NATIONAL PAINTING COST ESTIMATOR

Edited by Dennis Gleason, CPE34th Edition





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Introduction - How to Use This Book.	5	Part II - Preparation Costs	
		Acid wash gutters & downspouts	
Part I - General Painting Costs		Airblast, compressed air	
Baseboard		Burn off paint	
Beams		Caulk	
Bookcases and shelves	48	Cut cracks	
Cabinets	52	Fill wood floors	
Ceilings	57	Putty, application	
Closets	88	Sand	
Corbels	92	Sandblast	
Cutting-in	92	Scribing	309
Decks	94	Strip, remove, bleach	
Doors	95	Unstick windows	312
Fascia	118	Wash	313
Fence	123	Waterblast (Power wash)	315
Fireplaces	127	Window-protective coating	315
Firewood boxes	128	Wire brush	316
Floors	129		
Garage door backs	137	Part III - Industrial, Institutional and	
Gutters & downspouts		Heavy Commercial Painting Cos	sts
High time difficulty factors		Conduit	318
Mail box structures		Decking and siding	
Masonry		Doors, hollow metal	
Molding		Ductwork	331
Overhangs		Fire escapes	
Pass-through shelves		Fire sprinkler systems	
Plant-on trim		Grates and grilles	
Plaster or stucco		Ladders	
Pot shelves		Masonry	
Railings	173	Mechanical equipment	
Registers, HVAC		Piping	
Roof jacks		Radiators	
Roofing		Structural steel	372
Sheet metal		Tank, silo, vessel, or hopper	
Shutters or blinds		Walls, concrete, tilt-up	
Siding		Windows, steel factory sash	
Stairs		, , , , , , , , , , , , , , , , , , ,	
Touchup, brush as required		Part IV - Wallcovering Costs	
Trellis or lattice		Adhesive coverage	422
Valances for light fixtures		Wallcovering application	
Walls		Borders	424
Window screen frames		Flexible wood sheet and veneer	425
Window seats		Surface preparation, wallcovering	
Window sills		Vinyl wallcovering	
Windows		Wall fabric	
Window conversion factors		Wallpaper	
Wine racks	203	Index	440



Figure	Title	Page
1	The basis for cost estimates in this book	6
2	Customize the tables	7
3	Sandblasting pricing table	11
4	Pavement marking pricing table	12
5	Waterblasting pricing table	13
6	Labor productivity categories	13
7	Material coverage rates	15
8	Material price discounts	16
9	Material prices at 20% discount	17
10	Material prices at 30% discount	20
11	Material prices at 40% discount	
12	Sundry inventory checklist	27
13	Hourly wage rates for wallcovering application	29
14	Labor burden percentages	30
15	Typical equipment purchase and rental prices	33
16	Risk factors and profit margin	36
17	Bidding variables	36
18	Sample painting estimate	38
19	Blank painting estimate	40
20	Interior opening count allowance table	102
21	Conduit/pipe area conversion table	325
22	Square corner decking factors	327
23	Structural steel conversion tables	391
24	Surface area of spheres	399
25	Sample field production times and rates form	419
26	Blank field production times and rates form	420



Paint estimating is more of an art than a science. There's no price that's exactly right for every job and for every bidder. That's because every painting job is unique. No single material cost, no labor estimate, no pricing system fits all types of work. And just as every job varies, so do painting companies. No two painting contractors have the same productivity rates, the same labor burden, the same overhead expense and the same profit requirements.

The best paint estimates are always custom-made for a particular job. They're based on the contractor's actual productivity rate, material cost, labor cost, overhead percentage and profit expectations. No estimating book, no computerized estimating system, no estimating service can possibly account for all the variables that make every job and every painting company different. Only a skilled estimator using professional judgment and a proven estimating system can produce consistently reliable estimates on a wide variety of painting jobs.

So, Why Buy This Book?

That's easy. This is the most complete, authoritative and reliable unit cost guide ever made available to paint estimators. No matter what types of work you estimate, no matter what your costs are, this book will help produce consistently accurate painting cost estimates in dollars and cents. But it isn't a substitute for expertise. It's not a simple way to do in minutes what an experienced paint estimator might not be able to do in hours. Instead, this unit cost guide will aid you in developing a good estimate of costs for any painting operation on any project. Think of this manual as one good estimating tool. But it's not (or at least shouldn't be) the only estimating tool you'll use.

For most jobs, I expect that the figures you see here will prove to be good estimates. But anyone who understands paint estimating will understand why judgment is needed when applying figures from this manual — or any other paint estimating guide. It's your responsibility to decide which conditions on the job you're bidding are like conditions assumed in this manual, and which conditions are different. Where conditions are different, you'll need good professional judgment to arrive at a realistic estimated cost.

This manual is also available by subscription on the Web. *National Estimator Cloud* includes all ten of Craftsman's 2024 construction cost estimating references. Each of these manuals has about 400 pages of current labor and material costs for construction – all neatly organized and indexed. Use these costs to build estimates and bids for nearly any type of project. Your work is kept secure on the Web.

	Manhour productivity	Labor cost per hour	Labor burden percent	Labor burden dollars	Labor cost plus burden	Material price discount	Overhead percent	Profit
Slow (1P)	Low	\$25.70	24.0%	\$6.17	\$31.87	20%	19.0%	16%
Medium (2P)	Average	32.75	28.9%	9.46	42.21	30%	25.0%	12%
Fast (3P)	High	39.90	35.3%	14.08	53.98	40%	31.0%	7%

Notes: These rates are for painters. Hourly rates for wallcovering are different. See page 29. Slow, Medium and Fast jobs are defined on page 13. Labor burden percentages used in this book are summarized on page 31. National Estimator uses hourly rates in the Labor cost plus burden column. National Estimator shows productivity rates (Slow, Medium and Fast) and copies the words Slow, Medium or Fast to your estimate. It also copies the crew productivity code, either 1P (Slow), 2P (Medium), or 3P (Fast) to your estimating form. National Estimator allows you to enter any percentage you select for overhead and profit.

Figure 1
The basis for painting cost estimates in this book

How to Use the Tables

The estimating tables in this book show typical costs and bid prices for every painting operation you're likely to encounter, whether paint is applied by brush, roller, mitt or spray. Selecting the right cost table and the correct application method is easy. Tables are divided into four parts:

Part I: General Painting Costs

Part II: Preparation Costs

Part III: Industrial, Institutional and

Heavy Commercial Painting Costs

Part IV: Wallcovering Costs

Each section is arranged alphabetically by operation. If you have trouble finding the tables you need, use the Table of Contents at the front of the book or the Index at the back of the book.

Once you've found the right table and the appropriate application method, you have to select the correct application rate. For each of the application methods (brush, roll, mitt or spray), the tables show three application rates: "Slow," "Medium," or "Fast." That's a very important decision when using this book, because each application rate assumes different manhour productivity, material coverage, material cost per gallon, hourly labor cost, labor burden, overhead and profit.

Your decision on the application rate to use (or which combination of rates to use) has to be based on your evaluation of the job, your painters and your company. That's where good common sense is needed.

Figure 1 shows crew codes, labor costs, labor burdens, material discounts, and profit for each of the three production rates for painting.

The "Slow" application rate in Figure 1 assumes lower productivity (less area covered per manhour), a lower labor cost (due to a less skilled crew), a lower labor burden (due to lower fringe benefits), a lower discount on materials (because of low volume), higher overhead (due to lower volume) and a higher profit margin (typical on small repaint or custom jobs). Figures in this "Slow" application row will apply where painters with lower skill levels are working on smaller or more difficult repaint jobs.

Look at the "Fast" row in Figure 1. These estimates will apply where a skilled crew (higher hourly rate and larger fringe benefits) is working under good supervision and good conditions (more area covered per manhour) on larger (volume discount on materials) and more competitive jobs (lower profit margin). Figures in the "Fast" application row assume high productivity and lower material coverage, (unpainted surfaces absorb more paint), like that of a residential tract job.

Each of the three application rates is described more completely later in this section.

	Pı	Pricing variables			Unit cost estimate				
	1	2	3	4	5	6	7	8	9
	Labor SF per man- hour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total cost per 100 SF
Walls, gyp	sum dryw	all, oran	ge peel d	or knock	-down, ro	oll, per 1	00 SF of	wall area	a
Flat latex, wat	er base (mate	rial #5)							
Roll 1st coat									
Slow	400	300	50.60	6.43	1.54	16.87	4.72	4.73	34.29
Medium	538	275	44.30	6.09	1.76	16.11	5.99	3.59	33.54
Fast	675	250	38.00	5.91	2.08	15.20	7.19	2.13	32.51
You	ır customiz <i>ed</i>	l figures		4.15	1.00	16.11	5.31	3.19	29.76
					24.00%		25.00%	12.00%	

Figure 2
Customize the tables
(From page 228)

The Easy Case: No Adjustments

Let's suppose the "Slow" application rate fits the job you're estimating almost perfectly. Your crew's productivity is expected to be low. From Figure 1, the labor cost will be \$25.70 per hour. Labor burden (fringes, taxes and insurance) will be 24.0 percent. Discount on materials will be 20 percent. Overhead will be 19 percent and profit will be 16 percent. Then your task is easy. All of your costs match the costs in the "Slow" row. No modifications are needed. The same is true if your costs fit the "Medium" or "Fast" rows.

But that's not always going to happen. More often, the job, your crew and your company won't fit exactly into any of the three rows. What then? More evaluation is required. You'll combine costs from several application rate rows to reach an accurate bid price. I call that customizing your costs and it's nearly always required for an accurate estimate.

Customizing Your Costs

Every company has a different combination of worker speed and experience, taxes, benefits, spread rates, equipment needs, percentage for overhead, and profit margin. These are the cost variables in paint estimating.

This book is designed so you can quickly and easily adjust estimates to reflect actual costs on the job you're estimating. It's important that you *read the rest of this section before using the cost tables in this book.* That's the only way to get from this manual all the accuracy and flexibility that's built into it.

In the remainder of this section I'll describe the assumptions I've made and the methods I used to compile the cost tables in this manual. Once you understand them, you'll be able to combine and modify costs in the estimating tables so your bids fit the job, your crew and your company as closely as possible.

When you start using the cost tables in this book, I suggest you circle numbers in the "Slow," "Medium," or "Fast" application rate rows that best fit your company and your jobs. To improve accuracy even more, write your own figures in the blank row below the "Fast" row in each table, like I've done in Figure 2.

A Practical Example

Figure 2 is part of an estimating table taken from page 228 of this book, General Painting Costs. I'm going to use it to show how to customize estimates to match

your actual costs. In Figure 2 I've circled some of the costs I plan to use in a sample estimate and calculated others.

In column 1, Labor SF per manhour, I've circled 675 because I feel the journeyman painter assigned to this job can paint walls at the "Fast" rate of 675 square feet per hour. That's the number I plan to use for my estimate.

In column 2, *Material coverage SF/gallon*, I've reviewed my past performance and I expect coverage will be about 275 square feet per gallon of paint. So I've circled that figure.

In column 3, *Material cost per gallon*, I've circled 44.30 for my cost per gallon for flat water base latex (including tax and an allowance for consumable supplies), based on a 30 percent discount from the retail price.

So far, so good. That completes the first three columns, what I call the *pricing variables*. Now we can begin on the *unit cost estimate*, columns 4 through 9. Each of these columns show a price per 100 square feet of wall.

We'll start with column 4, Labor cost per 100 SF. Notice that I've written in 4.15 for this column. Here's why! Look back at Figure 1 and the "Slow" labor rate, with burden, at \$31.86. (See Figure 13 on page 29 for the wage rates for wallcovering.) Let's say you work in a part of the country where prices, and wages, are lower than the national average, and you pay your experienced painters \$28.00, a little more than the "Slow" labor cost in Figure 1. But they produce at the "Fast" rate of 675 sf per manhour, putting you at an advantage because your labor cost is lower than those in Figure 1. To calculate your actual labor costs per 100 SF, divide \$28.00 by 675 and then multiply by 100: 28.00/675 =.0415 x 100 = 4.15.

In column 5, *Labor burden 100 SF*, I've entered 1.00. This figure is a result of my labor cost at \$4.15 x 24.0 percent, my labor burden (taxes, insurance and benefits) from the "Slow" row of Figure 1. Even though the labor rate is "Fast" and the labor cost is higher than the "Slow" rate, for this example labor burden at \$0.94 will be more like work done at the "Slow" rate because this company doesn't offer many benefits.

In column 6, *Material cost per 100 SF*, I've circled 16.11, the number in the "Medium" row. Since I've used numbers in the "Medium" row in both columns 2 and 3, I can take the figure in column 6 for material costs directly from the table, without any calculations.

In column 7, Overhead per 100 SF, I've calculated the overhead dollar value by adding the labor cost, labor burden and material cost then multiplying that sum by the "Medium" overhead at 25 percent: $4.15 + 1.00 + 16.11 = 21.26 \times .25 = 5.31$.

In column 8, *Profit per 100 SF*, I've calculated the profit dollar value by adding the labor cost, labor burden, material cost and overhead then multiplying that sum by the "Medium" profit at 12 percent from Figure 1. The result is $$4.15 + $1.00 + $16.11 + $5.31 = $26.57 \times .12 = 3.19 .

Column 9, *Total cost per 100 SF*, is the bid price — it's the sum of columns 4 through 8 for each row. Because I've circled costs that fall in more than one row, I can't use any figure in column 9. Instead, I simply add the circled or calculated figures in columns 4 through 8: \$4.15 + \$1.00 + \$16.11 + \$5.31 + \$3.19 = \$29.76. That's my bid price per 100 square feet on this job. It's the combination of costs that fit my company, my painters and the job.

Using Your Good Judgment

Of course, judgment is required when using these tables, as it is when making any estimate. For example, if your journeymen painters earn the top wage of \$39.90 but work at the "Medium" production rate or slower, your labor cost per unit will be higher than the highest cost listed in column 4. An adjustment may be required.

Because figures in columns 7 and 8 are percentages of figures in columns 4, 5 and 6, you have to be careful when you blend costs from different rows. Let's look at an extreme (and unlikely) example.

Suppose you use costs from the "Slow" application row for columns 4 (6.43), 5 (1.54) and 6 (16.87) of Figure 2. The total of those three costs is \$24.84. Then you decide to use overhead from the "Fast" row because your overhead is about 31 percent of cost, not 19 percent of cost as in the "Slow" row (Figure 1). "Fast" overhead is listed as \$7.19 in Figure 2. The correct overhead figure is \$7.70, or 31 percent of the sum of "Slow" costs in columns 4, 5 and 6. Be aware of this small discrepancy and calculate figures for all the categories yourself to ensure extreme accuracy.

Converting Unit Prices

The last column in Figure 2 shows the total cost per 100 square feet of wall. Some estimating tables in this book show a total cost per 100 linear feet (such as for baseboard) or total costs per unit (such as for doors). To convert a cost per 100 square feet to a cost per square foot, move the decimal point two places to the left. Thus the cost per 100 square feet for the "Fast" rate in Figure 2 is \$32.51 or about 32.5 cents per square foot.

General Qualifications

It's important that you understand the conditions the tables are based upon. I call these conditions the job qualifications. A qualifications statement follows each estimating table to help you understand what's included and what's excluded. Please read those qualifications before using costs from this manual in your estimates. The following points apply to all tables in this book:

Included Costs

- Minor preparation, both time and material. Normal preparation for new residential construction is included in the "Fast" row and for new commercial jobs in the "Medium" row. Minimal preparation is included for repaint jobs in the "Slow" row.
- Minimum setup and cleanup
- Equipment such as ladders, spray rigs and brushes are included in overhead for the "Fast" rate (residential tracts) or "Medium" (commercial) work. Add equipment costs at their rental rate for "Slow" (repaint) jobs.

Excluded Costs

- Equipment costs such as ladders, spray rigs, etc. for "Slow" (repaint) jobs. Add these at their rental rate whether or not you own the equipment.
- Extensive surface preparation. Add the cost of time and materials needed for more than "normal"preparation work. Also add time to remove and replace hardware and accessories, protect

adjacent surfaces, and do any extensive setup, cleanup, or touchup. (See the discussion of SURRPTUCU on the next page.)

- Mobilization or demobilization
- Supervision
- Material handling, delivery, or storage
- Sample preparation
- Mixing coatings
- Excessive material waste or spillage
- Equipment rental or placement costs
- Scaffolding rental and erection costs
- Subcontract costs
- Contingency allowance
- Owner allowances
- Commissions, bonuses, overtime, premium pay for shift adjustments (evening work), travel time or per diem.
- Bonds, fees, or permits
- Additional insurance to meet owner requirements
- Work at heights above 8 feet or beyond the reach of a wand or extension pole. (See the table for High Time Difficulty Factors on page 139.)

Surface Preparation

The Preparation estimating tables that follow Part I: General Painting Costs, apply to both interior and exterior surfaces.

Surface preparation is one of the hardest parts of the job to estimate accurately. Any experienced painter can make a reasonably good estimate of the quantity of paint and time needed for application. But the amount of prep work needed will vary widely — especially for repaint jobs. Some will need very little work. Others will take more time for prep than for painting.

Preparation work for new construction jobs is relatively standard and consistent. You'll have to mask cabinets before spraying sealer on wet area walls, caulk at the baseboards, putty the nail holes in wood trim, and occasionally use a wire brush to smooth and clean a surface. The time required for this work is fairly predictable.

Labor cost for normal preparation of unpainted surfaces in new residential construction is included in the "Fast" *labor* costs and for new commercial construction in the "Medium" *labor* cost. The cost of materials for normal surface preparation on unpainted surfaces is included in the sundries allowance that's part of the "Fast" or "Medium" material cost.

But if more than normal surface prep work is needed, estimate the extra manhours and materials required and add these costs to your estimate.

Add for Repaint Preparation

The "Slow" unit costs include no surface preparation other than a quick wipedown. Preparation on a repaint job may take longer than the painting itself. That's why you have to estimate surface prep as a separate item and add that cost to your estimate.

A misjudgment in estimating preparation work can be very expensive. That's why I recommend that you bid surface preparation by the hour, using your shop rate for "time and material" jobs, or some other specified hourly rate. That protects you against cost overruns if the preparation takes longer than anticipated. But there's a danger here. Owners may be angry about the cost because they don't understand what's involved in preparation and why it takes so long. You can avoid this with a "not to exceed" bid that contains a maximum price for the prep work. Your bid should define the scope of preparation work in detail and list exactly what's included and excluded. Be sure to consider all the labor, material, and equipment costs involved.

If you have to bid repaint work, be sure to include all the miscellaneous costs. The acronym I use to identify these miscellaneous costs is SURRPTUCU: Setup (SU), Remove and Replace (RR), Protection (P), Touchup (TU) and Cleanup (CU). Add these costs to your repaint estimate if they require anything beyond minimum attention.

- Setup includes unloading the vehicle, spreading the tarp and setting up the tools — everything that has to be done before prep or painting can begin.
- 2) Remove and replace everything that will interfere with painting, including door and cabinet hardware, the contents of cabinets, light fixtures, bathroom accessories, switch covers and outlet plates, among others.
- 3) Protection for furniture and adjacent surfaces such as floors, cabinets, plumbing or electrical fixtures, windows, and doors. Protection methods include masking, applying visqueen, laying drop cloths and applying a protective coating on windows.
- 4) Touchup time varies with the speed and quality of the painting job and how fussy the owner is. The more careful your painters are, the less touchup time needed. You can estimate touchup time accurately only if you know how well your crews perform. The Touchup table in this book is based on a percentage of total job cost.
- 5) Cleanup time is usually about the same as setup time, about 20 to 30 minutes each day for repaint jobs. Cleanup time begins when work stops for the day and ends when the crew is back in the truck and ready to go home. It includes cleaning tools, dismantling the paint shop and loading the vehicle.

Subcontractors

Painting contractors don't hire many subcontractors. But once in a while you'll need a specialist for sand-blasting, waterblasting, wallcovering, scaffolding or pavement marking. Subcontract costs are not included in the estimating tables. Add the cost of any subcontract work that will be required.

Figure 3 shows some typical rates quoted by sandblasting subcontractors. Of course, prices in your area will probably be different. You could also figure sandblasting unit costs from the sandblasting estimating tables included in Part II, Preparation Costs, in this book.

Minimum charges: \$684.00, scaffolding	not included	Epoxy coated - add	1.51 to 1.66/SF
Additional insurance: May be required t and real property which may not be protect		With portable equipment - add Commercial blast - 67% white stage	.87 to 1.25/SF
Sandblasting water soluble paints	\$1.25 to 1.43/SF	Field welded, new, uncoated	
Sandblasting oil paints	1.33 to 1.50/SF	ground runs	1.33 to 1.58/SF
Sandblasting heavy mastic		· ·	
(depends on coating thickness)	1.72 to 1.89/SF	above ground	1.66 to 2.61/SF
Sandblasting brick - light blast	1.25 to 1.43/SF	Previously painted surfaces - add	.80 to 1.43/SF
Sandblasting masonry block walls		Epoxy coated - add	1.43 to 1.66/SF
Clean up & remove grime - light	1.18 to 1.25/SF	With portable equipment - add	1.02 to 1.25/SF
- heavy	1.80 to 1.97/SF	Near white blast - 95% white stage	
Sandblasting structural steel		Field welded, new, uncoated	
Pricing rules of thumb:		ground runs	1.58 to 1.81/SF
Pipe up to 12" O.D.	1.80 to 2.68/SF	above ground	1.81 to 2.77/SF
Structural steel up to 2 SF/LF	1.66 to 1.92/SF	Previously painted surfaces - add	.80 to 1.43/SF
Structural steel from 2 to 5 SF/LF	1.97 to 2.21/SF	Epoxy coated - add	1.43 to 1.66/SF
Structural steel over 5 SF/LF	(depends on shape)	With portable equipment - add	1.02 to 1.25/SF
Tanks and vessels up to 12'0" O.D.	2.61 to 3.01/SF	White blast - 100% uniform white stage	
Tanks and vessels over 12'0" O.D.	2.61 to 3.01/SF	Field welded, new, uncoated	
Brush off blast - light blast (loose mill sc		ground runs	2.37 to 2.77/SF
Field welded, new, uncoated	,	above ground	2.61 to 3.07/SF
ground runs	.80 to 1.02/SF	Previously painted surfaces - add	.80 to 1.33/SF
above ground	1.18 to 2.21/SF	Epoxy coated - add	1.43 to 1.66/SF
Previously painted surfaces - add	.80 to 1.43/SF	With portable equipment - add	.80 to 1.19/SF

Figure 3
Sandblasting pricing table

Figure 4 shows typical subcontract bids for pavement marking. Again, prices in your area may be different.

If you do much repainting, you'll probably want to buy a waterblasting rig. Even if you own the blaster, include a charge in each estimate for the equipment as though you rented it from a rental yard just for that job. Figure the unit costs for waterblasting from Part II of this book, Preparation Costs.

Consider using a waterblasting subcontractor if you don't need the service often. Figure 5 shows some typical rates for waterblasting. Make up a table like this based on quotes from subcontractors in your area. For a more detailed table, see Sandblasting in the Preparation section, page 303.

When you hire a subcontractor, make sure the quoted price includes everything that contractor has to do — all labor, material (with tax, if applicable), equipment, overhead and profit. Add your overhead and profit percentage to the subcontractor's bid price when you enter that item on the estimate.

Contingencies

Occasionally you'll add a contingency allowance on bids for repaint projects where there are unknowns that can't be forecast before work actually begins. Contingency allowances are rarely needed when estimating new construction. When necessary, the contingency amount is usually from 3 to 5 percent. It can go higher, however, if there are unusual conditions or unknowns that make it hard to produce an accurate estimate. Include a contingency allowance in your estimates only if you have reason to expect:

- An uncertain scope of work (unknown job conditions)
- An inexperienced owner or general contractor
- Incomplete drawings

Pricing rules of thumb:	
Number of parking spaces: Figure on one space per 300 SF	of pavement
Single line striping with light graphics application	\$12.30 per space
Single line striping with heavy graphics application	21.50 per space
Single striping, light graphics and 3' wheel stop	30.60 per space
Single striping, heavy graphics and 3' wheel stop	39.70 per space
Equipment pricing:	
Simple "inverted spray can" approximate cost	\$278.00
Professional striping machine cost range	5,710 to 6,290
Professional road/highway striper	318,000
Subcontractor pricing:	
Move on:	\$187.00 to 228.00
Striping prices:	
Single line striping	\$.56 to .73 per lineal foot
Bike lane striping	.73 to .85 per lineal foot
Fire lane, red curb	.73 to .85 per lineal foot
Symbol pricing:	
Templates - 8'0" template	\$215.00 to 256.00 each
Arrows	48.70 to 57.10 each
Handicap symbol, one color	20.00 to 27.10 each
two color	35.80 to 42.90 each
No parking fire lane stencil	3.86 to 4.72 each
Wheel stops:	
3'0" stops	\$27.10 to 34.40 each if pinned on asphalt
	35.80 to 42.90 each if glued and pinned
6'0" stops	42.90 to 51.50 each if pinned on asphalt
	51.50 to 58.80 each if glued and pinned
	(add for stops pinned to concrete)
Signs and nosts:	
Sign and posts: Sign only 12" x 18"	\$60.00 to 84.40
Post mounted 12" x 18"	·
	158.00 to 217.00
Pavement markers:	440.00
One way pavement markers	\$12.80 each
Two way pavement markers	17.10 each

Figure 4
Pavement marking pricing table

Minimum charges: \$715.00, scaffolding not included

Additional insurance: May be required to cover adjacent personal and real property

Pricing rules of thumb:

Up to 5,000 PSI blast 5,000 to 10,000 PSI blast

10,000 PSI blast

Wet sandblasting

4 hour minimum \$158.00/hour

8 hour minimum \$228.00/hour

8 hour minimum \$282.00/hour

4 hour minimum \$181.00/hour

Figure 5
Waterblasting pricing table

- Delays in beginning the project
- Owner involvement in supervision
- Below-standard working conditions

Don't use contingency allowances as a substitute for complete estimates. Include contingency only to cover what can't be estimated, not what you don't have time to estimate accurately.

Column Headings Defined

Take another look at Figure 2. The heading describes the surface to be coated: the type, texture, and often, condition. Sections within each surface

heading are divided according to coating material, then by application method, and further into the "Slow," "Medium," and "Fast" application rates.

Column 1: Labor Productivity

This column shows units of work completed per manhour. My estimates assume that painters are experienced and motivated professionals. The labor productivity categories are shown in Figure 6.

My experience is that a painting company that can handle larger projects will have highly skilled, better qualified and more productive painters. The estimating tables also assume that repainting a surface usually takes about 35 percent more time than painting newly constructed surfaces. Much of this extra time is spent protecting adjacent areas.

Slow	Medium	Fast
Repaint jobs	New commercial projects	New residential production
Custom painting	Industrial painting	Repetitious painting
Tenant improvements	_	_
Small jobs	Medium-sized jobs	Large projects
Single units	Two to four units	Five or more units
Low production	Average production	High production
High difficulty	Average difficulty	Low difficulty
Poor conditions	Average conditions	Good conditions
High quality	Average quality	Minimum quality
Semi-skilled crew	Skilled crew	Highly skilled crew
No supervision	Some supervision	Good supervision

Figure 6
Labor productivity categories

To establish your company's production levels, ask your field superintendent to monitor the time needed to complete each task and to keep records of crew productivity. You can use the Field Production Times and Rates form on pages 419 and 420 to track your painters' productivity. Make copies of the blank form and have your field superintendent or job foreman give one to each painter on every job. Your superintendent should check the forms frequently to insure they are accurate and kept up to date. Your best guide to productivity on future jobs is productivity on jobs already completed, and this form will help you keep track of your production time. Refer back to Figure 2 on page 7. You can use the results collected on these forms to complete the customized figures row under the "Fast" operation in Figure 2 for every operation in the National Painting Cost Estimator. Examples of how to use Figure 2 are on pages 7 through 9. The more you know about your painters' performance, the more accurate your estimates will be. But don't expect your estimates and actual production to always match exactly. Painters are human beings, not robots. You can't expect them to work at the same rate at all times.

Reduced Productivity

The tables in this book assume no overtime work. Excessive overtime puts a strain on your craftsmen and reduces productivity. A few consecutive days of overtime can drag productivity down to well below average. It's good practice not to assign overtime work on more than two consecutive days.

Work efficiency is also lower when men, materials and equipment are confined in a small area or required to work in cluttered, poorly lit or dirty rooms. Painters need elbow room to work efficiently and get maximum productivity. They're also more productive in a clean environment where they can see what they're doing. It's easier — and safer — to work in a well-lighted area that's relatively clear of debris. If the work area is confined or dirty, reduce estimated productivity accordingly.

Supervision

Supervision expense is not included in the cost tables. Add the cost of supervision to your estimates.

Most supervision is done by foremen. Every crew should have a project foreman designated, usually the most experienced and reliable painter on the job. When not supervising, project foremen should be painting.

Thus the project foreman is a working supervisor. Part of the foreman's time will be productive (applying coatings) and part will be nonproductive (directing the work).

If you have more than three or four jobs going at one time, you need a field superintendent. The field superintendent is the foreman's supervisor. His or her primary responsibility is to be sure that each foreman has the manpower, materials and equipment needed to get the job done. The field superintendent should monitor job progress to be sure manhour productivity and materials used are in line with estimates. Field superintendents usually are not working supervisors; all their time is nonproductive. Figure the field superintendent's salary as overhead expense, because you can't charge his salary to a specific job.

Your project foremen and field superintendent can make or break a job. The better they are, the more work will be done. You want a field superintendent who assigns the right painters to the right foreman, and a foremen who puts the right painters on the right tasks. The most experienced tradesmen should work on tasks that require more skill. Other painters should be used where less skill is needed. The project foreman is also responsible for job safety and quality control.

Your estimates will be more competitive if you can assume high productivity. That's only possible when you have good supervision, from both foremen and superintendent, and motivated crews.

Allowances for Supervision

Supervision isn't considered productive labor. A foreman isn't painting when he's scheduling, organizing a job and instructing his workers. Here are my rule-of-thumb allowances for nonproductive labor on painting jobs.

Custom homes. Allow 2.5 hours of nonproductive supervision for a home up to 1,500 square feet, 3 hours on a home between 1,500 and 2,000 square feet, 4 hours on a custom home between 2,000 and 2,500 square feet, and 5 hours on a larger home.

Model homes in a tract. One hour of nonproductive supervision for each day your crew will be on the job.

Most tract homes. One hour per house.

Higher-quality tract homes. Two hours per house.

Slow application and light coverage (Repaint jobs)	Medium application and medium coverage (Commercial projects)	Fast application and heavy coverage (Residential tracts)
Repaint jobs	Commercial projects	Residential production
Light usage	Moderate usage	Heavy usage
Low absorption	Moderate absorption	High absorption
Light application	Medium application	Heavy application
Low waste	Moderate waste	High waste
Quality paint	Standard paint	Production paint
Semi-skilled painters	Skilled crew	Highly skilled crew

Figure 7
Material coverage rates

Apartments and condos. Allow 1 hour per unit if there are 10 units or less. For 11 to 30 units, allow 0.75 hours of nonproductive time per unit. If there are more than 30 units, allow 0.5 hour per unit.

Nonproductive labor on commercial, industrial, institutional and government projects varies considerably. More complex jobs will require proportionately more nonproductive labor. Use your knowledge based on past experience to estimate supervision either as a percentage of job cost or by the square foot of floor.

Column 2: Material Coverage

The second column in the cost tables shows the estimated material coverage in units (usually square feet or linear feet) per gallon. Figure 7 shows the conditions likely to apply for each of the three material coverage rates. Every condition listed in each of these categories won't necessarily occur on every painting operation. For example, it's possible to have high waste and use low quality paint on a repaint job. But it's more likely that waste will be low and paint quality high on jobs like that.

The "Slow" (repaint) application rate assumes light coverage, "Medium" (commercial project) application rate assumes medium coverage and "Fast" (residential tract) application rate assumes heavy coverage. Light

coverage is typical on "Slow" (repaint) jobs because previously painted surfaces usually absorb 10 to 15 percent less paint than an unpainted surface. All coverage rates are based on paint that's been thinned according to the manufacturer's recommendations.

Of course, coverage varies with the paint you're using and the surface you're painting. Paint manufacturers usually list the recommended coverage rate on the container label. I've listed estimated coverage rates in the tables throughout this book.

Calculating Film Thickness

Many project specifications for commercial, industrial and government jobs identify the coating (film) thickness you have to apply to each surface. The thickness is given in mils, or thousandths of an inch. One mil is 0.001 inch.

The thickness of the dry paint film depends on the percentage of solids in the paint. If you apply a gallon of paint containing 100 percent solids over 1,600 square feet, the dry film will be 1 mil thick — that is, if 100 percent of the paint adheres to the wall. But if there's 10 percent waste (because of paint that's left in the can, on brushes, or spilled), only 90 percent of the material ends up on the surface.

Slow application	Medium application	Fast application
Repaint jobs	Commercial projects	Residential tracts
Low volume	Medium volume	High volume
20% discount	30% discount	40% discount

Figure 8
Material price discounts

Here's a formula for coverage rates that makes it easy to calculate mil thickness, including the waste factor. Coverage rate equals:

Here's an example. Assume you're applying paint with 40 percent solids (by volume), using a roller. The waste factor is 10 percent. You need a thickness of 5 mils.

Here's the calculation for the coverage rate:

$$\frac{.40 \times 1600}{5}$$
 x (1.00 - .10) = 115.2 per gallon

You may have to apply several coats to get a thickness of 5 mils. In any case, you'll have to use one gallon of paint for each 115.2 square feet of surface.

Waste Factors

Be sure to consider waste and spillage when you figure coverage rates. Professional painters waste very little paint. They rarely kick over a five-gallon paint bucket. But there's always some waste. My material coverage formulas include a typical waste allowance for each application method, whether it's brush, roller or spray. Of course, actual waste depends on the skill of your painters no matter what application method they use.

These are the waste factors I've built into the tables:

Brush	3 to 5%
Roll	5 to 10%
Airless spray	20 to 25%
Conventional spray	25 to 35%

Changes in Paint Formulation

In the late 1970s, the California State Air Resources Board established a "model rule" for lowering the solvent in oil-based paints. They mandated replacing solvent-based paint with water-based formulas. The objective was to lower the amount of solvents escaping into the air. This change in the formulation of oil-based paints is being adopted nationwide.

Changes in paint formulation will affect coverage rates and the cost for non-flat paints. Review actual coverage rates and paint prices and make adjustments where necessary before using the estimates in this book.

Column 3: Material Pricing

The third column in the cost tables shows the cost of materials. The "Slow," "Medium," and "Fast" prices in each table are based on the discounts usually offered by suppliers for volume purchases by contractor customers. The material discounts used in this book are defined in Figure 8.

The more paint a contractor buys over a given period, the greater the discount that contractor can expect. Most paint contractors get a discount of at least 20 percent off retail. Contractors buying in heavy volume usually get discounts that approach 40 percent off retail.

Material Pricing Tables

Figures 9, 10 and 11 show the material prices I've used for each of three application rates throughout this book. In the cost estimating tables each coating is identified by a material number. To find out more about the cost of any of these coatings, refer to the material number listed in Figure 9, 10 or 11.

Material prices at 20% discount

All pricing is based on production grade material purchased in 5 gallon quantities.

	Retail price guide	Contractor price at a 20% discount	Add 15% sundries & 10% escalation	Price with sales tax at 8%	Estimating prices with tax
Interior:					
Sealer, off white (wet area walls &	ceilings)				
#1 - Water base	50.60	40.48	50.60	54.65	54.70
#2 - Oil base	67.85	54.28	67.85	73.28	73.30
Undercoat (doors, casings and oth	er paint gra	de wood)			
#3 - Water base	51.80	41.44	51.80	55.94	55.90
#4 - Oil base	66.49	53.19	66.49	71.81	71.80
Flat latex (walls, ceilings & paint gr	rade basebo	ard)			
#5 - Water base latex paint	46.85	37.48	46.85	50.60	50.60
Acoustic spray-on texture					
#6 - Primer	34.85	27.88	34.85	37.64	37.60
#7 - Finish	45.35	36.28	45.35	48.98	49.00
#8 - Dripowder mixed (pound)	1.70	1.36	1.70	1.84	1.84
Enamel (wet area walls & ceilings		• •			
#9 - Water base enamel	62.00	49.60	62.00	66.96	67.00
#10 - Oil base enamel	147.95	118.36	147.95	159.79	159.80
System Estimate (cabinets, booksl		-	,		
#11a - Wiping stain, oil base	80.85	64.68	80.85	87.32	87.30
#11b - Sanding sealer, lacquer	65.65	52.52	65.65	70.90	70.90
#11c - Lacquer, semi gloss	81.30	65.04	81.30	87.80	87.80
#11 - Stain, seal & 2 coat lacquer SYST		04.00	77.00	00.40	00.50
Average cost (11a + b + (2 x c		61.82	77.28	83.46	83.50
#12 - Shellac, clear	107.25	85.80	107.25	115.83	115.80
#13 - Penetrating oil stain	115.75	92.60	115.75	125.01	125.00
#14 - Penetrating stain wax (molding)	127.15	101.72	127.15	137.32	137.30
#15 - Wax, per pound (floors)	27.15	21.72 66.28	27.15	29.32	29.30
#16 - Glazing (mottling over enamel)#17 - Spray can, each (HVAC registers)	82.85 16.38	66.28 13.10	82.85 16.38	89.48 17.69	89.50 17.70
#17 - Spray carr, each (TVAC registers)	10.38	13.10	10.30	17.09	17.70
Exterior					
Solid body/color stain (beams, ligh	t valance, fa	scia, overhang,	siding, plant-on	trim, wood s	shelves)
#18 - Water base stain	62.30	49.84	62.30	67.28	67.30
#19 - Oil base stain	75.25	60.20	75.25	81.27	81.30
Semi-transparent stain (beams, sid	ding, T & G	ceiling)			
#20 - Water base stain	61.30	49.04	61.30	66.20	66.20
#21 - Oil base stain	62.60	50.08	62.60	67.61	67.60
#22 - Polyurethane (exterior doors)	171.95	137.56	171.95	185.71	185.70
#23 - Marine spar varnish, flat or glo	ss (exterior	doors)			
Interior or exterior	114.80	91.84	114.80	123.98	124.00

Figure 9
Material prices at 20% discount

Material prices at 20% discount (cont.)

	Retail price guide	Contractor price at a 20% discount	Add 15% sundries & 10% escalation	Price with sales tax at 8%	Estimatin prices with tax
Exterior enamel (exterior doors & tri	m)				
24 - Water base	74.05	59.24	74.05	79.97	80.00
25 - Oil base	97.70	78.16	97.70	105.52	105.50
Porch & deck enamel - interior or ex	rterior				
26 - Water base enamel	74.55	59.64	74.55	80.51	80.50
27 - Oil base enamel	81.65	65.32	81.65	88.18	88.20
28 - Epoxy, 1 part, water base	106.55	85.24	106.55	115.07	115.10
29 - Epoxy, 2 part SYSTEM	181.65	145.32	181.65	196.18	196.20
1 3, 1					
System Estimate (exterior windows) 30a - Wiping stain, oil base	78.65	62.92	78.65	84.94	84.90
30b - Sanding sealer, varnish	88.55	70.84	88.55	95.63	95.60
30c - Varnish, flat or gloss	104.05	83.24	104.05	112.37	112.40
30 - Stain, seal & 1 coat varnish SYSTE		00.Z-i	104.00	112.07	112.40
Average cost $(30a + b + c)$	•••	72.33	90.41	97.64	97.60
Masonry paint (masonry, concrete,	nlaster)				
31 - Water base, flat or gloss	60.25	48.20	60.25	65.07	65.10
32 - Oil base paint	79.75	63.80	79.75	86.13	86.10
33 - Block filler	51.00	40.80	51.00	55.08	55.10
34 - Waterproofing, clear hydro seal		52.52	65.65	70.90	70.90
Metal primer, rust inhibitor					
35 - Clean metal	69.55	55.64	69.55	75.11	75.10
36 - Rusty metal	88.06	70.45	88.06	95.10	95.10
Metal finish, synthetic enamel, gloss					
37 - Off white	72.80	58.24	72.80	78.62	78.60
38 - Colors (except orange/red)	70.05	56.04	70.05	75.65	75.70
, , ,	70.00	30.04	70.00	75.05	75.70
Anti-graffiti stain eliminator	70.00	FC 00	70.00	7F 60	7F 60
Water base primer & sealerOil base primer & sealer	70.00 75.80	56.00 60.64	70.00 75.80	75.60 81.86	75.60 81.90
41 - Polyurethane 2 part SYSTEM	233.00	186.40	233.00	251.64	251.60
	233.00	100.40	233.00	231.04	231.00
reparation:					
42 - Caulking, per fluid ounce	0.77	0.62	0.78	0.84	0.84
Paint remover, per gallon					
43 - Light duty	57.15	45.72	57.15	61.72	61.70
44 - Heavy duty	84.00	67.20	84.00	90.72	90.70
45 - Putty, per pound	12.80	10.24	12.80	13.82	13.80
46 - Silica sand, per pound	1.05	0.84	1.05	1.13	1.13
47 - Visqueen, 1.5 mil, 12' x 200' roll	57.40	45.92	57.40	61.99	62.00
48 - Wood filler, per gallon	71.70	57.36	71.70	77.44	77.40

Figure 9 (continued)

Material prices at 20% discount

Material prices at 20% discount (cont.)

	Retail price guide	Contractor price at a 20% discount	Add 15% sundries & 10% escalation	Price with sales tax at 8%	Estimating prices with tax
Industrial:					
#49 - Acid wash (muriatic acid)	48.40	38.72	48.40	52.27	52.30
#50 - Aluminum base paint	205.90	164.72	205.90	222.37	222.40
Epoxy coating, 2 part SYSTEM					
# 51 - Clear	244.25	195.40	244.25	263.79	263.80
#52 - White	236.20	188.96	236.20	255.10	255.10
Heat resistant enamel					
#53 - 800 to 1200 degree range	227.15	181.72	227.15	245.32	245.30
#54 - 300 to 800 degree range	214.05	171.24	214.05	231.17	231.20
#55 - Industrial bonding &					
penetrating oil paint	156.00	124.80	156.00	168.48	168.50
Industrial enamel, oil base, high glo	SS				
#56 - Light colors	166.30	133.04	166.30	179.60	179.60
#57 - Dark (OSHA) colors	187.00	149.60	187.00	201.96	202.00
#58 - Industrial waterproofing	70.55	56.44	70.55	76.19	76.20
#59 - Vinyl coating (tanks)	195.30	156.24	195.30	210.92	210.90
Wallcovering:					
Ready-mix:					
#60 - Light-weight vinyl (gal)	22.30	17.84	22.30	24.08	24.10
#61 - Heavy weight vinyl (gal)	23.40	18.72	23.40	25.27	25.30
#62 - Cellulose, clear (gal)	19.10	15.28	19.10	20.63	20.60
#63 - Vinyl to vinyl (gal)	46.45	37.16	46.45	50.17	50.20
#64 - Powdered cellulose, 2 - 4 ounces	10.70	8.56	10.70	11.56	11.60
#65 - Powdered vinyl, 2 - 4 ounces	13.15	10.52	13.15	14.20	14.20
#66 - Powdered wheat paste, 2-4 ounces		8.76	10.95	11.83	11.80
Note: Typically, powdered paste is in 2 to	4 ounce p	ackages which v	vill adhere 6 to 1	2 rolls of wa	allcovering

Figure 9 (continued)
Material prices at 20% discount

	Retail price guide	Contractor price at a 30% discount	Add 15% sundries & 10% escalation	Price with sales tax at 8%	Estimating prices with tax
nterior:					
Sealer, off white (wet area walls &	ceilings)				
†1 - Water base	50.60	35.42	44.28	47.82	47.80
#2 - Oil base	67.85	47.50	59.38	64.13	64.10
Undercoat (doors, casings and oth	er paint gra	de wood)			
#3 - Water base	51.80	36.26	45.33	48.96	49.00
#4 - Oil base	66.49	46.54	58.18	62.83	62.80
Flat latex (walls, ceilings & paint gr	ade basebo	oard)			
#5 - Water base latex paint	46.85	32.80	41.00	44.28	44.30
Acoustic spray-on texture					
#6 - Primer	34.85	24.40	30.50	32.94	32.90
#7 - Finish	45.35	31.75	39.69	42.87	42.90
#8 - Dripowder mixed (pound)	1.70	1.19	1.49	1.61	1.61
Enamel (wet area walls & ceilings	and opening	as)			
#9 - Water base enamel	62.00	43.40	54.25	58.59	58.60
#10 - Oil base enamel	147.95	103.57	129.46	139.82	139.80
System Estimate (cabinets, booksl	nelves molo	dina interior win	dows)		
#11a - Wiping stain, oil base	80.85	56.60	70.75	76.41	76.40
#11b - Sanding sealer, lacquer	65.65	45.96	57.45	62.05	62.10
#11c - Lacquer, semi gloss	81.30	56.91	71.14	76.83	76.80
#11 - Stain, seal & 2 coat lacquer SYST	EM				
Average cost (11a + b + (2 x c	:))	54.10	67.63	73.04	73.00
#12 - Shellac, clear	107.25	75.08	93.85	101.36	101.40
#13 - Penetrating oil stain	115.75	81.03	101.29	109.39	109.40
#14 - Penetrating stain wax (molding)	127.15	89.01	111.26	120.16	120.20
#15 - Wax, per pound (floors)	27.15	19.01	23.76	25.66	25.70
#16 - Glazing (mottling over enamel)	82.85	58.00	72.50	78.30	78.30
#17 - Spray can, each (HVAC registers)	16.38	11.47	14.34	15.49	15.50
Exterior:					
Solid body/color stain (beams, light	t valance, fa	ascia, overhang,	siding, plant-on	trim, wood	shelves)
#18 - Water base stain	62.30	43.61	54.51	58.87	58.90
#19 - Oil base stain	75.25	52.68	65.85	71.12	71.10
Semi-transparent stain (beams, sic	ling, T & G	ceilina)			
#20 - Water base stain	61.30	42.91	53.64	57.93	57.90
#21 - Oil base stain	62.60	43.82	54.78	59.16	59.20
#22 - Polyurethane (exterior doors)	171.95	120.37	150.46	162.50	162.50
#23 - Marine spar varnish, flat or gloss (
Interior or exterior	114.80	80.36	100.45	108.49	108.50

Figure 10
Material prices at 30% discount

Material prices at 30% discount (cont.)

	Retail price guide	Contractor price at a 30% discount	Add 15% sundries & 10% escalation	Price with sales tax at 8%	Estimatin prices with tax
Exterior enamel (exterior doors & tr	im)				
‡24 - Water base	, 74.05	51.84	64.80	69.98	70.00
‡25 - Oil base	97.70	68.39	85.49	92.33	92.30
Porch & deck enamel - interior or ea	xterior				
#26 - Water base enamel	74.55	52.19	65.24	70.46	70.50
#27 - Oil base enamel	81.65	57.16	71.45	77.17	77.20
#28 - Epoxy, 1 part, water base	106.55	74.59	93.24	100.70	100.70
#29 - Epoxy, 2 part SYSTEM	181.65	127.16	158.95	171.67	171.70
SYSTEM ESTIMATE (exterior wind	(awo				
#30a - Wiping stain, oil base	78.65	55.06	68.83	74.34	74.30
#30b - Sanding sealer, varnish	88.55	61.99	77.49	83.69	83.70
#30c - Varnish, flat or gloss	104.05	72.84	91.05	98.33	98.30
#30 - Stain, seal & 1 coat varnish SYSTE	:M				
Average cost $(30a + b + c)$		63.30	79.13	85.46	85.50
Masonry paint (masonry, concrete,	plaster)				
#31 - Water base, flat or gloss	60.25	42.18	52.73	56.95	57.00
#32 - Oil base paint	79.75	55.83	69.79	75.37	75.40
#33 - Block filler	51.00	35.70	44.63	48.20	48.20
#34 - Waterproofing, clear hydro seal	65.65	45.96	57.45	62.05	62.10
Metal primer, rust inhibitor					
#35 - Clean metal	69.55	48.69	60.86	65.73	65.70
#36 - Rusty metal	88.06	61.64	77.05	83.21	83.20
Metal finish, synthetic enamel, glos-	s, interior c	or exterior			
#37 - Off white	72.80	50.96	63.70	68.80	68.80
#38 - Colors (except orange/red)	70.05	49.04	61.30	66.20	66.20
Anti-graffiti stain eliminator					
#39 - Water base primer & sealer	70.00	49.00	61.25	66.15	66.20
#40 - Oil base primer & sealer	75.80	53.06	66.33	71.64	71.60
Polyurethane 2 part SYSTEM	233.00	163.10	203.88	220.19	220.20
Preparation:					
#42 - Caulking, per fluid ounce	0.77	0.54	0.68	0.73	0.73
	• • • • • • • • • • • • • • • • • • • •				
Paint remover, per gallon #43 - Light duty	57.15	40.01	50.01	54.01	54.00
#44 - Heavy duty	84.00	58.80	73.50	79.38	79.40
#45 - Putty, per pound	12.80	8.96	11.20	12.10	12.10
#46 - Silica sand, per pound	1.05	0.74	0.93	1.00	1.00
#47 - Visqueen, 1.5 mil, 12' x 200' roll	57.40	40.18	50.23	54.25	54.30
#48 - Wood filler, per gallon	71.70	50.19	62.74	67.76	67.80

Figure 10 (continued) Material prices at 30% discount

	Retail price guide	Contractor price at a 30% discount	Add 15% sundries & 10% escalation	Price with sales tax at 8%	Estimating prices with tax
Industrial:					
#49 - Acid wash (muriatic acid)	48.40	33.88	42.35	45.74	45.70
#50 - Aluminum base paint	205.90	144.13	180.16	194.57	194.60
Epoxy coating, 2 part SYSTEM					
#51 - Clear	244.25	170.98	213.73	230.83	230.80
#52 - White	236.20	165.34	206.68	223.21	223.20
Heat resistant enamel					
#53 - 800 to 1200 degree range	227.15	159.01	198.76	214.66	214.70
#54 - 300 to 800 degree range	214.05	149.84	187.30	202.28	202.30
#55 - Industrial bonding &					
penetrating oil paint	156.00	109.20	136.50	147.42	147.40
Industrial enamel, oil base, high glo	SS				
56 - Light colors	166.30	116.41	145.51	157.15	157.20
57 - Dark (OSHA) colors	187.00	130.90	163.63	176.72	176.70
58 - Industrial waterproofing	70.55	49.39	61.74	66.68	66.70
59 - Vinyl coating (tanks)	195.30	136.71	170.89	184.56	184.60
Wallcovering:					
Ready-mix:					
£60 - Light-weight vinyl (gal)	22.30	15.61	19.51	21.07	21.10
61 - Heavy weight vinyl (gal)	23.40	16.38	20.48	22.12	22.10
62 - Cellulose, clear (gal)	19.10	13.37	16.71	18.05	18.10
63 - Vinyl to vinyl (gal)	46.45	32.52	40.65	43.90	43.90
64 - Powdered cellulose, 2 - 4 ounces	10.70	7.49	9.36	10.11	10.10
65 - Powdered vinyl, 2 - 4 ounces	13.15	9.21	11.51	12.43	12.40
#66 - Powdered wheat paste, 2-4 ounces	10.95	7.67	9.59	10.36	10.40
Note: Typically, powdered paste is in 2 to	4 ounce p	ackages which v	will adhere 6 to 1	2 rolls of wa	allcovering

Figure 10 (continued) Material prices at 30% discount

	Retail price guide	Contractor price at a 40% discount	Add 15% sundries & 10% escalation	Price with sales tax at 8%	Estimating prices with tax
nterior:					
Sealer, off white (wet area walls &	ceilings)				
#1 - Water base	50.60	30.36	37.95	40.99	41.00
‡2 - Oil base	67.85	40.71	50.89	54.96	55.00
Undercoat (doors, casings and other	er paint grad	de wood)			
#3 - Water base	51.80	31.08	38.85	41.96	42.00
#4 - Oil base	66.49	39.89	49.86	53.85	53.90
Flat latex (walls, ceilings & paint gr	ade basebo	ard)			
#5 - Water base latex paint	46.85	28.11	35.14	37.95	38.00
·		-			
Acoustic spray-on texture #6 - Primer	04.05	00.04	06.14	00.00	00.00
	34.85	20.91	26.14	28.23	28.20
#7 - Finish	45.35 1.70	27.21 1.02	34.01 1.28	36.73 1.38	36.70 1.38
#8 - Dripowder mixed (pound)	1.70	1.02	1.20	1.30	1.30
Enamel (wet area walls & ceilings a		,			
#9 - Water base enamel	62.00	37.20	46.50	50.22	50.20
#10 - Oil base enamel	147.95	88.77	110.96	119.84	119.80
System Estimate (cabinets, booksh	nelves, mold	ing, interior wind	lows)		
#11a - Wiping stain, oil base	80.85	48.51	60.64	65.49	65.50
#11b - Sanding sealer, lacquer	65.65	39.39	49.24	53.18	53.20
#11c - Lacquer, semi gloss	81.30	48.78	60.98	65.86	65.90
‡11 - Stain, seal & 2 coat lacquer SYSTE					
Average cost $(11a + b + (2 \times c))$		46.37	57.96	62.60	62.60
†12 - Shellac, clear	107.25	64.35	80.44	86.88	86.90
#13 - Penetrating oil stain	115.75	69.45	86.81	93.75	93.80
#14 - Penetrating stain wax (molding)	127.15	76.29	95.36	102.99	103.00
#15 - Wax, per pound (floors)	27.15	16.29	20.36	21.99	22.00
#16 - Glazing (mottling over enamel)	82.85	49.71	62.14	67.11	67.10
‡17 - Spray can, each (HVAC registers)	16.38	9.83	12.29	13.27	13.30
Exterior:					
Solid body/color stain (beams, light	t valance, fa	scia, overhang,	siding, plant-on t	rim, wood sl	helves)
#18 - Water base stain	62.30	37.38	46.73	50.47	50.50
#19 - Oil base stain	75.25	45.15	56.44	60.96	61.00
Semi-transparent stain (beams, sid	ling, T & G o	eiling)			
#20 - Water base stain	61.30	36.78	45.98	49.66	49.70
#21 - Oil base stain	62.60	37.56	46.95	50.71	50.70
#22 - Polyurethane (exterior doors)	171.95	103.17	128.96	139.28	139.30
#23 - Marine spar varnish, flat or gloss (e	exterior door	rs)			
Interior or exterior	114.80	68.88	86.10	92.99	93.00

Figure 11
Material prices at 40% discount

#34 - Waterproofing, clear hydro seal

Clean metal

Rusty metal

Off white

#42 - Caulking, per fluid ounce

Light duty

Heavy duty

#46 - Silica sand, per pound

#48 - Wood filler, per gallon

#45 - Putty, per pound

Paint remover, per gallon

#47 - Visqueen, 1.5 mil, 12' x 200' roll

#35 -

#36 -

#37 -

#38 -

#39 -

#40 -

#41 -

#43 -

#44 -

Preparation:

Metal primer, rust inhibitor

Anti-graffiti stain eliminator

Colors (except orange/red)

Water base primer & sealer

Polyurethane 2 part SYSTEM

Oil base primer & sealer

Material prices at 40% discount (cont.)

		Retail price guide	Contractor price at a 40% discount	Add 15% sundries & 10% escalation	Price with sales tax at 8%	Estimating prices with tax
E	xterior enamel (exterior doors &	trim)				
#24 -	Water base `	74.05	44.43	55.54	59.98	60.00
#25 -	Oil base	97.70	58.62	73.28	79.14	79.10
Р	orch & deck enamel - interior or	exterior				
#26 -	Water base enamel	74.55	44.73	55.91	60.38	60.40
#27 -	Oil base enamel	81.65	48.99	61.24	66.14	66.10
#28 -	Epoxy, 1 part, water base	106.55	63.93	79.91	86.30	86.30
#29 -	Epoxy, 2 part SYSTEM	181.65	108.99	136.24	147.14	147.10
S	ystem Estimate (exterior windov	vs)				
#30a -	Wiping stain, oil base	78.65	47.19	58.99	63.71	63.70
#30b -	Sanding sealer, varnish	88.55	53.13	66.41	71.72	71.70
#30c -	Varnish, flat or gloss	104.05	62.43	78.04	84.28	84.30
# 30 - S	tain, seal & 1 coat varnish SYS ⁻	ГЕМ				
	Average cost $(30a + b + c)$		54.25	67.81	73.23	73.20
M	lasonry paint (masonry, concrete	e, plaster)				
#31 -	Water base, flat or gloss	60.25	36.15	45.19	48.81	48.80
#32 -	Oil base paint	79.75	47.85	59.81	64.59	64.60
#33 -	Block filler	51.00	30.60	38.25	41.31	41.30

65.65

69.55

88.06

72.80

70.05

70.00

75.80

0.77

57.15

84.00

12.80

1.05

57.40

71.70

233.00

Metal finish, synthetic enamel, gloss, interior or exterior

39.39

41.73

52.84

43.68

42.03

42.00

45.48

139.80

0.46

34.29

50.40

7.68

0.63

34.44

43.02

49.24

52.16

66.05

54.60

52.54

52.50

56.85

174.75

0.58

42.86

63.00

9.60

0.79

43.05

53.78

53.18

56.33

71.33

58.97

56.74

56.70

61.40

188.73

0.63

46.29

68.04

10.37

0.85

46.49

58.08

53.20

56.30

71.30

59.00

56.70

56.70

61.40

188.70

0.63

46.30

68.00

10.40

0.85

46.50

58.10

Figure 11 (continued)
Material prices at 40% discount

Material prices at 40% discount (cont.)

	Retail price guide	Contractor price at a 40% discount	Add 15% sundries & 10% escalation	Price with sales tax at 8%	Estimating prices with tax
Industrial:					
#49 - Acid wash (muriatic acid)	48.40	29.04	36.30	39.20	39.20
#50 - Aluminum base paint	205.90	123.54	154.43	166.78	166.80
Epoxy coating, 2 part SYSTEM					
#51 - Clear	244.25	146.55	183.19	197.85	197.90
#52 - White	236.20	141.72	177.15	191.32	191.30
Heat resistant enamel					
#53 - 800 to 1200 degree range	227.15	136.29	170.36	183.99	184.00
#54 - 300 to 800 degree range	214.05	128.43	160.54	173.38	173.40
#55 - Industrial bonding &					
penetrating oil paint	156.00	93.60	117.00	126.36	126.40
Industrial enamel, oil base, high glos	SS				
#56 - Light colors	166.30	99.78	124.73	134.71	134.70
#57 - Dark (OSHA) colors	187.00	112.20	140.25	151.47	151.50
#58 - Industrial waterproofing	70.55	42.33	52.91	57.14	57.10
#59 - Vinyl coating (tanks)	195.30	117.18	146.48	158.20	158.20
Wallcovering:					
Ready-mix:					
#60 - Light-weight vinyl (gal)	22.30	13.38	16.73	18.07	18.10
#61 - Heavy weight vinyl (gal)	23.40	14.04	17.55	18.95	19.00
#62 - Cellulose, clear (gal)	19.10	11.46	14.33	15.48	15.50
#63 - Vinyl to vinyl (gal)	46.45	27.87	34.84	37.63	37.60
#64 - Powdered cellulose, 2 - 4 ounces	10.70	6.42	8.03	8.67	8.70
#65 - Powdered vinyl, 2 - 4 ounces	13.15	7.89	9.86	10.65	10.70
#66 - Powdered wheat paste, 2-4 ounces	10.95	6.57	8.21	8.87	8.90

Note: Typically, powdered paste is in 2 to 4 ounce packages which will adhere 6 to 12 rolls of wallcovering.

Figure 9 shows prices at a 20 percent discount off retail. It applies to "Slow" work and assumes light coverage on a previously painted surface. These costs would be typical for a lower-volume company handling mostly repaint or custom work.

Figure 10 reflects a 30 percent discount. It applies to "Medium" work and assumes medium coverage, as in commercial work.

Figure 11 is the 40 percent discount table. It applies to "Fast" work and assumes heavier coverage typically required on unpainted surfaces in new construction. This discount is usually available only to large, high-volume painting companies that purchase materials in large quantities.

Here's an explanation of the columns in Figures 9, 10 and 11:

Retail price guide: This is an average based on a survey of up to a dozen paint manufacturers or distributors, for standard grade, construction-quality paint, purchased in five gallon quantities.

Material pricing and discount percentages will vary from supplier to supplier and from area to area. Always keep your supplier's current price list handy. It should show your current cost for all the coatings and supplies you use. Also post a list of all suppliers, their phone numbers, and the salesperson's name beside your phone.

Prices change frequently. Paint quality, your supplier's discount programs, their marketing strategy and competition from other paint manufacturers will influence the price you pay. Never guess about paint prices—especially about less commonly used coatings. Don't assume that a product you haven't used before costs about the same as similar products. It might not. A heavy-duty urethane finish, for example, will cost about twice as much as a heavy-duty vinyl coating. If you don't know that, your profit for the job can disappear very quickly.

Prices at discount: The retail price, less the appropriate discount.

Allowance for sundries: It's not practical to figure the cost of every sheet of sandpaper and every rag you'll use on a job. And there's no way to accurately predict how many jobs you'll get out of each brush or roller pole, roller handle, ladder, or drop cloth. But don't let that keep you from including an allowance for these important costs in your estimates. If you leave them out, it's the same as estimating the cost of those items as zero. That's a 100 percent miss. Too many of those, and you're out of the painting business. It's better to estimate any amount than to omit some costs entirely.

Figure 12 is a sundries inventory checklist. Use it to keep track of the actual cost of expendable tools and equipment.

I've added 15 percent to the paint cost to cover expendable tools and supplies. This is enough for sundries on most jobs. There is one exception, however. On repaint jobs where there's extensive prep work, the cost of sundries may be more than 15 percent of the paint cost. When preparation work is extensive, figure the actual cost of supplies. Then add to the estimate that portion of the sundries cost that exceeds 15 percent of the paint cost. You might have to double the normal sundries allowance. When it comes to prep work, make sure your estimate covers all your supplies.

Price with sales tax at 8 percent: This column increases the material cost, including sundries, by 8 percent to cover sales tax. If sales tax in your area is more or less than 8 percent, you can adjust the material cost, or use the price that's closest to your actual cost.

In most cases contractors have to pay sales tax. If you don't pay the tax yourself, you may have to collect it from the building owner or general contractor and remit it to the state taxing authority. In either case, include sales tax in your estimate.

Estimating prices with tax: The figures in the last column of Figures 9 through 11 are rounded to the nearest dime unless the total is under a dollar. Those prices are rounded to the nearest penny.

This system for pricing materials isn't exact. But it's quick, easy and flexible. Compare your current material costs with costs in Figures 9, 10 and 11. If your costs are more than a few percent higher or lower than my costs, make a note on the blank line below "Fast" in the estimating tables.

Sundry Inventory Checklist

Suppliers: D-Dumphy Paints

F-Fisher Paints
S-Superior Paints
P-Pioneer Paints

Supplier	Product number	Product	Inventory quantity	Unit	Cost	7/21	7/27	8/2	8/10
D	# —	Bender paint pads	3	Each	\$ 5.88				
D	#792	Brush - 3" nylon Peacock	2	Each	\$ 31.10		1		
D	#783	Brush - 4" nylon Scooter	2	Each	\$ 46.10			1	
D	#115	Brush - 5" nylon Pacer	2	Each	\$ 78.30			1	
D	#784	Brush - 3" bristle	2	Each	\$ 28.90			1	
D	#2170	Caulking bags	2	Each	\$ 6.24				
D	Latex	Caulking-DAP Acrylic latex	12	Each	\$ 3.29		12		
D	#2172	Caulking gun (Newborn)	2	Each	\$ 11.80		1		
P	# —	Hydraulic fluid	2	Qt	\$ 13.40				
P	# —	Lemon oil	2	Pint	\$ 6.68		1		
F	# —	Masking paper 18" wide	3	Roll	\$ 34.20				
F	Anchor	Masking tape 11/2"	24	Roll	\$ 5.00		12		12
P	#2176	Lacquer - 5 gallons	2	5's	\$ 151.00			1	
P	#2173	Sanding sealer - 5 gallons	2	5's	\$144.00		1		
P	#9850	Resin sealer - 5 gallons	2	5's	\$ 130.00				
P	#131	PVA sealer (clear) - 5 gallons	2	5's	\$ 137.00		1		
F	#8500	Particle masks 100/box	1	Box	\$ 22.40			1	
P	# —	Putty (Crawfords)	3	Qt	\$ 15.10		2		
F	#R-10	Respirators	1	Each	\$ 62.40				1
F	#R-49	Respirator cartridges 20/box	2	Box	\$ 72.50				
F	#R-51	Respirator filters 20/box	2	Box	\$ 51.70			1	
P	# —	Rags - 10 pound sack	2	Sack	\$ 37.20				
F	#AR 691	Roller covers 9" x 3/4"	6	Each	\$ 6.88		2		
F	#AR 692	Roller covers 9" x 3/8"	6	Each	\$ 7.02	3			2
F	#AR 671	Roller covers 7" x 3/4"	3	Each	\$ 5.70			1	
F	#AR 672	Roller covers 7" x 3/8"	3	Each	\$ 6.24		1		

Figure 12Sundry inventory checklist

Supplier	Product number	Product	Inventory quantity	Unit	Cost	7/21	7/27	8/2	8/10
F	#AR 611	Roller covers mini	3	Each	\$ 4.79			1	
F	#95	Roller frames 9"	6	Each	\$ 8.84	1	2		
F	#75	Roller frames 7"	5	Each	\$ 8.53	3		3	
F	#TSR	Roller frames mini	2	Each	\$ 4.94				
D	#40	Roller poles 4' wood tip	3	Each	\$ 4.36		1		
D	#10	Roller poles 6' wood tip	10	Each	\$ 6.74			2	
P	# 1	Roller pole tips metal	2	Each	\$ 5.40			2	
P	# —	Sandpaper (120C production)	2	Slve	\$80.40				1
P	# —	Sandpaper (220A trimite)	2	Slve	\$ 62.50				
P	# —	Sandpaper (220A garnet)	1	Slve	\$ 56.90		1		
D	# —	Spackle (Synkloid)	3	Qt	\$ 8.77	1		1	
D	#42/61	Spray bombs (black [®] /white ^w)	12	Each	\$ 5.11	в12			w12
F	# —	Spray gun tips #3 or #4	10	Each	\$ 12.70			3	
F	#2762	Spray gun couplers	10	Each	\$ 3.45			5	
F	#6-71	Spray socks 48/box	1	Box	\$ 27.60				
D	#5271	Stip fill	1	Gal	\$14.80			1	
D	#5927	Strainer bags	2	Each	\$ 2.40	1			
D	#JT-21	Staples - 5/16"	2	Box	\$ 3.90				
P	50 Gal	Thinner, lacquer	1	Drum	\$ 692.00				
P	50 Gal	Thinner, paint	1	Drum	\$ 345.00				1
P	# —	Thinner, shellac (alcohol)	1	Gal	\$ 16.20				
D	# —	Visqueen 1.5 mil 12' x 200'	3	Roll	\$ 40.40				
D	#5775	Work pots (2 gal. plastic)	3	Each	\$ 4.65		1		2
	#				\$				
	#				\$				
	#				\$				
	#				\$				
		Order date:				7/21	7/27	8/2	8/10
		Ordered by: (initials)				jj	jj	jj	jj
		Purchase order no.				0352	0356	0361	0371

Figure 12 (continued)Sundry inventory checklist

	Re	esidential V	Vallcoverin	9	Commercial Wallcovering				Flexible Wood Wallcovering			
Production Rate	Computer Program Crew Code	Labor Cost per Hour	Labor Burden per Hour	Labor Cost + Burden	Computer Program Crew Code	Labor Cost per Hour	Labor Burden per Hour	Labor Cost + Burden	Computer Program Crew Code	Labor Cost per Hour	Labor Burden per Hour	Labor Cost + Burden
Slow	1W	\$25.20	\$6.05	\$31.25	4W	\$24.20	\$5.81	\$30.01	7W	\$24.70	\$5.93	\$30.63
Medium	2W	32.25	9.32	41.57	5W	30.75	8.89	39.64	8W	31.50	9.10	40.60
Fast	ЗW	39.40	13.91	53.31	6W	37.40	13.20	50.60	9W	38.40	13.56	51.96

Figure 13
Hourly wage rates for wallcovering application

Price Escalation

Escalation is the change in prices between the time you bid a job and the time you pay for labor and materials. Painting contractors seldom include escalation clauses in their bids because they don't expect lengthy delays. That's why escalation isn't included as a separate item in the estimating forms, Figures 18 and 19.

Any minor price escalation will be covered by the 15 percent added to material prices for sundries. But don't rely on that small cushion to absorb major inflationary cost increases. Plan ahead if prices are rising. In that case, add 10% of your material costs as an escalation factor and include this figure as a separate line item in the estimate.

Many formal construction contracts include an escalator clause that allows the contractor to recover for cost increases during the time of construction — especially if there was an unreasonable delay through no fault of the subcontractor. This clause may give you the right to collect for increases in both labor and material costs.

If work is delayed after you've been awarded the contract, you may be able to recover for cost increases under the escalator clause. This is more likely on public projects than on private jobs. Also, if there's a significant delay due to weather, you may have a good argument for adjusting the contract amount.

You can protect yourself against escalation if you include an expiration date on your bids. If the contract award is delayed beyond your expiration date, you can review your costs and make necessary adjustments.

But be careful here. Increase the bid too much and you'll probably lose the contract. So raise your bid only if necessary, and then only by the amount of the actual cost increases. Don't try to make a killing on the job just because the bid prices have expired.

Column 4: Labor Cost

Column 4 in Figure 2 on page 7 shows the labor cost per unit. This figure is based on the productivity rate in column 1 and the wage rate in Figure 1. The wage rate for "Slow" (repaint) work is assumed to be \$25.70 per hour. The wage rate for "Medium" (commercial) work is \$32.75 per hour. The wage rate for "Fast" (residential tract) work is \$39.90 per hour. Wage rates for wallcovering are different (Figure 13).

Wage Rates Vary

Wages vary from city to city. In a listing of hourly construction wage rates in U.S. cities, the lowest rate for painters was \$20.56 an hour in Socorro, New Mexico, and the highest was \$53.47 for painters in New York City, New York. You might ask, "Why don't all the painters in Socorro move to New York City?"

I don't know the answer, except to suggest that painters aren't starving in Socorro. Nor are they getting rich in New York City. Working conditions and the cost of living are very different in those two cities. However, on private jobs using non-union tradesmen, wage rates usually don't vary as much from city to city. The wage you pay depends on the demand for painting and how many painters are available for work.

Wages also change over time. For example, wage rates increased between 2009 and 2019. The national average union wage (including fringes) for painters in large cities went from \$34.62 in 2009 to \$37.82 per hour in 2019. In 2019, the average union wage for commercial work increased to as high as \$52.69 per hour. Always base your estimates on the actual wages you'll pay your *most experienced* painters.

Wages for Higher Skilled Specialists

Wages also vary with a workers' skill, dependability and with job difficulty. Generally higher paid painters are more productive than lower paid painters. Here's a chart to determine how much more per hour to estimate for supervision and for painting and surface preparation specialists. These figures are in addition to the basic journeyman rate.

Foremen \$2.00 t	0 6.00
Field superintendents \$9.00 to	12.00
Swing stage brush painters, spray painters, or paperhangers	\$1.00
Iron, steel and bridge painters (ground work)	\$2.00
Sandblasters, iron, steel, or bridge painters (swing stage)	\$4.00
Steeplejacks	\$5.00

Most government and defense painting contracts require compliance with the Davis Bacon Act, which specifies that contractors pay at least the prevailing wage for each trade in the area where the job is located.

Calculate Your Labor Rate

Use the wage rate in Figure 1 (\$25.70, \$32.75 or \$39.90 for "Slow," "Medium," or "Fast") that's appropriate for your company. Or, use a rate somewhere in between the rates listed. If you use your own wage rate, divide the hourly wage by the labor productivity (such as square feet per manhour in column 1). That's your labor cost per unit, say \$28.00/Hour. Multiply by 100 if the units used are 100 linear feet or 100 square feet. (\$28 \div 400 x 100 = \$7.00.)

Column 5: Labor Burden

For each dollar of wages your company pays, at least another 24 percent has to be paid in payroll tax and for insurance. That's part of your labor burden. The rest is fringe benefits such as vacation pay, health benefits and pension plans.

Federal taxes are the same for all employers. State taxes vary from state to state. Fringe benefits vary the most. Generally, larger companies with more skilled painters offer considerably more fringe benefits than smaller companies.

In the estimating tables, the labor burden percentage varies with the application rate. From Figure 1, for "Slow" (repaint) work, it's assumed to be 24.0 percent of \$25.70 or \$6.17 per hour. For "Medium" (commercial) work, the estimating tables use 28.90 percent of \$32.75 or \$9.46 per hour. For "Fast" (residential tract) work, the labor burden is 35.3 percent of \$39.90 or \$14.08 per hour.

Figure 14 shows how the labor burden percentages were compiled for each application rate.

FICA — **Social Security tax:** This is the portion paid by employers and is set by federal law. A similar amount is withheld from each employee's wage and deposited with a Federal Reserve bank by the employer.

FUTA — **Federal Unemployment Insurance tax:** Paid entirely by the employer and set by federal law. No portion is deducted from employee wages.

SUI — **State Unemployment Insurance:** Varies from state to state.

WCI — Workers' Compensation Insurance: Provides benefits for employees in case of injury on the job. Workers' comp is required by state law. Rates vary by state, job description and the loss experience of the employer.

Liab. Ins. — **Liability Insurance:** Covers injury or damage done to the public by employees. Comprehensive contractor's liability insurance includes current operations, completed operations, bodily injury, property damage, protective and contractual coverages with a \$1,000,000 policy limit.

Fixed burden					Fringe benefits						
	FICA	FUTA	SUI	WCI	Liab. Ins.	Vac	Med	Life	Pension	Training	Total
Slow	7.65%	0.6%	3.0%	5.5%	6.25%	0	1.0%	0	0	0	24.00%
Medium	7.65%	0.6%	4.5%	6.5%	6.65%	.5%	2.0%	.25%	.25%	0	28.90%
Fast	7.65%	0.6%	6.0%	8.5%	7.05%	1.5%	3.0%	.25%	0.5%	.25%	35.30%

Figure 14
Labor burden percentages

Fringe benefits: *Vac* is vacation *pay*. Med is medical insurance. *Life* is life insurance contribution. Pension is a pension plan contribution. *Training* is an apprentice training fund.

Vacation, life, pension and training payments depend on the agreement between employers and employees. These are voluntary contributions if not required by a collective bargaining agreement. Smaller companies are less likely to provide these benefits. The cost of fringe benefits in a painting company can range from zero to more than 10 percent of wages.

Column 6: Material Cost per Unit

This column is the result of dividing column 3 (material cost) by column 2 (material coverage) for each application rate. For example, in Figure 2 in the "Medium" row, a material cost of \$44.30 is divided by material coverage of 275, then multiplied by 100 to arrive at \$16.11 per 100 square feet. That's the figure listed for "Medium" in column 6.

Column 7: Overhead

From Figure 1, the overhead rate for "Slow" (repaint) jobs is assumed to be 19 percent. For "Medium" (commercial projects), overhead is 25 percent. For "Fast" (residential tracts), overhead is 31 percent. The overhead cost per unit in each row is calculated by adding the labor cost per unit, labor burden per unit, and material cost per unit and then multiplying by the appropriate overhead percentage.

There are two types of overhead, direct overhead and indirect overhead. Only indirect overhead is included in the "Overhead" column of the estimating cost tables. Enter your direct overhead costs on a separate line on your take-off sheet.

Direct overhead is job site overhead, expenses you charge to a specific job. Examples include performance bonds, special insurance premiums, or rental of a job site storage trailer. These expenses are not included in the estimating tables and have to be added to your estimates. On many jobs, there may be little or no direct overhead.

Indirect overhead is office overhead, expenses that aren't related to any particular job and that tend to continue whether the volume of work increases or decreases. Examples are non-trade salaries, office rent, vehicles, sales and financial expenses, insurance, taxes and licenses.

The percentage of income spent on overhead is assumed to be lower for high volume companies and higher for low volume companies. A large company working many projects at the same time can spread overhead costs over many projects — charging a smaller percentage of overhead to each job. The more jobs, the lower the overhead per job — assuming overhead doesn't increase faster than business volume.

On the other hand, a small business may have to absorb all overhead on a single job. Even painting contractors who work out of their homes have overhead expenses. Here's one overhead expense every paint contractor has and that you might overlook: the cost of estimating jobs. That's part of the salary cost of the employee who does the estimating.

Figure Overhead Carefully

Estimating indirect (office) overhead isn't as easy as estimating labor and material. There aren't as many clear-cut answers. That's why indirect overhead is often underestimated. Don't make that mistake in your estimates. Underestimating overhead is the same as giving up part of your profit. After all, indirect overhead expenses are real costs, just like paint, labor and taxes.

In large painting companies, management accumulates indirect overhead costs and translates them into a percentage the estimator should add to the costs of each job. In smaller companies, the estimator should keep a record of indirect overhead expenses. With a good record of overhead expense, you can calculate your overhead percentage for future periods very accurately. Then it's easy to add a percentage for indirect overhead costs into your estimate.

Computing Your Overhead Percentage

Here's how to decide which overhead rate to use in the cost estimating tables:

 List all your overhead expenses for at least the last six months; a year would be better. You need overhead cost information that goes back far enough to eliminate the effect of seasonal changes in business volume

If your company is new, estimate your annual overhead by projecting overhead costs for the first full year. For example, if you've been in business for five months and overhead has been \$5,500 so far, you can expect annual overhead to be about \$13,200 (\$5,500 divided by 5 and multiplied by 12).

2) Here's how to calculate your indirect overhead percentage:

Annual indirect overhead = Overhead %
Annual job expenses

Calculate your indirect overhead by adding together your real (or anticipated) annual expenses for the following:

Salaries. Include what you pay for all employees except trade workers, plus payroll-related expenses for all employees.

Office and shop expense. Rent or mortgage, utilities, furniture and equipment, maintenance, office supplies and postage, storage sheds, warehouses, fences or yard maintenance.

Vehicles. Lease or purchase payments, maintenance, repairs and fuel.

Sales promotion. Advertising, entertainment and sales-related travel.

Taxes. Property tax and income tax, and sales tax (if not included in your material prices).

Licenses. Contractor's and business licenses.

Insurance. General liability, property and vehicle policies.

Interest expense. Loan interest and bank charges. Also consider loss of interest on payments retained by the general contractor until the job is finished.

Miscellaneous expenses. Depreciation and amortization on building and vehicles, bad debts, legal and accounting fees, and educational expenses.

Direct overhead is easier to figure. It's all job expenses except tradesman labor, payroll taxes and insurance, materials, equipment, subcontracts, and contingency expenses. Permits, bonds, fees and special insurance policies for property owners are also examples of direct overhead. Add the direct overhead expense on the appropriate lines in your estimate. Direct overhead is not included in the estimating tables in this manual.

Field Equipment May Be Part of Overhead

As you may have noticed, there's no equipment cost column in the estimating tables. Instead, field equipment expense is included in the overhead percentage for "Fast" and "Medium" work but not "Slow" work.

Equipment Rental RatesUse the following rates only as a guide. They may not be accurate for your area. Verify equipment rental rates at your local yard.

	Rental				Rental		
	Day	Week	Month		Day	Week	Month
Acoustical sprayer	71.50	214.00	534.00	Dehumidifier - 5000 Btu, 89	lb, 8.7 amp	0	
Air compressors					87.20	261.00	651.00
Electric or gasoline, wheel mou	ınted			Ladders			
5 CFM, 1.5 HP, electric	43.00	131.00	330.00	Aluminum extension			
8 CFM, 1.5 HP, electric	51.50		379.00	16' to 36'	47.20	141.00	354.00
10 CFM, 5.5 HP, gasoline	58.80		438.00	40' to 60'	71.50	213.00	534.00
15 CFM, shop type, electric			496.00		71.50	213.00	334.00
50 CFM, shop type, electric				Step - fiberglass or wood			
100 CFM, gasoline	119.00		887.00	6'	12.50	37.90	94.30
125 CFM, gasoline	133.00		1,000.00	8'	15.80	47.20	119.00
150 CFM, gasoline	150.00		1,120.00	10'	18.90	56.80	141.00
175 CFM, gasoline	165.00		1,240.00	12'	22.10	66.20	166.00
190 CFM, gasoline	180.00	543.00	1,370.00	14'	25.20	75.80	189.00
Diesel, wheel mounted				16'	31.50	94.30	236.00
· ·	100.00	400.00	1 000 00	20'	41.00	122.00	309.00
to 159 CFM	133.00		1,200.00	Ladder jacks - No guardrail.	12.50	31.50	78.60
160 to 249 CFM	165.00		1,480.00	Ladder Jacks - No guardrail.	12.50	01.50	70.00
250 to 449 CFM	244.00		2,180.00	Masking paper dispenser	31.50	78.60	197.00
450 to 749 CFM 750 to 1199 CFM		1,090.00 1,480.00		Painter's pic (walkboards); N	lo guardrai	il	
1200 CFM & over		2,170.00			-		
1200 CFIVI & OVEI	725.00	2,170.00	6,100.00	(Also known as airplane plank	s, toothpic	cks and ba	anana
Air hose - with coupling, 50' le	naths			boards)			
1/4" I.D.	9.43	28.70	71.50	16' long	12.50	37.90	94.30
3/8" I.D.	11.10		82.90	20' long	25.20	75.80	189.00
1/2" I.D.	12.50		94.30	24' long	31.50	94.30	236.00
5/8" I.D.	14.30		107.00	28' long	37.90	113.00	282.00
3/4" I.D.	15.80		119.00	32' long	44.40	133.00	330.00
1" I.D.	17.20		130.00	Planks - plain end microlam s	scaffold pla	ank	
1-1/2" I.D.	25.20		190.00	9" wide	15.80	47.20	119.00
,				10" wide	18.90	56.80	141.00
Boomlifts				12" wide	22.00	66.20	166.00
3' x 4' to 3' x 8' basket				Pressure washers (See Water	er pressur	e washers	s)
20' two wheel drive	221.00		1,980.00	Sandblast compressor and	hopper		
30' two wheel drive	267.00		2,410.00	To 250 PSI	94.30	282.00	710.00
40' four wheel drive	307.00		2,770.00	Over 250 to 300 PSI	134.00		1,000.00
50' - 1000 lb.	507.00	1,510.00	4,540.00	Over 600 to 1000 PSI	172.00		1,300.00
Telescoping and articulating booms, self propelled, gas or		2.0. 000 10 1000 10.		0_0.00	.,555.00		
diesel powered, 2-wheel drive	-, 30	11	, 3	Sandblast machines			
21' to 30' high	315.00	944 00	2,820.00	150 lb pot with hood, 175 CFI	M compres	ssor	
31' to 40' high		1,180.00		.50 is pot with 1100d, 175 Of 1	•	1,090.00	2 730 00
41' to 50' high		1,550.00		300 lb pot with hood, 325 CFI			_,,,,,,,,,
51' to 60' high		1,890.00		230 15 pot Willi 11000, 023 Of 1		1,930.00	4 860 00
2	323.00	.,000.00	2,000.00	600 lb pot with hood, 600 CFI		,	.,000.00
Burner, paint	18.90	57.10	141.00	•	1,180.00		8,800.00

Figure 15

Typical equipment purchase and rental prices

	Rental				Rental		
	Day	Week	Month		Day	Week	Mont
• • • • • • • • • • • • • • • • • • • •				Titan 660, 1 HP, electric	125.00	379.00	1,130.0
Sandblast hoses - 50' length				Gasoline, .75 gpm	134.00	402.00	
3/8" I.D.	15.80	47.20	120.00	• • •			,
3/4" I.D.	22.10	66.20	165.00	Emulsion pumps			
1" I.D.	28.20	84.40	213.00	65 gal, 5 HP engine	110.00	332.00	993.0
1-1/4" I.D.	31.50	94.30	237.00	200 gal, 5 HP engine	125.00	374.00	1,130.0
1-1/2" I.D.	34.70	104.00	261.00	Emulsion airless, 1.25 gpm, ga	asoline		
Sandblast accessories					134.00	402.00	1,240.0
	00.00	85.90	010.00	Conventional pumps, gas, por	table		
Nozzles, all types Hood, air-fed	28.20 44.10	133.00	213.00 332.00	High pressure, low vol. (HVLP		213.00	638.0
Valves, remote control (dead			332.00	8 CFM complete	94.30	282.00	850.0
vaives, remote control (dead	47.20	141.00	354.00		103.00		922.0
	47.20	141.00	334.00	17 CFM complete		307.00	
Sanders				85 CFM complete	119.00	354.00	
Belt - 3"	22.10	66.20	166.00	150 CFM complete	172.00	520.00	
Belt - 4" x 24"	26.80	80.00	202.00	Spray rig accessories: 6' wand	11.10	33.20	82.9
Disc - 7"	34.70	104.00	261.00	Striper, paint (parking lot strip	oina)		
Finish sander, 6"	18.90	56.80	141.00	Aerosol	31.50	94.30	236.0
Floor edger, 7" disk, 29#, 15							
The superior Oll during 110#	31.50	94.30	236.00	Pressure regulated	45.90	133.00	332.0
Floor sander, 8" drum, 118#,		010.00	E04.00	Swing stage, rental			
Palm sander, 4" x 4"	71.00 15.80	212.00 47.20	534.00 119.00	Any length drop, motor operate			
Palm sander, 4-1/2" x 9-1/4"	18.90	56.80	141.00	and installation or dismantling. professional to ensure safety.	Note: Mu	ist be set	up by
Scaffolding, rolling stage, ca	ster mount	ed,		Swing stage	158.00	472.00	1,410.0
30" wide by 7' or 10' long				Basket	80.00	237.00	709.0
4' to 6' reach	62.80	125.00	252.00	Bosun's chair	80.00	238.00	709.0
7' to 11' reach	78.60	158.00	315.00				
12' to 16' reach	110.00	221.00	441.00	Swing stage safety gear, pur	rchase or	ıly	
17' to 21' reach	150.00	299.00	598.00	Safety harness (141.00)			
22' to 26' reach	166.00	330.00	662.00	4' lanyard with locking snap at	each end	I (103.00)	
27' to 30' reach	180.00	362.00	725.00	DBI rope grab for 5/8" safety li			
Casters - each	15.80	31.50	47.20	Komet rope grab for 3/4" safet			
Scissor lifts				Texturing equipment			
Electric powered relling with	O' v O' nla#	orm		Texturing gun - w/ hopper, no	compress	or	
Electric powered, rolling with	∠ x o piati	UIIII,		5 5 · · · · · · · · · · · · · · · · · ·	8.00	23.70	71.5
650 lb capacity	440.00	05400	4 000 00	Texturing mud paddle mixer	11.10	33.00	100.0
30' high	119.00		1,060.00	Texturing outfit - 1 HP w/ gun,			100.0
40' high	205.00		1,840.00	Toxiding oddit - 1 Til W/ gdil,	17.40	52.00	156.0
50' high	236.00	/ 10.00 /	2,130.00	Wallpaper hanging kit	26.80	80.00	
Rolling, self-propelled, hydraเ	ulic, electric	•			∠0.00	00.00	241.0
to 20' high	172.00	701.00	1,570.00	Wallpaper steamer			
21' to 30' high	213.00	637.00	1,920.00	Electric, small, 10 amp	31.50	94.30	282.0
31' to 40' high	267.00	804.00	2,410.00	Electric, 15 amp	47.20	141.00	426.0
Rolling, self-propelled, hydrau	ااند طنعها	nowered		Pressurized, electric	59.80	180.00	540.0
0, , ,		•	1 700 00	i iessuiizeu, electiic	59.00	100.00	540.0
to 20' high	197.00		1,780.00	Water pressure washer (pres	sure was	her, wate	r blaste
21' to 30' high	244.00		2,180.00	power washer)			
31' to 40' high	315.00	940.00	2,820.00	1000 PSI, electric, 15 amp	71.50	213.00	637.0
Spray rigs				2000 PSI, gas			
				119.00	354.00		
Airless pumps, complete with Titan 447, 7/8 HP, electric	•		000.00	2500 PSI, gas 3500 PSI, gas	125.00	379.00	
	110.00	332.00	993.00	3E00 DCL 400	139.00	417 NN	1,240.0

New Construction and Commercial Work: The overhead percentage for "Fast" (residential tract) work and "Medium" (commercial) projects *includes* equipment costs such as ladders, spray equipment, and masking paper holders. Those items are used on many jobs, not just one specific job. The overhead allowance covers equipment purchase payments, along with maintenance, repairs and fuel. If you have to rent equipment for a specific new construction project, add that rental expense as a separate cost item in your estimate.

