axis is an asymptote to the tractrix [14].

The above concept of the curve traced by the dog is also valid for a single link moving in the plane as first recognized by Reznik and Lumelsky [12, 13]. In figure 1, if the head P denoted by j_1 is made to move along a straight line ST parallel to the X -axis, the motion of the tail denoted by j_0 , such that the velocity of j_0 is *along* the link, is a tractrix curve.

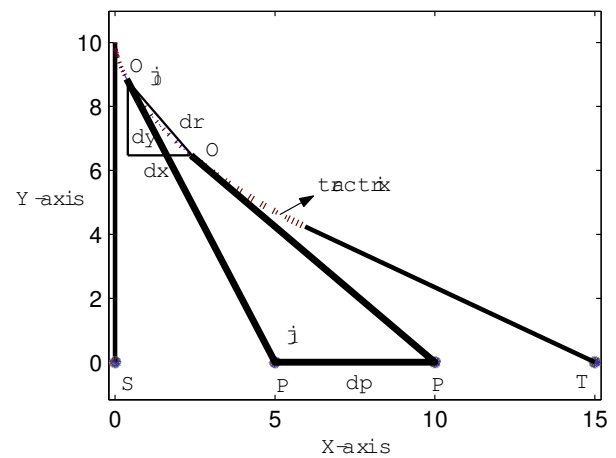


Figure 1. MOTION OF A LINK WHEN ONE END IS PULLED ALONG THE LINE ST PARALLEL TO X -AXIS

Using the fact that the velocity vector at j_0 is always aligned with the link, i.e., with the tangent to the tractrix, the tractrix

equation can be derived from the differential equation of the tangent as

$$\frac{dy}{dx} = \frac{-y}{\sqrt{L^2 - y^2}} \quad (1)$$

where L is length of the link. The above differential equation can be solved in *closed-form*, and we can write

$$x = L \log \frac{y}{L - \sqrt{L^2 - y^2}} - \sqrt{L^2 - y^2} \quad (2)$$

The solution of the differential equation can also be written in a parametric form, with p as the parameter, as

$$x(p) = p - L \tanh\left(\frac{p}{L}\right), \quad y(p) = L \operatorname{sech}\left(\frac{p}{L}\right) \quad (3)$$

Properties of the Tractrix Curve

We list some of the important properties of a tractrix curve which are the basis of the attractive features of the resolution scheme based on the tractrix curves. These follow from the differential equation (1) and its closed-form solutions given in equations (2) and (3) (see also [12, 13]).

Since the instantaneous motion of the tail j_0 is directed along the link, the following optimality property holds: given an infinitesimal displacement dp of j_1 along ST , the length of the path traversed by the tail j_0 , denoted by a vector dr , presents a local minimum of all possible paths for j_0 . Furthermore, the ratio between dr and dp obeys an inequality $dr \leq dp$. The inequality follows from the following reasoning:

Let x and y be the coordinates of point j_0 , and p is the x -coordinate of j_1 . From figure 1 we get

$$p = x + \sqrt{L^2 - y^2} \quad (4)$$

The displacement dr can be written as $dr = \sqrt{dx^2 + dy^2}$, and using elementary calculus and the tractrix equation, we get

$$\frac{dr}{dx} = \frac{L}{\sqrt{L^2 - y^2}} \quad (5)$$

and dr/dp can be obtained as

$$\frac{dr}{dp} = \frac{\sqrt{L^2 - y^2}}{L} \leq 1 \quad (6)$$

where we get an equality if the link is along the line ST .

The location of the tail j_0 for a given motion of the head j_1 along ST can be computed in terms of hyperbolic functions as shown in equation (3).

EXTENSION OF THE TRACTRIX TO SPATIAL MOTION

We first consider the case of the head j_1 moving along an arbitrary straight line, not necessarily the X axis, given by $y_e = mx_e$ where $m = y_p/x_p$ is the slope of the line connecting the initial position of the head and the destination point of the head (x_p, y_p) . The differential equation for the tangent can now be written as

$$\frac{dy}{dx} = \frac{y - y_e}{x - x_e} \quad (7)$$

From the length constraint, $L^2 = (x - x_e)^2 + (y - y_e)^2$, we can solve for x_e and we get,

$$x_e = \frac{-B \pm \sqrt{B^2 - 4AC}}{2A} \quad (8)$$

where $A = 1 + m^2$, $B = 2my + 2x$, $C = x^2 + y^2 - L^2$. From the above expression for x_e , we can see that there are two values possible of x_e for every x and y . The positive sign is used when the slope of the link (m_1), with respect to a new coordinate system with the path of the head as the X -axis is negative and vice versa. Substituting the expressions obtained for x_e from equation (8) and $y_e = mx_e$ in equation (7), and integrating it we get the tractrix shown in Figure 2.

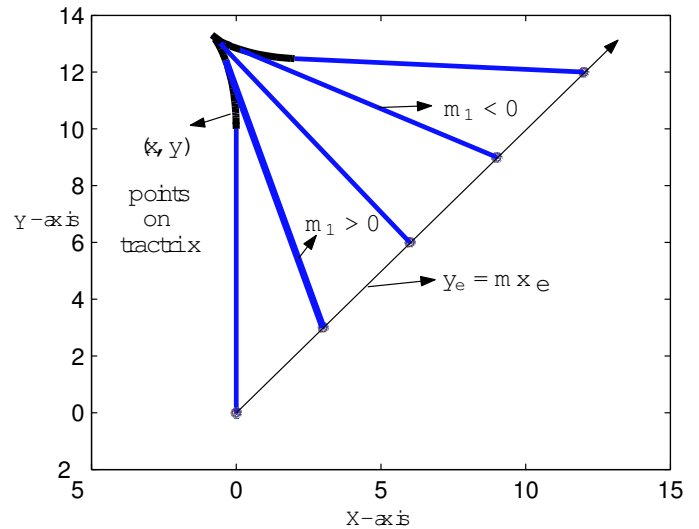


Figure 2. MOTION OF A LINK WHEN ONE END IS PULLED ALONG THE LINE $y_e = mx_e$

The equations describing a tractrix can be extended to 3D space. In 3D space we will have two differential equations of the form

$$\begin{aligned}\frac{dy}{dx} &= \frac{y - y_e}{x - x_e} \\ \frac{dz}{dx} &= \frac{z - z_e}{x - x_e}\end{aligned}\quad (9)$$

The equations of the path followed by head are

$$y_e = m_1 x_p, \quad z_e = m_2 x_p \quad (10)$$

where, $m_1 = y_p/x_p$, $m_2 = z_p/x_p$, and (x_p, y_p, z_p) is the destination point of the head. It may be noted that the above equations assumes that the link is initially lying along Y -axis; however, similar equations can be obtained if the link is along the Z or the X axis. We also have the constraint of length preservation

$$L^2 = (x - x_e)^2 + (y - y_e)^2 + (z - z_e)^2 \quad (11)$$

One obvious way to obtain the tractrix in 3D space would be to numerically integrate the above differential equations and obtain the path taken by the tail in 3D space. This would be computationally intensive especially if we have to numerically integrate large number of these equations for many rigid links. Instead of the numerical solution of the differential equations, we present an improved algorithm for obtaining the point on the tractrix in 3D space. For this purpose a reference plane is constructed using the three points, namely the initial positions of head, tail and the destination point of the head denoted by $\mathbf{X}_p = (x_p, y_p, z_p)^T$. The X -axis of the reference plane is aligned with the path of head. In this reference plane, we can solve the 2D parametric equations of the tractrix and obtain the position of the tail (x_r, y_r) in the reference plane. To obtain the position of the tail in global co-ordinates, the points (x_r, y_r) are transformed from the reference (local) to the global co-ordinate system. These steps are presented below as an algorithm.

Algorithm *TRACTRIX3D*

- 1 Define the vector $\mathbf{S} = \mathbf{X}_p - \mathbf{X}_h$ where \mathbf{X}_h is the current location of the head.
- 2 Define the vector $\mathbf{T} = \mathbf{X} - \mathbf{X}_h$ where $\mathbf{X} = (x, y, z)^T$ is the tail of the link lying on the tractrix.
- 3 Define the new reference coordinate system $\{r\}$ with the X -axis along \mathbf{S} . Hence $\hat{\mathbf{X}}_r = \frac{\mathbf{S}}{|\mathbf{S}|}$.
- 4 Define the Z -axis as $\hat{\mathbf{Z}}_r = \frac{\mathbf{S} \times \mathbf{T}}{|\mathbf{S} \times \mathbf{T}|}$.
- 5 Define rotation matrix ${}^0_r[R] = [\hat{\mathbf{X}}_r \quad \hat{\mathbf{Z}}_r \times \hat{\mathbf{X}}_r \quad \hat{\mathbf{Z}}_r]$.