Repaint Jobs: Overhead rates for "Slow" (repaint) work do *not* include equipment costs. When you estimate a repaint job, any small or short-term job, or a job that uses only a small quantity of materials, *add* the cost of equipment at the rental rate — even if the equipment is owned by your company.

Rental yards quote daily, weekly and monthly equipment rental rates. Figure 15 shows typical rental costs for painting equipment. Your actual equipment costs may be different. Here's a suggestion that can save you more than a few minutes on the telephone collecting rental rates. Make up a blank form like Figure 15 and give it to your favorite rental equipment suppliers. Ask each supplier to fill in current rental costs. Use the completed forms until you notice that rates have changed. Then ask for a new set of rental rates.

Commissions and Bonuses

Any commissions or bonuses you have to pay on a job aren't included in the estimating tables. You must add these expenses to your bid.

Painting contractors rarely have a sales staff, so there won't be sales commissions to pay on most jobs. There's one exception, however. Most room addition and remodeling contractors have salespeople. And many of their remodeling projects exclude painting. In fact, their contract may specify that the owner is responsible for the painting. These jobs may be a good source of leads for a painting contractor. Develop a relationship with the remodeling contractor's sales staff (with the remodeling contractor's approval, of course). If you have to pay a sales commission for the referral, this is direct overhead and has to be added to the estimate.

Some painting contractors pay their estimators a bonus of 1 to 3 percent per job in addition to their salary. If you offer an incentive like this, add the cost to your estimate, again as a direct overhead item.

An Example of Overhead

Here's an example of how overhead is added into an estimate. A painting company completed 20 new housing projects in the last year. Average revenue per project was \$50,000. Gross receipts were \$1,000,000 and the company made a 5 percent profit.

Gross income	\$1,000,000						
Less the profit earned (5%)	- 50,000						
Gross expenses	950,000						
Less total direct job cost	- 825,000						
Indirect overhead expense	125,000						
125,000 (overhead cost) = 0.1515 or 15.15%							
825,000 (direct job cost)							

When you've calculated indirect overhead as a percentage of direct job cost, add that percentage to your estimates. If you leave indirect overhead out of your estimates, you've left out some very significant costs.

Column 8: Profit

The estimating tables assume that profit on "Slow" (repaint) jobs is 16 percent, profit on "Medium" (commercial) projects is 12 percent and profit on "Fast" (residential tract) jobs is 7 percent. Calculate the profit per unit by first adding together the costs in columns 4 (labor cost per unit), column 5 (labor burden per unit), column 6 (material costs per unit), and column 7 (overhead per unit). Then multiply the total by the appropriate profit percentage to find the profit per unit.

It's my experience that larger companies with larger projects can survive with a smaller profit percentage. Stiff competition for high volume tract work forces bidders to trim their profit margin. Many smaller companies doing custom work earn a higher profit margin because they produce better quality work, have fewer jobs, and face less competition.

Risk factor	Normal profit (assume 10%)		Difficulty factor		Proposed profit range		
High risk	10%	X	1.5 to 3.5	=	15% to 35%		
Average risk	10%	X	1.3 to 1.4	=	13% to 14%		
Moderate risk	10%	X	1.0 to 1.2	=	10% to 12%		
Low risk	10%	Х	0.5 to 0.9	=	5% to 9%		

Figure 16
Risk factors and profit margin

Profit and Risk

Profit is usually proportionate to risk. The more risk, the greater the potential profit has to be to attract bidders. Smaller companies handling custom or repaint work have more risk of a major cost overrun because there are many more variables in that type of work. It's usually safe to estimate a smaller profit on new work because new work tends to be more predictable. The risk of loss smaller.

How do you define risk? Here's my definition: Risk is the *headache factor*, the number and size of potential problems you could face in completing the project. Repaint jobs have more unknowns, so they're a greater risk. And dealing with an indecisive or picky homeowner can be the greatest headache of all. You may need to use a profit margin even higher than the 15 to 35 range indicated for high-risk work in Figure 16.

Tailoring Your Profit Margin

Of course, your profit margin has to be based on the job, your company and the competition. But don't cut your profit to the bone just to get more work. Instead, review your bid to see if there are reasons why the standard costs wouldn't apply.

I use the term *standard base* bid to refer to my usual charge for all the estimated costs, including my standard profit. Before submitting any bid, spend a minute or two deciding whether your standard base bid will apply.

Risk Factors

Your assessment of the difficulty of the job may favor assigning a risk factor that could be used to modify your profit percentage. The higher the risk, the higher potential profit should be. My suggestions are in Figure 16.

As you might expect, opinions on difficulty factors can vary greatly. There's a lot of knowledge involved. You need experience and good judgment to apply these factors effectively.

Bidding Variables

Of course, your profit may be affected by an error in evaluating the job risk factor. You can greatly reduce the risk by accurately evaluating the bidding variables in Figure 17. Make adjustments to your standard base bid for example, if you expect your crews to be more or less efficient on this project, or if you expect competition to be intense. If there are logical reasons to modify your standard base bid, make those changes.

But remember, if you adjust your standard base bid, you're not changing your profit margin. You're only allowing for cost variables in the job. Adjust your standard base costs for unusual labor productivity, material or equipment cost changes, or because of unusual overhead conditions. Review the following bidding variables when deciding how to adjust your standard base bid.

Reputations and Attitudes

- Owner
- Architect
- General Contractor
- Lender
- Inspector

The Site

- Location (distance from shop and suppliers)
- Accessibility
- Working conditions
- Security requirements
- Safety considerations

The Project

- Building type
- Project size
- Your financial limits
- Start date
- Weather conditions
- Manpower availability and capability

Competition

- Number bidding
- Their strength, size and competence

Desire for the work

Figure 17 Bidding variables

The Bottom Line

The profit margin you include in estimates depends on the way you do business, the kind of work you do, and your competition. Only you can decide what percentage is right for your bids. Don't take another paint estimator's advice on the "correct" profit margin. There's no single correct answer. Use your own judgment. But here are some typical profit margins for the kinds of work most painting contractors do.

Repaints:	Custom	20 to 35%
	Average	15 to 20%
Commercial or industrial		10 to 15%
New residential:	1-4 units	10 to 12%
	5 or more	5 to 7%
Government work		5 to 7%

Column 9: Total Cost

The costs in Column 9 of Figure 2, and all the estimating tables in this book, are the totals per unit for each application rate in columns 4, 5, 6, 7, and 8. That includes labor, labor burden, material cost, overhead and profit.

Sample Estimate

Figure 18 is a sample repaint estimate, using the slow production rate, for a small house with many amenities. The final bid total is the bid price. Figure 19 is a blank estimating form for your use.

This Manual Works Two Ways

This manual is also available by subscription on the Web as part of *National Estimator Cloud*. For only a few dollars a month, you get all ten of Craftsman's 2024 construction cost estimating guides. Each has about 400 pages of current labor and material costs for construction – all neatly organized and indexed. Use these costs to build estimates, bids and invoices for nearly any type of painting or wallcovering project.

National Estimator Cloud:

- Prints estimates, bids and invoices as Word, Excel or PDF documents.
- Runs as a secure app on the Web so you can write estimates anywhere you have a Web connection.
- Exports invoices to QuickBooks, either desktop or the online.
- Bids and invoices can show as much or as little detail as you want.
- Supports progress billing. Send an invoice for work done during the pay period. National Estimator Cloud keeps track of work that's been invoiced and work yet to be billed.
- Material costs are updated regularly as prices change.
- Costs only a few dollars a month. Cancel any time you want.

Date 1/*	7/24
Customer	Dan Gleason
Address	3333 A Street
City/State	/Zip Yourtown, USA 77777
Phone	(619) 555 -1212
Estimated	l by CHS

Due date 1/15/24

Job name Gleason Repaint

Job location 3333 A Street

Estimate # 14-012

Total square feet 1,020 SF (5 rooms)

Checked by Jack

Interior Costs

	Operation	Material	Application Method	Dimensions	Quantity SF/LF/Each		Unit Cost	t	Total Cost	Formula Page
1	Ceilings - T & G	Semi-Trans-WB	R + B	17.5×15.3×1.3	348 SF	Χ	.4714	= \$	164.00	86
2	Beams to 13'H	Solid Body-WB	R + B	17.5 × 7	122.5 LF	Х	3.1148	= \$	382.00	45
3	Ceilings - GYP. Drywal	Orange Peel-Flat	R	127 + 127	254 SF	Χ	.3684	_ = \$	94.00	65
4	Ceilings - GYP. Drywall	Sealer-WB	R	75 + 15 + 40	130 SF	Χ	.3773	= \$	49.00	65
5	Ceilings - GYP. Drywall	Enamel-WB	R	75 + 15 + 40	130 SF	Х	.4201	= \$	55.00	65
6	Walls - GYP. Drywall	Orange Peel-Flat	R	675+392+392	1,459 SF	Х	.3429	= \$	500.00	228
7	Walls - Above 8' (clip)	Orange Peel-Flat	R	70+85=155×1.3	201.5 SF	Х	.3429	= \$	69.00	228
8	Walls - GYP. Drywall	Sealer-WB	R	280+128+208	616 SF	Х	.4100	= \$	253.00	228
9	Walls - GYP. Drywall	Enamel-WB	R	280+128+208	616 SF	Χ	.4711	= \$	290.00	228
10	Doors-Flush	Undercoat-WB	R + B	Opening Count	10 Ea	=	195.79	= \$	196.00	108
11	Doors-Flush	Enamel-WB	R+B	Opening Count	10 Ea	=	213.15	= \$	213.00	108
12	Baseboard - Prime	Flat w/walls	R + B	64 + 49 + 49	162 LF	Х	.1368	= \$	22.00	43
13	Baseboard - Finish	Enamel-WB	В	11+16+35	62 LF	Х	.5720	= \$	35.00	43
14	Railing - W.I Preprimed	Enamel/Off-white	В	42" High	15 LF	X	2.6304	= \$	39.00	180
15	Valance-Light-2" x 8"	Solid Body Stain	В	2 x 8	10 LF	Х	2.4409	_= \$	24.00	224
16	Registers	Spray Can	Spray	1,020 SF Home	1,020 SF	Х	.0839	_ = \$	86.00	182
17						Χ		_=\$		
18						Χ		_=\$		

Total Interior Costs (includes overhead and profit) = \$ _2,471.00

Exterior Costs

	Operation	Material	Application Method	Dimensions	Quantity SF/LF/Each		Unit Cost		Total Cost	Formula Page
1	Roof Jacks - 1 Story	Finish-enamel	В	1Story	1 House	Х		= \$		183
2	S.M. Diverter-3" W	Finish-enamel	В	14	14 LF	Х	.3641	= \$	5.00	198
3	S.M. Vents & Flashing	Finish-enamel	В	1Story	1 House	Х	72.27	= \$	72.00	199
4	Fascia - 2 x 8	Solid-WB-Roll	Roll	66 + 59	125 LF	Х	1.1481	= \$	144.00	120
5	Overhang - 24"	Solid-WB-Roll	 R + B	(132+76)×1.5	312 SF	Х	.9760	= \$	305.00	160
6	Siding - R.S. Wood	Solid-water	Roll	(1/2×24×4.5)×2	108 SF	Х	.6854	= \$	74.00	210
7	Plaster / Stucco	Masonry - WB	Roll	255+255+204+204	918 SF	Х	.6289	= \$	577.00	169
8	Door - Panel (Entry)	Enam 2 coats - WB	 R+B	Entry	1Ea	Х	89.20	= \$	89.00	101
9	Door - Flush	Enam 2 coats - WB		Exterior	1Ea	Х	37.78	= \$	38.00	98
10	Plant-On Trim - 2 x 4	Solid-water	 R + B	66 + 62 + 52	180 LF	Х	.8471	= \$	152.00	162
11	PassThrough-Preprime	d Finish-enamel	В	10	10 LF	Х	2.2957	= \$	23.00	162
12	Pot Shelf	Solid-water	R+B	27	27 LF	Х	2.8290	= \$	76.00	172
13						Х		= \$		
14						Х		= \$		
15						Х		= \$		
16						Х		= \$		
17						Х		= \$		
18						Х		= \$		

Total Exterior Costs (includes overhead and profit) = \$ 1,604.00

Figure 18
Sample painting estimate

Preparation Costs

	Operation	Dimensions	Quantity SF/LF/Each		Unit cost Per SF	i	Total cost	Formula Page
1	Sand/PuttyWoodCeil(Sidingx1.3)	17.5×15.3×1.3	348 SF	_ X	.2445	_ = \$	85.00	300
2	Sand and Putty Int. Wall	675+392+392	1,459 <i>S</i> F	_ x	.2315	_ = \$	338.00	300
3	Lt. Sand Doors/Frames (Enamel)	14 Ea x 21 SF x 2 Sides	588 SF	X	.2934	_ = \$	173.00	301
4	Wash Int. Walls/Ceil-Enamel	280 + 128 + 208	616 SF	Х	.2315	= \$	143.00	313
5	Waterblast Exterior Stucco	125 + 210 + 108 + 918	1,361 <i>S</i> F	X	.0629	= \$	86.00	315
6	Sand and Putty Ext. Trim	125 + 210 + 108	443 SF	Х	.4400	= \$	195.00	300
7	Caulk Ext. Windows-1/8" gap	20+15+10+20+12	77 SF	X	.8161	= \$	63.00	298
8	•			Х		= \$		
9				_ X		_ = \$		
10				_ X		_ = \$		
		Total Duamavation (Casta (includes aus	_ la a a a	J = == == == f;		04000	

Total Preparation Costs (includes overhead and profit) = \$ 940.00

SURRPTUCU Costs

Operation	Description	Labor hours	Labor w/ Burden (at <u>\$31.86</u>)	Approximate material cost	Totals	Formula Page
S et U p	2 Days @1/day	2.0	63.72		64.00	6
Remove/Replace	Hardware & Plates	1.25	39.83		40.00	6
Protection	Furniture & Floors	2.0	63.72	43.75	107.00	6
TouchUp is applied	as a percentage of th	e total costs. See <i>Exte</i>	ensions			
C lean U p	2 Days @1/day	2.0	63.72		64.00	6

Equipment Costs

Equipment description	Rental days	Daily cost	Total cost	Formula Page
Pressure Washer	1	101.00	\$ 101.00	34
Ladders, 6', 2 Ea	1	21.00	\$ 21.00	33
Palm Sander 4" x 4"	1	13.40	\$ 13.00	34
			\$	
			\$	
			\$	
	Total E	quipment Costs	\$ 135.40	

Subcontractor Costs

Trade		Bid Amount
Pavement marking	\$	0
Sandblasting	\$	0
Scaffolding	\$_	0
Wallcovering	\$	0
Waterblasting	\$	0
Other	\$	0
Other	\$	0
Other	\$	0
otal Subcontractor Costs	\$	_

Extensions

Supervision (2 Hr.)	\$ 64.00
Setup	\$ 64.00
Remove/replace	\$ 40.00
Protection	\$ 107.00
Cleanup	\$ 64.00
Equipment	\$ 135.00
Subcontracts	\$ 0
Commissions	\$ 0
Other costs	\$ O
Subtotal	\$ 474.00
Overhead (<u>19</u> %)	\$ 90.00
Profit (<u>16</u> %)	\$ 76.00
Subtotal	\$ 166.00
Preparation	\$ 1,100.00
Interior total	\$ 2,471.00
Exterior total	\$ 1,604.00
Subtotal	\$ 5,175.00
Touchup (<u>10</u> %)	\$ 518.00
Contingency (<u>O</u> %)	\$ 0
Total base bid	\$ 6,333.00
Adjustment (2%)	\$ <-127.00>
Final bid total	\$ 6,209.00
Price per SF (<u>1020</u>)	\$ 6.08
Price per room (<u>5</u>)	\$ 1,241.00

Figure 18 (continued)
Sample painting estimate

Date				Due date		
Customer				Job name		
Address				Job location		
City/State/Zip				Estimate #		
Phone				Total square fee	et	
Estimated by				Checked by		
				- · · · · · · · · · · · · · · · · · · ·		
		Int	terior Costs			
Operation	Material	Application Method			Unit Cost	Total Cos
	_			^		. \$. \$
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				x		\$
	_			X		\$
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		-	Total Interior Cos	ets (includes overh		·
		Ex		ts (includes overh		·
Operation	Material	Ex Application Method	Total Interior Costs terior Costs Dimensions	Quantity SF/LF/Each	uead and profit) =	·
Operation		Ex Application	Total Interior Costs terior Costs Dimensions	Quantity SF/LF/Each	uead and profit) = Unit Cost =	\$ Total Cos
Operation		Ex Application Method	Total Interior Costs terior Costs Dimensions	Quantity SF/LF/Each	Unit Cost	\$ Total Cos
Operation		Ex Application Method	Total Interior Costs terior Costs Dimensions	Quantity SF/LF/Each	Unit Cost	Total Cos
Operation		Ex Application Method	Total Interior Costs terior Costs Dimensions	Quantity SF/LF/Each	Unit Cost ====================================	Total Cos \$ \$ \$
Operation		Ex Application Method	Total Interior Costs terior Costs Dimensions	Quantity SF/LF/Each	Unit Cost ====================================	Total Cos \$ \$ \$ \$ \$ \$
Operation		Ex Application Method	Total Interior Costs terior Costs Dimensions	Quantity SF/LF/Each x x x	Unit Cost ====================================	Total Cos \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$
Operation		Ex Application Method	Total Interior Costs terior Costs Dimensions	Quantity SF/LF/Each X X X X X	Unit Cost ====================================	Total Cos \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$
Operation		Ex Application Method	Total Interior Costs terior Costs Dimensions	Quantity SF/LF/Each X X X X X	Unit Cost ====================================	Total Cos \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$
Operation		Ex Application Method	Total Interior Costs terior Costs Dimensions	Quantity SF/LF/Each X X X X X X X	Unit Cost = = = = = = = = = = = = = = = = = =	Total Cos \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$
Operation		Ex Application Method	Total Interior Costs terior Costs Dimensions	Quantity SF/LF/Each X X X X X X X	Unit Cost = = = = = = = = = = = = = = = = = =	* Total Cos \$
Operation		Ex Application Method	Total Interior Costs terior Costs Dimensions	Quantity SF/LF/Each X X X X X X X	Unit Cost = = = = = = = = = = = = = = = = = =	**************************************
Operation		Ex Application Method	Total Interior Costs terior Costs Dimensions	Quantity SF/LF/Each X X X X X X X	Unit Cost = = = = = = = = = = = = = = = = = =	Total Cos \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$
Operation		Ex Application Method	Total Interior Costs terior Costs Dimensions	Quantity SF/LF/Each x x x x x x x x x x x x x x x x x x	Unit Cost = = = = = = = = = = = = = = = = = =	Total Cos \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$
Operation		Ex Application Method	Total Interior Costs terior Costs Dimensions	Quantity SF/LF/Each X X X X X X X X X X X X X X X X X X	Unit Cost = = = = = = = = = = = = = = = = = =	**************************************
Operation		Ex Application Method	Total Interior Costs terior Costs Dimensions	Quantity SF/LF/Each X X X X X X X X X X X X X	Unit Cost = = = = = = = = = = = = = = = = = =	**************************************
Operation		Ex Application Method	Total Interior Costs terior Costs Dimensions	Quantity SF/LF/Each X X X X X X X X X X X X X	Unit Cost = = = = = = = = = = = = = = = = = =	Total Cos \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$
Operation		Ex Application Method	Total Interior Costs terior Costs Dimensions	Quantity SF/LF/Each X X X X X X X X X X X X X	Unit Cost = = = = = = = = = = = = = = = = = = =	Total Cos \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$ \$

Figure 19
Blank painting estimate

Preparation Costs

Operation		Dimensions		Unit cost	Total cost
				x = \$	}
				x = \$	3
_				× = \$	
				x = \$	
				x = \$	3
				x = \$	
				x = \$	3
		Total Preparat	ion Costs (includes	overhead and profit) = \$)
		SURRPTU	CU Costs		
Operation SetUp	Description	Labor hours		Material cost	
Remove/Replace					
Protection					
ouch U p is applied a C lean U p		e total costs. See Exte			·
	Equipme	nt Costs		Extens	
Equipment				Supervision ()	\$
description	Rental days	Daily cost	Total cost	Setup	\$
					\$
			_ \$	Protection	\$
				Cleanup	\$
			_ \$	Equipment	\$
		_	_ \$	Subcontracts	\$
			_ \$	Commissions	\$
	•	Total Equipment Costs	\$ \$	Other costs	\$
				Subtotals	\$
				Overhead (%)	\$
	Subcontrac	tor Costs		Profit (%)	\$
				Subtotal	\$
	Trade	Bid Amount		Preparation	\$
	nent marking	\$	_	Interior total	\$
Sandb	olasting	\$	_	Exterior total	\$
Scaffo	-	\$	_	Subtotal	\$
Wallco	overing	\$	_	Touchup (%)	\$
Water	blasting	\$	_	Contingency (%)	\$
		\$	_	Total base bid	\$
Other		\$	_	Adjustment (%)	\$
Other		\$	_	Final bid total	\$
Total	Subcontractor Costs	\$	_	Price per SF ()	\$
				Price per room ()	\$

Figure 19 (continued)
Blank painting estimate

PartI

GENERAL Painting Costs

LF per manhour coverage manhour cost per gallon burden 100 LF cost per 100 LF per 100 LF </th <th></th> <th></th> <th></th> <th></th> <th></th> <th></th> <th></th> <th></th> <th></th>									
Baseboard, per linear foot Roll 1 coat with walls, brush touchup, paint grade base Flat latex, water base, (material #5) Slow 900 800 50.60 2.86 .68 6.33 1.88 1.88 13. Medium 1200 750 44.30 2.73 .77 5.91 2.36 1.41 13. Fast 1500 700 38.00 2.66 .96 5.43 2.80 .83 12. Enamel, water base (material #9) Slow 600 750 67.00 4.28 1.04 8.93 2.71 2.71 19. Medium 800 725 58.60 4.09 1.19 8.08 3.34 2.00 18. Fast 1000 700 50.20 3.99 1.41 7.17 3.90 1.15 17.									Total
Baseboard, per linear foot Roll 1 coat with walls, brush touchup, paint grade base Flat latex, water base, (material #5) Slow 900 800 50.60 2.86 .68 6.33 1.88 1.88 13. Medium 1200 750 44.30 2.73 .77 5.91 2.36 1.41 13. Fast 1500 700 38.00 2.66 .96 5.43 2.80 .83 12. Enamel, water base (material #9) Slow 600 750 67.00 4.28 1.04 8.93 2.71 2.71 19. Medium 800 725 58.60 4.09 1.19 8.08 3.34 2.00 18. Fast 1000 700 50.20 3.99 1.41 7.17 3.90 1.15 17.		-	-	•		•	•	•	price per
Roll 1 coat with walls, brush touchup, paint grade base Flat latex, water base, (material #5) Slow 900 800 50.60 2.86 .68 6.33 1.88 1.88 13. Medium 1200 750 44.30 2.73 .77 5.91 2.36 1.41 13. Fast 1500 700 38.00 2.66 .96 5.43 2.80 .83 12. Enamel, water base (material #9) Slow 600 750 67.00 4.28 1.04 8.93 2.71 2.71 19. Medium 800 725 58.60 4.09 1.19 8.08 3.34 2.00 18. Fast 1000 700 50.20 3.99 1.41 7.17 3.90 1.15 17.		manhour	ur LF/gallon gallon	100 LF					
Flat latex, water base, (material #5) Slow 900 800 50.60 2.86 .68 6.33 1.88 1.88 13. Medium 1200 750 44.30 2.73 .77 5.91 2.36 1.41 13. Fast 1500 700 38.00 2.66 .96 5.43 2.80 .83 12. Enamel, water base (material #9) Slow 600 750 67.00 4.28 1.04 8.93 2.71 2.71 19. Medium 800 725 58.60 4.09 1.19 8.08 3.34 2.00 18. Fast 1000 700 50.20 3.99 1.41 7.17 3.90 1.15 17.	eboard, per line	ar foot							
Slow 900 800 50.60 2.86 .68 6.33 1.88 1.88 13. Medium 1200 750 44.30 2.73 .77 5.91 2.36 1.41 13. Fast 1500 700 38.00 2.66 .96 5.43 2.80 .83 12. Enamel, water base (material #9) Slow 600 750 67.00 4.28 1.04 8.93 2.71 2.71 19. Medium 800 725 58.60 4.09 1.19 8.08 3.34 2.00 18. Fast 1000 700 50.20 3.99 1.41 7.17 3.90 1.15 17.	1 coat with walls, b	rush touchu	chup, paint grade base						
Medium 1200 750 44.30 2.73 .77 5.91 2.36 1.41 13. Fast 1500 700 38.00 2.66 .96 5.43 2.80 .83 12. Enamel, water base (material #9) Slow 600 750 67.00 4.28 1.04 8.93 2.71 2.71 19. Medium 800 725 58.60 4.09 1.19 8.08 3.34 2.00 18. Fast 1000 700 50.20 3.99 1.41 7.17 3.90 1.15 17.	at latex, water base	, (material #	al #5)						
Fast 1500 700 38.00 2.66 .96 5.43 2.80 .83 12. Enamel, water base (material #9) Slow 600 750 67.00 4.28 1.04 8.93 2.71 2.71 19. Medium 800 725 58.60 4.09 1.19 8.08 3.34 2.00 18. Fast 1000 700 50.20 3.99 1.41 7.17 3.90 1.15 17.	Slow	900	0 800 50.60	2.86	.68	6.33	1.88	1.88	13.63
Enamel, water base (material #9) Slow 600 750 67.00 4.28 1.04 8.93 2.71 2.71 19. Medium 800 725 58.60 4.09 1.19 8.08 3.34 2.00 18. Fast 1000 700 50.20 3.99 1.41 7.17 3.90 1.15 17.	Medium	1200	0 750 44.30	2.73	.77	5.91	2.36	1.41	13.18
Slow 600 750 67.00 4.28 1.04 8.93 2.71 2.71 19. Medium 800 725 58.60 4.09 1.19 8.08 3.34 2.00 18. Fast 1000 700 50.20 3.99 1.41 7.17 3.90 1.15 17.	Fast	1500	0 700 38.00	2.66	.96	5.43	2.80	.83	12.68
Slow 600 750 67.00 4.28 1.04 8.93 2.71 2.71 19. Medium 800 725 58.60 4.09 1.19 8.08 3.34 2.00 18. Fast 1000 700 50.20 3.99 1.41 7.17 3.90 1.15 17.	namel, water base (material #9)	#9)						
Fast 1000 700 50.20 3.99 1.41 7.17 3.90 1.15 17.	Slow	600	750 67.00	4.28	1.04	8.93	2.71	2.71	19.67
	Medium	800	0 725 58.60	4.09	1.19	8.08	3.34	2.00	18.70
Enamel, oil base (material #10)	Fast	1000	0 700 50.20	3.99	1.41	7.17	3.90	1.15	17.62
	namel, oil base (ma	erial #10)))						
Slow 600 750 159.80 4.28 1.04 21.31 5.06 5.07 36.	Slow	600	0 750 159.80	4.28	1.04	21.31	5.06	5.07	36.76
Medium 800 725 139.80 4.09 1.19 19.28 6.14 3.68 34.	Medium	800	0 725 139.80	4.09	1.19	19.28	6.14	3.68	34.38
Fast 1000 700 119.80 3.99 1.41 17.11 6.98 2.06 31.	Fast	1000	0 700 119.80	3.99	1.41	17.11	6.98	2.06	31.55
Brush 1 coat, cut-in, paint grade base	sh 1 coat, cut-in, pa	nt grade ba	base						
Enamel, water base (material #9)	namel, water base (material #9)	#9)						
Slow 100 700 67.00 25.70 6.17 9.57 7.87 7.89 57.	Slow	100	0 700 67.00	25.70	6.17	9.57	7.87	7.89	57.20
Medium 120 675 58.60 27.29 7.87 8.68 10.97 6.58 61.	Medium	120	0 675 58.60	27.29	7.87	8.68	10.97	6.58	61.39
Fast 140 650 50.20 28.50 10.04 7.72 14.35 4.24 64.	Fast	140	0 650 50.20	28.50	10.04	7.72	14.35	4.24	64.85
Enamel, oil base (material #10)	namel, oil base (ma	erial #10)))						
Slow 100 700 159.80 25.70 6.17 22.83 10.39 10.41 75.	Slow	100	0 700 159.80	25.70	6.17	22.83	10.39	10.41	75.50
Medium 120 675 139.80 27.29 7.87 20.71 13.97 8.38 78.	Medium	120	0 675 139.80	27.29	7.87	20.71	13.97	8.38	78.22
Fast 140 650 119.80 28.50 10.04 18.43 17.67 5.23 79.	Fast	140	0 650 119.80	28.50	10.04	18.43	17.67	5.23	79.87
Spray 1 coat, stain in boneyard, stain grade base	ay 1 coat, stain in bo	oneyard, sta	stain grade base						
Wiping stain (material #11a)	iping stain (material	#11a)							
Slow	Slow								
	Medium							1.08	10.08
Fast 2000 1500 65.50 2.00 .70 4.37 2.19 .65 9.	Fast	2000	0 1500 65.50	2.00	.70	4.37	2.19	.65	9.91

Use these figures for 1-1/2 inch to 3 inch baseboard stock, painted or stained on one side. Measurements are based on linear feet of baseboard. Paint grade base is painted after it is installed but stain grade base is usually stained in a boneyard. Typically, finger joint stock is paint grade and butt joint stock is stain grade. These figures include minimal preparation time and material. Add for extensive preparation. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Baseboard, per sq	uare foot	of floor a	area						
Roll 1 coat with walls, I	brush touchu	p, paint gr	ade base						
Flat latex, water base									
Slow	2500	1500	50.60	1.03	.24	3.37	.88	.88	6.40
Medium	2750	1250	44.30	1.19	.33	3.54	1.27	.76	7.09
Fast	3000	1000	38.00	1.33	.45	3.80	1.74	.51	7.83
Enamel, water base	(material #9)								
Slow	2000	1000	67.00	1.29	.30	6.70	1.58	1.58	11.45
Medium	2200	900	58.60	1.49	.41	6.51	2.11	1.26	11.78
Fast	2400	800	50.20	1.66	.61	6.28	2.64	.78	11.97
Enamel, oil base (ma	atorial #10)								
Slow	2000	1000	159.80	1.29	.30	15.98	3.34	3.35	24.26
Medium	2200	900	139.80	1.49	.41	15.53	4.36	2.62	24.41
Fast	2400	800	119.80	1.66	.61	14.98	5.34	1.58	24.17
Dwich 1 cost out in no	sint arada ha	00							
Brush 1 coat, cut-in, pa	•								
Enamel, water base Slow	,		67.00	E 11	4.00	4 47	0.06	2.00	14.00
Slow Medium	500 550	1500	67.00	5.14	1.23	4.47	2.06	2.06	14.96
	550	1350	58.60	5.95	1.73	4.34	3.00	1.80	16.82
Fast	600	1200	50.20	6.65	2.36	4.18	4.09	1.21	18.49
Enamel, oil base (ma	aterial #10)								
Slow	500	1500	159.80	5.14	1.23	10.65	3.23	3.24	23.49
Medium	550	1350	139.80	5.95	1.73	10.36	4.51	2.70	25.25
Fast	600	1200	119.80	6.65	2.36	9.98	5.88	1.74	26.61
Spray 1 coat, stain in b	oneyard, sta	in grade b	ase						
Wiping stain (materia	•	•							
Slow	,								
Medium	4000	1350	76.40	.82	.24	5.66	1.68	1.01	9.41
Fast	5000	1200	65.50	.80	.28	5.46	2.03	.60	9.17

Baseboard measurements are based on square feet of floor area. Use these figures for 1-1/2 inch to 3 inch stock, painted or stained on one side. Stain grade base is to be stained in a boneyard. Typically, finger joint stock is paint grade and butt joint stock is stain grade. These figures include minimal preparation time and material. Add for extensive preparation. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor LF per	Material coverage	Material cost per	Labor cost per	Labor burden	Material cost per	Overhead per	Profit per	Total price per
	manhour	LF/gallon	gallon	100 LF	100 LF	100 LF	100 LF	100 LF	100 LF
Beams, per linear fo	ot, heigh	nts to 13	feet						
Solid body stain, water ba	ase (matei	rial #18)							
Roll & brush each coat		•							
Slow	35	50	67.30	73.43	17.62	134.60	42.87	42.96	311.48
Medium	40	45	58.90	81.88	23.65	130.89	59.11	35.46	330.99
Fast	45	40	50.50	88.67	31.27	126.25	76.33	22.58	345.10
Solid body stain, oil base	(material	#19)							
Roll & brush each coat									
Slow	35	50	81.30	73.43	17.62	162.60	48.19	48.29	350.13
Medium	40	45	71.10	81.88	23.65	158.00	65.89	39.53	368.95
Fast	45	40	61.00	88.67	31.27	152.50	84.47	24.99	381.90
Semi-transparent stain, w	vater base	(material #	[£] 20)						
Roll & brush each coat									
Slow	40	55	66.20	64.25	15.43	120.36	38.01	38.09	276.14
Medium	45	50	57.90	72.78	21.01	115.80	52.40	31.44	293.43
Fast	50	45	49.70	79.80	28.16	110.44	67.71	20.03	306.14
Semi-transparent stain, o	il base (m	aterial #21))						
Roll & brush each coat									
Slow	40	55	67.60	64.25	15.43	122.91	38.49	38.57	279.65
Medium	45	50	59.20	72.78	21.01	118.40	53.05	31.83	297.07
Fast	50	45	50.70	79.80	28.16	112.67	68.40	20.23	309.26

Beam measurements are based on linear feet of installed 4" x 6" to 8" x 14" beams. High time difficulty factors are already figured into the formulas. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	LF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	LF/gallon	gallon	100 LF	100 LF	100 LF	100 LF	100 LF	100 LF
Beams, per linear	foot, heigh	nts from	13 to 17	' feet					
Solid body stain, wate	r base (matei	rial #18)							
Roll & brush each co	oat								
Slow	24	50	67.30	107.08	25.72	134.60	50.80	50.91	369.11
Medium	27	45	58.90	121.30	35.05	130.89	71.81	43.09	402.14
Fast	30	40	50.50	133.00	46.92	126.25	94.92	28.08	429.17
Solid body stain, oil ba	ase (material	#19)							
Roll & brush each co	,	,							
Slow	24	50	81.30	107.08	25.72	162.60	56.12	56.24	407.76
Medium	27	45	71.10	121.30	35.05	158.00	78.59	47.15	440.09
Fast	30	40	61.00	133.00	46.92	152.50	103.06	30.49	465.97
Semi-transparent stair	n, water base	(material #	# 20)						
Roll & brush each co		`	,						
Slow	28	55	66.20	91.79	22.02	120.36	44.49	44.59	323.25
Medium	31	50	57.90	105.65	30.52	115.80	63.00	37.80	352.77
Fast	34	45	49.70	117.35	41.41	110.44	83.46	24.69	377.35
Semi-transparent stair	n, oil base (m	aterial #21)						
Roll & brush each co			,						
Slow	28	55	67.60	91.79	22.02	122.91	44.98	45.07	326.77
Medium	31	50	59.20	105.65	30.52	118.40	63.65	38.19	356.41
Fast	34	45	50.70	117.35	41.41	112.67	84.15	24.89	380.47
		-			•				

Beam measurements are based on linear feet of installed 4" x 6" to 8" x 14" beams. High time difficulty factors are already figured into the formulas. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor LF per manhour	Material coverage LF/gallon	Material cost per gallon	Labor cost per 100 LF	Labor burden 100 LF	Material cost per 100 LF	Overhead per 100 LF	Profit per 100 LF	Total price per 100 LF
Beams, per linear fo			18 to 19) feet					
Solid body stain, water ba	•	rial #18)							
Roll & brush each coat									
Slow	16	50	67.30	160.63	38.56	134.60	63.42	63.55	460.76
Medium	18	45	58.90	181.94	52.58	130.89	91.35	54.81	511.57
Fast	20	40	50.50	199.50	70.40	126.25	122.81	36.33	555.29
Solid body stain, oil base	•	#19)							
Roll & brush each coat									
Slow	16	50	81.30	160.63	38.56	162.60	68.74	68.88	499.41
Medium	18	45	71.10	181.94	52.58	158.00	98.13	58.88	549.53
Fast	20	40	61.00	199.50	70.40	152.50	130.95	38.74	592.09

	Labor LF per manhour	Material coverage LF/gallon	Material cost per gallon	Labor cost per 100 LF	Labor burden 100 LF	Material cost per 100 LF	Overhead per 100 LF	Profit per 100 LF	Total price per 100 LF
Semi-transparent stain		(material #	‡ 20)						
Slow	19	55	66.20	135.26	32.47	120.36	54.74	54.85	397.68
Medium	21	50	57.90	155.95	45.05	115.80	79.21	47.52	443.53
Fast	23	45	49.70	173.48	61.23	110.44	107.00	31.65	483.80
Semi-transparent stain	, oil base (ma	aterial #21)						
Roll & brush each coa	at								
Slow	19	55	67.60	135.26	32.47	122.91	55.22	55.34	401.20
Medium	21	50	59.20	155.95	45.05	118.40	79.86	47.91	447.17
Fast	23	45	50.70	173.48	61.23	112.67	107.69	31.86	486.93

Beam measurements are based on linear feet of installed 4" x 6" to 8" x 14" beams. High time difficulty factors are already figured into the formulas. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor LF per manhour	Material coverage LF/gallon	Material cost per gallon	Labor cost per 100 LF	Labor burden 100 LF	Material cost per 100 LF	Overhead per 100 LF	Profit per 100 LF	Total price per
	mamour	LF/gallon	yallon	100 LF	100 LF	100 LF	100 LF	100 LF	100 LF
Beams, per linear fo	ot, heigh	nts from	20 to 21	feet					
Solid body stain, water ba	ase (mater	rial #18)							
Roll & brush each coat									
Slow	12	50	67.30	214.17	51.40	134.60	76.03	76.19	552.39
Medium	14	45	58.90	233.93	67.58	130.89	108.11	64.86	605.37
Fast	16	40	50.50	249.38	88.00	126.25	143.73	42.52	649.88
Solid body stain, oil base	(material	#19)							
Roll & brush each coat	•	,							
Slow	12	50	81.30	214.17	51.40	162.60	81.35	81.52	591.04
Medium	14	45	71.10	233.93	67.58	158.00	114.89	68.93	643.33
Fast	16	40	61.00	249.38	88.00	152.50	151.87	44.92	686.67
Semi-transparent stain, v	vater base	(material #	[‡] 20)						
Roll & brush each coat									
Slow	14	55	66.20	183.57	44.08	120.36	66.12	66.26	480.39
Medium	16	50	57.90	204.69	59.12	115.80	94.91	56.95	531.47
Fast	18	45	49.70	221.67	78.24	110.44	127.21	37.63	575.19
Semi-transparent stain, o	oil base (m	aterial #21))						
Roll & brush each coat	•								
Slow	14	55	67.60	183.57	44.08	122.91	66.60	66.74	483.90
Medium	16	50	59.20	204.69	59.12	118.40	95.56	57.34	535.11
Fast	18	45	50.70	221.67	78.24	112.67	127.90	37.83	578.31

Beam measurements are based on linear feet of installed 4" x 6" to 8" x 14" beams. High time difficulty factors are already figured into the formulas. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labar	Matarial	NA - t 1	Laban	Labar	NA - 4 - 1 - 1	Overdend	D., 61	T-1-1
	Labor SF per	Material coverage	Material cost per	Labor cost per	Labor burden	cost per	Overhead per	Profit per	Total price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Bookcases and sh	elves, pai	nt grade	, brush	applicat	ion				
Undercoat, water base Roll & brush 1 coat	e (material #3	3)							
Slow	25	300	55.90	102.80	24.68	18.63	27.76	27.82	201.69
Medium	30	280	49.00	109.17	31.52	17.50	39.56	23.73	221.48
Fast	35	260	42.00	114.00	40.22	16.15	52.82	15.62	238.81
Undercoat, oil base (m Roll & brush 1 coat	naterial #4)								
Slow	25	340	71.80	102.80	24.68	21.12	28.23	28.29	205.12
Medium	30	318	62.80	109.17	31.52	19.75	40.12	24.07	224.63
Fast	35	295	53.90	114.00	40.22	18.27	53.48	15.82	241.79
Split coat (1/2 underco		mel), wateı	base (ma	aterial #3 +	- #9)				
Slow	40	350	61.45	64.25	15.43	17.56	18.47	18.51	134.22
Medium	45	328	53.80	72.78	21.01	16.40	27.55	16.53	154.27
Fast	50	305	46.10	79.80	28.16	15.11	38.15	11.29	172.51
Split coat (1/2 underco Roll & brush each c Slow Medium		mel), oil ba 350 328	115.80 101.30	64.25 72.78	10) 15.43 21.01	33.09 30.88	21.42 31.17	21.47 18.70	155.66 174.54
Fast	50	305	86.85	79.80	28.16	28.48	42.30	12.51	191.25
Enamel, water base (n Roll & brush 1st finis	naterial #9) sh coat		00.00						
Slow	35	340	67.00	73.43	17.62	19.71	21.04	21.09	152.89
Medium	40	318	58.60	81.88	23.65	18.43	30.99	18.60	173.55
Fast	45	295	50.20	88.67	31.27	17.02	42.47	12.56	191.99
Roll & brush 2nd or	additional fir	ish coats							
Slow	40	350	67.00	64.25	15.43	19.14	18.77	18.81	136.40
Medium	45	328	58.60	72.78	21.01	17.87	27.92	16.75	156.33
Fast	50	305	50.20	79.80	28.16	16.46	38.57	11.41	174.40
Enamel, oil base (mate Roll & brush 1st fini	,								
Slow	35	340	159.80	73.43	17.62	47.00	26.23	26.28	190.56
Medium	40	318	139.80	81.88	23.65	43.96	37.38	22.43	209.30
Fast	45	295	119.80	88.67	31.27	40.61	49.78	14.73	225.06
Roll & brush 2nd or									
Slow	40	350	159.80	64.25	15.43	45.66	23.81	23.86	173.01
Medium	45	318	139.80	72.78	21.01	43.96	34.44	20.67	192.86
Fast	50	305	119.80	79.80	28.16	39.28	45.65	13.50	206.39

Bookcase and shelf estimates are based on overall dimensions (length times width) to 8 feet high and include painting all exposed surfaces (including stiles, interior shelves and backs). For heights above 8 feet, use the High Time Difficulty Factors on page 139. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Bookcases and sh			, spray a	applicat	ion				
Undercoat, water base Spray 1 coat	e (material #3	3)							
Slow	150	145	55.90	17.13	4.13	38.55	11.36	11.38	82.55
Medium	165	133	49.00	19.85	5.73	36.84	15.61	9.36	87.39
Fast	175	120	42.00	22.80	8.02	35.00	20.41	6.04	92.27
Undercoat, oil base (n Spray 1 coat	naterial #4)								
Slow	150	145	71.80	17.13	4.13	49.52	13.44	13.47	97.69
Medium	165	133	62.80	19.85	5.73	47.22	18.20	10.92	101.92
Fast	175	120	53.90	22.80	8.02	44.92	23.49	6.95	106.18
Split coat (1/2 underco	oat + 1/2 ena	mel), wate	r base (ma	nterial #3 +	- #9)				
Slow	245	195	61.45	10.49	2.51	31.51	8.46	8.48	61.45
Medium	270	183	53.80	12.13	3.49	29.40	11.26	6.76	63.04
Fast	295	170	46.10	13.53	4.77	27.12	14.08	4.17	63.67
Split coat (1/2 underco	oat + 1/2 ena	mel), oil ba	ıse (mater	ial #4 +#	10)				
Slow	245	195	115.80	10.49	2.51	59.38	13.75	13.78	99.91
Medium	270	183	101.30	12.13	3.49	55.36	17.75	10.65	99.38
Fast	295	170	86.85	13.53	4.77	51.09	21.51	6.36	97.26
Enamel, water base (r Spray 1st finish coa									
Slow	225	170	67.00	11.42	2.73	39.41	10.18	10.20	73.94
Medium	250	158	58.60	13.10	3.78	37.09	13.50	8.10	75.57
Fast	275	145	50.20	14.51	5.14	34.62	16.82	4.97	76.06
Spray 2nd or addition	onal finish co	ats							
Slow	245	195	67.00	10.49	2.51	34.36	9.00	9.02	65.38
Medium	270	183	58.60	12.13	3.49	32.02	11.92	7.15	66.71
Fast	295	170	50.20	13.53	4.77	29.53	14.83	4.39	67.05
Enamel, oil base (mat Spray 1st finish coa									
Slow	225	170	159.80	11.42	2.73	94.00	20.55	20.59	149.29
Medium	250	158	139.80	13.10	3.78	88.48	26.34	15.81	147.51
Fast	275	145	119.80	14.51	5.14	82.62	31.70	9.38	143.35
Spray 2nd or addition	onal finish co	ats							
Slow	245	195	159.80	10.49	2.51	81.95	18.04	18.08	131.07
Medium	270	183	139.80	12.13	3.49	76.39	23.01	13.80	128.82
Fast	295	170	119.80	13.53	4.77	70.47	27.52	8.14	124.43

Bookcase and shelf estimates are based on overall dimensions (length times width) to 8 feet high and include painting all exposed surfaces (including stiles, interior shelves and backs). For heights above 8 feet, use the High Time Difficulty Factors on page 139. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor		Overhead	Profit	Total
	SF per manhour	coverage SF/gallon	cost per gallon	cost per 100 SF	burden 100 SF	cost per 100 SF	per 100 SF	per 100 SF	price per 100 SF
Bookcases and she	elves, sta	in grade							
Stain, seal & lacquer (7	step proce								
STEP 1: Sand & putt									
Slow	100			25.70	6.17		6.06	6.07	44.00
Medium	125			26.20	7.57		8.44	5.07	47.28
Fast	150			26.60	9.40		11.16	3.30	50.46
STEP 2 & 3: Stain (m Brush 1 coat & wipe		a) & wipe							
Slow	75	500	87.30	34.27	8.21	17.46	11.39	11.41	82.74
Medium	85	475	76.40	38.53	11.11	16.08	16.44	9.86	92.02
Fast	95	450	65.50	42.00	14.84	14.56	22.13	6.55	100.08
Spray 1 coat & wipe									
Slow	300	175	87.30	8.57	2.04	49.89	11.50	11.52	83.52
Medium	400	138	76.40	8.19	2.36	55.36	16.48	9.89	92.28
Fast	500	100	65.50	7.98	2.82	65.50	23.65	7.00	106.95
STEP 4: Sanding sea	aler (materia	al #11b)							
	120	EEO	70.00	10.77	4 74	40.00	7 1 1	7 10	E4 60
Slow	130	550	70.90	19.77	4.74	12.89	7.11	7.12	51.63
Medium	140	525	62.10	23.39	6.75	11.83	10.50	6.30	58.77
Fast	150	500	53.20	26.60	9.40	10.64	14.46	4.28	65.38
Spray 1 coat									
Slow	375	175	70.90	6.85	1.66	40.51	9.31	9.33	67.66
Medium	475	138	62.10	6.89	2.02	45.00	13.47	8.08	75.46
Fast	575	100	53.20	6.94	2.45	53.20	19.40	5.74	87.73
STEP 5: Sand lightly	•								
Slow	175			14.69	3.51		3.46	3.47	25.13
Medium	225			14.56	4.18		4.69	2.82	26.25
Fast	275			14.51	5.14		6.09	1.80	27.54
STEP 6 & 7: Lacque	r (material #	‡11c), 2 coa	ats						
Brush 1st coat									
Slow	140	400	87.80	18.36	4.40	21.95	8.50	8.52	61.73
Medium	185	375	76.80	17.70	5.14	20.48	10.83	6.50	60.65
Fast	245	350	65.90	16.29	5.73	18.83	12.67	3.75	57.27
Brush 2nd coat									
Slow	155	425	87.80	16.58	3.98	20.66	7.83	7.85	56.90
Medium	208	413	76.80	15.75	4.55	18.60	9.73	5.84	54.47
Fast	260	400	65.90	15.35	5.43	16.48	11.55	3.42	52.23
Spray 1st coat									
Slow	340	175	87.80	7.56	1.81	50.17	11.31	11.34	82.19
Medium	458	138	76.80	7.15	2.05	55.65	16.22	9.73	90.80
Fast	575	100	65.90	6.94	2.45	65.90	23.34	6.90	105.53
1 431	010	100	00.00	0.04	2.70	00.00	20.04	0.00	100.00

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Tota
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price pe
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SI
Spray 2nd coat									
Slow	430	200	87.80	5.98	1.45	43.90	9.75	9.77	70.8
Medium	530	163	76.80	6.18	1.80	47.12	13.77	8.26	77.13
Fast	630	125	65.90	6.33	2.25	52.72	19.00	5.62	85.92
Complete 7 step stain,	seal & lac	quer proce	ss (materi	al #11)					
Brush all coats			`	,					
Slow	30	160	83.50	85.67	20.55	52.19	30.10	30.16	218.67
Medium	35	150	73.00	93.57	27.02	48.67	42.32	25.39	236.97
Fast	40	140	62.60	99.75	35.20	44.71	55.70	16.48	251.84
Spray all coats									
Slow	65	60	83.50	39.54	9.48	139.17	35.76	35.83	259.78
Medium	83	48	73.00	39.46	11.40	152.08	50.74	30.44	284.12
Fast	100	35	62.60	39.90	14.08	178.86	72.18	21.35	326.37
Shellac, clear (materia	ıl #12)								
Brush each coat									
Slow	205	570	115.80	12.54	3.01	20.32	6.82	6.83	49.52
Medium	230	545	101.40	14.24	4.12	18.61	9.24	5.55	51.76
Fast	255	520	86.90	15.65	5.51	16.71	11.74	3.47	53.08
Varnish, flat or gloss (material #3	0c)							
Brush each coat									
Slow	175	450	112.40	14.69	3.51	24.98	8.21	8.23	59.62
Medium	200	438	98.30	16.38	4.73	22.44	10.89	6.53	60.97
Fast	225	425	84.30	17.73	6.24	19.84	13.59	4.02	61.42
Penetrating stain wax Brush 1st coat	(material #	14) & polis	h						
Slow	150	595	137.30	17.13	4.13	23.08	8.42	8.44	61.20
Medium	175	558	120.20	17.13 18.71	5.39	23.06	0.42 11.42	6.44 6.85	63.9
Fast	200	520	120.20	19.95	5.39 7.04	19.81	14.51	4.29	65.60
rasi	200	520	103.00	19.95	7.04	19.01	14.51	4.29	05.00
Brush 2nd or addition	nal coats								
01	175	600	137.30	14.69	3.51	22.88	7.81	7.83	56.72
Slow									
Slow Medium	200	575	120.20	16.38	4.73	20.90	10.50	6.30	58.8

Bookcase and shelf estimates are based on overall dimensions (length times width) to 8 feet high and include painting all exposed surfaces (including stiles, interior shelves and backs). For heights above 8 feet, use the High Time Difficulty Factors on page 139. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Cabinet backs, pair	nt grade,	brush							
Flat latex, water base (material #5)								
Brush each coat									
Slow	100	300	50.60	25.70	6.17	16.87	9.26	9.28	67.28
Medium	150	275	44.30	21.83	6.32	16.11	11.06	6.64	61.96
Fast	200	250	38.00	19.95	7.04	15.20	13.08	3.87	59.14
Enamel, water base (m Brush each coat	aterial #9)								
Slow	80	275	67.00	32.13	7.71	24.36	12.20	12.22	88.62
Medium	130	250	58.60	25.19	7.27	23.44	13.98	8.39	78.27
Fast	175	225	50.20	22.80	8.02	22.31	16.48	4.87	74.48
Enamel, oil base (mate Brush each coat	rial #10)								
Slow	80	275	159.80	32.13	7.71	58.11	18.61	18.65	135.21
Medium	130	250	139.80	25.19	7.27	55.92	22.10	13.26	123.74
Fast	175	225	119.80	22.80	8.02	53.24	26.07	7.71	117.84

Cabinet back estimates are based on overall dimensions (length times width) to 8 feet high and include painting the inside back wall of paint grade or stain grade cabinets. ADD for preparation time. For heights above 8 feet, use the High Time Difficulty Factors on page 139. Measurements are based on total area of cabinet faces. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Cabinet faces, stai	n grade								
Complete 7 step stain,	seal & 2 coa	at lacquer s	ystem (m	naterial #1	1)				
Brush all coats									
Slow	20	190	83.50	128.50	30.85	43.95	38.63	38.71	280.64
Medium	35	178	73.00	93.57	27.02	41.01	40.41	24.24	226.25
Fast	50	165	62.60	79.80	28.16	37.94	45.23	13.38	204.51
Spray all coats									
Slow	85	67	83.50	30.24	7.24	124.63	30.80	30.87	223.78
Medium	110	51	73.00	29.77	8.60	143.14	45.38	27.23	254.12
Fast	135	35	62.60	29.56	10.44	178.86	67.84	20.07	306.77

Cabinet face estimates are based on overall dimensions (length times width) to 8 feet high. Use these figures to estimate finishing the faces of stain grade kitchen, bar, linen, pullman or vanity cabinets. ADD for preparation time. For heights above 8 feet, use the High Time Difficulty Factors on page 139. Measurements are based on total area of cabinet faces. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Cabinets, paint gra	ade. roll a	nd brush	1						
Undercoat, water base	-		-						
Roll & brush, 1 coat		-,							
Slow	75	260	55.90	34.27	8.21	21.50	12.16	12.18	88.32
Medium	93	250	49.00	35.22	10.16	19.60	16.25	9.75	90.98
Fast	110	240	42.00	36.27	12.80	17.50	20.64	6.10	93.31
Undercoat, oil base (n									
Roll & brush, 1 coat		075	74.00	04.07	0.04	00.44	40.00	40.00	04.00
Slow	75	275	71.80	34.27	8.21	26.11	13.03	13.06	94.68
Medium	93	268	62.80	35.22	10.16	23.43	17.21	10.32	96.34
Fast	110	250	53.90	36.27	12.80	21.56	21.90	6.48	99.01
Split coat (1/2 underco		mel), wateı	r base (ma	nterial #3 -	+ #9)				
Slow	.oat 95	310	61.45	27.05	6.51	19.82	10.14	10.16	73.68
Medium	113	298	53.80	28.98	8.38	18.05	13.85	8.31	77.57
Fast	130	285	46.10	30.69	10.82	16.03	17.89	5.29	80.87
i dot	100	200	40.10	30.03	10.02	10.10	17.00	0.20	00.07
Split coat (1/2 underco		mel), oil ba	se (mater	ial #4 + #′	10)				
Slow	95	310	115.80	27.05	6.51	37.35	13.47	13.50	97.88
Medium	113	298	101.30	28.98	8.38	33.99	17.84	10.70	99.89
Fast	130	285	86.85	30.69	10.82	30.47	22.32	6.60	100.90
Enamel, water base (r Roll & brush 1st finis	,								
Slow	85	300	67.00	30.24	7.24	22.33	11.37	11.39	82.57
Medium	103	288	58.60	31.80	9.19	20.35	15.34	9.20	85.88
Fast	120	275	50.20	33.25	11.72	18.25	19.60	5.80	88.62
Roll & brush 2nd or	additional fin	ish coats							
Slow	95	310	67.00	27.05	6.51	21.61	10.48	10.50	76.15
Medium	113	298	58.60	28.98	8.38	19.66	14.26	8.55	79.83
Fast	130	285	50.20	30.69	10.82	17.61	18.33	5.42	82.87
1 451	100	200	00.20	00.00	10.02	17.01	10.00	0.72	02.01
Enamel, oil base (mat Roll & brush 1st finis									
Slow	85	300	159.80	30.24	7.24	53.27	17.25	17.28	125.28
Medium	103	288	139.80	31.80	9.19	48.54	22.38	13.43	125.34
Fast	120	275	119.80	33.25	11.72	43.56	27.45	8.12	124.10
Roll & brush 2nd or	additional fin	ish coats							
Slow	95	310	159.80	27.05	6.51	51.55	16.17	16.20	117.48
Medium	113	298	139.80	28.98	8.38	46.91	21.07	12.64	117.98
Fast	130	285	119.80	30.69	10.82	42.04	25.90	7.66	117.11

Cabinet estimates are based on overall dimensions (length times width) to 8 feet high and include painting the cabinet face, back of doors, stiles and rails. See Cabinet backs for painting the inside back wall of the cabinets. Use these figures to estimate paint grade kitchen cabinets. Use the Opening Count Method to estimate paint grade pullmans, vanities, bars or linen cabinets. For heights above 8 feet, apply the High Time Difficulty Factors to labor costs and the labor burden cost categories and add these figures to the total cost. Measurements are based on total area of cabinet faces. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor		Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Cabinets, paint gra	ade. sprav	applica	tion						
Undercoat, water base									
Spray 1 coat									
Slow	125	125	55.90	20.56	4.94	44.72	13.34	13.37	96.93
Medium	140	113	49.00	23.39	6.75	43.36	18.38	11.03	102.91
Fast	155	100	42.00	25.74	9.08	42.00	23.82	7.05	107.69
Undercoat, oil base (m	naterial #4)								
Spray 1 coat	,								
Slow	125	135	71.80	20.56	4.94	53.19	14.95	14.98	108.62
Medium	140	123	62.80	23.39	6.75	51.06	20.30	12.18	113.68
Fast	155	110	53.90	25.74	9.08	49.00	25.99	7.69	117.50
Split coat (1/2 underco	oat + 1/2 ena	mel), wateı	base (ma	terial #3 +	· #9)				
Spray each coat		,.	,		,				
Slow	200	175	61.45	12.85	3.09	35.11	9.70	9.72	70.47
Medium	225	163	53.80	14.56	4.18	33.01	12.95	7.77	72.47
Fast	250	150	46.10	15.96	5.63	30.73	16.22	4.80	73.34
Split coat (1/2 underco	oat + 1/2 ena	mel), oil ba	se (materi	al #4 + #1	0)				
Slow	200	175	115.80	12.85	3.09	66.17	15.60	15.63	113.34
Medium	225	163	101.30	14.56	4.18	62.15	20.23	12.14	113.26
Fast	250	150	86.85	15.96	5.63	57.90	24.64	7.29	111.42
Enamel, water base (r									
Spray 1st finish coat		150	67.00	12.00	2.25	44.67	11.76	11 70	0E 1E
Slow	185	150	67.00	13.89	3.35	44.67		11.78	85.45 87.58
Medium	210 235	138 125	58.60 50.20	15.60	4.49	42.46 40.16	15.64	9.39	88.52
Fast	233	123	50.20	16.98	6.02	40.16	19.57	5.79	00.32
Spray 2nd or addition	nal finish coa	ts							
Slow	200	175	67.00	12.85	3.09	38.29	10.30	10.32	74.85
Medium	225	163	58.60	14.56	4.18	35.95	13.68	8.21	76.58
Fast	250	150	50.20	15.96	5.63	33.47	17.07	5.05	77.18
Enamel, oil base (mate Spray 1st finish coat									
Slow	185	160	159.80	13.89	3.35	99.88	22.25	22.30	161.67
Medium	210	148	139.80	15.60	4.49	94.46	28.64	17.19	160.38
Fast	235	135	119.80	16.98	6.02	88.74	34.63	10.24	156.61
Spray 2nd or additio	nal finish coa	ats							
Slow	200	185	159.80	12.85	3.09	86.38	19.44	19.48	141.24
Medium	225	173	139.80	14.56	4.18	80.81	24.90	14.94	139.39
Fast	250	160	119.80	15.96	5.63	74.88	29.91	8.85	135.23

Cabinet estimates are based on overall dimensions (length times width) to 8 feet high and include painting the cabinet face, back of doors, stiles and rails. See Cabinet backs for painting the inside back wall of the cabinets. Use these figures to estimate paint grade kitchen cabinets. Use the Opening Count Method to estimate paint grade pullmans, vanities, bars or linen cabinets. For heights above 8 feet, apply the High Time Difficulty Factors to labor costs and the labor burden cost categories and add these figures to the total cost. Measurements are based on total area of cabinet faces. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

								5 6	
	Labor SF per	Material coverage	Material cost per	Labor cost per	Labor burden	Material cost per	Overhead per	Profit per	Total price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Cabinets, stain grad	le								
Stain, seal & 2 coats lac STEP 1: Sand & putty	quer syste	m (7 step p	rocess)						
Slow	125			20.56	4.94		4.84	4.85	35.19
Medium	150			21.83	6.32		7.04	4.22	39.41
Fast	175			22.80	8.02		9.56	2.83	43.21
STEP 2 & 3: Stain (m Brush 1 coat & wipe	aterial #11	a) & wipe							
Slow	65	450	87.30	39.54	9.48	19.40	13.00	13.03	94.45
Medium	75	400	76.40	43.67	12.60	19.10	18.85	11.31	105.53
Fast	85	350	65.50	46.94	16.54	18.71	25.49	7.54	115.22
Spray 1 coat & wipe									
Slow	250	175	87.30	10.28	2.47	49.89	11.90	11.93	86.47
Medium	350	138	76.40	9.36	2.71	55.36	16.86	10.11	94.40
Fast	450	100	65.50	8.87	3.11	65.50	24.03	7.11	108.62
STEP 4: Sanding sea Brush 1 coat	ler (materia	al #11b)							
Slow	110	450	70.90	23.36	5.61	15.76	8.50	8.52	61.75
Medium	120	425	62.10	27.29	7.87	14.61	12.45	7.47	69.69
Fast	130	400	53.20	30.69	10.82	13.30	16.99	5.03	76.83
Spray 1 coat									
Slow	330	175	70.90	7.79	1.87	40.51	9.53	9.55	69.25
Medium	430	138	62.10	7.62	2.21	45.00	13.71	8.22	76.76
Fast	530	100	53.20	7.53	2.67	53.20	19.65	5.81	88.86
STEP 5: Sand lightly									
Slow	200			12.85	3.09		3.03	3.03	22.00
Medium	250			13.10	3.78		4.22	2.53	23.63
Fast	300			13.30	4.68		5.58	1.65	25.21
STEP 6 & 7: Lacquer Brush 1st coat	(material #	¹ 11c), 2 coa	ats						
Slow	120	375	87.80	21.42	5.13	23.41	9.49	9.51	68.96
Medium	165	350	76.80	19.85	5.73	21.94	11.88	7.13	66.53
Fast	215	325	65.90	18.56	6.54	20.28	14.07	4.16	63.61
Brush 2nd coat									
Slow	130	400	87.80	19.77	4.74	21.95	8.83	8.85	64.14
Medium	173	388	76.80	18.93	5.47	19.79	11.05	6.63	61.87
Fast	225	375	65.90	17.73	6.24	17.57	12.88	3.81	58.23
Spray 1st coat									
Slow	275	150	87.80	9.35	2.25	58.53	13.32	13.35	96.80
Medium	388	100	76.80	8.44	2.45	76.80	21.92	13.15	122.76
Fast	500	75	65.90	7.98	2.82	87.87	30.59	9.05	138.31

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	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Tota
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price pe
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 S
Spray 2nd coat									
Slow	350	200	87.80	7.34	1.77	43.90	10.07	10.09	73.17
Medium	475	163	76.80	6.89	2.02	47.12	14.00	8.40	78.4
Fast	600	125	65.90	6.65	2.36	52.72	19.13	5.66	86.52
Complete 7 step stain,	seal & 2 c	oat lacque	r system (material #	11)				
Brush all coats		•	, ,		,				
Slow	20	125	83.50	128.50	30.85	66.80	42.97	43.06	312.18
Medium	25	113	73.00	131.00	37.84	64.60	58.37	35.02	326.83
Fast	30	100	62.60	133.00	46.92	62.60	75.19	22.24	339.9
Spray all coats									
Slow	40	40	83.50	64.25	15.43	208.75	54.80	54.92	398.15
Medium	50	30	73.00	65.50	18.92	243.33	81.94	49.16	458.8
Fast	60	21	62.60	66.50	23.48	298.10	120.30	35.59	543.97
Shellac, clear (materia Brush each coat Slow	I #12) 175	525	115.80	14.69	3.51	22.06	7.65	7.67	55.58
Medium	200	513	101.40	16.38	4.73	19.77	10.22	6.13	57.23
Fast	225	500	86.90	17.73	6.24	17.38	12.82	3.79	57.96
Varnish, flat or gloss (r Brush each coat	material #3	0c)							
Slow	155	475	112.40	16.58	3.98	23.66	8.40	8.42	61.04
Medium	180	463	98.30	18.19	5.28	21.23	11.17	6.70	62.57
Fast	205	450	84.30	19.46	6.88	18.73	13.97	4.13	63.1
Penetrating stain wax Brush 1st coat	(material #	14) & polis	h						
Slow	125	575	137.30	20.56	4.94	23.88	9.38	9.40	68.16
	150	538	120.20	21.83	6.32	22.34	12.62	7.57	70.68
Medium				00.00	0.00	20.60	15.05	4 70	72.09
Medium Fast	175	500	103.00	22.80	8.02	20.60	15.95	4.72	12.08
		500	103.00	22.80	8.02	20.60	15.95	4.72	72.03
Fast		500 600	103.00	17.13	4.13	22.88	8.38	8.40	
Fast Brush 2nd or addition	al coats								60.92 63.01

Cabinet estimates are based on overall dimensions (length times width) to 8 feet high. Use these figures to estimate stain grade kitchen, bar, linen, pullman or vanity cabinets. For the stain, seal and lacquer process, the figures include finishing both sides of cabinet doors, stiles and rails with a fog coat of stain on shelves and the wall behind the cabinet (cabinet back). See Cabinet backs for painting the inside back wall of the cabinets. For heights above 8 feet, use the High Time Difficulty Factors on page 139. Measurements are based on total area of cabinet faces. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Ceiling panels, sus	spended. 1	fiber pan	els in T	-bar fran	nes. bru	sh appl	ication		
Flat latex, water base (•	•			,				
Brush 1st coat	,								
Slow	80	260	50.60	32.13	7.71	19.46	11.27	11.29	81.86
Medium	110	230	44.30	29.77	8.60	19.26	14.41	8.64	80.68
Fast	140	200	38.00	28.50	10.04	19.00	17.84	5.28	80.66
Brush 2nd or addition	nal coats								
Slow	130	300	50.60	19.77	4.74	16.87	7.86	7.88	57.12
Medium	150	275	44.30	21.83	6.32	16.11	11.06	6.64	61.96
Fast	170	250	38.00	23.47	8.27	15.20	14.55	4.31	65.80
Enamel, water base (m Brush 1st coat	naterial #9)								
Slow	65	260	67.00	39.54	9.48	25.77	14.21	14.24	103.24
Medium	100	230	58.60	32.75	9.46	25.48	16.92	10.15	94.76
Fast	125	200	50.20	31.92	11.26	25.10	21.17	6.26	95.71
Brush 2nd or addition	nal coats								
Slow	115	300	67.00	22.35	5.38	22.33	9.51	9.53	69.10
Medium	135	275	58.60	24.26	7.02	21.31	13.15	7.89	73.63
Fast	155	250	50.20	25.74	9.08	20.08	17.02	5.04	76.96
Enamel, oil base (mate Brush 1st coat	erial #10)								
Slow	65	250	159.80	39.54	9.48	63.92	21.46	21.51	155.91
Medium	95	213	139.80	34.47	9.98	65.63	27.52	16.51	154.11
Fast	125	175	119.80	31.92	11.26	68.46	34.61	10.24	156.49
Brush 2nd or addition	nal coats								
Slow	115	275	159.80	22.35	5.38	58.11	16.31	16.34	118.49
Medium	135	260	139.80	24.26	7.02	53.77	21.26	12.76	119.07
Fast	155	240	119.80	25.74	9.08	49.92	26.27	7.77	118.78

	Labor SF per	Material coverage	Material cost per	Labor cost per	Labor burden	cost per	Overhead per	Profit per	Total price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Ceiling panels, susp	pended, f	iber pan	els in T	bar fra	me, roll a	pplicat	ion		
Flat latex, water base (n	naterial #5)	•							
Roll 1st coat									
Slow	150	270	50.60	17.13	4.13	18.74	7.60	7.61	55.21
Medium	215	235	44.30	15.23	4.40	18.85	9.62	5.77	53.87
Fast	280	200	38.00	14.25	5.02	19.00	11.87	3.51	53.65
Roll 2nd or additional	coats								
Slow	225	280	50.60	11.42	2.73	18.07	6.12	6.14	44.48
Medium	288	260	44.30	11.37	3.28	17.04	7.93	4.76	44.38
Fast	350	240	38.00	11.40	4.04	15.83	9.69	2.87	43.83
Enamel, water base (ma	aterial #9)								
Slow	135	250	67.00	19.04	4.58	26.80	9.58	9.60	69.60
Medium	200	220	58.60	16.38	4.73	26.64	11.94	7.16	66.85
Fast	265	190	50.20	15.06	5.29	26.42	14.51	4.29	65.57
Roll 2nd or additional	finish coats								
Slow	210	280	67.00	12.24	2.93	23.93	7.43	7.45	53.98
Medium	273	260	58.60	12.00	3.45	22.54	9.50	5.70	53.19
Fast	335	240	50.20	11.91	4.23	20.92	11.48	3.40	51.94
Enamel, oil base (mater Roll 1st coat	ial #10)								
Slow	135	240	159.80	19.04	4.58	66.58	17.14	17.17	124.51
Medium	200	230	139.80	16.38	4.73	60.78	20.47	12.28	114.64
Fast	265	210	119.80	15.06	5.29	57.05	24.00	7.10	108.50
Roll 2nd or additional	finish coats								
Slow	210	275	159.80	12.24	2.93	58.11	13.93	13.96	101.17
Medium	273	250	139.80	12.00	3.45	55.92	17.85	10.71	99.93
Fast	335	230	119.80	11.91	4.23	52.09	21.14	6.25	95.62

	Labor SF per	Material coverage	Material cost per	Labor cost per	Labor burden	cost per	Overhead per	Profit per	Total price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Ceiling panels, sus	spended, 1	fiber pan	els in T	-bar frai	me, spra	y applic	ation		
Flat latex, water base (material #5)	•							
Spray 1st coat									
Slow	300	250	50.60	8.57	2.04	20.24	5.87	5.88	42.60
Medium	345	238	44.30	9.49	2.75	18.61	7.71	4.63	43.19
Fast	390	225	38.00	10.23	3.59	16.89	9.53	2.82	43.06
Spray 2nd or addition	nal coats								
Slow	500	270	50.60	5.14	1.23	18.74	4.77	4.78	34.66
Medium	545	260	44.30	6.01	1.71	17.04	6.20	3.72	34.68
Fast	590	250	38.00	6.76	2.36	15.20	7.55	2.23	34.10
Enamel, water base (m	naterial #9)								
Spray 1st coat									
Slow	275	250	67.00	9.35	2.25	26.80	7.29	7.31	53.00
Medium	325	238	58.60	10.08	2.92	24.62	9.40	5.64	52.66
Fast	375	225	50.20	10.64	3.77	22.31	11.38	3.37	51.47
Spray 2nd or addition	nal coats								
Slow	450	275	67.00	5.71	1.37	24.36	5.97	5.99	43.40
Medium	500	263	58.60	6.55	1.89	22.28	7.68	4.61	43.01
Fast	550	250	50.20	7.25	2.57	20.08	9.27	2.74	41.91
Enamel, oil base (mate	erial #10)								
Spray 1st coat									
Slow	275	240	159.80	9.35	2.25	66.58	14.85	14.88	107.91
Medium	325	220	139.80	10.08	2.92	63.55	19.14	11.48	107.17
Fast	375	200	119.80	10.64	3.77	59.90	23.03	6.81	104.15
Spray 2nd or addition	nal coats								
Slow	450	250	159.80	5.71	1.37	63.92	13.49	13.52	98.01
Medium	500	238	139.80	6.55	1.89	58.74	16.80	10.08	94.06
Fast	550	225	119.80	7.25	2.57	53.24	19.55	5.78	88.39

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	T. ()
			Matchai	Laboi	Laboi	ivialeriai	Overnead	FIOIIL	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Ceiling pans	s, metal, exterior	enamel	finish						
Enamel, water	base (material #24)								
Brush each									
Slow	80	450	80.00	32.13	7.71	17.78	10.95	10.97	79.54
Mediu	m 100	388	70.00	32.75	9.46	18.04	15.06	9.04	84.35
Fast	125	325	60.00	31.92	11.26	18.46	19.11	5.65	86.40
Enamel, oil ba	se (material #25)								
Brush each	coat								
Slow	80	400	105.50	32.13	7.71	26.38	12.58	12.61	91.41
Mediu	m 103	338	92.30	31.80	9.19	27.31	17.08	10.25	95.63
Fast	125	275	79.10	31.92	11.26	28.76	22.30	6.60	100.84
Enamel, water Roll each co	base (material #24) at								
Slow	175	425	80.00	14.69	3.51	18.82	7.04	7.05	51.11
Mediu	m 200	368	70.00	16.38	4.73	19.02	10.03	6.02	56.18
Fast	225	300	60.00	17.73	6.24	20.00	13.64	4.03	61.64
Enamel, oil ba Roll each co	se (material #25) at								
Slow	175	375	105.50	14.69	3.51	28.13	8.81	8.83	63.97
Mediu	m 200	313	92.30	16.38	4.73	29.49	12.65	7.59	70.84
Fast	225	250	79.10	17.73	6.24	31.64	17.25	5.10	77.96
Enamel, water Spray each									
Slow	550	380	80.00	4.67	1.13	21.05	5.10	5.11	37.06
Mediu		370	70.00	5.46	1.59	18.92	6.49	3.89	36.35
Fast	650	260	60.00	6.14	2.17	23.08	9.73	2.88	44.00
Enamel, oil ba Spray each	se (material #25) coat								
Slow	550	330	105.50	4.67	1.13	31.97	7.17	7.19	52.13
Mediu		270	92.30	5.46	1.59	34.19	10.31	6.18	57.73
Fast	650	210	79.10	6.14	2.17	37.67	14.25	4.22	64.45

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	Labor	Material	Material	Labor	Labor		Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Ceilings, acoustic s	spray-on	texture o	n gypsı	ım dryv	vall				
Acoustic spray-on textu	ıre, primer (ı	material #6	5)						
Spray prime coat									
Slow	250	100	37.60	10.28	2.47	37.60	9.57	9.59	69.51
Medium	300	90	32.90	10.92	3.14	36.56	12.66	7.60	70.88
Fast	350	80	28.20	11.40	4.04	35.25	15.71	4.65	71.05
Acoustic spray-on textu	re, finish (m	naterial #7)							
Spray 1st finish coat									
Slow	400	180	49.00	6.43	1.54	27.22	6.69	6.70	48.58
Medium	450	170	42.90	7.28	2.09	25.24	8.66	5.19	48.46
Fast	500	160	36.70	7.98	2.82	22.94	10.46	3.09	47.29
Spray 2nd or addition	al finish coa	ıts							
Slow	500	200	49.00	5.14	1.23	24.50	5.87	5.88	42.62
Medium	550	188	42.90	5.95	1.73	22.82	7.62	4.57	42.69
Fast	600	175	36.70	6.65	2.36	20.97	9.29	2.75	42.02

	Labor SF per manhour	Material coverage SF/pound	Material cost per pound	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Ceilings, stipple fin Stipple finish texture pai Spray each coat		•	•	-					
Slow	225	10.0	1.84	11.42	2.73	18.40	6.19	6.20	44.94
Medium	250	7.5	1.61	13.10	3.78	21.47	9.59	5.75	53.69
Fast	275	5.0	1.38	14.51	5.14	27.60	14.64	4.33	66.22

	Labor	Material	Material	Labor	Labor		Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Ceilings, gypsum o	Irywall, ar	nti-graffi	ti stain e	liminat	or				
Water base primer and	pigmented s	sealer (ma	terial #39)						
Roll & brush each coa	at								
Slow	350	450	75.60	7.34	1.77	16.80	4.92	4.93	35.76
Medium	375	425	66.20	8.73	2.54	15.58	6.71	4.02	37.58
Fast	400	400	56.70	9.98	3.52	14.18	8.58	2.54	38.80
Oil base primer and pig	ımented sea	ler (materia	al #40)						
Roll & brush each coa		•	,						
Slow	350	400	81.90	7.34	1.77	20.48	5.62	5.63	40.84
Medium	375	388	71.60	8.73	2.54	18.45	7.43	4.46	41.61
Fast	400	375	61.40	9.98	3.52	16.37	9.26	2.74	41.87
Polyurethane 2 part sys	stem (materi	al #41)							
Roll & brush each coa	at	,							
Slow	300	400	251.60	8.57	2.04	62.90	13.97	14.00	101.48
Medium	325	375	220.20	10.08	2.92	58.72	17.93	10.76	100.41
Fast	350	350	188.70	11.40	4.04	53.91	21.49	6.36	97.20

	Labor	Material	Material	Labor	Labor		Overhead	Profit	Total
	SF per manhour	coverage SF/gallon	cost per gallon	cost per 100 SF	burden 100 SF	cost per 100 SF	per 100 SF	per 100 SF	price per 100 SF
Ceilings, gypsum d	rywall, or	ange pe	el or kn	ock-dov	vn textur	e, brus	h		
Flat latex, water base (r	naterial #5)								
Brush 1st coat									
Slow	150	300	50.60	17.13	4.13	16.87	7.24	7.26	52.63
Medium	175	288	44.30	18.71	5.39	15.38	9.88	5.93	55.29
Fast	200	275	38.00	19.95	7.04	13.82	12.65	3.74	57.20
Brush 2nd coat									
Slow	175	350	50.60	14.69	3.51	14.46	6.21	6.22	45.09
Medium	200	338	44.30	16.38	4.73	13.11	8.56	5.13	47.91
Fast	225	325	38.00	17.73	6.24	11.69	11.06	3.27	49.99
Brush 3rd or additiona	al coats								
Slow	200	400	50.60	12.85	3.09	12.65	5.43	5.44	39.46
Medium	225	375	44.30	14.56	4.18	11.81	7.65	4.59	42.79
Fast	250	350	38.00	15.96	5.63	10.86	10.06	2.98	45.49
Sealer, water base (mat	terial #1)								
Brush prime coat									
Slow	175	300	54.70	14.69	3.51	18.23	6.93	6.94	50.30
Medium	200	288	47.80	16.38	4.73	16.60	9.43	5.66	52.80
Fast	225	275	41.00	17.73	6.24	14.91	12.06	3.57	54.51
Sealer, oil base (materia	al #2)								
Brush prime coat	•								
Slow	175	250	73.30	14.69	3.51	29.32	9.03	9.05	65.60
Medium	200	238	64.10	16.38	4.73	26.93	12.01	7.21	67.26
Fast	225	225	55.00	17.73	6.24	24.44	15.01	4.44	67.86
Enamel, water base (ma	aterial #9)								
Brush 1st finish coat									
Slow	150	350	67.00	17.13	4.13	19.14	7.67	7.69	55.76
Medium	175	338	58.60	18.71	5.39	17.34	10.37	6.22	58.03
Fast	200	325	50.20	19.95	7.04	15.45	13.16	3.89	59.49
Brush 2nd or additiona									
Slow	175	400	67.00	14.69	3.51	16.75	6.64	6.66	48.25
Medium	200	375	58.60	16.38	4.73	15.63	9.19	5.51	51.44
Fast	225	350	50.20	17.73	6.24	14.34	11.88	3.51	53.70

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Enamel oil base (mater	ial #10)								
Enamel, oil base (mater Brush 1st finish coat	iai # 10)								
Slow	150	325	159.80	17.13	4.13	49.17	13.38	13.41	97.22
Medium	175	313	139.80	18.71	5.39	44.66	17.20	10.32	96.28
Fast	200	300	119.80	19.95	7.04	39.93	20.75	6.14	93.81
Brush 2nd or additiona	al finish coa	ts							
Slow	150	400	159.80	17.13	4.13	39.95	11.63	11.65	84.49
Medium	175	375	139.80	18.71	5.39	37.28	15.35	9.21	85.94
Fast	200	350	119.80	19.95	7.04	34.23	18.98	5.61	85.81
Epoxy coating, white (m	aterial #52)								
Brush 1st coat	•								
Slow	125	350	255.10	20.56	4.94	72.89	18.69	18.73	135.81
Medium	150	325	223.20	21.83	6.32	68.68	24.21	14.52	135.56
Fast	175	300	191.30	22.80	8.02	63.77	29.33	8.68	132.60
Brush 2nd or additiona	al coats								
Slow	175	375	255.10	14.69	3.51	68.03	16.39	16.42	119.04
Medium	200	350	223.20	16.38	4.73	63.77	21.22	12.73	118.83
Fast	225	325	191.30	17.73	6.24	58.86	25.68	7.60	116.11

Ceiling estimates are based on overall dimensions (length times width) to 8 feet high. Do not make deductions for openings in the ceiling area that are under 100 square feet. For heights above 8 feet, use the High Time Difficulty Factors on page 139. ADD for cutting-in at ceilings and protecting adjacent surfaces if ceilings alone are being painted, not walls. Otherwise, figure any cutting-in time with walls. See the notes under the wall formulas for clarification. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Laban	NA - 1 1	Matarial	Laban	Labor	Matadal	0	D (1)	T-1-1
	Labor SF per	Material coverage	Material cost per	Labor cost per	Labor burden	cost per	Overhead	Profit per	Total price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	per 100 SF	100 SF	100 SF
			94						
Ceilings, gypsum o	drywall, o	range pe	el or kn	ock-dov	vn textur	e, roll			
Flat latex, water base ((material #5)								
Roll 1st coat									
Slow	325	300	50.60	7.91	1.91	16.87	5.07	5.08	36.84
Medium	350	275	44.30	9.36	2.71	16.11	7.05	4.23	39.46
Fast	375	250	38.00	10.64	3.77	15.20	9.18	2.71	41.50
Roll 2nd coat									
Slow	350	325	50.60	7.34	1.77	15.57	4.69	4.70	34.07
Medium	375	313	44.30	8.73	2.54	14.15	6.35	3.81	35.58
Fast	400	300	38.00	9.98	3.52	12.67	8.11	2.40	36.68
Roll 3rd or additional	coats								
Slow	400	350	50.60	6.43	1.54	14.46	4.26	4.27	30.96
Medium	425	338	44.30	7.71	2.21	13.11	5.76	3.46	32.25
Fast	450	325	38.00	8.87	3.11	11.69	7.34	2.17	33.18
Sealer, water base (ma	aterial #1)								
Roll prime coat									
Slow	350	300	54.70	7.34	1.77	18.23	5.19	5.20	37.73
Medium	375	275	47.80	8.73	2.54	17.38	7.16	4.29	40.10
Fast	400	250	41.00	9.98	3.52	16.40	9.27	2.74	41.91
Sealer, oil base (mater	ial #2)								
Roll prime coat									
Slow	350	275	73.30	7.34	1.77	26.65	6.79	6.81	49.36
Medium	375	250	64.10	8.73	2.54	25.64	9.22	5.53	51.66
Fast	400	225	55.00	9.98	3.52	24.44	11.76	3.48	53.18
Enamel, water base (m	naterial #9)								
Roll 1st finish coat									
Slow	325	325	67.00	7.91	1.91	20.62	5.78	5.79	42.01
Medium	350	313	58.60	9.36	2.71	18.72	7.70	4.62	43.11
Fast	375	300	50.20	10.64	3.77	16.73	9.65	2.85	43.64
Roll 2nd or additiona	I finish coats								
Slow	375	350	67.00	6.85	1.66	19.14	5.25	5.26	38.16
Medium	400	338	58.60	8.19	2.36	17.34	6.98	4.19	39.06
Fast	425	325	50.20	9.39	3.30	15.45	8.73	2.58	39.45

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Enamel, oil base (mater	rial #10)								
Roll 1st finish coat	1ai # 10)								
Slow	325	300	159.80	7.91	1.91	53.27	11.99	12.01	87.09
Medium	350	275	139.80	9.36	2.71	50.84	15.73	9.44	88.08
Fast	375	250	119.80	10.64	3.77	47.92	19.32	5.71	87.36
Roll 2nd or additional									
Slow	375	300	159.80	6.85	1.66	53.27	11.73	11.76	85.27
Medium	400	288	139.80	8.19	2.36	48.54	14.78	8.87	82.74
Fast	425	275	119.80	9.39	3.30	43.56	17.44	5.16	78.85
Epoxy coating, white (m	naterial #52°)							
Roll 1st coat		,							
Slow	300	300	255.10	8.57	2.04	85.03	18.18	18.21	132.03
Medium	325	288	223.20	10.08	2.92	77.50	22.62	13.57	126.69
Fast	350	275	191.30	11.40	4.04	69.56	26.34	7.79	119.13
Dall Oad an additional									
Roll 2nd or additional		000	055.40	7.04	4 77	05.00	47.00	47.00	400.04
Slow	350	300	255.10	7.34	1.77	85.03	17.88	17.92	129.94
Medium	375	288	223.20	8.73	2.54	77.50	22.19	13.31	124.27
Fast	400	275	191.30	9.98	3.52	69.56	25.75	7.62	116.43