- 6 The Y -coordinate of the tail (lying on the tractrix) is given by $y = \hat{\mathbf{Y}}_r \cdot \mathbf{T}$ and the parameter p can be obtained as $p = L \operatorname{sech}^{-1}(\frac{y}{L}) \pm |\mathbf{S}|$.

- 7 From p , we can obtain the X and Y coordinate of the point on the tractrix in the reference coordinate system as

$$\begin{aligned}x_r &= \pm |\mathbf{S}| - L \tanh\left(\frac{p}{L}\right) \\ y_r &= L \operatorname{sech}\left(\frac{p}{L}\right)\end{aligned}\quad (12)$$

- 8 Once x_r and y_r are known, the point on the tractrix $(x, y, z)^T$ in the global fixed coordinate system $\{0\}$ is given by

$$(x, y, z)^T = \mathbf{X}_h + {}^0_r[R](x_r, y_r, 0)^T \quad (13)$$

ALGORITHM FOR RESOLUTION OF REDUNDANCY

The algorithm *TRACTRIX3D* can be used for resolution of redundancy for any serial hyper-redundant manipulator. Consider a hyper-redundant manipulator with n rigid links l_1, l_2, \dots, l_n with joints j_1, j_2, \dots, j_{n-1} where j_i is the joint connecting link i and link $i + 1$. For spatial motion, we assume that the links are connected by spherical joints and for planar motion, the joints are rotary.

Consider the last two links l_n and l_{n-1} . The head of the link l_n denoted by the point j_n is required to be moved to a new position² $j_{n_{\text{new}}}$ given by $(x_p, y_p, z_p)^T$. From the steps given in the algorithm *TRACTRIX3D* we can obtain the new displaced location of the tail point j_{n-1} denoted by $(x, y, z)^T$ as it follows a tractrix (see equation (13)). The link l_{n-1} is attached to the link l_n and hence the tail of the link l_n can be considered to be the head of the link l_{n-1} . The head of the link l_{n-1} should now be moved from its existing location to $(x, y, z)^T$. The location of the tail of link l_{n-1} , following a tractrix, can again be obtained from the steps given in algorithm *TRACTRIX3D*. It may be noted that the reference plane and the rotation matrix obtained in the steps described in *TRACTRIX3D* are *not* the same for the two links. Following similar steps, we recursively obtain the motion of the head and tail of all links down to the first link l_1 . We present this resolution scheme as an algorithm.

Algorithm *RESOLUTION-TRACTRIX*

- 1 Input desired location of head of link l_n , i.e., the point $(x_p, y_p, z_p)^T$.
- 2 $j_{n_{\text{new}}} = (x_p, y_p, z_p)^T$
- 3 for $i : n \rightarrow 1$
- 3.1 Call *TRACTRIX3D* and obtain location of the tail of link i , i.e., obtain $(x, y, z)_{i-1}^T$

²We can discretize a 'large' step into 'smaller' steps for numerical simulation.

- 3.2 Set new location of head of link $i - 1$, i.e., $j_{i-1_{\text{new}}} \leftarrow (x, y, z)_{i-1}^T$
- 4 At the end of step 3, the tail of the first link, i.e., j_0 , would have moved although by a small amount. To fix j_0
- 4.1 Move j_0 to $(0, 0, 0)$ and translate 'rigidly' all other links with no rotations at the joints. At the end of the 'rigid' translation, the end-effector will not be at the desired (x_p, y_p, z_p) .
- 4.2 Repeat step 3 and 4 until the head reaches (x_p, y_p, z_p) and the point j_0 is within a prescribed error bound of $(0, 0, 0)$.

We can make the following remarks about the above algorithm.

- 1) The algorithm for resolution of redundancy has a complexity of $O(n)$ where n is the number of rigid links. This follows from the observation that the computation of the tractrix, for a link in 3D space (see algorithm *TRACTRIX3D*) is determined by a constant number of vector cross and dot products, computation of two hyperbolic functions, and a constant number of 3×3 matrix multiplication and additions. The number of computations is not dependent on n . This fact makes the algorithm amenable for real time computations.
- 2) The joint angles can be easily obtained since the initial and final position of all the links are known. The joint angle θ_i is given by

$$\theta_i = \cos^{-1}(\overrightarrow{j_{i-1}j_i}(k+1) \cdot \overrightarrow{j_{i-1}j_i}(k)) \quad (14)$$

where $\overrightarrow{j_{i-1}j_i}(k)$ is the unit vector from the tail to the head of the link at k -th instant. In the case of spatial motion with spherical joints connecting the links, the rotation angles at the spherical joint can be obtained from rotation matrices at $k+1$ and k -th positions. In comparison to a pseudo-inverse based method, the resolution of redundancy is done in *Cartesian space* and then the joint angles are computed.