Ceiling estimates are based on overall dimensions (length times width) to 8 feet high. Do not make deductions for openings in the ceiling area that are under 100 square feet. For heights above 8 feet, use the High Time Difficulty Factors on page 139. ADD for cutting-in at ceilings and protecting adjacent surfaces if ceilings alone are being painted, not walls. Otherwise, figure any cutting-in time with walls. See the notes under the wall formulas for clarification. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor		Overhead	Profit	Total
	SF per manhour	coverage SF/gallon	cost per gallon	cost per 100 SF	burden 100 SF	cost per 100 SF	per 100 SF	per 100 SF	price per 100 SF
Ceilings, gypsum o	drywall, o	range pe	el or kn	ock-dov	vn textur	e, spray	,		
Flat latex, water base ((material #5)								
Spray 1st coat									
Slow	650	225	50.60	3.95	.96	22.49	5.20	5.21	37.81
Medium	750	200	44.30	4.37	1.24	22.15	6.95	4.17	38.88
Fast	850	175	38.00	4.69	1.68	21.71	8.70	2.57	39.35
Spray 2nd coat									
Slow	775	250	50.60	3.32	.79	20.24	4.63	4.64	33.62
Medium	875	225	44.30	3.74	1.07	19.69	6.13	3.68	34.31
Fast	975	200	38.00	4.09	1.47	19.00	7.60	2.25	34.41
Spray 3rd or addition	al coats								
Slow	825	275	50.60	3.12	.74	18.40	4.23	4.24	30.73
Medium	925	250	44.30	3.54	1.02	17.72	5.57	3.34	31.19
Fast	1025	225	38.00	3.89	1.40	16.89	6.87	2.03	31.08
Sealer, water base (ma	aterial #1)								
Spray prime coat	•								
Slow	700	225	54.70	3.67	.89	24.31	5.48	5.49	39.84
Medium	800	200	47.80	4.09	1.19	23.90	7.29	4.38	40.85
Fast	900	175	41.00	4.43	1.56	23.43	9.12	2.70	41.24
Sealer, oil base (mater	rial #2)								
Spray prime coat	•								
Slow	700	200	73.30	3.67	.89	36.65	7.83	7.84	56.88
Medium	800	188	64.10	4.09	1.19	34.10	9.84	5.91	55.13
Fast	900	175	55.00	4.43	1.56	31.43	11.60	3.43	52.45
Enamel, water base (m	naterial #9)								
Spray 1st finish coat									
Slow	725	250	67.00	3.54	.86	26.80	5.93	5.94	43.07
Medium	825	225	58.60	3.97	1.14	26.04	7.79	4.67	43.61
Fast	925	200	50.20	4.31	1.52	25.10	9.59	2.84	43.36
Spray 2nd or additio	nal finish co	at							
Slow	775	275	67.00	3.32	.79	24.36	5.41	5.42	39.30
Medium	875	250	58.60	3.74	1.07	23.44	7.07	4.24	39.56
Fast	975	225	50.20	4.09	1.47	22.31	8.63	2.55	39.05

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Enamel, oil base (mate	,								
Spray 1st finish coat	•								
Slow	725	225	159.80	3.54	.86	71.02	14.33	14.36	104.11
Medium	825	213	139.80	3.97	1.14	65.63	17.69	10.61	99.04
Fast	925	200	119.80	4.31	1.52	59.90	20.38	6.03	92.14
Spray 2nd or addition	onal finish coa	at							
Slow	775	250	159.80	3.32	.79	63.92	12.93	12.96	93.92
Medium	875	238	139.80	3.74	1.07	58.74	15.89	9.53	88.97
Fast	975	225	119.80	4.09	1.47	53.24	18.22	5.39	82.41

Ceiling estimates are based on overall dimensions (length times width) to 8 feet high. Do not make deductions for openings in the ceiling area that are under 100 square feet. For heights above 8 feet, use the High Time Difficulty Factors on page 139. ADD for cutting-in at ceilings and protecting adjacent surfaces if ceilings alone are being painted, not walls. Otherwise, figure any cutting-in and protection time with the walls. See the notes under the wall formulas for clarification. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor		Overhead	Profit	Total
	SF per manhour	coverage SF/gallon	cost per gallon	cost per 100 SF	burden 100 SF	cost per 100 SF	per 100 SF	per 100 SF	price per 100 SF
Ceilings, gypsum d	rywall, sa	and finisl	n or ski	trowe	l texture,	brush			
Flat latex, water base (r	naterial #5)								
Brush 1st coat									
Slow	175	325	50.60	14.69	3.51	15.57	6.42	6.43	46.62
Medium	200	313	44.30	16.38	4.73	14.15	8.82	5.29	49.37
Fast	225	300	38.00	17.73	6.24	12.67	11.36	3.36	51.36
Brush 2nd coat									
Slow	200	400	50.60	12.85	3.09	12.65	5.43	5.44	39.46
Medium	238	375	44.30	13.76	3.97	11.81	7.39	4.43	41.36
Fast	275	350	38.00	14.51	5.14	10.86	9.45	2.80	42.76
Brush 3rd or additiona	al coats								
Slow	225	425	50.60	11.42	2.73	11.91	4.95	4.96	35.97
Medium	263	400	44.30	12.45	3.59	11.08	6.78	4.07	37.97
Fast	300	375	38.00	13.30	4.68	10.13	8.72	2.58	39.41
Sealer, water base (mat	terial #1)								
Brush prime coat									
Slow	200	325	54.70	12.85	3.09	16.83	6.22	6.24	45.23
Medium	225	313	47.80	14.56	4.18	15.27	8.51	5.11	47.63
Fast	250	300	41.00	15.96	5.63	13.67	10.93	3.23	49.42
Sealer, oil base (materia	al #2)								
Brush prime coat									
Slow	200	325	73.30	12.85	3.09	22.55	7.31	7.33	53.13
Medium	225	313	64.10	14.56	4.18	20.48	9.81	5.89	54.92
Fast	250	300	55.00	15.96	5.63	18.33	12.38	3.66	55.96
Enamel, water base (ma	aterial #9)								
Brush 1st finish coat	000	400	07.00	40.05	0.00	40.75	0.04	0.00	45.40
Slow	200	400	67.00	12.85	3.09	16.75	6.21	6.22	45.12
Medium	225	375	58.60	14.56	4.18	15.63	8.60	5.16	48.13
Fast	250	350	50.20	15.96	5.63	14.34	11.14	3.29	50.36
Brush 2nd or additiona									
Slow	225	425	67.00	11.42	2.73	15.76	5.68	5.70	41.29
Medium	263	400	58.60	12.45	3.59	14.65	7.68	4.61	42.98
Fast	300	375	50.20	13.30	4.68	13.39	9.73	2.88	43.98

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Enamel, oil base (mater	rial #10)								
Brush 1st finish coat									
Slow	200	375	159.80	12.85	3.09	42.61	11.12	11.15	80.82
Medium	225	350	139.80	14.56	4.18	39.94	14.68	8.81	82.17
Fast	250	325	119.80	15.96	5.63	36.86	18.12	5.36	81.93
Brush 2nd or addition	al finish coa	ıts							
Slow	225	400	159.80	11.42	2.73	39.95	10.28	10.30	74.68
Medium	263	375	139.80	12.45	3.59	37.28	13.33	8.00	74.65
Fast	300	350	119.80	13.30	4.68	34.23	16.19	4.79	73.19
Epoxy coating, white (m	naterial #52))							
Brush 1st coat									
Slow	150	375	255.10	17.13	4.13	68.03	16.96	17.00	123.25
Medium	175	350	223.20	18.71	5.39	63.77	21.97	13.18	123.02
Fast	225	325	191.30	17.73	6.24	58.86	25.68	7.60	116.11
Brush 2nd or addition	al coats								
Slow	175	400	255.10	14.69	3.51	63.78	15.58	15.61	113.17
Medium	200	375	223.20	16.38	4.73	59.52	20.16	12.09	112.88
Fast	225	350	191.30	17.73	6.24	54.66	24.38	7.21	110.22

Ceiling estimates are based on overall dimensions (length times width) to 8 feet high. Do not make deductions for openings in the ceiling area that are under 100 square feet. For heights above 8 feet, use the High Time Difficulty Factors on page 139. ADD for cutting-in at ceilings and protecting adjacent surfaces if ceilings alone are being painted, not walls. Otherwise, figure any cutting-in time with walls. See the notes under the wall formulas for clarification. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

							• • •		
	Labor SF per	Material coverage	Material cost per	Labor cost per	Labor burden	Material cost per	Overhead	Profit per	Total price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	per 100 SF	100 SF	100 SF
Ceilings, gypsum o	drywall ea	and finic	h or eki	n trowel	toytura	roll			
Flat latex, water base (•		II OI SKIJ	uowei	texture,	TOIL			
Roll 1st coat	(material #5)								
Slow	200	225	E0 60	0.57	2.04	15 57	4.00	4.00	26.45
	300	325	50.60 44.30	8.57	2.04	15.57	4.98	4.99	36.15
Medium	350	300		9.36	2.71	14.77	6.71	4.03	37.58
Fast	400	275	38.00	9.98	3.52	13.82	8.47	2.51	38.30
Roll 2nd coat									
Slow	350	350	50.60	7.34	1.77	14.46	4.48	4.49	32.54
Medium	388	338	44.30	8.44	2.45	13.11	6.00	3.60	33.60
Fast	425	325	38.00	9.39	3.30	11.69	7.56	2.24	34.18
Roll 3rd or additional	Locate								
Slow	425	350	50.60	6.05	1.44	14.46	4.17	4.18	30.30
Medium									
	450 475	338	44.30	7.28	2.09	13.11	5.62	3.37	31.47
Fast	475	325	38.00	8.40	2.99	11.69	7.15	2.11	32.34
Sealer, water base (ma	aterial #1)								
Roll prime coat									
Slow	325	325	54.70	7.91	1.91	16.83	5.06	5.07	36.78
Medium	375	300	47.80	8.73	2.54	15.93	6.80	4.08	38.08
Fast	425	275	41.00	9.39	3.30	14.91	8.56	2.53	38.69
Sealer, oil base (mater	rial #2)								
Roll prime coat	ιαι π Ζ)								
Slow	325	300	73.30	7.91	1.91	24.43	6.51	6.52	47.28
Medium	375	275	64.10	8.73	2.54	23.31	8.64	5.18	48.40
Fast	425	250	55.00	9.39	3.30	22.00	10.76	3.18	48.63
Enamel, water base (n	natorial #0\								
Roll 1st finish coat	nateriai #9)								
Slow	325	350	67.00	7.91	1.91	19.14	5.50	5.51	39.97
	363								
Medium		338	58.60	9.02	2.59	17.34	7.24	4.35	40.54
Fast	400	325	50.20	9.98	3.52	15.45	8.97	2.65	40.57
Roll 2nd or additiona	I finish coats								
Slow	400	350	67.00	6.43	1.54	19.14	5.15	5.16	37.42
Medium	425	338	58.60	7.71	2.21	17.34	6.82	4.09	38.17
Fast	450	325	50.20	8.87	3.11	15.45	8.51	2.52	38.46
Enamel, oil base (mate	erial #10)								
Roll 1st finish coat									
Slow	325	325	159.80	7.91	1.91	49.17	11.21	11.23	81.43
Medium	363	313	139.80	9.02	2.59	44.66	14.07	8.44	78.78
Fast	400	300	119.80	9.98	3.52	39.93	16.56	4.90	74.89
ı dət	400	300	110.00	0.00	0.02	09.90	10.00	7.50	77.03

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Roll 2nd or additiona	I finish coats								
Slow	400	350	159.80	6.43	1.54	45.66	10.19	10.21	74.03
Medium	425	338	139.80	7.71	2.21	41.36	12.83	7.70	71.81
Fast	450	325	119.80	8.87	3.11	36.86	15.15	4.48	68.47
Epoxy coating, white (r	material #52))							
Slow	300	350	255.10	8.57	2.04	72.89	15.87	15.90	115.27
Medium	350	325	223.20	9.36	2.71	68.68	20.19	12.11	113.05
Fast	375	300	191.30	10.64	3.77	63.77	24.23	7.17	109.58
Roll 2nd or additiona	l coats								
Slow	375	375	255.10	6.85	1.66	68.03	14.54	14.57	105.65
Medium	400	350	223.20	8.19	2.36	63.77	18.58	11.15	104.05
Fast	425	325	191.30	9.39	3.30	58.86	22.18	6.56	100.29

Ceiling estimates are based on overall dimensions (length times width) to 8 feet high. Do not make deductions for openings in the ceiling area that are under 100 square feet. For heights above 8 feet, use the High Time Difficulty Factors on page 139. ADD for cutting-in at ceilings and protecting adjacent surfaces if ceilings alone are being painted, not walls. Otherwise, figure any cutting-in time with walls. See the notes under the wall formulas for clarification. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor		Overhead	Profit	Total
	SF per manhour	coverage SF/gallon	cost per gallon	cost per 100 SF	burden 100 SF	cost per 100 SF	per 100 SF	per 100 SF	price per 100 SF
Ceilings, gypsum o	Irywall, sa	and finis	h or ski	o trowe	texture,	spray			
Flat latex, water base (material #5)								
Spray 1st coat									
Slow	700	275	50.60	3.67	.89	18.40	4.36	4.37	31.69
Medium	800	250	44.30	4.09	1.19	17.72	5.75	3.45	32.20
Fast	900	225	38.00	4.43	1.56	16.89	7.09	2.10	32.07
Spray 2nd coat									
Slow	800	325	50.60	3.21	.77	15.57	3.71	3.72	26.98
Medium	900	300	44.30	3.64	1.05	14.77	4.87	2.92	27.25
Fast	1000	275	38.00	3.99	1.41	13.82	5.96	1.76	26.94
Spray 3rd or addition	al coats								
Slow	850	325	50.60	3.02	.74	15.57	3.67	3.68	26.68
Medium	950	313	44.30	3.45	.98	14.15	4.65	2.79	26.02
Fast	1050	300	38.00	3.80	1.33	12.67	5.52	1.63	24.95
Sealer, water base (ma	iterial #1)								
Spray prime coat									
Slow	750	275	54.70	3.43	.81	19.89	4.59	4.60	33.32
Medium	850	250	47.80	3.85	1.13	19.12	6.02	3.61	33.73
Fast	950	225	41.00	4.20	1.47	18.22	7.41	2.19	33.49
Sealer, oil base (materi	ial #2)								
Spray prime coat									
Slow	750	225	73.30	3.43	.81	32.58	7.00	7.01	50.83
Medium	850	213	64.10	3.85	1.13	30.09	8.76	5.26	49.09
Fast	950	200	55.00	4.20	1.47	27.50	10.29	3.04	46.50
Enamel, water base (m	aterial #9)								
Spray 1st finish coat									
Slow	750	325	67.00	3.43	.81	20.62	4.73	4.74	34.33
Medium	850	300	58.60	3.85	1.13	19.53	6.12	3.67	34.30
Fast	950	275	50.20	4.20	1.47	18.25	7.42	2.19	33.53
Spray 2nd or addition	nal finish coa	at							
Slow	800	325	67.00	3.21	.77	20.62	4.67	4.68	33.95
Medium	900	313	58.60	3.64	1.05	18.72	5.85	3.51	32.77
Fast	1000	300	50.20	3.99	1.41	16.73	6.86	2.03	31.02

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Enamel, oil base (mat	erial #10)								
Spray 1st finish coat	t								
Slow	750	300	159.80	3.43	.81	53.27	10.93	10.95	79.39
Medium	850	288	139.80	3.85	1.13	48.54	13.38	8.03	74.93
Fast	950	275	119.80	4.20	1.47	43.56	15.26	4.52	69.01
Spray 2nd or addition	onal finish co	at							
Slow	800	325	159.80	3.21	.77	49.17	10.10	10.12	73.37
Medium	900	313	139.80	3.64	1.05	44.66	12.34	7.40	69.09
Fast	1000	300	119.80	3.99	1.41	39.93	14.05	4.16	63.54

Ceiling estimates are based on overall dimensions (length times width) to 8 feet high. Do not make deductions for openings in the ceiling area that are under 100 square feet. For heights above 8 feet, use the High Time Difficulty Factors on page 139. ADD for cutting-in at ceilings and protecting adjacent surfaces if ceilings alone are being painted, not walls. Otherwise, figure any cutting-in and protection time with the walls. See the notes under the wall formulas for clarification. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor		Overhead	Profit	Total
	SF per manhour	coverage SF/gallon	cost per gallon	cost per 100 SF	burden 100 SF	cost per 100 SF	per 100 SF	per 100 SF	price per 100 SF
Ceilings, gypsum	drywall e	mooth fi	nich hru	ıeh					
Flat latex, water base	-		ilisii, bit	1311					
Brush 1st coat	(material //e)								
Slow	175	325	50.60	14.69	3.51	15.57	6.42	6.43	46.62
Medium	200	313	44.30	16.38	4.73	14.15	8.82	5.29	49.37
Fast	225	300	38.00	17.73	6.24	12.67	11.36	3.36	51.36
Brush 2nd coat									
Slow	225	400	50.60	11.42	2.73	12.65	5.09	5.10	36.99
Medium	250	375	44.30	13.10	3.78	11.81	7.18	4.31	40.18
Fast	275	350	38.00	14.51	5.14	10.86	9.45	2.80	42.76
Brush 3rd or additio	nal coats								
Slow	250	425	50.60	10.28	2.47	11.91	4.69	4.70	34.05
Medium	275	400	44.30	11.91	3.45	11.08	6.61	3.96	37.01
Fast	300	375	38.00	13.30	4.68	10.13	8.72	2.58	39.41
Sealer, water base (m Brush prime coat	naterial #1)								
Slow	200	325	54.70	12.85	3.09	16.83	6.22	6.24	45.23
Medium	225	313	47.80	14.56	4.18	15.27	8.51	5.11	47.63
Fast	250	300	41.00	15.96	5.63	13.67	10.93	3.23	49.42
Sealer, oil base (mate Brush prime coat	erial #2)								
Slow	200	350	73.30	12.85	3.09	20.94	7.01	7.02	50.91
Medium	225	338	64.10	14.56	4.18	18.96	9.43	5.66	52.79
Fast	250	325	55.00	15.96	5.63	16.92	11.94	3.53	53.98
Enamel, water base (Brush 1st finish coa	•								
Slow	200	400	67.00	12.85	3.09	16.75	6.21	6.22	45.12
Medium	225	375	58.60	14.56	4.18	15.63	8.60	5.16	48.13
Fast	250	350	50.20	15.96	5.63	14.34	11.14	3.29	50.36
Brush 2nd and addi	tional finish c	oats							
Slow	225	425	67.00	11.42	2.73	15.76	5.68	5.70	41.29
Medium	250	400	58.60	13.10	3.78	14.65	7.89	4.73	44.15
Fast	275	375	50.20	14.51	5.14	13.39	10.24	3.03	46.31
Enamel, oil base (ma	•								
Slow	200	400	159.80	12.85	3.09	39.95	10.62	10.64	77.15
Medium	225	388	139.80	14.56	4.18	36.03	13.70	8.22	76.69
Fast	250	375	119.80	15.96	5.63	31.95	16.60	4.91	75.05

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Brush 2nd or addition	nal finish coa	ats							
Slow	225	425	159.80	11.42	2.73	37.60	9.83	9.85	71.43
Medium	250	413	139.80	13.10	3.78	33.85	12.69	7.61	71.03
Fast	275	400	119.80	14.51	5.14	29.95	15.37	4.55	69.52
Epoxy coating, white (r Brush 1st coat	material #52))							
Slow	175	425	255.10	14.69	3.51	60.02	14.87	14.90	107.99
Medium	200	400	223.20	16.38	4.73	55.80	19.23	11.54	107.68
Fast	225	375	191.30	17.73	6.24	51.01	23.25	6.88	105.11
Brush 2nd or additior	nal coats								
Slow	200	450	255.10	12.85	3.09	56.69	13.80	13.83	100.26
Medium	225	425	223.20	14.56	4.18	52.52	17.82	10.69	99.77
Fast	250	400	191.30	15.96	5.63	47.83	21.52	6.37	97.31

Ceiling estimates are based on overall dimensions (length times width) to 8 feet high. Do not make deductions for openings in the ceiling area that are under 100 square feet. For heights above 8 feet, use the High Time Difficulty Factors on page 139. ADD for cutting-in at ceilings and protecting adjacent surfaces if ceilings alone are being painted, not walls. Otherwise, figure any cutting-in time with walls. See the notes under the wall formulas for clarification. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor		Overhead	Profit	Total
	SF per manhour	coverage SF/gallon	cost per gallon	cost per 100 SF	burden 100 SF	cost per 100 SF	per 100 SF	per 100 SF	price per 100 SF
Ceilings, gypsum	drywall s	mooth fi	nish rol	ı					
Flat latex, water base				•					
Roll 1st coat	(
Slow	325	350	50.60	7.91	1.91	14.46	4.61	4.62	33.51
Medium	375	325	44.30	8.73	2.54	13.63	6.22	3.73	34.85
Fast	425	300	38.00	9.39	3.30	12.67	7.86	2.33	35.55
Roll 2nd coat									
Slow	375	375	50.60	6.85	1.66	13.49	4.18	4.19	30.37
Medium	413	363	44.30	7.93	2.28	12.20	5.61	3.36	31.38
Fast	450	350	38.00	8.87	3.11	10.86	7.09	2.10	32.03
Roll 3rd or additiona	al coats								
Slow	425	400	50.60	6.05	1.44	12.65	3.83	3.84	27.81
Medium	450	388	44.30	7.28	2.09	11.42	5.20	3.12	29.11
Fast	475	375	38.00	8.40	2.99	10.13	6.67	1.97	30.16
Sealer, water base (n Roll prime coat	naterial #1)								
Slow	350	350	54.70	7.34	1.77	15.63	4.70	4.71	34.15
Medium	400	325	47.80	8.19	2.36	14.71	6.32	3.79	35.37
Fast	450	300	41.00	8.87	3.11	13.67	7.96	2.35	35.96
Sealer, oil base (mate Roll prime coat	erial #2)								
Slow	350	300	73.30	7.34	1.77	24.43	6.37	6.38	46.29
Medium	400	288	64.10	8.19	2.36	22.26	8.21	4.92	45.94
Fast	450	275	55.00	8.87	3.11	20.00	9.92	2.93	44.83
Enamel, water base, Roll 1st finish coat	(material #9)								
Slow	350	375	67.00	7.34	1.77	17.87	5.12	5.13	37.23
Medium	400	363	58.60	8.19	2.36	16.14	6.68	4.01	37.38
Fast	450	350	50.20	8.87	3.11	14.34	8.17	2.42	36.91
Roll 2nd or addition	al finish coats	3							
Slow	425	400	67.00	6.05	1.44	16.75	4.61	4.62	33.47
Medium	450	388	58.60	7.28	2.09	15.10	6.12	3.67	34.26
Fast	475	375	50.20	8.40	2.99	13.39	7.68	2.27	34.73
Enamel, oil base (ma Roll 1st finish coat	terial #10)								
Slow	350	350	159.80	7.34	1.77	45.66	10.40	10.43	75.60
Medium	400	338	139.80	8.19	2.36	41.36	12.98	7.79	72.68
Fast	450	325	119.80	8.87	3.11	36.86	15.15	4.48	68.47

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Roll 2nd or additional	finish coats								
Slow	425	375	159.80	6.05	1.44	42.61	9.52	9.54	69.16
Medium	450	363	139.80	7.28	2.09	38.51	11.97	7.18	67.03
Fast	475	350	119.80	8.40	2.99	34.23	14.14	4.18	63.94
Epoxy coating, white (m	naterial #52))							
Slow	325	400	255.10	7.91	1.91	63.78	13.98	14.01	101.59
Medium	363	375	223.20	9.02	2.59	59.52	17.79	10.67	99.59
Fast	400	350	191.30	9.98	3.52	54.66	21.13	6.25	95.54
Roll 2nd or additional	finish coats								
Slow	400	425	255.10	6.43	1.54	60.02	12.92	12.95	93.86
Medium	425	400	223.20	7.71	2.21	55.80	16.44	9.86	92.02
Fast	450	375	191.30	8.87	3.11	51.01	19.53	5.78	88.30
Stipple finish									
Slow	200			12.85	3.09		3.03	3.03	22.00
Medium	225			14.56	4.18		4.69	2.82	26.25
Fast	250			15.96	5.63		6.69	1.98	30.26

Ceiling estimates are based on overall dimensions (length times width) to 8 feet high. Do not make deductions for openings in the ceiling area that are under 100 square feet. For heights above 8 feet, use the High Time Difficulty Factors on page 139. ADD for cutting-in at ceilings and protecting adjacent surfaces if ceilings alone are being painted, not walls. Otherwise, figure any cutting-in time with walls. See the notes under the wall formulas for clarification. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Ceilings, gypsum of Flat latex, water base (•	nooth fir	nish, sp	ray					
Spray 1st coat	750	000	50.00	0.40	0.4	40.07	4.04	4.00	00.44
Slow	750 850	300 275	50.60 44.30	3.43 3.85	.81 1.13	16.87 16.11	4.01 5.27	4.02 3.16	29.14 29.52
Medium Fast	950	250	38.00	4.20	1.13	15.20	6.47	1.91	29.32
Spray 2nd coat									
Slow	850	350	50.60	3.02	.74	14.46	3.46	3.47	25.15
Medium	950	325	44.30	3.45	.98	13.63	4.52	2.71	25.29
Fast	1050	300	38.00	3.80	1.33	12.67	5.52	1.63	24.95
Spray 3rd or addition		250	E0.00	0.00	60	14.46	2.40	2.42	04.05
Slow Medium	900 1000	350 338	50.60 44.30	2.86 3.28	.68 .94	14.46 13.11	3.42 4.34	3.43 2.60	24.85 24.27
Fast	1100	325	38.00	3.20	.9 4 1.28	11.69	5.15	1.52	23.27
Sealer, water base (ma Spray prime coat	aterial #1)								
Ślow	800	300	54.70	3.21	.77	18.23	4.22	4.23	30.66
Medium	900	275	47.80	3.64	1.05	17.38	5.52	3.31	30.90
Fast	1000	250	41.00	3.99	1.41	16.40	6.76	2.00	30.56
Sealer, oil base (mater Spray prime coat	ial #2)								
Slow	800	250	73.30	3.21	.77	29.32	6.33	6.34	45.97
Medium	900	238	64.10	3.64	1.05	26.93	7.91	4.74	44.27
Fast	1000	225	55.00	3.99	1.41	24.44	9.25	2.74	41.83
Enamel, water base (m Spray 1st finish coat	naterial #9)								
Slow	800	350	67.00	3.21	.77	19.14	4.39	4.40	31.91
Medium	900	325	58.60	3.64	1.05	18.03	5.68	3.41	31.81
Fast	1000	300	50.20	3.99	1.41	16.73	6.86	2.03	31.02
Spray 2nd or addition									
Slow	850	350	67.00	3.02	.74	19.14	4.35	4.36	31.61
Medium Fast	950 1050	338 325	58.60 50.20	3.45 3.80	.98 1.33	17.34 15.45	5.45 6.38	3.27 1.89	30.49 28.85
Enamel, oil base (mate Spray 1st finish coat									
Slow	800	300	159.80	3.21	.77	53.27	10.88	10.90	79.03
Medium	900	280	139.80	3.64	1.05	49.93	13.66	8.19	76.47
Fast	1000	260	119.80	3.99	1.41	46.08	15.96	4.72	72.16
Spray 2nd or addition									
Slow	850	325	159.80	3.02	.74	49.17	10.05	10.07	73.05
Medium Fast	950 1050	313 300	139.80 119.80	3.45 3.80	.98 1.33	44.66 39.93	12.28 13.97	7.37	68.74 63.16
1 ast	1030	300	118.00	3.00	1.33	Ja.33	10.81	4.13	03.10

Ceiling estimates are based on overall dimensions (length times width) to 8 feet high. Do not make deductions for openings in the ceiling area that are under 100 square feet. For heights above 8 feet, use the High Time Difficulty Factors on page 139. ADD for cutting-in at ceilings and protecting adjacent surfaces if ceilings alone are being painted, not walls. Otherwise, figure any cutting-in and protection time with the walls. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor		Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Ceilings, tongue &	groove, p	paint grad	de, brus	h					
Flat latex, water base (material #5)								
Brush 1st coat	·								
Slow	55	300	50.60	46.73	11.21	16.87	14.22	14.25	103.28
Medium	65	288	44.30	50.38	14.54	15.38	20.08	12.05	112.43
Fast	75	275	38.00	53.20	18.76	13.82	26.60	7.87	120.25
Brush 2nd coat									
Slow	65	350	50.60	39.54	9.48	14.46	12.06	12.09	87.63
Medium	75	338	44.30	43.67	12.60	13.11	17.35	10.41	97.14
Fast	85	325	38.00	46.94	16.54	11.69	23.31	6.90	105.38
Brush 3rd or addition	al coats								
Slow	80	375	50.60	32.13	7.71	13.49	10.13	10.15	73.61
Medium	90	363	44.30	36.39	10.51	12.20	14.78	8.87	82.75
Fast	100	350	38.00	39.90	14.08	10.86	20.10	5.95	90.89
Sealer, water base (ma	iterial #1)								
Brush prime coat									
Slow	60	300	54.70	42.83	10.30	18.23	13.55	13.58	98.49
Medium	70	288	47.80	46.79	13.53	16.60	19.23	11.54	107.69
Fast	80	275	41.00	49.88	17.60	14.91	25.54	7.56	115.49
Sealer, oil base (materi	ial #2)								
Brush prime coat									
Slow	60	350	73.30	42.83	10.30	20.94	14.07	14.10	102.24
Medium	70	338	64.10	46.79	13.53	18.96	19.82	11.89	110.99
Fast	80	325	55.00	49.88	17.60	16.92	26.17	7.74	118.31
Enamel, water base (m	aterial #9)								
Brush 1st finish coat									
Slow	65	300	67.00	39.54	9.48	22.33	13.56	13.59	98.50
Medium	75	288	58.60	43.67	12.60	20.35	19.16	11.50	107.28
Fast	85	275	50.20	46.94	16.54	18.25	25.35	7.50	114.58
Brush 2nd or addition	al finish coa	ats							
Slow	80	375	67.00	32.13	7.71	17.87	10.96	10.99	79.66
Medium	90	363	58.60	36.39	10.51	16.14	15.76	9.46	88.26
Fast		350	50.20		14.08	14.34		6.27	95.77

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Enamel, oil base (mate Brush 1st finish coat	,								
Slow	55	375	159.80	46.73	11.21	42.61	19.11	19.15	138.81
Medium	65	363	139.80	50.38	14.54	38.51	25.86	15.52	144.81
Fast	75	350	119.80	53.20	18.76	34.23	32.93	9.74	148.86
Brush 2nd or additio	nal finish coa	ıts							
Slow	70	425	159.80	36.71	8.83	37.60	15.79	15.83	114.76
Medium	80	413	139.80	40.94	11.82	33.85	21.66	12.99	121.26
Fast	90	400	119.80	44.33	15.64	29.95	27.88	8.25	126.05

Ceiling estimates are based on overall dimensions (length times width) to 8 feet high. Do not make deductions for openings in the ceiling area that are under 100 square feet. Figure painting of wood ceilings separate from wood beams. For heights above 8 feet, use the High Time Difficulty Factors on page 139. ADD for protecting adjacent surfaces if ceilings alone are painted, not the walls. Otherwise, figure any cutting-in and protection time with the walls. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor		Overhead	Profit	Total
	SF per manhour	coverage SF/gallon	cost per gallon	cost per 100 SF	burden 100 SF	cost per 100 SF	per 100 SF	per 100 SF	price per 100 SF
Ceilings, tongue &	groove, p	paint grad	de, roll a	and brus	sh				
Flat latex, water base	(material #5)								
Roll 1st coat									
Slow	110	275	50.60	23.36	5.61	18.40	9.00	9.02	65.39
Medium	130	263	44.30	25.19	7.27	16.84	12.33	7.40	69.03
Fast	150	250	38.00	26.60	9.40	15.20	15.87	4.69	71.76
Roll 2nd coat									
Slow	140	325	50.60	18.36	4.40	15.57	7.28	7.30	52.91
Medium	155	313	44.30	21.13	6.10	14.15	10.35	6.21	57.94
Fast	170	300	38.00	23.47	8.27	12.67	13.77	4.07	62.25
Roll 3rd or additiona	l coats								
Slow	190	350	50.60	13.53	3.23	14.46	5.94	5.95	43.11
Medium	200	338	44.30	16.38	4.73	13.11	8.56	5.13	47.91
Fast	210	325	38.00	19.00	6.69	11.69	11.59	3.43	52.40
Sealer, water base (m	atorial #1)								
Roll prime coat	ateriai #1)								
Slow	100	275	54.70	25.70	6.17	19.89	9.83	9.85	71.44
Medium	120	263	47.80	27.29	7.87	18.17	13.34	8.00	74.67
Fast	150	250	41.00	26.60	9.40	16.17	16.24	4.80	73.44
rasi	150	250	41.00	20.00	9.40	10.40	10.24	4.00	73.44
Sealer, oil base (mate	rial #2)								
Roll prime coat									
Slow	100	350	73.30	25.70	6.17	20.94	10.03	10.05	72.89
Medium	120	325	64.10	27.29	7.87	19.72	13.73	8.24	76.85
Fast	150	300	55.00	26.60	9.40	18.33	16.84	4.98	76.15
Enamel, water base (r	material #9)								
Roll 1st finish coat									
Slow	130	325	67.00	19.77	4.74	20.62	8.57	8.59	62.29
Medium	145	313	58.60	22.59	6.53	18.72	11.96	7.18	66.98
Fast	160	300	50.20	24.94	8.80	16.73	15.65	4.63	70.75
Roll 2nd or additiona	al finish coats	;							
Slow	180	350	67.00	14.28	3.44	19.14	7.00	7.02	50.88
Medium	190	338	58.60	17.24	4.96	17.34	9.89	5.93	55.36
Fast	200	325	50.20	19.95	7.04	15.45	13.16	3.89	59.49

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Enamel, oil base (mate	erial #10)								
Roll 1st finish coat									
Slow	130	375	159.80	19.77	4.74	42.61	12.75	12.78	92.65
Medium	145	363	139.80	22.59	6.53	38.51	16.91	10.14	94.68
Fast	160	350	119.80	24.94	8.80	34.23	21.07	6.23	95.27
Roll 2nd or additional	I finish coats	;							
Slow	180	400	159.80	14.28	3.44	39.95	10.96	10.98	79.61
Medium	190	388	139.80	17.24	4.96	36.03	14.56	8.74	81.53
Fast	200	375	119.80	19.95	7.04	31.95	18.27	5.40	82.61

Ceiling estimates are based on overall dimensions (length times width) to 8 feet high. Do not make deductions for openings in the ceiling area that are under 100 square feet. Figure painting of wood ceilings separate from wood beams. For heights above 8 feet, use the High Time Difficulty Factors on page 139. ADD for protecting adjacent surfaces if ceilings alone are painted, not the walls. Otherwise, figure any cutting-in and protection time with the walls. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor SF per	Material	Material	Labor	Labor burden		Overhead	Profit	Total
	manhour	coverage SF/gallon	cost per gallon	cost per 100 SF	100 SF	cost per 100 SF	per 100 SF	per 100 SF	price per 100 SF
Ceilings, tongue &	aroove r	naint grad	de snra	V					
Flat latex, water base (• .	_	ac, opia	y					
Spray 1st coat	material noj								
Slow	300	180	50.60	8.57	2.04	28.11	7.36	7.38	53.46
Medium	360	155	44.30	9.10	2.63	28.58	10.08	6.05	56.44
Fast	420	125	38.00	9.50	3.35	30.40	13.41	3.97	60.63
Spray 2nd coat									
Slow	420	250	50.60	6.12	1.47	20.24	5.29	5.30	38.42
Medium	470	225	44.30	6.97	2.02	19.69	7.17	4.30	40.15
Fast	520	200	38.00	7.67	2.69	19.00	9.11	2.69	41.16
Spray 3rd or addition	al coats								
Slow	520	325	50.60	4.94	1.18	15.57	4.12	4.13	29.94
Medium	570	300	44.30	5.75	1.64	14.77	5.55	3.33	31.04
Fast	620	275	38.00	6.44	2.25	13.82	6.98	2.07	31.56
Sealer, water base (ma	iterial #1)								
Spray prime coat									
Slow	320	180	54.70	8.03	1.95	30.39	7.67	7.68	55.72
Medium	380	155	47.80	8.62	2.48	30.84	10.49	6.29	58.72
Fast	440	125	41.00	9.07	3.18	32.80	13.97	4.13	63.15
Sealer, oil base (materi	ial #2)								
Spray prime coat									
Slow	320	200	73.30	8.03	1.95	36.65	8.86	8.88	64.37
Medium	380	190	64.10	8.62	2.48	33.74	11.21	6.73	62.78
Fast	440	180	55.00	9.07	3.18	30.56	13.28	3.93	60.02
Enamel, water base (m Spray 1st finish coat	aterial #9)								
Slow	400	250	67.00	6.43	1.54	26.80	6.61	6.62	48.00
Medium	450	225	58.60	7.28	2.09	26.04	8.86	5.31	49.58
Fast	500	200	50.20	7.28 7.98	2.09	25.10	11.13	3.29	50.32
rasi	500	200	50.20	7.90	2.02	25.10	11.13	3.29	50.32
Spray 2nd or addition									
Slow	500	325	67.00	5.14	1.23	20.62	5.13	5.14	37.26
Medium	550	300	58.60	5.95	1.73	19.53	6.80	4.08	38.09
Fast	600	275	50.20	6.65	2.36	18.25	8.45	2.50	38.21

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Enamel, oil base (mai	,								
Spray 1st finish coa Slow	ii 400	270	159.80	6.43	1.54	59.19	12.76	12.79	92.71
Medium	450	250	139.80	7.28	2.09	55.92	16.33	9.80	91.42
Fast	500	230	119.80	7.98	2.82	52.09	19.50	5.77	88.16
Spray 2nd or additi	onal finish co	at							
Slow	500	325	159.80	5.14	1.23	49.17	10.55	10.57	76.66
Medium	550	313	139.80	5.95	1.73	44.66	13.08	7.85	73.27
Fast	600	300	119.80	6.65	2.36	39.93	15.17	4.49	68.60

Ceiling estimates are based on overall dimensions (length times width) to 8 feet high. Do not make deductions for openings in the ceiling area that are under 100 square feet. Figure painting of wood ceilings separate from wood beams. For heights above 8 feet, use the High Time Difficulty Factors on page 139. ADD for masking-off or cutting-in at wall-to-ceiling intersections and for protecting adjacent surfaces as necessary. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor		Overhead	Profit	Total
	SF per manhour	coverage SF/gallon	cost per gallon	cost per 100 SF	burden 100 SF	cost per 100 SF	per 100 SF	per 100 SF	price per 100 SF
Ceilings, tongue &	aroove s	stain ara	de roll d	and brue	eh				
Semi-transparent stair	_	_		iliu bi us	911				
Roll & brush each co		(material i	720)						
Slow	200	300	66.20	12.85	3.09	22.07	7.22	7.24	52.47
Medium	240	275	57.90	13.65	3.95	21.05	9.66	5.80	54.11
Fast	280	250	49.70	14.25	5.02	19.88	12.14	3.59	54.88
Semi-transparent stair	n oil hase (m	aterial #21)						
Roll & brush each co	•		,						
Slow	200	280	67.60	12.85	3.09	24.14	7.61	7.63	55.32
Medium	240	260	59.20	13.65	3.95	22.77	10.09	6.05	56.51
Fast	280	240	50.70	14.25	5.02	21.13	12.53	3.71	56.64
Ceilings, tongue &	aroove. s	stain grad	de. spra	v applic	ation				
Semi-transparent stair	_	_	-	,					
Spray each coat	i, water bace	(material)	,_0,						
Slow	300	220	66.20	8.57	2.04	30.09	7.74	7.75	56.19
Medium	350	200	57.90	9.36	2.71	28.95	10.26	6.15	57.43
Fast	400	180	49.70	9.98	3.52	27.61	12.74	3.77	57.62
0	:! /	-4:-1 #04	`						
Semi-transparent stair	n, oli base (m	iateriai #21)						
Spray each coat	200	200	07.00	0.57	0.04	22.00	0.44	0.40	04.04
Slow	300	200	67.60	8.57	2.04	33.80	8.44	8.46	61.31
Medium Fast	350 400	188 175	59.20 50.70	9.36 9.98	2.71 3.52	31.49 28.97	10.89 13.17	6.53 3.89	60.98 59.53
газі	400	175	50.70	9.90	3.32	20.91	13.17	3.09	39.33
Stain, seal and 2 coat		em (7 step	process)						
STEP 1: Sand & pu	-								
Slow	100			25.70	6.17		6.06	6.07	44.00
Medium	125			26.20	7.57		8.44	5.07	47.28
Fast	150			26.60	9.40		11.16	3.30	50.46
STEP 2 & 3: Wiping	stain, oil ba	se (materia	ıl #11a) &	wipe					
Roll & brush, 1 coa	at & wipe								
Slow	75	300	87.30	34.27	8.21	29.10	13.60	13.63	98.81
Medium	100	275	76.40	32.75	9.46	27.78	17.50	10.50	97.99
Fast	125	250	65.50	31.92	11.26	26.20	21.51	6.36	97.25
Spray, 1 coat & wi	pe								
Slow	275	150	87.30	9.35	2.25	58.20	13.26	13.29	96.35
Medium	300	125	76.40	10.92	3.14	61.12	18.80	11.28	105.26
Fast	325	100	65.50	12.28	4.35	65.50	25.45	7.53	115.11
1 401	323	100	30.00	. 2.20	₹.00	55.50	20.40	1.00	. 10.11

	Labor	Material	Material	Labor	Labor		Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
STEP 4: Sanding se	aler (materia	al #11b)							
Brush, 1 coat									
Slow	125	325	70.90	20.56	4.94	21.82	8.99	9.01	65.32
Medium	150	300	62.10	21.83	6.32	20.70	12.21	7.33	68.39
Fast	175	275	53.20	22.80	8.02	19.35	15.56	4.60	70.33
Spray, 1 coat									
Slow	350	150	70.90	7.34	1.77	47.27	10.71	10.73	77.82
Medium	400	125	62.10	8.19	2.36	49.68	15.06	9.04	84.33
Fast	450	100	53.20	8.87	3.11	53.20	20.21	5.98	91.37
STEP 5: Sand lightly	,								
Slow	175			14.69	3.51		3.46	3.47	25.13
Medium	225			14.56	4.18		4.69	2.82	26.25
Fast	275			14.51	5.14		6.09	1.80	27.54
STEP 6 & 7: Lacque	er, 2 coats (n	naterial #11	c)						
Brush, 1st coat									
Slow	150	350	87.80	17.13	4.13	25.09	8.80	8.82	63.97
Medium	200	338	76.80	16.38	4.73	22.72	10.96	6.57	61.36
Fast	275	325	65.90	14.51	5.14	20.28	12.37	3.66	55.96
Brush, 2nd coat									
Slow	200	400	87.80	12.85	3.09	21.95	7.20	7.21	52.30
Medium	250	375	76.80	13.10	3.78	20.48	9.34	5.61	52.31
Fast	325	350	65.90	12.28	4.35	18.83	10.99	3.25	49.70
Spray, 1st coat									
Slow	425	275	87.80	6.05	1.44	31.93	7.49	7.51	54.42
Medium	525	250	76.80	6.24	1.78	30.72	9.69	5.81	54.24
Fast	625	225	65.90	6.38	2.26	29.29	11.76	3.48	53.17
1 431	020	220	00.00	0.00	2.20	20.20	11.70	0.40	55.17
Spray, 2nd coat									
Slow	475	300	87.80	5.41	1.31	29.27	6.84	6.85	49.68
Medium	588	275	76.80	5.57	1.61	27.93	8.78	5.27	49.16
Fast	650	250	65.90	6.14	2.17	26.36	10.75	3.18	48.60

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Complete 7 step stain Brush all coats	ı, seal & 2 coa	at lacquer s	system (ma	aterial #1	1)				
Slow	30	150	83.50	85.67	20.55	55.67	30.76	30.83	223.48
Medium	35	138	73.00	93.57	27.02	52.90	43.38	26.03	242.90
Fast	40	125	62.60	99.75	35.20	50.08	57.36	16.97	259.36
Spray all coats									
Slow	60	50	83.50	42.83	10.30	167.00	41.82	41.91	303.86
Medium	70	40	73.00	46.79	13.53	182.50	60.70	36.42	339.94
Fast	80	30	62.60	49.88	17.60	208.67	85.61	25.32	387.08

Ceiling estimates are based on overall dimensions (length times width) to 8 feet high. Do not make deductions for openings in the ceiling area that are under 100 square feet. Figure painting of wood ceilings separate from wood beams. For heights above 8 feet, use the High Time Difficulty Factors on page 139. ADD for masking-off or cutting-in at wall-to-ceiling intersections and for protecting adjacent surfaces as necessary. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Closet pole, stain	grade								
Penetrating oil stain, (material #13))							
Brush & wipe, 1 coa	t								
Slow	40	225	125.00	64.25	15.43	55.56	25.69	25.75	186.68
Medium	50	213	109.40	65.50	18.92	51.36	33.95	20.37	190.10
Fast	60	200	93.80	66.50	23.48	46.90	42.43	12.55	191.86

To stain poles in new construction, apply stain before installation. On repaints, remove the pole before staining. When estimating by the Opening Count Method, count one opening for each 10 linear feet of pole. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	LF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	LF/gallon	gallon	100 LF	100 LF	100 LF	100 LF	100 LF	100 LF
Closet shelf & po	le, paint gr	ade							
Undercoat, water bas	se (material #3	3)							
Brush 1 coat									
Slow	17	80	55.90	151.18	36.28	69.88	48.89	49.00	355.23
Medium	22	70	49.00	148.86	42.98	70.00	65.47	39.28	366.59
Fast	33	60	42.00	120.91	42.65	70.00	72.41	21.42	327.39
Undercoat, oil base (material #4)								
Brush 1 coat									
Slow	17	90	71.80	151.18	36.28	79.78	50.78	50.88	368.90
Medium	22	80	62.80	148.86	42.98	78.50	67.60	40.56	378.50
Fast	33	65	53.90	120.91	42.65	82.92	76.42	22.61	345.51
Split coat (1/2 underd	coat + 1/2 ena	mel), wateı	r base (ma	aterial #3	& #9)				
Slow	16	80	61.45	160.63	38.56	76.81	52.44	52.55	380.99
Medium	21	70	53.80	155.95	45.05	76.86	69.47	41.68	389.01
Fast	32	60	46.10	124.69	44.00	76.83	76.12	22.52	344.16
Split coat (1/2 underd	coat + 1/2 ena	mel), oil ba	ıse (mater	ial #4 & #	10)				
Slow	16	90	115.80	160.63	38.56	128.67	62.29	62.42	452.57
Medium	21	80	101.30	155.95	45.05	126.63	81.91	49.15	458.69
Fast	32	65	86.85	124.69	44.00	133.62	93.72	27.72	423.75
Enamel, water base (Brush each coat	(material #9)								
Slow	15	80	67.00	171.33	41.15	83.75	56.28	56.40	408.91
Medium	20	70	58.60	163.75	47.30	83.71	73.70	44.22	412.68
Fast	30	60	50.20	133.00	46.92	83.67	81.72	24.17	369.48
Enamel, oil base (ma Brush each coat	iterial #10)								
Slow	15	90	159.80	171.33	41.15	177.56	74.10	74.26	538.40
Medium	20	80	139.80	163.75	47.30	174.75	96.46	57.87	540.13
Fast	30	65	119.80	133.00	46.92	184.31	112.92	33.40	510.55

Use these costs for painting the wardrobe closet shelves and poles with an undercoat and enamel system. If painting wardrobe closet shelves and poles with flat latex paint along with walls, use the Opening Count Method described under Doors, interior openings. Measurements are based on linear feet (LF) of shelves and poles. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor		Overhead	Profit	Total
	LF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	LF/gallon	gallon	100 LF	100 LF	100 LF	100 LF	100 LF	100 LF
Closet shelves, pa	int grade								
Undercoat, water base	(material #3)							
Brush 1 coat	•								
Slow	30	100	55.90	85.67	20.55	55.90	30.80	30.87	223.79
Medium	37	90	49.00	88.51	25.58	54.44	42.13	25.28	235.94
Fast	44	80	42.00	90.68	32.02	52.50	54.31	16.07	245.58
Undercoat, oil base (m	aterial #4)								
Brush 1 coat	,								
Slow	30	110	71.80	85.67	20.55	65.27	32.59	32.65	236.73
Medium	37	100	62.80	88.51	25.58	62.80	44.22	26.53	247.64
Fast	44	90	53.90	90.68	32.02	59.89	56.60	16.74	255.93
Split coat (1/2 underco	at + 1/2 enar	nel), water	base (ma	iterial #3 8	& #9)				
Brush 1 coat	0.7	400	C4 45	05.40	00.00	C4 45	04.40	04.47	047.77
Slow	27	100	61.45	95.19	22.86	61.45	34.10	34.17	247.77
Medium	35	90	53.80	93.57	27.02	59.78	45.10	27.06	252.53
Fast	42	80	46.10	95.00	33.53	57.63	57.71	17.07	260.94
Split coat (1/2 underco Brush 1 coat	at + 1/2 enar	nel), oil ba	se (mater	al #4 & #1	10)				
Slow	27	110	115.80	OF 10	22.06	105.27	42.43	40 E0	308.27
Medium	27 35	100	101.30	95.19 93.57	22.86 27.02	103.27	55.48	42.52 33.29	310.66
	42		86.85	95.00	33.53	96.50	69.76	20.64	315.43
Fast	42	90	00.00	95.00	აა. <u>ა</u> ა	96.50	09.70	20.04	313.43
Enamel, water base (n	naterial #9)								
Brush each coat									
Slow	25	100	67.00	102.80	24.68	67.00	36.95	37.03	268.46
Medium	33	90	58.60	99.24	28.66	65.11	48.26	28.95	270.22
Fast	40	80	50.20	99.75	35.20	62.75	61.29	18.13	277.12
Enamel, oil base (mate	erial #10)								
Brush each coat									
Slow	25	110	159.80	102.80	24.68	145.27	51.82	51.93	376.50
Medium	33	100	139.80	99.24	28.66	139.80	66.93	40.16	374.79
Fast	40	90	119.80	99.75	35.20	133.11	83.10	24.58	375.74

Use these costs for painting the wardrobe closet shelves with an undercoat and enamel system. If painting wardrobe closet shelves with flat latex paint along with walls, use the Opening Count Method described under Doors, interior openings. Measurements are based on linear feet (LF) of shelves. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	LF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	LF/gallon	gallon	100 LF	100 LF	100 LF	100 LF	100 LF	100 LF
Closets, molding	at perimete	er, paint	grade						
Undercoat, water bas	se (material #3	3)							
Brush 1 coat	•								
Slow	80	225	55.90	32.13	7.71	24.84	12.29	12.32	89.29
Medium	95	213	49.00	34.47	9.98	23.00	16.86	10.11	94.42
Fast	110	200	42.00	36.27	12.80	21.00	21.72	6.43	98.22
Undercoat, oil base (r	material #4)								
Brush 1 coat									
Slow	80	250	71.80	32.13	7.71	28.72	13.03	13.05	94.64
Medium	95	238	62.80	34.47	9.98	26.39	17.71	10.62	99.17
Fast	110	220	53.90	36.27	12.80	24.50	22.81	6.75	103.13
Split coat (1/2 underc	oat + 1/2 ena	mel), wate	base (ma	aterial #3 8	& #9)				
Slow	75	225	61.45	34.27	8.21	27.31	13.26	13.29	96.34
Medium	90	213	53.80	36.39	10.51	25.26	18.04	10.83	101.03
Fast	105	200	46.10	38.00	13.39	23.05	23.08	6.83	104.35
Split coat (1/2 underc Brush 1 coat	oat + 1/2 ena	mel), oil ba	se (materi	ial #4 & # ⁻	10)				
Slow	75	250	115.80	34.27	8.21	46.32	16.87	16.91	122.58
Medium	90	238	101.30	36.39	10.51	42.56	22.37	13.42	125.25
Fast	105	220	86.85	38.00	13.39	39.48	28.18	8.33	127.38
Enamel, water base (Brush each coat	material #9)								
Slow	70	225	67.00	36.71	8.83	29.78	14.31	14.34	103.97
Medium	85	213	58.60	38.53	11.11	27.51	19.30	11.58	108.03
Fast	100	200	50.20	39.90	14.08	25.10	24.51	7.25	110.84
Enamel, oil base (ma Brush each coat	terial #10)								
Slow	70	250	159.80	36.71	8.83	63.92	20.79	20.84	151.09
Medium	85	238	139.80	38.53	11.11	58.74	27.10	16.26	151.74
Fast	100	220	119.80	39.90	14.08	54.45	33.61	9.94	151.98

Use these costs for molding around wardrobe closets. Measurements are based on linear feet (LF) of molding. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor		Overhead	Profit	Total
	LF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	LF/gallon	gallon	100 LF	100 LF	100 LF	100 LF	100 LF	100 LF
Corbels, wood trin	n, stain gr	ade, avei	rage siz	e 4" x 8'	ı				
Solid body stain, water	r base (mate	rial #18)							
Brush each coat									
Slow	15	50	67.30	171.33	41.15	134.60	65.94	66.08	479.10
Medium	20	48	58.90	163.75	47.30	122.71	83.45	50.07	467.28
Fast	25	45	50.50	159.60	56.32	112.22	101.73	30.09	459.96
Solid body stain, oil ba	se (material	#19)							
Brush each coat	•	,							
Slow	15	55	81.30	171.33	41.15	147.82	68.45	68.60	497.35
Medium	20	53	71.10	163.75	47.30	134.15	86.31	51.78	483.29
Fast	25	50	61.00	159.60	56.32	122.00	104.76	30.99	473.67
Semi-transparent stair	n, water base	(material #	# 20)						
Brush each coat									
Slow	18	55	66.20	142.78	34.29	120.36	56.51	56.63	410.57
Medium	22	53	57.90	148.86	42.98	109.25	75.28	45.17	421.54
Fast	28	50	49.70	142.50	50.26	99.40	90.58	26.79	409.53
Semi-transparent stair	n, oil base (m	aterial #21)						
Brush each coat	•		,						
Slow	18	60	67.60	142.78	34.29	112.67	55.05	55.16	399.95
Medium	22	58	59.20	148.86	42.98	102.07	73.49	44.09	411.49
Fast	28	55	50.70	142.50	50.26	92.18	88.34	26.13	399.41

Use these costs for painting corbels averaging 4" x 8" in size. Measurements are based on linear feet (LF) of corbels that are painted or stained with a different material or color than the surface they extend from. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor LF per	Material	Material	Labor	Labor burden		Overhead	Profit	Total
	manhour	coverage LF/gallon	cost per gallon	cost per 100 LF	100 LF	cost per 100 LF	per 100 LF	per 100 LF	price per 100 LF
	mamou	El /gallon	gallon	100 E1	100 E1	100 E1	100 E1	100 E1	100 E1
Cutting-in, horizonta	al, interio	or or exte	rior						
Cutting-in, horizontal, he	ights less t	han 6'8"							
Brush application									
Slow	23			111.74	26.83		26.33	26.38	191.28
Medium	35			94.93	27.44		30.59	18.35	171.31
Fast	56			70.68	24.92		29.65	8.77	134.02
Cutting-in, horizontal, he	ights from	6'8" to 9'0"	(1.3 H	igh Time l	Difficulty Fa	actor inclu	uded)		
Brush application									
Slow	18			145.26	34.87		34.22	34.29	248.64
Medium	27			123.41	35.64		39.77	23.86	222.68
Fast	43			91.88	32.44		38.54	11.40	174.26

	Labor	Material	Material	Labor	Labor		Overhead	Profit	Total
	LF per manhour	coverage LF/gallon	cost per gallon	cost per 100 LF	burden 100 LF	cost per 100 LF	per 100 LF	per 100 LF	price per 100 LF
		01011 (40101			D'(C 11 E				
Cutting-in, horizontal, Brush application	neights from	9'0" to 13'0'	(1.6	High Time	e Difficulty F	actor inc	•		
Slow	14			178.78	42.94		42.12	42.21	306.05
Medium	22			151.88	43.89		48.94	29.37	274.08
Fast	35			113.08	39.90		47.43	14.03	214.44
Cutting-in, horizontal, Brush application	heights from	13'0" to 17'0	0" (1.9	High Tin	ne Difficulty	Factor in	icluded)		
Slow	12			212.30	50.98		50.02	50.12	363.42
Medium	18							34.87	325.44
				180.36	52.09		58.12		
Fast	30			134.29	47.41		56.32	16.66	254.68
Cutting-in, horizontal, Brush application	heights from	17'0" to 19'0	0" (2.	2 High Tir	me Difficulty	Factor in	ncluded)		
Slow	10			245.83	59.01		57.92	58.04	420.80
Medium	16			208.84	60.33		67.30	40.38	376.85
Fast	26			155.49	54.87		65.22	19.29	294.87
Cutting-in, horizontal, Brush application	heights from	19'0" to 21'0	0" (2.	5 High Tir	me Difficulty	Factor in	ncluded)		
Slow	9			279.35	67.08		65.81	65.95	478.19
Medium	14			237.32	68.53		76.48	45.89	428.22
									
Fast	23			176.69	62.33		74.11	21.92	335.05
Cutting-in, vertica	l interior o	or exterio	r						
• ,	•		•						
Cutting-in, vertical, he	ignts less tha	n 6.8							
Brush application									
Slow	29			88.62	21.27		20.88	20.92	151.69
Medium	41			80.67	23.29		26.00	15.60	145.56
Fast	58			68.79	24.27		28.85	8.53	130.44
Cutting-in, vertical, he Brush application	ights from 6'8	" to 9'0"	(1.3 High	n Time Dit	fficulty Facto	or include	ed)		
Slow	22			115.21	27.66		27.14	27.20	197.21
Medium	31			104.86	30.30		33.79	20.27	189.22
									
Fast	45			89.43	31.54		37.51	11.10	169.58
Cutting-in, vertical, he Brush application	ights from 9'0	" to 13'0"	(1.6 Hig	h Time D	ifficulty Fact	or includ	ed)		
Slow	18			141.79	34.04		33.41	33.48	242.72
Medium	25			129.06	37.29		41.59	24.95	232.89
Fast	36			110.07	38.86		46.17	13.66	208.76
Cutting-in, vertical, he Brush application	ights from 13	'0" to 17'0"	(1.9 Hi	gh Time [Difficulty Fac	ctor inclu	ded)		
Slow	15			168.38	40.43		39.67	39.75	288.23
Medium	21			153.26	44.28		49.39	29.63	276.56
Fast	31			130.71	46.13		54.82	16.22	247.88
i asi	JI			100.71	70.13		J T .UZ	10.22	۵۳۱.00

	Labor LF per manhour	Material coverage LF/gallon	Material cost per gallon	Labor cost per 100 LF	Labor burden 100 LF	Material cost per 100 LF	Overhead per 100 LF	Profit per 100 LF	Total price per 100 LF
Cutting-in, vertical, heig Brush application	ghts from 17	'0" to 19'0"	(2.2 H	igh Time I	Difficulty Fa	actor inclu	ıded)		
Slow	13			194.97	46.80		45.93	46.03	333.73
Medium	18			177.46	51.28		57.19	34.31	320.24
Fast	26			151.34	53.41		63.48	18.78	287.01
Cutting-in, vertical, heig Brush application	ghts from 19	'0" to 21'0"	(2.5 H	igh Time I	Difficulty Fa	actor inclu	ıded)		
Slow	12			221.55	53.20		52.20	52.31	379.26
Medium	16			201.66	58.27		64.99	38.99	363.91
Fast	23			171.98	60.67		72.13	21.34	326.12

Use these figures when cutting-in by hand with a brush at vertical walls, horizontal ceilings, at baseboards, around door frames, etc. when different colors or different sheens (i.e. flat vs. semi-gloss) are used on the adjacent surfaces. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1.

"Slow" applies to residential repaints with heavy texture. "Slow" also applies when cutting in freehand, i.e. using a brush to build-up a bead of paint and running the cut line 3/16" to 1/8" from the adjacent surface, typically horizontal cutting-in at ceilings. "Medium" applies to residential or commercial repaints with light to medium texture. "Medium" speed also applies when using masking tape to form the cut line, then using light brush coats so excess paint doesn't seep under the tape. This application is common around doors, windows at woodwork, and can be used vertically at wall to wall intersections. "Fast" applies to new construction with smooth wall or orange peel texture. "Fast" speed also applies when using a paint guide, either metal or plastic. The paint guide is typically used for vertical wall-to-wall applications, but can be used for horizontal use at baseboards, over doors, etc. As when using masking tape at medium speed, a series of light brush coats works best so paint doesn't seep under the guide tool.

Tip: At baseboards, it's sometimes best to use a stiff putty knife to pull the baseboard away from the wall, and use a Bender paint pad to paint the wall behind the baseboard. Then, while the base is away from the wall, paint the top edge of the base and reinstall the baseboard.

Notes:

- 1 Material consumption for cutting-in is minimal or zero (0) since the material cost is actually calculated in the wall painting or ceiling painting line item.
- 2 High Time Difficulty Factors are built into these figures to allow for up and down time and moving ladders or scaffolding.
- 3 Horizontal cutting-in is typically more difficult and consumes more time than vertical cutting-in, as the figures indicate.

ADD for scribing and back-painting (scraping the texture to achieve a clean line and back-painting to cover the scraped intersection) at a wall-to-ceiling or wall-to-wall corner intersection. See Preparation section of this book.

ADD for time to switch paint if there is more than one color in any room, i.e. ceiling color (1), wall color (2), accent wall color (3). In this example, add time to switch paint twice.

Deck overhang, wood

Multiply the horizontal surface area by 1.5 to allow for painting floor joists and use the overhang table for areas greater than 2.5 feet wide to determine pricing.

Deck surfaces, steps, stair treads & porches, wood

Measure the surface area and apply the prices for smooth siding.

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	LF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	LF/gallon	gallon	100 LF	100 LF	100 LF	100 LF	100 LF	100 LF
Door frames and t	rim only, p	oer 100 li	inear fee	et					
Undercoat, water base									
Brush 1 coat	•	,							
Slow	220	500	55.90	11.68	2.82	11.18	4.88	4.89	35.45
Medium	270	465	49.00	12.13	3.49	10.54	6.55	3.93	36.64
Fast	320	425	42.00	12.47	4.43	9.88	8.29	2.45	37.52
Undercoat, oil base (n	naterial #4)								
Brush 1 coat									
Slow	220	550	71.80	11.68	2.82	13.05	5.23	5.24	38.02
Medium	270	510	62.80	12.13	3.49	12.31	6.99	4.19	39.11
Fast	320	465	53.90	12.47	4.43	11.59	8.82	2.61	39.92
Split coat (1/2 underco	oat + 1/2 ena	mel), wate	r base (ma	iterial #3 8	& #9)				
Slow	205	560	61.45	12.54	3.01	10.97	5.04	5.05	36.61
Medium	240	515	53.80	13.65	3.95	10.37	7.01	4.21	39.27
Fast	275	475	46.10	14.51	5.14	9.71	9.10	2.69	41.15
Split coat (1/2 underco	oat + 1/2 ena	mel), oil ba	ıse (mater	ial #4 & #′	10)				
Brush 1 coat									
Slow	205	610	115.80	12.54	3.01	18.98	6.56	6.57	47.66
Medium	240	565	101.30	13.65	3.95	17.93	8.88	5.33	49.74
Fast	275	525	86.85	14.51	5.14	16.54	11.21	3.32	50.72
Enamel, water base (r	material #9)								
Brush each coat									
Slow	185	560	67.00	13.89	3.35	11.96	5.54	5.56	40.30
Medium	220	515	58.60	14.89	4.32	11.38	7.64	4.59	42.82
Fast	255	475	50.20	15.65	5.51	10.57	9.84	2.91	44.48
Enamel, oil base (mate	erial #10)								
Brush each coat									
Slow	185	610	159.80	13.89	3.35	26.20	8.25	8.27	59.96
Medium	220	565	139.80	14.89	4.32	24.74	10.98	6.59	61.52
Fast	255	525	119.80	15.65	5.51	22.82	13.64	4.03	61.65

Use these figures for painting door frames and wood trim on all sides when doors are not to be painted. ADD for additional preparation time, as needed, including setup, remove & replace (hardware), protection (mask walls and visqueen floors), putty, caulking, sanding and cleanup. When doors are painted along with the frames and trim, use the Opening Count Method under Doors, interior openings, and/or the exterior door costs under Doors, exterior. Measurements for door frames and trim are based on linear feet (LF) of the frame. Prices are for about 17 linear feet of frame at each opening. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Openings per	Openings per	Material cost per	Labor cost per	Labor burden	Material cost per	Overhead per	Profit per	Total price per
	manhour	gallon	gallon	opening	opening	opening	opening	opening	opening
Door frames and tr	im only. r	er open	ina						
Undercoat, water base		-	9						
Brush 1 coat	(,							
Slow	13	30	55.90	1.98	.47	1.86	.82	.82	5.95
Medium	16	28	49.00	2.05	.61	1.75	1.10	.66	6.17
Fast	18	25	42.00	2.22	.80	1.68	1.45	.43	6.58
Undercoat, oil base (m	aterial #4)								
Brush 1 coat	40	00	74.00	4.00	47	0.40	00	00	0.00
Slow	13	33	71.80	1.98	.47	2.18	.88	.88	6.39
Medium	16	31	62.80	2.05	.61	2.03	1.17	.70	6.56
Fast	18	28	53.90	2.22	.80	1.93	1.53	.45	6.93
Split coat (1/2 undercoa	at + 1/2 ena	mel), wateı	base (ma	iterial #3 8	& #9)				
Slow	12	33	61.45	2.14	.51	1.86	.86	.86	6.23
Medium	14	31	53.80	2.34	.66	1.74	1.19	.71	6.64
Fast	16	28	46.10	2.49	.91	1.65	1.56	.46	7.07
Split coat (1/2 undercoa	at + 1/2 ena	mel), oil ba	se (mater	al #4 & #′	10)				
Slow	12	36	115.80	2.14	.51	3.22	1.12	1.12	8.11
Medium	14	34	101.30	2.34	.66	2.98	1.50	.90	8.38
Fast	16	31	86.85	2.49	.91	2.80	1.91	.57	8.68
Enamel, water base (m Brush each coat	naterial #9)								
Slow	11	33	67.00	2.34	.56	2.03	.94	.94	6.81
Medium	13	31	58.60	2.52	.73	1.89	1.29	.77	7.20
Fast	15	28	50.20	2.66	.96	1.79	1.67	.49	7.57
Enamel, oil base (mate Brush each coat	erial #10)								
Slow	11	36	159.80	2.34	.56	4.44	1.39	1.40	10.13
Medium	13	34	139.80	2.52	.73	4.11	1.84	1.10	10.30
Fast	15	31	119.80	2.66	.96	3.86	2.31	.68	10.47

Use these figures for painting door frames and wood trim on all sides when doors are not to be painted. ADD for additional preparation time, as needed, including setup, remove & replace (hardware), protection (mask walls and visqueen floors); putty, caulking, sanding and cleanup. When doors are painted along with the frames and trim, use the Opening Count Method under Doors, interior openings, and/or the exterior door costs under Doors, exterior. These costs are based on a count of the openings requiring paint. Prices are for about 17 linear feet of frame at each opening. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

Doors, exterior

The tables that follow include costs for both time and material needed to apply two coats of a high quality finish to all six sides of each exterior door, finish the jamb and trim, and lay-off each door smoothly. These costs are in addition to those shown under Doors, interior openings, for both the *Opening Count Method* and the *Per Door Method*, which include one coat of undercoat and one coat of enamel for each exterior door along with the interior doors. New exterior paint grade doors actually receive two coats of exterior enamel. New exterior stain grade doors actually receive a coat of stain, sealer, and then a coat of either marine spar varnish or polyurethane finish. The following two examples give total cost to finish a flush or a panel (entry) exterior door with polyurethane, and includes the cost for the two coats from the interior take-off.

Example #1 Flush Doors

OPENING COUNT METHOD	
Included in the interior take-off	
Opening Count Method, interior undercoat cost - 1 coat, slow	\$ 23.77 (page 103)
Opening Count Method, interior enamel cost - 1 coat, slow	\$ 25.00 (page 103)
Included in the exterior take-off	
Exterior, flush, two coat system, polyurethane cost - 2 coats, slow	\$ 82.07 (page 98)
Total to finish the exterior door	\$ 130.84
OR	
PER DOOR METHOD	
Included in the interior take-off	
	\$ 22.54 (page 100)
Per Door Method, interior, flush, undercoat cost - 1 coat, slow	\$ 23.54 (page 109)
Per Door Method, interior enamel cost - 1 coat, slow	\$ 21.14 (page 109)
Included in the exterior take-off	
Exterior, flush, two coat system, polyurethane cost - 2 coats, slow	\$ 82.07 (page 98)
Total to finish the exterior door	\$ 126.75

Under this system, much of the cost to paint the exterior door is included in the interior take-off. When counting interior doors, be sure you include all the exterior doors whether you use either the *Opening Count Method* or the *Per Door Method* to estimate doors.

Example #2 Panel (Entry) Doors

OPENING COUNT METHOD	
Included in the interior take-off	
Opening Count Method, interior undercoat cost - 1 coat, slow	\$ 23.77 (page 103)
Opening Count Method, interior enamel cost - 1 coat, slow	\$ 25.00 (page 103)
Included in the exterior take-off	
Exterior, panel (entry) two coat system, polyurethane cost - 2 coats, slow	\$ 138.89 (page 101)
Total to finish the exterior door	\$ 187.66
OR	
PER DOOR METHOD	
Included in the interior take-off	
Per Door Method, interior, flush, undercoat cost - 1 coat, slow	\$ 23.54 (page 109)
Per Door Method, interior enamel cost - 1 coat, slow	\$ 21.14 (page 109)
Included in the exterior take-off	
Exterior, panel (entry) two coat system, polyurethane cost - 2 coats, slow	\$ 138.89 (page 101)
Table Call Control Call Control	
Total to finish the exterior door	\$ 183.57

	Manhours per door	Doors per gallon	Material cost per gallon	Labor cost per door	Labor burden door	Material cost per door	Overhead per door	Profit per door	Total price per door
				uooi	uooi	uooi	uooi	dooi	uooi
Doors, exterior, flu	ush, two co	at syste	em						
Exterior enamel, 2 coa	•	er base (n	naterial #2	4)					
Roll & brush 2 coats									
Slow	0.5	7	80.00	12.85	3.09	11.43	5.20	5.21	37.78
Medium	0.4	6	70.00	13.10	3.78	11.67	7.14	4.28	39.97
Fast	0.3	5	60.00	11.97	4.22	12.00	8.74	2.59	39.52
Exterior enamel, 2 coa	•	ase (mate	erial #25)						
Slow	0.5	7	105.50	12.85	3.09	15.07	5.89	5.90	42.80
Medium	0.4	6	92.30	13.10	3.78	15.38	8.07	4.84	45.17
Fast	0.3	5	79.10	11.97	4.22	15.82	9.93	2.94	44.88
Polyurethane (materia	al #22)								
Brush 2 coats	,								
Slow	0.7	5.0	185.70	17.99	4.32	37.14	11.30	11.32	82.07
Medium	0.6	4.5	162.50	19.65	5.68	36.11	15.36	9.22	86.02
Fast	0.5	4.0	139.30	19.95	7.04	34.83	19.16	5.67	86.65
Marine spar varnish, f	lat or gloss (ma	aterial #2	3)						
Brush 2 coats									
Slow	0.6	6	124.00	15.42	3.70	20.67	7.56	7.58	54.93
Medium	0.5	5	108.50	16.38	4.73	21.70	10.70	6.42	59.93
Fast	0.4	4	93.00	15.96	5.63	23.25	13.90	4.11	62.85
ADD - Preparation for	spar varnish								
Steel wool buff	0.2			6.55	1.89		2.11	1.27	11.82
Wax application	0.2			6.55	1.89		2.11	1.27	11.82

Use these figures for painting two coats on flush exterior doors, other than entry doors. These costs are to be included with the exterior door take-off and are in addition to the costs that are included in the interior take-off as explained by the example in the previous section. ADD for additional preparation time, as needed, including setup, remove & replace (hardware), protection (mask walls and visqueen floors); putty, caulking, sanding and cleanup. Add minimum preparation time for varnishing as indicated above. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Manhours	Doors	Material	Labor	Labor	Material	Overhead	Profit	Total
	per	per	cost per	cost per	burden	cost per	per	per	price per
	door	gallon	gallon	door	door	door	door	door	door
Doors, exterior, Fre	ench, two (coat sys	stem						
Exterior enamel, 2 coat	t system, wat	er base (r	naterial #2	4)					
Roll & brush 2 coats									
Slow	1.0	12	80.00	25.70	6.17	6.67	7.32	7.34	53.20
Medium	0.8	10	70.00	26.20	7.57	7.00	10.19	6.12	57.08
Fast	0.6	8	60.00	23.94	8.45	7.50	12.37	3.66	55.92
Exterior enamel, 2 coate	t system, oil b	oase (mate	erial #25)						
Slow	1.0	12	105.50	25.70	6.17	8.79	7.73	7.74	56.13
Medium	0.8	10	92.30	26.20	7.57	9.23	10.75	6.45	60.20
Fast	0.6	8	79.10	23.94	8.45	9.89	13.11	3.88	59.27
Polyurethane (material Brush 2 coats	#22)								
Slow	1.5	8.0	185.70	38.55	9.26	23.21	13.49	13.52	98.03
Medium	1.3	7.5	162.50	42.58	12.29	21.67	19.14	11.48	107.16
Fast	1.0	7.0	139.30	39.90	14.08	19.90	22.90	6.77	103.55
Marine spar varnish, fla Brush 2 coats	at or gloss (m	aterial #2	3)						
Slow	1.2	12	124.00	30.84	7.40	10.33	9.23	9.25	67.05
Medium	1.0	10	108.50	32.75	9.46	10.85	13.27	7.96	74.29
Fast	8.0	8	93.00	31.92	11.26	11.63	16.99	5.03	76.83
ADD - Preparation for s	spar varnish								
Steel wool buff	0.3			9.83	2.83		3.17	1.90	17.73
Wax application	0.3			9.83	2.83		3.17	1.90	17.73

Use these figures for painting two coats on exterior French doors that have 10 to 15 lites. These costs are to be included with the exterior door take-off and are in addition to the costs that are included in the interior take-off as explained by the example in the previous section. ADD for additional preparation time, as needed, including setup, remove & replace (hardware), protection (mask walls and visqueen floors); putty, caulking, sanding and cleanup. Add minimum preparation time for varnishing as indicated above. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Manhours per	Doors per	Material cost per	Labor cost per	Labor burden	cost per	Overhead per	Profit per	Total price per
	door	gallon	gallon	door	door	door	door	door	door
Doors, exterior, lo	uvered, two	coat s	ystem						
Exterior enamel, 2 coa	at system, wate	er base (r	- naterial #2	(4)					
Roll & brush 2 coats									
Slow	1.4	7	80.00	35.98	8.64	11.43	10.65	10.67	77.37
Medium	1.1	6	70.00	36.03	10.40	11.67	14.53	8.72	81.35
Fast	0.7	5	60.00	27.93	9.86	12.00	15.43	4.57	69.79
Exterior enamel, 2 coa	-	ase (mat	erial #25)						
Slow	1.4	7	105.50	35.98	8.64	15.07	11.34	11.36	82.39
Medium	1.1	6	92.30	36.03	10.40	15.38	15.46	9.27	86.54
Fast	0.7	5	79.10	27.93	9.86	15.82	16.62	4.92	75.15
Polyurethane (materia	l #22)								
Brush 2 coats	,								
Slow	1.7	5.0	185.70	43.69	10.49	37.14	17.35	17.39	126.06
Medium	1.5	4.5	162.50	49.13	14.19	36.11	24.86	14.92	139.21
Fast	1.2	4.0	139.30	47.88	16.90	34.83	30.88	9.13	139.62
Marine spar varnish, fl	at or gloss (ma	aterial #2	3)						
Brush 2 coats									
Slow	1.6	7	124.00	41.12	9.87	17.71	13.05	13.08	94.83
Medium	1.3	6	108.50	42.58	12.29	18.08	18.24	10.95	102.14
Fast	0.9	5	93.00	35.91	12.67	18.60	20.83	6.16	94.17
ADD - Preparation for	spar varnish								
Steel wool buff	0.4			13.10	3.78		4.22	2.53	23.63
Wax application	0.4			13.10	3.78		4.22	2.53	23.63

Use these figures for painting two coats on exterior louvered doors. These costs are to be included with the exterior door take-off and are in addition to the costs that are included in the interior take-off as explained by the example in the previous section. ADD for additional preparation time, as needed, including setup, remove & replace (hardware), protection (mask walls and visqueen floors); putty, caulking, sanding and cleanup. Add minimum preparation time for varnishing as indicated above. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Manhours	Doors	Material	Labor	Labor	Material	Overhead	Profit	Total
	per	per	cost per	cost per	burden	cost per	per	per	price per
	door	gallon	gallon	door	door	door	door	door	door
Doors, exterior, pa	anel (entry),	, two co	at syste	em					
Exterior enamel, 2 coa	at system, wate	er base (n	naterial #2	(4)					
Roll & brush 2 coats									
Slow	1.4	4	80.00	35.98	8.64	20.00	12.28	12.30	89.20
Medium	1.1	3	70.00	36.03	10.40	23.33	17.44	10.47	97.67
Fast	8.0	2	60.00	31.92	11.26	30.00	22.69	6.71	102.58
Exterior enamel, 2 coa	at system, oil b	ase (mate	erial #25)						
Roll & brush 2 coats									
Slow	1.4	4	105.50	35.98	8.64	26.38	13.49	13.52	98.01
Medium	1.1	3	92.30	36.03	10.40	30.77	19.30	11.58	108.08
Fast	0.8	2	79.10	31.92	11.26	39.55	25.65	7.59	115.97
Polyurethane (materia	l #22)								
Brush 2 coats									
Slow	1.7	4	185.70	43.69	10.49	46.43	19.12	19.16	138.89
Medium	1.5	3	162.50	49.13	14.19	54.17	29.38	17.63	164.50
Fast	1.2	2	139.30	47.88	16.90	69.65	41.67	12.33	188.43
Marine spar varnish, fl	at or gloss (ma	aterial #2	3)						
Brush 2 coats									
Slow	1.4	4	124.00	35.98	8.64	31.00	14.37	14.40	104.39
Medium	1.1	3	108.50	36.03	10.40	36.17	20.65	12.39	115.64
Fast	8.0	2	93.00	31.92	11.26	46.50	27.80	8.22	125.70
ADD - Preparation for	spar varnish								
Steel wool buff	0.3			9.83	2.83		3.17	1.90	17.73
Wax application	0.3			9.83	2.83		3.17	1.90	17.73

Use these figures for painting two coats on typical exterior paneled doors. These costs are included with the exterior door take-off and are in addition to the costs that are included in the interior take-off as explained by the example in the previous section. ADD for additional preparation time, as needed, including setup, remove & replace (hardware), protection (mask walls and visqueen floors); putty, caulking, sanding and cleanup. Add minimum preparation time for varnishing as indicated above. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

Doors, Opening Count Method

Many painting companies estimate paint grade doors (including jambs and frames), wood windows, pullmans, linens, bookcases, wine racks and other interior surfaces that take an undercoat and enamel finish by the "opening." Based on Figure 20 below, each opening is considered to take the same time regardless of whether it's a door, window, pullman, etc. These figures are based on the number of openings finished per 8-hour day and the material required per opening. The Opening Count Method of estimating involves counting the quantity of all openings (including all exterior doors) based on the opening allowance table at Figure 20 below. After you determine the number of openings, use the following table in accumulated multiples of 10 for applying undercoat and enamel. The undercoat process is based on 11 to 13 openings per gallon and enamel is based on 10 to 12 openings per gallon. As an example, using the slow rate for water based material on 12 openings with 1 coat of undercoat and 1 coat of enamel, add the 10 opening figures for each coat to the 2 opening figures for each coat as follows:

Interior Take-off

	Undercoat	Enamel	
10 openings	195.79	213.15	(page 108)
2 openings	43.14	46.52	(page 103)
12 openings	238.93	259.67	

	Item	Opening Count
Closets	Molding at closet perimeter	Count 1 opening per 25'0" length
	Poles, stain	Count 1 opening per 10'0" length
	Shelf & pole (undercoat or enamel)	Count 1 opening per 6'0" length
	Shelves (undercoat or enamel)	Count 1 opening per 10'0" length
Doors	Bifold doors & frames	Count 1 opening per door
	Dutch doors & frames	Count 2 openings per door
	Entry doors & frames	Count 1 opening per door
	Forced air unit doors & frames	Count 1 opening per door
	French doors & frames	Count 1.5 openings per door
	Linen doors with face frame	Count 1 opening per 2'0" width
	Louvered bifold doors & frames	Count 1 opening per door panel
	false	Count 1 opening per door panel
	real	Count 1 opening per door or per 1'6" width
	Passage doors & frames	
	flush	Count 1 opening per door
	paneled	Count 1.25 openings per door
	Wardrobe doors	Count 1 opening per door
	Split coat operation, doors & frames	Count 1 opening per door
	Tipoff operation (doors only)	Count .5 opening per door
Pullman c	abinets	Count 1 opening per lavatory or per 4'0" width
Windows,	wood	Count 1 opening per 6 SF of window

Figure 20 Interior opening count allowance table

	Manhours	Gallons	Material	Labor	Labor	Material	Overhead	Profit	Total
	per	per	cost per	cost per	burden	cost per	per	per	price per
	opening	opening	gallon	opening	opening	opening	opening	opening	opening
Doors, interior open	ings, <i>Op</i>	ening C	ount Me	thod					
1 opening total	•	•							
Undercoat, water base	(material #	3)							
Roll & brush 1 coat									
Slow	0.4	0.080	55.90	10.28	2.47	4.47	3.27	3.28	23.77
Medium	0.3	0.085	49.00	9.83	2.83	4.17	4.21	2.53	23.57
Fast	0.2	0.090	42.00	7.98	2.82	3.78	4.52	1.34	20.44
Undercoat, oil base (m	aterial #4)								
Roll & brush 1 coat									
Slow	0.4	0.080	71.80	10.28	2.47	5.74	3.51	3.52	25.52
Medium	0.3	0.085	62.80	9.83	2.83	5.34	4.50	2.70	25.20
Fast	0.2	0.090	53.90	7.98	2.82	4.85	4.85	1.44	21.94
Enamel, water base (m Roll & brush 1 coat	naterial #9)								
Slow	0.4	0.08	67.00	10.28	2.47	5.36	3.44	3.45	25.00
Medium	0.3	0.09	58.60	9.83	2.83	5.27	4.49	2.69	25.11
Fast	0.2	0.10	50.20	7.98	2.82	5.02	4.90	1.45	22.17
Enamel, oil base (mate	erial #10)								
Roll & brush 1 coat	,								
Slow	0.4	0.08	159.80	10.28	2.47	12.78	4.85	4.86	35.24
Medium	0.3	0.09	139.80	9.83	2.83	12.58	6.31	3.79	35.34
Fast	0.2	0.10	119.80	7.98	2.82	11.98	7.06	2.09	31.93
2 openings total									
Undercoat, water base	(material #	3)							
Roll & brush 1 coat									
Slow	0.7	0.16	55.90	17.99	4.32	8.94	5.94	5.95	43.14
Medium	0.5	0.17	49.00	16.38	4.73	8.33	7.36	4.42	41.22
Fast	0.3	0.18	42.00	11.97	4.22	7.56	7.37	2.18	33.30
Undercoat, oil base (m Roll & brush 1 coat	aterial #4)								
Slow	0.7	0.16	71.80	17.99	4.32	11.49	6.42	6.44	46.66
Medium	0.5	0.17	62.80	16.38	4.73	10.68	7.95	4.77	44.51
Fast	0.3	0.18	53.90	11.97	4.22	9.70	8.03	2.38	36.30
Enamel, water base (m Roll & brush 1 coat	naterial #9)								
Slow	0.7	0.17	67.00	17.99	4.32	11.39	6.40	6.42	46.52
Medium	0.5	0.18	58.60	16.38	4.73	10.55	7.92	4.75	44.33
Fast	0.3	0.20	50.20	11.97	4.22	10.04	8.13	2.41	36.77

	Manhours	Gallons	Material	Labor	Labor		Overhead	Profit	Total
	per opening	per opening	cost per gallon	cost per opening	burden opening	cost per opening	per opening	per opening	price per opening
Enamel, oil base (m	•								
Roll & brush 1 coa									
Slow	0.7	0.17	159.80	17.99	4.32	27.17	9.40	9.42	68.30
Medium	0.5	0.18	139.80	16.38	4.73	25.16	11.57	6.94	64.78
Fast	0.3	0.20	119.80	11.97	4.22	23.96	12.45	3.68	56.28
3 openings total									
Undercoat, water ba	ase (material #	‡ 3)							
Roll & brush 1 coa	at								
Slow	1.00	0.23	55.90	25.70	6.17	12.86	8.50	8.52	61.75
Medium	0.75	0.25	49.00	24.56	7.10	12.25	10.98	6.59	61.48
Fast	0.50	0.27	42.00	19.95	7.04	11.34	11.88	3.51	53.72
Undercoat, oil base	(material #4)								
Roll & brush 1 coa									
Slow	1.00	0.23	71.80	25.70	6.17	16.51	9.19	9.21	66.78
Medium	0.75	0.25	62.80	24.56	7.10	15.70	11.84	7.10	66.30
Fast	0.50	0.27	53.90	19.95	7.04	14.55	12.88	3.81	58.23
Enamel, water base	(material #0)								
Roll & brush 1 coa	,								
Slow	1.00	0.25	67.00	25.70	6.17	16.75	9.24	9.26	67.12
Medium	0.75	0.27	58.60	24.56	7.10	15.82	11.87	7.12	66.47
Fast	0.50	0.30	50.20	19.95	7.04	15.06	13.04	3.86	58.95
Enamel, oil base (m	naterial #10)								
Roll & brush 1 coa	•								
Slow	1.00	0.25	159.80	25.70	6.17	39.95	13.65	13.68	99.15
Medium	0.75	0.27	139.80	24.56	7.10	37.75	17.35	10.41	97.17
Fast	0.50	0.30	119.80	19.95	7.04	35.94	19.51	5.77	88.21
A amaminus total									
4 openings total	/	40)							
Undercoat, water ba	•	F3)							
Roll & brush 1 coa		0.04	55.00	00.44	0.00	47.00	44.40	44.40	04.44
Slow	1.3	0.31	55.90	33.41	8.02	17.33	11.16	11.19	81.11
Medium	1.0	0.33	49.00	32.75	9.46	16.17	14.60	8.76	81.74
Fast	0.7	0.36	42.00	27.93	9.86	15.12	16.40	4.85	74.16
Undercoat, oil base	,								
Roll & brush 1 coa		6.64	74.00	00.44		00.00	40.40	40.40	0= 00
Slow	1.3	0.31	71.80	33.41	8.02	22.26	12.10	12.13	87.92
Medium	1.0	0.33	62.80	32.75	9.46	20.72	15.73	9.44	88.10
Fast	0.7	0.36	53.90	27.93	9.86	19.40	17.73	5.24	80.16