- 3) Under a tractrix motion, when the head of the link l_n moves by dr_n the displacements of all the links obey the inequality $dr_0 \leq dr_1 \leq \dots \leq dr_{n-1} \leq dr_n$, with the equality $dr_i = dr_{i-1}$ reached *only* when the line of motion of joint j_i coincides with link l_i . This observation follows from equation (6). A consequence of this observation is that the motion of the links away from the end-effector gets progressively smaller and appears to 'die' out as we move towards the first link. This is a desirable feature for hyper-redundant manipulators since the joints towards the base see larger inertia and a desirable strategy would be to move these joints the least.
- 4) The property given in equation (6) also imply that for a tractrix motion, the *sum* of the motion of all links except the end-effector, $\sum_{i=0}^{n-1} |dr_i|$, is minimized. If the manipulator Jacobian is not singular, one can show that the sum of all joint

motions is also minimized. This is in contrast to pseudo-inverse based resolution of redundancy where the *infinitesimal* motion of the joints are minimized in the *least square* sense. The results obtained from the tractrix based resolution of redundancy are thus different from pseudo-inverse based methods.

- 5) To 'fix' the tail of the first link, iterations as described in step 4 needs to be performed. It may be noted that convergence of this iterative process is guaranteed if the desired end-effector position (x_p, y_p, z_p) can be *reached* by the hyper-redundant manipulator. This is due to the above mentioned property, namely that the motion of the links dies down as we progress from the end-effector to the first link and the motion of j_0 to $(0, 0, 0)$ and the rigid translation of the entire manipulator will tend to zero with each iteration. In our simulations, two or three iterations were always found to be enough to bring j_0 to $(0, 0)$ within an error bound of 10^{-3} mm.

SIMULATION RESULTS

The tractrix based redundancy resolution has been applied to a 8-link planar hyper-redundant planar manipulator whose links are 70 mm long. For the planar hyper-redundant manipulator, the desired (x_p, y_p) of the end-effector, *inside* the workspace of the manipulator, is specified. We obtain the motion of all the links by three approaches, namely the *pseudo-inverse*, *modal* and our *tractrix* based approach.

We performed simulation for two representative motions – a) a set of arbitrary straight line motions of end-effector and b) a closed circular trajectory of the end-effector. The four plots in figure 4 shows (in clockwise manner) the desired trajectory of the end-effector and the motions of all joints computed using the pseudo-inverse, modal and tractrix approaches, respectively. The joints 1 and 2 are the fixed and first moving joint, respectively, and the joints 7 and 8 are the last two joints.

We can make the following observations from the simulation results.

- a) The joint values obtained from the three approaches for the same Cartesian trajectory are widely different.
- b) The motion of the first two joints is least in tractrix based method. The motion of the last two joints are larger than in the other two approaches. This is as expected.
- c) In all three approaches, for the closed circular trajectory of the end-effector, the joint values are not the same at the start and end of the motion.
- d) The time taken to compute the joint variables by all the three approaches are similar. This is possibly due to the fact that the number of links are not very large and we have done all our programming using Matlab [15]. However, we expect that the tractrix based approach would be faster when the number of links is large.

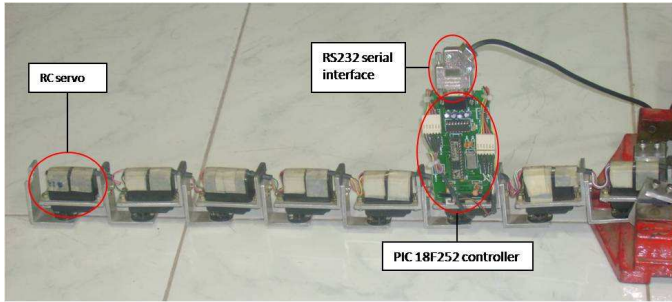


Figure 3. EXPERIMENTAL 8-LINK HYPER-REDUNDANT MANIPULATOR.

EXPERIMENTAL RESULTS

To validate the numerical simulation results, we have built a prototype 8-link planar hyper-redundant manipulator. This is described next.