	Manhours	nours Gallons Material Labor Labor Materi	Material	Overhead	Profit	Total			
	per	per	cost per	cost per	burden	cost per	per	per	price per
	opening	opening	gallon	opening	opening	opening	opening	opening	opening
Enamel, water base	(material #9)								
Roll & brush 1 coa									
Slow	1.3	0.33	67.00	33.41	8.02	22.11	12.07	12.10	87.71
Medium	1.0	0.36	58.60	32.75	9.46	21.10	15.83	9.50	88.64
Fast	0.7	0.40	50.20	27.93	9.86	20.08	17.94	5.31	81.12
Enamel, oil base (m	aterial #10)								
Roll & brush 1 coa	•								
Slow	1.3	0.33	159.80	33.41	8.02	52.73	17.89	17.93	129.98
Medium	1.0	0.36	139.80	32.75	9.46	50.33	23.14	13.88	129.56
Fast	0.7	0.40	119.80	27.93	9.86	47.92	26.57	7.86	120.14
5 openings total									
Undercoat, water ba	ase (material #	(3)							
Roll & brush 1 coa	at								
Slow	1.6	0.38	55.90	41.12	9.87	21.24	13.72	13.75	99.70
Medium	1.3	0.41	49.00	42.58	12.29	20.09	18.75	11.25	104.96
Fast	0.9	0.45	42.00	35.91	12.67	18.90	20.92	6.19	94.59
Undercoat, oil base	(material #4)								
Roll & brush 1 coa	at								
Slow	1.6	0.38	71.80	41.12	9.87	27.28	14.87	14.90	108.04
Medium	1.3	0.41	62.80	42.58	12.29	25.75	20.16	12.10	112.88
Fast	0.9	0.45	53.90	35.91	12.67	24.26	22.58	6.68	102.10
Enamel, water base	` ,								
Roll & brush 1 coa	at								
Slow	1.6	0.42	67.00	41.12	9.87	28.14	15.03	15.07	109.23
Medium	1.3	0.46	58.60	42.58	12.29	26.96	20.46	12.28	114.57
Fast	0.9	0.50	50.20	35.91	12.67	25.10	22.84	6.76	103.28
Enamel, oil base (m	•								
Roll & brush 1 coa									
Slow	1.6	0.42	159.80	41.12	9.87	67.12	22.44	22.49	163.04
Medium	1.3	0.46	139.80	42.58	12.29	64.31	29.80	17.88	166.86
Fast	0.9	0.50	119.80	35.91	12.67	59.90	33.63	9.95	152.06
6 openings total									
Undercoat, water ba Roll & brush 1 coa	•	‡ 3)							
Slow	1.90	0.46	55.90	48.83	11.72	25.71	16.39	16.42	119.07
Medium	1.45	0.50	49.00	47.49	13.71	24.50	21.43	12.86	119.99
Fast	1.00	0.54	42.00	39.90	14.08	22.68	23.76	7.03	107.45

	Manhours per opening	Gallons per	Material cost per gallon	Labor cost per opening	Labor burden opening	Material cost per opening	Overhead per opening	Profit per opening	Total price per opening
		opening							
Undercoat, oil base (ı	material #4)								
Roll & brush 1 coat	•								
Slow	1.90	0.46	71.80	48.83	11.72	33.03	17.78	17.82	129.18
Medium	1.45	0.50	62.80	47.49	13.71	31.40	23.15	13.89	129.64
Fast	1.00	0.54	53.90	39.90	14.08	29.11	25.76	7.62	116.47
Enamel, water base ((material #9)								
Roll & brush 1 coat									
Slow	1.90	0.50	67.00	48.83	11.72	33.50	17.87	17.91	129.83
Medium	1.45	0.55	58.60	47.49	13.71	32.23	23.36	14.02	130.81
Fast	1.00	0.60	50.20	39.90	14.08	30.12	26.07	7.71	117.88
Enamel, oil base (ma	terial #10)								
Roll & brush 1 coat									
Slow	1.90	0.50	159.80	48.83	11.72	79.90	26.69	26.74	193.88
Medium	1.45	0.55	139.80	47.49	13.71	76.89	34.53	20.72	193.3
Fast	1.00	0.60	119.80	39.90	14.08	71.88	39.02	11.54	176.42
7 openings total									
Undercoat, water bas	se (material #	' 3)							
Roll & brush 1 coat									
Slow	2.2	0.54	55.90	56.54	13.57	30.19	19.06	19.10	138.46
Medium	1.7	0.59	49.00	55.68	16.08	28.91	25.17	15.10	140.94
Fast	1.2	0.64	42.00	47.88	16.90	26.88	28.41	8.40	128.47
Undercoat, oil base (ı	material #4)								
Roll & brush 1 coat									
Slow	2.2	0.54	71.80	56.54	13.57	38.77	20.69	20.73	150.30
Medium	1.7	0.59	62.80	55.68	16.08	37.05	27.21	16.32	152.34
Fast	1.2	0.64	53.90	47.88	16.90	34.50	30.78	9.10	139.10
Enamel, water base (,								
Roll & brush 1 coat									
Slow	2.2	0.58	67.00	56.54	13.57	38.86	20.70	20.75	150.42
Medium	1.7	0.64	58.60	55.68	16.08	37.50	27.32	16.39	152.97
Fast	1.2	0.70	50.20	47.88	16.90	35.14	30.98	9.16	140.06
Enamel, oil base (ma Roll & brush 1 coat	,								
Slow	2.2	0.58	159.80	56.54	13.57	92.68	30.93	31.00	224.72
Medium	1.7	0.64	139.80	55.68	16.08	89.47	40.31	24.19	225.73
Fast	1.2	0.70	119.80	47.88	16.90	83.86	46.08	13.63	208.35
i dot	1.4	5.70	1.10.00	17.00	10.00	55.55	10.00	10.00	200.00

	Manhours	Gallons	Material	Labor	Labor	Material	Overhead	Profit	Total
	per	per	cost per	cost per	burden	cost per	per	per	price per
	opening	opening	gallon	opening	opening	opening	opening	opening	opening
9 oponingo total									
8 openings total Undercoat, water base	(material #	43)							
Roll & brush 1 coat	tinateriai π	3)							
Slow	2.50	0.62	55.90	64.25	15.43	34.66	21.72	21.77	157.83
Medium	1.95	0.67	49.00	63.86	18.45	32.83	28.79	17.27	161.20
Fast	1.40	0.73	42.00	55.86	19.71	30.66	32.93	9.74	148.90
Hadanaat allbaaa (m	-4:-144								
Undercoat, oil base (m Roll & brush 1 coat	iateriai #4)								
Slow	2.50	0.62	71.80	64.25	15.43	44.52	23.60	23.65	171.45
Medium	1.95	0.62	62.80	63.86	18.45	42.08	31.10	18.66	171.45
Fast	1.40	0.07	53.90	55.86	19.71	39.35	35.63	10.54	161.09
rasi	1.40	0.73	55.90	55.66	19.71	39.33	33.03	10.54	101.09
Enamel, water base (n	naterial #9)								
Roll & brush 1 coat									
Slow	2.50	0.67	67.00	64.25	15.43	44.89	23.67	23.72	171.96
Medium	1.95	0.74	58.60	63.86	18.45	43.36	31.42	18.85	175.94
Fast	1.40	0.80	50.20	55.86	19.71	40.16	35.88	10.61	162.22
Enamel, oil base (mate	erial #10)								
Roll & brush 1 coat	31101 // 10)								
Slow	2.50	0.67	159.80	64.25	15.43	107.07	35.48	35.56	257.79
Medium	1.95	0.74	139.80	63.86	18.45	103.45	46.44	27.87	260.07
Fast	1.40	0.80	119.80	55.86	19.71	95.84	53.14	15.72	240.27
O oponingo total									
9 openings total	(motorial #	اد) ادی							
Undercoat, water base Roll & brush 1 coat	e (matemai #	.3)							
Slow	2.80	0.69	55.90	71.96	17.28	38.57	24.28	24.33	176.42
Medium	2.15	0.75	49.00	70.41	20.34	36.75	31.88	19.13	178.51
Fast	1.50	0.81	42.00	59.85	21.12	34.02	35.65	10.55	161.19
Hadanaat allbaaa (m	-4:-144								
Undercoat, oil base (m Roll & brush 1 coat	iateriai #4)								
Slow	2.80	0.69	71.80	71.96	17.28	49.54	26.37	26.42	191.57
Medium	2.15	0.75	62.80	70.41	20.34	47.10	34.47	20.68	193.00
Fast	1.50	0.81	53.90	59.85	21.12	43.66	38.64	11.43	174.70
Emany land to the first	-1-1-1-1-10								
Enamel, water base (n Roll & brush 1 coat	nateriai #9)								
Slow	2.80	0.75	67.00	71.96	17.28	50.25	26.50	26.56	192.55
Medium	2.15	0.82	58.60	70.41	20.34	48.05	34.70	20.82	194.32
Fast	1.50	0.90	50.20	59.85	21.12	45.18	39.11	11.57	176.83

	Manhours	Gallons	Material	Labor	Labor	Material	Overhead	Profit	Total
	per	per	cost per	cost per	burden	cost per	per	per	price per
	opening	opening	gallon	opening	opening	opening	opening	opening	opening
Enamel, oil base (mat	erial #10)								
Roll & brush 1 coat									
Slow	2.80	0.75	159.80	71.96	17.28	119.85	39.73	39.81	288.63
Medium	2.15	0.82	139.80	70.41	20.34	114.64	51.35	30.81	287.55
Fast	1.50	0.90	119.80	59.85	21.12	107.82	58.53	17.31	264.63
10 openings total									
Undercoat, water base	e (material #	(3)							
Roll & brush 1 coat	(**************************************	-,							
Slow	3.1	0.77	55.90	79.67	19.13	43.04	26.95	27.00	195.79
Medium	2.4	0.84	49.00	78.60	22.70	41.16	35.62	21.37	199.45
Fast	1.7	0.90	42.00	67.83	23.94	37.80	40.17	11.88	181.62
Undercoat, oil base (n	naterial #4)								
Roll & brush 1 coat									
Slow	3.1	0.77	71.80	79.67	19.13	55.29	29.28	29.34	212.71
Medium	2.4	0.84	62.80	78.60	22.70	52.75	38.52	23.11	215.68
Fast	1.7	0.90	53.90	67.83	23.94	48.51	43.49	12.86	196.63
Enamel, water base (r	matarial #0\								
Slow	3.1	0.83	67.00	79.67	19.13	55.61	29.34	29.40	213.15
Medium	2.4	0.03	58.60	78.60	22.70	53.91	38.81	23.28	217.30
Fast	2. 4 1.7	1.00		67.83			36.61 44.01	13.02	199.00
rasi	1.7	1.00	50.20	67.63	23.94	50.20	44.01	13.02	199.00
Enamel, oil base (mat	erial #10)								
Roll & brush 1 coat									
Slow	3.1	0.83	159.80	79.67	19.13	132.63	43.97	44.06	319.46
Medium	2.4	0.92	139.80	78.60	22.70	128.62	57.49	34.49	321.90
Fast	1.7	1.00	119.80	67.83	23.94	119.80	65.59	19.40	296.56

Use these figures for painting interior doors, pullmans, linens and other surfaces described in Figure 20 on page 102. ADD for additional preparation time, as needed, including setup, remove & replace (hardware), protection (mask walls and visqueen floors); putty, caulking, sanding and cleanup. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Manhours per door	Doors per gallon	Material cost per gallon	Labor cost per door	Labor burden door	Material cost per door	Overhead per door	Profit per door	Total price per door
								dooi	door
Doors, interior, flus	•	•	II & brus	sh, base	ed on per	door n	nethod		
Undercoat, water bas	`	3)							
Roll & brush 1 coat									
Slow	0.40	13.0	55.90	10.28	2.47	4.30	3.24	3.25	23.54
Medium	0.30	11.5	49.00	9.83	2.83	4.26	4.23	2.54	23.69
Fast	0.20	10.0	42.00	7.98	2.82	4.20	4.65	1.38	21.03
Undercoat, oil base (Roll & brush 1 coat	,								
Slow	0.40	13.0	71.80	10.28	2.47	5.52	3.47	3.48	25.22
Medium	0.30	11.5	62.80	9.83	2.83	5.46	4.53	2.72	25.37
Fast	0.20	10.0	53.90	7.98	2.82	5.39	5.02	1.48	22.69
Enamel, water base (,								
Slow	0.33	14.0	67.00	8.48	2.04	4.79	2.91	2.92	21.14
Medium	0.25	12.5	58.60	8.19	2.36	4.69	3.81	2.29	21.34
Fast	0.17	11.0	50.20	6.78	2.40	4.56	4.26	1.26	19.26
Roll & brush addition	onal finish coa	ts							
Slow	0.25	15.0	67.00	6.43	1.54	4.47	2.36	2.37	17.17
Medium	0.20	13.5	58.60	6.55	1.89	4.34	3.20	1.92	17.90
Fast	0.15	12.0	50.20	5.99	2.11	4.18	3.81	1.13	17.22
Enamel, oil base (ma Roll & brush 1st fin									
Slow	0.33	14.0	159.80	8.48	2.04	11.41	4.17	4.18	30.28
Medium	0.25	12.5	139.80	8.19	2.36	11.18	5.44	3.26	30.43
Fast	0.17	11.0	119.80	6.78	2.40	10.89	6.22	1.84	28.13
Roll & brush addition	onal finish coa	ts							
Slow	0.25	15.0	159.80	6.43	1.54	10.65	3.54	3.55	25.71
Medium	0.20	13.5	139.80	6.55	1.89	10.36	4.70	2.82	26.32
Fast	0.15	12.0	119.80	5.99	2.11	9.98	5.60	1.66	25.34

	Manhours	Doors	Material	Labor	Labor	Material	Overhead	Profit	Total
	per	per 	cost per	cost per	burden	cost per	per	per	price per
	door	gallon	gallon	door	door	door	door	door	door
Doors, interior, flus	sh, paint g	rade, s	pray apı	plication	n, based	on per	door me	ethod	
Undercoat, water base	(material #3)								
Spray 1 coat									
Slow	0.10	17	55.90	2.57	.62	3.29	1.23	1.23	8.94
Medium	0.09	16	49.00	2.95	.85	3.06	1.72	1.03	9.61
Fast	80.0	15	42.00	3.19	1.13	2.80	2.21	.65	9.98
Undercoat, oil base (ma	aterial #4)								
Spray 1 coat	0.40	47	74.00	0.57	00	4.00	4 44	4 44	40.00
Slow	0.10	17	71.80	2.57	.62	4.22	1.41	1.41	10.23
Medium	0.09	16	62.80	2.95	.85	3.93	1.93	1.16	10.82
Fast	0.08	15	53.90	3.19	1.13	3.59	2.45	.73	11.09
Enamel, water base (m	aterial #9)								
Spray 1st finish coat									
Slow	0.09	18	67.00	2.31	.56	3.72	1.25	1.25	9.09
Medium	0.08	17	58.60	2.62	.76	3.45	1.71	1.02	9.56
Fast	0.07	16	50.20	2.79	.99	3.14	2.14	.63	9.69
Spray 2nd or addition	nal finish coats	3							
Slow	0.08	19	67.00	2.06	.49	3.53	1.16	1.16	8.40
Medium	0.07	18	58.60	2.29	.66	3.26	1.55	.93	8.69
Fast	0.06	17	50.20	2.39	.85	2.95	1.92	.57	8.68
Enamel, oil base (mate	rial #10)								
Spray 1st finish coat									
Slow	0.09	18	159.80	2.31	.56	8.88	2.23	2.24	16.22
Medium	80.0	17	139.80	2.62	.76	8.22	2.90	1.74	16.24
Fast	0.07	16	119.80	2.79	.99	7.49	3.49	1.03	15.79
Spray 2nd or addition	nal finish coats	S							
Slow	0.08	19	159.80	2.06	.49	8.41	2.08	2.09	15.13
Medium	0.07	18	139.80	2.29	.66	7.77	2.68	1.61	15.01
Fast	0.06	17	119.80	2.39	.85	7.05	3.19	.94	14.42

	Manhours per door	Doors per gallon	Material cost per gallon	Labor cost per door	Labor burden door	Material cost per door	Overhead per door	Profit per door	Total price per door
Doors, interior, flu Complete 7 step stair		-				on per c	loor met	hod	
Spray all coats Slow	0.90	6	83.50	23.13	5.55	13.92	8.09	8.11	58.80
		•						****	
Medium	0.80	5	73.00	26.20	7.57	14.60	12.09	7.26	67.72
Fast	0.70	4	62.60	27.93	9.86	15.65	16.57	4.90	74.91

	Manhours	Doors	Material	Labor	Labor	Material	Overhead	Profit	Total
	per	per	cost per	cost per	burden	cost per	per	per	price per
	door	gallon	gallon	door	door	door	door	door	door
Doors, interior, Fre	nch, paint	grade,	roll & b	rush, ba	sed on	per doo	r method	I	
Undercoat, water base	(material #3)								
Roll & brush 1 coat									
Slow	0.45	14	55.90	11.57	2.77	3.99	3.48	3.49	25.30
Medium	0.38	13	49.00	12.45	3.59	3.77	4.96	2.97	27.74
Fast	0.30	12	42.00	11.97	4.22	3.50	6.11	1.81	27.61
Undercoat, oil base (ma	aterial #4)								
Roll & brush 1 coat									
Slow	0.45	14	71.80	11.57	2.77	5.13	3.70	3.71	26.88
Medium	0.38	13	62.80	12.45	3.59	4.83	5.22	3.13	29.22
Fast	0.30	12	53.90	11.97	4.22	4.49	6.41	1.90	28.99
Enamel, water base (m	aterial #9)								
Roll & brush 1st finish	n coat								
Slow	0.43	15	67.00	11.05	2.65	4.47	3.45	3.46	25.08
Medium	0.35	14	58.60	11.46	3.31	4.19	4.74	2.84	26.54
Fast	0.28	13	50.20	11.17	3.94	3.86	5.88	1.74	26.59
Roll & brush 2nd or a	dditional finish	coats							
Slow	0.40	16	67.00	10.28	2.47	4.19	3.22	3.23	23.39
Medium	0.33	15	58.60	10.81	3.12	3.91	4.46	2.68	24.98
Fast	0.25	14	50.20	9.98	3.52	3.59	5.30	1.57	23.96

	Manhours per door	Doors per gallon	Material cost per gallon	Labor cost per door	Labor burden door	Material cost per door	Overhead per door	Profit per door	Total price per door
Enamel, oil base (ma Roll & brush 1st fir	,								
Slow	0.43	15	159.80	11.05	2.65	10.65	4.63	4.64	33.62
Medium	0.35	14	139.80	11.46	3.31	9.99	6.19	3.71	34.66
Fast	0.28	13	119.80	11.17	3.94	9.22	7.54	2.23	34.10
Roll & brush 2nd o	r additional finish	n coats							
Slow	0.40	16	159.80	10.28	2.47	9.99	4.32	4.33	31.39
Medium	0.33	15	139.80	10.81	3.12	9.32	5.81	3.49	32.55
Fast	0.25	14	119.80	9.98	3.52	8.56	6.84	2.02	30.92

	Manhours per door	Doors per gallon	Material cost per gallon	Labor cost per door	Labor burden door	Material cost per door	Overhead per door	Profit per door	Total price per door
Doors, interior, Free Complete 7 step stain.		_		-		d on pe	r door m	ethod	
Spray all coats Slow	1.50	12	83.50	38.55	9.26	6.96	10.40	10.43	75.60
Medium	1.25	11	73.00	40.94	11.82	6.64	14.85	8.91	83.16
Fast	1.00	10	62.60	39.90	14.08	6.26	18.67	5.52	84.43

	Manhours per	Doors per	Material cost per	Labor cost per	Labor burden	cost per	Overhead per	Profit per	Total price per
	door	gallon	gallon	door	door	door	door	door	door
Doors, interior, lou	ıvered, pain	t grade	, roll &	brush,	based on	per do	or meth	od	
Undercoat, water ba	se (material #3)							
Roll & brush 1 coa	t								
Slow	0.67	8	55.90	17.22	4.13	6.99	5.38	5.40	39.12
Medium	0.54	7	49.00	17.69	5.10	7.00	7.45	4.47	41.71
Fast	0.40	6	42.00	15.96	5.63	7.00	8.86	2.62	40.07
Undercoat, oil base (Roll & brush 1 coa									
Slow	0.67	8	71.80	17.22	4.13	8.98	5.76	5.77	41.86
Medium	0.54	7	62.80	17.69	5.10	8.97	7.94	4.77	44.47
Fast	0.40	6	53.90	15.96	5.63	8.98	9.48	2.80	42.85
Enamel, water base	•								
Roll & brush 1st fin		0	67.00	10.05	2.00	7 11	4 4 4	4 45	20.07
Slow Medium	0.50	9	67.00	12.85	3.09	7.44	4.44	4.45	32.27
	0.42	8	58.60	13.76	3.97	7.33	6.27	3.76	35.09
Fast	0.33	7	50.20	13.17	4.64	7.17	7.75	2.29	35.02
Roll & brush 2nd o	r additional finis	sh coats							
Slow	0.40	10	67.00	10.28	2.47	6.70	3.70	3.70	26.85
Medium	0.30	9	58.60	9.83	2.83	6.51	4.80	2.88	26.85
Fast	0.20	8	50.20	7.98	2.82	6.28	5.29	1.57	23.94
Enamel, oil base (ma Roll & brush 1st fin									
Slow	0.50	9	159.80	12.85	3.09	17.76	6.40	6.41	46.51
Medium	0.42	8	139.80	13.76	3.97	17.48	8.81	5.28	49.30
Fast	0.33	7	119.80	13.17	4.64	17.11	10.83	3.20	48.95
Roll & brush 2nd o	r additional fini	sh coats							
Slow	0.40	10	159.80	10.28	2.47	15.98	5.46	5.47	39.66
Medium	0.30	9	139.80	9.83	2.83	15.53	7.05	4.23	39.47
Fast	0.20	8	119.80	7.98	2.82	14.98	7.99	2.36	36.13

	Manhours per	Doors per	Material cost per	Labor cost per	Labor burden	Material cost per	Overhead per	Profit per	Total price per
	door	gallon	gallon	door	door	door	door	door	door
Doors, interior, lo	uvered, pain	t grade	, spray	applicat	tion, bas	ed on p	er door	method	
Undercoat, water b	_	_	, . ,	• •	•	•			
Spray 1 coat									
Slow	0.17	12	55.90	4.37	1.05	4.66	1.92	1.92	13.92
Medium	0.14	11	49.00	4.59	1.32	4.45	2.59	1.56	14.51
Fast	0.12	10	42.00	4.79	1.69	4.20	3.31	.98	14.97
Undercoat, oil base Spray 1 coat	e (material #4)								
Slow	0.17	12	71.80	4.37	1.05	5.98	2.17	2.17	15.74
Medium	0.14	11	62.80	4.59	1.32	5.71	2.91	1.74	16.27
Fast	0.12	10	53.90	4.79	1.69	5.39	3.68	1.09	16.64
Enamel, water base Spray 1st finish c	,								
Slow	0.13	13	67.00	3.34	.80	5.15	1.77	1.77	12.83
Medium	0.11	12	58.60	3.60	1.04	4.88	2.38	1.43	13.33
Fast	0.09	11	50.20	3.59	1.27	4.56	2.92	.86	13.20
Spray 2nd or add	itional finish coat	ts							
Slow	0.10	14	67.00	2.57	.62	4.79	1.52	1.52	11.02
Medium	0.09	13	58.60	2.95	.85	4.51	2.08	1.25	11.64
Fast	0.08	12	50.20	3.19	1.13	4.18	2.64	.78	11.92
Enamel, oil base (n Spray 1st finish c	•								
Ślow	0.13	13	159.80	3.34	.80	12.29	3.12	3.13	22.68
Medium	0.11	12	139.80	3.60	1.04	11.65	4.07	2.44	22.80
Fast	0.09	11	119.80	3.59	1.27	10.89	4.88	1.44	22.07
Spray 2nd or add	itional finish coat	ts							
Slow	0.10	14	159.80	2.57	.62	11.41	2.77	2.78	20.15
Medium	0.09	13	139.80	2.95	.85	10.75	3.64	2.18	20.37
Fast	0.08	12	119.80	3.19	1.13	9.98	4.43	1.31	20.04

	Manhours	Doors	Material	Labor	Labor	Material	Overhead	Profit	Total
	per	per	cost per	cost per	burden	cost per	per	per	price per
	door	gallon	gallon	door	door	door	door	door	door
Doors, interior, lou Complete 7 step stai Spray all coats		_				ed on p	er door	method	
Slow	1.70	5	83.50	43.69	10.49	16.70	13.47	13.50	97.85
Medium	1.45	4	73.00	47.49	13.71	18.25	19.87	11.92	111.24
Fast	1.20	3	62.60	47.88	16.90	20.87	26.55	7.85	120.05

	Manhours	Doors	Material	Labor	Labor	Material	Overhead	Profit	Total
	per	per	cost per	cost per	burden	cost per	per	per	price per
	door	gallon	gallon	door	door	door	door	door	door
Doors, interior, pa	nel, paint g	rade, ro	oll & bru	sh, base	ed on pe	r door r	nethod		
Undercoat, water ba					-				
Roll & brush 1 coa	t								
Slow	0.50	8	55.90	12.85	3.09	6.99	4.35	4.36	31.64
Medium	0.33	7	49.00	10.81	3.12	7.00	5.23	3.14	29.30
Fast	0.25	6	42.00	9.98	3.52	7.00	6.36	1.88	28.74
Undercoat, oil base	(material #4)								
Roll & brush 1 coa	t								
Slow	0.50	8	71.80	12.85	3.09	8.98	4.73	4.74	34.39
Medium	0.33	7	62.80	10.81	3.12	8.97	5.73	3.44	32.07
Fast	0.25	6	53.90	9.98	3.52	8.98	6.97	2.06	31.51
Enamel, water base	(material #9)								
Roll & brush 1st fir	nish coat								
Slow	0.40	11	67.00	10.28	2.47	6.09	3.58	3.59	26.01
Medium	0.30	10	58.60	9.83	2.83	5.86	4.63	2.78	25.93
Fast	0.20	9	50.20	7.98	2.82	5.58	5.08	1.50	22.96
Roll & brush 2nd o	r additional fin	ish coats							
Slow	0.33	12	67.00	8.48	2.04	5.58	3.06	3.07	22.23
Medium	0.25	11	58.60	8.19	2.36	5.33	3.97	2.38	22.23
Fast	0.17	10	50.20	6.78	2.40	5.02	4.40	1.30	19.90
Enamel, oil base (m	aterial #10)								
Roll & brush 1st fir	nish coat								
Slow	0.40	11	159.80	10.28	2.47	14.53	5.18	5.19	37.65
Medium	0.30	10	139.80	9.83	2.83	13.98	6.66	4.00	37.30
Fast	0.20	9	119.80	7.98	2.82	13.31	7.47	2.21	33.79
Roll & brush 2nd o	r additional fin								
Slow	0.33	12	159.80	8.48	2.04	13.32	4.53	4.54	32.91
Medium	0.25	11	139.80	8.19	2.36	12.71	5.82	3.49	32.57
Fast	0.17	10	119.80	6.78	2.40	11.98	6.56	1.94	29.66

	Manhours per	Doors per	Material cost per	Labor cost per	Labor burden	Material cost per	Overhead per	Profit per	Total price per
	door	gallon	gallon	door	door	door	door	door	door
Doors, interior, par	nel, paint gi	ade, sı	oray app	olication	, based	on per	door me	thod	
Undercoat, water bas	• •				•	•			
Spray 1 coat									
Slow	0.13	15	55.90	3.34	.80	3.73	1.50	1.50	10.87
Medium	0.11	14	49.00	3.60	1.04	3.50	2.04	1.22	11.40
Fast	0.10	13	42.00	3.99	1.41	3.23	2.68	.79	12.10
Undercoat, oil base (Spray 1 coat	material #4)								
Slow	0.13	15	71.80	3.34	.80	4.79	1.70	1.70	12.33
Medium	0.11	14	62.80	3.60	1.04	4.49	2.28	1.37	12.78
Fast	0.10	13	53.90	3.99	1.41	4.15	2.96	.88	13.39
Enamel, water base Spray 1st finish coa	•								
Slow	0.09	16	67.00	2.31	.56	4.19	1.34	1.34	9.74
Medium	0.08	15	58.60	2.62	.76	3.91	1.82	1.09	10.20
Fast	0.08	14	50.20	3.19	1.13	3.59	2.45	.73	11.09
Spray 2nd or additi	onal finish coa	ıts							
Slow	0.08	17	67.00	2.06	.49	3.94	1.23	1.24	8.96
Medium	0.08	16	58.60	2.62	.76	3.66	1.76	1.06	9.86
Fast	0.07	15	50.20	2.79	.99	3.35	2.21	.65	9.99
Enamel, oil base (ma Spray 1st finish coa	•								
Slow	0.09	16	159.80	2.31	.56	9.99	2.44	2.45	17.75
Medium	0.08	15	139.80	2.62	.76	9.32	3.18	1.91	17.79
Fast	0.08	14	119.80	3.19	1.13	8.56	3.99	1.18	18.05
Spray 2nd or additi	onal finish coa	ts							
Slow	0.08	17	159.80	2.06	.49	9.40	2.27	2.28	16.50
Medium	0.08	16	139.80	2.62	.76	8.74	3.03	1.82	16.97
Fast	0.07	15	119.80	2.79	.99	7.99	3.65	1.08	16.50

	Manhours per door	Doors per gallon	Material cost per gallon	Labor cost per door	Labor burden door	Material cost per door	Overhead per door	Profit per door	Total price per door
Doors, interior, par Complete 7 step stai Spray all coats					-	on per	door me	ethod	
Slow	1.25	6	83.50	32.13	7.71	13.92	10.21	10.24	74.21
Medium	1.08	5	73.00	35.37	10.22	14.60	15.05	9.03	84.27
Fast	0.90	4	62.60	35.91	12.67	15.65	19.91	5.89	90.03

	Labor LF per manhour	Material coverage LF/gallon	Material cost per gallon	Labor cost per 100 LF	Labor burden 100 LF	Material cost per 100 LF	Overhead per 100 LF	Profit per 100 LF	Total price per 100 LF
Fascia, 2" x 4", brus	sh one co	oat stain	"to cov	er"					
Solid body stain, wate	er or oil base	e (material	#18 or #1	9)					
Brush each coat									
Slow	80	170	74.30	32.13	7.71	43.71	15.87	15.91	115.33
Medium	105	160	65.00	31.19	8.99	40.63	20.21	12.12	113.14
Fast	130	150	55.75	30.69	10.82	37.17	24.39	7.22	110.29
Semi-transparent stail Brush each coat	n, water or	oil base (m	aterial #20	or #21)					
Slow	95	195	66.90	27.05	6.51	34.31	12.89	12.92	93.68
Medium	120	185	58.55	27.29	7.87	31.65	16.71	10.02	93.54
Fast	145	175	50.20	27.52	9.73	28.69	20.44	6.05	92.43

Use these figures for brushing stain on 2" x 4" fascia board on two sides - the face and the lower edge. The back side is calculated with the overhang (eaves) operation. These figures include one full coat and any touchup required to meet the "to cover" specification. They also include minimum preparation time. ADD for additional preparation time, as needed, including setup, remove & replace (hardware), protection (masking and visqueen); putty, caulking, sanding and cleanup. Measurements are based on continuous linear feet. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor LF per	Material coverage	Material cost per	Labor cost per	Labor burden	Material cost per	Overhead per	Profit per	Total price per
	manhour	LF/gallon	gallon	100 LF	100 LF	100 LF	100 LF	100 LF	100 LF
Fascia, 2" x 4", roll	one coat	stain "to	cover"	•					
Solid body stain, water	er or oil base	e (material	#18 or #1	9)					
Roll each coat									
Slow	180	140	74.30	14.28	3.44	53.07	13.45	13.48	97.72
Medium	205	130	65.00	15.98	4.62	50.00	17.65	10.59	98.84
Fast	230	120	55.75	17.35	6.13	46.46	21.68	6.41	98.03
Semi-transparent stai	n, water or	oil base (m	aterial #20	or #21)					
Roll each coat									
Slow	200	160	66.90	12.85	3.09	41.81	10.97	10.99	79.71
Medium	225	150	58.55	14.56	4.18	39.03	14.45	8.67	80.89
Fast	250	140	50.20	15.96	5.63	35.86	17.81	5.27	80.53

Use these figures for rolling stain on 2" x 4" fascia board on two sides - the face and the lower edge. The back side is calculated with the overhang (eaves) operation. These figures include one full coat and any touchup required to meet the "to cover" specification. They also include minimum preparation time. ADD time for extensive preparation Measurements are based on continuous linear feet. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor LF per manhour	Material coverage LF/gallon	Material cost per gallon	Labor cost per 100 LF	Labor burden 100 LF	Material cost per 100 LF	Overhead per 100 LF	Profit per 100 LF	Total price per 100 LF
Fascia, 2" x 4", spra	ay one co	at stain	"to cove	er"					
Solid body stain, water	er or oil base	e (material	#18 or #1	9)					
Spray each coat									
Slow	275	110	74.30	9.35	2.25	67.55	15.04	15.07	109.26
Medium	325	100	65.00	10.08	2.92	65.00	19.50	11.70	109.20
Fast	375	90	55.75	10.64	3.77	61.94	23.67	7.00	107.02
Semi-transparent stai	n, water or o	oil base (m	aterial #20	or #21)					
Spray each coat									
Slow	300	125	66.90	8.57	2.04	53.52	12.19	12.21	88.53
Medium	350	115	58.55	9.36	2.71	50.91	15.75	9.45	88.18
Fast	400	105	50.20	9.98	3.52	47.81	19.01	5.62	85.94

Use these figures for rolling stain on 2" x 4" fascia board on two sides - the face and the lower edge. The back side is calculated with the overhang (eaves) operation. These figures include one full coat and any touchup required to meet the "to cover" specification. They also include minimum preparation time. ADD time for extensive preparation Measurements are based on continuous linear feet. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

Fascia, 2" x 6" to 2" x 10", brush one coat stain "to cover" Solid body stain, water or oil base (material #18 or #19) Brush each coat Slow 70 140 74.30 36.71 8.83 53.07 18.73 18.77 1 Medium 90 130 65.00 36.39 10.51 50.00 24.23 14.54 1 Fast 110 120 55.75 36.27 12.80 46.46 29.61 8.76 1 Semi-transparent stain, water or oil base (material #20 or #21) Brush each coat Slow 85 165 66.90 30.24 7.24 40.55 14.83 14.86 1 Medium 105 155 58.55 31.19 8.99 37.77 19.49 11.70 1										
Fascia, 2" x 6" to 2" x 10", brush one coat stain "to cover" Solid body stain, water or oil base (material #18 or #19) Brush each coat Slow 70 140 74.30 36.71 8.83 53.07 18.73 18.77 1 Medium 90 130 65.00 36.39 10.51 50.00 24.23 14.54 1 Fast 110 120 55.75 36.27 12.80 46.46 29.61 8.76 1 Semi-transparent stain, water or oil base (material #20 or #21) Brush each coat Slow 85 165 66.90 30.24 7.24 40.55 14.83 14.86 1 Medium 105 155 58.55 31.19 8.99 37.77 19.49 11.70 1		Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
Fascia, 2" x 6" to 2" x 10", brush one coat stain "to cover" Solid body stain, water or oil base (material #18 or #19) Brush each coat Slow 70 140 74.30 36.71 8.83 53.07 18.73 18.77 1 Medium 90 130 65.00 36.39 10.51 50.00 24.23 14.54 1 Fast 110 120 55.75 36.27 12.80 46.46 29.61 8.76 1 Semi-transparent stain, water or oil base (material #20 or #21) Brush each coat Slow 85 165 66.90 30.24 7.24 40.55 14.83 14.86 1 Medium 105 155 58.55 31.19 8.99 37.77 19.49 11.70 1		LF per	coverage	cost per	cost per	burden	cost per	per	per	price per
Solid body stain, water or oil base (material #18 or #19) Brush each coat Slow 70 140 74.30 36.71 8.83 53.07 18.73 18.77 1 Medium 90 130 65.00 36.39 10.51 50.00 24.23 14.54 1 Fast 110 120 55.75 36.27 12.80 46.46 29.61 8.76 1 Semi-transparent stain, water or oil base (material #20 or #21) Brush each coat Slow 85 165 66.90 30.24 7.24 40.55 14.83 14.86 1 Medium 105 155 58.55 31.19 8.99 37.77 19.49 11.70 1		manhour	LF/gallon	gallon	100 LF	100 LF	100 LF	100 LF	100 LF	100 LF
Brush each coat Slow 70 140 74.30 36.71 8.83 53.07 18.73 18.77 1 Medium 90 130 65.00 36.39 10.51 50.00 24.23 14.54 1 Fast 110 120 55.75 36.27 12.80 46.46 29.61 8.76 1 Semi-transparent stain, water or oil base (material #20 or #21) Brush each coat Slow 85 165 66.90 30.24 7.24 40.55 14.83 14.86 1 Medium 105 155 58.55 31.19 8.99 37.77 19.49 11.70 1	Fascia, 2" x 6" to 2"	x 10", b	rush one	coat st	ain "to	cover"				
Slow 70 140 74.30 36.71 8.83 53.07 18.73 18.77 1 Medium 90 130 65.00 36.39 10.51 50.00 24.23 14.54 1 Fast 110 120 55.75 36.27 12.80 46.46 29.61 8.76 1 Semi-transparent stain, water or oil base (material #20 or #21) Brush each coat Slow 85 165 66.90 30.24 7.24 40.55 14.83 14.86 1 Medium 105 155 58.55 31.19 8.99 37.77 19.49 11.70 1	Solid body stain, wate	r or oil base	e (material	#18 or #1	9)					
Medium 90 130 65.00 36.39 10.51 50.00 24.23 14.54 1 Fast 110 120 55.75 36.27 12.80 46.46 29.61 8.76 1 Semi-transparent stain, water or oil base (material #20 or #21) Brush each coat Slow 85 165 66.90 30.24 7.24 40.55 14.83 14.86 1 Medium 105 155 58.55 31.19 8.99 37.77 19.49 11.70 1	Brush each coat									
Fast 110 120 55.75 36.27 12.80 46.46 29.61 8.76 1 Semi-transparent stain, water or oil base (material #20 or #21) Brush each coat Slow 85 165 66.90 30.24 7.24 40.55 14.83 14.86 1 Medium 105 155 58.55 31.19 8.99 37.77 19.49 11.70 1	Slow	70	140	74.30	36.71	8.83	53.07	18.73	18.77	136.11
Semi-transparent stain, water or oil base (material #20 or #21) Brush each coat Slow 85 165 66.90 30.24 7.24 40.55 14.83 14.86 1 Medium 105 155 58.55 31.19 8.99 37.77 19.49 11.70 1	Medium	90	130	65.00	36.39	10.51	50.00	24.23	14.54	135.67
Brush each coat Slow 85 165 66.90 30.24 7.24 40.55 14.83 14.86 1 Medium 105 155 58.55 31.19 8.99 37.77 19.49 11.70 1	Fast	110	120	55.75	36.27	12.80	46.46	29.61	8.76	133.90
Slow 85 165 66.90 30.24 7.24 40.55 14.83 14.86 1 Medium 105 155 58.55 31.19 8.99 37.77 19.49 11.70 1	Semi-transparent stail	n, water or	oil base (m	aterial #20	or #21)					
Medium 105 155 58.55 31.19 8.99 37.77 19.49 11.70 1	Brush each coat									
	Slow	85	165	66.90	30.24	7.24	40.55	14.83	14.86	107.72
Foot 125 145 50.20 24.02 14.26 24.62 24.12 7.14 1	Medium	105	155	58.55	31.19	8.99	37.77	19.49	11.70	109.14
rast 125 145 50.20 31.92 11.26 34.62 24.12 7.14 1	Fast	125	145	50.20	31.92	11.26	34.62	24.12	7.14	109.06

Use these figures for brushing stain on 2" x 6" to 2" x 10" fascia board on two sides - the face and the lower edge. The back side is calculated with the overhang (eaves) operation. These figures include one full coat and any touchup required to meet the "to cover" specification. They also include minimum preparation time. ADD time for extensive preparation. Measurements are based on continuous linear feet. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor LF per manhour	Material coverage LF/gallon	Material cost per gallon	Labor cost per 100 LF	Labor burden 100 LF	Material cost per 100 LF	Overhead per 100 LF	Profit per 100 LF	Total price per 100 LF
Fascia, 2" x 6" to 2"	' x 10", rc	oll one co	oat stain	to co	ver"				
Solid body stain, wate	r or oil base	e (material	#18 or #19	9)					
Roll each coat									
Slow	150	120	74.30	17.13	4.13	61.92	15.80	15.83	114.81
Medium	175	110	65.00	18.71	5.39	59.09	20.80	12.48	116.47
Fast	200	100	55.75	19.95	7.04	55.75	25.65	7.59	115.98
Semi-transparent stail	n, water or o	oil base (m	aterial #20	or #21)					
Roll each coat									
Slow	170	140	66.90	15.12	3.62	47.79	12.64	12.67	91.84
Medium	195	130	58.55	16.79	4.86	45.04	16.67	10.00	93.36
Fast	220	120	50.20	18.14	6.42	41.83	20.57	6.09	93.05

Use these figures for rolling stain on 2" x 6" to 2" x 10" fascia board on two sides - the face and the lower edge. The back side is calculated with the overhang (eaves) operation. These figures include one full coat and any touchup required to meet the "to cover" specification. They also include minimum preparation time. ADD time for extensive preparation. Measurements are based on continuous linear feet. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	LF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	LF/gallon	gallon	100 LF	100 LF	100 LF	100 LF	100 LF	100 LF
Fascia, 2" x 6" to 2"	" x 10", s	pray one	coat st	ain "to	cover"				
Solid body stain, wate	er or oil base	e (material	#18 or #1	9)					
Spray each coat									
Slow	225	90	74.30	11.42	2.73	82.56	18.38	18.42	133.51
Medium	300	80	65.00	10.92	3.14	81.25	23.83	14.30	133.44
Fast	350	70	55.75	11.40	4.04	79.64	29.47	8.72	133.27
Semi-transparent stai	n, water or	oil base (m	aterial #20	0 or #21)					
Spray each coat									
Slow	250	105	66.90	10.28	2.47	63.71	14.53	14.56	105.55
Medium	313	95	58.55	10.46	3.00	61.63	18.78	11.27	105.14
Fast	375	85	50.20	10.64	3.77	59.06	22.77	6.74	102.98

Use these figures for spraying stain on 2" x 6" to 2" x 10" fascia board on two sides - the face and the lower edge. The back side is calculated with the overhang (eaves) operation. These figures include one full coat and any touchup required to meet the "to cover" specification. They also include minimum preparation. ADD time for extensive preparation. Measurements are based on continuous linear feet. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor LF per manhour	Material coverage LF/gallon	Material cost per gallon	Labor cost per 100 LF	Labor burden 100 LF	Material cost per 100 LF	Overhead per 100 LF	Profit per 100 LF	Total price per 100 LF
Fascia, 2" x 12", bru	sh one d	coat stair	ı "to co	ver"					
Solid body stain, water	or oil base	e (material :	#18 or #19	9)					
Brush each coat									
Slow	60	100	74.30	42.83	10.30	74.30	24.21	24.26	175.90
Medium	80	90	65.00	40.94	11.82	72.22	31.25	18.75	174.98
Fast	100	80	55.75	39.90	14.08	69.69	38.34	11.34	173.35
Semi-transparent stain	ı, water or	oil base (m	aterial #20	or #21)					
Brush each coat									
Slow	75	125	66.90	34.27	8.21	53.52	18.24	18.28	132.52
Medium	95	115	58.55	34.47	9.98	50.91	23.84	14.30	133.50
Fast	105	105	50.20	38.00	13.39	47.81	30.76	9.10	139.06

Use these figures for brushing stain on 2" x 12" fascia board on two sides - the face and the lower edge. The back side is calculated with the overhang (eaves) operation. These figures include one full coat and any touchup required to meet the "to cover" specification. They also include minimum preparation. ADD time for extensive preparation. Measurements are based on continuous linear feet. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor LF per	Material coverage	Material cost per	Labor cost per	Labor burden	Material cost per	per	Profit per	Total price per
	manhour	LF/gallon	gallon	100 LF	100 LF	100 LF	100 LF	100 LF	100 LF
Fascia, 2" x 12", rol	I one coa	at stain "	to cove	-11					
Solid body stain, wate	r or oil base	e (material	#18 or #1	9)					
Roll each coat									
Slow	110	90	74.30	23.36	5.61	82.56	21.19	21.24	153.96
Medium	130	75	65.00	25.19	7.27	86.67	29.79	17.87	166.79
Fast	150	60	55.75	26.60	9.40	92.92	39.96	11.82	180.70
Semi-transparent stai	n, water or	oil base (m	aterial #20	or #21)					
Roll each coat									
Slow	130	110	66.90	19.77	4.74	60.82	16.21	16.25	117.79
Medium	150	95	58.55	21.83	6.32	61.63	22.44	13.47	125.69
Fast	170	80	50.20	23.47	8.27	62.75	29.30	8.67	132.46

Use these figures for rolling stain on 2" x 12" fascia board on two sides - the face and the lower edge. The back side is calculated with the overhang (eaves) operation. These figures include one full coat and any touchup required to meet the "to cover" specification. They also include minimum preparation. ADD time for extensive preparation. Measurements are based on continuous linear feet. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor LF per manhour	Material coverage LF/gallon	Material cost per gallon	Labor cost per 100 LF	Labor burden 100 LF	Material cost per 100 LF	Overhead per 100 LF	Profit per 100 LF	Total price per 100 LF
Fascia, 2" x 12", sp	ray one c	oat stair	ı "to cov	ver"					
Solid body stain, water	er or oil base	e (material	#18 or #1	9)					
Spray each coat									
Slow	200	60	74.30	12.85	3.09	123.83	26.55	26.61	192.93
Medium	263	50	65.00	12.45	3.59	130.00	36.51	21.91	204.46
Fast	325	40	55.75	12.28	4.35	139.38	48.36	14.30	218.67
Semi-transparent stai	n, water or o	oil base (m	aterial #20	or #21)					
Spray each coat									
Slow	225	75	66.90	11.42	2.73	89.20	19.64	19.68	142.67
Medium	288	65	58.55	11.37	3.28	90.08	26.19	15.71	146.63
Fast	350	55	50.20	11.40	4.04	91.27	33.07	9.78	149.56

Use these figures for spraying stain on 2" x 12" fascia board on two sides - the face and the lower edge. The back side is calculated with the overhang (eaves) operation. These figures include one full coat and any touchup required to meet the "to cover" specification. They also include minimum preparation. ADD time for extensive preparation. Measurements are based on continuous linear feet. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Fence, chain link or	wire me	sh							
Solid body stain, wate	r or oil base	e (material	#18 or #19	9)					
Brush 1st coat									
Slow	90	600	74.30	28.56	6.85	12.38	9.08	9.10	65.97
Medium	110	550	65.00	29.77	8.60	11.82	12.55	7.53	70.27
Fast	125	500	55.75	31.92	11.26	11.15	16.85	4.98	76.16
Brush 2nd coat									
Slow	130	650	74.30	19.77	4.74	11.43	6.83	6.84	49.61
Medium	145	600	65.00	22.59	6.53	10.83	9.99	5.99	55.93
Fast	160	550	55.75	24.94	8.80	10.14	13.60	4.02	61.50
Roll 1st coat									
Slow	260	575	74.30	9.88	2.39	12.92	4.78	4.79	34.76
Medium	275	525	65.00	11.91	3.45	12.38	6.93	4.16	38.83
Fast	290	475	55.75	13.76	4.86	11.74	9.41	2.78	42.55
Roll 2nd coat									
Slow	280	625	74.30	9.18	2.20	11.89	4.42	4.43	32.12
Medium	300	575	65.00	10.92	3.14	11.30	6.35	3.81	35.52
Fast	320	525	55.75	12.47	4.43	10.62	8.52	2.52	38.56

Use these figures for chain link or wire mesh fencing. The figures are based on painting both sides to meet the "to cover" specification. These figures include minimum preparation time. ADD time for extensive preparation. To calculate the area, base measurements on the square feet (length times width) of one side of the fence then multiply by a difficulty factor of 3 and use the figures in the above table. For example, if the fence is 100' long x 3' high, the area is 300 SF. Multiply 300 SF x 3 to arrive at 900 SF which is the total to be used with this table. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

Fence, wood

For *solid plank fence*, measure the surface area of one side and multiply by 2 to find the area for both sides. Then use the cost table for Siding, exterior. For good neighbor fence (planks on alternate sides of the rail), measure the surface area of one side and multiply by 2 to find the area for both sides. Then multiply by a difficulty factor of 1.5 and use the pricing table for Siding, exterior.

	Labor	Material	Material	Labor	Labor burden		Overhead	Profit	Total
	SF per manhour	coverage SF/gallon	cost per gallon	cost per 100 SF	100 SF	cost per 100 SF	per 100 SF	per 100 SF	price per 100 SF
	mamour	Oi /gailoii	gallon	100 01	100 01	100 01	100 01	100 01	100 01
Fence, picket, brus	h applica	tion							
Solid body or semi-tra	ansparent st	ain, water	base (mat	erial #18	or #20)				
Brush 1st coat			-						
Slow	75	400	66.75	34.27	8.21	16.69	11.24	11.27	81.68
Medium	113	388	58.40	28.98	8.38	15.05	13.10	7.86	73.37
Fast	150	375	50.10	26.60	9.40	13.36	15.30	4.53	69.19
Brush 2nd or addition	onal coats								
Slow	120	450	66.75	21.42	5.13	14.83	7.86	7.88	57.12
Medium	145	438	58.40	22.59	6.53	13.33	10.61	6.37	59.43
Fast	170	425	50.10	23.47	8.27	11.79	13.50	3.99	61.02
Solid body or semi-tra	ansparent st	ain, oil bas	se (materia	ıl #19 or #	21)				
Brush 1st coat									
Slow	75	450	74.45	34.27	8.21	16.54	11.22	11.24	81.48
Medium	113	438	65.15	28.98	8.38	14.87	13.06	7.83	73.12
Fast	150	425	55.85	26.60	9.40	13.14	15.23	4.51	68.88
Brush 2nd or addition									
Slow	120	500	74.45	21.42	5.13	14.89	7.88	7.89	57.21
Medium	145	488	65.15	22.59	6.53	13.35	10.62	6.37	59.46
Fast	170	475	55.85	23.47	8.27	11.76	13.49	3.99	60.98

For picket fence, measure the overall area of one side and multiply by 4 for painting both sides. Then apply these cost figures. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor burden	Material		Profit	Total
	SF per manhour	coverage SF/gallon	cost per gallon	cost per 100 SF	100 SF	cost per 100 SF	per 100 SF	per 100 SF	price per 100 SF
Fence, picket, rol	l applicatio	n							
Solid body or semi-	transparent st	tain, water	base (mat	erial #18 d	or #20)				
Roll 1st coat			,		•				
Slow	120	360	66.75	21.42	5.13	18.54	8.57	8.59	62.25
Medium	145	343	58.40	22.59	6.53	17.03	11.54	6.92	64.61
Fast	170	325	50.10	23.47	8.27	15.42	14.62	4.33	66.11
Roll 2nd or addition	onal coats								
Slow	200	400	66.75	12.85	3.09	16.69	6.20	6.21	45.04
Medium	225	388	58.40	14.56	4.18	15.05	8.46	5.07	47.32
Fast	250	375	50.10	15.96	5.63	13.36	10.83	3.20	48.98
Solid body or semi-	transparent st	tain, oil bas	se (materia	al #19 or #	¹ 21)				
Roll 1st coat			•		•				
Slow	120	400	74.45	21.42	5.13	18.61	8.58	8.60	62.34
Medium	145	388	65.15	22.59	6.53	16.79	11.48	6.89	64.28
Fast	170	375	55.85	23.47	8.27	14.89	14.46	4.28	65.37
Roll 2nd or addition	onal coats								
Slow	200	450	74.45	12.85	3.09	16.54	6.17	6.18	44.83
Medium	225	438	65.15	14.56	4.18	14.87	8.41	5.05	47.07
Fast	250	425	55.85	15.96	5.63	13.14	10.77	3.19	48.69

For picket fence, measure the overall area of one side and multiply by 4 for painting both sides. Then apply these cost figures. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor		Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Fence, picket, spra	y applica	tion							
Solid body or semi-tra	ansparent st	tain, water	base (mat	erial #18	or #20)				
Spray 1st coat									
Slow	400	300	66.75	6.43	1.54	22.25	5.74	5.75	41.71
Medium	500	275	58.40	6.55	1.89	21.24	7.42	4.45	41.55
Fast	600	250	50.10	6.65	2.36	20.04	9.00	2.66	40.71
Spray 2nd or addition	onal coats								
Slow	500	350	66.75	5.14	1.23	19.07	4.83	4.84	35.11
. Medium	600	325	58.40	5.46	1.59	17.97	6.25	3.75	35.02
Fast	700	300	50.10	5.70	2.02	16.70	7.57	2.24	34.23
Solid body or semi-tra	anenarent et	ain oil bac	se (materia	al #10 or #	/ 21\				
Spray 1st coat	ansparent si	iairi, oii bas	se (materia	11 # 13 OI #	1 21)				
Slow	400	350	74.45	6.43	1.54	21.27	5.56	5.57	40.37
. Medium	500	325	65.15	6.55	1.89	20.05	7.12	4.27	39.88
Fast	600	300	55.85	6.65	2.36	18.62	8.56	2.53	38.72
Spray 2nd or addition	onal coats								
Slow	500	425	74.45	5.14	1.23	17.52	4.54	4.55	32.98
Medium	600	400	65.15	5.46	1.59	16.29	5.83	3.50	32.67
Fast	700	375	55.85	5.70	2.02	14.89	7.01	2.07	31.69

For picket fence, measure the overall area of one side and multiply by 4 for painting both sides. Then apply these cost figures. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Fireplace masonry,	interior,	smooth	surface	masonr	'y				
Masonry paint, water	base (mate	rial #31)			•				
Brush each coat	,	,							
Slow	70	140	65.10	36.71	8.83	46.50	17.48	17.52	127.04
Medium	75	130	57.00	43.67	12.60	43.85	25.04	15.02	140.18
Fast	80	120	48.80	49.88	17.60	40.67	33.53	9.92	151.60
Masonry paint, oil bas	se (material	#32)							
Brush each coat	`	,							
Slow	70	165	86.10	36.71	8.83	52.18	18.56	18.60	134.88
Medium	75	155	75.40	43.67	12.60	48.65	26.24	15.74	146.90
Fast	80	145	64.60	49.88	17.60	44.55	34.73	10.27	157.03
Masonry paint, water Roll each coat	base (mate	rial #31)							
Slow	140	120	65.10	18.36	4.40	54.25	14.63	14.66	106.30
Medium	150	110	57.00	21.83	6.32	51.82	19.99	11.99	111.95
Fast	160	100	48.80	24.94	8.80	48.80	25.59	7.57	115.70
Masonry paint, oil bas Roll each coat	se (material	#32)							
Slow	140	140	86.10	18.36	4.40	61.50	16.01	16.04	116.31
Medium	150	130	75.40	21.83	6.32	58.00	21.54	12.92	120.61
Fast	160	120	64.60	24.94	8.80	53.83	27.15	8.03	122.75
Masonry paint, water Spray each coat	base (mate	rial #31)							
Slow	400	105	65.10	6.43	1.54	62.00	13.29	13.32	96.58
Medium	450	100	57.00	7.28	2.09	57.00	16.60	9.96	92.93
Fast	500	90	48.80	7.98	2.82	54.22	20.16	5.96	91.14
Masonry paint, oil bas Spray each coat	se (material	#32)							
Slow	400	125	86.10	6.43	1.54	68.88	14.60	14.63	106.08
Medium	450	120	75.40	7.28	2.09	62.83	18.05	10.83	100.08
Fast	500	110	64.60	7.28 7.98	2.82	58.73	21.55	6.38	97.46
ı ası	300	110	0-7.00	1.50	۷.0۷	50.75	21.00	0.00	J1.70

Measurements are based on square feet of the surface area (length times width) to be painted. For fireplace exteriors, use the Masonry cost table which applies. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor		Overhead	Profit	Total
	LF per anhour	coverage LF/gallon	cost per gallon	cost per 100 LF	burden 100 LF	cost per 100 LF	per 100 LF	per 100 LF	price per 100 LF
				100 21	100 El	100 21	100 21	100 Ei	100 21
Fireplace trim, wood, ro	oll & l	brush ea	ch coat						
Mantel, rough sawn 4' x 12"									
Solid body or semi-transpa	rent st	tain, water	or oil base	(Material	#18 or #19	9 or #20 c	or #21)		
Roll & brush each coat									
Slow	15	50	70.60	171.33	41.15	141.20	67.19	67.33	488.20
Medium	18	45	61.78	181.94	52.58	137.29	92.95	55.77	520.53
Fast	20	40	52.98	199.50	70.40	132.45	124.73	36.90	563.98
Plant-on trim, interior									
Solid body or semi-transpa	rent st	tain, water	or oil base	(Material	#18 or #19	9 or #20 d	or #21)		
Roll & brush each coat				•			,		
Slow	75	135	70.60	34.27	8.21	52.30	18.01	18.05	130.84
Medium	80	130	61.78	40.94	11.82	47.52	25.07	15.04	140.39
Fast	85	125	52.98	46.94	16.54	42.38	32.83	9.71	148.40
Siding, interior, tongue & gro	ove								
Solid body or semi-transpa	rent st	tain, water	or oil base	(Material	#18 or #19	9 or #20 d	or #21)		
Roll & brush each coat				•			,		
Slow	50	100	70.60	51.40	12.34	70.60	25.52	25.58	185.44
Medium	75	95	61.78	43.67	12.60	65.03	30.33	18.20	169.83
Fast	100	90	52.98	39.90	14.08	58.87	34.98	10.35	158.18

[&]quot;Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Manhours per box	Material coverage gallons/box	Material cost per gallon	Labor cost per box	Labor burden box	Material cost per box	Overhead per box	Profit per box	Total price per box
Firewood boxes, w	ood, bru	sh each d	coat						
Boxes of rough sawn w	ood, 3'0" x	3'0" x 3'0"	deep						
Solid body or semi-tra	ansparent s	stain, water	or oil base	(Material	#18 or #19	or #20 c	or #21)		
Roll & brush each of	oat								
Slow	0.40	0.20	70.60	10.28	2.47	14.12	5.11	5.12	37.10
Medium	0.35	0.23	61.78	11.46	3.31	14.21	7.25	4.35	40.58
Fast	0.30	0.25	52.98	11.97	4.22	13.25	9.13	2.70	41.27

[&]quot;Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor SF per	Material coverage	Material cost per	Labor cost per	Labor burden	Material cost per	Overhead per	Profit per	Total price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Floors, concrete, b	rush, inte	rior or e	xterior						
Masonry (concrete) p	-								
Brush 1st coat		,	•						
Slow	90	250	65.10	28.56	6.85	26.04	11.68	11.70	84.83
Medium	145	238	57.00	22.59	6.53	23.95	13.27	7.96	74.30
Fast	200	225	48.80	19.95	7.04	21.69	15.09	4.46	68.23
Brush 2nd coat									
Slow	125	375	65.10	20.56	4.94	17.36	8.14	8.16	59.16
Medium	200	325	57.00	16.38	4.73	17.54	9.66	5.80	54.11
Fast	275	275	48.80	14.51	5.14	17.75	11.59	3.43	52.42
Brush 3rd or addition	nal coats								
Slow	150	335	65.10	17.13	4.13	19.43	7.73	7.74	56.16
Medium	225	310	57.00	14.56	4.18	18.39	9.29	5.57	51.99
Fast	300	285	48.80	13.30	4.68	17.12	10.88	3.22	49.20
Masonry (concrete) p	aint, oil bas	e (material	#32)						
Brush 1st coat									
Slow	90	300	86.10	28.56	6.85	28.70	12.18	12.21	88.50
Medium	145	288	75.40	22.59	6.53	26.18	13.83	8.30	77.43
Fast	200	275	64.60	19.95	7.04	23.49	15.65	4.63	70.76
Brush 2nd coat									
Slow	125	400	86.10	20.56	4.94	21.53	8.93	8.95	64.91
Medium	200	388	75.40	16.38	4.73	19.43	10.14	6.08	56.76
Fast	275	375	64.60	14.51	5.14	17.23	11.43	3.38	51.69
Brush 3rd or addition	nal coats								
Slow	150	550	86.10	17.13	4.13	15.65	7.01	7.02	50.94
Medium	225	525	75.40	14.56	4.18	14.36	8.28	4.97	46.35
Fast	300	500	64.60	13.30	4.68	12.92	9.58	2.83	43.31
Epoxy, 1 part, water to Brush each coat	oase (mater	ial #28)							
Slow	125	400	115.10	20.56	4.94	28.78	10.31	10.33	74.92
Medium	163	388	100.70	20.09	5.78	25.95	12.96	7.78	72.56
Fast	200	375	86.30	19.95	7.04	23.01	15.50	4.59	70.09
Epoxy, 2 part system Brush each coat	(material #2	29)							
Slow	100	400	196.20	25.70	6.17	49.05	15.37	15.41	111.70
Medium	138	388	171.70	23.73	6.87	44.25	18.71	11.23	104.79
Fast	175	375	147.10	22.80	8.02	39.23	21.72	6.43	98.20

Floors, concrete, rol Masonry (concrete) pa Roll 1st coat Slow Medium Fast Roll 2nd coat	-			cost per 100 SF 19.04 15.02	burden 100 SF 4.58	cost per 100 SF	per 100 SF	per 100 SF	price pe 100 SF
Masonry (concrete) pa Roll 1st coat Slow Medium Fast	int, water t 135 218 300	pase (mate 275 263	65.10 57.00		4 58	22.67			
Roll 1st coat Slow Medium Fast	135 218 300	275 263	65.10 57.00		4 58	00.07			
Slow Medium Fast	218 300	263	57.00		4 58	00.07			
Medium Fast	218 300	263	57.00		4 58	22.27			
Fast	300			15 02		23.67	8.98	9.00	65.27
		250	48.80		4.35	21.67	10.26	6.15	57.45
Roll 2nd coat	195			13.30	4.68	19.52	11.63	3.44	52.57
	195								
Slow		350	65.10	13.18	3.17	18.60	6.64	6.65	48.24
Medium	268	325	57.00	12.22	3.52	17.54	8.32	4.99	46.59
Fast	340	300	48.80	11.74	4.13	16.27	9.97	2.95	45.06
Roll 3rd or additional	coats								
Slow	210	375	65.10	12.24	2.93	17.36	6.18	6.20	44.91
Medium	300	350	57.00	10.92	3.14	16.29	7.59	4.56	42.50
Fast	390	325	48.80	10.23	3.59	15.02	8.95	2.65	40.44
Masonry (concrete) pa	int, oil bas	e (material	#32)						
Roll 1st coat	,		,						
Slow	135	370	86.10	19.04	4.58	23.27	8.91	8.93	64.73
Medium	218	345	75.40	15.02	4.35	21.86	10.31	6.18	57.72
Fast	300	320	64.60	13.30	4.68	20.19	11.84	3.50	53.51
Roll 2nd coat									
Slow	195	500	86.10	13.18	3.17	17.22	6.38	6.39	46.34
Medium	268	475	75.40	12.22	3.52	15.87	7.91	4.74	44.26
Fast	340	450	64.60	11.74	4.13	14.36	9.37	2.77	42.37
Roll 3rd or additional	coats								
Slow	210	550	86.10	12.24	2.93	15.65	5.86	5.87	42.55
Medium	300	525	75.40	10.92	3.14	14.36	7.11	4.27	39.80
Fast	390	500	64.60	10.23	3.59	12.92	8.30	2.45	37.49
Epoxy, 1 part, water ba	ase (mater	ial #28)							
Roll each coat	,	,							
Slow	150	500	115.10	17.13	4.13	23.02	8.41	8.43	61.12
Medium	225	488	100.70	14.56	4.18	20.64	9.85	5.91	55.14
Fast	300	475	86.30	13.30	4.68	18.17	11.21	3.32	50.68
Epoxy, 2 part system (material #2	29)							
Slow	135	500	196.20	19.04	4.58	39.24	11.94	11.97	86.77
Medium	208	488	171.70	15.75	4.55	35.18	13.87	8.32	77.67
Fast	250	475	147.10	15.75	5.63	30.97	16.29	4.82	73.67

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Floors, concrete, s	spray, inte	rior or e	xterior						
Masonry (concrete)	paint, water l	oase (mate	rial #31)						
Spray 1st coat									
Slow	800	175	65.10	3.21	.77	37.20	7.82	7.84	56.84
Medium	900	163	57.00	3.64	1.05	34.97	9.92	5.95	55.53
Fast	1000	150	48.80	3.99	1.41	32.53	11.76	3.48	53.17
Spray 2nd coat									
Slow	900	275	65.10	2.86	.68	23.67	5.17	5.18	37.56
Medium	1000	263	57.00	3.28	.94	21.67	6.48	3.89	36.26
Fast	1100	250	48.80	3.63	1.28	19.52	7.57	2.24	34.24
Spray 3rd or additi	onal coats								
Slow	1000	325	65.10	2.57	.62	20.03	4.41	4.42	32.05
Medium	1100	313	57.00	2.98	.86	18.21	5.51	3.31	30.87
Fast	1200	300	48.80	3.33	1.15	16.27	6.44	1.91	29.10
Masonry (concrete)	paint, oil bas	e (material	#32)						
Spray 1st coat									
Slow	800	200	86.10	3.21	.77	43.05	8.94	8.96	64.93
Medium	900	188	75.40	3.64	1.05	40.11	11.20	6.72	62.72
Fast	1000	175	64.60	3.99	1.41	36.91	13.12	3.88	59.31
Spray 2nd coat									
Slow	900	300	86.10	2.86	.68	28.70	6.13	6.14	44.51
Medium	1000	288	75.40	3.28	.94	26.18	7.60	4.56	42.56
Fast	1100	275	64.60	3.63	1.28	23.49	8.80	2.60	39.80
Spray 3rd or additi	onal coats								
Slow	1000	350	86.10	2.57	.62	24.60	5.28	5.29	38.36
Medium	1100	338	75.40	2.98	.86	22.31	6.54	3.92	36.61
Fast	1200	325	64.60	3.33	1.15	19.88	7.56	2.24	34.16

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Floors, concrete, p	enetrating	stain, i	nterior c	r exteri	or				
Penetrating oil stain	•	•							
Roll 1st coat	(material ii re	′ /							
Slow	225	450	125.00	11.42	2.73	27.78	7.97	7.99	57.89
Medium	250	425	109.40	13.10	3.78	25.74	10.66	6.39	59.67
Fast	275	400	93.80	14.51	5.14	23.45	13.35	3.95	60.40
i dot	2.0	.00	00.00		0	20.10	10.00	0.00	00.10
Roll 2nd coat									
Slow	325	500	125.00	7.91	1.91	25.00	6.61	6.63	48.06
Medium	345	475	109.40	9.49	2.75	23.03	8.82	5.29	49.38
Fast	365	450	93.80	10.93	3.86	20.84	11.05	3.27	49.95
5									
Roll 3rd and addition	onal coats								
Slow	365	525	125.00	7.04	1.69	23.81	6.18	6.20	44.92
Medium	383	500	109.40	8.55	2.47	21.88	8.23	4.94	46.07
Fast	400	475	93.80	9.98	3.52	19.75	10.31	3.05	46.61

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per	Total price per 100 SF
Floors, wood, inter	ior or ext	-		a bruch	annlicat	tion			
Undercoat, water base			iiit grau	c, biusi	і аррііса	lion			
Brush prime coat	(material ne	')							
Slow	275	450	55.90	9.35	2.25	12.42	4.56	4.57	33.15
Medium	300	425	49.00	10.92	3.14	11.53	6.40	3.84	35.83
Fast	325	400	42.00	12.28	4.35	10.50	8.40	2.49	38.02
Undercoat, oil base (ma	aterial #4)								
Brush prime coat									
Slow	275	500	71.80	9.35	2.25	14.36	4.93	4.94	35.83
Medium	300	475	62.80	10.92	3.14	13.22	6.83	4.10	38.21
Fast	325	450	53.90	12.28	4.35	11.98	8.86	2.62	40.09
Porch & deck enamel, v Brush 1st and additio		•	26)						
Slow	300	475	80.50	8.57	2.04	16.95	5.24	5.25	38.05
Medium	325	450	70.50	10.08	2.92	15.67	7.17	4.30	40.14
Fast	350	425	60.40	11.40	4.04	14.21	9.19	2.72	41.56
Porch & deck enamel, of Brush 1st and addition	•	•							
Slow	300	550	88.20	8.57	2.04	16.04	5.07	5.08	36.80
Medium	325	525	77.20	10.08	2.92	14.70	6.92	4.15	38.77
Fast	350	500	66.10	11.40	4.04	13.22	8.88	2.63	40.17
Epoxy, 1 part, water ba Brush each coat	se (material	#28)							
Slow	125	450	115.10	20.56	4.94	25.58	9.70	9.72	70.50
Medium	163	425	100.70	20.09	5.78	23.69	12.40	7.44	69.40
Fast	200	400	86.30	19.95	7.04	21.58	15.06	4.45	68.08
Epoxy, 2 part system (r Brush each coat	material #29)							
Slow	100	425	196.20	25.70	6.17	46.16	14.83	14.86	107.72
Medium	138	400	171.70	23.73	6.87	42.93	18.38	11.03	102.94
Fast	175	375	147.10	22.80	8.02	39.23	21.72	6.43	98.20

[&]quot;Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Floors, wood, inter	ior or ext	erior nai	int grade	e roll a	nnlicatio	n			
Undercoat, water base			iii giaa	ο, τοπ α _ι	ppiioatio	•			
Roll prime coat	(**************************************	.,							
Slow	400	425	55.90	6.43	1.54	13.15	4.01	4.02	29.15
Medium	438	400	49.00	7.48	2.14	12.25	5.47	3.28	30.62
Fast	475	375	42.00	8.40	2.99	11.20	7.00	2.07	31.66
Undercoat, oil base (m	aterial #4)								
Roll prime coat									
Slow	400	475	71.80	6.43	1.54	15.12	4.39	4.40	31.88
Medium	438	450	62.80	7.48	2.14	13.96	5.90	3.54	33.02
Fast	475	425	53.90	8.40	2.99	12.68	7.46	2.21	33.74
Porch & deck enamel, Roll 1st or additional	,	(material #2	26)						
Slow	425	475	80.50	6.05	1.44	16.95	4.65	4.66	33.75
Medium	463	450	70.50	7.07	2.05	15.67	6.20	3.72	34.71
Fast	500	425	60.40	7.98	2.82	14.21	7.75	2.29	35.05
Porch & deck enamel, Roll 1st or additional	•	terial #27)							
Slow	425	525	88.20	6.05	1.44	16.80	4.62	4.63	33.54
Medium	463	500	77.20	7.07	2.05	15.44	6.14	3.68	34.38
Fast	500	475	66.10	7.98	2.82	13.92	7.66	2.27	34.65
Epoxy, 1 part, water ba Brush each coat	ase (material	#28)							
Slow	200	425	115.10	12.85	3.09	27.08	8.17	8.19	59.38
Medium	250	400	100.70	13.10	3.78	25.18	10.52	6.31	58.89
Fast	300	375	86.30	13.30	4.68	23.01	12.71	3.76	57.46
Epoxy, 2 part system (Brush each coat	material #29)							
Slow	175	400	196.20	14.69	3.51	49.05	12.78	12.81	92.84
Medium	225	375	171.70	14.56	4.18	45.79	16.14	9.68	90.35
Fast	275	350	147.10	14.51	5.14	42.03	19.11	5.65	86.44

[&]quot;Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor		Overhead	Profit	Total
	SF per manhour	coverage SF/gallon	cost per gallon	cost per 100 SF	burden 100 SF	cost per 100 SF	per 100 SF	per 100 SF	price per 100 SF
	mannoul	317gail011	yallon	100 31	100 31	100 31	100 31	100 31	100 31
Floors, wood, inte	erior or ext	erior, sta	in grade	9					
Wiping stain, varnish	, oil base (ma	iterial #30a)						
Stain, brush 1st coa	at, wipe & fill								
Slow	225	500	84.90	11.42	2.73	16.98	5.92	5.93	42.98
Medium	250	475	74.30	13.10	3.78	15.64	8.13	4.88	45.53
Fast	275	450	63.70	14.51	5.14	14.16	10.47	3.10	47.38
Stain, brush 2nd co	at, wipe & fill								
Slow	400	525	84.90	6.43	1.54	16.17	4.59	4.60	33.33
Medium	425	500	74.30	7.71	2.21	14.86	6.20	3.72	34.70
Fast	450	475	63.70	8.87	3.11	13.41	7.88	2.33	35.60
Stain, brush 3rd or a	additional coa	its, wipe &	fill						
Slow	425	550	84.90	6.05	1.44	15.44	4.36	4.37	31.66
Medium	450	525	74.30	7.28	2.09	14.15	5.88	3.53	32.93
Fast	475	500	63.70	8.40	2.99	12.74	7.47	2.21	33.81
Sanding sealer, varn	ish (material a	#30b)							
Maple or pine, brus	•	,							
Slow	375	475	95.60	6.85	1.66	20.13	5.44	5.45	39.53
Medium	400	450	83.70	8.19	2.36	18.60	7.29	4.37	40.81
Fast	425	425	71.70	9.39	3.30	16.87	9.17	2.71	41.44
Maple or pine, brus	h 2nd or addi	tional coats	3						
Slow	425	550	95.60	6.05	1.44	17.38	4.73	4.74	34.34
Medium	450	525	83.70	7.28	2.09	15.94	6.33	3.80	35.44
Fast	475	500	71.70	8.40	2.99	14.34	7.97	2.36	36.06
Oak, brush 1 coat									
Slow	400	525	95.60	6.43	1.54	18.21	4.97	4.98	36.13
Medium	425	500	83.70	7.71	2.21	16.74	6.67	4.00	37.33
Fast	450	475	71.70	8.87	3.11	15.09	8.40	2.48	37.95
Oak, brush 2nd or a	additional coa	ts							
Slow	500	625	95.60	5.14	1.23	15.30	4.12	4.13	29.92
Medium	525	600	83.70	6.24	1.78	13.95	5.50	3.30	30.77
Fast	550	575	71.70	7.25	2.57	12.47	6.91	2.04	31.24
Shellac, clear (mater	ial #12)								
Brush 1st coat	///								
Slow	275	475	115.80	9.35	2.25	24.38	6.83	6.85	49.66
Medium	300	450	101.40	10.92	3.14	22.53	9.15	5.49	51.23
Fast	325	425	86.90	12.28	4.35	20.45	11.49	3.40	51.97
Brush 2nd or addition	onal coats								
Slow	400	500	115.80	6.43	1.54	23.16	5.91	5.93	42.97
Medium	425	475	101.40	7.71	2.21	21.35	7.82	4.69	43.78
Fast	450	450	86.90	8.87	3.11	19.31	9.71	2.87	43.87

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Varnish, gloss or flat (m	aterial #30	c)							
Brush 1st coat									
Slow	275	475	112.40	9.35	2.25	23.66	6.70	6.71	48.67
Medium	300	450	98.30	10.92	3.14	21.84	8.98	5.39	50.27
Fast	325	425	84.30	12.28	4.35	19.84	11.30	3.34	51.11
Brush 2nd or additiona	al coats								
Slow	350	600	112.40	7.34	1.77	18.73	5.29	5.30	38.43
Medium	375	575	98.30	8.73	2.54	17.10	7.09	4.25	39.71
Fast	400	550	84.30	9.98	3.52	15.33	8.94	2.64	40.41
1 431	400	000	04.00	0.00	0.02	10.00	0.04	2.04	70.71
Penetrating stain wax 8	wipe (mat	erial #14)							
Stain, brush 1st coat 8	k wipe								
Slow	200	550	137.30	12.85	3.09	24.96	7.77	7.79	56.46
Medium	250	525	120.20	13.10	3.78	22.90	9.95	5.97	55.70
Fast	300	500	103.00	13.30	4.68	20.60	11.96	3.54	54.08
Stain, brush 2nd or ad	ditional coa	ats & wipe							
Slow	250	600	137.30	10.28	2.47	22.88	6.77	6.78	49.18
Medium	300	575	120.20	10.92	3.14	20.90	8.75	5.25	48.96
Fast	350	550	103.00	11.40	4.04	18.73	10.59	3.13	47.89
Wax & polish (material	#15)								
Hand apply 1 coat	,, 10)								
Slow	175	1000	29.30	14.69	3.51	2.93	4.02	4.03	29.18
Medium	200	950	25.70	16.38	4.73	2.71	5.96	3.57	33.35
Fast	225	900	22.00	17.73	6.24	2.44	8.19	2.42	37.02
Γαδί	223	900	22.00	17.73	0.24	2.44	0.19	2.42	37.02
Buffing with machine									
Slow	400			6.43	1.54		1.51	1.52	11.00
Medium	450			7.28	2.09		2.35	1.41	13.13
Fast	500			7.98	2.82		3.35	.99	15.14

[&]quot;Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Manhours	Gallons	Material	Labor	Labor	Material	Overhead	Profit	Total
	per	per	cost per	cost per	burden	cost per	per	per	price per
	door	Door	gallon	door	door	door	door	door	door
Garage door backs,	seal coat	t, spray	one coa	ıt					
Sanding sealer, lacquer	(material #1	1b)							
1 car garage, 8' x 7'									
Slow	0.30	0.40	70.90	7.71	1.85	28.36	7.20	7.22	52.34
Medium	0.25	0.50	62.10	8.19	2.36	31.05	10.40	6.24	58.24
Fast	0.20	0.60	53.20	7.98	2.82	31.92	13.24	3.92	59.88
2 car garage, 16' x 7'									
Slow	0.40	0.80	70.90	10.28	2.47	56.72	13.20	13.23	95.90
Medium	0.35	0.90	62.10	11.46	3.31	55.89	17.67	10.60	98.93
Fast	0.30	1.00	53.20	11.97	4.22	53.20	21.51	6.36	97.26
3 car garage, 16' x 7'	+ 8' x 7'								
Slow	0.60	1.00	70.90	15.42	3.70	70.90	17.10	17.14	124.26
Medium	0.55	1.10	62.10	18.01	5.21	68.31	22.88	13.73	128.14
Fast	0.50	1.20	53.20	19.95	7.04	63.84	28.16	8.33	127.32

Use the figures for Siding when estimating the cost of painting garage door fronts. These figures assume a one-car garage door measures 7' x 8' and a two-car garage door measures 7' x 16'. A three-car garage has one single and one double door. Government funded projects (FHA, VA, HUD) usually require sealing the garage door back on new construction projects. The doors are usually sprayed along with the cabinet sealer coat (as used in this table) or stained along with the exterior trim. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor		Overhead	Profit	Tota
	LF per manhour	coverage LF/gallon	cost per gallon	cost per 100 LF	burden 100 LF	cost per 100 LF	per 100 LF	per 100 LF	price pe 100 LI
Gutters and downs	enoute (as	alvanizod	l) bruch	annlica	ation				
Gutters	pouts (ga	aivailizeu	ı, brusii	аррпса	ition				
Metal prime, rust inhi	bitor, clean	metal (mate	erial #35)						
Brush prime coat	Ditor, Gloarr	motal (mat	311ai 1100)						
Slow	80	400	75.10	32.13	7.71	18.78	11.14	11.16	80.92
Medium	90	375	65.70	36.39	10.51	17.52	16.11	9.66	90.19
Fast	100	350	56.30	39.90	14.08	16.09	21.72	6.43	98.22
Metal prime, rust inhi	bitor, rusty r	metal (mate	erial #36)						
Brush prime coat	,								
Slow	80	400	95.10	32.13	7.71	23.78	12.09	12.11	87.82
Medium	90	375	83.20	36.39	10.51	22.19	17.28	10.37	96.74
Fast	100	350	71.30	39.90	14.08	20.37	23.05	6.82	104.22
Metal finish - syntheti	ic enamel (o	off white), gl	oss (mate	rial #37)					
Brush 1st finish coa	at								
Slow	100	425	78.60	25.70	6.17	18.49	9.57	9.59	69.52
Medium	110	400	68.80	29.77	8.60	17.20	13.89	8.34	77.80
Fast	120	375	59.00	33.25	11.72	15.73	18.82	5.57	85.09
Brush 2nd or addition	onal finish c	oats							
Slow	120	450	78.60	21.42	5.13	17.47	8.37	8.38	60.77
Medium	130	425	68.80	25.19	7.27	16.19	12.17	7.30	68.12
Fast	140	400	59.00	28.50	10.04	14.75	16.53	4.89	74.71
Metal finish - syntheti	•	olors excep	ot orange/r	ed), gloss	(material	#38)			
Brush 1st finish coa									
Slow	100	425	75.70	25.70	6.17	17.81	9.44	9.46	68.58
Medium	110	400	66.20	29.77	8.60	16.55	13.73	8.24	76.89
Fast	120	375	56.70	33.25	11.72	15.12	18.63	5.51	84.23
Brush 2nd or additi		oats							
Slow	120	450	75.70	21.42	5.13	16.82	8.24	8.26	59.87
Medium	130	425	66.20	25.19	7.27	15.58	12.01	7.21	67.26
Fast	140	400	56.70	28.50	10.04	14.18	16.35	4.84	73.91
Downspouts									
Downspouts Metal prime, rust inhi	bitor, clean ı	metal (mate	erial #35)						
•	bitor, clean ı	metal (mate	erial #35)						
Metal prime, rust inhi	bitor, clean i	metal (mate	erial #35) 75.10	85.67	20.55	30.04	25.89	25.95	188.10
Metal prime, rust inhi Brush prime coat		`	,	85.67 93.57	20.55 27.02	30.04 29.20	25.89 37.45	25.95 22.47	188.10 209.71
Metal prime, rust inhi Brush prime coat Slow	30	250	75.10						
Metal prime, rust inhi Brush prime coat Slow Medium Fast Metal prime, rust inhi	30 35 40	250 225 200	75.10 65.70 56.30	93.57	27.02	29.20	37.45	22.47	209.7
Metal prime, rust inhi Brush prime coat Slow Medium Fast Metal prime, rust inhi Brush prime coat	30 35 40 bitor, rusty r	250 225 200 metal (mate	75.10 65.70 56.30 erial #36)	93.57 99.75	27.02 35.20	29.20 28.15	37.45 50.56	22.47 14.96	209.7° 228.62
Metal prime, rust inhi Brush prime coat Slow Medium Fast Metal prime, rust inhi Brush prime coat Slow	30 35 40 bitor, rusty r	250 225 200 metal (mate	75.10 65.70 56.30 erial #36)	93.57 99.75 85.67	27.02 35.20 20.55	29.20 28.15 38.04	37.45 50.56 27.41	22.47 14.96 27.47	209.71 228.62 199.14
Metal prime, rust inhi Brush prime coat Slow Medium Fast Metal prime, rust inhi Brush prime coat	30 35 40 bitor, rusty r	250 225 200 metal (mate	75.10 65.70 56.30 erial #36)	93.57 99.75	27.02 35.20	29.20 28.15	37.45 50.56	22.47 14.96	209.71 228.62

	Labor LF per manhour	Material coverage LF/gallon	Material cost per gallon	Labor cost per 100 LF	Labor burden 100 LF	Material cost per 100 LF	Overhead per 100 LF	Profit per 100 LF	Total price per 100 LF
Metal finish - synthetic	enamel (o	ff white). al	oss (mate	rial #37)					
Brush 1st finish coat	•	<i>,,</i> 3	`	,					
Slow	50	275	78.60	51.40	12.34	28.58	17.54	17.58	127.44
Medium	60	250	68.80	54.58	15.78	27.52	24.47	14.68	137.03
Fast	70	225	59.00	57.00	20.14	26.22	32.04	9.48	144.88
Brush 2nd or addition	nal finish co	oats							
Slow	70	300	78.60	36.71	8.83	26.20	13.63	13.66	99.03
Medium	80	275	68.80	40.94	11.82	25.02	19.45	11.67	108.90
Fast	90	250	59.00	44.33	15.64	23.60	25.91	7.66	117.14
Metal finish - synthetic	enamel (co	olors excep	ot orange/r	ed), gloss	s (material :	#38)			
Brush 1st finish coat	•			, •	•	•			
Slow	50	275	75.70	51.40	12.34	27.53	17.34	17.38	125.99
Medium	60	250	66.20	54.58	15.78	26.48	24.21	14.52	135.57
Fast	70	225	56.70	57.00	20.14	25.20	31.72	9.38	143.44
Brush 2nd or addition	nal finish co	oats							
Slow	70	300	75.70	36.71	8.83	25.23	13.44	13.47	97.68
Medium	80	275	66.20	40.94	11.82	24.07	19.21	11.53	107.57
Fast	90	250	56.70	44.33	15.64	22.68	25.62	7.58	115.85

NOTE: Oil base material is recommended for any metal surface. Although water base material is often used, it may cause oxidation, corrosion and rust. These figures assume that all exposed surfaces of 5" gutters and 4" downspouts are painted. For ornamental gutters and downspouts, multiply the linear feet by 1.5 before using these figures. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

High Time Difficulty Factors

Painting takes longer and may require more material when heights above the floor exceed 8 feet. The additional time and material for working at these heights and using a roller pole or a wand on a spray gun, climbing up and down a ladder or scaffolding is applied by using one of the factors listed below. The wall area above 8 feet is typically referred to as the "Clip." To apply the high time difficulty factor, measure the surface above 8 feet which is to be painted and multiply that figure by the appropriate factor. This measurement can be listed on a separate line of your take-off and the appropriate price can be applied for a total.