Experimental Set-up

The experimental prototype set-up consists of an 8-link hyper-redundant robot with single degree-of-freedom revolute joints connecting two links. Each link consists of two L-angle aluminum brackets joined back-to-back and as mentioned earlier is of length 70 mm. One bracket holds the motor while the other connects to the motor in the previous link. The robot was clamped at one end and placed on a smooth (tiled) floor to reduce friction between the robot and the ground during the motion. In its current version, the robot does not have wheels and the links slide on a smooth floor. In addition, the mechanical fabrication is not very sophisticated with no compensation for the dynamics of the robot motion. Consequently, the tracking accuracy is quite low; however, it is good enough to provide a reasonable visualization of the implementation of the pseudo-inverse, modal and tratrix based resolution of redundancy in hyper-redundant robots.

The joints are driven by standard Futaba S3003 RC hobby servos [16, 17]. The RC servos take a command position in the form of a PWM pulse with a nominal time period of 30 ms, with the pulse width determining the commanded position of the motor. The motors have a 90° range of motion on either side of the nominal position. A pulse width of 1 ms corresponds to the -90° position and a pulse width of 2 ms corresponds to the $+90^\circ$ position, with the motor centered at 1.5 ms. The motors have a potentiometer on the output shaft and an integrated closed-loop controller to maintain the position according to the input pulse. The controller electronics do not provide an intrinsic interface for higher level monitoring of the motor position. A custom designed PIC18F252 microcontroller-based board is used to generate the command pulses for all the 8 RC servo motors. The board also has an RS232 serial interface port to communicate with a PC.

The experimental 8-link hyper-redundant manipulator is shown in figure 3. During the motion, we placed an ink marker pen at the end-effector and the obtained motion is traced by the marker on the white tiled floor. We also chose the desired trajectory such that the links do not intersect or collide with each other and the end-effector trajectory can be realized with the $\pm 90^\circ$ restriction on the motion of the rotary joints.

Results

A video of the full motion of the end-effector was taken for all three resolution schemes and for the two kinds of representative trajectories, namely, a set of piecewise linear motions and a straight line trajectory followed by closed circular trajectory. In figure 6, we present two snapshots of the hyper-redundant manipulator, at almost same point of the trajectories, following a set of arbitrary piece-wise straight line trajectories. These are obtained using pseudo-inverse, modal approach and tratrix based approach. Like wise in figure 7, we present two snapshots (at almost the same points in the trajectory) of the hyper-redundant manipulator following a circular trajectory.

From the video and the snap shots it can be clearly seen that the joint angle are very different. In particular, we can observe that the joints nearer to the fixed base move the least in the tratrix based scheme (see bottom left snapshot in figure 7). It is also clear from the video that tratrix based resolution scheme gives a smoother motion when compared to the modal approach. Even though, due to hardware limitations we were not able to traverse the circle completely, the circular arc obtained from the tratrix based scheme looks closest to the desired trajectory and the motion of the joints are smoother for the arbitrary linear segments. This is expected since the first two/three joints which sees the maximum inertia and frictional forces move the least in the tratrix based resolution scheme.

CONCLUSION

In this paper, we use a classical tratrix curve and its extension to 3D space for resolution of redundancy in serial multi-body systems. The resolution scheme has been used for hyper-redundant manipulators. For an arbitrary chosen motion of the end-effector, the motion of all other links are computed by using the equations of a tratrix. Once the motion of the links are known in Cartesian space, the joint angles are computed using simple dot products and in this sense, the resolution of redundancy is at the Cartesian position level.

One of the key property of a tratrix is that the motions of links decreases as one moves further from the end-effector towards the base. This is very desirable for hyper-redundant manipulators since the actuators near to the fixed base see all the inertia. A second very attractive feature of the tratrix based scheme is that the computations involve simple vector algebra

and evaluation of hyperbolic functions, thereby making real-time computations amenable.

The tractrix based algorithm was tried out on an prototype 8-link hyper-redundant manipulator. The results obtained appear to be superior to those obtained using the pseudo-inverse and modal approaches. For future we intend to fine tune the experimental set-up and carry out more precise experiments.