For labor calculations only: Add 30% to the area for heights between 8 and 13 feet (multiply by 1.3)

Add 60% to the area for heights from 13 to 17 feet (multiply by 1.6) Add 90% to the area for heights from 17 to 19 feet (multiply by 1.9)

Add 120% to the area for heights from 19 to 21 feet (multiply by 2.2)

EXAMPLE: A 17 x 14 living room has a vaulted ceiling 13 feet high. Your take-off sheet might look like this:

Walls to 8 feet: 136 + 112 + 136 + 112 = 496 SF

Clip: $[(5 \times 14) / 2] \times 2 + (5 \times 17) = 70 + 85 = 155 \text{ SF}$

area of two triangles + rectangular area

155 SF x 1.3 (high time difficulty factor) = 202 SF

Then multiply each SF total by the appropriate price per square foot.

Mail box structures, wood, apartment type

Measure the length of each board to be painted and use the manhours and material given for Trellis or Plant-on trim or Siding.

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Masonry, anti-graff	iti stain e	liminato	r on smo	ooth or	rough รเ	ırface			
Water base primer and	sealer (mat	erial #39)							
Roll & brush each coa	at								
Slow	350	400	75.60	7.34	1.77	18.90	5.32	5.33	38.66
Medium	375	375	66.20	8.73	2.54	17.65	7.23	4.34	40.49
Fast	400	350	56.70	9.98	3.52	16.20	9.21	2.72	41.63
Oil base primer and sea	•	al #40)							
Roll & brush each coa	ลเ 350	375	81.90	7.34	1.77	21.84	5.88	5.89	42.72
Medium	375	350	71.60	8.73	2.54	20.46	7.93	4.76	44.42
Fast	400	325	61.40	9.98	3.52	18.89	10.04	2.97	45.40
Polyurethane 2 part sys Roll & brush each coa	•	ial #41)							
Slow	300	375	251.60	8.57	2.04	67.09	14.77	14.80	107.27
Medium	325	350	220.20	10.08	2.92	62.91	18.98	11.39	106.28
Fast	350	325	188.70	11.40	4.04	58.06	22.78	6.74	103.02

Use these figures for new brick, used brick, or Concrete Masonry Units (CMU) where the block surfaces are either smooth or rough, porous or unfilled, with joints struck to average depth. The more porous the surface, the rougher the texture, the more time and material will be required. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Masonry, block fille	er								
Brush 1 coat (materia	al #33)								
Slow	95	75	55.10	27.05	6.51	73.47	20.33	20.37	147.73
Medium	125	65	48.20	26.20	7.57	74.15	26.98	16.19	151.09
Fast	155	55	41.30	25.74	9.08	75.09	34.08	10.08	154.07
Roll 1 coat (material #	#33)								
Slow	190	70	55.10	13.53	3.23	78.71	18.14	18.18	131.79
Medium	215	60	48.20	15.23	4.40	80.33	24.99	14.99	139.94
Fast	240	50	41.30	16.63	5.88	82.60	32.58	9.64	147.33
Spray 1 coat (materia	al #33)								
Slow	425	65	55.10	6.05	1.44	84.77	17.53	17.57	127.36
Medium	525	55	48.20	6.24	1.78	87.64	23.92	14.35	133.93
Fast	625	45	41.30	6.38	2.26	91.78	31.13	9.21	140.76

Use these figures for using block filler on rough or porous masonry with joints struck to average depth. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Masonry, brick, nev	w, smooth	n-surface	e, brush						
Masonry paint, water ba	ase, flat or g	loss (mate	rial #31)						
Brush 1st coat									
Slow	200	300	65.10	12.85	3.09	21.70	7.15	7.16	51.95
Medium	225	275	57.00	14.56	4.18	20.73	9.88	5.93	55.28
Fast	250	250	48.80	15.96	5.63	19.52	12.74	3.77	57.62
Brush 2nd or addition	al coats								
Slow	250	325	65.10	10.28	2.47	20.03	6.23	6.24	45.25
Medium	275	300	57.00	11.91	3.45	19.00	8.59	5.15	48.10
Fast	300	275	48.80	13.30	4.68	17.75	11.08	3.28	50.09
Masonry paint, oil base	(material #3	32)							
Brush 1st coat									
Slow	200	350	86.10	12.85	3.09	24.60	7.70	7.72	55.96
Medium	225	325	75.40	14.56	4.18	23.20	10.49	6.30	58.73
Fast	250	300	64.60	15.96	5.63	21.53	13.37	3.95	60.44
Brush 2nd or addition	al coats								
Slow	250	400	86.10	10.28	2.47	21.53	6.51	6.53	47.32
Medium	275	363	75.40	11.91	3.45	20.77	9.03	5.42	50.58
Fast	300	325	64.60	13.30	4.68	19.88	11.74	3.47	53.07

	Labor	Matarial	Matarial	Labor	Lohor	Motorial	Overbood	Drofit	Total
	Labor SF per	Material coverage	Material cost per	Labor cost per	Labor burden	cost per	Overhead per	Profit per	Total price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Masonry, brick, ne	ew, smootl	n-surface	e, roll						
Masonry paint, water	base, flat or g	loss (mate	rial #31)						
Roll 1st coat									
Slow	325	250	65.10	7.91	1.91	26.04	6.81	6.83	49.50
Medium	350	213	57.00	9.36	2.71	26.76	9.71	5.82	54.36
Fast	375	175	48.80	10.64	3.77	27.89	13.11	3.88	59.29
Roll 2nd or additiona	al coats								
Slow	375	275	65.10	6.85	1.66	23.67	6.11	6.12	44.41
Medium	400	250	57.00	8.19	2.36	22.80	8.34	5.00	46.69
Fast	425	225	48.80	9.39	3.30	21.69	10.66	3.15	48.19
Masonry paint, oil bas Roll 1st coat	se (material #3	32)							
Slow	325	325	86.10	7.91	1.91	26.49	6.90	6.91	50.12
Medium	350	288	75.40	9.36	2.71	26.18	9.56	5.74	53.55
Fast	375	250	64.60	10.64	3.77	25.84	12.47	3.69	56.41
Roll 2nd or additiona	al coats								
Slow	375	350	86.10	6.85	1.66	24.60	6.29	6.30	45.70
Medium	400	313	75.40	8.19	2.36	24.09	8.66	5.20	48.50
Fast	425	275	64.60	9.39	3.30	23.49	11.22	3.32	50.72
Waterproofing, clear h Roll 1st coat	nydro sealer, (oil base (m	aterial #34	4)					
Slow	200	175	70.90	12.85	3.09	40.51	10.72	10.75	77.92
Medium	225	150	62.10	14.56	4.18	41.40	15.04	9.03	84.21
Fast	250	125	53.20	15.96	5.63	42.56	19.89	5.88	89.92
Roll 2nd or additiona	al coats								
Slow	225	200	70.90	11.42	2.73	35.45	9.43	9.45	68.48
Medium	250	190	62.10	13.10	3.78	32.68	12.39	7.44	69.39
Fast	275	180	53.20	14.51	5.14	29.56	15.25	4.51	68.97

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Masonry, brick, ne	w, smootl	n-surface	e, spray						
Masonry paint, water b	ase, flat or g	loss (mate	rial #31)						
Spray 1st coat									
Slow	650	250	65.10	3.95	.96	26.04	5.88	5.89	42.72
Medium	750	225	57.00	4.37	1.24	25.33	7.74	4.64	43.32
Fast	850	200	48.80	4.69	1.68	24.40	9.53	2.82	43.12
Spray 2nd or addition	nal coats								
Slow	750	275	65.10	3.43	.81	23.67	5.30	5.32	38.53
Medium	825	238	57.00	3.97	1.14	23.95	7.27	4.36	40.69
Fast	900	250	48.80	4.43	1.56	19.52	7.91	2.34	35.76
Masonry paint, oil base Spray 1st coat	e (material #3	32)							
Slow	650	275	86.10	3.95	.96	31.31	6.88	6.89	49.99
Medium	750	250	75.40	4.37	1.24	30.16	8.95	5.37	50.09
Fast	850	225	64.60	4.69	1.68	28.71	10.87	3.22	49.17
Spray 2nd or addition	nal coats								
Slow	750	300	86.10	3.43	.81	28.70	6.26	6.27	45.47
Medium	825	288	75.40	3.97	1.14	26.18	7.83	4.70	43.82
Fast	900	275	64.60	4.43	1.56	23.49	9.14	2.70	41.32
Waterproofing, clear hy Spray 1st coat	ydro sealer, (oil base (m	aterial #34	4)					
Slow	700	120	70.90	3.67	.89	59.08	12.09	12.12	87.85
Medium	800	100	62.10	4.09	1.19	62.10	16.84	10.11	94.33
Fast	900	80	53.20	4.43	1.56	66.50	22.47	6.65	101.61
Spray 2nd or addition	nal coats								
Slow	800	150	70.90	3.21	.77	47.27	9.74	9.76	70.75
Medium	900	138	62.10	3.64	1.05	45.00	12.42	7.45	69.56
Fast	1000	125	53.20	3.99	1.41	42.56	14.87	4.40	67.23

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Masonry, brick, use	ed, rough	surface,	brush						
Masonry paint, water b	ase, flat or g	loss (mate	rial #31)						
Brush 1st coat									
Slow	150	300	65.10	17.13	4.13	21.70	8.16	8.18	59.30
Medium	175	275	57.00	18.71	5.39	20.73	11.21	6.73	62.77
Fast	200	250	48.80	19.95	7.04	19.52	14.42	4.27	65.20
Brush 2nd or addition	nal coats								
Slow	200	375	65.10	12.85	3.09	17.36	6.33	6.34	45.97
Medium	225	350	57.00	14.56	4.18	16.29	8.77	5.26	49.06
Fast	250	325	48.80	15.96	5.63	15.02	11.35	3.36	51.32
Masonry paint, oil base	(material #	32)							
Brush 1st coat									
Slow	150	325	86.10	17.13	4.13	26.49	9.07	9.09	65.91
Medium	175	300	75.40	18.71	5.39	25.13	12.31	7.39	68.93
Fast	200	275	64.60	19.95	7.04	23.49	15.65	4.63	70.76
Brush 2nd or addition	nal coats								
Slow	200	400	86.10	12.85	3.09	21.53	7.12	7.13	51.72
Medium	225	375	75.40	14.56	4.18	20.11	9.72	5.83	54.40
Fast	250	350	64.60	15.96	5.63	18.46	12.42	3.67	56.14

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per	Total price per
				100 31	100 31	100 31	100 31	100 31	100 31
Masonry, brick, us									
Masonry paint, water b	oase, flat or g	loss (mate	rial #31)						
Roll 1st coat									
Slow	300	250	65.10	8.57	2.04	26.04	6.97	6.98	50.60
Medium	325	225	57.00	10.08	2.92	25.33	9.58	5.75	53.66
Fast	350	200	48.80	11.40	4.04	24.40	12.34	3.65	55.83
Roll 2nd or additiona	ıl coats								
Slow	350	325	65.10	7.34	1.77	20.03	5.53	5.55	40.22
Medium	375	300	57.00	8.73	2.54	19.00	7.56	4.54	42.37
Fast	400	275	48.80	9.98	3.52	17.75	9.69	2.87	43.81
Masonry paint, oil bas Roll 1st coat	se (material #	:32)							
Slow	300	275	86.10	8.57	2.04	31.31	7.97	7.99	57.88
Medium	325	250	75.40	10.08	2.92	30.16	10.79	6.47	60.42
Fast	350	225	64.60	11.40	4.04	28.71	13.68	4.05	61.88
Roll 2nd or additiona	ıl coats								
Slow	350	350	86.10	7.34	1.77	24.60	6.40	6.42	46.53
Medium	375	325	75.40	8.73	2.54	23.20	8.61	5.17	48.25
Fast	400	300	64.60	9.98	3.52	21.53	10.86	3.21	49.10
Waterproofing, clear h Roll 1st coat	nydro sealer,	oil base (m	naterial #3	4)					
Slow	150	125	70.90	17.13	4.13	56.72	14.81	14.84	107.63
Medium	175	113	62.10	18.71	5.39	54.96	19.77	11.86	110.69
Fast	200	100	53.20	19.95	7.04	53.20	24.86	7.35	112.40
Roll 2nd or additiona	ıl coats								
Slow	175	150	70.90	14.69	3.51	47.27	12.44	12.47	90.38
Medium	200	138	62.10	16.38	4.73	45.00	16.53	9.92	92.56
Fast	225	125	53.20	17.73	6.24	42.56	20.63	6.10	93.26

Use these figures for dry pressed used brick, clay brick tile, or adobe block with joints struck to average depth. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per	Total price per 100 SF
				100 01	100 01	100 01	100 01	100 01	100 01
Masonry, brick, use		-							
Masonry paint, water ba	ase, flat or g	loss (mate	rial #31)						
Spray 1st coat	200		05.40	4.00	4.04	00.55	- 40	- 0.4	50.07
Slow	600	200	65.10	4.28	1.04	32.55	7.19	7.21	52.27
Medium	700	175	57.00	4.68	1.36	32.57	9.65	5.79	54.05
Fast	800	150	48.80	4.99	1.76	32.53	12.18	3.60	55.06
Spray 2nd or addition	al coats								
Slow	700	225	65.10	3.67	.89	28.93	6.36	6.37	46.22
Medium	800	213	57.00	4.09	1.19	26.76	8.01	4.80	44.85
Fast	900	200	48.80	4.43	1.56	24.40	9.42	2.79	42.60
Masonry paint, oil base Spray 1st coat	(material #3	32)							
Slow	600	225	86.10	4.28	1.04	38.27	8.28	8.30	60.17
Medium	700	200	75.40	4.68	1.36	37.70	10.93	6.56	61.23
Fast	800	175	64.60	4.99	1.76	36.91	13.53	4.00	61.19
Spray 2nd or addition	al coats								
Slow	700	250	86.10	3.67	.89	34.44	7.41	7.42	53.83
Medium	800	238	75.40	4.09	1.19	31.68	9.24	5.54	51.74
Fast	900	225	64.60	4.43	1.56	28.71	10.76	3.18	48.64
Waterproofing, clear hy	dro sealer, o	oil base (m	aterial #34	1)					
Slow	600	80	70.90	4.28	1.04	88.63	17.85	17.89	129.69
Medium	700	75	62.10	4.68	1.36	82.80	22.21	13.32	124.37
Fast	800	70	53.20	4.99	1.76	76.00	25.65	7.59	115.99
Spray 2nd coat									
Slow	800	100	70.90	3.21	.77	70.90	14.23	14.26	103.37
Medium	900	90	62.10	3.64	1.05	69.00	18.42	11.05	103.16
Fast	1000	80	53.20	3.99	1.41	66.50	22.29	6.59	100.78

Use these figures for dry pressed used brick, clay brick tile, or adobe block with joints struck to average depth. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor		Overhead	Profit	Total
	SF per	coverage SF/gallon	cost per	cost per 100 SF	burden 100 SF	cost per 100 SF	per 100 SF	per 100 SF	price per
	manhour	Sr/gallon	gallon	100 SF	100 5F	100 5F	100 5F	100 5F	100 SF
Masonry, Concrete	Masonry	Units (C	MU), ro	ugh, po	rous sur	face, b	rush		
Masonry paint, water ba	-	•	•	O / I		,			
Brush 1st coat	,	,	,						
Slow	110	100	65.10	23.36	5.61	65.10	17.87	17.91	129.85
Medium	130	88	57.00	25.19	7.27	64.77	24.31	14.59	136.13
Fast	150	75	48.80	26.60	9.40	65.07	31.33	9.27	141.67
Brush 2nd or additiona	al coats								
Slow	185	180	65.10	13.89	3.35	36.17	10.14	10.16	73.71
Medium	210	168	57.00	15.60	4.49	33.93	13.51	8.11	75.64
Fast	230	155	48.80	17.35	6.13	31.48	17.03	5.04	77.03
Masonry paint, oil base	(material #	32)							
Brush 1st coat									
Slow	110	130	86.10	23.36	5.61	66.23	18.09	18.13	131.42
Medium	130	120	75.40	25.19	7.27	62.83	23.83	14.30	133.42
Fast	150	110	64.60	26.60	9.40	58.73	29.36	8.69	132.78
Brush 2nd or additiona									
Slow	185	200	86.10	13.89	3.35	43.05	11.45	11.48	83.22
Medium	208	180	75.40	15.75	4.55	41.89	15.55	9.33	87.07
Fast	230	160	64.60	17.35	6.13	40.38	19.79	5.85	89.50
Epoxy coating, 2 part sy	/stem clear	(material #	[£] 51)						
Brush 1st coat									
Slow	95	110	263.80	27.05	6.51	239.82	51.94	52.05	377.37
Medium	115	98	230.80	28.48	8.24	235.51	68.06	40.83	381.12
Fast	135	85	197.90	29.56	10.44	232.82	84.57	25.02	382.41
Brush 2nd or additiona									
Slow	165	200	263.80	15.58	3.73	131.90	28.73	28.79	208.73
Medium	190	188	230.80	17.24	4.96	122.77	36.25	21.75	202.97
Fast	210	175	197.90	19.00	6.69	113.09	43.03	12.73	194.54
Waterproofing, clear hyd Brush 1st coat	dro sealer,	oil base (m	aterial #34	1)					
Slow	125	90	70.90	20.56	4.94	78.78	19.81	19.85	143.94
Medium	150	80	62.10	21.83	6.32	77.63	26.44	15.87	148.09
Fast	175	70	53.20	22.80	8.02	76.00	33.12	9.80	149.74
Brush 2nd or addition	al coats								
Slow	230	130	70.90	11.17	2.69	54.54	12.99	13.02	94.41
Medium	275	110	62.10	11.91	3.45	56.45	17.95	10.77	100.53
Fast	295	90	53.20	13.53	4.77	59.11	24.00	7.10	108.51

Use these figures for Concrete Masonry Units (CMU) such as split face, fluted, or slump block, whose surfaces are rough, porous or unfilled, with joints struck to average depth. The more porous the surface, the rougher the texture, the more time and material will be required. For heavy waterproofing applications, see Masonry under Industrial Painting Operations. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor		Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Masonry, Concret	e Masonry	Units (C	CMU). ro	uah. po	rous sur	face. ro	oll		
Masonry paint, water				ug, po	. ouo oui	1450, 10	···		
Roll 1st coat	base, nat or g	gioss (mate	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,						
Slow	245	90	65.10	10.49	2.51	72.33	16.21	16.25	117.79
Medium	300	78	57.00	10.43	3.14	73.08	21.79	13.07	122.00
Fast	350	65	48.80	11.40	4.04	75.08	28.06	8.30	126.88
Γαδί	330	03	40.00	11.40	4.04	75.00	20.00	0.30	120.00
Roll 2nd or addition	al coats								
Slow	275	160	65.10	9.35	2.25	40.69	9.93	9.95	72.17
Medium	325	143	57.00	10.08	2.92	39.86	13.21	7.93	74.00
Fast	420	125	48.80	9.50	3.35	39.04	16.09	4.76	72.74
1 401	.20	.20	10.00	0.00	0.00	00.01	10.00	0	
Masonry paint, oil bas	se (material #	32)							
Roll 1st coat									
Slow	245	110	86.10	10.49	2.51	78.27	17.34	17.38	125.99
Medium	300	98	75.40	10.92	3.14	76.94	22.76	13.65	127.41
Fast	350	85	64.60	11.40	4.04	76.00	28.34	8.38	128.16
Roll 2nd or addition	al coats								
Slow	275	185	86.10	9.35	2.25	46.54	11.04	11.07	80.25
Medium	325	170	75.40	10.08	2.92	44.35	14.34	8.60	80.29
Fast	420	155	64.60	9.50	3.35	41.68	16.90	5.00	76.43
F		. /	UE 4\						
Epoxy coating, 2 part	system, clear	r (materiai i	#51)						
Roll 1st coat	000	400	000.00	44.00	0.00	000.00	50.07	F0.00	004.45
Slow	220	100	263.80	11.68	2.82	263.80	52.87	52.98	384.15
Medium	275	88	230.80	11.91	3.45	262.27	69.41	41.64	388.68
Fast	325	75	197.90	12.28	4.35	263.87	86.95	25.72	393.17
Roll 2nd or addition	al coats								
Slow	250	175	263.80	10.28	2.47	150.74	31.06	31.13	225.68
Medium	300	160	230.80	10.20	3.14	144.25	39.58	23.75	221.64
Fast	395	145	197.90	10.32	3.56	136.48	46.55	13.77	210.46
Γαδι	393	145	197.90	10.10	3.50	130.40	40.55	13.77	210.40
Waterproofing, clear I	nvdro sealer.	oil base (m	aterial #34	4)					
Roll 1st coat	.,,			-,					
Slow	170	110	70.90	15.12	3.62	64.45	15.81	15.84	114.84
Medium	200	98	62.10	16.38	4.73	63.37	21.12	12.67	118.27
Fast	245	85	53.20	16.29	5.73	62.59	26.24	7.76	118.61
1 dot	210	00	00.20	10.20	0.70	02.00	20.21	7.70	110.01
Roll 2nd or addition	al coats								
Slow	275	175	70.90	9.35	2.25	40.51	9.90	9.92	71.93
Medium	300	145	62.10	10.92	3.14	42.83	14.23	8.54	79.66
Fast	325	115	53.20	12.28	4.35	46.26	19.49	5.77	88.15
. 401	323		33.23	0		. 5.25	. 5 0	3	55.10

Use these figures for Concrete Masonry Units (CMU) such as split face, fluted, or slump block, whose surfaces are rough, porous or unfilled, with joints struck to average depth. The more porous the surface, the rougher the texture, the more time and material will be required. For heavy waterproofing applications, see Masonry under Industrial Painting Operations. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Masonry, Concrete	e Masonry	Units (C	CMU), ro	ugh, po	rous sur	face, sp	oray		
Masonry paint, water b	-	-		•		•	•		
Spray 1st coat									
Slow	600	100	65.10	4.28	1.04	65.10	13.38	13.41	97.21
Medium	700	78	57.00	4.68	1.36	73.08	19.78	11.87	110.77
Fast	800	55	48.80	4.99	1.76	88.73	29.60	8.76	133.84
Spray 2nd or addition	nal coats								
Slow	700	155	65.10	3.67	.89	42.00	8.84	8.86	64.26
Medium	800	133	57.00	4.09	1.19	42.86	12.03	7.22	67.39
Fast	900	110	48.80	4.43	1.56	44.36	15.61	4.62	70.58
Masonry paint, oil base Spray 1st coat	e (material #	32)							
Slow	600	100	86.10	4.28	1.04	86.10	17.37	17.40	126.19
Medium	700	83	75.40	4.68	1.36	90.84	24.22	14.53	135.63
Fast	800	65	64.60	4.99	1.76	99.38	32.90	9.73	148.76
Spray 2nd or addition	nal coats								
Slow	700	160	86.10	3.67	.89	53.81	11.09	11.11	80.57
Medium	800	143	75.40	4.09	1.19	52.73	14.50	8.70	81.21
Fast	900	125	64.60	4.43	1.56	51.68	17.88	5.29	80.84
Epoxy coating, 2 part s	system, clea	r (material :	#51)						
Spray 1st coat									
Slow	500	85	263.80	5.14	1.23	310.35	60.18	60.30	437.20
Medium	600	68	230.80	5.46	1.59	339.41	86.61	51.97	485.04
Fast	700	50	197.90	5.70	2.02	395.80	125.09	37.00	565.61
Spray 2nd or addition	nal coats								
Slow	600	145	263.80	4.28	1.04	181.93	35.58	35.65	258.48
Medium	700	130	230.80	4.68	1.36	177.54	45.89	27.54	257.01
Fast	800	115	197.90	4.99	1.76	172.09	55.44	16.40	250.68
Waterproofing, clear h Spray 1st coat	ydro sealer,	oil base (m	aterial #34	1)					
Slow	500	60	70.90	5.14	1.23	118.17	23.66	23.71	171.91
Medium	700	50	62.10	4.68	1.36	124.20	32.56	19.53	182.33
Fast	900	40	53.20	4.43	1.56	133.00	43.09	12.75	194.83
Spray 2nd or addition	nal coats								
Slow	600	90	70.90	4.28	1.04	78.78	15.98	16.01	116.09
Medium	800	75	62.10	4.09	1.19	82.80	22.02	13.21	123.31
Fast	1000	60	53.20	3.99	1.41	88.67	29.16	8.63	131.86

Use these figures for Concrete Masonry Units (CMU) such as split face, fluted, or slump block, whose surfaces are rough, porous or unfilled, with joints struck to average depth. The more porous the surface, the rougher the texture, the more time and material will be required. For heavy waterproofing applications, see Masonry under Industrial Painting Operations. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Masonry, Concre	te Masonry	Units (C	CMU), sn	nooth-si	urface, b	rush			
Masonry paint, water Brush 1st coat	_	-			ŕ				
Slow	140	310	65.10	18.36	4.40	21.00	8.32	8.33	60.41
Medium	190	275	57.00	17.24	4.96	20.73	10.74	6.44	60.11
Fast	230	240	48.80	17.35	6.13	20.33	13.58	4.02	61.41
Brush 2nd or addition	onal coats								
Slow	170	410	65.10	15.12	3.62	15.88	6.58	6.59	47.79
Medium	250	370	57.00	13.10	3.78	15.41	8.08	4.85	45.22
Fast	325	340	48.80	12.28	4.35	14.35	9.60	2.84	43.42
Masonry paint, oil ba	se (material #	32)							
Slow	140	350	86.10	18.36	4.40	24.60	9.00	9.02	65.38
Medium	190	320	75.40	17.24	4.96	23.56	11.45	6.87	64.08
Fast	230	290	64.60	17.35	6.13	22.28	14.18	4.20	64.14
Brush 2nd or addition	onal coats								
Slow	170	450	86.10	15.12	3.62	19.13	7.20	7.21	52.28
Medium	250	420	75.40	13.10	3.78	17.95	8.71	5.23	48.77
Fast	325	390	64.60	12.28	4.35	16.56	10.28	3.04	46.51
Epoxy coating, 2 part	system clear	(material #	[‡] 51)						
Brush 1st coat									
Slow	120	325	263.80	21.42	5.13	81.17	20.47	20.51	148.70
Medium	160	295	230.80	20.47	5.91	78.24	26.16	15.69	146.47
Fast	200	265	197.90	19.95	7.04	74.68	31.52	9.32	142.51
Brush 2nd or addition	onal coats								
Slow	150	425	263.80	17.13	4.13	62.07	15.83	15.86	115.02
Medium	225	395	230.80	14.56	4.18	58.43	19.30	11.58	108.05
Fast	300	365	197.90	13.30	4.68	54.22	22.39	6.62	101.21
Waterproofing, clear Brush 1st coat	hydro sealer,	oil base (m	aterial #34	1)					
Slow	150	100	70.90	17.13	4.13	70.90	17.51	17.54	127.21
Medium	175	88	62.10	18.71	5.39	70.57	23.67	14.20	132.54
Fast	200	75	53.20	19.95	7.04	70.93	30.36	8.98	137.26
Brush 2nd or addition	onal coats								
Slow	230	140	70.90	11.17	2.69	50.64	12.25	12.28	89.03
Medium	275	120	62.10	11.91	3.45	51.75	16.78	10.07	93.96
Fast	295	100	53.20	13.53	4.77	53.20	22.17	6.56	100.23

Use these figures for Concrete Masonry Units (CMU) where the block surfaces are smooth with joints struck to average depth. For heavy waterproofing applications, see Masonry under Industrial Painting Operations. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor SF per	Material coverage	Material cost per	Labor cost per	Labor burden	Material cost per	Overhead per	Profit per	Total price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Masonry, Concrete	Masonry	Units (C	CMU). sn	nooth-si	urface. r	oll			
Masonry paint, water b	-	-			, .				
Slow	300	240	65.10	8.57	2.04	27.13	7.17	7.19	52.10
Medium	350	228	57.00	9.36	2.71	25.00	9.27	5.56	51.90
Fast	390	215	48.80	10.23	3.59	22.70	11.33	3.35	51.20
Roll 2nd or additional	l coats								
Slow	350	325	65.10	7.34	1.77	20.03	5.53	5.55	40.22
Medium	400	313	57.00	8.19	2.36	18.21	7.19	4.32	40.27
Fast	450	300	48.80	8.87	3.11	16.27	8.76	2.59	39.60
Masonry paint, oil base	e (material #	32)							
Roll 1st coat Slow	300	285	86.10	8.57	2.04	30.21	7.76	7.78	56.36
Medium	350	273	75.40	9.36	2.04	27.62	9.92	7.76 5.95	55.56
Fast	390	260	64.60	10.23	3.59	24.85	11.99	3.55	54.21
rasi	390	200	04.00	10.23	3.39	24.03	11.55	3.33	34.21
Roll 2nd or additional	l coats								
Slow	350	375	86.10	7.34	1.77	22.96	6.09	6.10	44.26
Medium	400	358	75.40	8.19	2.36	21.06	7.91	4.74	44.26
Fast	450	340	64.60	8.87	3.11	19.00	9.61	2.84	43.43
Epoxy coating, 2 part s Roll 1st coat	system, clea	r (material :	#51)						
Slow	275	265	263.80	9.35	2.25	99.55	21.12	21.16	153.43
Medium	325	253	230.80	10.08	2.92	91.23	26.06	15.63	145.92
Fast	375	240	197.90	10.64	3.77	82.46	30.03	8.88	135.78
Roll 2nd or additional	l coats								
Slow	325	355	263.80	7.91	1.91	74.31	15.98	16.02	116.13
Medium	375	340	230.80	8.73	2.54	67.88	19.78	11.87	110.80
Fast	425	325	197.90	9.39	3.30	60.89	22.81	6.75	103.14
Waterproofing, clear hy Roll 1st coat	ydro sealer,	oil base (m	aterial #34	1)					
Slow	170	110	70.90	15.12	3.62	64.45	15.81	15.84	114.84
Medium	200	95	62.10	16.38	4.73	65.37	21.62	12.97	121.07
Fast	245	80	53.20	16.29	5.73	66.50	27.45	8.12	124.09
Roll 2nd or additional									
Slow	275	150	70.90	9.35	2.25	47.27	11.18	11.21	81.26
Medium	300	125	62.10	10.92	3.14	49.68	15.94	9.56	89.24
Fast	325	100	53.20	12.28	4.35	53.20	21.64	6.40	97.87

Use these figures for Concrete Masonry Units (CMU) where the block surfaces are smooth with joints struck to average depth. For heavy waterproofing applications, see Masonry under Industrial Painting Operations."Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Masonry, Concret	e Masonry	Units (C	CMU), sn	nooth-si	urface, s	pray			
Masonry paint, water Spray 1st coat	_	-			·				
Slow	725	240	65.10	3.54	.86	27.13	5.99	6.00	43.52
Medium	788	215	57.00	4.16	1.20	26.51	7.97	4.78	44.62
Fast	850	190	48.80	4.69	1.68	25.68	9.93	2.94	44.92
Spray 2nd or addition	onal coats								
Slow	800	320	65.10	3.21	.77	20.34	4.62	4.63	33.57
Medium	950	295	57.00	3.45	.98	19.32	5.94	3.57	33.26
Fast	1100	270	48.80	3.63	1.28	18.07	7.12	2.11	32.21
Masonry paint, oil bas Spray 1st coat	se (material #	32)							
Slow	725	280	86.10	3.54	.86	30.75	6.68	6.69	48.52
Medium	788	255	75.40	4.16	1.20	29.57	8.73	5.24	48.90
Fast	850	230	64.60	4.69	1.68	28.09	10.68	3.16	48.30
Spray 2nd or addition	onal coats								
Slow	800	345	86.10	3.21	.77	24.96	5.50	5.51	39.95
Medium	950	328	75.40	3.45	.98	22.99	6.86	4.12	38.40
Fast	1100	310	64.60	3.63	1.28	20.84	7.98	2.36	36.09
Epoxy coating, 2 part	system clear	(material #	(51)						
Spray 1st coat									
Slow	675	255	263.80	3.81	.91	103.45	20.55	20.60	149.32
Medium	738	238	230.80	4.44	1.30	96.97	25.67	15.40	143.78
Fast	800	220	197.90	4.99	1.76	89.95	29.98	8.87	135.55
Spray 2nd or addition									
Slow	750	325	263.80	3.43	.81	81.17	16.23	16.26	117.90
Medium	900	308	230.80	3.64	1.05	74.94	19.91	11.94	111.48
Fast	1050	290	197.90	3.80	1.33	68.24	22.75	6.73	102.85
Waterproofing, clear h Spray 1st coat	nydro sealer,	oil base (m	aterial #34	1)					
Slow	500	75	70.90	5.14	1.23	94.53	19.17	19.21	139.28
Medium	750	63	62.10	4.37	1.24	98.57	26.05	15.63	145.86
Fast	900	50	53.20	4.43	1.56	106.40	34.84	10.31	157.54
Spray 2nd or addition	onal coats								
Slow	600	100	70.90	4.28	1.04	70.90	14.48	14.51	105.21
Medium	800	88	62.10	4.09	1.19	70.57	18.96	11.38	106.19
Fast	1000	75	53.20	3.99	1.41	70.93	23.66	7.00	106.99

Use these figures for Concrete Masonry Units (CMU) where the block surfaces are smooth with joints struck to average depth. For heavy waterproofing applications, see Masonry under Industrial Painting Operations. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Masonry, stone, ma	rble or g	ranite							
Waterproof, clear hydro	sealer, oil b	oase (mate	rial #34)						
Spray 1st coat		•	•						
Slow	600	220	70.90	4.28	1.04	32.23	7.13	7.15	51.83
Medium	700	200	62.10	4.68	1.36	31.05	9.27	5.56	51.92
Fast	800	180	53.20	4.99	1.76	29.56	11.26	3.33	50.90
Spray 2nd coat									
Slow	700	225	70.90	3.67	.89	31.51	6.85	6.87	49.79
Medium	800	213	62.10	4.09	1.19	29.15	8.61	5.16	48.20
Fast	900	200	53.20	4.43	1.56	26.60	10.10	2.99	45.68

Use these figures for the cost to apply waterproof sealer on stone, marble or granite surfaces. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor LF per manhour	Material coverage LF/gallon	Material cost per gallon	Labor cost per 100 LF	Labor burden 100 LF	Material cost per 100 LF	Overhead per 100 LF	Profit per 100 LF	Total price per 100 LF
Molding, interior or	exterior.	paint gr	ade. sm	ooth-su	rface				
Undercoat, water or oil b	-		-						
Brush prime coat	(.,						
Slow	135	700	63.85	19.04	4.58	9.12	6.22	6.23	45.19
Medium	205	600	55.90	15.98	4.62	9.32	7.48	4.49	41.89
Fast	275	500	47.95	14.51	5.14	9.59	9.06	2.68	40.98
Split coat (1/2 undercoat Brush 1st or additional		•	or oil bas	e (materia	ıl #3 and #9	9, or mate	erial #4 and	d #10)	
Slow	125	750	88.63	20.56	4.94	11.82	7.09	7.10	51.51
Medium	135	675	77.55	24.26	7.02	11.49	10.69	6.41	59.87
Fast	145	600	66.48	27.52	9.73	11.08	14.98	4.43	67.74
Enamel, interior, water o Brush 1st finish coat	r oil base (material #9	or #10)						
Slow	125	750	113.40	20.56	4.94	15.12	7.72	7.73	56.07
Medium	160	675	99.20	20.47	5.91	14.70	10.27	6.16	57.51
Fast	200	600	85.00	19.95	7.04	14.17	12.76	3.77	57.69
Brush 2nd or additiona	ıl finish coa	ts							
Slow	115	750	113.40	22.35	5.38	15.12	8.14	8.16	59.15
Medium	150	675	99.20	21.83	6.32	14.70	10.71	6.43	59.99
Fast	175	600	85.00	22.80	8.02	14.17	13.96	4.13	63.08

	Labor LF per manhour	Material coverage LF/gallon	Material cost per gallon	Labor cost per 100 LF	Labor burden 100 LF	Material cost per 100 LF	Overhead per 100 LF	Profit per 100 LF	Total price per 100 LF
Enamel, exterior, water	or oil base	(material #	24 or #25)						
Brush 1st finish coat									
Slow	125	750	92.75	20.56	4.94	12.37	7.19	7.21	52.27
Medium	160	675	81.15	20.47	5.91	12.02	9.60	5.76	53.76
Fast	200	600	69.55	19.95	7.04	11.59	11.96	3.54	54.08
Brush 2nd or addition	al finish coa	ıts							
Slow	115	750	92.75	22.35	5.38	12.37	7.62	7.63	55.35
Medium	150	675	81.15	21.83	6.32	12.02	10.04	6.02	56.23
Fast	175	600	69.55	22.80	8.02	11.59	13.16	3.89	59.46
Stipple finish									
Slow	80			32.13	7.71		7.57	7.59	55.00
Medium	90			36.39	10.51		11.73	7.04	65.67
Fast	100			39.90	14.08		16.73	4.95	75.66
Glazing or mottling ove	•	aterial #16)						
Glaze & wipe, brush		050	00.50	40.70	44.04	0.40	40.00	40.00	00.00
Slow	55	950	89.50	46.73	11.21	9.42	12.80	12.83	92.99
Medium	65 75	900	78.30	50.38	14.54	8.70	18.41	11.05	103.08
Fast	75	850	67.10	53.20	18.76	7.89	24.76	7.32	111.93

Consider all trim to be at least 12" wide (even if it's much less than 12" wide) when calculating the area to be painted. Trim painted the same color as the wall or ceiling behind it may take no more time than painting the wall or ceiling itself. Use the slow rate when cutting-in is required to paint molding that's a different color from the surface behind the molding. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor		Overhead	Profit	Total
	LF per manhour	coverage LF/gallon	cost per gallon	cost per 100 LF	burden 100 LF	cost per 100 LF	per 100 LF	per 100 LF	price per 100 LF
Molding, interior, sta	•	•		e					
Stain, seal and 2 coat lagest STEP 1: Sand & putty;		em (7 step	process)						
Slow	150			17.13	4.13		4.04	4.04	29.34
Medium	175		 	18.71	5.39		6.03	3.62	33.75
Fast	200			19.95	7.04		8.37	2.48	37.84
STEP 2 & 3: Wiping s Brush 1 coat & wipe	tain (mater	rial #11a) &	wipe						
Slow	150	550	87.30	17.13	4.13	15.87	7.05	7.07	51.25
Medium	175	525	76.40	18.71	5.39	14.55	9.67	5.80	54.12
Fast	200	500	65.50	19.95	7.04	13.10	12.43	3.68	56.20
Spray 1 coat & wipe									
Slow	400	250	87.30	6.43	1.54	34.92	8.15	8.17	59.21
Medium	425	225	76.40	7.71	2.21	33.96	10.98	6.59	61.45
Fast	450	200	65.50	8.87	3.11	32.75	13.87	4.10	62.70
STEP 4 & 5: Sanding Brush 1 coat	sealer (ma	aterial #11b) & light sa	and					
Slow	260	575	70.90	9.88	2.39	12.33	4.67	4.68	33.95
Medium	280	563	62.10	11.70	3.37	11.03	6.53	3.92	36.55
Fast	300	550	53.20	13.30	4.68	9.67	8.57	2.54	38.76
Spray 1 coat									
Slow	450	250	70.90	5.71	1.37	28.36	6.73	6.75	48.92
Medium	475	225	62.10	6.89	2.02	27.60	9.12	5.47	51.10
Fast	500	200	53.20	7.98	2.82	26.60	11.59	3.43	52.42
STEP 6 & 7: Lacquer Brush 1st coat	(material #	[‡] 11c), 2 coa	ats						
Slow	200	300	87.80	12.85	3.09	29.27	8.59	8.61	62.41
Medium	275	288	76.80	11.91	3.45	26.67	10.51	6.30	58.84
Fast	350	275	65.90	11.40	4.04	23.96	12.21	3.61	55.22
Brush 2nd coat									
Slow	225	375	87.80	11.42	2.73	23.41	7.14	7.15	51.85
Medium	300	350	76.80	10.92	3.14	21.94	9.01	5.40	50.41
Fast	375	325	65.90	10.64	3.77	20.28	10.75	3.18	48.62
Spray 1st coat									
Slow	250	200	87.80	10.28	2.47	43.90	10.76	10.79	78.20
Medium	350	188	76.80	9.36	2.71	40.85	13.23	7.94	74.09
Fast	450	175	65.90	8.87	3.11	37.66	15.39	4.55	69.58
Spray 2nd coat						<u>.</u> –			
Slow	300	250	87.80	8.57	2.04	35.12	8.69	8.71	63.13
Medium	388	225	76.80	8.44	2.45	34.13	11.25	6.75	63.02
Fast	475	200	65.90	8.40	2.99	32.95	13.74	4.06	62.14

	Labor LF per manhour	Material coverage LF/gallon	Material cost per gallon	Labor cost per 100 LF	Labor burden 100 LF	Material cost per 100 LF	Overhead per 100 LF	Profit per 100 LF	Total price per 100 LF
Complete 7 step proce	ess, stain, sea	al & 2 coat	lacquer sy	/stem (ma	aterial #11)				
Slow	50	60	83.50	51.40	12.34	139.17	38.55	38.63	280.09
Medium	75	50	73.00	43.67	12.60	146.00	50.57	30.34	283.18
Fast	100	40	62.60	39.90	14.08	156.50	65.25	19.30	295.03
Spray all coats									
Slow	100	40	83.50	25.70	6.17	208.75	45.72	45.81	332.15
Medium	150	30	73.00	21.83	6.32	243.33	67.87	40.72	380.07
Fast	200	20	62.60	19.95	7.04	313.00	105.40	31.18	476.57

These figures are based on linear feet for all molding up to 12" wide. For estimating purposes, consider all molding and trim to be at least 12" wide (even if it's much less than 12") when calculating the area to be finished. The spray figures are based on finishing large quantities of molding in an area set up for spray painting before it's installed. Use the brush figures for small quantities. Use the fast brush rate for molding that's finished before it's installed. If the molding is attached and has to be masked off, use the slow brush figures. Masking time is not included. See the Preparation Operations tables for masking rates. Trim stained the same color as the surface behind it will take no more time than staining the wall itself. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor LF per manhour	Material coverage LF/gallon	Material cost per gallon	Labor cost per 100 LF	Labor burden 100 LF	Material cost per 100 LF	Overhead per 100 LF	Profit per 100 LF	Total price per 100 LF
Molding, interior or Stain, fill and shellac or Wiping stain (material	varnish		ade, sm	ooth su	rface				
Brush each coat	#30a) & IIII								
Slow	80	550	84.90	32.13	7.71	15.44	10.50	10.52	76.30
Medium	130	525	74.30	25.19	7.27	14.15	11.66	6.99	65.26
Fast	180	500	63.70	22.17	7.84	12.74	13.25	3.92	59.92
Shellac, clear (materia Brush each coat	al #12)								
Slow	180	550	115.80	14.28	3.44	21.05	7.36	7.38	53.51
Medium	230	525	101.40	14.24	4.12	19.31	9.42	5.65	52.74
Fast	280	500	86.90	14.25	5.02	17.38	11.36	3.36	51.37
Varnish, gloss (materi Brush each coat	al #30c)								
Slow	115	550	112.40	22.35	5.38	20.44	9.15	9.17	66.49
Medium	150	525	98.30	21.83	6.32	18.72	11.72	7.03	65.62
Fast	210	500	84.30	19.00	6.69	16.86	13.20	3.90	59.65
Varnish, flat (material Brush each coat	#30c)								
Slow	125	550	112.40	20.56	4.94	20.44	8.73	8.75	63.42
Medium	160	525	98.30	20.47	5.91	18.72	11.28	6.77	63.15
Fast	220	500	84.30	18.14	6.42	16.86	12.83	3.80	58.05
Penetrating stain wax (r Stain, brush each coa) & wipe							
Slow	225	500	137.30	11.42	2.73	27.46	7.91	7.92	57.44
Medium	275	450	120.20	11.91	3.45	26.71	10.52	6.31	58.90
Fast	325	400	103.00	12.28	4.35	25.75	13.13	3.88	59.39
Polish added coats of	wax								
Slow	150			17.13	4.13		4.04	4.04	29.34
Medium	175			18.71	5.39		6.03	3.62	33.75
Fast	200			19.95	7.04		8.37	2.48	37.84

	Labor LF per manhour	Material coverage LF/gallon	Material cost per gallon	Labor cost per 100 LF	Labor burden 100 LF	Material cost per 100 LF	Overhead per 100 LF	Profit per 100 LF	Total price per 100 LF
Steel wool buff by hand									
Slow	100			25.70	6.17		6.06	6.07	44.00
Medium	110			29.77	8.60		9.59	5.76	53.72
Fast	125			31.92	11.26		13.39	3.96	60.53
Wax application & polisl	n, hand app	oly 1 coat							
Slow	100			25.70	6.17		6.06	6.07	44.00
Medium	110			29.77	8.60		9.59	5.76	53.72
Fast	125			31.92	11.26		13.39	3.96	60.53

These figures are based on linear feet for all molding up to 12" wide. For estimating purposes, consider all molding and trim to be at least 12" wide (even if it's much less than 12") when calculating the area to be finished. The spray figures are based on finishing large quantities of molding in an area set up for spray painting before it's installed. Use the brush figures for small quantities. Use the fast brush rate for molding that's finished before it's installed. If the molding is attached and has to be masked off, use the slow brush figures. Masking time is not included. See the Preparation Operations tables for masking rates. Trim stained the same color as the surface behind it will take no more time than staining the wall itself. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Boxed eaves Exposed rafters								
	One color	Two color	One color	Two color					
Overhang difficulty factors	s, eaves, corn	ice							
One story, repaint									
Standard	1.5	2.0	2.0	2.5					
Ornamental			2.5	3.0					
One story, new construction		1.5	1.5	2.0					
Two story, with scaffolding, repa	int								
Standard	1.5	2.0	2.0	2.5					
Ornamental			2.5	3.0					
Two story, without scaffolding, re	epaint								
Standard	3.0	3.5	3.5	4.0					
Ornamental			4.0	4.5					
Two story, new construction									
With scaffolding		1.5	1.5	2.0					
No scaffolding	2.0	2.5	2.5	3.0					

Before using the figures in the tables for overhangs, apply these difficulty factors to the surface area (length times width) to be painted. Multiply the factor in this table by the overall surface area of the overhang. This allows for slower work on high eaves and the extra time needed to paint rafter tails. This table adjusts for the kind of eaves, the eave height, the number of colors used, and whether scaffolding is available and erected on site. Boxed eaves have plywood covering the rafter tails.

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Overhang at carpo	rts, large	continuo	ous surf	ace are	as				
Solid body or semi-tra	nsparent stai	n, water or	oil base (material #	18 or #19	or #20 or	#21)		
Spray 1st coat							,		
Slow	550	95	70.60	4.67	1.13	74.32	15.22	15.25	110.59
Medium	600	90	61.78	5.46	1.59	68.64	18.92	11.35	105.96
Fast	650	85	52.98	6.14	2.17	62.33	21.90	6.48	99.02
Spray 2nd coat									
Slow	600	175	70.60	4.28	1.04	40.34	8.67	8.69	63.02
Medium	650	163	61.78	5.04	1.46	37.90	11.10	6.66	62.16
Fast	700	150	52.98	5.70	2.02	35.32	13.34	3.95	60.33
Spray 3rd or addition	nal coats								
Slow	650	225	70.60	3.95	.96	31.38	6.89	6.91	50.09
Medium	700	213	61.78	4.68	1.36	29.00	8.76	5.25	49.05
Fast	750	200	52.98	5.32	1.86	26.49	10.44	3.09	47.20

[&]quot;Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Overhang at eaves	or rake, v	vidths u	o to 2.5	feet					
Solid body stain, water	r or oil base (material #1	18 or #19)						
Roll & Brush 1st coa	,		,						
Slow	95	200	74.30	27.05	6.51	37.15	13.43	13.46	97.60
Medium	125	185	65.00	26.20	7.57	35.14	17.23	10.34	96.48
Fast	150	170	55.75	26.60	9.40	32.79	21.32	6.31	96.42
Roll & Brush 2nd coa	at								
Slow	140	260	74.30	18.36	4.40	28.58	9.76	9.78	70.88
Medium	185	240	65.00	17.70	5.14	27.08	12.48	7.49	69.89
Fast	220	220	55.75	18.14	6.42	25.34	15.46	4.57	69.93
1 431	220	220	55.75	10.14	0.42	20.04	13.40	4.01	03.33
Roll & Brush 3rd or a	additional coa	ıts							
Slow	170	295	74.30	15.12	3.62	25.19	8.35	8.37	60.65
Medium	225	270	65.00	14.56	4.18	24.07	10.71	6.43	59.95
Fast	275	245	55.75	14.51	5.14	22.76	13.14	3.89	59.44
Solid body stain or ser	mi-transparen	ıt stain, wa	ter or oil b	ase (mate	erial #18 or	#19 or #2	20 or #21)		
Spray 1st coat	·			`			,		
Slow	300	150	70.60	8.57	2.04	47.07	10.96	10.99	79.63
Medium	350	125	61.78	9.36	2.71	49.42	15.37	9.22	86.08
Fast	400	100	52.98	9.98	3.52	52.98	20.61	6.10	93.19
Corey 2nd seet									
Spray 2nd coat	275	175	70.60	C 0E	4.66	40.24	9.28	9.30	67.43
Slow	375	175	70.60	6.85	1.66	40.34			
Medium	450	163	61.78	7.28	2.09	37.90	11.82	7.09	66.18
Fast	540	150	52.98	7.39	2.60	35.32	14.05	4.16	63.52
Spray 3rd or addition	nal coats								
Slow	450	225	70.60	5.71	1.37	31.38	7.31	7.32	53.09
Medium	525	213	61.78	6.24	1.78	29.00	9.26	5.56	51.84
Fast	600	200	52.98	6.65	2.36	26.49	11.00	3.25	49.75

Use this table after multiplying the overall area (length times width) by the difficulty factor listed under Overhang, difficulty factor. Remember to ADD preparation time for masking, caulking, sanding, waterblasting, etc. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Overhang at entrie	s or decks	s. widths	greate	than 2.	5 feet				
Solid body stain, water		•	•						
Roll & Brush 1st coat	,		,						
Slow	125	225	74.30	20.56	4.94	33.02	11.12	11.14	80.78
Medium	180	210	65.00	18.19	5.28	30.95	13.60	8.16	76.18
Fast	225	195	55.75	17.73	6.24	28.59	16.30	4.82	73.68
i asi	223	190	55.75	17.73	0.24	20.59	10.50	4.02	7 3.00
Roll & Brush 2nd coa	t								
Slow	170	295	74.30	15.12	3.62	25.19	8.35	8.37	60.65
Medium	225	275	65.00	14.56	4.18	23.64	10.60	6.36	59.34
Fast	275	255	55.75	14.51	5.14	21.86	12.86	3.80	58.17
Roll & Brush 3rd or a	dditional coa	ats							
Slow	210	340	74.30	12.24	2.93	21.85	7.04	7.05	51.11
Medium	280	315	65.00	11.70	3.37	20.63	8.93	5.36	49.99
Fast	345	290	55.75	11.57	4.08	19.22	10.81	3.20	48.88
Solid body stain or sem	ni-transparer	nt stain, wa	ter or oil b	ase (mate	rial #18 or	#19 or #2	20 or #21)		
Spray 1st coat									
Slow	400	150	70.60	6.43	1.54	47.07	10.46	10.48	75.98
Medium	463	125	61.78	7.07	2.05	49.42	14.63	8.78	81.95
Fast	525	100	52.98	7.60	2.66	52.98	19.61	5.80	88.65
Spray 2nd coat									
Slow	450	175	70.60	5.71	1.37	40.34	9.01	9.03	65.46
Medium	550	163	61.78	5.95	1.73	37.90	11.39	6.84	63.81
Fast	650	150	52.98	6.14	2.17	35.32	13.53	4.00	61.16
Spray 3rd or addition	al coats								
Slow	550	225	70.60	4.67	1.13	31.38	7.06	7.08	51.32
Medium	625	213	61.78	5.24	1.13	29.00	8.94	5.36	50.05
	700	200	52.98	5.70	2.02	26.49	10.60	3.14	47.95
Fast	700	200	52.98	5.70	2.02	20.49	10.00	3.14	47.90

Use this table after multiplying the overall area (length times width) by the difficulty factor listed under Overhang, difficulty factor. Remember to ADD preparation time for masking, caulking, sanding, waterblasting, etc. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apt to this table are on page 9.

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	LF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	LF/gallon	gallon	100 LF	100 LF	100 LF	100 LF	100 LF	100 LF
Pass-through shelv	es, wood	l top & w	rought	iron sup	port				
Metal primer, rust inhibit	tor, clean m	etal (mate	rial #35)						
Brush 1st coat		•	•						
Slow	30	125	75.10	85.67	20.55	60.08	31.60	31.67	229.57
Medium	35	113	65.70	93.57	27.02	58.14	44.69	26.81	250.23
Fast	40	100	56.30	99.75	35.20	56.30	59.29	17.54	268.08
Metal finish - synthetic e	enamel (col	ors except	orange/re	d) (materi	al #38)				
Brush 1st coat									
Slow	30	125	75.70	85.67	20.55	60.56	31.69	31.76	230.23
Medium	35	113	66.20	93.57	27.02	58.58	44.80	26.88	250.85
Fast	40	100	56.70	99.75	35.20	56.70	59.41	17.57	268.63

Use these figures to estimate pass-through shelves which are approximately 12" wide and 3'0" long with a wood top and wrought iron supports. The *rule-of-thumb* minimum time and material is .2 hours and \$1.00 for material per shelf. A two-coat system using oil based material is recommended for any metal surface. Although water based material is often used, it may cause oxidation, corrosion and rust. One coat of oil based, solid body stain is often used on exterior metal, but it may crack, peel or chip without the proper prime coat application. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Lobor	Motorial	Matarial	Labor	Labar	Matarial	Overbood	Profit	Total
	Labor	Material	Material	Labor	Labor		Overhead		Total
	LF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	LF/gallon	gallon	100 LF	100 LF	100 LF	100 LF	100 LF	100 LF
Plant-on trim, exterio	r, 2" x 2	?" to 2" x	4" woo	d					
2" x 2" to 2" x 4" rough sa	wn or res	awn wood							
Solid body or semi-trans			oase (mate	erial #18 d	or #20)				
Roll & brush 1st coat	•		`		,				
Slow	80	310	66.75	32.13	7.71	21.53	11.66	11.68	84.71
Medium	100	275	58.40	32.75	9.46	21.24	15.86	9.52	88.83
Fast	120	240	50.10	33.25	11.72	20.88	20.42	6.04	92.31
Roll & brush 2nd coat									
Slow	90	350	66.75	28.56	6.85	19.07	10.35	10.37	75.20
Medium	120	325	58.40	27.29	7.87	17.97	13.29	7.97	74.39
Fast	150	300	50.10	26.60	9.40	16.70	16.33	4.83	73.86
Roll & brush 3rd or ad	ditional co	oats							
Slow	100	375	66.75	25.70	6.17	17.80	9.44	9.46	68.57
Medium	140	350	58.40	23.39	6.75	16.69	11.71	7.03	65.57
Fast	180	325	50.10	22.17	7.84	15.42	14.08	4.17	63.68
Solid body or semi-trans	sparent st	ain, oil bas	e (materia	ıl #19 or #	21)				
Roll & brush 1st coat			,		•				
Slow	95	400	74.45	27.05	6.51	18.61	9.91	9.93	72.01
Medium	115	365	65.15	28.48	8.24	17.85	13.64	8.18	76.39
Fast	135	330	55.85	29.56	10.44	16.92	17.64	5.22	79.78

	Labor LF per	Material coverage	Material cost per	Labor cost per	Labor burden	Material cost per	Overhead per	Profit per	Tota price pe
	manhour	LF/gallon	gallon	100 LF	100 LF	100 LF	100 LF	100 LF	100 LF
Roll & brush 2nd coa	at								
Slow	105	475	74.45	24.48	5.86	15.67	8.75	8.76	63.52
Medium	135	438	65.15	24.26	7.02	14.87	11.54	6.92	64.61
Fast	165	400	55.85	24.18	8.53	13.96	14.47	4.28	65.42
Roll & brush 3rd or a	additional c	oats							
Slow	115	500	74.45	22.35	5.38	14.89	8.09	8.11	58.82
Medium	155	463	65.15	21.13	6.10	14.07	10.33	6.20	57.83
Fast	195	425	55.85	20.46	7.23	13.14	12.65	3.74	57.22
Varnish, flat or gloss (Roll & brush 1st coa		0c)							
Slow	ι 70	270	112.40	36.71	8.83	41.63	16.56	16.59	120.32
Medium	90	270 255	98.30	36.39	0.03 10.51	38.55	21.37	12.82	120.32
Fast	110	240	84.30	36.27	12.80	35.13	26.10	7.72	118.02
Roll & brush 2nd coa	ot.								
Slow	80	330	112.40	32.13	7.71	34.06	14.04	14.07	102.01
Medium	110	315		29.77	8.60	31.21	17.40	10.44	97.42
			98.30						
Fast	140	300	84.30	28.50	10.04	28.10	20.66	6.11	93.41
Roll & brush 3rd or a	additional c	oats							
Slow	90	350	112.40	28.56	6.85	32.11	12.83	12.86	93.21
Medium	130	335	98.30	25.19	7.27	29.34	15.45	9.27	86.52
Fast	170	320	84.30	23.47	8.27	26.34	18.01	5.33	81.42

Don't add additional time for plant-on trim if it's painted with the same coating as the adjacent siding. For heights above 8 feet, use the High Time Difficulty Factors on page 139. Use slow rates when cutting-in or masking adjacent surfaces. ADD preparation time for masking adjacent surfaces or protecting windows. Use fast rates when plant-on trim is finished before it's installed or on new construction projects where a prime coat can be sprayed prior to stucco color coat application. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	LF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	LF/gallon	gallon	100 LF	100 LF	100 LF	100 LF	100 LF	100 LF
Plant-on trim, exter	ior, 2" x 6	6" to 2" x	8" woo	d					
2" x 6" to 2" x 8" rough									
Solid body or semi-tra			base (mat	erial #18 d	or #20)				
Roll & brush 1st coa									
Slow	70	210	66.75	36.71	8.83	31.79	14.69	14.72	106.74
Medium	85	175	58.40	38.53	11.11	33.37	20.76	12.46	116.23
Fast	100	140	50.10	39.90	14.08	35.79	27.83	8.23	125.83
Roll & brush 2nd co	at								
Slow	80	250	66.75	32.13	7.71	26.70	12.64	12.67	91.85
Medium	110	225	58.40	29.77	8.60	25.96	16.08	9.65	90.06
Fast	140	200	50.10	28.50	10.04	25.05	19.72	5.83	89.14
Roll & brush 3rd or	additional co	oats							
Slow	90	275	66.75	28.56	6.85	24.27	11.34	11.36	82.38
Medium	130	250	58.40	25.19	7.27	23.36	13.96	8.37	78.15
Fast	170	225	50.10	23.47	8.27	22.27	16.75	4.95	75.71
Solid body or semi-tra	ansparent st	ain, oil bas	se (materia	al #19 or #	21)				
Roll & brush 1st coa			`		,				
Slow	85	300	74.45	30.24	7.24	24.82	11.84	11.87	86.01
Medium	110	265	65.15	29.77	8.60	24.58	15.74	9.44	88.13
Fast	135	230	55.85	29.56	10.44	24.28	19.92	5.89	90.09
Roll & brush 2nd co	at								
Slow	95	375	74.45	27.05	6.51	19.85	10.14	10.16	73.71
Medium	125	338	65.15	26.20	7.57	19.28	13.26	7.96	74.27
Fast	155	300	55.85	25.74	9.08	18.62	16.57	4.90	74.91
Roll & brush 3rd or	additional co	oats							
Slow	105	400	74.45	24.48	5.86	18.61	9.30	9.32	67.57
Medium	145	363	65.15	22.59	6.53	17.95	11.77	7.06	65.90
Fast	185	325	55.85	21.57	7.63	17.18	14.37	4.25	65.00
Varnish, flat or gloss		0c)							
Roll & brush 1st coa		470	440.40	40.00	40.00	00.40	00.05	00.70	404.00
Slow	60	170	112.40	42.83	10.30	66.12	22.65	22.70	164.60
Medium	70	155	98.30	46.79	13.53	63.42	30.93	18.56	173.23
Fast	90	140	84.30	44.33	15.64	60.21	37.26	11.02	168.46

	Labor LF per manhour	Material coverage LF/gallon	Material cost per gallon	Labor cost per 100 LF	Labor burden 100 LF	Material cost per 100 LF	Overhead per 100 LF	Profit per 100 LF	Total price per 100 LF
Roll & brush 2nd co	oat								
Slow	70	240	112.40	36.71	8.83	46.83	17.55	17.58	127.50
Medium	100	220	98.30	32.75	9.46	44.68	21.72	13.03	121.64
Fast	130	200	84.30	30.69	10.82	42.15	25.94	7.67	117.27
Roll & brush 3rd or	additional co	oats							
Slow	80	260	112.40	32.13	7.71	43.23	15.78	15.82	114.67
Medium	115	240	98.30	28.48	8.24	40.96	19.42	11.65	108.75
Fast	150	220	84.30	26.60	9.40	38.32	23.04	6.81	104.17

Don't add additional time for plant-on trim if it's painted with the same coating as the adjacent siding. For heights above 8 feet, use the High Time Difficulty Factors on page 139. Use slow rates when cutting-in or masking adjacent surfaces. Add preparation time for masking adjacent surfaces or protecting windows. Use fast rates when plant-on trim is finished before it's installed or on new construction projects where a prime coat can be sprayed prior to stucco color coat application. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	LF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	LF/gallon	gallon	100 LF	100 LF	100 LF	100 LF	100 LF	100 LF
Plant-on trim, exter	rior, 2" x 1	0" to 2"	x 12" w	ood					
2" x 10" to 2" x 12" roug									
Solid body or semi-tra				erial #18	or #20)				
Roll & brush 1st coa	•	,	`		,				
Slow	60	150	66.75	42.83	10.30	44.50	18.55	18.59	134.77
Medium	75	115	58.40	43.67	12.60	50.78	26.77	16.06	149.88
Fast	90	80	50.10	44.33	15.64	62.63	38.01	11.24	171.85
Roll & brush 2nd co	oat								
Slow	70	190	66.75	36.71	8.83	35.13	15.32	15.36	111.35
Medium	110	165	58.40	29.77	8.60	35.39	18.44	11.06	103.26
Fast	130	140	50.10	30.69	10.82	35.79	23.97	7.09	108.36
Roll & brush 3rd or	additional co	oats							
Slow	80	215	66.75	32.13	7.71	31.05	13.47	13.50	97.86
Medium	120	190	58.40	27.29	7.87	30.74	16.48	9.89	92.27
Fast	160	165	50.10	24.94	8.80	30.36	19.87	5.88	89.85
Solid body or semi-tra	ansparent st	ain oil bas	se (materia	ıl #19 or #	21)				
Roll & brush 1st coa		J	(,,	_ · /				
Slow	70	290	74.45	36.71	8.83	25.67	13.53	13.56	98.30
Medium	85	255	65.15	38.53	11.11	25.55	18.81	11.28	105.28
Fast	100	220	55.85	39.90	14.08	25.39	24.60	7.28	111.25
Roll & brush 2nd co	oat								
Slow	80	315	74.45	32.13	7.71	23.63	12.06	12.08	87.61
Medium	110	278	65.15	29.77	8.60	23.44	15.45	9.27	86.53
Fast	140	240	55.85	28.50	10.04	23.27	19.17	5.67	86.65
Roll & brush 3rd or	additional co	oats							
Slow	90	340	74.45	28.56	6.85	21.90	10.89	10.91	79.11
Medium	130	303	65.15	25.19	7.27	21.50	13.49	8.10	75.55
Fast	170	265	55.85	23.47	8.27	21.08	16.38	4.84	74.04
Varnish, flat or gloss Roll & brush 1st co		0c)							
Slow	50	120	112.40	51.40	12.34	93.67	29.91	29.97	217.29
Medium	65	100	98.30	50.38	14.54	98.30	40.81	24.49	228.52
Fast	80	80	84.30	49.88	17.60	105.38	53.59	15.85	242.30
1 400	50		01.00	10.00	17.00	100.00	00.00	. 0.00	00

	Labor LF per manhour	Material coverage LF/gallon	Material cost per gallon	Labor cost per 100 LF	Labor burden 100 LF	Material cost per 100 LF	Overhead per 100 LF	Profit per 100 LF	Total price per 100 LF
Roll & brush 2nd coa	t								
Slow	60	190	112.40	42.83	10.30	59.16	21.33	21.38	155.00
Medium	90	165	98.30	36.39	10.51	59.58	26.62	15.97	149.07
Fast	120	140	84.30	33.25	11.72	60.21	32.61	9.65	147.44
Roll & brush 3rd or ac	dditional co	oats							
Slow	70	200	112.40	36.71	8.83	56.20	19.33	19.37	140.44
Medium	110	175	98.30	29.77	8.60	56.17	23.64	14.18	132.36
Fast	150	150	84.30	26.60	9.40	56.20	28.58	8.45	129.23

Don't add additional time for plant-on trim if it's painted with the same coating as the adjacent siding. For heights above 8 feet, use the High Time Difficulty Factors on page 139. Use slow rates when cutting-in or masking adjacent surfaces. Add preparation time for masking adjacent surfaces or protecting windows. Use fast rates when plant-on trim is finished before it's installed or on new construction projects where a prime coat can be sprayed prior to stucco color coat application. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Plaster or stucco,	exterior, r	nedium t	exture,	brush a	pplicatio	n			
Masonry paint, water b	oase, flat or g	gloss (mate	rial #31)		• •				
Brush 1st coat		,	,						
Slow	100	225	65.10	25.70	6.17	28.93	11.55	11.58	83.93
Medium	120	213	57.00	27.29	7.87	26.76	15.49	9.29	86.70
Fast	140	200	48.80	28.50	10.04	24.40	19.52	5.77	88.23
Brush 2nd coat									
Slow	150	250	65.10	17.13	4.13	26.04	8.98	9.00	65.28
Medium	163	230	57.00	20.09	5.78	24.78	12.67	7.60	70.92
Fast	175	210	48.80	22.80	8.02	23.24	16.77	4.96	75.79
Brush 3rd or addition	nal coats								
Slow	160	270	65.10	16.06	3.86	24.11	8.36	8.38	60.77
Medium	173	245	57.00	18.93	5.47	23.27	11.92	7.15	66.74
Fast	185	220	48.80	21.57	7.63	22.18	15.92	4.71	72.01
Masonry paint, oil bas	e (material #	32)							
Brush 1st coat		-							
Slow	80	265	86.10	32.13	7.71	32.49	13.74	13.77	99.84
Medium	100	250	75.40	32.75	9.46	30.16	18.09	10.86	101.32
Fast	120	235	64.60	33.25	11.72	27.49	22.47	6.65	101.58
Brush 2nd coat									
Slow	145	300	86.10	17.72	4.27	28.70	9.63	9.65	69.97
Medium	165	275	75.40	19.85	5.73	27.42	13.25	7.95	74.20
Fast	185	250	64.60	21.57	7.63	25.84	17.06	5.05	77.15
Brush 3rd or addition	nal coats								
Slow	155	350	86.10	16.58	3.98	24.60	8.58	8.60	62.34
Medium	175	325	75.40	18.71	5.39	23.20	11.83	7.10	66.23
Fast	195	300	64.60	20.46	7.23	21.53	15.26	4.51	68.99

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Plaster or stucco,	exterior, n	nedium t	exture,	roll app	lication				
Masonry paint, water I	•		,	• •					
Roll 1st coat	,	,	,						
Slow	245	200	65.10	10.49	2.51	32.55	8.66	8.68	62.89
Medium	273	175	57.00	12.00	3.45	32.57	12.01	7.21	67.24
Fast	300	150	48.80	13.30	4.68	32.53	15.66	4.63	70.80
Roll 2nd coat									
Slow	300	225	65.10	8.57	2.04	28.93	7.52	7.53	54.59
Medium	320	200	57.00	10.23	2.98	28.50	10.42	6.25	58.38
Fast	340	175	48.80	11.74	4.13	27.89	13.57	4.01	61.34
Roll 3rd or additiona	l coats								
Slow	320	250	65.10	8.03	1.95	26.04	6.84	6.85	49.71
Medium	340	225	57.00	9.63	2.78	25.33	9.44	5.66	52.84
Fast	360	200	48.80	11.08	3.93	24.40	12.21	3.61	55.23
Masonry paint, oil bas Roll 1st coat	e (material #	32)							
Slow	200	250	86.10	12.85	3.09	34.44	9.57	9.59	69.54
Medium	240	225	75.40	13.65	3.95	33.51	12.78	7.67	71.56
Fast	280	200	64.60	14.25	5.02	32.30	15.99	4.73	72.29
Roll 2nd coat									
Slow	220	275	86.10	11.68	2.82	31.31	8.70	8.72	63.23
Medium	265	250	75.40	12.36	3.55	30.16	11.52	6.91	64.50
Fast	305	225	64.60	13.08	4.63	28.71	14.39	4.26	65.07
Roll 3rd or additiona	l coats								
Slow	235	300	86.10	10.94	2.64	28.70	8.03	8.05	58.36
Medium	285	275	75.40	11.49	3.33	27.42	10.56	6.33	59.13
Fast	335	250	64.60	11.91	4.23	25.84	13.00	3.85	58.83

	Labor	Material	Material	Labor	Labor		Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Plaster or stucco,	exterior, n	nedium t	exture,	spray a	pplicatio	n			
Masonry paint, water b	base, flat or c	loss (mate	rial #31)						
Spray prime coat	_	•	,						
Slow	600	150	65.10	4.28	1.04	43.40	9.25	9.27	67.24
Medium	675	120	57.00	4.85	1.40	47.50	13.44	8.06	75.25
Fast	750	90	48.80	5.32	1.86	54.22	19.04	5.63	86.07
Spray 2nd coat									
Slow	700	175	65.10	3.67	.89	37.20	7.93	7.95	57.64
Medium	800	150	57.00	4.09	1.19	38.00	10.82	6.49	60.59
Fast	900	125	48.80	4.43	1.56	39.04	13.96	4.13	63.12
Spray 3rd or addition	nal coats								
Slow	750	200	65.10	3.43	.81	32.55	6.99	7.01	50.79
Medium	850	168	57.00	3.85	1.13	33.93	9.72	5.83	54.46
Fast	950	135	48.80	4.20	1.47	36.15	12.97	3.84	58.63
Masonry paint, oil bas Spray prime coat	e (material #	32)							
Slow	550	200	86.10	4.67	1.13	43.05	9.28	9.30	67.43
Medium	600	145	75.40	5.46	1.59	52.00	14.76	8.86	82.67
Fast	650	90	64.60	6.14	2.17	71.78	24.83	7.34	112.26
Spray 2nd coat									
Slow	650	225	86.10	3.95	.96	38.27	8.20	8.22	59.60
Medium	700	175	75.40	4.68	1.36	43.09	12.28	7.37	68.78
Fast	750	125	64.60	5.32	1.86	51.68	18.25	5.40	82.51
Spray 3rd or addition									
Slow	700	250	86.10	3.67	.89	34.44	7.41	7.42	53.83
Medium	750	193	75.40	4.37	1.24	39.07	11.18	6.71	62.57
Fast	800	135	64.60	4.99	1.76	47.85	16.93	5.01	76.54

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Plaster or stucco,	•		,	waterpr	oofing				
Waterproofing, clear h	ıydro sealer (material #3	34)						
Brush 1st coat									
Slow	125	175	70.90	20.56	4.94	40.51	12.54	12.57	91.12
Medium	150	163	62.10	21.83	6.32	38.10	16.56	9.94	92.75
Fast	175	150	53.20	22.80	8.02	35.47	20.56	6.08	92.93
Brush 2nd or additio	nal coats								
Slow	175	200	70.90	14.69	3.51	35.45	10.20	10.22	74.07
Medium	200	188	62.10	16.38	4.73	33.03	13.54	8.12	75.80
Fast	225	175	53.20	17.73	6.24	30.40	16.86	4.99	76.22
Roll 1st coat									
Slow	325	150	70.90	7.91	1.91	47.27	10.85	10.87	78.81
Medium	363	138	62.10	9.02	2.59	45.00	14.16	8.49	79.26
Fast	400	125	53.20	9.98	3.52	42.56	17.38	5.14	78.58
Roll 2nd or additiona	al coats								
Slow	400	175	70.90	6.43	1.54	40.51	9.21	9.23	66.92
Medium	425	163	62.10	7.71	2.21	38.10	12.01	7.21	67.24
Fast	450	150	53.20	8.87	3.11	35.47	14.72	4.35	66.52
0									
Spray 1st coat	050	405	70.00	2.05	00	FC 70	44 74	44.70	05.07
Slow	650	125	70.90	3.95	.96	56.72	11.71	11.73	85.07
Medium	700	113	62.10	4.68	1.36	54.96	15.25	9.15	85.40
Fast	750	100	53.20	5.32	1.86	53.20	18.72	5.54	84.64
Spray 2nd or addition									
Slow	750	150	70.90	3.43	.81	47.27	9.79	9.81	71.11
Medium	825	138	62.10	3.97	1.14	45.00	12.53	7.52	70.16
Fast	900	125	53.20	4.43	1.56	42.56	15.05	4.45	68.05

Plaster, interior: see Walls

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Plaster or stucco, in	nterior/ev	terior n	adium t	avtura	anti-araf	ffiti etai	n elimin	ator	
Water base primer and s		•	icaiaiii t	.cxtuic,	anti-grai	iiili Slai	II CIIIIIII	atoi	
Roll & brush each coa	`	enai #33)							
Slow	350	400	75.60	7.34	1.77	18.90	5.32	5.33	38.66
Medium	375	375	66.20	8.73	2.54	17.65	7.23	4.34	40.49
Fast	400	350	56.70	9.98	3.52	16.20	9.21	2.72	41.63
i ast	400	330	30.70	3.30	3.32	10.20	3.21	2.12	41.00
Oil base primer and seal	ler (materia	al #40)							
Roll & brush each coa	,	,							
Slow	350	375	81.90	7.34	1.77	21.84	5.88	5.89	42.72
Medium	375	350	71.60	8.73	2.54	20.46	7.93	4.76	44.42
Fast	400	325	61.40	9.98	3.52	18.89	10.04	2.97	45.40
Polyurethane 2 part syst	tem (materi	ial #41)							
Roll & brush each coa	`	,							
Slow	300	375	251.60	8.57	2.04	67.09	14.77	14.80	107.27
Medium	325	350	220.20	10.08	2.92	62.91	18.98	11.39	106.28
Fast	350	325	188.70	11.40	4.04	58.06	22.78	6.74	103.02

For heights above 8 feet, use the High Time Difficulty Factors on page 139. For oil base paint and clear hydro sealer, I recommend spraying. For painting interior plaster, see Walls, plaster. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor LF per manhour	Material coverage LF/gallon	Material cost per gallon	Labor cost per 100 LF	Labor burden 100 LF	Material cost per 100 LF	Overhead per 100 LF	Profit per 100 LF	Total price per 100 LF
Pot shelves, 12" to Solid body or semi-tran Roll & brush each co	nsparent stai		oil base (material #	‡18 or #19	or #20 or	#21)		
Slow	50	50	70.60	51.40	12.34	141.20	38.94	39.02	282.90
Medium	68	45	61.78	48.16	13.93	137.29	49.84	29.91	279.13
Fast	75	40	52.98	53.20	18.76	132.45	63.37	18.75	286.53

These figures are based on painting all sides of exterior or interior pot shelves. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	LF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	LF/gallon	gallon	100 LF	100 LF	100 LF	100 LF	100 LF	100 LF
Railing, exterior, ro Solid body or semi-tran Roll & brush each coa	sparent stai				#18 or #19	or #20 or	#21)		
Slow	16	20	70.60	160.63	38.56	353.00	104.91	105.13	762.23
Medium	18	18	61.78	181.94	52.58	343.22	144.44	86.66	808.84
Fast	20	15	52.98	199.50	70.40	353.20	193.17	57.14	873.41

Use these costs for finishing railing that's 36" to 42" high and with 2" x 2" verticals spaced 4" to 6" on center. These figures include painting the rail cap, baluster, newels and spindles. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	LF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	LF/gallon	gallon	100 LF	100 LF	100 LF	100 LF	100 LF	100 LF
Railing, exterior,	stain grade	, decora	tive wo	od					
STEP 1: Sand & putty	/								
Slow	50			51.40	12.34		12.11	12.14	87.99
Medium	60			54.58	15.78		17.59	10.55	98.50
Fast	70			57.00	20.14		23.91	7.07	108.12
STEP 2 & 3: Stain (m	aterial #30a)	& wipe							
Brush & wipe, 1 co	oat								
Slow	25	60	84.90	102.80	24.68	141.50	51.10	51.21	371.29
Medium	30	55	74.30	109.17	31.52	135.09	68.95	41.37	386.10
Fast	35	50	63.70	114.00	40.22	127.40	87.31	25.83	394.76
Spray & wipe, 1 co	oat								
Slow	75	35	84.90	34.27	8.21	242.57	54.16	54.28	393.49
Medium	85	30	74.30	38.53	11.11	247.67	74.34	44.60	416.25
Fast	95	25	63.70	42.00	14.84	254.80	96.61	28.58	436.83
STEP 4 & 5: Sanding	sealer (mater	rial #30b) 8	light san	d					
Brush 1 coat									
Slow	45	65	95.60	57.11	13.71	147.08	41.40	41.49	300.79
Medium	50	60	83.70	65.50	18.92	139.50	55.98	33.59	313.49
Fast	55	55	71.70	72.55	25.59	130.36	70.84	20.96	320.30
Spray 1 coat									
Slow	125	35	95.60	20.56	4.94	273.14	56.74	56.86	412.24
Medium	138	30	83.70	23.73	6.87	279.00	77.40	46.44	433.44
Fast	150	25	71.70	26.60	9.40	286.80	100.06	29.60	452.46

	Lobor	Matarial	Matarial	Labar	Lohor	Matarial	Overbood	Drofit	Total
	Labor LF per	Material coverage	Material cost per	Labor cost per	Labor burden	cost per	Overhead per	Profit per	price per
	manhour	LF/gallon	gallon	100 LF	100 LF	100 LF	100 LF	100 LF	100 LF
STEP 6 & 7: Varnish 2	-	-							
Varnish, flat or gloss	(material #30)c)							
Brush 1st coat									
Slow	22	100	112.40	116.82	28.03	112.40	48.88	48.98	355.11
Medium	24	90	98.30	136.46	39.43	109.22	71.28	42.77	399.16
Fast	26	80	84.30	153.46	54.15	105.38	97.03	28.70	438.72
Brush 2nd or addition	onal coats								
Slow	30	120	112.40	85.67	20.55	93.67	37.98	38.06	275.93
Medium	32	110	98.30	102.34	29.57	89.36	55.32	33.19	309.78
Fast	34	100	84.30	117.35	41.41	84.30	75.35	22.29	340.70
Spray 1st coat									
Slow	65	65	112.40	39.54	9.48	172.92	42.17	42.26	306.37
Medium	70	60	98.30	46.79	13.53	163.83	56.04	33.62	313.81
Fast	75	55	84.30	53.20	18.76	153.27	69.83	20.66	315.72
rasi	73	33	04.30	33.20	10.70	133.21	09.03	20.00	313.72
Spray 2nd or addition									
Slow	65	65	112.40	39.54	9.48	172.92	42.17	42.26	306.37
Medium	70	60	98.30	46.79	13.53	163.83	56.04	33.62	313.81
Fast	75	55	84.30	53.20	18.76	153.27	69.83	20.66	315.72
STEP 8: Steel wool, ha	and buff								
Slow	100			25.70	6.17		6.06	6.07	44.00
Medium	113			28.98	8.38		9.34	5.60	52.30
Fast	125			31.92	11.26		13.39	3.96	60.53
STEP 9: Wax & polish	hy hand								
Slow	100			25.70	6.17		6.06	6.07	44.00
Medium	113			28.98	8.38		9.34	5.60	52.30
Fast	125			31.92	11.26		13.39	3.96	60.53
i ast	125			31.32	11.20		10.00	5.50	00.55
Complete 9 step proce	ss (material	#30)							
Brush stain, brush s	sanding seal	er, brush va	arnish						
Slow	6	40	97.60	428.33	102.85	244.00	147.27	147.58	1070.03
Medium	7	35	85.50	467.86	135.15	244.29	211.84	127.10	1186.24
Fast	8	30	73.20	498.75	176.00	244.00	284.83	84.25	1287.83
Spray stain, spray s	sanding seale	er, brush va	arnish						
Slow	11	30	97.60	233.64	56.09	325.33	116.86	117.10	849.02
Medium	14	27	85.50	233.93	67.58	316.67	154.55	92.73	865.46
Fast	17	24	73.20	234.71	82.80	305.00	192.99	57.09	872.59

Use these figures to estimate the cost of applying a natural finish on stain grade railing that's from 36" to 42" high and with spindles spaced at 4" to 6" on center. These figures include painting the rail cap, baluster, newels and spindles. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	LF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	LF/gallon	gallon	100 LF	100 LF	100 LF	100 LF	100 LF	100 LF
Railing, interior, ha	ndrail, de	corative	wood						
Paint grade	,								
Undercoat or enamel	, water or oi	l base (ma	terial #3 o	r #4 or #9	or #10)				
Brush each coat									
Slow	30	120	88.63	85.67	20.55	73.86	34.22	34.29	248.59
Medium	35	110	77.55	93.57	27.02	70.50	47.78	28.67	267.54
Fast	40	100	66.48	99.75	35.20	66.48	62.45	18.47	282.35
Stain grade, 7 step pro	cess								
Stain, seal and 2 coa	t lacquer sys	stem (mate	rial #11)						
Spray all coats									
Slow	55	100	83.50	46.73	11.21	83.50	26.88	26.93	195.25
Medium	60	88	73.00	54.58	15.78	82.95	38.33	23.00	214.64
Fast	65	75	62.60	61.38	21.64	83.47	51.62	15.27	233.38

Use these costs for finishing decorative wood, wall mounted handrail. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	LF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	LF/gallon	gallon	100 LF	100 LF	100 LF	100 LF	100 LF	100 LF
Railing, interior, sta	in grade,	, decora	tive woo	d					
Stain, seal and 2 coat la	cquer syste	em (7 step	process)						
STEP 1: Sand & putty									
Slow	50			51.40	12.34		12.11	12.14	87.99
Medium	60			54.58	15.78		17.59	10.55	98.50
Fast	70			57.00	20.14		23.91	7.07	108.12
STEP 2 & 3: Stain (ma	aterial #11a) & wipe							
Brush & wipe, 1 coa		,							
Slow	25	60	87.30	102.80	24.68	145.50	51.86	51.97	376.81
Medium	30	55	76.40	109.17	31.52	138.91	69.91	41.94	391.45
Fast	35	50	65.50	114.00	40.22	131.00	88.42	26.16	399.80
Spray & wipe, 1 coa	t								
Slow	75	35	87.30	34.27	8.21	249.43	55.46	55.58	402.95
Medium	85	30	76.40	38.53	11.11	254.67	76.09	45.65	426.05
Fast	95	25	65.50	42.00	14.84	262.00	98.84	29.24	446.92

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	LF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	LF/gallon	gallon	100 LF	100 LF	100 LF	100 LF	100 LF	100 LF
STEP 4 & 5: Sanding	g sealer (mat	terial #11b)	& light sa	and					
Brush 1 coat									
Slow	45	65	70.90	57.11	13.71	109.08	34.18	34.25	248.33
Medium	50	60	62.10	65.50	18.92	103.50	46.98	28.19	263.09
Fast	55	55	53.20	72.55	25.59	96.73	60.42	17.87	273.16
Spray 1 coat									
Slow	125	35	70.90	20.56	4.94	202.57	43.33	43.42	314.82
Medium	138	30	62.10	23.73	6.87	207.00	59.40	35.64	332.64
Fast	150	25	53.20	26.60	9.40	212.80	77.12	22.81	348.73
STEP 6 & 7: Lacque	r (material #	11c), 2 coa	ts						
Brush 1st coat	•	,,							
Slow	40	65	87.80	64.25	15.43	135.08	40.80	40.89	296.45
Medium	50	60	76.80	65.50	18.92	128.00	53.11	31.86	297.39
Fast	60	55	65.90	66.50	23.48	119.82	65.03	19.24	294.07
Brush 2nd coat									
Slow	45	70	87.80	57.11	13.71	125.43	37.29	37.37	270.91
Medium	55	65	76.80	59.55	17.19	118.15	48.73	29.24	272.86
Fast	65	60	65.90	61.38	21.64	109.83	59.79	17.69	270.33
Spray 1st coat									
Slow	75	55	87.80	34.27	8.21	159.64	38.40	38.48	279.00
Medium	85	50	76.80	38.53	11.11	153.60	50.82	30.49	284.55
Fast	95	45	65.90	42.00	14.84	146.44	63.01	18.64	284.93
Spray 2nd coat									
Slow	85	60	87.80	30.24	7.24	146.33	34.93	35.00	253.74
Medium	95	55	76.80	34.47	9.98	139.64	46.02	27.61	257.72
Fast	105	50	65.90	38.00	13.39	131.80	56.80	16.80	256.79
Complete stain, seal &	2 coat lacqu	ıer system	(material	#11)					
Brush all coats	•	•	•	,					
Slow	8	30	83.50	321.25	77.13	278.33	128.57	128.84	934.12
Medium	10	25	73.00	327.50	94.60	292.00	178.54	107.12	999.76
Fast	12	20	62.60	332.50	117.32	313.00	236.49	69.96	1069.27
Spray all coats									
Slow	16	20	83.50	160.63	38.56	417.50	117.17	117.42	851.28
Medium	20	15	73.00	163.75	47.30	486.67	174.44	104.66	976.82
Fast	24	10	62.60	166.25	58.68	626.00	263.79	78.03	1192.75

Use these costs for applying stain, sanding sealer and lacquer to interior railings. Typical railing is 36" to 42" height with spindles spaced at 4" to 6" on center. These costs include finishing the rail cap, baluster, newels and spindles. The typical application is one coat of stain, one coat of sanding sealer, sand, putty, and two coats of lacquer. For rough sawn wood railing with 2" x 2" spindles spaced at 4" to 6" on center, see the tables for Exterior wood railing. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	LF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	LF/gallon	gallon	100 LF	100 LF	100 LF	100 LF	100 LF	100 LF
Railing, interior, v	vood, paint	grade, I	orush a	plicatio	n				
Undercoat, water or o	oil base (mate	rial #3 or #	4)						
Brush 1 coat									
Slow	11	50	63.85	233.64	56.09	127.70	79.31	79.48	576.22
Medium	14	45	55.90	233.93	67.58	124.22	106.44	63.86	596.03
Fast	17	40	47.95	234.71	82.80	119.88	135.61	40.11	613.11
Split coat (1/2 underc	oat + 1/2 ena	mel), wateı	or oil bas	e (materia	al #3 and #	9, or mate	erial #4 and	d #10)	
Brush 1 coat	4.5	70	00.00	474.00	44.45	400.04	04.40	04.50	400.07
Slow	15	70	88.63	171.33	41.15	126.61	64.42	64.56	468.07
Medium	18	65	77.55	181.94	52.58	119.31	88.46	53.07	495.36
Fast	21	60	66.48	190.00	67.05	110.80	114.04	33.73	515.62
Enamel, water or oil b Brush 1st finish coa	`	#9 or #10)						
Slow	13	60	113.40	197.69	47.45	189.00	82.49	82.66	599.29
Medium	16	55	99.20	204.69	59.12	180.36	111.05	66.63	621.85
Fast	18	50	85.00	221.67	78.24	170.00	145.68	43.09	658.68
Brush 2nd or addition	onal finish coa	ats							
Slow	15	70	113.40	171.33	41.15	162.00	71.15	71.30	516.93
Medium	18	65	99.20	181.94	52.58	152.62	96.79	58.07	542.00
Fast	21	60	85.00	190.00	67.05	141.67	123.61	36.56	558.89

Use these costs for applying undercoat or enamel to interior railings. Railing is based on a 36" to 42" height and with spindles spaced at 4" to 6" on center. These costs include painting the rail cap, baluster, newels and spindles. For rough sawn wood railing with 2" x 2" spindles spaced at 6" on center, see the tables for Exterior wood railing. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor		Overhead	Profit	Total
	LF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	LF/gallon	gallon	100 LF	100 LF	100 LF	100 LF	100 LF	100 LF
Railing, interior, we	ood, paint	grade, s	spray ap	plicatio	n				
Undercoat, water or oil	base (mater	rial #3 or #	4)						
Spray 1 coat									
Slow	50	40	63.85	51.40	12.34	159.63	42.44	42.53	308.34
Medium	60	35	55.90	54.58	15.78	159.71	57.52	34.51	322.10
Fast	70	30	47.95	57.00	20.14	159.83	73.45	21.73	332.15
Split coat (1/2 underco Spray 1 coat	at + 1/2 enaı	mel), wateı	or oil bas	e (materia	al #3 and #	9, or mate	erial #4 and	d #10)	
Slow	65	50	88.63	39.54	9.48	177.26	43.00	43.09	312.37
Medium	75	45	77.55	43.67	12.60	172.33	57.16	34.29	320.05
Fast	85	40	66.48	46.94	16.54	166.20	71.21	21.06	321.95
Enamel, water or oil ba Spray 1st finish coat	,	#9 or #10)						
Slow	55	45	113.40	46.73	11.21	252.00	58.89	59.01	427.84
Medium	65	40	99.20	50.38	14.54	248.00	78.24	46.94	438.10
Fast	75	35	85.00	53.20	18.76	242.86	97.60	28.87	441.29
Spray 2nd or addition	nal finish coa	nts							
Slow	65	50	113.40	39.54	9.48	226.80	52.41	52.52	380.75
Medium	75	45	99.20	43.67	12.60	220.44	69.18	41.51	387.40
Fast	85	40	85.00	46.94	16.54	212.50	85.56	25.31	386.85

Use these costs for applying undercoat or enamel to interior railings. Railing is based on a 36" to 42" height and with spindles spaced at 4" to 6" on center. These costs include painting the rail cap, baluster, newels and spindles. For rough sawn wood railing with 2" x 2" spindles spaced at 6" on center, see the tables for Exterior wood railing. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	LF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	LF/gallon	gallon	100 LF	100 LF	100 LF	100 LF	100 LF	100 LF
Railing, wrought in	on, 36" to	42" high	n bars w	ith woo	d cap				
Metal primer, rust inhib	itor, clean m	etal (mate	rial #35)		-				
Brush 1 coat									
Slow	15	90	75.10	171.33	41.15	83.44	56.22	56.34	408.48
Medium	18	85	65.70	181.94	52.58	77.29	77.95	46.77	436.53
Fast	20	80	56.30	199.50	70.40	70.38	105.49	31.21	476.98
Metal primer, rust inhib Brush 1 coat	oitor, rusty me	etal (mater	ial #36)						
Slow	15	90	95.10	171.33	41.15	105.67	60.44	60.57	439.16
Medium	18	85	83.20	181.94	52.58	97.88	83.10	49.86	465.36
Fast	20	80	71.30	199.50	70.40	89.13	111.31	32.93	503.27
Metal finish, synthetic e Brush 1st finish coat	enamel, off w	hite, gloss	, interior o	or exterior	- (material	#37)			
Slow	20	110	78.60	128.50	30.85	71.45	43.85	43.94	318.59
Medium	23	100	68.80	142.39	41.14	68.80	63.09	37.85	353.27
Fast	26	90	59.00	153.46	54.15	65.56	84.69	25.05	382.91
Brush 2nd or additior	nal finish coa	ts							
Slow	30	125	78.60	85.67	20.55	62.88	32.13	32.20	233.43
Medium	35	120	68.80	93.57	27.02	57.33	44.49	26.69	249.10
Fast	40	115	59.00	99.75	35.20	51.30	57.74	17.08	261.07
Metal finish, synthetic of Brush 1st finish coat	enamel, colo	rs (except	orange/re	d), gloss,	interior or e	exterior -	(material #	[!] 38)	
Slow	20	110	75.70	128.50	30.85	68.82	43.35	43.44	314.96
Medium	23	100	66.20	142.39	41.14	66.20	62.44	37.46	349.63
Fast	26	90	56.70	153.46	54.15	63.00	83.90	24.82	379.33
Brush 2nd or addition	nal finish coa	ts							
Slow	30	125	75.70	85.67	20.55	60.56	31.69	31.76	230.23
Medium	35	120	66.20	93.57	27.02	55.17	43.95	26.37	246.08
Fast	40	115	56.70	99.75	35.20	49.30	57.12	16.90	258.27

Use these figures for painting prefabricated preprimed wrought iron railing which is 36" to 42" high with 1/2" square vertical bars at 4" to 6" on center with a stain grade wood cap supported by a 1/2" by 1-1/2" top rail, and 1" square support posts at 6' to 10' on center and with a 1/2" by 1-1/2" bottom rail, unless otherwise noted. The metal finish figures include only minor touchup of pre-primed steel or wrought iron prefabricated railings. Note: A two coat system, prime and finish, using oil base material is recommended for any metal surface. Although water base material is often used, it may cause oxidation, corrosion and rust. Using one coat of oil base paint on exterior metal may result in cracking, peeling, or chipping without the proper prime coat application. If off white or another light colored finish paint is specified, make sure the prime coat is a light color also, or more than one finish coat will be necessary. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor LF per manhour	Material coverage LF/gallon	Material cost per gallon	Labor cost per 100 LF	Labor burden 100 LF	Material cost per 100 LF	Overhead per 100 LF	Profit per 100 LF	Total price per 100 LF	
Railing, wrought iron, 36" to 42" high bars with wrought iron cap										
Metal primer, rust inhibit	or, clean m	etal (mater	ial #35)							
Brush 1 coat										
Slow	20	110	75.10	128.50	30.85	68.27	43.25	43.34	314.21	
Medium	25	105	65.70	131.00	37.84	62.57	57.86	34.71	323.98	
Fast	30	100	56.30	133.00	46.92	56.30	73.24	21.66	331.12	
Metal primer, rust inhibit Brush 1 coat	or, rusty me	etal (materi	ial #36)							
Slow	20	110	95.10	128.50	30.85	86.45	46.70	46.80	339.30	
Medium	25	105	83.20	131.00	37.84	79.24	62.03	37.22	347.33	
Fast	30	100	71.30	133.00	46.92	71.30	77.89	23.04	352.15	
Metal finish, synthetic er Brush 1st finish coat					`	#37)				
Slow	25	120	78.60	102.80	24.68	65.50	36.66	36.74	266.38	
Medium	30	115	68.80	109.17	31.52	59.83	50.14	30.08	280.74	
Fast	35	110	59.00	114.00	40.22	53.64	64.44	19.06	291.36	
Brush 2nd or additiona	ıl finish coa	ts								
Slow	35	135	78.60	73.43	17.62	58.22	28.36	28.42	206.05	
Medium	40	130	68.80	81.88	23.65	52.92	39.62	23.77	221.84	
Fast	45	125	59.00	88.67	31.27	47.20	51.82	15.33	234.29	
Metal finish, synthetic er Brush 1st finish coat	namel, colo	rs (except	orange/re	d), gloss,	interior or e	exterior - ((material #	38)		
Slow	25	120	75.70	102.80	24.68	63.08	36.20	36.28	263.04	
Medium	30	115	66.20	109.17	31.52	57.57	49.57	29.74	277.57	
Fast	35	110	56.70	114.00	40.22	51.55	63.79	18.87	288.43	
Brush 2nd or additiona	ıl finish coa	ts								
Slow	35	135	75.70	73.43	17.62	56.07	27.95	28.01	203.08	
Medium	40	130	66.20	81.88	23.65	50.92	39.12	23.47	219.04	
Fast	45	125	56.70	88.67	31.27	45.36	51.25	15.16	231.71	

Use these figures for painting prefabricated preprimed wrought iron railing which is 36" to 42" high with 1/2" square vertical bars at 4" to 6" on center and a 1/2" by 1-1/2" wrought iron cap with 1" square support posts at 6' to 10' on center, and a 1/2" by 1-1/2" bottom rail, unless otherwise noted. The metal finish figures include only minor touchup of pre-primed steel or wrought iron prefabricated railings. Note: A two coat system, prime and finish, using oil base material is recommended for any metal surface. Although water base material is often used, it may cause oxidation, corrosion and rust. Using one coat of oil base paint on exterior metal may result in cracking, peeling, or chipping without the proper prime coat application. If off white or another light colored finish paint is specified, make sure the prime coat is also a light color, or more than one finish coat will be necessary. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor LF per	Material coverage	Material cost per	Labor cost per	Labor burden	Material cost per	Overhead per	Profit per	Total price per
	manhour	LF/gallon	gallon	100 LF	100 LF	100 LF	100 LF	100 LF	100 LF
Railing, wrought ire	on, 60" to	72" high	n bars w	ith wro	ught iror	п сар			
Metal primer, rust inhib	itor, clean m	etal (mater	ial #35)			•			
Brush 1 coat									
Slow	10	90	75.10	257.00	61.70	83.44	76.40	76.56	555.10
Medium	15	85	65.70	218.33	63.08	77.29	89.68	53.81	502.19
Fast	20	80	56.30	199.50	70.40	70.38	105.49	31.21	476.98
Metal primer, rust inhib Brush 1 coat	itor, rusty me	etal (mater	ial #36)						
Slow	10	90	95.10	257.00	61.70	105.67	80.63	80.80	585.80
Medium	15	85	83.20	218.33	63.08	97.88	94.83	56.90	531.02
Fast	20	80	71.30	199.50	70.40	89.13	111.31	32.93	503.27
Metal finish, synthetic e Brush 1st finish coat	enamel, off w	hite, gloss	, interior o	or exterior	- (material	#37)			
Slow	15	120	78.60	171.33	41.15	65.50	52.81	52.92	383.71
Medium	20	115	68.80	163.75	47.30	59.83	67.73	40.64	379.25
Fast	25	110	59.00	159.60	56.32	53.64	83.57	24.72	377.85
Brush 2nd or addition	al finish coa	ts							
Slow	25	135	78.60	102.80	24.68	58.22	35.28	35.36	256.34
Medium	30	130	68.80	109.17	31.52	52.92	48.41	29.05	271.07
Fast	35	125	59.00	114.00	40.22	47.20	62.45	18.47	282.34
Metal finish, synthetic e Brush 1st finish coat	enamel, colo	rs (except	orange/re	d), gloss,	interior or e	exterior -	(material #	38)	
Slow	15	120	75.70	171.33	41.15	63.08	52.35	52.46	380.37
Medium	20	115	66.20	163.75	47.30	57.57	67.16	40.30	376.08
Fast	25	110	56.70	159.60	56.32	51.55	82.92	24.53	374.92
Brush 2nd or addition	al finish coa	ts							
Slow	25	135	75.70	102.80	24.68	56.07	34.87	34.95	253.37
Medium	30	130	66.20	109.17	31.52	50.92	47.91	28.75	268.27
Fast	35	125	56.70	114.00	40.22	45.36	61.88	18.30	279.76

Use these figures for painting prefabricated preprimed wrought iron railing which is 60" to 72" high with 1/2" square vertical bars at 4" to 6" on center with 1" square support posts at 6' to 10' on center and with a 1/2" by 1-1/2" bottom rail, unless otherwise noted. The metal finish figures include only minor touchup of pre-primed steel or wrought iron prefabricated railings. Note: A two coat system, prime and finish, using oil base material is recommended for any metal surface. Although water base material is often used, it may cause oxidation, corrosion and rust. Using one coat of oil base paint on exterior metal may result in cracking, peeling, or chipping without the proper prime coat application. If off white or another light colored finish paint is specified, make sure the prime coat is also light color, or more than one finish coat will be necessary. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	SF floor per manhour	Material SF floor per can	Material cost per can	Labor per 100 SF floor	Labor burden 100 SF	Material per 100 SF floor	Overhead per 100 SF floor	Profit per 100 SF floor	Total per 100 SF floor
Registers, HVAC,	per 100 squ	uare feet	of floo	r area					
Repaint jobs, spray ca	ns (material #	! 17)							
Spray 1 coat									
Slow	900	700	17.70	2.86	.68	2.53	1.16	1.16	8.39
Medium	950	650	15.50	3.45	.98	2.38	1.71	1.02	9.54
Fast	1000	600	13.30	3.99	1.41	2.22	2.36	.70	10.68
New construction proje	ects, spray ca	ns (materi	al #17)						
Spray 1 coat									
Slow	2500	800	17.70	1.03	.24	2.21	.66	.66	4.80
Medium	2750	750	15.50	1.19	.33	2.07	.90	.54	5.03
Fast	3000	700	13.30	1.33	.45	1.90	1.15	.34	5.17

These costs assume HVAC registers are painted with spray cans (bombs) to match the adjacent walls. Costs are based on square footage of the floor area of the building. These rates include time to remove, paint and replace the HVAC registers. Use the square feet of floor area divided by these rates to find manhours and the number of spray bombs needed to paint all the heat registers in a building. *Rule of Thumb*: 2 minutes per 100 square feet of floor is for new construction projects. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Manhours per 1500 SF roof	Material gallons 1500 SF	Material cost per	Labor per 1500 SF roof	Labor burden 1500 SF	Material per 1500 SF roof	Overhead per 1500 SF roof	Profit per 1500 SF roof	Total per 1500 SF roof
			gallon		1500 5F	SF 1001	SF 1001	3F 1001	SF 1001
Roof jacks, per 15	-		oof area	1					
Metal primer, clean me	`	,							
1 story building, brus	•								
Slow	0.40	0.30	75.10	10.28	2.47	22.53	6.70	6.72	48.70
Medium	0.35	0.33	65.70	11.46	3.31	21.68	9.11	5.47	51.03
Fast	0.30	0.35	56.30	11.97	4.23	19.71	11.13	3.29	50.33
2 story building, brus	sh prime coat								
Slow	0.50	0.40	75.10	12.85	3.09	30.04	8.73	8.75	63.46
Medium	0.45	0.43	65.70	14.74	4.26	28.25	11.81	7.09	66.15
Fast	0.40	0.45	56.30	15.96	5.63	25.34	14.55	4.30	65.78
Metal primer, rusty me	etal (material #	# 36)							
1 story building, brus	sh prime coat								
Slow	0.40	0.30	95.10	10.28	2.47	28.53	7.84	7.86	56.98
Medium	0.35	0.33	83.20	11.46	3.31	27.46	10.56	6.33	59.12
Fast	0.30	0.35	71.30	11.97	4.23	24.96	12.76	3.77	57.69
2 story building, brus	sh prime coat								
Slow	0.50	0.40	95.10	12.85	3.09	38.04	10.25	10.28	74.51
Medium	0.45	0.43	83.20	14.74	4.26	35.78	13.70	8.22	76.70
Fast	0.40	0.45	71.30	15.96	5.63	32.09	16.64	4.92	75.24
Metal finish, synthetic	enamel - off v	white, alos:	s. interior	or exterio	r (material	#37)			
1 story building, brus		, 0	,		`	,			
Slow	0.30	0.20	78.60	7.71	1.85	15.72	4.80	4.81	34.89
Medium	0.25	0.25	68.80	8.19	2.36	17.20	6.94	4.16	38.85
Fast	0.20	0.30	59.00	7.98	2.82	17.70	8.84	2.61	39.95
2 story building, brus	sh each coat								
Slow	0.40	0.30	78.60	10.28	2.47	23.58	6.90	6.92	50.15
Medium	0.35	0.33	68.80	11.46	3.31	22.70	9.37	5.62	52.46
Fast	0.30	0.35	59.00	11.97	4.23	20.65	11.42	3.38	51.65

	Manhours	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	per 1500	gallons	cost per	per 1500	burden	per 1500	per 1500	per 1500	per 1500
	SF roof	1500 SF	gallon	SF roof	1500 SF	SF roof	SF roof	SF roof	SF roof
Metal finish, synthetic	c enamel, colo	s (except	orange/re	d), gloss,	interior or	exterior -	(material #	/ 38)	
1 story building, bru	ush each coat								
Slow	0.30	0.20	75.70	7.71	1.85	15.14	4.69	4.70	34.09
Medium	0.25	0.25	66.20	8.19	2.36	16.55	6.78	4.07	37.95
Fast	0.20	0.30	56.70	7.98	2.82	17.01	8.62	2.55	38.98
2 story building, bru	ush each coat								
Slow	0.40	0.30	75.70	10.28	2.47	22.71	6.74	6.75	48.95
Medium	0.35	0.33	66.20	11.46	3.31	21.85	9.16	5.49	51.27
Fast	0.30	0.35	56.70	11.97	4.23	19.85	11.18	3.31	50.54

Production rates and coverage figures are minimum values based on 1 or 2 story roof areas of up to 1500 square feet. For example, to apply metal primer on clean metal roof jacks on a 3000 SF one-story building at a medium rate, use two times the cost of \$51.03 or \$102.06. This figure includes ladder time. See the paragraphs below on Roof pitch difficulty factors and Roof area conversion factors to adjust for roof slope and type. Note: A two coat system, prime and finish, using oil base material is recommended for any metal surface. Although water base material is often used, it may cause oxidation, corrosion and rust. One coat of oil base solid body stain is often used on exterior metal but it may crack, peel or chip without the proper prime coat application. "Slow, "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

Roof area conversion factors

For an arched roof, multiply the building length by the building width, then multiply by 1.5. For a gambrel roof, multiply the building length by the building width, then multiply by 1.33.

Roof pitch difficulty factors

It's harder to paint on a sloped surface than on a flat surface. The steeper the slope, the more difficult the work. Roof slope is usually measured in inches of rise per inch of horizontal run. For example, a 3 in 12 pitch means the roof rises 3 inches for each 12 inches of run, measuring horizontally. Use the difficulty factors that follow when estimating the time needed to paint on a sloping roof.

On a flat roof, or roof with a pitch of less than 3 in 12, calculate the roof area without modification.

If the pitch is 3 in 12, multiply the surface area by 1.1.

If the pitch is 4 in 12, multiply the surface area by 1.2.

If the pitch is 6 in 12, multiply the surface area by 1.3.

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Roofing, composit	ion shinal	les. brus	h applic	ation					
Solid body stain, water	_	-							
Brush 1st coat									
Slow	45	220	67.30	57.11	13.71	30.59	19.27	19.31	139.99
Medium	60	200	58.90	54.58	15.78	29.45	24.95	14.97	139.73
Fast	80	180	50.50	49.88	17.60	28.06	29.62	8.76	133.92
Brush 2nd coat									
Slow	65	330	67.30	39.54	9.48	20.39	13.19	13.22	95.82
Medium	80	310	58.90	40.94	11.82	19.00	17.94	10.77	100.47
Fast	100	290	50.50	39.90	14.08	17.41	22.13	6.55	100.07
Brush 3rd or additior	nal coats								
Slow	85	405	67.30	30.24	7.24	16.62	10.28	10.30	74.68
Medium	100	385	58.90	32.75	9.46	15.30	14.38	8.63	80.52
Fast	120	365	50.50	33.25	11.72	13.84	18.24	5.39	82.44
Solid body stain, oil ba	se (material	#19)							
Brush 1st coat									
Slow	45	270	81.30	57.11	13.71	30.11	19.18	19.22	139.33
Medium	60	250	71.10	54.58	15.78	28.44	24.70	14.82	138.32
Fast	80	230	61.00	49.88	17.60	26.52	29.14	8.62	131.76
Brush 2nd coat									
Slow	65	360	81.30	39.54	9.48	22.58	13.61	13.64	98.85
Medium	80	345	71.10	40.94	11.82	20.61	18.35	11.01	102.73
Fast	100	330	61.00	39.90	14.08	18.48	22.46	6.64	101.56
Brush 3rd or addition	nal coats								
Slow	85	425	81.30	30.24	7.24	19.13	10.76	10.78	78.15
Medium	100	405	71.10	32.75	9.46	17.56	14.94	8.97	83.68
Fast	120	385	61.00	33.25	11.72	15.84	18.86	5.58	85.25

Use these figures for repaint jobs only. Some older composition shingles may contain asbestos. It has been established that asbestos fibers are a known carcinogen (cancer causing) and it is likely that no new construction projects will specify materials or products which contain asbestos. Furthermore, roofing materials for a new construction project would not need painting. Roofing and siding products usually contain very little asbestos and are typically non-friable (hand pressure can not crumble, pulverize or reduce to a powder when dry). There is danger when asbestos is being removed because of exposure to airborne particulate matter. Apparently, there is little danger when painting asbestos roofing or siding, but it is a good idea to have your painters wear respirators or particle masks for their safety. Coverage figures are based on shingles or shakes with average moisture content. See the paragraphs on Roof pitch difficulty factors and Roof area conversion factors to adjust for roof slope and type. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Roofing, compositi	on shinal		pplicati	ion					
Solid body stain, water	•	-							
Roll 1st coat									
Slow	150	190	67.30	17.13	4.13	35.42	10.77	10.79	78.24
Medium	170	180	58.90	19.26	5.56	32.72	14.39	8.63	80.56
Fast	200	170	50.50	19.95	7.04	29.71	17.58	5.20	79.48
Roll 2nd coat									
Slow	250	300	67.30	10.28	2.47	22.43	6.68	6.70	48.56
Medium	305	290	58.90	10.74	3.10	20.31	8.54	5.12	47.81
Fast	360	280	50.50	11.08	3.93	18.04	10.24	3.03	46.32
Roll 3rd or additional	coats								
Slow	360	385	67.30	7.14	1.72	17.48	5.00	5.01	36.35
Medium	385	375	58.90	8.51	2.46	15.71	6.67	4.00	37.35
Fast	420	365	50.50	9.50	3.35	13.84	8.27	2.45	37.41
Solid body stain, oil bas	se (material	#19)							
Roll 1st coat	450	000	04.00	47.40	4.40	00.05	44.00	44.00	00.05
Slow	150	220	81.30	17.13	4.13	36.95	11.06	11.08	80.35
Medium	170	205	71.10	19.26	5.56	34.68	14.88	8.93	83.31
Fast	200	190	61.00	19.95	7.04	32.11	18.32	5.42	82.84
Roll 2nd coat									
Slow	250	330	81.30	10.28	2.47	24.64	7.10	7.12	51.61
Medium	305	320	71.10	10.74	3.10	22.22	9.02	5.41	50.49
Fast	360	310	61.00	11.08	3.93	19.68	10.75	3.18	48.62
Roll 3rd or additional	coats								
Slow	360	405	81.30	7.14	1.72	20.07	5.49	5.51	39.93
Medium	385	395	71.10	8.51	2.46	18.00	7.24	4.35	40.56
Fast	420	385	61.00	9.50	3.35	15.84	8.89	2.63	40.21

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Waterproofing, clear	hydro sealer (material #3	34)						
Slow	100	300	70.90	25.70	6.17	23.63	10.55	10.57	76.62
Medium	200	275	62.10	16.38	4.73	22.58	10.92	6.55	61.16
Fast	300	250	53.20	13.30	4.68	21.28	12.17	3.60	55.03
Roll 2nd or addition	al coats								
Slow	150	350	70.90	17.13	4.13	20.26	7.89	7.90	57.31
Medium	250	325	62.10	13.10	3.78	19.11	9.00	5.40	50.39
Fast	350	300	53.20	11.40	4.04	17.73	10.28	3.04	46.49

Use these figures for repaint jobs only. Some older composition shingles may contain asbestos. It has been established that asbestos fibers are a known carcinogen (cancer causing) and it is likely that no new construction projects will specify materials or products which contain asbestos. Furthermore, roofing materials for a new construction project would not need painting. Roofing and siding products usually contain very little asbestos and are typically non-friable (hand pressure can not crumble, pulverize or reduce to a powder when dry). There is danger when asbestos is being removed because of exposure to airborne particulate matter. Apparently, there is little danger when painting asbestos roofing or siding, but it is a good idea to have your painters wear respirators or particle masks for their safety. Coverage figures are based on shingles or shakes with average moisture content. See the paragraphs on Roof pitch difficulty factors and Roof area conversion factors to adjust for roof slope and type. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per	Total price per
Roofing, compositi		-							
Solid body stain, water	•	•	y applic	ation					
Spray 1st coat	base (mater								
Slow	325	200	67.30	7.91	1.91	33.65	8.26	8.28	60.01
Medium	350	180	58.90	9.36	2.71	32.72	11.20	6.72	62.71
Fast	375	160	50.50	10.64	3.77	31.56	14.25	4.21	64.43
Spray 2nd coat									
Slow	425	290	67.30	6.05	1.44	23.21	5.83	5.85	42.38
Medium	450	280	58.90	7.28	2.09	21.04	7.61	4.56	42.58
Fast	475	270	50.50	8.40	2.99	18.70	9.32	2.76	42.17
Spray 3rd or addition	al coats								
Slow	500	365	67.30	5.14	1.23	18.44	4.71	4.72	34.24
Medium	538	355	58.90	6.09	1.76	16.59	6.11	3.67	34.22
Fast	575	345	50.50	6.94	2.45	14.64	7.45	2.20	33.68
Solid body stain, oil bas	se (material	#19)							
Spray 1st coat									
Slow	325	230	81.30	7.91	1.91	35.35	8.58	8.60	62.35
Medium	350	205	71.10	9.36	2.71	34.68	11.69	7.01	65.45
Fast	375	180	61.00	10.64	3.77	33.89	14.97	4.43	67.70
Spray 2nd coat									
Slow	425	310	81.30	6.05	1.44	26.23	6.41	6.42	46.55
Medium	450	300	71.10	7.28	2.09	23.70	8.27	4.96	46.30
Fast	475	290	61.00	8.40	2.99	21.03	10.04	2.97	45.43
Spray 3rd or addition									
Slow	500	380	81.30	5.14	1.23	21.39	5.27	5.28	38.31
Medium	538	370	71.10	6.09	1.76	19.22	6.77	4.06	37.90
Fast	575	360	61.00	6.94	2.45	16.94	8.16	2.41	36.90

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Waterproofing, clear I	hydro sealer (material #3	34)						
Spray 1st coat									
Slow	550	100	70.90	4.67	1.13	70.90	14.57	14.60	105.87
Medium	600	88	62.10	5.46	1.59	70.57	19.40	11.64	108.66
Fast	650	75	53.20	6.14	2.17	70.93	24.56	7.27	111.07
Spray 2nd or addition	onal coats								
Slow	600	150	70.90	4.28	1.04	47.27	9.99	10.01	72.59
Medium	650	138	62.10	5.04	1.46	45.00	12.88	7.73	72.11
Fast	700	125	53.20	5.70	2.02	42.56	15.58	4.61	70.47

Use these figures for repaint jobs only. Some older composition shingles may contain asbestos. It has been established that asbestos fibers are a known carcinogen (cancer causing) and it is likely that no new construction projects will specify materials or products which contain asbestos. Furthermore, roofing materials for a new construction project would not need painting. Roofing and siding products usually contain very little asbestos and are typically non-friable (hand pressure can not crumble, pulverize or reduce to a powder when dry). There is danger when asbestos is being removed because of exposure to airborne particulate matter. Apparently, there is little danger when painting asbestos roofing or siding, but it is a good idea to have your painters wear respirators or particle masks for their safety. Coverage figures are based on shingles or shakes with average moisture content. See the paragraphs on Roof pitch difficulty factors and Roof area conversion factors to adjust for roof slope and type. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Roofing, wood shir	nales or s	hakes. b	rush ap	plicatio	n				
Solid body stain, water	_		p	J					
Brush 1st coat	baco (mato	nai ii ioj							
Slow	100	240	67.30	25.70	6.17	28.04	11.38	11.41	82.70
Medium	155	228	58.90	21.13	6.10	25.83	13.27	7.96	74.29
Fast	210	215	50.50	19.00	6.69	23.49	15.25	4.51	68.94
i ast	210	210	30.30	13.00	0.03	20.40	10.20	4.51	00.34
Brush 2nd or addition	nal coats								
Slow	150	290	67.30	17.13	4.13	23.21	8.45	8.46	61.38
Medium	195	278	58.90	16.79	4.86	21.19	10.71	6.42	59.97
Fast	240	265	50.50	16.63	5.88	19.06	12.88	3.81	58.26
	/4: -1	#4 0)							
Solid body stain, oil ba	se (materiai	#19)							
Brush 1st coat	400	400	04.00	05.70	0.47	50.04	45.74	45.74	44440
Slow	100	160	81.30	25.70	6.17	50.81	15.71	15.74	114.13
Medium	155	150	71.10	21.13	6.10	47.40	18.66	11.20	104.49
Fast	210	140	61.00	19.00	6.69	43.57	21.48	6.35	97.09
Brush 2nd or addition	nal coats								
Slow	150	260	81.30	17.13	4.13	31.27	9.98	10.00	72.51
Medium	195	250	71.10	16.79	4.86	28.44	12.52	7.51	70.12
Fast	240	240	61.00	16.63	5.88	25.42	14.86	4.39	67.18
Cami transport atain		/	400)						
Semi-transparent stain	, water base	(material #	(20)						
Brush 1st coat	400	000	00.00	04.40	E 40	05.40	0.00	0.00	74.70
Slow	120	260	66.20	21.42	5.13	25.46	9.88	9.90	71.79
Medium	175	248	57.90	18.71	5.39	23.35	11.87	7.12	66.44
Fast	230	235	49.70	17.35	6.13	21.15	13.83	4.09	62.55
Brush 2nd or addition	nal coats								
Slow	160	300	66.20	16.06	3.86	22.07	7.98	7.99	57.96
Medium	205	288	57.90	15.98	4.62	20.10	10.18	6.11	56.99
Fast	250	275	49.70	15.96	5.63	18.07	12.29	3.64	55.59
Semi-transparent stain	, oil base (m	aterial #21)						
Brush 1st coat	100	100	67.60	04.40	E 40	27.50	10.10	10.01	00.50
Slow	120	180	67.60	21.42	5.13	37.56	12.18	12.21	88.50
Medium	175	170	59.20	18.71	5.39	34.82	14.74	8.84	82.50
Fast	230	160	50.70	17.35	6.13	31.69	17.10	5.06	77.33
Brush 2nd or addition	nal coats								
Slow	160	280	67.60	16.06	3.86	24.14	8.37	8.39	60.82
Medium	205	270	59.20	15.98	4.62	21.93	10.63	6.38	59.54
Fast	250	260	50.70	15.96	5.63	19.50	12.74	3.77	57.60

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Penetrating oil stain (n Brush 1st coat	naterial #13)								
Slow	100	160	125.00	25.70	6.17	78.13	20.90	20.94	151.84
Medium	155	150	109.40	21.13	6.10	72.93	25.04	15.03	140.23
Fast	210	140	93.80	19.00	6.69	67.00	28.74	8.50	129.93
Brush 2nd or addition	nal coats								
Slow	150	205	125.00	17.13	4.13	60.98	15.62	15.65	113.51
Medium	195	195	109.40	16.79	4.86	56.10	19.44	11.66	108.85
Fast	240	185	93.80	16.63	5.88	50.70	22.69	6.71	102.61

Coverage figures are based on shingles or shakes with average moisture content. See the paragraphs on Roof pitch difficulty factors and Roof area conversion factors to adjust for roof slope and type. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Roofing, wood shi	ngles or s	hakes, r	oll appli	cation					
Solid body stain, water	•	-	• •						
Roll 1st coat	(,							
Slow	210	225	67.30	12.24	2.93	29.91	8.57	8.59	62.24
Medium	258	213	58.90	12.69	3.69	27.65	11.00	6.60	61.63
Fast	305	200	50.50	13.08	4.63	25.25	13.31	3.94	60.21
i asi	303	200	30.30	13.00	4.03	25.25	13.51	3.34	00.21
Roll 2nd or additiona	al coats								
Slow	250	275	67.30	10.28	2.47	24.47	7.07	7.09	51.38
Medium	300	263	58.90	10.92	3.14	22.40	9.12	5.47	51.05
Fast	350	250	50.50	11.40	4.04	20.20	11.04	3.27	49.95
Solid body stain, oil ba	se (material	#19)							
Roll 1st coat									
Slow	210	150	81.30	12.24	2.93	54.20	13.18	13.21	95.76
Medium	255	140	71.10	12.84	3.71	50.79	16.84	10.10	94.28
Fast	305	130	61.00	13.08	4.63	46.92	20.03	5.93	90.59
Roll 2nd or additiona	al coats								
Slow	250	245	81.30	10.28	2.47	33.18	8.73	8.75	63.41
Medium	300	235	71.10	10.92	3.14	30.26	11.09	6.65	62.06
Fast	350	225	61.00	11.40	4.04	27.11	13.18	3.90	59.63
Semi-transparent stair	n, water base	(material #	/ 20)						
Roll 1st coat									
Slow	240	250	66.20	10.71	2.58	26.48	7.55	7.57	54.89
Medium	288	238	57.90	11.37	3.28	24.33	9.75	5.85	54.58
Fast	335	225	49.70	11.91	4.23	22.09	11.84	3.50	53.57
Roll 2nd or additiona	al coats								
Slow	270	290	66.20	9.52	2.27	22.83	6.58	6.59	47.79
Medium	320	278	57.90	10.23	2.98	20.83	8.51	5.10	47.65
Fast	370	255	49.70	10.78	3.79	19.49	10.56	3.12	47.74
Semi-transparent stair	n, oil base (m	aterial #21)						
Roll 1st coat									
Slow	240	175	67.60	10.71	2.58	38.63	9.86	9.88	71.66
Medium	288	165	59.20	11.37	3.28	35.88	12.64	7.58	70.75
Fast	335	155	50.70	11.91	4.23	32.71	15.13	4.48	68.46
B. II.G. 1									
Roll 2nd or additiona			<u> </u>	<u></u>	- -				_ /=
Slow	270	260	67.60	9.52	2.27	26.00	7.18	7.20	52.17
Medium	320	250	59.20	10.23	2.98	23.68	9.22	5.53	51.64
Fast	370	240	50.70	10.78	3.79	21.13	11.07	3.28	50.05

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Penetrating oil stain (mat	terial #13)								
Roll 1st coat									
Slow	210	200	125.00	12.24	2.93	62.50	14.76	14.79	107.22
Medium	258	190	109.40	12.69	3.69	57.58	18.49	11.09	103.54
Fast	305	180	93.80	13.08	4.63	52.11	21.64	6.40	97.86
Roll 2nd or additional c									
Slow	250	295	125.00	10.28	2.47	42.37	10.47	10.49	76.08
Medium	300	285	109.40	10.92	3.14	38.39	13.12	7.87	73.44
Fast	350	275	93.80	11.40	4.04	34.11	15.35	4.54	69.44
Waterproofing, clear hyd Roll 1st coat	ro sealer (material #3	34)						
Slow	80	225	70.90	32.13	7.71	31.51	13.56	13.59	98.50
Medium	160	195	62.10	20.47	5.91	31.85	14.56	8.74	81.53
Fast	230	165	53.20	17.35	6.13	32.24	17.27	5.11	78.10
Roll 2nd or additional o	oats								
Slow	125	150	70.90	20.56	4.94	47.27	13.82	13.85	100.44
Medium	190	138	62.10	17.24	4.96	45.00	16.81	10.08	94.09
Fast	255	125	53.20	15.65	5.51	42.56	19.76	5.84	89.32

Coverage figures are based on shingles or shakes with average moisture content. See the paragraphs on Roof pitch difficulty factors and Roof area conversion factors to adjust for roof slope and type. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Roofing, wood shi	ngles or s	hakes, s	pray ap	plicatio	n				
Solid body stain, water	r base (mate	rial #18)							
Spray 1st coat									
Slow	600	230	67.30	4.28	1.04	29.26	6.57	6.58	47.73
Medium	700	220	58.90	4.68	1.36	26.77	8.20	4.92	45.93
Fast	800	200	50.50	4.99	1.76	25.25	9.92	2.93	44.85
Spray 2nd or addition	nal coats								
Slow	700	250	67.30	3.67	.89	26.92	5.98	5.99	43.45
Medium	800	235	58.90	4.09	1.19	25.06	7.58	4.55	42.47
Fast	900	220	50.50	4.43	1.56	22.95	8.97	2.65	40.56
Solid body stain, oil ba	se (material	#19)							
Spray 1st coat									
Slow	600	170	81.30	4.28	1.04	47.82	10.09	10.12	73.35
Medium	700	150	71.10	4.68	1.36	47.40	13.36	8.01	74.81
Fast	800	130	61.00	4.99	1.76	46.92	16.64	4.92	75.23
Spray 2nd or addition	nal coats								
Slow	700	230	81.30	3.67	.89	35.35	7.58	7.60	55.09
Medium	800	215	71.10	4.09	1.19	33.07	9.59	5.75	53.69
Fast	900	200	61.00	4.43	1.56	30.50	11.31	3.35	51.15
Semi-transparent stain	ı, water base	e (material #	/ 20)						
Spray 1st coat									
Slow	650	265	66.20	3.95	.96	24.98	5.68	5.69	41.26
Medium	750	253	57.90	4.37	1.24	22.89	7.13	4.28	39.91
Fast	850	240	49.70	4.69	1.68	20.71	8.39	2.48	37.95
Spray 2nd or addition	nal coats								
Slow	750	305	66.20	3.43	.81	21.70	4.93	4.94	35.81
Medium	850	293	57.90	3.85	1.13	19.76	6.18	3.71	34.63
Fast	950	270	49.70	4.20	1.47	18.41	7.47	2.21	33.76
Semi-transparent stain Spray 1st coat	ı, oil base (m	aterial #21)						
Slow	650	190	67.60	3.95	.96	35.58	7.69	7.71	55.89
Medium	750	180	59.20	4.37	1.24	32.89	9.63	5.78	53.91
Fast	850	170	50.70	4.69	1.68	29.82	11.21	3.32	50.72
Spray 2nd or addition	nal coats								
Slow	750	275	67.60	3.43	.81	24.58	5.48	5.49	39.79
Medium	850	265	59.20	3.85	1.13	22.34	6.83	4.10	38.25
Fast	950	255	50.70	4.20	1.47	19.88	7.92	2.34	35.81

	Labor SF per	Material coverage	Material cost per	Labor cost per	Labor burden	Material cost per	Overhead	Profit per	Total price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	per 100 SF	100 SF	100 SF
	mamou	Oi /gailoii	gallon	100 01	100 01	100 01	100 01	100 01	100 01
Penetrating oil stain (m	naterial #13)								
Spray 1st coat									
Slow	600	200	125.00	4.28	1.04	62.50	12.88	12.91	93.61
Medium	700	170	109.40	4.68	1.36	64.35	17.60	10.56	98.55
Fast	800	140	93.80	4.99	1.76	67.00	22.86	6.76	103.37
Spray 2nd or addition	nal coats								
Slow	700	300	125.00	3.67	.89	41.67	8.78	8.80	63.81
Medium	800	260	109.40	4.09	1.19	42.08	11.84	7.10	66.30
Fast	900	240	93.80	4.43	1.56	39.08	13.97	4.13	63.17
Waterproofing, clear hy	vdro sealer (material #3	34)						
Spray 1st coat	`		,						
Slow	450	75	70.90	5.71	1.37	94.53	19.31	19.35	140.27
Medium	475	63	62.10	6.89	2.02	98.57	26.86	16.12	150.46
Fast	500	50	53.20	7.98	2.82	106.40	36.33	10.75	164.28
Spray 2nd or addition	nal coats								
Slow	500	150	70.90	5.14	1.23	47.27	10.19	10.21	74.04
Medium	525	138	62.10	6.24	1.78	45.00	13.26	7.96	74.24
Fast	550	125	53.20	7.25	2.57	42.56	16.23	4.80	73.41
. 5.51	230	0	00.20	3		50			. •

Coverage figures are based on shingles or shakes with average moisture content. See the paragraphs on Roof pitch difficulty factors and Roof area conversion factors to adjust for roof slope and type. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	LF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	LF/gallon	gallon	100 LF	100 LF	100 LF	100 LF	100 LF	100 LF
Sheet metal cap or	flashing								
3" to 8" wide:									
Metal primer, clean m	etal (materi	al #35)							
Brush prime coat	`	,							
Slow	215	525	75.10	11.95	2.87	14.30	5.53	5.54	40.19
Medium	228	500	65.70	14.36	4.17	13.14	7.91	4.75	44.33
Fast	240	475	56.30	16.63	5.88	11.85	10.65	3.15	48.16
Metal primer, rusty mo	etal (materia	al #36)							
Brush prime coat	`	,							
Slow	215	525	95.10	11.95	2.87	18.11	6.26	6.27	45.46
Medium	228	500	83.20	14.36	4.17	16.64	8.79	5.27	49.23
Fast	240	475	71.30	16.63	5.88	15.01	11.63	3.44	52.59
Metal finish, synthetic	enamel - o	ff white, glo	oss, interio	r or exteri	or (materia	al #37)			
Brush 1st or addition	nal finish co	ats			,	,			
Slow	275	550	78.60	9.35	2.25	14.29	4.92	4.93	35.74
Medium	288	525	68.80	11.37	3.28	13.10	6.94	4.16	38.85
Fast	300	500	59.00	13.30	4.68	11.80	9.23	2.73	41.74
Metal finish, synthetic	enamel, co	lors (excep	ot orange/r	ed), gloss	s, interior o	r exterior	(material #	±38)	
Brush 1st or addition	nal finish co	ats							
Slow	275	550	75.70	9.35	2.25	13.76	4.82	4.83	35.01
Medium	288	525	66.20	11.37	3.28	12.61	6.82	4.09	38.17
Fast	300	500	56.70	13.30	4.68	11.34	9.09	2.69	41.10

This table is based on a two coat system, prime and finish, using oil base material which is recommended for any metal surface. Although water base material is often used, it may cause oxidation, corrosion and rust. One coat of oil base solid body stain is often used on exterior metal but it may crack, peel or chip without the proper prime coat application. If off white or another light colored finish paint is specified, make sure the prime coat is also a light color, or more than one finish coat will be necessary. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor		Overhead	Profit	Total
	LF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	LF/gallon	gallon	100 LF	100 LF	100 LF	100 LF	100 LF	100 LF
Sheet metal cap or	flashing								
8" to 12" wide:									
Metal primer, clean n	netal (materi	al #35)							
Brush prime coat	•	•							
Slow	200	500	75.10	12.85	3.09	15.02	5.88	5.89	42.73
Medium	215	475	65.70	15.23	4.40	13.83	8.37	5.02	46.85
Fast	230	450	56.30	17.35	6.13	12.51	11.15	3.30	50.44
Metal primer, rusty m	netal (materia	al #36)							
Brush prime coat									
Slow	200	500	95.10	12.85	3.09	19.02	6.64	6.65	48.25
Medium	215	475	83.20	15.23	4.40	17.52	9.29	5.57	52.01
Fast	230	450	71.30	17.35	6.13	15.84	12.19	3.61	55.12
Metal finish, synthetic		_	oss, interio	or or exteri	or (materia	al #37)			
Slow	250	525	78.60	10.28	2.47	14.97	5.27	5.28	38.27
Medium	265	500	68.80	12.36	3.55	13.76	7.42	4.45	41.54
Fast	280	475	59.00	14.25	5.02	12.42	9.83	2.91	44.43
Metal finish, synthetic	c enamel, co	lors (excep	ot orange/r	red), gloss	s, interior o	r exterior	(material #	[‡] 38)	
Brush 1st or addition	onal finish co	ats							
Slow	250	525	75.70	10.28	2.47	14.42	5.16	5.17	37.50
Medium	265	500	66.20	12.36	3.55	13.24	7.29	4.38	40.82
Fast	280	475	56.70	14.25	5.02	11.94	9.68	2.86	43.75

This table is based on a two coat system, prime and finish, using oil base material which is recommended for any metal surface. Although water base material is often used, it may cause oxidation, corrosion and rust. One coat of oil base solid body stain is often used on exterior metal but it may crack, peel or chip without the proper prime coat application. If off white or another light colored finish paint is specified, make sure the prime coat is also a light color, or more than one finish coat will be necessary. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor LF per manhour	Material coverage LF/gallon	Material cost per gallon	Labor cost per 100 LF	Labor burden 100 LF	Material cost per 100 LF	Overhead per 100 LF	Profit per 100 LF	Total price per 100 LF
Sheet metal, diverte	ers or gra	vel stop							
Up to 3" wide:		•							
Metal primer, clean me	etal (materi	al #35)							
Brush prime coat		,							
Slow	230	600	75.10	11.17	2.69	12.52	5.01	5.02	36.41
Medium	240	550	65.70	13.65	3.95	11.95	7.39	4.43	41.37
Fast	250	500	56.30	15.96	5.63	11.26	10.18	3.01	46.04
Metal primer, rusty me Brush prime coat	etal (materia	al #36)							
Slow	230	600	95.10	11.17	2.69	15.85	5.64	5.65	41.00
Medium	240	550	83.20	13.65	3.95	15.13	8.18	4.91	45.82
Fast	250	500	71.30	15.96	5.63	14.26	11.11	3.29	50.25
Metal finish, synthetic Brush 1st or additior			ss, interio	r or exteri	or (materia	al #37)			
Slow	300	650	78.60	8.57	2.04	12.09	4.32	4.33	31.35
Medium	313	600	68.80	10.46	3.00	11.47	6.24	3.74	34.91
Fast	325	550	59.00	12.28	4.35	10.73	8.48	2.51	38.35
Metal finish, synthetic	enamel, co	lors (excep	t orange/r	ed), gloss	, interior o	r exterior	(material #	38)	
Brush 1st or addition	nal finish co	ats							
Slow	300	650	75.70	8.57	2.04	11.65	4.23	4.24	30.73
Medium	313	600	66.20	10.46	3.00	11.03	6.13	3.68	34.30
Fast	325	550	56.70	12.28	4.35	10.31	8.35	2.47	37.76

This table is based on a two coat system, prime and finish, using oil base material which is recommended for any metal surface. Although water base material is often used, it may cause oxidation, corrosion and rust. One coat of oil base solid body stain is often used on exterior metal but it may crack, peel or chip without the proper prime coat application. If off white or another light colored finish paint is specified, make sure the prime coat is also a light color, or more than one finish coat will be necessary. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Manhours per	Material gallons	Material cost per	Labor cost per	Labor	cost per	Overhead per	Profit per	Total price per
	home	per home	gallon	home	per home	home	home	home	home
Sheet metal vents	-	-							
Metal primer, clean me	•	#35)							
1 story home, brush	prime coat								
Slow	0.7	0.40	75.10	17.99	4.32	30.04	9.95	9.97	72.27
Medium	0.6	0.45	65.70	19.65	5.68	29.57	13.73	8.24	76.87
Fast	0.5	0.50	56.30	19.95	7.04	28.15	17.09	5.06	77.29
2 story home, brush	prime coat								
Slow	0.9	0.50	75.10	23.13	5.55	37.55	12.58	12.61	91.42
Medium	0.8	0.55	65.70	26.20	7.57	36.14	17.48	10.49	97.88
Fast	0.7	0.60	56.30	27.93	9.86	33.78	22.19	6.56	100.32
Multiple units with at	tached roofs	(per unit o	r 900 SF c	of roof are	ea), brush 1	st or add	itional finis	h coats	
Slow	0.6	0.40	75.10	15.42	3.70	30.04	9.34	9.36	67.86
Medium	0.5	0.45	65.70	16.38	4.73	29.57	12.67	7.60	70.95
Fast	0.4	0.50	56.30	15.96	5.63	28.15	15.42	4.56	69.72
Metal primer, rusty me	tal (material	#36)							
1 story home, brush		,							
Slow	0.7	0.40	95.10	17.99	4.32	38.04	11.47	11.49	83.31
Medium	0.6	0.45	83.20	19.65	5.68	37.44	15.69	9.42	87.88
Fast	0.5	0.50	71.30	19.95	7.04	35.65	19.42	5.74	87.80
2 story home, brush	prime coat								
Slow	0.9	0.50	95.10	23.13	5.55	47.55	14.48	14.51	105.22
Medium	0.8	0.55	83.20	26.20	7.57	45.76	19.88	11.93	111.34
Fast	0.7	0.60	71.30	27.93	9.86	42.78	24.98	7.39	112.94
Multiple units with at	tached roofs	(per unit o	r 900 SF c	of roof are	ea), brush 1	st or add	itional finis	h coats	
Slow	0.6	0.40	95.10	15.42	3.70	38.04	10.86	10.88	78.90
Medium	0.5	0.45	83.20	16.38	4.73	37.44	14.64	8.78	81.97
Fast	0.4	0.50	71.30	15.96	5.63	35.65	17.74	5.25	80.23
Metal finish, synthetic	enamel - off	white, glos	s, interior	or exterio	r (material	#37)			
1 story home, brush					`	,			
Slow	0.7	0.40	78.60	17.99	4.32	31.44	10.21	10.23	74.19
Medium	0.6	0.45	68.80	19.65	5.68	30.96	14.07	8.44	78.80
Fast	0.5	0.50	59.00	19.95	7.04	29.50	17.51	5.18	79.18
2 story home, brush	1st or addition	onal finish o	coats						
Slow	0.9	0.50	78.60	23.13	5.55	39.30	12.92	12.94	93.84
Medium	0.8	0.55	68.80	26.20	7.57	37.84	17.90	10.74	100.25
Fast	0.7	0.60	59.00	27.93	9.86	35.40	22.69	6.71	102.59

	Manhours per	Material gallons	Material cost per	Labor cost per	Labor burden	Material cost per	Overhead per	Profit per	Total price per
	home	per home	gallon	home	per home	home	home	home	home
Multiple units with atta	ached roofs	(per unit o	r 900 SF c	of roof are	a), brush 1	st or addi	tional finis	h coats	
Slow	0.6	0.40	78.60	15.42	3.70	31.44	9.61	9.63	69.80
Medium	0.5	0.45	68.80	16.38	4.73	30.96	13.02	7.81	72.90
Fast	0.4	0.50	59.00	15.96	5.63	29.50	15.84	4.69	71.62
Metal finish, synthetic e 1 story home, brush 1			-	ed), gloss,	, interior or	exterior (material #3	38)	
Slow	0.7	0.40	75.70	17.99	4.32	30.28	9.99	10.01	72.59
Medium	0.6	0.45	66.20	19.65	5.68	29.79	13.78	8.27	77.17
Fast	0.5	0.50	56.70	19.95	7.04	28.35	17.16	5.08	77.58
2 story home, brush 1	st or addition	onal finish o	coats						
Slow	0.9	0.50	75.70	23.13	5.55	37.85	12.64	12.67	91.84
Medium	0.8	0.55	66.20	26.20	7.57	36.41	17.55	10.53	98.26
Fast	0.7	0.60	56.70	27.93	9.86	34.02	22.26	6.58	100.65
Multiple units with atta	ached roofs	(per unit o	r 900 SF c	of roof are	a), brush 1	st or addi	tional finis	h coats	
Slow	0.6	0.40	75.70	15.42	3.70	30.28	9.39	9.41	68.20
Medium	0.5	0.45	66.20	16.38	4.73	29.79	12.73	7.64	71.27
Fast	0.4	0.50	56.70	15.96	5.63	28.35	15.48	4.58	70.00

Use this table with metal prime and finish paints only. This table shows the time needed to paint sheet metal vents on an average home or attached dwelling unit. Use it to estimate the costs for residential units without having to take off each vent or piece of flashing. Use the "attached units" section based on 900 square feet of roof area to estimate commercial buildings. Note: A two coat system, prime and finish, using oil base material is recommended for any metal surface. Although water base material is often used, it may cause oxidation, corrosion and rust. One coat of oil base solid body stain is often used on exterior metal but it may crack, peel or chip without the proper prime coat application. If off white or another light colored finish paint is specified, make sure the prime coat is also a light color, or more than one finish coat will be necessary. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Shutters per manhour	Shutters per gallon	Material cost per gallon	Labor cost per shutter	Labor burden per shutter	Material cost per shutter	Overhead per shutter	Profit per shutter	Total price per shutter
Shutters or blinds,	2' x 4' ave	erage siz	е						
Brush each coat									
Undercoat, water or o	oil base (mat	erial #3 or	#4)						
Slow	2.5	12	63.85	10.28	2.47	5.32	3.43	3.44	24.94
Medium	3.0	11	55.90	10.92	3.14	5.08	4.79	2.87	26.80
Fast	3.5	10	47.95	11.40	4.04	4.80	6.27	1.85	28.36
Split coat (1/2 underc	oat + 1/2 en	amel), wat	er or oil ba	ase (mate	erial #3 and	#24, or m	naterial #4	and #25)	
Slow	3.0	15	78.30	8.57	2.04	5.22	3.01	3.02	21.86
Medium	3.5	14	68.53	9.36	2.71	4.90	4.24	2.55	23.76
Fast	4.0	13	58.75	9.98	3.52	4.52	5.59	1.65	25.26
Exterior enamel, water	er or oil base	(material	#24 or #2	5)					
Slow	2.0	15	92.75	12.85	3.09	6.18	4.20	4.21	30.53
Medium	2.5	14	81.15	13.10	3.78	5.80	5.67	3.40	31.75
Fast	3.0	13	69.55	13.30	4.68	5.35	7.24	2.14	32.71
Spray each coat									
Undercoat, water or o	oil base (mat	erial #3 or	#4)						
Slow	8	10	63.85	3.21	.77	6.39	1.97	1.97	14.31
Medium	9	9	55.90	3.64	1.05	6.21	2.73	1.64	15.27
Fast	10	8	47.95	3.99	1.41	5.99	3.53	1.04	15.96
Split coat (1/2 underc	oat + 1/2 ena	amel), wat	er or oil ba	ase (mate	erial #3 and	#24, or m	naterial #4	and #25)	
Slow	8	12	78.30	3.21	.77	6.53	2.00	2.00	14.51
Medium	10	11	68.53	3.28	.94	6.23	2.62	1.57	14.64
Fast	12	10	58.75	3.33	1.15	5.88	3.22	.95	14.53
Exterior enamel, water	er or oil base	(material	#24 or #2	5)					
Slow	7	` 12	92.75	3.67	.89	7.73	2.33	2.34	16.96
Medium	8	11	81.15	4.09	1.19	7.38	3.16	1.90	17.72
Fast	9	10	69.55	4.43	1.56	6.96	4.01	1.19	18.15

Use these figures to estimate the costs to paint all six sides of solid face, paint grade, interior or exterior, "false" plant-on type shutters or blinds. Costs are based on the number of single-panel 2' x 4' false (solid) shutters or blinds that can be painted in one hour (manhour). For real louvered shutters, multiply the quantity of shutters by a difficulty factor of 1.5 and then use this table. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Siding, aluminum									
Metal primer, clean me	tal (material	#35)							
Brush prime coat									
Slow	215	440	75.10	11.95	2.87	17.07	6.06	6.07	44.02
Medium	235	420	65.70	13.94	4.04	15.64	8.40	5.04	47.06
Fast	255	400	56.30	15.65	5.51	14.08	10.93	3.23	49.40
Metal primer, rusty met	al (material	#36)							
Brush prime coat									
Slow	215	440	95.10	11.95	2.87	21.61	6.92	6.94	50.29
Medium	235	420	83.20	13.94	4.04	19.81	9.45	5.67	52.91
Fast	255	400	71.30	15.65	5.51	17.83	12.09	3.58	54.66
Metal finish, synthetic e	enamel - off	white, glos:	s, interior	or exterior	(material	# 37)			
Brush 1st or additiona	al finish coat	ts							
Slow	265	480	78.60	9.70	2.31	16.38	5.40	5.41	39.20
Medium	285	465	68.80	11.49	3.33	14.80	7.40	4.44	41.46
Fast	305	450	59.00	13.08	4.63	13.11	9.55	2.83	43.20
Metal finish, synthetic e	enamel - col	ors (except	orange/re	ed), gloss,	interior or	exterior (material #3	38)	
Brush 1st or additiona	al finish coat	ts							
Slow	265	480	75.70	9.70	2.31	15.77	5.28	5.29	38.35
Medium	285	465	66.20	11.49	3.33	14.24	7.26	4.36	40.68
Fast	305	450	56.70	13.08	4.63	12.60	9.39	2.78	42.48

Don't deduct for openings under 100 square feet. For heights above 8 feet, use the High Time Difficulty Factors on page 139. Note: A two coat system, prime and finish, using oil base material is recommended for any metal surface. Although water base material is often used, it may cause oxidation, corrosion and rust. One coat of oil base solid body stain is often used on exterior metal but it may crack, peel or chip without the proper prime coat application. If off white or another light colored finish paint is specified, make sure the prime coat is also a light color, or more than one finish coat will be necessary. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Siding, composition			pplicati	on					
Solid body stain, water	base (mater	ial #18)							
Brush 1st coat									
Slow	65	240	67.30	39.54	9.48	28.04	14.64	14.67	106.37
Medium	85	220	58.90	38.53	11.11	26.77	19.11	11.47	106.99
Fast	105	200	50.50	38.00	13.39	25.25	23.76	7.03	107.43
Brush 2nd coat									
Slow	90	350	67.30	28.56	6.85	19.23	10.38	10.40	75.42
Medium	110	335	58.90	29.77	8.60	17.58	13.99	8.39	78.33
Fast	130	320	50.50	30.69	10.82	15.78	17.76	5.25	80.30
Brush 3rd or addition	al coats								
Slow	110	425	67.30	23.36	5.61	15.84	8.51	8.53	61.85
Medium	130	405	58.90	25.19	7.27	14.54	11.75	7.05	65.80
Fast	150	385	50.50	26.60	9.40	13.12	15.22	4.50	68.84
Solid body stain, oil ba	se (material a	#19)							
Brush 1st coat									
Slow	65	290	81.30	39.54	9.48	28.03	14.64	14.67	106.36
Medium	85	270	71.10	38.53	11.11	26.33	19.00	11.40	106.37
Fast	105	250	61.00	38.00	13.39	24.40	23.50	6.95	106.24
Brush 2nd coat									
Slow	90	390	81.30	28.56	6.85	20.85	10.69	10.71	77.66
Medium	110	375	71.10	29.77	8.60	18.96	14.33	8.60	80.26
Fast	130	360	61.00	30.69	10.82	16.94	18.12	5.36	81.93
Brush 3rd or addition	al coats								
Slow	110	445	81.30	23.36	5.61	18.27	8.98	9.00	65.22
Medium	130	425	71.10	25.19	7.27	16.73	12.30	7.38	68.87
Fast	150	405	61.00	26.60	9.40	15.06	15.83	4.68	71.57

Use these figures for repaint jobs only. Don't deduct for openings under 100 square feet. For heights above 8 feet, use the High Time Difficulty Factors on page 139. It has been established that asbestos fibers are known carcinogens (cancer causing) and it is likely that materials or products which contain asbestos will not be specified on any new construction projects in the future. Siding and roofing products usually contain very little asbestos and are typically non-friable (hand pressure can not crumble, pulverize or reduce to powder when dry). There is danger when asbestos is being removed because of exposure to airborne particulate matter. Apparently, there is little danger when painting asbestos siding or roofing, but it is a good idea to have your painters wear respirators or particle masks for their safety. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Siding, composition	on shingle	, roll app	lication						
Solid body stain, water	r base (mateı	rial #18)							
Roll 1st coat		,							
Slow	140	230	67.30	18.36	4.40	29.26	9.89	9.91	71.82
Medium	160	215	58.90	20.47	5.91	27.40	13.45	8.07	75.30
Fast	180	200	50.50	22.17	7.84	25.25	17.13	5.07	77.46
Roll 2nd coat									
Slow	190	330	67.30	13.53	3.23	20.39	7.06	7.08	51.29
Medium	210	315	58.90	15.60	4.49	18.70	9.70	5.82	54.31
Fast	230	300	50.50	17.35	6.13	16.83	12.49	3.70	56.50
Roll 3rd or additional	l coats								
Slow	250	395	67.30	10.28	2.47	17.04	5.66	5.67	41.12
Medium	280	385	58.90	11.70	3.37	15.30	7.60	4.56	42.53
Fast	300	375	50.50	13.30	4.68	13.47	9.75	2.88	44.08
Solid body stain, oil ba	se (material	#19)							
Roll 1st coat									
Slow	140	260	81.30	18.36	4.40	31.27	10.27	10.29	74.59
Medium	160	240	71.10	20.47	5.91	29.63	14.01	8.40	78.42
Fast	180	220	61.00	22.17	7.84	27.73	17.90	5.29	80.93
Roll 2nd coat									
Slow	190	360	81.30	13.53	3.23	22.58	7.48	7.49	54.31
Medium	210	345	71.10	15.60	4.49	20.61	10.18	6.11	56.99
Fast	230	330	61.00	17.35	6.13	18.48	13.00	3.85	58.81
Roll 3rd or additiona	l coats								
Slow	250	420	81.30	10.28	2.47	19.36	6.10	6.11	44.32
Medium	280	408	71.10	11.70	3.37	17.43	8.13	4.88	45.51
Fast	300	395	61.00	13.30	4.68	15.44	10.36	3.07	46.85

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Waterproofing, clear	hydro seal, oil	base (mat	erial #34)						
Roll 1st coat									
Slow	75	275	70.90	34.27	8.21	25.78	12.97	13.00	94.23
Medium	150	250	62.10	21.83	6.32	24.84	13.25	7.95	74.19
Fast	225	225	53.20	17.73	6.24	23.64	14.77	4.37	66.75
Roll 2nd or addition	nal coats								
Slow	125	325	70.90	20.56	4.94	21.82	8.99	9.01	65.32
Medium	200	300	62.10	16.38	4.73	20.70	10.45	6.27	58.53
Fast	275	275	53.20	14.51	5.14	19.35	12.08	3.57	54.65

Use these figures for repaint jobs only. Don't deduct for openings under 100 square feet. For heights above 8 feet, use the High Time Difficulty Factors on page 139. It has been established that asbestos fibers are known carcinogens (cancer causing) and it is likely that materials or products which contain asbestos will not be specified on any new construction projects in the future. Siding and roofing products usually contain very little asbestos and are typically non-friable (hand pressure can not crumble, pulverize or reduce to powder when dry). There is danger when asbestos is being removed because of exposure to airborne particulate matter. Apparently, there is little danger when painting asbestos siding or roofing, but it is a good idea to have your painters wear respirators or particle masks for their safety. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Siding, compositio			pplicati	on					
Solid body stain, water	base (mater	rial #18)							
Spray 1st coat									
Slow	325	160	67.30	7.91	1.91	42.06	9.86	9.88	71.62
Medium	350	150	58.90	9.36	2.71	39.27	12.84	7.70	71.88
Fast	375	140	50.50	10.64	3.77	36.07	15.65	4.63	70.76
Spray 2nd coat									
Slow	350	240	67.30	7.34	1.77	28.04	7.06	7.07	51.28
Medium	375	228	58.90	8.73	2.54	25.83	9.27	5.56	51.93
Fast	400	215	50.50	9.98	3.52	23.49	11.47	3.39	51.85
Spray 3rd or addition	al coats								
Slow	425	300	67.30	6.05	1.44	22.43	5.69	5.70	41.31
Medium	450	288	58.90	7.28	2.09	20.45	7.46	4.47	41.75
Fast	475	275	50.50	8.40	2.99	18.36	9.22	2.73	41.70
Solid body stain, oil bas	se (material	#19)							
Spray 1st coat	•	,							
Slow	325	190	81.30	7.91	1.91	42.79	9.99	10.01	72.61
Medium	350	180	71.10	9.36	2.71	39.50	12.89	7.74	72.20
Fast	375	170	61.00	10.64	3.77	35.88	15.59	4.61	70.49
Spray 2nd coat									
Slow	350	270	81.30	7.34	1.77	30.11	7.45	7.47	54.14
Medium	375	258	71.10	8.73	2.54	27.56	9.70	5.82	54.35
Fast	400	245	61.00	9.98	3.52	24.90	11.90	3.52	53.82
Spray 3rd or addition	al coats								
Slow	425	320	81.30	6.05	1.44	25.41	6.25	6.27	45.42
Medium	450	308	71.10	7.28	2.09	23.08	8.12	4.87	45.44
Fast	475	295	61.00	8.40	2.99	20.68	9.94	2.94	44.95

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Waterproofing, clear	hydro seal, oil	base (mat	erial #34)						
Slow	475	100	70.90	5.41	1.31	70.90	14.75	14.78	107.15
Medium	525	88	62.10	6.24	1.78	70.57	19.65	11.79	110.03
Fast	575	75	53.20	6.94	2.45	70.93	24.90	7.37	112.59
Spray 2nd or addition	onal coats								
Slow	500	150	70.90	5.14	1.23	47.27	10.19	10.21	74.04
Medium	550	125	62.10	5.95	1.73	49.68	14.34	8.60	80.30
Fast	600	100	53.20	6.65	2.36	53.20	19.28	5.70	87.19

Use these figures for repaint jobs only. Don't deduct for openings under 100 square feet. For heights above 8 feet, use the High Time Difficulty Factors on page 139. It has been established that asbestos fibers are known carcinogens (cancer causing) and it is likely that materials or products which contain asbestos will not be specified on any new construction projects in the future. Siding and roofing products usually contain very little asbestos and are typically non-friable (hand pressure can not crumble, pulverize or reduce to powder when dry). There is danger when asbestos is being removed because of exposure to airborne particulate matter. Apparently, there is little danger when painting asbestos siding or roofing, but it is a good idea to have your painters wear respirators or particle masks for their safety. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor SF per	Material coverage	Material cost per	Labor cost per	Labor burden	Material cost per	Overhead per	Profit per	Total price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Siding, rough saw	n or resaw	n wood	brush						
Solid body or semi-tra	nsparent stai	n, water ba	ase (mater	ial #18 or	#20)				
Brush 1st coat									
Slow	100	250	66.75	25.70	6.17	26.70	11.13	11.15	80.85
Medium	135	238	58.40	24.26	7.02	24.54	13.95	8.37	78.14
Fast	170	225	50.10	23.47	8.27	22.27	16.75	4.95	75.71
Brush 2nd coat									
Slow	135	300	66.75	19.04	4.58	22.25	8.71	8.73	63.31
Medium	168	288	58.40	19.49	5.62	20.28	11.35	6.81	63.55
Fast	200	275	50.10	19.95	7.04	18.22	14.02	4.15	63.38
Brush 3rd or additio	nal coats								
Slow	150	335	66.75	17.13	4.13	19.93	7.82	7.84	56.85
Medium	183	323	58.40	17.90	5.15	18.08	10.29	6.17	57.59
Fast	215	310	50.10	18.56	6.54	16.16	12.79	3.78	57.83
Solid body or semi-tra	nsparent stai	n, oil base	(material	#19 or #21	1)				
Brush 1st coat									
Slow	100	275	74.45	25.70	6.17	27.07	11.20	11.22	81.36
Medium	135	250	65.15	24.26	7.02	26.06	14.33	8.60	80.27
Fast	170	225	55.85	23.47	8.27	24.82	17.54	5.19	79.29
Brush 2nd coat									
Slow	135	350	74.45	19.04	4.58	21.27	8.53	8.55	61.97
Medium	168	325	65.15	19.49	5.62	20.05	11.29	6.78	63.23
Fast	200	300	55.85	19.95	7.04	18.62	14.14	4.18	63.93
Brush 3rd or additio									
Slow	150	400	74.45	17.13	4.13	18.61	7.57	7.59	55.03
Medium	183	375	65.15	17.90	5.15	17.37	10.11	6.07	56.60
Fast	215	350	55.85	18.56	6.54	15.96	12.73	3.77	57.56
Penetrating oil stain (r Brush 1st coat	material #13))							
Slow	100	230	125.00	25.70	6.17	54.35	16.38	16.42	119.02
Medium	135	210	109.40	24.26	7.02	52.10	20.84	12.51	116.73
Fast	170	190	93.80	23.47	8.27	49.37	25.15	7.44	113.70

	Labor SF per	Material coverage	Material cost per	Labor cost per	Labor burden	Material cost per	Overhead per	Profit per	Total price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Brush 2nd coat									
Slow	135	275	125.00	19.04	4.58	45.45	13.12	13.15	95.34
Medium	168	255	109.40	19.49	5.62	42.90	17.01	10.20	95.22
Fast	200	235	93.80	19.95	7.04	39.91	20.74	6.13	93.77
Brush 3rd or addition	nal coats								
Slow	150	350	125.00	17.13	4.13	35.71	10.82	10.84	78.63
Medium	183	330	109.40	17.90	5.15	33.15	14.06	8.43	78.69
Fast	215	310	93.80	18.56	6.54	30.26	17.16	5.08	77.60

Use this table to estimate the cost of painting shingle, shake, resawn or rough sawn wood or plywood siding with average moisture content. Don't deduct for openings under 100 square feet. For heights above 8 feet, use the High Time Difficulty Factors on page 139. For wood or composition drop siding with exposed bevel edges, multiply the surface area by 1.12 to allow for the extra time and material needed to paint the underside of each board. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor SF per	Material coverage	Material cost per	Labor cost per	Labor burden	Material cost per	Overhead per	Profit per	Total price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Siding, rough saw	n or resaw	n wood	roll						
Solid body or semi-tra				ial #18 or	#20)				
Roll 1st coat									
Slow	150	235	66.75	17.13	4.13	28.40	9.43	9.45	68.54
Medium	200	213	58.40	16.38	4.73	27.42	12.13	7.28	67.94
Fast	250	210	50.10	15.96	5.63	23.86	14.09	4.17	63.71
Roll 2nd coat									
Slow	200	285	66.75	12.85	3.09	23.42	7.48	7.49	54.33
Medium	250	273	58.40	13.10	3.78	21.39	9.57	5.74	53.58
Fast	300	260	50.10	13.30	4.68	19.27	11.55	3.42	52.22
Roll 3rd or additiona	al coats								
Slow	225	335	66.75	11.42	2.73	19.93	6.48	6.49	47.05
Medium	288	323	58.40	11.37	3.28	18.08	8.19	4.91	45.83
Fast	350	310	50.10	11.40	4.04	16.16	9.79	2.90	44.29
Solid body or semi-tra	ansparent stai	n, oil base	(material	#19 or #21)				
Roll 1st coat									
Slow	150	250	74.45	17.13	4.13	29.78	9.69	9.71	70.44
Medium	225	225	65.15	14.56	4.18	28.96	11.93	7.16	66.79
Fast	275	200	55.85	14.51	5.14	27.93	14.74	4.36	66.68
Roll 2nd coat									
Slow	200	330	74.45	12.85	3.09	22.56	7.31	7.33	53.14
Medium	275	305	65.15	11.91	3.45	21.36	9.18	5.51	51.41
Fast	350	280	55.85	11.40	4.04	19.95	10.96	3.24	49.59
Roll 3rd or additiona	al coats								
Slow	260	415	74.45	9.88	2.39	17.94	5.74	5.75	41.70
Medium	335	390	65.15	9.78	2.84	16.71	7.33	4.40	41.06
Fast	410	365	55.85	9.73	3.44	15.30	8.82	2.61	39.90
Penetrating oil stain (i	material #13)								
Slow	150	150	125.00	17.13	4.13	83.33	19.87	19.91	144.37
Medium	225	125	109.40	14.56	4.18	87.52	26.57	15.94	148.77
Fast	275	100	93.80	14.51	5.14	93.80	35.16	10.40	159.01

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Roll 2nd coat									
Slow	200	280	125.00	12.85	3.09	44.64	11.51	11.53	83.62
Medium	275	240	109.40	11.91	3.45	45.58	15.23	9.14	85.31
Fast	350	200	93.80	11.40	4.04	46.90	19.32	5.71	87.37
Roll 3rd or additional	coats								
Slow	260	365	125.00	9.88	2.39	34.25	8.84	8.85	64.21
Medium	335	330	109.40	9.78	2.84	33.15	11.44	6.86	64.07
Fast	410	295	93.80	9.73	3.44	31.80	13.94	4.12	63.03

Use this table to estimate the cost of painting shingle, shake, resawn or rough sawn wood or plywood siding with average moisture content. Don't deduct for openings under 100 square feet. For heights above 8 feet, use the High Time Difficulty Factors on page 139. For wood or composition drop siding with exposed bevel edges, multiply the surface area by 1.12 to allow for the extra time and material needed to paint the underside of each board. Other qualifications that apply to this table are on page 9. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor		Overhead	Profit	Total
	SF per manhour	coverage SF/gallon	cost per gallon	cost per 100 SF	burden 100 SF	cost per 100 SF	per 100 SF	per 100 SF	price per 100 SF
Siding, rough saw	n or resav	vn wood	enrav						
Solid body or semi-tra				ial #18 or	#20)				
Spray 1st coat	nisparent star	iii, watei be	ase (mater	ιαι π 10 01	# 20)				
Slow	400	140	66.75	6.43	1.54	47.68	10.57	10.60	76.82
Medium	500	115	58.40	6.55	1.89	50.78	14.81	8.88	82.91
Fast	600	90	50.10	6.65	2.36	55.67	20.05	5.93	90.66
Spray 2nd coat									
Slow	500	150	66.75	5.14	1.23	44.50	9.67	9.69	70.23
Medium	600	125	58.40	5.46	1.59	46.72	13.44	8.06	75.27
Fast	700	100	50.10	5.70	2.02	50.10	17.92	5.30	81.04
Spray 3rd or addition	nal coats								
Slow	550	200	66.75	4.67	1.13	33.38	7.44	7.46	54.08
Medium	650	170	58.40	5.04	1.46	34.35	10.21	6.13	57.19
Fast	750	140	50.10	5.32	1.86	35.79	13.33	3.94	60.24
Solid body or semi-tra	nsparent stai	in, oil base	(material	#19 or #21)				
Spray 1st coat									
Slow	400	170	74.45	6.43	1.54	43.79	9.83	9.85	71.44
Medium	500	150	65.15	6.55	1.89	43.43	12.97	7.78	72.62
Fast	600	130	55.85	6.65	2.36	42.96	16.11	4.76	72.84
Spray 2nd coat									
Slow	450	255	74.45	5.71	1.37	29.20	6.89	6.91	50.08
Medium	550	235	65.15	5.95	1.73	27.72	8.85	5.31	49.56
Fast	650	215	55.85	6.14	2.17	25.98	10.63	3.14	48.06
Spray 3rd or addition									
Slow	550	355	74.45	4.67	1.13	20.97	5.08	5.09	36.94
Medium	650	335	65.15	5.04	1.46	19.45	6.49	3.89	36.33
Fast	750	315	55.85	5.32	1.86	17.73	7.73	2.29	34.93
Penetrating oil stain (r	material #13)								
Spray 1st coat									
Slow	400	200	125.00	6.43	1.54	62.50	13.39	13.42	97.28
Medium	500	180	109.40	6.55	1.89	60.78	17.31	10.38	96.91
Fast	600	160	93.80	6.65	2.36	58.63	20.97	6.20	94.81
Spray 2nd coat	450	202	405.00	F 74	4.07	40.40	0.50	0.55	00.00
Slow	450	290	125.00	5.71	1.37	43.10	9.53	9.55	69.26
Medium	550	245	109.40	5.95	1.73	44.65	13.08	7.85	73.26
Fast	650	200	93.80	6.14	2.17	46.90	17.12	5.06	77.39
Spray 3rd or addition		222	405.00	4.0=	4.40	00.07	7 40	7.00	50.0 :
Slow	550	390	125.00	4.67	1.13	32.05	7.19	7.20	52.24
Medium	650	360	109.40	5.04	1.46	30.39	9.22	5.53	51.64
Fast	750	330	93.80	5.32	1.86	28.42	11.04	3.27	49.91

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Waterproofing, clear hy	ydro seal, oil	base (mat	erial #34)						
Spray 1st coat	,	`	,						
Slow	500	150	70.90	5.14	1.23	47.27	10.19	10.21	74.04
Medium	575	113	62.10	5.70	1.64	54.96	15.58	9.35	87.23
Fast	650	75	53.20	6.14	2.17	70.93	24.56	7.27	111.07
Spray 2nd coat									
Slow	575	175	70.90	4.47	1.08	40.51	8.75	8.77	63.58
Medium	675	150	62.10	4.85	1.40	41.40	11.91	7.15	66.71
Fast	775	125	53.20	5.15	1.81	42.56	15.35	4.54	69.41
Spray 3rd or additiona	al coats								
Slow	650	200	70.90	3.95	.96	35.45	7.67	7.68	55.71
Medium	750	175	62.10	4.37	1.24	35.49	10.28	6.17	57.55
Fast	850	150	53.20	4.69	1.68	35.47	12.96	3.83	58.63

Use this table to estimate the cost of painting shingle, shake, resawn or rough sawn wood or plywood siding with average moisture content. Don't deduct for openings under 100 square feet. For heights above 8 feet, use the High Time Difficulty Factors on page 139. For wood or composition drop siding with exposed beveled edges, multiply the surface area by 1.12 to allow for the extra time and material needed to paint the underside of each board. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor		Overhead	Profit	Total
	SF per manhour	coverage SF/gallon	cost per gallon	cost per 100 SF	burden 100 SF	cost per 100 SF	per 100 SF	per 100 SF	price per 100 SF
Siding, smooth we	ood bruch	-							
Solid body or semi-tra	•		ase (mater	ial #18 or	#20)				
Brush 1st coat	ilisparent stai	ii, watei be	ase (mater	iai π 10 0i	π 20)				
Slow	100	275	66.75	25.70	6.17	24.27	10.67	10.69	77.50
Medium	125	250	58.40	26.20	7.57	23.36	14.28	8.57	79.98
Fast	150	225	50.10	26.60	9.39	22.27	18.06	5.34	81.66
Brush 2nd coat									
Slow	135	350	66.75	19.04	4.58	19.07	8.11	8.13	58.93
Medium	168	325	58.40	19.49	5.62	17.97	10.77	6.46	60.31
Fast	200	300	50.10	19.95	7.04	16.70	13.54	4.01	61.24
Brush 3rd or additio	nal coats								
Slow	150	425	66.75	17.13	4.13	15.71	7.02	7.04	51.03
Medium	188	400	58.40	17.42	5.04	14.60	9.26	5.56	51.88
Fast	215	375	50.10	18.56	6.54	13.36	11.93	3.53	53.92
Solid body or semi-tra	ansparent stai	n, oil base	(material	#19 or #21	1)				
Brush 1st coat									
Slow	100	400	74.45	25.70	6.17	18.61	9.59	9.61	69.68
Medium	125	363	65.15	26.20	7.57	17.95	12.93	7.76	72.41
Fast	150	325	55.85	26.60	9.40	17.18	16.48	4.88	74.54
Brush 2nd coat									
Slow	135	450	74.45	19.04	4.58	16.54	7.63	7.64	55.43
Medium	168	408	65.15	19.49	5.62	15.97	10.27	6.16	57.51
Fast	200	375	55.85	19.95	7.04	14.89	12.98	3.84	58.70
Brush 3rd or additio									
Slow	150	525	74.45	17.13	4.13	14.18	6.73	6.74	48.91
Medium	188	450	65.15	17.42	5.03	14.48	9.23	5.54	51.70
Fast	215	438	55.85	18.56	6.55	12.75	11.74	3.47	53.07
Penetrating oil stain (i Brush 1st coat	material #13)								
Slow	100	315	125.00	25.70	6.17	39.68	13.59	13.62	98.76
Medium	125	303	109.40	26.20	7.57	36.11	17.47	10.48	97.83
Fast	150	290	93.80	26.60	9.40	32.34	21.18	6.27	95.79

	Labor SF per	Material coverage	Material cost per	Labor cost per	Labor burden	Material cost per	Overhead per	Profit per	Total price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Brush 2nd coat									
Slow	135	355	125.00	19.04	4.58	35.21	11.18	11.20	81.21
Medium	168	343	109.40	19.49	5.62	31.90	14.26	8.55	79.82
Fast	200	330	93.80	19.95	7.04	28.42	17.18	5.08	77.67
Brush 3rd or addition	nal coats								
Slow	150	525	125.00	17.13	4.13	23.81	8.56	8.58	62.21
Medium	188	450	109.40	17.42	5.04	24.31	11.69	7.01	65.47
Fast	215	438	93.80	18.56	6.54	21.42	14.42	4.27	65.21

Use this table for butt or tongue and groove siding, joint lap, drop, beveled or board and batten siding in redwood, plywood, fir, hemlock or pine. Don't deduct for openings under 100 square feet. For heights above 8 feet, use the High Time Difficulty Factors on page 139. For wood or composition drop siding with exposed bevel edges, multiply the surface area by 1.12 to allow for the extra time and material needed to paint the underside of each board. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor		Overhead	Profit	Total
	SF per manhour	coverage SF/gallon	cost per gallon	cost per 100 SF	burden 100 SF	cost per 100 SF	per 100 SF	per 100 SF	price per 100 SF
Siding, smooth woo	d roll								
Solid body or semi-trans	-	n water ha	ase (mater	ial #18 or	#20)				
Roll 1st coat	paroni otal	ii, water be	acc (mater	iai	20)				
Slow	175	250	66.75	14.69	3.51	26.70	8.53	8.55	61.98
Medium	225	238	58.40	14.56	4.18	24.54	10.83	6.50	60.61
Fast	275	225	50.10	14.51	5.14	22.27	12.99	3.84	58.75
Roll 2nd coat									
Slow	225	300	66.75	11.42	2.73	22.25	6.92	6.93	50.25
Medium	275	288	58.40	11.91	3.45	20.28	8.91	5.34	49.89
Fast	325	275	50.10	12.28	4.35	18.22	10.80	3.19	48.84
Roll 3rd or additional o	oats								
Slow	260	375	66.75	9.88	2.39	17.80	5.71	5.72	41.50
Medium	335	338	58.40	9.78	2.84	17.28	7.47	4.48	41.85
Fast	410	300	50.10	9.73	3.44	16.70	9.26	2.74	41.87
Solid body or semi-trans	parent stai	n, oil base	(material	#19 or #21	1)				
Roll 1st coat									
Slow	175	350	74.45	14.69	3.51	21.27	7.50	7.52	54.49
Medium	225	325	65.15	14.56	4.18	20.05	9.71	5.82	54.32
Fast	275	300	55.85	14.51	5.14	18.62	11.86	3.51	53.64
Roll 2nd coat									
Slow	225	400	74.45	11.42	2.73	18.61	6.23	6.24	45.23
Medium	275	375	65.15	11.91	3.45	17.37	8.18	4.91	45.82
Fast	325	350	55.85	12.28	4.35	15.96	10.10	2.99	45.68
Roll 3rd or additional of	coats								
Slow	260	425	74.45	9.88	2.39	17.52	5.66	5.67	41.12
Medium	335	413	65.15	9.78	2.84	15.77	7.10	4.26	39.75
Fast	410	400	55.85	9.73	3.44	13.96	8.41	2.49	38.03
Penetrating oil stain (ma Roll 1st coat	iterial #13)								
Slow	175	200	125.00	14.69	3.51	62.50	15.34	15.37	111.41
Medium	225	150	109.40	14.56	4.18	72.93	22.93	13.76	128.36
Fast	275	100	93.80	14.51	5.14	93.80	35.16	10.40	159.01

	Labor SF per	Material coverage	Material cost per	Labor cost per	Labor burden	Material cost per	Overhead per	Profit per	Total price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Roll 2nd coat									
Slow	225	250	125.00	11.42	2.73	50.00	12.19	12.22	88.56
Medium	275	200	109.40	11.91	3.45	54.70	17.51	10.51	98.08
Fast	325	150	93.80	12.28	4.35	62.53	24.53	7.26	110.95
Roll 3rd or additional	coats								
Slow	260	300	125.00	9.88	2.39	41.67	10.24	10.27	74.45
Medium	335	250	109.40	9.78	2.84	43.76	14.09	8.46	78.93
Fast	410	200	93.80	9.73	3.44	46.90	18.62	5.51	84.20

Use this table for butt or tongue and groove siding, joint lap, drop, beveled or board and batten siding in redwood, plywood, fir, hemlock or pine. Don't deduct for openings under 100 square feet. For heights above 8 feet, use the High Time Difficulty Factors on page 139. For wood or composition drop siding with exposed beveled edges, multiply the surface area by 1.12 to allow for the extra time and material needed to paint the underside of each board. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor		Overhead	Profit	Total
	SF per manhour	coverage SF/gallon	cost per gallon	cost per 100 SF	burden 100 SF	cost per 100 SF	per 100 SF	per 100 SF	price per 100 SF
Oldings and a stip sur		-							
Siding, smooth we			/	:-1#40	400)				
Solid body or semi-tra	ınsparent stai	in, water ba	ase (mater	iai #18 or	#20)				
Spray 1st coat Slow	450	150	66.75	5.71	1.37	44.50	9.80	9.82	71.20
Medium	550	125	58.40	5.95	1.73	46.72	13.60	9.82 8.16	76.16
Fast	650	100	50.10	6.14	2.17	50.10	18.11	5.36	81.88
1 431	000	100	30.10	0.14	2.17	30.10	10.11	3.30	01.00
Spray 2nd coat									
Slow	550	250	66.75	4.67	1.13	26.70	6.17	6.19	44.86
Medium	650	225	58.40	5.04	1.46	25.96	8.12	4.87	45.45
Fast	750	200	50.10	5.32	1.86	25.05	10.00	2.96	45.19
Spray 3rd or additio	nal coats								
Slow	650	350	66.75	3.95	.96	19.07	4.55	4.56	33.09
Medium	750	325	58.40	4.37	1.24	17.97	5.90	3.54	33.02
Fast	850	300	50.10	4.69	1.68	16.70	7.15	2.11	32.33
Solid body or semi-tra	inenarant etai	in oil basa	(material :	#10 or #21	1)				
Spray 1st coat	irisparerit stai	iii, Oii base	(IIIaleIIal i	#13 OI #Z	1)				
Slow	450	170	74.45	5.71	1.37	43.79	9.67	9.69	70.23
Medium	550	150	65.15	5.95	1.73	43.43	12.78	7.67	71.56
Fast	650	130	55.85	6.14	2.17	42.96	15.89	4.70	71.86
Spray 2nd coat	==0		-	4.0=	4.40	0.4.00	5 00	5 00	40.07
Slow	550	300	74.45	4.67	1.13	24.82	5.82	5.83	42.27
Medium	650	273	65.15	5.04	1.46	23.86	7.59	4.55	42.50
Fast	750	245	55.85	5.32	1.86	22.80	9.30	2.75	42.03
Spray 3rd or additio	nal coats								
Slow	650	400	74.45	3.95	.96	18.61	4.47	4.48	32.47
Medium	750	373	65.15	4.37	1.24	17.47	5.78	3.47	32.33
Fast	850	345	55.85	4.69	1.68	16.19	6.99	2.07	31.62
Penetrating oil stain (r	material #13)								
Spray 1st coat	,								
Slow	450	150	125.00	5.71	1.37	83.33	17.18	17.21	124.80
Medium	550	113	109.40	5.95	1.73	96.81	26.12	15.67	146.28
Fast	650	75	93.80	6.14	2.17	125.07	41.35	12.23	186.96
Spray 2nd coat									
Slow	550	225	125.00	4.67	1.13	55.56	11.66	11.68	84.70
Medium	650	188	109.40	5.04	1.46	58.19	16.17	9.70	90.56
Fast	750	150	93.80	5.32	1.86	62.53	21.62	6.39	97.72
Chron 2rd or odditio	nal coats								
Spray 3rd or additio		250	125.00	2 05	06	E0 00	10.42	10 45	75 70
Slow	650 750	250	125.00	3.95	.96	50.00	10.43	10.45	75.79
Medium Fast	750 850	225 200	109.40 93.80	4.37 4.69	1.24 1.68	48.62 46.90	13.56 16.51	8.14 4.88	75.93 74.66
ı ası	000	200	93.00	4.03	1.00	40.30	10.51	4.00	14.00

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Waterproofing, clear h	ydro seal, oil	base (mat	erial #34)						
Spray 1st coat	,	•	,						
Slow	550	250	70.90	4.67	1.13	28.36	6.49	6.50	47.15
Medium	650	200	62.10	5.04	1.46	31.05	9.39	5.63	52.57
Fast	750	150	53.20	5.32	1.86	35.47	13.23	3.91	59.79
Spray 2nd coat									
Slow	650	300	70.90	3.95	.96	23.63	5.42	5.43	39.39
Medium	750	250	62.10	4.37	1.24	24.84	7.62	4.57	42.64
Fast	850	200	53.20	4.69	1.68	26.60	10.21	3.02	46.20
Spray 3rd or addition	al coats								
Slow	700	325	70.90	3.67	.89	21.82	5.01	5.02	36.41
Medium	800	275	62.10	4.09	1.19	22.58	6.96	4.18	39.00
Fast	900	225	53.20	4.43	1.56	23.64	9.19	2.72	41.54

Use this table for butt or tongue and groove siding, joint lap, drop, beveled or board and batten siding in redwood, plywood, fir, hemlock or pine. Don't deduct for openings under 100 square feet. For heights above 8 feet, use the High Time Difficulty Factors on page 139. For wood or composition drop siding with exposed bevel edges, multiply the surface area by 1.12 to allow for the extra time and material needed to paint the underside of each board. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

Stair steps, interior or exterior, wood

To estimate the cost to paint or stain stairs, find the surface area. Then use the tables for wood siding. To find the surface area of each tread and riser, multiply the length by the width. To find the tread length, add the run, the rise, and the tread nosing. For example, a tread with a 12" run, an 8" rise, and 1" nosing, has a 23" surface area (measured one side). For estimating purposes, figure any length from 14" to 26" as 2 feet. Use the actual width of the tread if the stringers are calculated separately. If the tread in the example is 3 feet wide and you use 2 feet for the length, the surface area is 6 feet. If there are 15 treads, the total top surface area is 90 square feet.