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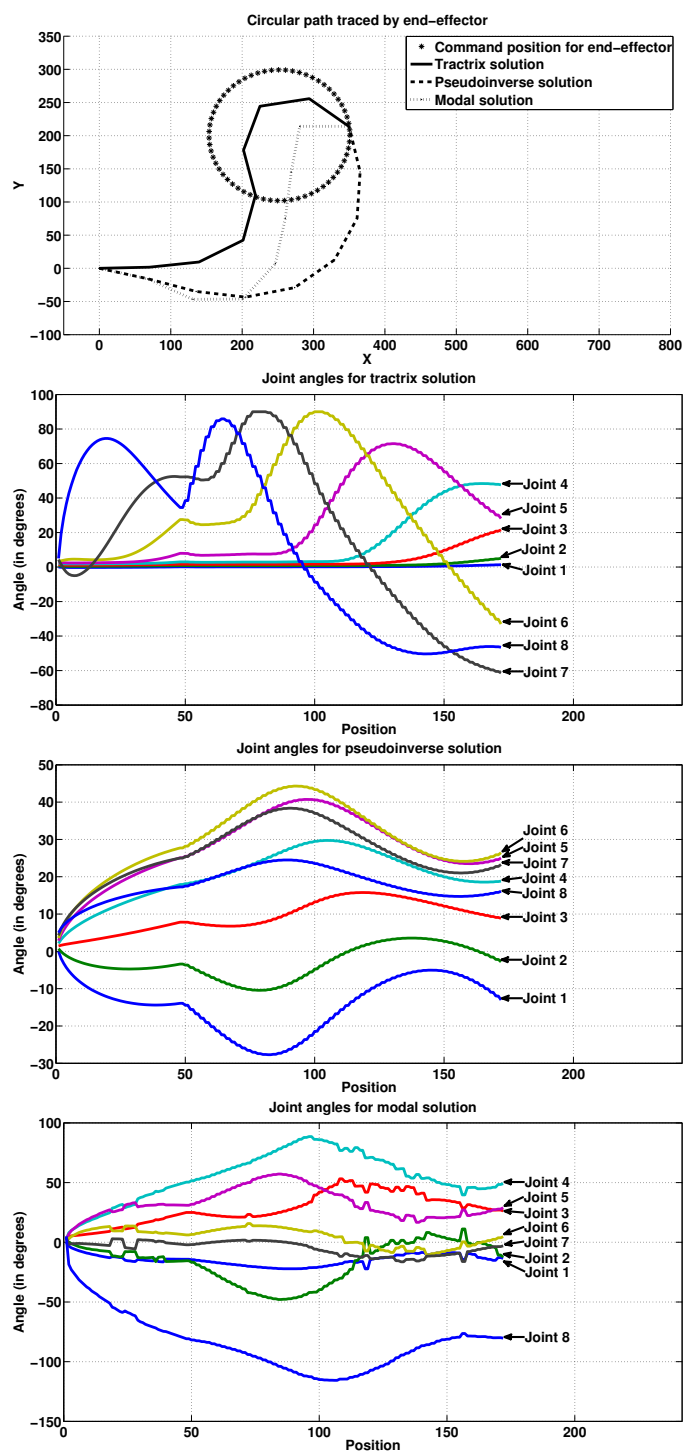
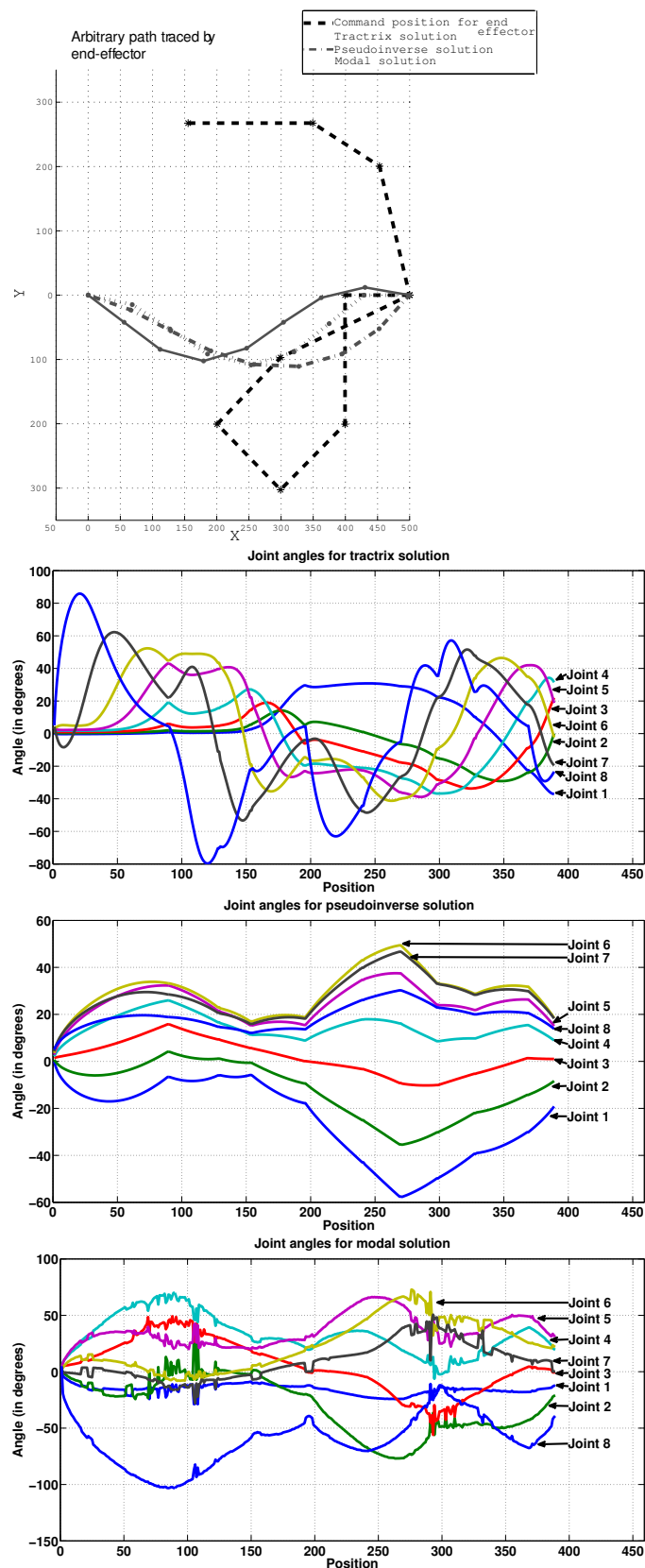