If you're calculating the area to paint the stair treads and stringers in one operation, add 2 feet to the actual tread width to include the stringers. That would make the effective width of the tread in the example 5 feet. Then multiply 5 feet by 2 feet to find the area of each tread, 10 square feet. For 15 treads, the total surface area is 150 square feet.

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	LF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	LF/gallon	gallon	100 LF	100 LF	100 LF	100 LF	100 LF	100 LF
Stair stringers, exte	rior, meta	al, shape	s up to	14" wid	e, each s	side			
Metal primer - rust inhibi	tor, clean n	netal (mate	rial #35)						
Roll & brush prime coa	ıt								
Slow	50	120	75.10	51.40	12.34	62.58	24.00	24.05	174.37
Medium	55	115	65.70	59.55	17.19	57.13	33.47	20.08	187.42
Fast	60	110	56.30	66.50	23.48	51.18	43.76	12.94	197.86
Metal primer - rust inhibi	tor, rusty m	etal (mate	rial #36)						
Roll & brush prime coa	•	`	,						
Slow	50	120	95.10	51.40	12.34	79.25	27.17	27.23	197.39
Medium	55	115	83.20	59.55	17.19	72.35	37.28	22.37	208.74
Fast	60	110	71.30	66.50	23.48	64.82	47.98	14.19	216.97
Metal finish - synthetic e	namel, off v	white (mate	erial #37)						
Roll & brush 1st or add		•	,						
Slow	50	135	78.60	51.40	12.34	58.22	23.17	23.22	168.35
Medium	55	130	68.80	59.55	17.19	52.92	32.42	19.45	181.53
Fast	60	125	59.00	66.50	23.48	47.20	42.52	12.58	192.28
Metal finish - synthetic e	namel. colo	ors - excep	t orange/r	ed (materi	al #38)				
Roll & brush 1st or add		-	3	(,				
Slow	50	135	75.70	51.40	12.34	56.07	22.76	22.81	165.38
Medium	55	130	66.20	59.55	17.19	50.92	31.92	19.15	178.73
Fast	60	125	56.70	66.50	23.48	45.36	41.95	12.41	189.70
1 400		120	00.70	00.00	20.10	10.00	11.00	14.11	100.70

Use these figures to paint each side of installed stair stringers. Measurements are based on linear feet of each stringer. Note: A two coat system, prime and finish, using oil base material is recommended for any metal surface. Although water base material is often used, it may cause oxidation, corrosion and rust. Using one coat of oil base paint on exterior metal may result in cracking, peeling or chipping without the proper prime coat application. Pre-primed steel or wrought iron generally requires only one coat to cover. The metal finish figures include minor touchup to the prime coat. If off white or other light colored finish paint is specified, make sure the prime coat is also a light color, or more than one finish coat will be necessary. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	LF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	LF/gallon	gallon	100 LF	100 LF	100 LF	100 LF	100 LF	100 LF
Stair stringers, exter Solid body or semi-transp Roll & brush each coat	,			•		20 or #21)		
Slow	40	70	70.60	64.25	15.43	100.86	34.30	34.37	249.21
Medium	45	65	61.78	72.78	21.01	95.05	47.22	28.33	264.39
Fast	50	60	52.98	79.80	28.16	88.30	60.84	18.00	275.10

Measurements are based on the linear feet of each stringer. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	LF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	LF/gallon	gallon	100 LF	100 LF	100 LF	100 LF	100 LF	100 LF
Stair stringers, inte	erior, meta	al, shape	s up to	14" wide	e, each s	side			
Metal primer - rust inhil	bitor, clean n	netal (mate	rial #35)						
Roll & brush prime co	oat								
Slow	45	130	75.10	57.11	13.71	57.77	24.43	24.48	177.50
Medium	50	125	65.70	65.50	18.92	52.56	34.25	20.55	191.78
Fast	55	120	56.30	72.55	25.59	46.92	44.97	13.30	203.33
Metal primer - rust inhil	bitor, rusty m	netal (mate	rial #36)						
Roll & brush prime co	oat	•	,						
Slow	45	130	95.10	57.11	13.71	73.15	27.35	27.41	198.73
Medium	50	125	83.20	65.50	18.92	66.56	37.75	22.65	211.38
Fast	55	120	71.30	72.55	25.59	59.42	48.85	14.45	220.86
Metal finish - synthetic	enamel, off	white (mate	erial #37)						
Roll & brush 1st or ac	dditional finis	sh coats							
Slow	45	145	78.60	57.11	13.71	54.21	23.76	23.81	172.60
Medium	50	140	68.80	65.50	18.92	49.14	33.39	20.04	186.99
Fast	55	135	59.00	72.55	25.59	43.70	43.98	13.01	198.83
Metal finish - synthetic	enamel, colo	ors - excep	t orange/r	ed (materi	al #38)				
Roll & brush 1st or ac	dditional finis	sh coats							
Slow	45	145	75.70	57.11	13.71	52.21	23.38	23.43	169.84
Medium	50	140	66.20	65.50	18.92	47.29	32.93	19.76	184.40
Fast	55	135	56.70	72.55	25.59	42.00	43.45	12.85	196.44

Use these figures to paint each side of installed stair stringers. Measurements are based on linear feet of each stringer. Note: A two coat system, prime and finish, using oil base material is recommended for any metal surface. Although water base material is often used, it may cause oxidation, corrosion and rust. Using one coat of oil base paint on exterior metal may result in cracking, peeling or chipping without the proper prime coat application. Pre-primed steel or wrought iron generally requires only one coat to cover. The metal finish figures include minor touchup to the prime coat. If off white or other light colored finish paint is specified, make sure the prime coat is also a light color, or more than one finish coat will be necessary. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	LF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	LF/gallon	gallon	100 LF	100 LF	100 LF	100 LF	100 LF	100 LF
Stair stringers, inte Solid body or semi-trans Roll & brush each coa	sparent stai		•		•)		
Slow	35	60	70.60	73.43	17.62	117.67	39.66	39.74	288.12
Medium	40	55	61.78	81.88	23.65	112.33	54.47	32.68	305.01
Fast	45	50	52.98	88.67	31.27	105.96	70.04	20.72	316.66

Measurements are based on the linear feet of each side of each stringer. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

Stucco: see Plaster and stucco

Touchup, brush as required

	Percentage of interior manhours	Percentage of interior material costs
Interior & exterior		
Slow	20.0%	1.0%
Medium	18.0%	1.0%
Fast	15.0%	1.0%
Interior only		
Slow	10.0%	0.5%
Medium	9.0%	0.5%
Fast	7.5%	0.5%
	Percentage of	Percentage of
	exterior manhours	exterior material costs
Exterior only		
Slow	10.0%	0.5%
Medium	9.0%	0.5%
Fast	7.5%	0.5%

Touchup will be required on nearly all repaint jobs. Using these percentages is an easy but accurate way to calculate touchup costs. When painting both interiors and exteriors, use the appropriate percentage of interior hours only. When painting either the interior or the exterior of a building, use the appropriate figures as indicated for touchup. Multiply the percentages above times the total manhours and material costs as indicated to allow enough time for production and customer service touchup. The skill of your paint crews and the type of job will determine the time and material needed. To calculate an accurate percentage for your company, use your actual time and material costs for touchup on previous projects (historical costs) and convert this figure into a percentage of the total job cost.

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	LF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	LF/gallon	gallon	100 LF	100 LF	100 LF	100 LF	100 LF	100 LF
Trellis or lattice, rol	l and bru	sh							
2" x 2" to 2" x 6", roll & I	brush all sid	les, each co	oat						
Solid body or semi-tra	ınsparent st	ain, water o	or oil base	(material	#18, #19,	#20 or #2	21)		
Slow	120	130	70.60	21.42	5.13	54.31	15.37	15.40	111.63
Medium	125	120	61.78	26.20	7.57	51.48	21.31	12.79	119.35
Fast	130	110	52.98	30.69	10.82	48.16	27.80	8.22	125.69
2" x 8" to 4" x 12", roll &	brush all s	des, each	coat						
Solid body or semi-tra	ınsparent st	ain, water o	or oil base	(material	#18, #19,	#20 or #2	21)		
Slow	100	100	70.60	25.70	6.17	70.60	19.47	19.51	141.45
Medium	110	90	61.78	29.77	8.60	68.64	26.75	16.05	149.81
Fast	120	80	52.98	33.25	11.72	66.23	34.48	10.20	155.88

Measurements are based on accumulated total linear feet of each trellis or lattice member. These figures are based on roll and brush staining of all four sides and the ends of each member per coat. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	SF surface	SF surface	Material	Labor	Labor	Material	Overhead	Profit	Total
	area per	area per	cost per	cost per	burden	cost per	per	per	price per
	manhour	gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Trellis or lattice, sp 2" x 2" at 3" on center v Solid body or semi-tra	vith 2" x 8"					#20 or #2	21)		
Slow	50	60	70.60	51.40	12.34	117.67	34.47	34.54	250.42
Medium	55	55	61.78	59.55	17.19	112.33	47.27	28.36	264.70
Fast	60	50	52.98	66.50	23.48	105.96	60.74	17.97	274.65

Measurements are based on the square feet of the surface area footprint of the trellis or lattice structure. (The footprint is the surface area seen from the plan or overhead view.) These figures are based on staining all four sides of each member per coat. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor LF per manhour	Material coverage LF/gallon	Material cost per gallon	Labor cost per 100 LF	Labor burden 100 LF	Material cost per 100 LF	Overhead per 100 LF	Profit per 100 LF	Total price per 100 LF
Valances for light Solid body or semi-tra Brush each coat	•		oil base (material #	18, #19, #2	20 or #21)		
Slow	30	100	70.60	85.67	20.55	70.60	33.60	33.67	244.09
Medium	35	95	61.78	93.57	27.02	65.03	46.41	27.85	259.88
Fast	40	90	52.98	99.75	35.20	58.87	60.09	17.77	271.68

Rough sawn or resawn 2" x 8" wood valances are commonly found in baths and kitchens surrounding light fixtures or supporting plastic cracked-ice diffusers. Measurements are based on the linear feet of the valance. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

Walls, Concrete tilt-up: See Industrial, Institutional and Heavy Commercial Painting Costs, page 412

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Walls, gypsum dry	wall, anti-	graffiti s	tain elin	ninator,	per 100	SF of w	all area		
Water base primer and	l sealer (ma	terial #39)							
Roll & brush each co	at								
Slow	375	450	75.60	6.85	1.66	16.80	4.81	4.82	34.94
Medium	400	425	66.20	8.19	2.36	15.58	6.54	3.92	36.59
Fast	425	400	56.70	9.39	3.30	14.18	8.33	2.46	37.66
Oil base primer and se	aler (materi	al #40)							
Roll & brush each co	at	•							
Slow	375	400	81.90	6.85	1.66	20.48	5.50	5.52	40.01
Medium	400	388	71.60	8.19	2.36	18.45	7.25	4.35	40.60
Fast	425	375	61.40	9.39	3.30	16.37	9.01	2.67	40.74
Polyurethane 2 part sy	stem (mater	rial #41)							
Roll & brush each co	at								
Slow	325	400	251.60	7.91	1.91	62.90	13.81	13.84	100.37
Medium	350	375	220.20	9.36	2.71	58.72	17.70	10.62	99.11
Fast	375	350	188.70	10.64	3.77	53.91	21.18	6.26	95.76

Measurements are based on the square feet of wall coated. Do not deduct for openings less than 100 square feet. These figures assume paint products are being applied over a smooth finish. For heights above 8 feet, use the High Time Difficulty Factors on page 139. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor		Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF					
Walls, gypsum dry	wall, oran	ge peel	or knock	κ-down,	brush, p	er 100	SF of wa	all area	
Flat latex, water base		•		·	•				
Brush 1st coat	,								
Slow	150	300	50.60	17.13	4.13	16.87	7.24	7.26	52.63
Medium	175	288	44.30	18.71	5.39	15.38	9.88	5.93	55.29
Fast	200	275	38.00	19.95	7.04	13.82	12.65	3.74	57.20
Brush 2nd coat									
Slow	175	350	50.60	14.69	3.51	14.46	6.21	6.22	45.09
Medium	200	338	44.30	16.38	4.73	13.11	8.56	5.13	47.91
Fast	225	325	38.00	17.73	6.24	11.69	11.06	3.13	49.99
Габі	223	323	36.00	17.73	0.24	11.09	11.00	3.21	49.99
Brush 3rd or addition									
Slow	200	400	50.60	12.85	3.09	12.65	5.43	5.44	39.46
Medium	225	375	44.30	14.56	4.18	11.81	7.65	4.59	42.79
Fast	250	350	38.00	15.96	5.63	10.86	10.06	2.98	45.49
Sealer (drywall), water	r base (materi	ial #1)							
Brush prime coat									
Slow	125	300	54.70	20.56	4.94	18.23	8.31	8.32	60.36
Medium	163	288	47.80	20.09	5.78	16.60	10.63	6.38	59.48
Fast	200	275	41.00	19.95	7.04	14.91	12.99	3.84	58.73
Sealer (drywall), oil ba	se (material #	# 2)							
Brush prime coat									
Slow	125	250	73.30	20.56	4.94	29.32	10.41	10.44	75.67
Medium	163	238	64.10	20.09	5.78	26.93	13.21	7.92	73.93
Fast	200	225	55.00	19.95	7.04	24.44	15.94	4.72	72.09
Enamel, water base (r	material #9)								
Brush 1st finish coat	t								
Slow	100	300	67.00	25.70	6.17	22.33	10.30	10.32	74.82
Medium	150	288	58.60	21.83	6.32	20.35	12.12	7.27	67.89
Fast	200	275	50.20	19.95	7.04	18.25	14.02	4.15	63.41
Brush 2nd or additio	nal finish coa	ts							
Slow	125	350	67.00	20.56	4.94	19.14	8.48	8.50	61.62
Medium	163	325	58.60	20.09	5.78	18.03	10.98	6.59	61.47
Fast	200	300	50.20	19.95	7.04	16.73	13.55	4.01	61.28
Enamel, oil base (mat	erial #10)								
Brush 1st finish coat	,								
Slow	100	325	159.80	25.70	6.17	49.17	15.40	15.43	111.87
Medium	150	300	139.80	21.83	6.32	46.60	18.69	11.21	104.65
Fast	200	275	119.80	19.95	7.04	43.56	21.87	6.47	98.89

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Brush 2nd or additio	nal finish coa	ats							
Slow	125	350	159.80	20.56	4.94	45.66	13.52	13.55	98.23
Medium	163	325	139.80	20.09	5.78	43.02	17.23	10.34	96.46
Fast	200	300	119.80	19.95	7.04	39.93	20.75	6.14	93.81
Epoxy coating, 2 part s	svstem - whit	te (materia	l #52)						
Brush 1st coat	.,	(= /						
Slow	175	350	255.10	14.69	3.51	72.89	17.31	17.35	125.75
Medium	200	325	223.20	16.38	4.73	68.68	22.45	13.47	125.71
Fast	225	300	191.30	17.73	6.24	63.77	27.21	8.05	123.00
Brush 2nd or additio	nal coats								
Slow	200	375	255.10	12.85	3.09	68.03	15.95	15.99	115.91
Medium	225	350	223.20	14.56	4.18	63.77	20.64	12.38	115.53
Fast	250	325	191.30	15.96	5.63	58.86	24.94	7.38	112.77

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Walls, gypsum dryw	all, oran	ge peel o	or knock	c-down,	roll, per	100 SF	of wall	area	
Flat latex, water base (m	aterial #5)	•		ŕ					
Roll 1st coat	,								
Slow	400	300	50.60	6.43	1.54	16.87	4.72	4.73	34.29
Medium	538	275	44.30	6.09	1.76	16.11	5.99	3.59	33.54
Fast	675	250	38.00	5.91	2.08	15.20	7.19	2.13	32.51
Roll 2nd coat									
Slow	500	325	50.60	5.14	1.23	15.57	4.17	4.18	30.29
Medium	600	313	44.30	5.46	1.59	14.15	5.30	3.18	29.68
Fast	700	300	38.00	5.70	2.02	12.67	6.32	1.87	28.58
rasi	700	300	36.00	5.70	2.02	12.07	0.32	1.07	20.50
Roll 3rd or additional c									
Slow	550	350	50.60	4.67	1.13	14.46	3.85	3.86	27.97
Medium	650	338	44.30	5.04	1.46	13.11	4.90	2.94	27.45
Fast	750	325	38.00	5.32	1.86	11.69	5.86	1.73	26.46
Sealer (drywall), water b	ase (mater	ial #1)							
Roll prime coat									
Slow	325	275	54.70	7.91	1.91	19.89	5.64	5.65	41.00
Medium	500	263	47.80	6.55	1.89	18.17	6.65	3.99	37.25
Fast	675	250	41.00	5.91	2.08	16.40	7.56	2.24	34.19
Sealer (drywall), oil base	(material	#2)							
Roll prime coat									
Slow	325	275	73.30	7.91	1.91	26.65	6.93	6.94	50.34
Medium	500	263	64.10	6.55	1.89	24.37	8.20	4.92	45.93
Fast	675	250	55.00	5.91	2.08	22.00	9.30	2.75	42.04
Enamel, water base (ma	terial #9)								
Roll 1st finish coat									
Slow	300	285	67.00	8.57	2.04	23.51	6.49	6.50	47.11
Medium	450	263	58.60	7.28	2.09	22.28	7.92	4.75	44.32
Fast	600	240	50.20	6.65	2.36	20.92	9.28	2.74	41.95
Roll 2nd finish coat									
Slow	325	300	67.00	7.91	1.91	22.33	6.11	6.12	44.38
Medium	475	288	58.60	6.89	2.02	20.35	7.31	4.38	40.95
Fast	625	275	50.20	6.38	2.26	18.25	8.33	2.46	37.68
Enamel, oil base (materi	al #10)								
Roll 1st finish coat	200	050	150.00	0.57	0.04	60.00	14.40	14.40	100.00
Slow	300 450	250	159.80	8.57	2.04	63.92	14.16	14.19	102.88
Medium	450	238	139.80	7.28	2.09	58.74	17.03	10.22	95.36
Fast	600	225	119.80	6.65	2.36	53.24	19.29	5.71	87.25

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Roll 2nd finish coat									
Slow	325	275	159.80	7.91	1.91	58.11	12.90	12.93	93.76
Medium	475	263	139.80	6.89	2.02	53.16	15.51	9.31	86.89
Fast	625	250	119.80	6.38	2.26	47.92	17.53	5.19	79.28
Epoxy coating, 2 part sy Roll 1st coat	ystem - whit	e (material	#52)						
Slow	325	300	255.10	7.91	1.91	85.03	18.02	18.06	130.93
Medium	488	288	223.20	6.71	1.94	77.50	21.54	12.92	120.61
Fast	700	275	191.30	5.70	2.02	69.56	23.95	7.09	108.32
Roll 2nd or additional	coats								
Slow	400	325	255.10	6.43	1.54	78.49	16.43	16.46	119.35
Medium	575	313	223.20	5.70	1.64	71.31	19.67	11.80	110.12
Fast	750	300	191.30	5.32	1.86	63.77	22.00	6.51	99.46

	SF of floor area per manhour	SF of floor area per gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Walls, gypsum dry	wall. oran	ige peel (or knocl	k-down.	roll, per	100 SF	of floor	r area	
Flat latex, water base		_		,	, - , -				
Roll 1st coat on wall	,								
Slow	250	175	50.60	10.28	2.47	28.91	7.92	7.93	57.51
Medium	325	158	44.30	10.08	2.92	28.04	10.26	6.15	57.45
Fast	400	140	38.00	9.98	3.52	27.14	12.60	3.73	56.97
Roll 2nd coat on wai	lls only								
Slow	300	200	50.60	8.57	2.04	25.30	6.83	6.84	49.58
Medium	400	188	44.30	8.19	2.36	23.56	8.53	5.12	47.76
Fast	500	175	38.00	7.98	2.82	21.71	10.08	2.98	45.57
Sealer (drywall), water Roll prime coat	r base (mate	rial #1) on ı	walls and o	ceilings					
Slow	100	100	54.70	25.70	6.17	54.70	16.45	16.48	119.50
Medium	170	88	47.80	19.26	5.56	54.32	19.79	11.87	110.80
Fast	240	75	41.00	16.63	5.88	54.67	23.92	7.08	108.18
Sealer (drywall), oil ba Roll prime coat	se (material	#2) on <i>wal</i> i	ls and ceil	ings					
Slow	100	100	73.30	25.70	6.17	73.30	19.98	20.02	145.17
Medium	170	88	64.10	19.26	5.56	72.84	24.42	14.65	136.73
Fast	240	75	55.00	16.63	5.88	73.33	29.71	8.79	134.34
Enamel, water base (r Roll 1st finish coat	material #9) o	on <i>walls and</i>	d ceilings						
Slow	70	100	67.00	36.71	8.83	67.00	21.38	21.42	155.34
Medium	100	90	58.60	32.75	9.46	65.11	26.83	16.10	150.25
Fast	135	80	50.20	29.56	10.44	62.75	31.85	9.42	144.02
Roll 2nd finish coat									
Slow	125	150	67.00	20.56	4.94	44.67	13.33	13.36	96.86
Medium	175	125	58.60	18.71	5.39	46.88	17.75	10.65	99.38
Fast	225	100	50.20	17.73	6.24	50.20	23.00	6.80	103.97

	SF of floor area per manhour	SF of floor area per gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Enamel, oil base (ma Roll 1st finish coat	aterial #10) on	walls and	ceilings						
Slow	70	100	159.80	36.71	8.83	159.80	39.01	39.09	283.44
Medium	100	90	139.80	32.75	9.46	155.33	49.39	29.63	276.56
Fast	135	80	119.80	29.56	10.44	149.75	58.82	17.40	265.97
Roll 2nd finish coat	t								
Slow	125	150	159.80	20.56	4.94	106.53	25.08	25.14	182.25
Medium	175	125	139.80	18.71	5.39	111.84	33.99	20.39	190.32
Fast	225	100	119.80	17.73	6.24	119.80	44.57	13.19	201.53

Measurements for these costs are based on square feet of floor area. The flat wall figures are for painting walls only but the Sealer and Enamel figures are for painting walls and ceilings in wet areas, i.e. kitchens, baths, utility areas, etc. The floor area measurements are from outside wall to outside wall or from the edge of the concrete slab or from the outside edge of an interior wall. This method of figuring the costs to paint the walls and ceilings is not as accurate as measuring the actual surface area of the wall or ceiling area directly, but it is much less time consuming. For heights above 8 feet, use the High Time Difficulty Factors on page 139. These figures include brushing-in at corners when all walls are the same color, and at ceilings that are the same color or finished with acoustic spray-on texture. ADD for cutting-in at ceilings if they're a different color than the walls, or at corners where walls in the same room are painted different colors. Do not include cutting-in time for ceilings unless you're only painting the ceilings, not the walls. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor		Overhead	Profit	Total
	SF per manhour	coverage SF/gallon	cost per gallon	cost per 100 SF	burden 100 SF	cost per 100 SF	per 100 SF	per 100 SF	price per 100 SF
Walls, gypsum dryw	<i>ı</i> all, oran	ge peel	or knocl	۲-down,	spray, p	er 100	SF of wa	all area	
Flat latex, water base (m				,	. ,,,				
Spray 1st coat	,								
Slow	700	250	50.60	3.67	.89	20.24	4.71	4.72	34.23
Medium	800	225	44.30	4.09	1.19	19.69	6.24	3.74	34.95
Fast	900	200	38.00	4.43	1.56	19.00	7.75	2.29	35.03
Spray 2nd coat									
Slow	800	300	50.60	3.21	.77	16.87	3.96	3.97	28.78
Medium	900	275	44.30	3.64	1.05	16.11	5.20	3.12	29.12
Fast	1000	250	38.00	3.99	1.41	15.20	6.39	1.89	28.88
Spray 3rd or additiona	l coats								
Slow	850	325	50.60	3.02	.74	15.57	3.67	3.68	26.68
Medium	950	300	44.30	3.45	.98	14.77	4.81	2.88	26.89
Fast	1050	275	38.00	3.80	1.33	13.82	5.88	1.74	26.57
Sealer (drywall), water b	ase (mater	rial #1)							
Spray prime coat									
Slow	575	250	54.70	4.47	1.08	21.88	5.21	5.22	37.86
Medium	738	225	47.80	4.44	1.30	21.24	6.74	4.04	37.76
Fast	900	200	41.00	4.43	1.56	20.50	8.21	2.43	37.13
Sealer (drywall), oil base	e (material	#2)							
Spray prime coat									
Slow	575	250	73.30	4.47	1.08	29.32	6.62	6.64	48.13
Medium	738	225	64.10	4.44	1.30	28.49	8.55	5.13	47.91
Fast	900	200	55.00	4.43	1.56	27.50	10.38	3.07	46.94
Enamel, water base (ma	iterial #9)								
Spray 1st finish coat									
Slow	500	250	67.00	5.14	1.23	26.80	6.30	6.32	45.79
Medium	675	238	58.60	4.85	1.40	24.62	7.72	4.63	43.22
Fast	850	225	50.20	4.69	1.68	22.31	8.88	2.63	40.19
Spray 2nd finish coat									
Slow	525	275	67.00	4.90	1.16	24.36	5.78	5.80	42.00
Medium	700	263	58.60	4.68	1.36	22.28	7.08	4.25	39.65
Fast	875	250	50.20	4.56	1.59	20.08	8.14	2.41	36.78
Spray 3rd or additiona									
Slow	575	300	67.00	4.47	1.08	22.33	5.30	5.31	38.49
Medium	775	275	58.60	4.23	1.22	21.31	6.69	4.01	37.46
Fast	925	250	50.20	4.31	1.52	20.08	8.03	2.38	36.32

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Enamel, oil base (mate	rial #10)								
Spray 1st finish coat	,								
Slow	500	250	159.80	5.14	1.23	63.92	13.36	13.38	97.03
Medium	675	225	139.80	4.85	1.40	62.13	17.10	10.26	95.74
Fast	850	200	119.80	4.69	1.68	59.90	20.54	6.08	92.89
Spray 2nd finish coat									
Slow	525	275	159.80	4.90	1.16	58.11	12.20	12.22	88.59
Medium	700	250	139.80	4.68	1.36	55.92	15.49	9.29	86.74
Fast	875	225	119.80	4.56	1.59	53.24	18.42	5.45	83.26
Spray 3rd or additiona	al finish coa	t							
Slow	575	300	159.80	4.47	1.08	53.27	11.17	11.20	81.19
Medium	775	275	139.80	4.23	1.22	50.84	14.07	8.44	78.80
Fast	925	250	119.80	4.31	1.52	47.92	16.66	4.93	75.34

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Walls, gypsum dry	wall, skip	trowel o	r sand f	inish, bı	ush, pe	r 100 SF	of wall	area	
Flat latex, water base (material #5)								
Brush 1st coat									
Slow	175	325	50.60	14.69	3.51	15.57	6.42	6.43	46.62
Medium	200	313	44.30	16.38	4.73	14.15	8.82	5.29	49.37
Fast	225	300	38.00	17.73	6.24	12.67	11.36	3.36	51.36
Brush 2nd coat									
Slow	200	400	50.60	12.85	3.09	12.65	5.43	5.44	39.46
Medium	225	375	44.30	14.56	4.18	11.81	7.65	4.59	42.79
Fast	250	350	38.00	15.96	5.63	10.86	10.06	2.98	45.49
Brush 3rd or additiona	al coats								
Slow	225	425	50.60	11.42	2.73	11.91	4.95	4.96	35.97
Medium	250	400	44.30	13.10	3.78	11.08	6.99	4.20	39.15
Fast	275	375	38.00	14.51	5.14	10.13	9.23	2.73	41.74
Sealer (drywall), water Brush prime coat	base (materi	ial #1)							
Slow	140	325	54.70	18.36	4.40	16.83	7.52	7.54	54.65
Medium	183	313	47.80	17.90	5.15	15.27	9.59	5.75	53.66
Fast	225	300	41.00	17.73	6.24	13.67	11.67	3.45	52.76
Sealer (drywall), oil bas Brush prime coat	se (material #	# 2)							
Slow	140	350	73.30	18.36	4.40	20.94	8.30	8.32	60.32
Medium	183	338	64.10	17.90	5.15	18.96	10.51	6.30	58.82
Fast	225	325	55.00	17.73	6.24	16.92	12.68	3.75	57.32
Enamel, water base (m Brush 1st finish coat	aterial #9)								
Slow	125	350	67.00	20.56	4.94	19.14	8.48	8.50	61.62
Medium	175	325	58.60	18.71	5.39	18.03	10.54	6.32	58.99
Fast	225	300	50.20	17.73	6.24	16.73	12.62	3.73	57.05
Brush 2nd or addition	al finish coa	ts							
Slow	140	350	67.00	18.36	4.40	19.14	7.96	7.98	57.84
Medium	185	325	58.60	17.70	5.14	18.03	10.21	6.13	57.21
Fast	235	300	50.20	16.98	6.02	16.73	12.31	3.64	55.68
Enamel, oil base (mate Brush 1st finish coat	rial #10)								
Slow	125	350	159.80	20.56	4.94	45.66	13.52	13.55	98.23
Medium	175	325	139.80	18.71	5.39	43.02	16.79	10.07	93.98
Fast	225	300	119.80	17.73	6.24	39.93	19.82	5.86	89.58

Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
al finish coa	ats							
140	350	159.80	18.36	4.40	45.66	13.00	13.03	94.45
185	338	139.80	17.70	5.14	41.36	16.05	9.63	89.88
235	325	119.80	16.98	6.02	36.86	18.55	5.49	83.90
vstem - whit	e (material	#52)						
yotonn wind	o (material	1102)						
200	375	255.10	12.85	3.09	68.03	15.95	15.99	115.91
225	350	223.20	14.56	4.18	63.77	20.64	12.38	115.53
250	325	191.30	15.96	5.63	58.86	24.94	7.38	112.77
al coats								
225	400	255.10	11.42	2.73	63.78	14.81	14.84	107.58
250	375	223.20	13.10	3.78	59.52	19.10	11.46	106.96
275	350	191.30	14.51	5.14	54.66	23.03	6.81	104.15
	SF per manhour ral finish coa 140 185 235 ystem - whit 200 225 250 ral coats 225 250	SF per coverage manhour SF/gallon ral finish coats 140 350 185 338 235 325 ystem - white (material) 200 375 225 350 250 325 ral coats 225 400 250 375	SF per coverage gallon ral finish coats 140	SF per coverage gallon cost per gallon 100 SF ral finish coats 140 350 159.80 18.36 185 338 139.80 17.70 235 325 119.80 16.98 rystem - white (material #52) 200 375 255.10 12.85 225 350 223.20 14.56 250 325 191.30 15.96 ral coats 225 400 255.10 11.42 250 375 223.20 13.10	SF per manhour coverage SF/gallon cost per gallon cost per gallon burden 100 SF trail finish coats 140 350 159.80 18.36 4.40 185 338 139.80 17.70 5.14 235 325 119.80 16.98 6.02 ystem - white (material #52) 200 375 255.10 12.85 3.09 225 350 223.20 14.56 4.18 250 325 191.30 15.96 5.63 trail coats 225 400 255.10 11.42 2.73 250 375 223.20 13.10 3.78	SF per manhour coverage serious cost per gallon cost per gallon burden 100 SF cost per 100 SF trail finish coats 140 350 159.80 18.36 4.40 45.66 185 338 139.80 17.70 5.14 41.36 235 325 119.80 16.98 6.02 36.86 ystem - white (material #52) 200 375 255.10 12.85 3.09 68.03 225 350 223.20 14.56 4.18 63.77 250 325 191.30 15.96 5.63 58.86 trail coats 225 400 255.10 11.42 2.73 63.78 250 375 223.20 13.10 3.78 59.52	SF per manhour coverage SF/gallon cost per gallon burden 100 SF cost per 100 SF per 100 SF tal finish coats 140 350 159.80 18.36 4.40 45.66 13.00 185 338 139.80 17.70 5.14 41.36 16.05 235 325 119.80 16.98 6.02 36.86 18.55 ystem - white (material #52) 200 375 255.10 12.85 3.09 68.03 15.95 225 350 223.20 14.56 4.18 63.77 20.64 250 325 191.30 15.96 5.63 58.86 24.94 tal coats 225 400 255.10 11.42 2.73 63.78 14.81 250 375 223.20 13.10 3.78 59.52 19.10	SF per manhour coverage manhour cost per gallon burden 100 SF cost per 100 SF per

	Labor	Material	Material	Labor	Labor		Overhead	Profit	Total
	SF per manhour	coverage SF/gallon	cost per gallon	cost per 100 SF	burden 100 SF	cost per 100 SF	per 100 SF	per 100 SF	price per 100 SF
Walls, gypsum dry	wall. skip t	trowel o	r sand f	inish. rc	oll. per 10	00 SF o	f wall ar	ea	
Flat latex, water base (•			,	, ,				
Roll 1st coat	,								
Slow	275	325	50.60	9.35	2.25	15.57	5.16	5.17	37.50
Medium	488	300	44.30	6.71	1.94	14.77	5.86	3.51	32.79
Fast	700	275	38.00	5.70	2.02	13.82	6.67	1.97	30.18
Roll 2nd coat									
Slow	350	350	50.60	7.34	1.77	14.46	4.48	4.49	32.54
Medium	538	338	44.30	6.09	1.76	13.11	5.24	3.14	29.34
Fast	725	325	38.00	5.50	1.95	11.69	5.93	1.75	26.82
Roll 3rd or additional	coats								
Slow	425	350	50.60	6.05	1.44	14.46	4.17	4.18	30.30
Medium	600	338	44.30	5.46	1.59	13.11	5.04	3.02	28.22
Fast	775	325	38.00	5.15	1.81	11.69	5.78	1.71	26.14
Sealer (drywall), water Roll prime coat	base (materi	al #1)							
Slow	225	325	54.70	11.42	2.73	16.83	5.89	5.90	42.77
Medium	463	300	47.80	7.07	2.05	15.93	6.26	3.76	35.07
Fast	700	275	41.00	5.70	2.02	14.91	7.01	2.07	31.71
Sealer (drywall), oil bas Roll prime coat	se (material #	[‡] 2)							
Slow	225	300	73.30	11.42	2.73	24.43	7.33	7.35	53.26
Medium	463	275	64.10	7.07	2.05	23.31	8.11	4.86	45.40
Fast	700	250	55.00	5.70	2.02	22.00	9.21	2.72	41.65
Enamel, water base (m Roll 1st finish coat	aterial #9)								
Slow	225	300	67.00	11.42	2.73	22.33	6.93	6.95	50.36
Medium	400	288	58.60	8.19	2.36	20.35	7.73	4.64	43.27
Fast	600	275	50.20	6.65	2.36	18.25	8.45	2.50	38.21
Roll 2nd or additional	finish coats								
Slow	275	300	67.00	9.35	2.25	22.33	6.44	6.46	46.83
Medium	450	288	58.60	7.28	2.09	20.35	7.43	4.46	41.61
Fast	650	275	50.20	6.14	2.17	18.25	8.23	2.44	37.23
Enamel, oil base (mate Roll 1st finish coat	rial #10)								
Slow	225	275	159.80	11.42	2.73	58.11	13.73	13.76	99.75
Medium	400	263	139.80	8.19	2.36	53.16	15.93	9.56	89.20
Fast	600	250	119.80	6.65	2.36	47.92	17.65	5.22	79.80

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Roll 2nd or additional	I finish coats	;							
Slow	275	300	159.80	9.35	2.25	53.27	12.32	12.35	89.54
Medium	450	288	139.80	7.28	2.09	48.54	14.48	8.69	81.08
Fast	650	275	119.80	6.14	2.17	43.56	16.08	4.76	72.71
Epoxy coating, 2 part s	system - whit	e (materia	l #52)						
Slow	350	350	255.10	7.34	1.77	72.89	15.58	15.61	113.19
Medium	550	325	223.20	5.95	1.73	68.68	19.09	11.45	106.90
Fast	725	300	191.30	5.50	1.95	63.77	22.08	6.53	99.83
Roll 2nd or additional	l coats								
Slow	425	375	255.10	6.05	1.44	68.03	14.35	14.38	104.25
Medium	600	350	223.20	5.46	1.59	63.77	17.70	10.62	99.14
Fast	775	325	191.30	5.15	1.81	58.86	20.41	6.04	92.27

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Walls, gypsum dryv	wall, skip	trowel o	r sand f	inish, sı	oray, per	100 SF	of wall	area	
Flat latex, water base (r				, ·	3 /1				
Spray 1st coat	,								
Slow	700	275	50.60	3.67	.89	18.40	4.36	4.37	31.69
Medium	800	250	44.30	4.09	1.19	17.72	5.75	3.45	32.20
Fast	900	225	38.00	4.43	1.56	16.89	7.09	2.10	32.07
1 400	000	220	00.00	1.10	1.00	10.00	7.00	2.10	02.01
Spray 2nd coat									
Slow	800	325	50.60	3.21	.77	15.57	3.71	3.72	26.98
Medium	900	300	44.30	3.64	1.05	14.77	4.87	2.92	27.25
Fast	1000	275	38.00	3.99	1.41	13.82	5.96	1.76	26.94
. 6.61		•		0.00			0.00	•	_0.0.
Spray 3rd or additiona	al coats								
Slow	850	325	50.60	3.02	.74	15.57	3.67	3.68	26.68
Medium	950	313	44.30	3.45	.98	14.15	4.65	2.79	26.02
Fast	1050	300	38.00	3.80	1.33	12.67	5.52	1.63	24.95
Sealer (drywall), water l	base (mater	ial #1)							
Spray prime coat	`	,							
Slow	575	275	54.70	4.47	1.08	19.89	4.83	4.84	35.11
Medium	738	250	47.80	4.44	1.30	19.12	6.21	3.73	34.80
Fast	900	225	41.00	4.43	1.56	18.22	7.51	2.22	33.94
	000				1.00				00.01
Sealer (drywall), oil bas	e (material a	# 2)							
Spray prime coat	`	,							
Slow	575	275	73.30	4.47	1.08	26.65	6.12	6.13	44.45
Medium	738	250	64.10	4.44	1.30	25.64	7.84	4.70	43.92
Fast	900	225	55.00	4.43	1.56	24.44	9.43	2.79	42.65
1 401	000	220	00.00	1.10	1.00	2	0.10	2.70	12.00
Enamel, water base (ma	aterial #9)								
Spray 1st finish coat	,								
Slow	500	275	67.00	5.14	1.23	24.36	5.84	5.85	42.42
Medium	675	250	58.60	4.85	1.40	23.44	7.42	4.45	41.56
Fast	850	225	50.20	4.69	1.68	22.31	8.88	2.63	40.19
1 431	000	220	30.20	4.00	1.00	22.01	0.00	2.00	40.10
Spray 2nd or addition	al finish coa	ts							
Slow	525	275	67.00	4.90	1.16	24.36	5.78	5.80	42.00
Medium	700	263	58.60	4.68	1.36	22.28	7.08	4.25	39.65
Fast	900	250	50.20	4.43	1.56	20.08	8.08	2.39	36.54
	000		55.25	0		_3.00	2.00		23.01

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Enamel, oil base (mate	,								
Spray 1st finish coat Slow		250	159.80	E 11	1 22	63.92	13.36	12 20	97.03
Medium	500 675	250		5.14	1.23			13.38	90.99
		238	139.80	4.85	1.40	58.74	16.25	9.75	
Fast	850	225	119.80	4.69	1.68	53.24	18.47	5.46	83.54
Spray 2nd or addition	nal finish coa	nts							
Slow	525	275	159.80	4.90	1.16	58.11	12.20	12.22	88.59
Medium	700	263	139.80	4.68	1.36	53.16	14.80	8.88	82.88
Fast	900	250	119.80	4.43	1.56	47.92	16.71	4.94	75.56

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Walls, gypsum dry	wall. smoo	oth-wall	finish. b	rush. p	er 100 SI	F of wa	II area		
Flat latex, water base (•		,	, p					
Brush 1st coat	,								
Slow	175	325	50.60	14.69	3.51	15.57	6.42	6.43	46.62
Medium	200	313	44.30	16.38	4.73	14.15	8.82	5.29	49.37
Fast	225	300	38.00	17.73	6.24	12.67	11.36	3.36	51.36
. 3.31			00.00		V. <u> </u>			0.00	
Brush 2nd coat									
Slow	225	400	50.60	11.42	2.73	12.65	5.09	5.10	36.99
Medium	250	375	44.30	13.10	3.78	11.81	7.18	4.31	40.18
Fast	275	350	38.00	14.51	5.14	10.86	9.45	2.80	42.76
1 401	2.0	000	00.00		0	10.00	0.10	2.00	.2 0
Brush 3rd or addition	al coats								
Slow	250	425	50.60	10.28	2.47	11.91	4.69	4.70	34.05
Medium	275	400	44.30	11.91	3.45	11.08	6.61	3.96	37.01
Fast	300	375	38.00	13.30	4.68	10.13	8.72	2.58	39.41
. 3.31		0.0	00.00				· · · -		•
Sealer (drywall), water	base (materi	ial #1)							
Brush prime coat	bacc (mater)	iai							
Slow	150	325	54.70	17.13	4.13	16.83	7.23	7.25	52.57
Medium	188	313	47.80	17.42	5.04	15.27	9.43	5.66	52.82
Fast	225	300	41.00	17.73	6.24	13.67	11.67	3.45	52.76
1 401	220	000	11.00	17.70	0.21	10.01	11.07	0.10	02.10
Sealer (drywall), oil bas	se (material #	4 2)							
Brush prime coat	oo (matoriai i	<i>'-</i>)							
Slow	150	350	73.30	17.13	4.13	20.94	8.01	8.03	58.24
Medium	188	338	64.10	17.42	5.04	18.96	10.35	6.21	57.98
Fast	225	325	55.00	17.73	6.24	16.92	12.68	3.75	57.32
i dot	220	020	00.00	17.70	0.24	10.02	12.00	0.70	07.02
Enamel, water base (m	naterial #9)								
Brush 1st finish coat	iatoriai 110)								
Slow	140	350	67.00	18.36	4.40	19.14	7.96	7.98	57.84
Medium	185	325	58.60	17.70	5.14	18.03	10.21	6.13	57.21
Fast	235	300	50.20	16.98	6.02	16.73	12.31	3.64	55.68
i dot	200	000	00.20	10.00	0.02	10.70	12.01	0.04	00.00
Brush 2nd or addition	nal finish coa	te							
Slow	150	350	67.00	17.13	4.13	19.14	7.67	7.69	55.76
Medium	200	333	58.60	16.38	4.73	17.60	9.68	5.81	54.20
Fast	250	315	50.20	15.96	5.63	15.94	11.63	3.44	52.60
i asi	230	313	30.20	13.30	3.03	13.34	11.03	3.44	32.00
Enamel, oil base (mate	rial #10)								
Brush 1st finish coat	11ai # 10)								
Slow	140	350	159.80	18.36	4.40	45.66	13.00	13.03	94.45
Medium	185	338	139.80	17.70	5.14	41.36	16.05	9.63	89.88
Fast	235	325	119.80	16.98	6.02	36.86	18.55	9.63 5.49	83.90
Γαδί	233	323	118.00	10.30	0.02	30.00	10.55	5.48	03.90

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Brush 2nd or addition	nal finish coa	nts							
Slow	150	360	159.80	17.13	4.13	44.39	12.47	12.50	90.62
Medium	200	348	139.80	16.38	4.73	40.17	15.32	9.19	85.79
Fast	250	335	119.80	15.96	5.63	35.76	17.78	5.26	80.39
Stipple finish									
Slow	225			11.42	2.73		2.69	2.70	19.54
Medium	250			13.10	3.78		4.22	2.53	23.63
Fast	275			14.51	5.14		6.09	1.80	27.54
Epoxy coating, 2 part s	system - whit	e (materia	l #52)						
Brush 1st coat									
Slow	225	425	255.10	11.42	2.73	60.02	14.09	14.12	102.38
Medium	250	400	223.20	13.10	3.78	55.80	18.17	10.90	101.75
Fast	275	375	191.30	14.51	5.14	51.01	21.90	6.48	99.04
Brush 2nd or addition	nal coats								
Slow	250	450	255.10	10.28	2.47	56.69	13.19	13.22	95.85
Medium	275	425	223.20	11.91	3.45	52.52	16.97	10.18	95.03
Fast	300	400	191.30	13.30	4.68	47.83	20.40	6.04	92.25

Labor Material Material Labor Labor Material Overhead Profit SF per coverage cost per cost per burden cost per per per pric manhour SF/gallon gallon 100 SF	st per per per per po per po per po per po per po per	cost per 100 SF of wall a 15.57	burden 100 SF	cost per 100 SF	cost per gallon	coverage	SF per	
wanhour SF/gallon gallon 100 SF 100 S	all area 5.57 4.98 4.99 4.15 5.59 3.36	100 SF of wall a 15.57	100 SF	100 SF	gallon	_		
Walls, gypsum drywall, smooth-wall finish, roll, per 100 SF of wall area Flat latex, water base (material #5)	all area 5.57 4.98 4.99 4.15 5.59 3.36	of wall a			-	Oi /gailoii	mamoui	
Flat latex, water base (material #5)	5.57 4.98 4.99 4.15 5.59 3.36	15.57	00 SF o	oll, per	finiah "			
	4.15 5.59 3.36				nnisn, r	oth-wall	ywall, smo	Walls, gypsum dry
	4.15 5.59 3.36				•		(material #5)	Flat latex, water base
	4.15 5.59 3.36						,	Roll 1st coat
Slow 300 325 50.60 8.57 2.04 15.57 4.98 4.99 30	4.15 5.59 3.36		2.04	8.57	50.60	325	300	Slow
		14.15						
Roll 2nd coat								Roll 2nd coat
Slow 375 375 50.60 6.85 1.66 13.49 4.18 4.19 30	3.49 4.18 4.19	13.49	1.66	6.85	50.60	375	375	Slow
Medium 563 363 44.30 5.82 1.69 12.20 4.93 2.96 2								
Fast 750 350 38.00 5.32 1.86 10.86 5.60 1.66 29								
Roll 3rd or additional coats							al coats	Roll 3rd or additional
Slow 450 400 50.60 5.71 1.37 12.65 3.75 3.76 2	2.65 3.75 3.76	12.65	1.37	5.71	50.60	400		
Medium 625 388 44.30 5.24 1.51 11.42 4.54 2.73 25					44.30			
Fast 800 375 38.00 4.99 1.76 10.13 5.23 1.55 23								Fast
Sealer (drywall), water base (material #1) Roll prime coat						rial #1)	er base (mater	` • '
Slow 245 350 54.70 10.49 2.51 15.63 5.44 5.45 39	5.63 5.44 5.45	15.63	2.51	10.49	54.70	350	245	-
Medium 485 325 47.80 6.75 1.95 14.71 5.85 3.51 3		14.71	1.95	6.75	47.80	325	485	Medium
Fast 725 300 41.00 5.50 1.95 13.67 6.54 1.94 29	3.67 6.54 1.94	13.67	1.95	5.50	41.00	300	725	Fast
Sealer (drywall), oil base (material #2) Roll prime coat						#2)	ase (material	` • '
Slow 245 325 73.30 10.49 2.51 22.55 6.76 6.77 49	2.55 6.76 6.77	22.55	2.51	10.49	73.30	325	245	Slow
Medium 485 300 64.10 6.75 1.95 21.37 7.52 4.51 42	1.37 7.52 4.51	21.37	1.95	6.75	64.10	300	485	Medium
Fast 725 275 55.00 5.50 1.95 20.00 8.51 2.52 38	0.00 8.51 2.52	20.00	1.95	5.50	55.00	275	725	Fast
Enamel, water base (material #9) Roll 1st finish coat							(material #9)	
Slow 235 325 67.00 10.94 2.64 20.62 6.50 6.51 4	0.62 6.50 6.51	20.62	2.64	10.94	67.00	325	235	Slow
Medium 438 313 58.60 7.48 2.14 18.72 7.09 4.25 39	3.72 7.09 4.25	18.72	2.14	7.48	58.60	313	438	Medium
Fast 640 300 50.20 6.23 2.19 16.73 7.80 2.31 3	5.73 7.80 2.31	16.73	2.19	6.23	50.20	300	640	Fast
Roll 2nd or additional finish coats							al finish coats	Roll 2nd or additiona
Slow 280 350 67.00 9.18 2.20 19.14 5.80 5.81 42	9.14 5.80 5.81	19.14	2.20	9.18	67.00	350	280	Slow
Medium 465 338 58.60 7.04 2.04 17.34 6.60 3.96 30	7.34 6.60 3.96	17.34	2.04	7.04	58.60	338	465	Medium
Fast 680 325 50.20 5.87 2.07 15.45 7.25 2.14 33	5.45 7.25 2.14	15.45	2.07	5.87	50.20	325	680	Fast
Enamel, oil base (material #10) Roll 1st finish coat							terial #10)	•
Slow 235 300 159.80 10.94 2.64 53.27 12.70 12.73 93	3.27 12.70 12.73	53.27	2.64	10.94	159.80	300	235	Slow
Medium 438 288 139.80 7.48 2.14 48.54 14.55 8.73 8								
Fast 640 275 119.80 6.23 2.19 43.56 16.12 4.77 72								Fast

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Roll 2nd or additiona	I finish coats	;							
Slow	280	325	159.80	9.18	2.20	49.17	11.50	11.53	83.58
Medium	465	313	139.80	7.04	2.04	44.66	13.43	8.06	75.23
Fast	680	300	119.80	5.87	2.07	39.93	14.84	4.39	67.10
Epoxy coating, 2 part s	system - whit	e (materia	l #52)						
Roll 1st coat									
Slow	375	400	255.10	6.85	1.66	63.78	13.73	13.76	99.78
Medium	550	375	223.20	5.95	1.73	59.52	16.80	10.08	94.08
Fast	750	350	191.30	5.32	1.86	54.66	19.18	5.67	86.69
Roll 2nd or additiona	l coats								
Slow	450	425	255.10	5.71	1.37	60.02	12.75	12.78	92.63
Medium	625	400	223.20	5.24	1.51	55.80	15.64	9.38	87.57
Fast	800	375	191.30	4.99	1.76	51.01	17.91	5.30	80.97

	Labor SF per	Material coverage	Material cost per	Labor cost per	Labor burden	Material cost per	Overhead	Profit	Total price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	per 100 SF	per 100 SF	100 SF
					400.0				
Walls, gypsum dryv			finish, s	pray, pe	er 100 SI	of wal	l area		
Flat latex, water base (r	naterial #5)								
Spray 1st coat									
Slow	750	300	50.60	3.43	.81	16.87	4.01	4.02	29.14
Medium	850	275	44.30	3.85	1.13	16.11	5.27	3.16	29.52
Fast	950	250	38.00	4.20	1.47	15.20	6.47	1.91	29.25
Spray 2nd coat									
Slow	850	350	50.60	3.02	.74	14.46	3.46	3.47	25.15
Medium	950	325	44.30	3.45	.98	13.63	4.52	2.71	25.29
Fast	1050	300	38.00	3.80	1.33	12.67	5.52	1.63	24.95
Spray 3rd or additiona	al coats								
Slow	950	375	50.60	2.71	.64	13.49	3.20	3.21	23.25
Medium	1050	350	44.30	3.12	.89	12.66	4.17	2.50	23.34
Fast	1150	325	38.00	3.47	1.23	11.69	5.08	1.50	22.97
0 / -		:-1 44)							
Sealer (drywall), water t	base (mater	iai #1)							
Spray prime coat	600	200	E 4 70	4.20	1.04	18.23	4.47	4.40	32.50
Slow		300	54.70	4.28	1.04		4.47 5.71	4.48	
Medium	775	275	47.80	4.23	1.22	17.38	5.71	3.42	31.96
Fast	950	250	41.00	4.20	1.47	16.40	6.84	2.02	30.93
Sealer (drywall), oil bas	e (material	#2)							
Spray prime coat									
Slow	600	275	73.30	4.28	1.04	26.65	6.07	6.08	44.12
Medium	775	250	64.10	4.23	1.22	25.64	7.77	4.66	43.52
Fast	950	225	55.00	4.20	1.47	24.44	9.34	2.76	42.21
Enamel, water base (ma	aterial #9)								
Spray 1st finish coat									
Slow	525	300	67.00	4.90	1.16	22.33	5.40	5.41	39.20
Medium	713	275	58.60	4.59	1.32	21.31	6.81	4.08	38.11
Fast	900	250	50.20	4.43	1.56	20.08	8.08	2.39	36.54
Spray 2nd or addition	al finish coa	ıts							
Slow	600	300	67.00	4.28	1.04	22.33	5.25	5.26	38.16
Medium	788	288	58.60	4.16	1.20	20.35	6.43	3.86	36.00
Fast	975	275	50.20	4.09	1.47	18.25	7.37	2.18	33.36
		-					-	-	

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Enamel, oil base (mat	,								
Slow	525	275	159.80	4.90	1.16	58.11	12.20	12.22	88.59
Medium	713	263	139.80	4.59	1.32	53.16	14.77	8.86	82.70
Fast	900	250	119.80	4.43	1.56	47.92	16.71	4.94	75.56
Spray 2nd or additio	nal finish coa	ıts							
Slow	600	300	159.80	4.28	1.04	53.27	11.13	11.15	80.87
Medium	788	288	139.80	4.16	1.20	48.54	13.48	8.09	75.47
Fast	975	275	119.80	4.09	1.47	43.56	15.22	4.50	68.84

Walls, plaster, exterior: see Plaster and stucco

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Walls, plaster, inter	ior, medi	um textu	ıre, per [.]	100 SF (of wall ar	ea			
Anti-graffiti stain elimina	tor								
Water base primer an	d sealer (m	aterial #39)						
Roll & brush each co									
Slow	375	425	75.60	6.85	1.66	17.79	4.99	5.00	36.29
Medium	400	400	66.20	8.19	2.36	16.55	6.78	4.07	37.95
Fast	425	375	56.70	9.39	3.30	15.12	8.62	2.55	38.98
Oil base primer and se	ealer (mate	rial #40)							
Roll & brush each co	•	,							
Slow	375	400	81.90	6.85	1.66	20.48	5.50	5.52	40.01
Medium	400	375	71.60	8.19	2.36	19.09	7.41	4.45	41.50
Fast	425	350	61.40	9.39	3.30	17.54	9.37	2.77	42.37
Polyurethane 2 part sy	ystem (mate	erial #41)							
Roll & brush each co	oat								
Slow	325	375	251.60	7.91	1.91	67.09	14.61	14.64	106.16
Medium	350	350	220.20	9.36	2.71	62.91	18.75	11.25	104.98
Fast	375	325	188.70	10.64	3.77	58.06	22.46	6.64	101.57
1 401	0.0	020	100.70	10.01	0	00.00	22.10	0.0 1	101.01

Measurements are based on the square feet of wall coated. Do not deduct for openings less than 100 square feet. These figures assume paint products are being applied over a smooth or medium texture finish. For heights above 8 feet, use the High Time Difficulty Factors on page 139. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor		Overhead	Profit	Total
	SF per manhour	coverage SF/gallon	cost per gallon	cost per 100 SF	burden 100 SF	cost per 100 SF	per 100 SF	per 100 SF	price per 100 SF
Walls, plaster, inter	ior, medi	um textu	ıre, brus	sh, per 1	100 SF of	wall ar	ea		
Flat latex, water base (r	•		-,	, 1 -					
Brush 1st coat									
Slow	125	300	50.60	20.56	4.94	16.87	8.05	8.07	58.49
Medium	150	288	44.30	21.83	6.32	15.38	10.88	6.53	60.94
Fast	175	275	38.00	22.80	8.02	13.82	13.85	4.10	62.59
Brush 2nd coat									
Slow	150	325	50.60	17.13	4.13	15.57	6.99	7.01	50.83
Medium	168	313	44.30	19.49	5.62	14.15	9.82	5.89	54.97
Fast	185	300	38.00	21.57	7.63	12.67	12.97	3.84	58.68
Brush 3rd or additiona	al coats								
Slow	160	350	50.60	16.06	3.86	14.46	6.53	6.54	47.45
Medium	185	338	44.30	17.70	5.14	13.11	8.98	5.39	50.32
Fast	210	325	38.00	19.00	6.69	11.69	11.59	3.43	52.40
Enamel, water base (ma	aterial #9)								
Brush 1st finish coat									
Slow	100	300	67.00	25.70	6.17	22.33	10.30	10.32	74.82
Medium	125	288	58.60	26.20	7.57	20.35	13.53	8.12	75.77
Fast	150	275	50.20	26.60	9.40	18.25	16.81	4.97	76.03
Brush 2nd finish coat									
Slow	125	325	67.00	20.56	4.94	20.62	8.76	8.78	63.66
Medium	143	313	58.60	22.90	6.60	18.72	12.06	7.24	67.52
Fast	160	300	50.20	24.94	8.80	16.73	15.65	4.63	70.75
Brush 3rd or additiona	al finish coa	ts							
Slow	135	350	67.00	19.04	4.58	19.14	8.12	8.14	59.02
Medium	160	338	58.60	20.47	5.91	17.34	10.93	6.56	61.21
Fast	185	325	50.20	21.57	7.63	15.45	13.84	4.09	62.58
Enamel, oil base (mater	rial #10)								
Brush 1st finish coat									
Slow	100	325	159.80	25.70	6.17	49.17	15.40	15.43	111.87
Medium	125	313	139.80	26.20	7.57	44.66	19.61	11.76	109.80
Fast	150	300	119.80	26.60	9.40	39.93	23.54	6.96	106.43
Brush 2nd finish coat									
Slow	125	400	159.80	20.56	4.94	39.95	12.43	12.46	90.34
Medium	143	375	139.80	22.90	6.60	37.28	16.70	10.02	93.50
Fast	160	350	119.80	24.94	8.80	34.23	21.07	6.23	95.27

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Brush 3rd or additiona	al finish coa	ts							
Slow	135	425	159.80	19.04	4.58	37.60	11.63	11.65	84.50
Medium	160	400	139.80	20.47	5.91	34.95	15.34	9.20	85.87
Fast	185	375	119.80	21.57	7.63	31.95	18.95	5.61	85.71
Stipple finish									
Slow	125			20.56	4.94		4.84	4.85	35.19
Medium	143			22.90	6.60		7.38	4.43	41.31
Fast	160			24.94	8.80		10.46	3.09	47.29
Epoxy coating, 2 part sy Brush 1st coat	/stem - whit	e (material	#52)						
Slow	150	400	255.10	17.13	4.13	63.78	16.15	16.19	117.38
Medium	165	388	223.20	19.85	5.73	57.53	20.78	12.47	116.36
Fast	185	375	191.30	21.57	7.63	51.01	24.86	7.35	112.42
Brush 2nd or addition	al coats								
Slow	160	425	255.10	16.06	3.86	60.02	15.19	15.22	110.35
Medium	185	413	223.20	17.70	5.14	54.04	19.22	11.53	107.63
Fast	210	400	191.30	19.00	6.69	47.83	22.80	6.74	103.06
Glazing & mottling over Brush each coat	enamel (m	aterial #16))						
Slow	50	900	89.50	51.40	12.34	9.94	14.00	14.03	101.71
Medium	65	800	78.30	50.38	14.54	9.79	18.68	11.21	104.60
Fast	80	700	67.10	49.88	17.60	9.59	23.89	7.07	108.03
Stipple									
Slow	100			25.70	6.17		6.06	6.07	44.00
Medium	113			28.98	8.38		9.34	5.60	52.30
Fast	125			31.92	11.26		13.39	3.96	60.53

	Labor SF per	Material coverage SF/gallon	Material cost per	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per	Total price per 100 SF
	manhour		gallon					100 3F	100 3F
Walls, plaster, inter	-		ıre, roll,	per 100) SF of wa	all area			
Flat latex, water base (r Roll 1st coat	nateriai #5)								
Slow	225	250	50.60	11.42	2.73	20.24	6.54	6.55	47.48
Medium	438	238	44.30	7.48	2.14	18.61	7.06	4.24	39.53
Fast	650	225	38.00	6.14	2.17	16.89	7.81	2.31	35.32
Roll 2nd coat									
Slow	250	300	50.60	10.28	2.47	16.87	5.63	5.64	40.89
Medium	463	288	44.30	7.07	2.05	15.38	6.12	3.67	34.29
Fast	675	275	38.00	5.91	2.08	13.82	6.76	2.00	30.57
Roll 3rd or additional	coats								
Slow	275	325	50.60	9.35	2.25	15.57	5.16	5.17	37.50
Medium	500	313	44.30	6.55	1.89	14.15	5.65	3.39	31.63
Fast	725	300	38.00	5.50	1.95	12.67	6.23	1.84	28.19
Enamel, water base (ma	aterial #9)								
Slow	200	250	67.00	12.85	3.09	26.80	8.12	8.14	59.00
Medium	413	238	58.60	7.93	2.28	24.62	8.71	5.23	48.77
Fast	625	225	50.20	6.38	2.26	22.31	9.59	2.84	43.38
Roll 2nd finish coat									
Slow	225	300	67.00	11.42	2.73	22.33	6.93	6.95	50.36
Medium	438	288	58.60	7.48	2.14	20.35	7.50	4.50	41.97
Fast	650	275	50.20	6.14	2.17	18.25	8.23	2.44	37.23
Roll 3rd or additional	finish coats								
Slow	250	325	67.00	10.28	2.47	20.62	6.34	6.35	46.06
Medium	475	313	58.60	6.89	2.02	18.72	6.90	4.14	38.67
Fast	700	300	50.20	5.70	2.02	16.73	7.58	2.24	34.27
Enamel, oil base (mater Roll 1st finish coat	rial #10)								
Slow	200	275	159.80	12.85	3.09	58.11	14.07	14.10	102.22
Medium	413	263	139.80	7.93	2.28	53.16	15.85	9.51	88.73
Fast	625	250	119.80	6.38	2.26	47.92	17.53	5.19	79.28
Roll 2nd finish coat	005	250	1EO 00	14 40	0.70	AE 00	14.07	11.00	00.57
Slow	225 438	350 325	159.80 139.80	11.42 7.48	2.73 2.14	45.66 43.02	11.37 13.17	11.39 7.90	82.57 73.71
Medium Fast	438 650	325 300	119.80	6.14	2.14 2.17	39.93	13.17	7.90 4.42	67.61
ı aət	000	300	113.00	0.14	4.11	JJ.JJ	17.33	7.42	07.01

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Roll 3rd or additional	finish coats								
Slow	250	375	159.80	10.28	2.47	42.61	10.52	10.54	76.42
Medium	475	350	139.80	6.89	2.02	39.94	12.21	7.32	68.38
Fast	700	325	119.80	5.70	2.02	36.86	13.82	4.09	62.49
Epoxy coating, 2 part system - white (material #52) Roll 1st coat									
Slow	250	350	255.10	10.28	2.47	72.89	16.27	16.31	118.22
Medium	463	335	223.20	7.07	2.05	66.63	18.94	11.36	106.05
Fast	675	320	191.30	5.91	2.08	59.78	21.01	6.22	95.00
Roll 2nd or additional	coats								
Slow	275	400	255.10	9.35	2.25	63.78	14.32	14.35	104.05
Medium	500	375	223.20	6.55	1.89	59.52	16.99	10.19	95.14
Fast	725	350	191.30	5.50	1.95	54.66	19.25	5.69	87.05

	Labor SF per	Material coverage	Material cost per	Labor cost per	Labor burden	cost per	Overhead per	Profit per	Total price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Walls, plaster, inter	ior, medi	um textu	ıre, spra	y, per 1	00 SF of	wall ar	ea		
Flat latex, water base (n	material #5)								
Spray 1st coat									
Slow	475	350	50.60	5.41	1.31	14.46	4.02	4.03	29.23
Medium	600	313	44.30	5.46	1.59	14.15	5.30	3.18	29.68
Fast	725	275	38.00	5.50	1.95	13.82	6.59	1.95	29.81
Spray 2nd coat									
Slow	525	400	50.60	4.90	1.16	12.65	3.56	3.57	25.84
Medium	675	350	44.30	4.85	1.40	12.66	4.73	2.84	26.48
Fast	825	300	38.00	4.84	1.69	12.67	5.96	1.76	26.92
Spray 3rd or additiona	al coats								
Slow	575	450	50.60	4.47	1.08	11.24	3.19	3.20	23.18
Medium	750	388	44.30	4.37	1.24	11.42	4.26	2.56	23.85
Fast	925	325	38.00	4.31	1.52	11.69	5.43	1.61	24.56
Enamel, water base (ma Spray 1st finish coat	,								
Slow	450	350	67.00	5.71	1.37	19.14	4.98	4.99	36.19
Medium	575	313	58.60	5.70	1.64	18.72	6.52	3.91	36.49
Fast	700	275	50.20	5.70	2.02	18.25	8.05	2.38	36.40
Spray 2nd finish coat									
Slow	500	400	67.00	5.14	1.23	16.75	4.39	4.40	31.91
Medium	650	350	58.60	5.04	1.46	16.74	5.81	3.49	32.54
Fast	800	300	50.20	4.99	1.76	16.73	7.28	2.15	32.91
Spray 3rd or additiona	al finish coat	ts							
Slow	550	450	67.00	4.67	1.13	14.89	3.93	3.94	28.56
Medium	750	388	58.60	4.37	1.24	15.10	5.18	3.11	29.00
Fast	900	325	50.20	4.43	1.56	15.45	6.65	1.97	30.06
Enamel, oil base (mater Spray 1st finish coat	rial #10)								
Slow	450	400	159.80	5.71	1.37	39.95	8.94	8.96	64.93
Medium	575	363	139.80	5.70	1.64	38.51	11.47	6.88	64.20
Fast	700	325	119.80	5.70	2.02	36.86	13.82	4.09	62.49
Spray 2nd finish coat	500	405	450.00	5 4 4	4.00	07.00	0.05	0.07	00.00
Slow	500	425	159.80	5.14	1.23	37.60	8.35	8.37	60.69
Medium	650	388	139.80	5.04	1.46	36.03	10.63	6.38	59.54
Fast	800	350	119.80	4.99	1.76	34.23	12.70	3.76	57.44

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Spray 3rd or additional finish coats									
Slow	550	450	159.80	4.67	1.13	35.51	7.85	7.86	57.02
Medium	725	400	139.80	4.52	1.30	34.95	10.20	6.12	57.09
Fast	900	375	119.80	4.43	1.56	31.95	11.76	3.48	53.18
Epoxy coating, 2 part system - white (material #52)									
Spray 1st coat Slow	525	325	255.10	4.90	1.16	78.49	16.07	16.10	116.72
Medium	675	300	223.20	4.85	1.40	74.40	20.16	12.10	112.91
Fast	825	275	191.30	4.84	1.69	69.56	23.59	6.98	106.66
Spray 2nd or additional coats									
Slow	575	350	255.10	4.47	1.08	72.89	14.90	14.93	108.27
Medium	725	325	223.20	4.52	1.30	68.68	18.63	11.18	104.31
Fast	875	300	191.30	4.56	1.59	63.77	21.68	6.41	98.01

Measurements are based on the square feet of wall coated. Do not deduct for openings less than 100 square feet. These figures assume paint products are being applied over a smooth or medium texture finish. For heights above 8 feet, use the High Time Difficulty Factors on page 139. These figures include spraying at corners when all walls are the same color, and at ceiling-to-wall intersection when ceilings are the same color. ADD for cutting-in at ceilings and protecting adjacent surfaces from overspray if they're a different color than the walls, or at corners where walls in the same room are painted different colors. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
	mannoui	Si /gailoii	gallon	100 31	100 31	100 31	100 31	100 31	100 31
Walls, plaster, inte	rior, rougl	n texture	, per 10	0 SF of	wall area	1			
Anti-graffiti stain elimir	nator								
Water base primer a	nd sealer (m	aterial #39)						
Roll & brush each	coat		•						
Slow	350	400	75.60	7.34	1.77	18.90	5.32	5.33	38.66
Medium	375	375	66.20	8.73	2.54	17.65	7.23	4.34	40.49
Fast	400	350	56.70	9.98	3.52	16.20	9.21	2.72	41.63
Oil base primer and	sealer (mate	rial #40)							
•	•	iai #4 0)							
Roll & brush each									
Slow	350	375	81.90	7.34	1.77	21.84	5.88	5.89	42.72
Medium	375	350	71.60	8.73	2.54	20.46	7.93	4.76	44.42
Fast	400	325	61.40	9.98	3.52	18.89	10.04	2.97	45.40
Polyurethane 2 part	system (mate	erial #41)							
Roll & brush each	coat	•							
Slow	300	350	251.60	8.57	2.04	71.89	15.68	15.71	113.89
Medium	325	325	220.20	10.08	2.92	67.75	20.19	12.11	113.05
Fast	350	300	188.70	11.40	4.04	62.90	24.28	7.18	109.80
i asi	330	300	100.70	11.70	7.04	02.30	27.20	7.10	103.00

Measurements are based on the square feet of wall coated. Do not deduct for openings less than 100 square feet. These figures assume paint products are being applied over a rough finish, sand finish, or orange peel texture finish. For heights above 8 feet, use the High Time Difficulty Factors on page 139. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor SF per	Material coverage	Material cost per	Labor cost per	Labor burden	Material cost per	Overhead per	Profit per	Total price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Walls, plaster, interi	or, rougl	h texture	, brush,	per 100	SF of w	all area	1		
Flat latex, water base (m				•					
Brush 1st coat									
Slow	115	300	50.60	22.35	5.38	16.87	8.47	8.49	61.56
Medium	140	275	44.30	23.39	6.75	16.11	11.57	6.94	64.76
Fast	165	250	38.00	24.18	8.53	15.20	14.86	4.39	67.16
Brush 2nd coat									
Slow	125	325	50.60	20.56	4.94	15.57	7.80	7.82	56.69
Medium	153	300	44.30	21.41	6.20	14.77	10.59	6.36	59.33
Fast	180	275	38.00	22.17	7.84	13.82	13.58	4.02	61.43
Brush 3rd or additiona	l coats								
Slow	135	350	50.60	19.04	4.58	14.46	7.23	7.25	52.56
Medium	168	325	44.30	19.49	5.62	13.63	9.69	5.81	54.24
Fast	200	300	38.00	19.95	7.04	12.67	12.29	3.64	55.59
Enamel, water base (ma	iterial #9)								
Brush 1st finish coat									
Slow	100	300	67.00	25.70	6.17	22.33	10.30	10.32	74.82
Medium	125	275	58.60	26.20	7.57	21.31	13.77	8.26	77.11
Fast	150	250	50.20	26.60	9.40	20.08	17.38	5.14	78.60
Brush 2nd finish coat									
Slow	115	325	67.00	22.35	5.38	20.62	9.18	9.20	66.73
Medium	140	300	58.60	23.39	6.75	19.53	12.42	7.45	69.54
Fast	165	275	50.20	24.18	8.53	18.25	15.80	4.67	71.43
Brush 3rd or additiona	I finish coat	ts							
Slow	125	350	67.00	20.56	4.94	19.14	8.48	8.50	61.62
Medium	160	325	58.60	20.47	5.91	18.03	11.11	6.66	62.18
Fast	185	300	50.20	21.57	7.63	16.73	14.23	4.21	64.37
Enamel, oil base (materi	al #10)								
Brush 1st finish coat	,								
Slow	100	300	159.80	25.70	6.17	53.27	16.18	16.21	117.53
Medium	125	288	139.80	26.20	7.57	48.54	20.58	12.35	115.24
Fast	150	275	119.80	26.60	9.40	43.56	24.66	7.29	111.51
Brush 2nd finish coat									
Slow	115	375	159.80	22.35	5.38	42.61	13.36	13.39	97.09
Medium	140	350	139.80	23.39	6.75	39.94	17.52	10.51	98.11
Fast	165	325	119.80	24.18	8.53	36.86	21.57	6.38	97.52

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Brush 3rd or addition	nal finish coa	ts							
Slow	125	400	159.80	20.56	4.94	39.95	12.43	12.46	90.34
Medium	160	375	139.80	20.47	5.91	37.28	15.92	9.55	89.13
Fast	185	350	119.80	21.57	7.63	34.23	19.66	5.81	88.90
Epoxy coating, 2 part	system - whit	te (material	#52)						
Brush 1st coat		•	,						
Slow	125	375	255.10	20.56	4.94	68.03	17.77	17.81	129.11
Medium	160	363	223.20	20.47	5.91	61.49	21.97	13.18	123.02
Fast	180	350	191.30	22.17	7.84	54.66	26.24	7.76	118.67
Brush 2nd or additio	nal coats								
Slow	135	400	255.10	19.04	4.58	63.78	16.60	16.64	120.64
Medium	175	388	223.20	18.71	5.39	57.53	20.41	12.25	114.29
Fast	200	375	191.30	19.95	7.04	51.01	24.18	7.15	109.33
Glazing & mottling ove	er enamel (m	aterial #16)						
Brush each coat	,								
Slow	40	875	89.50	64.25	15.43	10.23	17.08	17.12	124.11
Medium	50	838	78.30	65.50	18.92	9.34	23.44	14.07	131.27
Fast	60	800	67.10	66.50	23.48	8.39	30.49	9.02	137.88
Stipple									
Slow	90			28.56	6.85		6.73	6.74	48.88
Medium	103			31.80	9.19		10.25	6.15	57.39
Fast	115			34.70	12.26		14.55	4.31	65.82

Measurements are based on the square feet of wall coated. Do not deduct for openings less than 100 square feet. These figures assume paint products are being applied over a rough finish. For heights above 8 feet, use the High Time Difficulty Factors on page 139. These figures include brushing-in at corners when all walls are the same color, and at ceilings that are the same color or finished with acoustic spray-on texture. ADD for cutting-in at ceilings if they're a different color than the walls, or at corners where walls in the same room are painted different colors. Do not include cutting-in time for ceilings unless you're only painting the ceilings, not the walls. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor SF per	Material coverage	Material cost per	Labor cost per	Labor burden	Material cost per	Overhead per	Profit per	Total price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Walls, plaster, inter	ior, roug	h texture	, roll, pe	er 100 S	F of wall	area			
Flat latex, water base (ı	material #5)								
Roll 1st coat									
Slow	200	250	50.60	12.85	3.09	20.24	6.87	6.89	49.94
Medium	413	238	44.30	7.93	2.28	18.61	7.21	4.32	40.35
Fast	625	225	38.00	6.38	2.26	16.89	7.91	2.34	35.78
Roll 2nd coat									
Slow	225	300	50.60	11.42	2.73	16.87	5.90	5.91	42.83
Medium	438	288	44.30	7.48	2.14	15.38	4.75	4.76	34.51
Fast	650	275	38.00	6.14	2.17	13.82	6.86	2.03	31.02
Roll 3rd or additional	coats								
Slow	250	325	50.60	10.28	2.47	15.57	5.38	5.39	39.09
Medium	463	313	44.30	7.07	2.05	14.15	5.82	3.49	32.58
Fast	675	300	38.00	5.91	2.08	12.67	6.41	1.90	28.97
Enamel, water base (m	aterial #9)								
Roll 1st finish coat	4==	050	o - 00	44.00	0.54				00.40
Slow	175	250	67.00	14.69	3.51	26.80	8.55	8.57	62.12
Medium	388	238	58.60	8.44	2.45	24.62	8.88	5.33	49.72
Fast	600	225	50.20	6.65	2.36	22.31	9.71	2.87	43.90
Roll 2nd finish coat									
Slow	200	325	67.00	12.85	3.09	20.62	6.94	6.96	50.46
Medium	413	313	58.60	7.93	2.28	18.72	7.24	4.34	40.51
Fast	625	300	50.20	6.38	2.26	16.73	7.86	2.33	35.56
Roll 3rd or additional	finish coats								
Slow	225	325	67.00	11.42	2.73	20.62	6.61	6.62	48.00
Medium	438	313	58.60	7.48	2.14	18.72	7.09	4.25	39.68
Fast	650	300	50.20	6.14	2.17	16.73	7.76	2.30	35.10
Enamel, oil base (mate Roll 1st finish coat	rial #10)								
Slow	175	300	159.80	14.69	3.51	53.27	13.58	13.61	98.66
Medium	388	288	139.80	8.44	2.45	48.54	14.86	8.91	83.20
Fast	600	275	119.80	6.65	2.36	43.56	16.29	4.82	73.68
Roll 2nd finish coat									
Slow	200	350	159.80	12.85	3.09	45.66	11.70	11.73	85.03
Medium	413	325	139.80	7.93	2.28	43.02	13.31	7.99	74.53
Fast	625	300	119.80	6.38	2.26	39.93	15.05	4.45	68.07

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Roll 3rd or additional	finish coats								
Slow	225	375	159.80	11.42	2.73	42.61	10.79	10.81	78.36
Medium	438	350	139.80	7.48	2.14	39.94	12.40	7.44	69.40
Fast	650	325	119.80	6.14	2.17	36.86	14.00	4.14	63.31
Epoxy coating, 2 part s	svstem - whit	te (materia	l #52)						
Roll 1st coat	,		,						
Slow	225	350	255.10	11.42	2.73	72.89	16.54	16.57	120.15
Medium	438	325	223.20	7.48	2.14	68.68	19.58	11.75	109.63
Fast	650	300	191.30	6.14	2.17	63.77	22.34	6.61	101.03
Roll 2nd or additiona	l coats								
Slow	250	400	255.10	10.28	2.47	63.78	14.54	14.57	105.64
Medium	463	375	223.20	7.07	2.05	59.52	17.16	10.29	96.09
Fast	675	350	191.30	5.91	2.08	54.66	19.42	5.75	87.82
	0.0					2 0	. 3	3	3

Measurements are based on the square feet of wall coated. Do not deduct for openings less than 100 square feet. These figures assume paint products are being applied over a rough finish. For heights above 8 feet, use the High Time Difficulty Factors on page 139. These figures include brushing-in at corners when all walls are the same color, and at ceilings that are the same color or finished with acoustic spray-on texture. ADD for cutting-in at ceilings if they're a different color than the walls, or at corners where walls in the same room are painted different colors. Do not include cutting-in time for ceilings unless you're only painting the ceilings, not the walls. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor SF per	Material coverage	Material cost per	Labor cost per	Labor burden	Material cost per	Overhead per	Profit per	Total price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Walls, plaster, interi	or, rougl	h texture	, spray,	per 100	SF of w	all area	ı		
Flat latex, water base (m	_			•					
Spray 1st coat									
Slow	500	325	50.60	5.14	1.23	15.57	4.17	4.18	30.29
Medium	600	288	44.30	5.46	1.59	15.38	5.61	3.36	31.40
Fast	700	250	38.00	5.70	2.02	15.20	7.10	2.10	32.12
Spray 2nd coat									
Slow	600	400	50.60	4.28	1.04	12.65	3.41	3.42	24.80
Medium	700	350	44.30	4.68	1.36	12.66	4.67	2.80	26.17
Fast	800	300	38.00	4.99	1.76	12.67	6.02	1.78	27.22
Spray 3rd or additiona	l coats								
Slow	700	425	50.60	3.67	.89	11.91	3.13	3.13	22.73
Medium	800	375	44.30	4.09	1.19	11.81	4.27	2.56	23.92
Fast	900	325	38.00	4.43	1.56	11.69	5.48	1.62	24.78
Enamel, water base (ma	iterial #9)								
Spray 1st finish coat	450	005	07.00	F 74	4.07	00.00	5.00	5 0 7	00.00
Slow	450	325	67.00	5.71	1.37	20.62	5.26	5.27	38.23
Medium Fast	550 650	288 250	58.60 50.20	5.95 6.14	1.73 2.17	20.35 20.08	7.01 8.80	4.20 2.60	39.24 39.79
Spray 2nd finish coat									
Slow	550	400	67.00	4.67	1.13	16.75	4.28	4.29	31.12
Medium	650	350	58.60	5.04	1.46	16.74	5.81	3.49	32.54
Fast	750	300	50.20	5.32	1.86	16.73	7.42	2.19	33.52
Spray 3rd or additiona	l finish coat	ts							
Slow	650	425	67.00	3.95	.96	15.76	3.93	3.93	28.53
Medium	750	375	58.60	4.37	1.24	15.63	5.32	3.19	29.75
Fast	850	325	50.20	4.69	1.68	15.45	6.76	2.00	30.58
Enamel, oil base (materi	ial #10)								
Spray 1st finish coat									
Slow	450	325	159.80	5.71	1.37	49.17	10.69	10.71	77.65
Medium	550	300	139.80	5.95	1.73	46.60	13.57	8.14	75.99
Fast	650	275	119.80	6.14	2.17	43.56	16.08	4.76	72.71
Spray 2nd finish coat									
Slow	550	400	159.80	4.67	1.13	39.95	8.69	8.71	63.15
Medium	650	362	139.80	5.04	1.46	38.62	11.28	6.77	63.17
Fast	750	325	119.80	5.32	1.86	36.86	13.66	4.04	61.74

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Spray 3rd or addition	al finish coa	ts							
Slow	650	425	159.80	3.95	.96	37.60	8.08	8.09	58.68
Medium	750	388	139.80	4.37	1.24	36.03	10.42	6.25	58.31
Fast	850	350	119.80	4.69	1.68	34.23	12.58	3.72	56.90
Epoxy coating, 2 part s Spray 1st coat	ystem - whit	e (materia	l #52)						
Slow	525	325	255.10	4.90	1.16	78.49	16.07	16.10	116.72
Medium	663	313	223.20	4.94	1.43	71.31	19.42	11.65	108.75
Fast	800	300	191.30	4.99	1.76	63.77	21.86	6.47	98.85
Spray 2nd or addition	nal coats								
Slow	575	375	255.10	4.47	1.08	68.03	13.98	14.01	101.57
Medium	713	363	223.20	4.59	1.32	61.49	16.85	10.11	94.36
Fast	850	350	191.30	4.69	1.68	54.66	18.91	5.59	85.53

Measurements are based on the square feet of wall coated. Do not deduct for openings less than 100 square feet. These figures assume paint products are being applied over a rough finish. For heights above 8 feet, use the High Time Difficulty Factors on page 139. These figures include spraying at corners when all walls are the same color, and at ceiling-to-wall intersection when ceilings are the same color. ADD for cutting-in at ceilings and protecting adjacent surfaces from overspray if they're a different color than the walls, or at corners where walls in the same room are painted different colors. Do not include cutting-in time for ceilings unless you're only painting the ceilings, not the walls. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Walls, plaster, inte	rior, smod	th finish	, per 10	0 SF of	wall area	a			
Anti-graffiti stain elimin	ator								
Water base primer a	nd sealer (m	aterial #39))						
Roll & brush each	coat								
Slow	375	425	75.60	6.85	1.66	17.79	4.99	5.00	36.29
Medium	400	400	66.20	8.19	2.36	16.55	6.78	4.07	37.95
Fast	425	375	56.70	9.39	3.30	15.12	8.62	2.55	38.98
Oil base primer and	sealer (mate	rial #40)							
Roll & brush each	coat								
Slow	375	400	81.90	6.85	1.66	20.48	5.50	5.52	40.01
Medium	400	375	71.60	8.19	2.36	19.09	7.41	4.45	41.50
Fast	425	350	61.40	9.39	3.30	17.54	9.37	2.77	42.37
Polyurethane 2 part s	system (mate	erial #41)							
Roll & brush each	• ,	,							
Slow	325	375	251.60	7.91	1.91	67.09	14.61	14.64	106.16
Medium	350	350	220.20	9.36	2.71	62.91	18.75	11.25	104.98
Fast	375	325	188.70	10.64	3.77	58.06	22.46	6.64	101.57