Figure 5. DESIRED CIRCULAR TRAJECTORY AND PLOT OF JOINT VARIABLES.

Figure 4. ARBITRARY END-EFFECTOR TRAJECTORY AND PLOT OF JOINT VARIABLES.

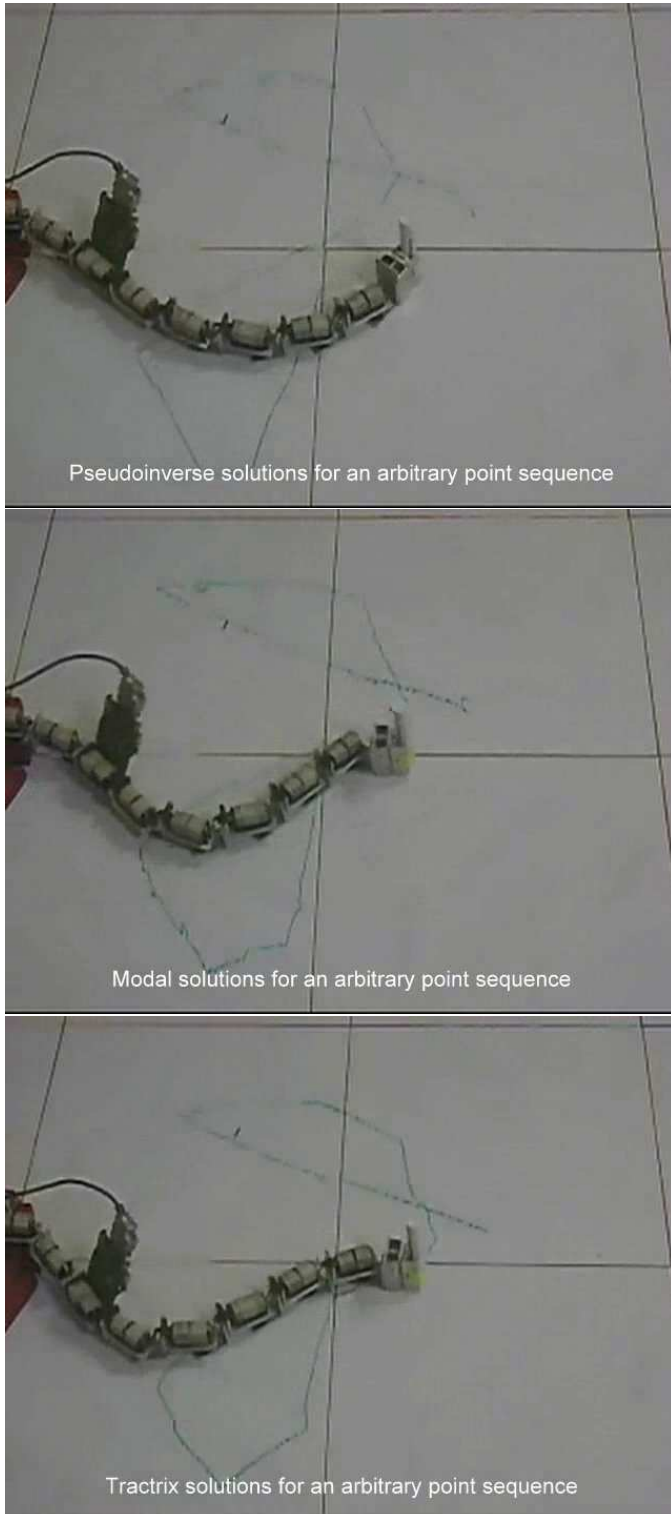


Figure 6. SNAPSHOTS OF HYPER-REDUNDANT MANIPULATOR EXECUTING STRAIGHT LINE TRAJECTORIES.

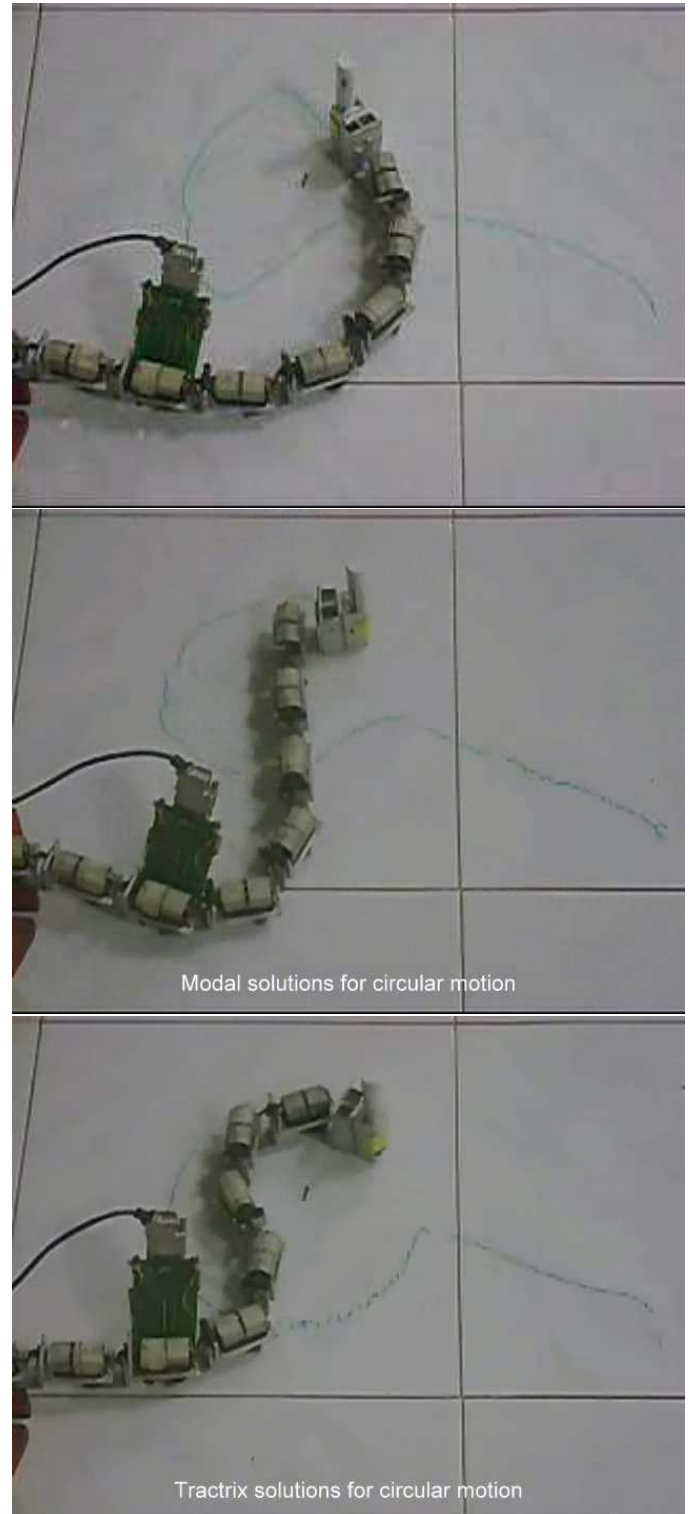


Figure 7. SNAPSHOTS OF HYPER-REDUNDANT MANIPULATOR EXECUTING CIRCULAR TRAJECTORIES.