Measurements are based on the square feet of wall coated. Do not deduct for openings less than 100 square feet. These figures assume paint products are being applied over a smooth finish. For heights above 8 feet, use the High Time Difficulty Factors on page 139. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor		Overhead	Profit	Total
	SF per manhour	coverage SF/gallon	cost per gallon	cost per 100 SF	burden 100 SF	cost per 100 SF	per 100 SF	per 100 SF	price per 100 SF
Walls, plaster, interi	or, smod	oth finish	ı, brush.	per 10	0 SF of w	all area	3 3		
Flat latex, water base (m	-		,	•					
Brush 1st coat									
Slow	150	350	50.60	17.13	4.13	14.46	6.78	6.80	49.30
Medium	175	325	44.30	18.71	5.39	13.63	9.44	5.66	52.83
Fast	200	300	38.00	19.95	7.04	12.67	12.29	3.64	55.59
Brush 2nd coat									
Slow	175	375	50.60	14.69	3.51	13.49	6.02	6.04	43.75
Medium	200	350	44.30	16.38	4.73	12.66	8.44	5.07	47.28
Fast	225	325	38.00	17.73	6.24	11.69	11.06	3.27	49.99
Brush 3rd or additional	l coats								
Slow	200	400	50.60	12.85	3.09	12.65	5.43	5.44	39.46
Medium	225	375	44.30	14.56	4.18	11.81	7.65	4.59	42.79
Fast	250	350	38.00	15.96	5.63	10.86	10.06	2.98	45.49
Enamel, water base (ma	terial #9)								
Brush 1st finish coat									
Slow	125	350	67.00	20.56	4.94	19.14	8.48	8.50	61.62
Medium	163	325	58.60	20.09	5.78	18.03	10.98	6.59	61.47
Fast	200	300	50.20	19.95	7.04	16.73	13.55	4.01	61.28
Brush 2nd finish coat									
Slow	150	375	67.00	17.13	4.13	17.87	7.43	7.45	54.01
Medium	175	350	58.60	18.71	5.39	16.74	10.22	6.13	57.19
Fast	200	325	50.20	19.95	7.04	15.45	13.16	3.89	59.49
Brush 3rd or additional	l finish coa	ts							
Slow	175	400	67.00	14.69	3.51	16.75	6.64	6.66	48.25
Medium	200	375	58.60	16.38	4.73	15.63	9.19	5.51	51.44
Fast	225	350	50.20	17.73	6.24	14.34	11.88	3.51	53.70
Enamel, oil base (materi	al #10)								
Brush 1st finish coat									
Slow	125	400	159.80	20.56	4.94	39.95	12.43	12.46	90.34
Medium	163	375	139.80	20.09	5.78	37.28	15.80	9.48	88.43
Fast	200	350	119.80	19.95	7.04	34.23	18.98	5.61	85.81
Brush 2nd finish coat									
Slow	150	425	159.80	17.13	4.13	37.60	11.18	11.20	81.24
Medium	175	400	139.80	18.71	5.39	34.95	14.77	8.86	82.68
Fast	200	375	119.80	19.95	7.04	31.95	18.27	5.40	82.61

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Brush 3rd or additio	nal finish coa	ts							
Slow	175	450	159.80	14.69	3.51	35.51	10.21	10.23	74.15
Medium	200	425	139.80	16.38	4.73	32.89	13.50	8.10	75.60
Fast	225	400	119.80	17.73	6.24	29.95	16.72	4.95	75.59
Epoxy coating, 2 part	system - whit	te (material	#52)						
Brush 1st coat	•	•	,						
Slow	175	400	255.10	14.69	3.51	63.78	15.58	15.61	113.17
Medium	200	388	223.20	16.38	4.73	57.53	19.66	11.80	110.10
Fast	225	375	191.30	17.73	6.24	51.01	23.25	6.88	105.11
Brush 2nd or addition	onal coats								
Slow	200	425	255.10	12.85	3.09	60.02	14.43	14.46	104.85
Medium	225	413	223.20	14.56	4.18	54.04	18.20	10.92	101.90
Fast	250	400	191.30	15.96	5.63	47.83	21.52	6.37	97.31
Glazing & mottling over	er enamel (m	aterial #16)						
Brush each coat									
Slow	75	900	89.50	34.27	8.21	9.94	9.96	9.98	72.36
Medium	98	850	78.30	33.42	9.63	9.21	13.07	7.84	73.17
Fast	120	800	67.10	33.25	11.72	8.39	16.55	4.90	74.81
Stipple finish									
Slow	100			25.70	6.17		6.06	6.07	44.00
Medium	123			26.63	7.69		8.58	5.15	48.05
Fast	135			29.56	10.44		12.40	3.67	56.07

Measurements are based on the square feet of wall coated. Do not deduct for openings less than 100 square feet. These figures assume paint products are being applied over a smooth finish. For heights above 8 feet, use the High Time Difficulty Factors on page 139. These figures include brushing-in at corners when all walls are the same color, and at ceilings that are the same color or finished with acoustic spray-on texture. ADD for cutting-in at ceilings if they're a different color than the walls, or at corners where walls in the same room are painted different colors. Do not include cutting-in time for ceilings unless you're only painting the ceilings, not the walls. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor		Overhead	Profit	Total
	SF per manhour	coverage SF/gallon	cost per gallon	cost per 100 SF	burden 100 SF	cost per 100 SF	per 100 SF	per 100 SF	price per 100 SF
Walls, plaster, inte	rior smo	oth finish	roll p	er 100 S	F of wal	l area			
Flat latex, water base	•		i, ioii, p	C. 100 C	o wai	i ui cu			
Roll 1st coat	(,							
Slow	260	350	50.60	9.88	2.39	14.46	5.07	5.08	36.88
Medium	430	325	44.30	7.62	2.21	13.63	5.86	3.52	32.84
Fast	640	300	38.00	6.23	2.19	12.67	6.54	1.93	29.56
Roll 2nd coat									
Slow	300	375	50.60	8.57	2.04	13.49	4.58	4.59	33.27
Medium	488	350	44.30	6.71	1.94	12.66	5.33	3.20	29.84
Fast	675	325	38.00	5.91	2.08	11.69	6.10	1.81	27.59
Roll 3rd or additional	l coats								
Slow	325	400	50.60	7.91	1.91	12.65	4.27	4.28	31.02
Medium	513	375	44.30	6.38	1.85	11.81	5.01	3.00	28.05
Fast	700	350	38.00	5.70	2.02	10.86	5.76	1.70	26.04
Enamel, water base (n	naterial #9)								
Roll 1st finish coat									
Slow	235	350	67.00	10.94	2.64	19.14	6.21	6.23	45.16
Medium	423	325	58.60	7.74	2.22	18.03	7.00	4.20	39.19
Fast	615	300	50.20	6.49	2.31	16.73	7.91	2.34	35.78
Roll 2nd finish coat									
Slow	275	375	67.00	9.35	2.25	17.87	5.60	5.61	40.68
Medium	453	350	58.60	7.23	2.10	16.74	6.52	3.91	36.50
Fast	630	325	50.20	6.33	2.25	15.45	7.44	2.20	33.67
Roll 3rd or additional									
Slow	300	400	67.00	8.57	2.04	16.75	5.20	5.21	37.77
Medium	475	375	58.60	6.89	2.02	15.63	6.13	3.68	34.35
Fast	650	350	50.20	6.14	2.17	14.34	7.02	2.08	31.75
Enamel, oil base (mate	erial #10)								
Roll 1st finish coat	005	075	450.00	40.04	0.04	40.04	40.07	40.70	77.50
Slow	235	375	159.80	10.94	2.64	42.61	10.67	10.70	77.56
Medium Fast	423 615	350 325	139.80 119.80	7.74 6.49	2.22 2.31	39.94 36.86	12.48 14.15	7.49 4.19	69.87 64.00
Roll 2nd finish coat									
Slow	275	400	159.80	9.35	2.25	39.95	9.79	9.81	71.15
Medium	453	375	139.80	7.23	2.25	37.28	11.65	6.99	65.25
Fast	630	350	119.80	6.33	2.10	34.23	13.26	3.92	59.99
Roll 3rd or additional	l finish coats								
Slow	300	425	159.80	8.57	2.04	37.60	9.16	9.18	66.55
Medium	475	400	139.80	6.89	2.02	34.95	10.96	6.57	61.39
Fast	650	375	119.80	6.14	2.17	31.95	12.48	3.69	56.43

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Stipple finish									
Slow	130			19.77	4.74		4.66	4.67	33.84
Medium	150			21.83	6.32		7.04	4.22	39.41
Fast	170			23.47	8.27		9.84	2.91	44.49
Epoxy coating, 2 part s	system - whit	te (material	#52)						
Slow	300	375	255.10	8.57	2.04	68.03	14.95	14.98	108.57
Medium	488	350	223.20	6.71	1.94	63.77	18.11	10.86	101.39
Fast	675	325	191.30	5.91	2.08	58.86	20.73	6.13	93.71
Roll 2nd or additiona	al coats								
Slow	325	425	255.10	7.91	1.91	60.02	13.27	13.30	96.41
Medium	513	400	223.20	6.38	1.85	55.80	16.01	9.60	89.64
Fast	700	375	191.30	5.70	2.02	51.01	18.20	5.38	82.31

Measurements are based on the square feet of wall coated. Do not deduct for openings less than 100 square feet. These figures assume paint products are being applied over a smooth finish. For heights above 8 feet, use the High Time Difficulty Factors on page 139. These figures include brushing-in at corners when all walls are the same color, and at ceilings that are the same color or finished with acoustic spray-on texture. ADD for cutting-in at ceilings if they're a different color than the walls, or at corners where walls in the same room are painted different colors. Do not include cutting-in time for ceilings unless you're only painting the ceilings, not the walls. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor		Overhead	Profit	Total
	SF per manhour	coverage SF/gallon	cost per gallon	cost per 100 SF	burden 100 SF	cost per 100 SF	per 100 SF	per 100 SF	price per 100 SF
Walls, plaster, inter	ior, smo	oth finish	n, spray,	per 100	OSF of w	all area	1		
Flat latex, water base (r			, , ,	•					
Spray 1st coat									
Slow	500	375	50.60	5.14	1.23	13.49	3.77	3.78	27.41
Medium	625	338	44.30	5.24	1.51	13.11	4.97	2.98	27.81
Fast	750	300	38.00	5.32	1.86	12.67	6.16	1.82	27.83
Spray 2nd coat									
Slow	550	400	50.60	4.67	1.13	12.65	3.50	3.51	25.46
Medium	700	363	44.30	4.68	1.36	12.20	4.56	2.73	25.53
Fast	850	325	38.00	4.69	1.68	11.69	5.59	1.65	25.30
Spray 3rd or additiona	al coats								
Slow	600	425	50.60	4.28	1.04	11.91	3.27	3.28	23.78
Medium	775	388	44.30	4.23	1.22	11.42	4.22	2.53	23.62
Fast	950	350	38.00	4.20	1.47	10.86	5.13	1.52	23.18
Enamel, water base (ma	aterial #9)								
Spray 1st finish coat									
Slow	475	375	67.00	5.41	1.31	17.87	4.67	4.68	33.94
Medium	600	338	58.60	5.46	1.59	17.34	6.10	3.66	34.15
Fast	725	300	50.20	5.50	1.95	16.73	7.49	2.22	33.89
Spray 2nd finish coat									
Slow	525	400	67.00	4.90	1.16	16.75	4.34	4.35	31.50
Medium	675	388	58.60	4.85	1.40	15.10	5.34	3.20	29.89
Fast	825	325	50.20	4.84	1.69	15.45	6.82	2.02	30.82
Spray 3rd or additiona	al finish coa	ts							
Slow	575	425	67.00	4.47	1.08	15.76	4.05	4.06	29.42
Medium	775	388	58.60	4.23	1.22	15.10	5.14	3.08	28.77
Fast	925	350	50.20	4.31	1.52	14.34	6.25	1.85	28.27
Enamel, oil base (mater	rial #10)								
Spray 1st finish coat									
Slow	475	425	159.80	5.41	1.31	37.60	8.42	8.44	61.18
Medium	575	388	139.80	5.70	1.64	36.03	10.85	6.51	60.73
Fast	725	350	119.80	5.50	1.95	34.23	12.92	3.82	58.42
Spray 2nd finish coat									
Slow	525	450	159.80	4.90	1.16	35.51	7.90	7.92	57.39
Medium	675	413	139.80	4.85	1.40	33.85	10.03	6.02	56.15
Fast	825	375	119.80	4.84	1.69	31.95	11.94	3.53	53.95

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Spray 3rd or addition	nal finish coa	ts							
Slow	575	475	159.80	4.47	1.08	33.64	7.44	7.46	54.09
Medium	750	438	139.80	4.37	1.24	31.92	9.39	5.63	52.55
Fast	925	400	119.80	4.31	1.52	29.95	11.09	3.28	50.15
Epoxy coating, 2 part s	system - whit	te (material	l #52)						
Spray 1st coat		•							
Slow	550	325	255.10	4.67	1.13	78.49	16.01	16.05	116.35
Medium	700	300	223.20	4.68	1.36	74.40	20.11	12.06	112.61
Fast	850	275	191.30	4.69	1.68	69.56	23.53	6.96	106.42
Spray 2nd or additio	nal coats								
Slow	600	375	255.10	4.28	1.04	68.03	13.93	13.96	101.24
Medium	750	350	223.20	4.37	1.24	63.77	17.35	10.41	97.14
Fast	900	325	191.30	4.43	1.56	58.86	20.10	5.95	90.90

Measurements are based on the square feet of wall coated. Do not deduct for openings less than 100 square feet. These figures assume paint products are being applied over a smooth finish. For heights above 8 feet, use the High Time Difficulty Factors on page 139. These figures include spraying at corners when all walls are the same color, and at ceiling-to-wall intersection when ceilings are the same color. ADD for cutting-in at ceilings and protecting adjacent surfaces from overspray if they're a different color than the walls, or at corners where walls in the same room are painted different colors. Do not include cutting-in time for ceilings unless you're only painting the ceilings, not the walls. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Walls, wood paneled	d, interio	r, paint o	grade, b	rush, pe	er 100 SF	of wal	l area		
Undercoat, water base (•		,	, •					
Brush, 1 coat									
Slow	65	300	55.90	39.54	9.48	18.63	12.86	12.88	93.39
Medium	75	288	49.00	43.67	12.60	17.01	18.33	11.00	102.61
Fast	85	275	42.00	46.94	16.54	15.27	24.42	7.22	110.39
Undercoat, oil base (mat	terial #4)								
Brush, 1 coat									
Slow	65	375	71.80	39.54	9.48	19.15	12.95	12.98	94.10
Medium	75	363	62.80	43.67	12.60	17.30	18.40	11.04	103.01
Fast	85	350	53.90	46.94	16.54	15.40	24.46	7.24	110.58
Split coat (1/2 undercoat Brush, 1 coat	t + 1/2 enai	mel), water	base (ma	iterial #3 8	% #9)				
Slow	55	300	61.45	46.73	11.21	20.48	14.90	14.93	108.25
Medium	65	288	53.80	50.38	14.54	18.68	20.91	12.54	117.05
Fast	75	275	46.10	53.20	18.76	16.76	27.51	8.14	124.37
Split coat (1/2 undercoat Brush, 1 coat	t + 1/2 enaı	mel), oil ba	se (materi	al #4 & # [*]	10)				
Slow	55	375	115.80	46.73	11.21	30.88	16.88	16.91	122.61
Medium	65	363	101.30	50.38	14.54	27.91	23.21	13.93	129.97
Fast	75	350	86.85	53.20	18.76	24.81	30.00	8.88	135.65
Enamel, water base (ma Brush 1st finish coat	iterial #9)								
Slow	80	350	67.00	32.13	7.71	19.14	11.21	11.23	81.42
Medium	95	338	58.60	34.47	9.98	17.34	15.44	9.27	86.50
Fast	110	325	50.20	36.27	12.80	15.45	20.00	5.92	90.44
Brush 2nd or additiona	al finish coa	nts							
Slow	100	375	67.00	25.70	6.17	17.87	9.45	9.47	68.66
Medium	110	363	58.60	29.77	8.60	16.14	13.63	8.18	76.32
Fast	120	350	50.20	33.25	11.72	14.34	18.39	5.44	83.14

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Enamel, oil base (mat Brush 1st finish coa	,								
Slow	80	400	159.80	32.13	7.71	39.95	15.16	15.19	110.14
Medium	95	388	139.80	34.47	9.98	36.03	20.12	12.07	112.67
Fast	110	375	119.80	36.27	12.80	31.95	25.12	7.43	113.57
Brush 2nd or additio	onal finish coa	ıts							
Slow	100	425	159.80	25.70	6.17	37.60	13.20	13.23	95.90
Medium	110	413	139.80	29.77	8.60	33.85	18.06	10.83	101.11
Fast	120	400	119.80	33.25	11.72	29.95	23.23	6.87	105.02

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Walls, wood panele	ed, interio	r, paint g	grade, ro	oll, per 1	00 SF of	f wall a	rea		
Undercoat, water base	(material #3	3)		•					
Roll, 1 coat									
Slow	200	275	55.90	12.85	3.09	20.33	6.89	6.90	50.06
Medium	300	263	49.00	10.92	3.14	18.63	8.18	4.91	45.78
Fast	400	250	42.00	9.98	3.52	16.80	9.39	2.78	42.47
Undercoat, oil base (ma	aterial #4)								
Roll, 1 coat	000	250	74.00	40.05	2.00	00.54	0.00	0.04	E0 04
Slow	200	350	71.80	12.85	3.09	20.51	6.92	6.94	50.31 46.74
Medium	300	325	62.80	10.92	3.14	19.32	8.35	5.01	46.74
Fast	400	300	53.90	9.98	3.52	17.97	9.76	2.89	44.12
Split coat (1/2 undercoa Roll, 1 coat	at + 1/2 enai	mel), water	base (ma	terial #3 8	k #9)				
Slow	175	275	61.45	14.69	3.51	22.35	7.71	7.72	55.98
Medium	275	263	53.80	11.91	3.45	20.46	8.95	5.37	50.14
Fast	375	250	46.10	10.64	3.77	18.44	10.18	3.01	46.04
Split coat (1/2 undercoa	at + 1/2 enai	mel), oil ba	se (materi	al #4 & #1	10)				
Slow	175	350	115.80	14.69	3.51	33.09	9.75	9.77	70.81
Medium	275	325	101.30	11.91	3.45	31.17	11.63	6.98	65.14
Fast	375	300	86.85	10.64	3.77	28.95	13.44	3.98	60.78
Enamel, water base (ma	aterial #9)								
Slow	250	325	67.00	10.28	2.47	20.62	6.34	6.35	46.06
Medium	375	313	58.60	8.73	2.54	18.72	7.49	4.50	41.98
Fast	500	300	50.20	7.98	2.82	16.73	8.53	2.52	38.58
Roll 2nd or additional	finish coats								
Slow	300	350	67.00	8.57	2.04	19.14	5.66	5.67	41.08
Medium	425	338	58.60	7.71	2.21	17.34	6.82	4.09	38.17
Fast	550	325	50.20	7.25	2.57	15.45	7.83	2.32	35.42

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Enamel, oil base (mate	erial #10)								
Roll 1st finish coat									
Slow	250	375	159.80	10.28	2.47	42.61	10.52	10.54	76.42
Medium	375	363	139.80	8.73	2.54	38.51	12.44	7.46	69.68
Fast	500	350	119.80	7.98	2.82	34.23	13.96	4.13	63.12
Roll 2nd or additiona	l finish coats								
Slow	300	400	159.80	8.57	2.04	39.95	9.61	9.63	69.80
Medium	425	388	139.80	7.71	2.21	36.03	11.49	6.90	64.34
Fast	550	375	119.80	7.25	2.57	31.95	12.95	3.83	58.55

	Labor SF per	Material coverage	Material cost per	Labor cost per	Labor burden	cost per	Overhead per	Profit per	Total price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Walls, wood panele	-	•	grade, s	pray, pe	r 100 SF	of wall	area		
Undercoat, water base	(material #3	3)							
Spray, 1 coat	0.50	4==	== 00	- 0.4	4	04.04	- 00	- 0.4	50.00
Slow	350	175	55.90	7.34	1.77	31.94	7.80	7.81	56.66
Medium	425	150	49.00	7.71	2.21	32.67	10.65	6.39	59.63
Fast	500	125	42.00	7.98	2.82	33.60	13.76	4.07	62.23
Undercoat, oil base (ma	aterial #4)								
Spray, 1 coat									
Slow	350	200	71.80	7.34	1.77	35.90	8.55	8.57	62.13
Medium	425	188	62.80	7.71	2.21	33.40	10.84	6.50	60.66
Fast	500	175	53.90	7.98	2.82	30.80	12.90	3.82	58.32
Split coat (1/2 undercoa	at + 1/2 ena	mel), water	base (ma	iterial #3 8	k #9)				
Spray, 1 coat		•							
Slow	325	175	61.45	7.91	1.91	35.11	8.53	8.55	62.01
Medium	400	150	53.80	8.19	2.36	35.87	11.61	6.96	64.99
Fast	475	125	46.10	8.40	2.99	36.88	14.96	4.42	67.65
Split coat (1/2 undercoa Spray, 1 coat	at + 1/2 ena	mel), oil ba	se (materi	al #4 & #1	0)				
Slow	325	200	115.80	7.91	1.91	57.90	12.86	12.89	93.47
Medium	400	188	101.30	8.19	2.36	53.88	16.11	9.67	90.21
Fast	475	175	86.85	8.40	2.99	49.63	18.91	5.59	85.52
Enamel, water base (m Spray 1st finish coat	aterial #9)								
Slow	500	250	67.00	5.14	1.23	26.80	6.30	6.32	45.79
Medium	550	225	58.60	5.95	1.73	26.04	8.43	5.06	47.21
Fast	600	200	50.20	6.65	2.36	25.10	10.57	3.13	47.81
Spray 2nd or addition	al finish coa	ats							
Slow	600	350	67.00	4.28	1.04	19.14	4.65	4.66	33.77
Medium	650	325	58.60	5.04	1.46	18.03	6.13	3.68	34.34
Fast	700	300	50.20	5.70	2.02	16.73	7.58	2.24	34.27

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Enamel, oil base (mate Spray 1st finish coat	,								
Slow	500	300	159.80	5.14	1.23	53.27	11.33	11.36	82.33
Medium	550	275	139.80	5.95	1.73	50.84	14.63	8.78	81.93
Fast	600	250	119.80	6.65	2.36	47.92	17.65	5.22	79.80
Spray 2nd or additio	nal finish coa	ıts							
Slow	600	400	159.80	4.28	1.04	39.95	8.60	8.62	62.49
Medium	650	375	139.80	5.04	1.46	37.28	10.95	6.57	61.30
Fast	700	350	119.80	5.70	2.02	34.23	13.00	3.85	58.80

Walls, wood paneled, interior, stain grade, per 100 SF of wall area Slow 225 500 70.60 11.42 2.73 14.12 5.37 5.38 39.02 Medium 263 450 61.78 12.45 3.59 13.25 9.68 2.86 43.77 Solid body or semi-transparent stain, water or oil base (material #18 or #19 or #20 or #21) 5.37 5.38 39.02 Medium 263 450 61.78 12.45 3.59 13.73 7.45 4.47 41.69 Fast 300 400 52.98 13.30 4.68 13.25 9.68 2.86 43.77 Solid body or semi-transparent stain, water or oil base (material #18 or #19 or #20 or #21) 5.29 45.05										
Walls, wood paneled, interior, stain grade, per 100 SF of wall area Solid body or semi-transparent stain, water or oil base (material #18 or #19 or #20 or #21) Roll & brush each coat Slow 225 500 70.60 11.42 2.73 14.12 5.37 5.38 39.02 Medium 263 450 61.78 12.45 3.59 13.73 7.45 4.47 41.69 Fast 300 400 52.98 13.30 4.68 13.25 9.68 2.86 43.77 Solid body or semi-transparent stain, water or oil base (material #18 or #19 or #20 or #21) Spray each coat Spray each coat 350 300 70.60 7.34 1.77 23.53 6.20 6.21 45.05 Medium 400 250 61.78 8.19 2.36 24.71 8.82 5.29 49.37		Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
Walls, wood paneled, interior, stain grade, per 100 SF of wall area Solid body or semi-transparent stain, water or oil base (material #18 or #19 or #20 or #21) Roll & brush each coat Slow 225 500 70.60 11.42 2.73 14.12 5.37 5.38 39.02 Medium 263 450 61.78 12.45 3.59 13.73 7.45 4.47 41.69 Fast 300 400 52.98 13.30 4.68 13.25 9.68 2.86 43.77 Solid body or semi-transparent stain, water or oil base (material #18 or #19 or #20 or #21) Spray each coat Slow 350 300 70.60 7.34 1.77 23.53 6.20 6.21 45.05 Medium 400 250 61.78 8.19 2.36 24.71 8.82 5.29 49.37		SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
Solid body or semi-transparent stain, water or oil base (material #18 or #19 or #20 or #21) Roll & brush each coat Slow 225 500 70.60 11.42 2.73 14.12 5.37 5.38 39.02 Medium 263 450 61.78 12.45 3.59 13.73 7.45 4.47 41.69 Fast 300 400 52.98 13.30 4.68 13.25 9.68 2.86 43.77 Solid body or semi-transparent stain, water or oil base (material #18 or #19 or #20 or #21) Spray each coat Slow 350 300 70.60 7.34 1.77 23.53 6.20 6.21 45.05 Medium 400 250 61.78 8.19 2.36 24.71 8.82 5.29 49.37		manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Roll & brush each coat Slow 225 500 70.60 11.42 2.73 14.12 5.37 5.38 39.02 Medium 263 450 61.78 12.45 3.59 13.73 7.45 4.47 41.69 Fast 300 400 52.98 13.30 4.68 13.25 9.68 2.86 43.77 Solid body or semi-transparent stain, water or oil base (material #18 or #19 or #20 or #21) Spray each coat Slow 350 300 70.60 7.34 1.77 23.53 6.20 6.21 45.05 Medium 400 250 61.78 8.19 2.36 24.71 8.82 5.29 49.37	Walls, wood panele	d, interio	r, stain ç	grade, p	er 100 S	F of wal	l area			
Slow 225 500 70.60 11.42 2.73 14.12 5.37 5.38 39.02 Medium 263 450 61.78 12.45 3.59 13.73 7.45 4.47 41.69 Fast 300 400 52.98 13.30 4.68 13.25 9.68 2.86 43.77 Solid body or semi-transparent stain, water or oil base (material #18 or #19 or #20 or #21) Spray each coat Slow 350 300 70.60 7.34 1.77 23.53 6.20 6.21 45.05 Medium 400 250 61.78 8.19 2.36 24.71 8.82 5.29 49.37	Solid body or semi-trans	sparent stai	n, water or	oil base (material #	18 or #19 d	or #20 or	#21)		
Medium 263 450 61.78 12.45 3.59 13.73 7.45 4.47 41.69 Fast 300 400 52.98 13.30 4.68 13.25 9.68 2.86 43.77 Solid body or semi-transparent stain, water or oil base (material #18 or #19 or #20 or #21) Spray each coat Slow 350 300 70.60 7.34 1.77 23.53 6.20 6.21 45.05 Medium 400 250 61.78 8.19 2.36 24.71 8.82 5.29 49.37	Roll & brush each coa	at		,				•		
Fast 300 400 52.98 13.30 4.68 13.25 9.68 2.86 43.77 Solid body or semi-transparent stain, water or oil base (material #18 or #19 or #20 or #21) Spray each coat Slow 350 300 70.60 7.34 1.77 23.53 6.20 6.21 45.05 Medium 400 250 61.78 8.19 2.36 24.71 8.82 5.29 49.37	Slow	225	500	70.60	11.42	2.73	14.12	5.37	5.38	39.02
Solid body or semi-transparent stain, water or oil base (material #18 or #19 or #20 or #21) Spray each coat Slow 350 300 70.60 7.34 1.77 23.53 6.20 6.21 45.05 Medium 400 250 61.78 8.19 2.36 24.71 8.82 5.29 49.37	Medium	263	450	61.78	12.45	3.59	13.73	7.45	4.47	41.69
Spray each coat Slow 350 300 70.60 7.34 1.77 23.53 6.20 6.21 45.05 Medium 400 250 61.78 8.19 2.36 24.71 8.82 5.29 49.37	Fast	300	400	52.98	13.30	4.68	13.25	9.68	2.86	43.77
Slow 350 300 70.60 7.34 1.77 23.53 6.20 6.21 45.05 Medium 400 250 61.78 8.19 2.36 24.71 8.82 5.29 49.37	Solid body or semi-trans	sparent stai	n, water or	oil base (material #	18 or #19 o	or #20 or	#21)		
Medium 400 250 61.78 8.19 2.36 24.71 8.82 5.29 49.37	Spray each coat									
	Slow	350	300	70.60	7.34	1.77	23.53	6.20	6.21	45.05
Fast 450 200 52.98 8.87 3.11 26.49 11.93 3.53 53.93	Medium	400	250	61.78	8.19	2.36	24.71	8.82	5.29	49.37
	Fast	450	200	52.98	8.87	3.11	26.49	11.93	3.53	53.93

Use these figures for quantities greater than 100 square feet. For quantities less than 100 square feet, use Fireplace siding. These costs are based on painting interior tongue and groove, wood veneer or plain wainscot wood paneling. Do not deduct for openings less than 100 square feet. For heights above 8 feet, use the High Time Difficulty Factors on page 139. ADD for masking-off or cutting-in at wall-to-ceiling intersections and for protecting adjacent surfaces as necessary. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor		Overhead	Profit	Total
	SF per manhour	coverage SF/gallon	cost per gallon	cost per 100 SF	burden 100 SF	cost per 100 SF	per 100 SF	per 100 SF	price per 100 SF
Walle wood papalad	intorio	-		or 100 S	E of wel	larea h	ruch		
Walls, wood paneled, Stain, seal and 2 coat lace		•	• •	er 100 S	r oi wai	i area, k	irusii		
STEP 1: Sand & putty	quoi oyou	om (7 otop	process)						
Slow	175			14.69	3.51		3.46	3.47	25.13
Medium	200			16.38	4.73		5.28	3.17	29.56
Fast	225			17.73	6.24		7.44	2.20	33.61
STEP 2 & 3: Wiping sta	in, oil ba	se (materia	ıl #11a) &	wipe					
Brush 1 coat & wipe									
Slow	100	400	87.30	25.70	6.17	21.83	10.20	10.22	74.12
Medium	125	375	76.40	26.20	7.57	20.37	13.54	8.12	75.80
Fast	150	350	65.50	26.60	9.40	18.71	16.96	5.02	76.69
STEP 4 & 5: Sanding se	ealer (ma	iterial #11b) & sand li	ghtly					
Brush 1 coat & wipe									
Slow	200	450	70.90	12.85	3.09	15.76	6.02	6.03	43.75
Medium	220	425	62.10	14.89	4.32	14.61	8.45	5.07	47.34
Fast	240	400	53.20	16.63	5.88	13.30	11.10	3.28	50.19
STEP 6 & 7: Lacquer, 2	2 coats (m	naterial #11	lc)						
Brush 1st coat									
Slow	175	375	87.80	14.69	3.51	23.41	7.91	7.93	57.45
Medium	225	350	76.80	14.56	4.18	21.94	10.18	6.11	56.97
Fast	300	325	65.90	13.30	4.68	20.28	11.86	3.51	53.63
Brush 2nd coat									
Slow	225	400	87.80	11.42	2.73	21.95	6.86	6.88	49.84
Medium	288	388	76.80	11.37	3.28	19.79	8.61	5.17	48.22
Fast	350	375	65.90	11.40	4.04	17.57	10.23	3.03	46.27
Complete 7 step stain, s Brush all coats	seal & 2 c	oat lacque	r system (ı	material #	11)				
Slow	40	170	83.50	64.25	15.43	49.12	24.47	24.52	177.79
Medium	40 45	158	73.00	72.78	21.01	46.20	35.00	24.52	195.99
	50	145	62.60	72.76 79.80	28.16	43.17	46.85	13.86	211.84
Fast	50	145	02.00	79.60	20.10	43.17	40.00	13.00	211.04
Penetrating stain wax (n Brush each coat	naterial #	14)							
Slow	300	500	137.30	8.57	2.04	27.46	7.24	7.25	52.56
Medium	350	475	120.20	9.36	2.71	25.31	9.35	5.61	52.34
Fast	400	450	103.00	9.98	3.52	22.89	11.28	3.34	51.01

	Labor SF per	Material coverage	Material cost per	Labor cost per	Labor burden	cost per	Overhead per	Profit per	Total price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Walls, wood panele	•	•		er 100 S	F of wal	l area, s	pray		
Stain, seal and 2 coat I		em (7 step	process)						
STEP 1: Sand & putt	•								
Slow	175			14.69	3.51		3.46	3.47	25.13
Medium	200			16.38	4.73		5.28	3.17	29.56
Fast	225			17.73	6.24		7.44	2.20	33.61
STEP 2 & 3: Wiping		se (materia	l #11a) &	wipe					
Spray 1 coat & wip									
Slow	350	175	87.30	7.34	1.77	49.89	11.21	11.23	81.44
Medium	425	150	76.40	7.71	2.21	50.93	15.22	9.13	85.20
Fast	500	125	65.50	7.98	2.82	52.40	19.59	5.80	88.59
STEP 4 & 5: Sandin Spray 1 coat & wipe		terial #11b) & sand I	ightly					
Slow	400	175	70.90	6.43	1.54	40.51	9.21	9.23	66.92
Medium	500	150	62.10	6.55	1.89	41.40	12.46	7.48	69.78
Fast	600	125	53.20	6.65	2.36	42.56	15.98	4.73	72.28
STEP 6 & 7: Lacque Spray 1st coat	r, 2 coats (m	naterial #11	c)						
Slow	450	150	87.80	5.71	1.37	58.53	12.47	12.49	90.57
Medium	550	125	76.80	5.95	1.73	61.44	17.28	10.37	96.77
Fast	650	100	65.90	6.14	2.17	65.90	23.01	6.81	104.03
Spray 2nd coat									
Slow	450	225	87.80	5.71	1.37	39.02	8.76	8.78	63.64
Medium	550	200	76.80	5.95	1.73	38.40	11.52	6.91	64.51
Fast	650	175	65.90	6.14	2.17	37.66	14.25	4.22	64.44
Complete 7 step stair Spray all coats	n, seal & 2 c	oat lacquei	system (material #	11)				
Spray all coats Slow	70	60	83.50	36.71	8.83	139.17	35.09	35.16	254.96
Medium	70 80	50	73.00	40.94	0.63 11.82	146.00	49.69	29.82	278.27
Fast	90	40	62.60	44.33	11.62 15.64	156.50	49.69 67.11	29.62 19.85	303.43
1 401	33	70	02.00	1 1.00	10.04	100.00	07.11	10.00	555.40

	Frames	Frames	Material	Labor	Labor	Material	Overhead	Profit	Total
	per	per	cost per	cost per	burden	cost per	per	per	price per
	manhour	gallon	gallon	frame	frame	frame	frame	frame	frame
Window screen fran	nes, paint	grade,	per fran	ne (15 s	quare fe	et)			
Undercoat, water or oil b	ase (materi	al #3 or #	4)						
Brush 1 coat									
Slow	5	50	63.85	5.14	1.23	1.28	1.45	1.46	10.56
Medium	6	45	55.90	5.46	1.59	1.24	2.07	1.24	11.60
Fast	7	40	47.95	5.70	2.02	1.20	2.76	.82	12.50
Split coat (1/2 undercoat	t + 1/2 enam	nel), water	or oil bas	e (materia	al #3 or #4	or #9 or #	10)		
Brush 1 coat									
Slow	8	60	88.63	3.21	.77	1.48	1.04	1.04	7.54
Medium	9	58	77.55	3.64	1.05	1.34	1.51	.90	8.44
Fast	10	55	66.48	3.99	1.41	1.21	2.05	.61	9.27
Enamel, water or oil bas	e (material #	#9 or #10))						
Brush each finish coat									
Slow	6	55	113.40	4.28	1.04	2.06	1.40	1.40	10.18
Medium	7	53	99.20	4.68	1.36	1.87	1.98	1.19	11.08
Fast	8	50	85.00	4.99	1.76	1.70	2.62	.77	11.84

These figures will apply when painting all sides of wood window screens up to 15 square feet (length times width). Add: Preparation time for protecting adjacent surfaces with masking tape and paper as required. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Window seats, woo	d, paint g	grade, pe	er 100 so	quare fe	et coate	d			
Undercoat, water or oil b	ase (mate	rial #3 or #4	4)						
Brush 1 coat									
Slow	20	45	63.85	128.50	30.85	141.89	57.23	57.35	415.82
Medium	25	43	55.90	131.00	37.84	130.00	74.72	44.83	418.39
Fast	30	40	47.95	133.00	46.92	119.88	92.95	27.49	420.24
Split coat (1/2 undercoat	t + 1/2 ena	mel), water	or oil bas	e (materi	al #3 or #4	or #9 or #	‡ 10)		
Brush 1 coat									
Slow	30	60	88.63	85.67	20.55	147.72	48.25	48.35	350.54
Medium	35	58	77.55	93.57	27.02	133.71	63.58	38.15	356.03
Fast	40	55	66.48	99.75	35.20	120.87	79.31	23.46	358.59
Enamel, water or oil bas	e (material	#9 or #10)							
Brush each finish coat	•	,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,							
Slow	25	55	113.40	102.80	24.68	206.18	63.39	63.53	460.58
Medium	30	53	99.20	109.17	31.52	187.17	81.97	49.18	459.01
Fast	35	50	85.00	114.00	40.22	170.00	100.51	29.73	454.46

Measurements are based on square feet of surface area of each window seat. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor		Overhead	Profit	Total
	LF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	LF/gallon	gallon	100 LF	100 LF	100 LF	100 LF	100 LF	100 LF
Window sills, woo	•			ear feet	coated				
Undercoat, water or oi	il base (mate	rial #3 or #	4)						
Brush 1 coat									
Slow	40	140	63.85	64.25	15.43	45.61	23.80	23.85	172.94
Medium	50	130	55.90	65.50	18.92	43.00	31.86	19.11	178.39
Fast	60	120	47.95	66.50	23.48	39.96	40.28	11.91	182.13
Split coat (1/2 underco	oat + 1/2 enai	mel), water	or oil bas	e (materia	al #3 or #4	or #9 or #	‡ 10)		
Brush 1 coat		,,		•			,		
Slow	60	180	88.63	42.83	10.30	49.24	19.45	19.49	141.31
Medium	70	170	77.55	46.79	13.53	45.62	26.48	15.89	148.31
Fast	80	160	66.48	49.88	17.60	41.55	33.80	10.00	152.83
Enamel, water or oil ba	ase (material	#9 or #10))						
Brush each finish co	at								
Slow	50	175	113.40	51.40	12.34	64.80	24.42	24.47	177.43
Medium	60	163	99.20	54.58	15.78	60.86	32.80	19.68	183.70
Fast	70	150	85.00	57.00	20.14	56.67	41.47	12.27	187.55

Measurements are based on linear feet of each window sill. Add: Preparation time for protecting adjacent surfaces with masking tape and paper as required. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Frames per manhour	Frames per	Material cost per gallon	Labor cost per frame	Labor burden frame	Material cost per frame	Overhead per frame	Profit per frame	Total price per frame
	mannoui	yallon	gallon	IIailie	name	IIaiiie	II allie	liaille	IIaille
Window storm sash	, paint gr	ade, per	15 squ	are feet	painted				
Undercoat, water or oil b	oase (materi	al #3 or #4	4)						
Brush 1 coat									
Slow	3	25	63.85	8.57	2.04	2.55	2.50	2.51	18.17
Medium	4	24	55.90	8.19	2.36	2.33	3.22	1.93	18.03
Fast	5	22	47.95	7.98	2.82	2.18	4.02	1.19	18.19
Split coat (1/2 undercoat Brush 1 coat	t + 1/2 enam	nel), water	or oil bas	e (materia	ıl #3 or #4 d	or #9 or #	:10)		
Slow	5	35	88.63	5.14	1.23	2.53	1.69	1.69	12.28
Medium	6	33	77.55	5.46	1.59	2.35	2.35	1.41	13.16
Fast	7	30	66.48	5.70	2.02	2.22	3.08	.91	13.93
Enamel, water or oil bas Brush each finish coat	•	#9 or #10)							
Slow	4	30	113.40	6.43	1.54	3.78	2.23	2.24	16.22
Medium	5	28	99.20	6.55	1.89	3.54	3.00	1.80	16.78
Fast	6	25	85.00	6.65	2.36	3.40	3.84	1.14	17.39

These figures will apply when painting all sides of two-lite wood storm sash measuring up to 15 square feet overall (length times width). Add: Preparation time for protecting adjacent surfaces with window protective coating or masking tape and paper as required. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

Windows, wood, exterior or interior, *per window basis* Windows 15 square feet or smaller

Use the figures in the following tables to estimate the costs for finishing exterior or interior wood windows on a per window basis where the windows are 15 square feet or less in area (length times width). For estimating windows larger than 15 square feet, use these same tables and estimate additional time and material proportionately or use the system for windows, wood, exterior or interior square foot basis on page 290. Both the per window basis and the square foot basis include time and material needed to paint the sash (mullions or muntins), trim, frames, jambs, sill and apron on ONE SIDE ONLY. The stain, seal and finish coat systems include one coat of stain sanding sealer, light sanding and one finish coat of either varnish for exterior or lacquer for interior. In addition, finalizing the varnish application usually includes a steel wool buff and wax application with minimum material usage. Add preparation time for sanding, putty and for protecting adjacent surfaces and protecting window panes with window protective coating (wax) or masking tape and paper as required. For heights above 8 feet, use the High Time Difficulty Factors on page 139. "Slow, "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that might apply to the following per window basis tables are on page 9.

	Manhours per	Windows per	Material cost per	Labor cost per	Labor burden	Material cost per	Overhead per	Profit per	Total price per
	window	gallon	gallon	window	window	window	window	window	window
Windows, wood, exte	erior, <i>pe</i>	r windo	w basis,	1, 2 an	d 3 pane	s, 15 sq	uare fe	et or sm	aller
Undercoat, water or oil ba	ise (mater	ial #3 or #4	4)						
Brush 1 coat									
Slow	.25	15.0	63.85	6.43	1.54	4.26	2.32	2.33	16.88
Medium	.20	14.5	55.90	6.55	1.89	3.86	3.08	1.85	17.23
Fast	.15	14.0	47.95	5.99	2.11	3.43	3.57	1.06	16.16
Split coat (1/2 undercoat - Brush 1 coat	+ 1/2 enar	nel), water	or oil bas	e (materia	ıl #3 or #4 o	or #9 or #	10)		
Slow	.30	17.0	88.63	7.71	1.85	5.21	2.81	2.81	20.39
Medium	.25	16.5	77.55	8.19	2.36	4.70	3.82	2.29	21.36
Fast	.20	16.0	66.48	7.98	2.82	4.16	4.64	1.37	20.97
Enamel, water or oil base Brush each finish coat	(material	#9 or #10)							
Slow	.35	16.0	113.40	9.00	2.15	7.09	3.47	3.48	25.19
Medium	.30	15.5	99.20	9.83	2.83	6.40	4.77	2.86	26.69
Fast	.25	15.0	85.00	9.98	3.52	5.67	5.94	1.76	26.87
Stain, seal & 1 coat varnis Brush each coat	sh system	(material #	# 30)						
Slow	.70	11.0	97.60	17.99	4.32	8.87	5.92	5.94	43.04
Medium	.65	10.0	85.50	21.29	6.15	8.55	9.00	5.40	50.39
Fast	.60	9.0	73.20	23.94	8.45	8.13	12.56	3.72	56.80
Varnish (material #30c)									
Brush additional coats of		00.0	440.40	0.40	4.54	5 44	0.40	0.40	40.00
Slow	.25	22.0	112.40	6.43	1.54	5.11	2.49	2.49	18.06
Medium	.23	20.0	98.30	7.53	2.18	4.92	3.66	2.19	20.48
Fast	.20	18.0	84.30	7.98	2.82	4.68	4.80	1.42	21.70
Buff & wax after varnish ap Steel wool buff	plication (material - ı	minimal)						
Slow	.25			6.43	1.54		1.51	1.52	11.00
Medium	.20			6.55	1.89		2.11	1.27	11.82
Fast	.15			5.99	2.11		2.51	.74	11.35
Wax application (materi	al - minim	al)							
Slow	.25			6.43	1.54		1.51	1.52	11.00
Medium	.20			6.55	1.89		2.11	1.27	11.82
Fast	.15			5.99	2.11		2.51	.74	11.35

	Manhours	Windows	Material	Labor	Labor		Overhead	Profit	Total
	per window	per gallon	cost per gallon	cost per window	burden window	cost per window	per window	per window	price per window
Windows wood o									
Windows, wood, ex	_			4 10 6 F	anes				
Undercoat, water or oil Brush 1 coat	base (mater	1ai #3 or #	4)						
Slow	.35	14.0	63.85	9.00	2.15	4.56	2.99	2.99	21.69
Medium	.30	13.5	55.90	9.83	2.13	4.14	4.20	2.52	23.52
Fast	.30	13.0	47.95	9.03	3.52	3.69	5.33	1.58	24.10
1 400	.20	10.0	17.00	0.00	0.02	0.00	0.00	1.00	21.10
Split coat (1/2 undercoa	at + 1/2 enaı	mel), wateı	or oil bas	e (materia	I #3 or #4	or #9 or #	' 10)		
Brush 1 coat									
Slow	.40	16.0	88.63	10.28	2.47	5.54	3.48	3.48	25.25
Medium	.35	15.5	77.55	11.46	3.31	5.00	4.94	2.97	27.68
Fast	.30	15.0	66.48	11.97	4.22	4.43	6.40	1.89	28.91
Enamel, water or oil ba	uco (matorial	#0 or #10							
Brush each finish coa	•	#3 01 #10	1						
Slow	.50	15.0	113.40	12.85	3.09	7.56	4.46	4.47	32.43
Medium	.45	14.5	99.20	14.74	4.25	6.84	6.46	3.88	36.17
Fast	.40	14.0	85.00	15.96	5.63	6.07	8.57	2.54	38.77
Stain, seal & 1 coat var	rnish system	(material	#30)						
Brush each coat									
Slow	.98	10.0	97.60	25.19	6.04	9.76	7.79	7.81	56.59
Medium	.88	9.0	85.50	28.82	8.32	9.50	11.66	7.00	65.30
Fast	.78	8.0	73.20	31.12	10.98	9.15	15.89	4.70	71.84
Varnish (material #30c)	١								
Brush additional coat									
Slow	.33	21.0	112.40	8.48	2.04	5.35	3.02	3.02	21.91
Medium	.27	19.0	98.30	8.84	2.56	5.17	4.14	2.48	23.19
Fast	.22	17.0	84.30	8.78	3.10	4.96	5.22	1.54	23.60
Buff & wax after varnish	h application	(material	- minimal)						
Steel wool buff									
Slow	.33			8.48	2.04		2.00	2.00	14.52
Medium	.27			8.84	2.56		2.85	1.71	15.96
Fast	.22			8.78	3.10		3.68	1.09	16.65
Wax application (mat	erial - minim	al)							
		,		8.48	2.04		2.00	2.00	14.52
Slow	.33								
Slow Medium	.33 .27			8.84	2.56		2.85	1.71	15.96

	Manhours	Windows	Material	Labor	Labor		Overhead	Profit	Total
	per window	per gallon	cost per gallon	cost per window	burden window	cost per window	per window	per window	price per window
Windows, wood, ex	xterior. <i>pe</i>	er windo	w basis.	7 to 8 r	panes				
Undercoat, water or oil	_			•					
Brush 1 coat									
Slow	.45	13	63.85	11.57	2.77	4.91	3.66	3.67	26.58
Medium	.40	13	55.90	13.10	3.78	4.30	5.30	3.18	29.66
Fast	.35	12	47.95	13.97	4.92	4.00	7.10	2.10	32.09
Split coat (1/2 undercoa	at + 1/2 enai	mel), water	or oil bas	e (materia	l #3 or #4	or #9 or #	[‡] 10)		
Slow	.55	15	88.63	14.14	3.39	5.91	4.45	4.46	32.35
Medium	.50	15	77.55	16.38	4.73	5.17	6.57	3.94	36.79
Fast	.45	14	66.48	17.96	6.33	4.75	9.01	2.66	40.71
Enamel, water or oil ba Brush each finish coa	•	#9 or #10))						
Slow	.67	14	113.40	17.22	4.13	8.10	5.60	5.61	40.66
Medium	.62	14	99.20	20.31	5.86	7.09	8.32	4.99	46.57
Fast	.57	13	85.00	22.74	8.03	6.54	11.57	3.42	52.30
Stain, seal & 1 coat var Brush each coat	rnish system	ı (material i	#30)						
Slow	1.20	9	97.60	30.84	7.40	10.84	9.33	9.35	67.76
Medium	1.10	8	85.50	36.03	10.40	10.69	14.28	8.57	79.97
Fast	1.00	7	73.20	39.90	14.08	10.46	19.98	5.91	90.33
Varnish (material #30c)								
Brush additional coat	s of varnish								
Slow	.38	20	112.40	9.77	2.34	5.62	3.37	3.38	24.48
Medium	.33	18	98.30	10.81	3.12	5.46	4.85	2.91	27.15
Fast	.27	16	84.30	10.77	3.80	5.27	6.15	1.82	27.81
Buff & wax after varnish Steel wool buff	h applicatior	n (material	- minimal)						
Slow	.38			9.77	2.34		2.30	2.31	16.72
Medium	.33			10.81	3.12		3.48	2.09	19.50
Fast	.27			10.77	3.80		4.52	1.34	20.43
Wax application (mat	erial - minim	nal)							
wax application (mat				0.77	2.24		2.20	2.24	16.72
Slow	.38			9.77	2.34		2.30	2.31	10.72
• • • • • • •	.38 .33			10.81	3.12		3.48	2.09	19.50

	Manhours	Windows	Material cost per	Labor cost per	Labor burden	Material cost per	Overhead	Profit	Total price per
	per window	per gallon	gallon	window	window	window	per window	per window	window
Windows, wood, ex	terior, <i>pe</i>	r windo	w basis,	9 to 11	panes				
Undercoat, water or oil	base (mate	rial #3 or #4	4)						
Brush 1 coat		40	00.05	4444	0.00	5.00	4.04	4.05	04.54
Slow	.55	12	63.85	14.14	3.39	5.32	4.34	4.35	31.54
Medium	.50	12	55.90	16.38	4.73	4.66	6.44	3.87	36.08
Fast	.45	11	47.95	17.96	6.33	4.36	8.88	2.63	40.16
Split coat (1/2 undercoa Brush 1 coat	at + 1/2 enai	mel), water	or oil bas	e (materia	al #3 or #4	or #9 or #	±10)		
Slow	.67	14	88.63	17.22	4.13	6.33	5.26	5.27	38.21
Medium	.62	14	77.55	20.31	5.86	5.54	7.93	4.76	44.40
Fast	.57	13	66.48	22.74	8.03	5.11	11.12	3.29	50.29
Enamel, water or oil ba Brush each finish coa	•	#9 or #10)							
Slow	.78	13	113.40	20.05	4.81	8.72	6.38	6.39	46.35
Medium	.73	13	99.20	23.91	6.90	7.63	9.61	5.77	53.82
Fast	.68	12	85.00	27.13	9.58	7.08	13.57	4.02	61.38
Stain, seal & 1 coat var	nish system	(material #	# 30)						
Slow	1.50	7	97.60	38.55	9.26	13.94	11.73	11.76	85.24
Medium	1.40	6	85.50	45.85	13.24	14.25	18.34	11.00	102.68
Fast	1.30	5	73.20	51.87	18.30	14.64	26.29	7.78	118.88
Varnish (material #30c) Brush additional coat									
Slow	.45	19	112.40	11.57	2.77	5.92	3.85	3.86	27.97
Medium	.40	17	98.30	13.10	3.78	5.78	5.67	3.40	31.73
Fast	.35	15	84.30	13.10	4.92	5.62	7.60	2.25	34.36
Buff & wax after varnish Steel wool buff	application	(material -	minimal)						
Slow	.45			11.57	2.77		2.73	2.73	19.80
Medium	.40			13.10	3.78		4.22	2.53	23.63
Fast	.35			13.97	4.92		5.86	1.73	26.48
Wax application (mat		al)							
Slow	.45			11.57	2.77		2.73	2.73	19.80
Medium	.40			13.10	3.78		4.22	2.53	23.63
Fast	.35			13.97	4.92		5.86	1.73	26.48

	Manhours per	Windows per	Material cost per	Labor cost per	Labor burden	Material cost per	Overhead per	Profit per	Total price per
	window	gallon	gallon	window	window	window	window	window	window
Windows, wood, ex	kterior, <i>pe</i>	r windo	v basis,	12 pan	е				
Undercoat, water or oil	base (mater	rial #3 or #4	4)						
Brush 1 coat									
Slow	.67	11	63.85	17.22	4.13	5.80	5.16	5.17	37.48
Medium	.62	11	55.90	20.31	5.86	5.08	7.82	4.69	43.76
Fast	.57	10	47.95	22.74	8.03	4.80	11.03	3.26	49.86
Split coat (1/2 undercoa	at + 1/2 enaı	mel), water	or oil bas	e (materia	ıl #3 or #4	or #9 or #	‡ 10)		
Slow	.72	13	88.63	18.50	4.45	6.82	5.65	5.67	41.09
Medium	.67	13	77.55	21.94	6.34	5.97	8.56	5.14	47.95
Fast	.62	12	66.48	24.74	8.73	5.54	12.09	3.58	54.68
Enamel, water or oil ba Brush each finish coa	•	#9 or #10)							
Slow	.85	12	113.40	21.85	5.24	9.45	6.94	6.96	50.44
Medium	.80	12	99.20	26.20	7.57	8.27	10.51	6.31	58.86
Fast	.75	11	85.00	29.93	10.56	7.73	14.95	4.42	67.59
Stain, seal & 1 coat var	rnish system	(material #	/ 30)						
Slow	1.70	6	97.60	43.69	10.49	16.27	13.39	13.41	97.25
Medium	1.60	5	85.50	52.40	15.14	17.10	21.16	12.70	118.50
Fast	1.50	4	73.20	59.85	21.12	18.30	30.78	9.10	139.15
Varnish (material #30c))								
Brush additional coat									
Slow	.50	18	112.40	12.85	3.09	6.24	4.21	4.22	30.61
Medium	.45	16	98.30	14.74	4.25	6.14	6.29	3.77	35.19
Fast	.40	14	84.30	15.96	5.63	6.02	8.56	2.53	38.70
Buff & wax after varnish	h application	(material -	· minimal)						
Slow	.50			12.85	3.09		3.03	3.03	22.00
Medium	.45			14.74	4.25		4.75	2.85	26.59
Fast	.40			15.96	5.63		6.69	1.98	30.26
Wax application (mat	erial - minim	al)							
Slow	.50	·		12.85	3.09		3.03	3.03	22.00
Medium	.45			14.74	4.25		4.75	2.85	26.59

	Manhour per window	Windows per gallon	Material cost per gallon	Labor cost per window	Labor burden window	Material cost per window	Overhead per window	Profit per window	Total price per window
Windows, wood, in	terior, <i>pei</i>	r windov	v basis ,	1, 2 or 3	3 panes,	15 squa	are feet	or small	er
Undercoat, water or oil	base (mater	ial #3 or #4	4)						
Brush 1 coat									
Slow	.25	15	63.85	6.43	1.54	4.26	2.32	2.33	16.88
Medium	.20	15	55.90	6.55	1.89	3.73	3.04	1.83	17.04
Fast	.15	14	47.95	5.99	2.11	3.43	3.57	1.06	16.16
Split coat (1/2 undercoa	at + 1/2 enar	nel), water	or oil bas	e (materia	ıl #3 or #4 (or #9 or #	10)		
Brush 1 coat									
Slow	.30	17	88.63	7.71	1.85	5.21	2.81	2.81	20.39
Medium	.25	17	77.55	8.19	2.36	4.56	3.78	2.27	21.16
Fast	.20	16	66.48	7.98	2.82	4.16	4.64	1.37	20.97
Enamel, water or oil ba	•	#9 or #10)							
Brush each finish coa		40	440.40	0.00	0.45	7.00	0.47	0.40	05.40
Slow	.35	16	113.40	9.00	2.15	7.09	3.47	3.48	25.19
Medium	.30	16	99.20	9.83	2.83	6.20	4.72	2.83	26.41
Fast	.25	15	85.00	9.98	3.52	5.67	5.94	1.76	26.87
Stain, seal & 1 coat lac	quer system	, (material	#11)						
Brush each coat									
Slow	.70	11	83.50	17.99	4.32	7.59	5.68	5.69	41.27
Medium	.65	10	73.00	21.29	6.15	7.30	8.69	5.21	48.64
Fast	.60	9	62.60	23.94	8.45	6.96	12.20	3.61	55.16
Lacquer (material #11 Brush additional co	,	er							
Slow	.25	22	87.80	6.43	1.54	3.99	2.27	2.28	16.51
Medium	.23	20	76.80	7.53	2.18	3.84	3.39	2.03	18.97
Fast	.20	18	65.90	7.98	2.82	3.66	4.48	1.33	20.27

	Manhours	Windows	Material	Labor	Labor	Material	Overhead	Profit	Total
	per	per	cost per	cost per	burden	cost per	per	per	price per
	window	gallon	gallon	window	window	window	window	window	window
Windows, wood, in	terior, <i>pe</i>	r windov	v basis,	4 to 6 p	anes				
Undercoat, water or oil	base (mater	rial #3 or #	4)						
Brush 1 coat									
Slow	.35	14	63.85	9.00	2.15	4.56	2.99	2.99	21.69
Medium	.30	14	55.90	9.83	2.83	3.99	4.17	2.50	23.32
Fast	.25	13	47.95	9.98	3.52	3.69	5.33	1.58	24.10
Split coat (1/2 undercoa	at + 1/2 enar	mel), water	or oil bas	e (materia	al #3 or #4	or #9 or #	±10)		
Brush 1 coat		,,		(- /		
Slow	.40	16	88.63	10.28	2.47	5.54	3.48	3.48	25.25
Medium	.35	16	77.55	11.46	3.31	4.85	4.91	2.94	27.47
Fast	.30	15	66.48	11.97	4.22	4.43	6.40	1.89	28.91
Enamel, water or oil ba	se (material	#9 or #10	١						
Brush each finish coa	`	<i>""</i> 01 <i>"</i> 10 <i>"</i>	'						
Slow	.50	15	113.40	12.85	3.09	7.56	4.46	4.47	32.43
Medium	.45	15	99.20	14.74	4.25	6.61	6.40	3.84	35.84
Fast	.40	14	85.00	15.96	5.63	6.07	8.57	2.54	38.77
i ast	.+0	1-7	00.00	13.30	3.03	0.07	0.57	2.04	30.11
Stain, seal & 1 coat lac	auer system	. (material	#11)						
Brush each coat	1	, (,						
Slow	.98	10	83.50	25.19	6.04	8.35	7.52	7.54	54.64
Medium	.88	9	73.00	28.82	8.32	8.11	11.32	6.79	63.36
Fast	.78	8	62.60	31.12	10.98	7.83	15.48	4.58	69.99
Lacquer (material #1	1c)								
Brush additional co	,	er .							
Slow	.33	21	87.80	8.48	2.04	4.18	2.79	2.80	20.29
Medium	.27	19	76.80	8.84	2.56	4.04	3.86	2.31	21.61
Fast	.22	17	65.90	8.78	3.10	3.88	4.89	1.45	22.10
1 401		.,	00.00	0.70	0.10	0.00	7.00	1.40	22.10

	Manhours per	Windows	Material cost per	Labor cost per	Labor burden	Material cost per	Overhead per	Profit per	Total price per
	window	gallon	gallon	window	window	window	window	window	window
Windows, wood, in	terior, <i>pe</i>	r windov	v basis,	7 to 8 p	anes				
Undercoat, water or oil	base (mater	ial #3 or #4	4)						
Brush 1 coat									
Slow	.45	13	63.85	11.57	2.77	4.91	3.66	3.67	26.58
Medium	.40	13	55.90	13.10	3.78	4.30	5.30	3.18	29.66
Fast	.35	12	47.95	13.97	4.92	4.00	7.10	2.10	32.09
Split coat (1/2 undercoa	at + 1/2 enar	nel), water	or oil bas	e (materia	al #3 or #4	or #9 or #	±10)		
Brush 1 coat									
Slow	.55	15	88.63	14.14	3.39	5.91	4.45	4.46	32.35
Medium	.50	15	77.55	16.38	4.73	5.17	6.57	3.94	36.79
Fast	.45	14	66.48	17.96	6.33	4.75	9.01	2.66	40.71
Enamel, water or oil bas	•	#9 or #10))						
Brush each finish coa									
Slow	.67	14	113.40	17.22	4.13	8.10	5.60	5.61	40.66
Medium	.62	14	99.20	20.31	5.86	7.09	8.32	4.99	46.57
Fast	.57	13	85.00	22.74	8.03	6.54	11.57	3.42	52.30
Stain, seal & 1 coat lace	quer system	, (material	#11)						
Brush each coat									
Slow	1.20	9	83.50	30.84	7.40	9.28	9.03	9.05	65.60
Medium	1.10	8	73.00	36.03	10.40	9.13	13.89	8.34	77.79
Fast	1.00	7	62.60	39.90	14.08	8.94	19.51	5.77	88.20
Lacquer (material #11	lc)								
Brush additional coa	ats of lacque	er							
Slow	.38	20	87.80	9.77	2.34	4.39	3.14	3.14	22.78
Medium	.33	18	76.80	10.81	3.12	4.27	4.55	2.73	25.48
Fast	.27	16	65.90	10.77	3.80	4.12	5.79	1.71	26.19

	Manhours per window	Windows per gallon	Material cost per gallon	Labor cost per window	Labor burden window	Material cost per window	Overhead per window	Profit per window	Total price per window
						· · · · · · · · · · · · · · · · · · ·	Williadiv	Williadiv	Will Labor.
Windows, wood, in	_			9 to 11	panes				
Undercoat, water or o	il base (mater	ial #3 or #	4)						
Brush 1 coat									
Slow	.55	12	63.85	14.14	3.39	5.32	4.34	4.35	31.54
Medium	.50	12	55.90	16.38	4.73	4.66	6.44	3.87	36.08
Fast	.45	11	47.95	17.96	6.33	4.36	8.88	2.63	40.16
Split coat (1/2 underco	oat + 1/2 enar	nel), water	or oil bas	e (materia	al #3 or #4	or #9 or #	[‡] 10)		
Brush 1 coat									
Slow	.67	14	88.63	17.22	4.13	6.33	5.26	5.27	38.21
Medium	.62	14	77.55	20.31	5.86	5.54	7.93	4.76	44.40
Fast	.57	13	66.48	22.74	8.03	5.11	11.12	3.29	50.29
Enamel, water or oil b	ase (material	#9 or #10)						
Brush each finish co	•	,							
Slow	.78	13	113.40	20.05	4.81	8.72	6.38	6.39	46.35
Medium	.73	13	99.20	23.91	6.90	7.63	9.61	5.77	53.82
Fast	.68	12	85.00	27.13	9.58	7.08	13.57	4.02	61.38
Stain, seal & 1 coat la	cauer system	. (material	#11)						
Brush each coat	.,,	, (,						
Slow	1.50	8	83.50	38.55	9.26	10.44	11.07	11.09	80.41
Medium	1.40	7	73.00	45.85	13.24	10.43	17.38	10.43	97.33
Fast	1.30	6	62.60	51.87	18.30	10.43	24.99	7.39	112.98
Lacquer (material #	11c)								
Brush additional c	,	er							
Slow	.45	19	87.80	11.57	2.77	4.62	3.60	3.61	26.17
Medium	.40	17	76.80	13.10	3.78	4.52	5.35	3.21	29.96
Fast	.35	15	65.90	13.97	4.92	4.39	7.22	2.14	32.64
. 301	.00		23.00						J

	Manhours per window	Windows per gallon	Material cost per gallon	Labor cost per window	Labor burden window	Material cost per window	Overhead per window	Profit per window	Total price per window
Windows, wood, in	nterior, <i>pei</i>	r windov	v basis,	12 pane)				
Undercoat, water or o	il base (mater	ial #3 or #	4)						
Brush 1 coat									
Slow	.67	11	63.85	17.22	4.13	5.80	5.16	5.17	37.48
Medium	.62	11	55.90	20.31	5.86	5.08	7.82	4.69	43.76
Fast	.57	10	47.95	22.74	8.03	4.80	11.03	3.26	49.86
Split coat (1/2 underco	oat + 1/2 enar	mel), water	or oil bas	e (materia	l #3 or #4	or #9 or #	±10)		
Brush 1 coat	70	40		40.50			- 0-		44.00
Slow	.72	13	88.63	18.50	4.45	6.82	5.65	5.67	41.09
Medium	.67	13	77.55	21.94	6.34	5.97	8.56	5.14	47.95
Fast	.62	12	66.48	24.74	8.73	5.54	12.09	3.58	54.68
Enamel, water or oil b	`	#9 or #10))						
Brush each finish co		4.0	440.40	04.05	5 0 4	0.45	0.04	0.00	=0.44
Slow	.85	12	113.40	21.85	5.24	9.45	6.94	6.96	50.44
Medium	.80	12	99.20	26.20	7.57	8.27	10.51	6.31	58.86
Fast	.75	11	85.00	29.93	10.56	7.73	14.95	4.42	67.59
Stain, seal & 1 coat la	cquer system	, (material	#11)						
Brush each coat									
Slow	1.70	7	83.50	43.69	10.49	11.93	12.56	12.59	91.26
Medium	1.60	6	73.00	52.40	15.14	12.17	19.93	11.96	111.60
Fast	1.50	5	62.60	59.85	21.12	12.52	28.99	8.57	131.05
Lacquer (material #	,								
Brush additional o	•								
Slow	.50	18	87.80	12.85	3.09	4.88	3.95	3.96	28.73
Medium	.45	16	76.80	14.74	4.25	4.80	5.95	3.57	33.31
Fast	.40	14	65.90	15.96	5.63	4.71	8.15	2.41	36.86

For notes on this table, see the note section on page 279 under Windows, wood, exterior or interior, per window basis.

Windows, wood, exterior or interior, *square foot basis* Windows larger than 15 square feet

Use the figures in the following tables to estimate exterior or interior wood windows on a *square foot basis* where the windows are larger than 15 square feet in area (length times width). For estimating windows 15 square feet or smaller, use the system for windows, wood exterior, or interior on a *per window basis*. Both the square foot basis and the per window basis include time and material needed to paint the sash (mullions or muntins), trim, frames, jambs, sill and apron on ONE SIDE ONLY. The stain, seal and finish coat systems include one coat of stain, sanding sealer, light sanding and one finish coat of either varnish for exterior or lacquer for interior. In addition, finalizing the varnish application usually includes a steel wool buff and wax application with minimum material usage. Add preparation time for sanding, putty, protecting adjacent surfaces and protecting window panes with window protective coating (wax) or masking tape and paper as required. For heights above 8 feet, use the High Time Difficulty Factors on page 139. "Slow, "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that might apply to the following *per window basis* tables are listed on page 9.

Example calculation: Measure each window and add 1 foot to each dimension before calculating the area. For example, a window measuring 4'0" \times 4'0" with 1 foot added to the top, bottom, right side and left side is now a 6 \times 6 dimension or 36 square feet. Then, add an additional 2 square feet for each window pane, with allows time to finish the mullions, muntins and sash. The square footage calculation for this six pane window would be 36 + (2 \times 6) or 48 square feet. Use this number and apply it to the appropriate manhour and material coverage figures in the table.

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Paint grade									
Undercoat, water or oil	base (mate	rial #3 or #	4)						
Brush 1 coat									
Slow	150	460	63.85	17.13	4.13	13.88	6.67	6.69	48.50
Medium	165	450	55.90	19.85	5.73	12.42	9.50	5.70	53.20
Fast	180	440	47.95	22.17	7.84	10.90	12.68	3.75	57.34
Split coat (1/2 undercoa	at + 1/2 ena	mel), water	or oil bas	e (materia	al #3 or #4	or #9 or #	‡ 10)		
Brush 1 coat									
Slow	120	520	88.63	21.42	5.13	17.04	8.28	8.30	60.17
Medium	135	500	77.55	24.26	7.02	15.51	11.70	7.02	65.51
Fast	150	480	66.48	26.60	9.40	13.85	15.45	4.57	69.87
Enamel, water or oil ba	se (material	#9 or #10))						
Brush each finish coa	nt								
Slow	100	500	113.40	25.70	6.17	22.68	10.36	10.39	75.30
Medium	113	480	99.20	28.98	8.38	20.67	14.51	8.70	81.24
Fast	125	460	85.00	31.92	11.26	18.48	19.12	5.66	86.44

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Stain grade, exteri	ior								
Stain grade: stain, sea	al & 1 coat va	rnish syste	m (materi	al #30)					
Brush all coats		•	`	,					
Slow	45	335	97.60	57.11	13.71	29.13	18.99	19.03	137.97
Medium	55	305	85.50	59.55	17.19	28.03	26.20	15.72	146.69
Fast	65	280	73.20	61.38	21.64	26.14	33.85	10.01	153.02
Brush additional coa	ats of varnish	(material #	[‡] 30c)						
Slow	140	675	112.40	18.36	4.40	16.65	7.49	7.51	54.41
Medium	165	620	98.30	19.85	5.73	15.85	10.36	6.22	58.01
Fast	190	565	84.30	21.00	7.39	14.92	13.43	3.97	60.71
Buff & wax after varnis	sh applicatior	n (material	- minimal)						
Slow	140			18.36	4.40		4.33	4.34	31.43
Medium	165			19.85	5.73		6.40	3.84	35.82
Fast	190			21.00	7.39		8.81	2.61	39.81
Wax application									
Slow	140			18.36	4.40		4.33	4.34	31.43
Medium	165			19.85	5.73		6.40	3.84	35.82
Fast	190			21.00	7.39		8.81	2.61	39.81
Stain grade, interi	or								
Stain, seal & 1 coat la		(material	#11)						
Brush all coats	oquo. oyoton	· (material	,, ,						
Slow	45	335	83.50	57.11	13.71	24.93	18.19	18.23	132.17
Medium	55	305	73.00	59.55	17.19	23.93	25.17	15.10	140.94
Fast	65	280	62.60	61.38	21.64	22.36	32.68	9.67	147.73
1 431	00	200	02.00	01.00	21.04	22.00	32.00	3.01	147.75
Brush additional c	oats of lacqu	er (materia	l #11c)						
Slow	140	675	87.80	18.36	4.40	13.01	6.80	6.81	49.38
Medium	165	620	76.80	19.85	5.73	12.39	9.50	5.70	53.17
Fast	190	565	65.90	21.00	7.39	11.66	12.42	3.67	56.14

For notes on this table, see page 290 under Windows, wood, exterior or interior, square foot basis.

Window conversion factors -- a window area calculation shortcut

Panes	Manhours per SF conversion factor	Material per SF conversion factor
1, 2 or 3 panes	L x W x 2.0	L x W x 2.0
4 to 6 panes	L x W x 3.0	L x W x 2.2
7 to 8 panes	L x W x 4.0	L x W x 2.4
9 to 11 panes	L x W x 5.0	L x W x 2.6
12 panes	L x W x 6.0	L x W x 2.9

Use this table in conjunction with the Windows, exterior or interior, *square foot basis* table on page 290 for a guide to calculating window area on a "square foot basis." To convert the window area, calculate the actual square shortcut footage of a window, say, 4'0" x 4'0" or 16 square feet, and look in the conversion table under the number panes, say 6. The conversion factor of a 6-pane window is 3. Multiply the 16 square feet by 3 to equal 48 which is the number used in the square foot basis tables on pages 290 and 291. To undercoat at a slow rate, divide 48 by 150 to come up with .32 hours. Then divide 48 by 460 to result in .10 gallons to undercoat that window. Divide 1 gallon by .1 to find that you can undercoat 10 windows with 1 gallon of undercoat material.

	Labor SF per	Material coverage	Material cost per	Labor cost per	Labor burden	Material cost per	Overhead per	Profit per	Total price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Wine racks, paint g	rade, spr	ay, squa	re feet o	of face					
Undercoat, water base Spray 1 coat	(material #3	3)							
Slow	50	100	55.90	51.40	12.34	55.90	22.73	22.78	165.15
Medium	65	88	49.00	50.38	14.54	55.68	30.16	18.09	168.85
Fast	80	75	42.00	49.88	17.60	56.00	38.28	11.32	173.08
Undercoat, oil base (ma Spray 1 coat	iterial #4)								
Slow	50	100	71.80	51.40	12.34	71.80	25.75	25.81	187.10
Medium	65	88	62.80	50.38	14.54	71.36	34.08	20.45	190.81
Fast	80	75	53.90	49.88	17.60	71.87	43.20	12.78	195.33
Split coat (1/2 undercoa Spray 1 coat	ıt + 1/2 ena	mel), wateı	base (ma	terial #3 c	or #9)				
Slow	75	150	61.45	34.27	8.21	40.97	15.86	15.89	115.20
Medium	90	138	53.80	36.39	10.51	38.99	21.48	12.89	120.26
Fast	125	125	46.10	31.92	11.26	36.88	24.82	7.34	112.22
Split coat (1/2 undercoa	it + 1/2 ena	mel), oil ba	se (materi	al #4 or #	10)				
Slow	75	150	115.80	34.27	8.21	77.20	22.74	22.79	165.21
Medium	90	138	101.30	36.39	10.51	73.41	30.08	18.05	168.44
Fast	125	125	86.85	31.92	11.26	69.48	34.93	10.33	157.92
Enamel, water base (ma Spray 1st finish coat	aterial #9)								
Slow	65	125	67.00	39.54	9.48	53.60	19.50	19.54	141.66
Medium	88	113	58.60	37.22	10.73	51.86	24.96	14.98	139.75
Fast	100	100	50.20	39.90	14.08	50.20	32.30	9.55	146.03
Spray additional finish	coats								
Slow	75	150	67.00	34.27	8.21	44.67	16.56	16.60	120.31
Medium	100	138	58.60	32.75	9.46	42.46	21.17	12.70	118.54
Fast	125	125	50.20	31.92	11.26	40.16	25.84	7.64	116.82
Enamel, oil base (mater Spray 1st finish coat	rial #10)								
Slow	65	125	159.80	39.54	9.48	127.84	33.61	33.68	244.15
Medium	88	113	139.80	37.22	10.73	123.72	42.93	25.76	240.36
Fast	100	100	119.80	39.90	14.08	119.80	53.87	15.94	243.59
Spray additional finish									
Slow	75	150	159.80	34.27	8.21	106.53	28.31	28.37	205.69
Medium	100	138	139.80	32.75	9.46	101.30	35.88	21.53	200.92
Fast	125	125	119.80	31.92	11.26	95.84	43.10	12.75	194.87

These figures include coating all interior and exterior surfaces and are based on overall dimensions (length times width) of the wine rack face. For heights above 8 feet, use the High Time Difficulty Factors on page 139. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor		Overhead	Profit	Total
	SF per manhour	coverage SF/gallon	cost per gallon	cost per 100 SF	burden 100 SF	cost per 100 SF	per 100 SF	per 100 SF	price per 100 SF
		-							
Wine racks, stain g	•	•		ace					
Stain, seal and 2 coat la		em (7 step	process)						
STEP 1: Sand & putty	<i>2</i>								
Slow	50			51.40	12.34		12.11	12.14	87.99
Medium	75			43.67	12.60		14.07	8.44	78.78
Fast	100			39.90	14.08		16.73	4.95	75.66
STEP 2 & 3: Wiping		se (materia	l #11a) &	wipe					
Spray 1 coat & wipe		450	07.00	05.70	0.47	50.00	47.44	47.45	404.00
Slow	100	150	87.30	25.70	6.17	58.20	17.11	17.15	124.33
Medium	175	113	76.40	18.71	5.39	67.61	22.93	13.76	128.40
Fast	225	75	65.50	17.73	6.24	87.33	34.51	10.21	156.02
STEP 4: Sanding sea	•	al #11b)							
Spray 1 coat & san									
Slow	130	150	70.90	19.77	4.74	47.27	13.64	13.67	99.09
Medium	208	113	62.10	15.75	4.55	54.96	18.82	11.29	105.37
Fast	275	75	53.20	14.51	5.14	70.93	28.07	8.30	126.95
STEP 5: Sand lightly	,								
Slow	75			34.27	8.21		8.07	8.09	58.64
Medium	100			32.75	9.46		10.55	6.33	59.09
Fast	125			31.92	11.26		13.39	3.96	60.53
STEP 6 & 7: Lacque	r (material #	¹ 11c)							
Spray 1st coat									
Slow	100	100	87.80	25.70	6.17	87.80	22.74	22.79	165.20
Medium	200	75	76.80	16.38	4.73	102.40	30.88	18.53	172.92
Fast	300	50	65.90	13.30	4.68	131.80	46.43	13.74	209.95
Spray 2nd coat									
Slow	175	100	87.80	14.69	3.51	87.80	20.14	20.19	146.33
Medium	313	75	76.80	10.46	3.00	102.40	28.97	17.38	162.21
Fast	450	50	65.90	8.87	3.11	131.80	44.58	13.19	201.55
Complete 7 step stair	n, seal & 2 c	oat lacquer	system (material #	11)				
Spray all coats	20	25	02 E0	120 50	20.05	224.00	02.72	02.02	604.04
Slow	20	25 20	83.50	128.50	30.85	334.00	93.73	93.93	681.01
Medium	28	20	73.00	116.96	33.77	365.00	128.94	77.36	722.03
Fast	35	15	62.60	114.00	40.22	417.33	177.19	52.41	801.15

These figures include coating all interior and exterior surfaces and are based on overall dimensions (length times width) of the wine rack face. For heights above 8 feet, use the High Time Difficulty Factors on page 139. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

Part II

Preparation Costs

	Labor LF per	Material coverage	Material cost per	Labor cost per	Labor burden	Material cost per	Overhead per	Profit per	Total price per
	manhour	LF/gallon	gallon	100 LF	100 LF	100 LF	100 LF	100 LF	100 LF
Acid wash gutters &	& downs	oouts							
Acid wash, muriatic acid	d (material #	/ 49)							
Brush or mitt 1 coat									
Slow	80	450	52.30	32.13	7.71	11.62	9.78	9.80	71.04
Medium	95	425	45.70	34.47	9.98	10.75	13.80	8.28	77.28
Fast	110	400	39.20	36.27	12.80	9.80	18.25	5.40	82.52

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Airblast, compress Average production	sed air								
Slow	150			17.13	4.13		4.04	4.04	29.34
Medium	175			18.71	5.39		6.03	3.62	33.75
Fast	200			19.95	7.04		8.37	2.48	37.84

All widths less than 12", consider as 1 square foot per linear foot. Add equipment rental costs with Overhead and Profit. For heights above 8 feet, use the High Time Difficulty Factors on page 139. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Burn off paint									
Exterior:									
Exterior trim									
Slow	15			171.33	41.15		40.37	40.45	293.30
Medium	20			163.75	47.30		52.77	31.66	295.48
Fast	25			159.60	56.32		66.94	19.80	302.66
Plain surfaces									
Slow	30			85.67	20.55		20.18	20.23	146.63
Medium	40			81.88	23.65		26.39	15.83	147.75
Fast	50			79.80	28.16		33.47	9.90	151.33
Beveled wood siding									
Slow	20			128.50	30.85		30.27	30.34	219.96
Medium	30			109.17	31.52		35.18	21.11	196.98
Fast	40			99.75	35.20		41.84	12.38	189.17
Interior:									
Interior trim									
Slow	10			257.00	61.70		60.55	60.68	439.93
Medium	15			218.33	63.08		70.36	42.21	393.98
Fast	20			199.50	70.40		83.68	24.75	378.33
Plain surfaces									
Slow	15			171.33	41.15		40.37	40.45	293.30
Medium	25			131.00	37.84		42.22	25.33	236.39
Fast	35			114.00	40.22		47.81	14.14	216.17

All widths less than 12", consider as 1 square foot per linear foot. Note: Because surfaces and the material being removed vary widely, it's best to quote prices for burning-off existing finishes on a Time and Material or Cost Plus Fee basis at a preset hourly rate. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor LF per manhour	Material LF/fluid oz ounce	Material cost per ounce	Labor cost per 100 LF	Labor burden 100 LF	Material cost per 100 LF	Overhead per 100 LF	Profit per 100 LF	Total price per 100 LF
Caulk									
1/8" gap (material #42)									
Slow	60	14	.84	42.83	10.30	6.00	11.23	11.25	81.61
Medium	65	13	.73	50.38	14.54	5.62	17.64	10.58	98.76
Fast	70	12	.63	57.00	20.14	5.25	25.53	7.55	115.47
1/4" gap (material #42)									
Slow	50	3.5	.84	51.40	12.34	24.00	16.67	16.71	121.12
Medium	55	3.3	.73	59.55	17.19	22.12	24.72	14.83	138.41
Fast	60	3.0	.63	66.50	23.48	21.00	34.40	10.18	155.56
3/8" gap (material #42)									
Slow	40	1.5	.84	64.25	15.43	56.00	25.78	25.83	187.29
Medium	45	1.4	.73	72.78	21.01	52.14	36.49	21.89	204.31
Fast	50	1.3	.63	79.80	28.16	48.46	48.49	14.34	219.25
1/2" gap (material #42)									
Slow	33	1.0	.84	77.88	18.69	84.00	34.31	34.38	249.26
Medium	38	0.9	.73	86.18	24.92	81.11	48.05	28.83	269.09
Fast	43	8.0	.63	92.79	32.77	78.75	63.33	18.73	286.37

Caulking that's part of normal surface preparation is included in the painting cost tables. When extra caulking is required, use this cost guide. It's based on oil or latex base, silicone or urethane caulk in 10 ounce tubes. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor		Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Cut cracks									
Varnish or hard oil and	repair crack	S							
Slow	120			21.42	5.13		5.05	5.06	36.66
Medium	130			25.19	7.27		8.12	4.87	45.45
Fast	140			28.50	10.04		11.95	3.54	54.03
Gloss painted walls and	d fix cracks								
Slow	125			20.56	4.94		4.84	4.85	35.19
Medium	135			24.26	7.02		7.82	4.69	43.79
Fast	145			27.52	9.73		11.54	3.41	52.20

All widths less than 12", consider as 1 square foot per linear foot. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Fill wood floors Fill and wipe wood floo	rs (material	#48)							
Slow	45	155	77.40	57.11	13.71	49.94	22.94	22.99	166.69
Medium	60	145	67.80	54.58	15.78	46.76	29.28	17.57	163.97
Fast	75	135	58.10	53.20	18.76	43.04	35.66	10.55	161.21

All widths less than 12", consider as 1 square foot per linear foot. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/pound	pound	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Putty application									
Good condition, 1 coat (r	material #4	5)							
Slow	60	150	13.80	42.83	10.30	9.20	11.84	11.86	86.03
Medium	90	135	12.10	36.39	10.51	8.96	13.97	8.38	78.21
Fast	120	120	10.40	33.25	11.72	8.67	16.63	4.92	75.19
Average condition, 1 coa	ıt (material	#45)							
Slow	35	90	13.80	73.43	17.62	15.33	20.21	20.25	146.84
Medium	65	75	12.10	50.38	14.54	16.13	20.27	12.16	113.48
Fast	95	60	10.40	42.00	14.84	17.33	22.99	6.80	103.96
Poor condition, 1 coat (m	naterial #4	5)							
Slow	15	40	13.80	171.33	41.15	34.50	46.92	47.02	340.92
Medium	30	30	12.10	109.17	31.52	40.33	45.26	27.16	253.44
Fast	45	20	10.40	88.67	31.27	52.00	53.31	15.77	241.02

These figures apply to either spackle or Swedish putty. All widths less than 12", consider as 1 square foot per linear foot. For heights above 8 feet, use the High Time Difficulty Factors on page 139. For flat trim or sash: Estimate 1 linear foot of trim as 1 square foot of surface. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Sand, medium (befo	ore first o	coat)							
Interior flatwall areas		•							
Slow	275			9.35	2.25		2.90	2.32	16.82
Medium	300			10.92	3.14		3.52	2.11	19.69
Fast	325			12.28	4.35		5.15	1.52	23.30
Interior enamel areas									
Slow	250			10.28	2.47		2.42	2.43	17.60
Medium	275			11.91	3.45		3.84	2.30	21.50
Fast	300			13.30	4.68		5.58	1.65	25.21

All widths less than 12", consider as 1 square foot per linear foot. For heights above 8 feet, use the High Time Difficulty Factors on page 139. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Sand & putty (before	re secono	d coat)							
Interior flatwall areas									
Slow	190			13.53	3.23		3.19	3.20	23.15
Medium	200			16.38	4.73		5.28	3.17	29.56
Fast	210			19.00	6.69		7.97	2.36	36.02
Interior enamel areas									
Slow	110			23.36	5.61		5.50	5.52	39.99
Medium	125			26.20	7.57		8.44	5.07	47.28
Fast	140			28.50	10.04		11.95	3.54	54.03
Exterior siding & trim - p	olain								
Slow	180			14.28	3.44		3.36	3.37	24.45
Medium	200			16.38	4.73		5.28	3.17	29.56
Fast	220			18.14	6.42		7.61	2.25	34.42
Exterior trim only									
Slow	100			25.70	6.17		6.06	6.07	44.00
Medium	110			29.77	8.60		9.59	5.76	53.72
Fast	120			33.25	11.72		13.95	4.13	63.05
Bookshelves									
Slow	100			25.70	6.17		6.06	6.07	44.00
Medium	125			26.20	7.57		8.44	5.07	47.28
Fast	150			26.60	9.40		11.16	3.30	50.46
Cabinets									
Slow	125			20.56	4.94		4.84	4.85	35.19
Medium	150			21.83	6.32		7.04	4.22	39.41
Fast	175			22.80	8.02		9.56	2.83	43.21

All trim which is less than 12" wide, consider to be 12" wide. For heights above 8 feet, use the High Time Difficulty Factors on page 139. High grade work - Use the manhours equal to 1 coat of paint. For medium grade work - Use half (50%) of the manhours for 1 coat of paint. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Sand, light (before	third coa	t)							
Interior flatwall areas		•							
Slow	335			7.67	1.86		1.81	1.81	13.15
Medium	345			9.49	2.75		3.06	1.83	17.13
Fast	355			11.24	3.98		4.72	1.40	21.34
Interior enamel areas									
Slow	130			19.77	4.74		4.66	4.67	33.84
Medium	140			23.39	6.75		7.54	4.52	42.20
Fast	150			26.60	9.40		11.16	3.30	50.46
Exterior siding & trim - p	olain								
Slow	250			10.28	2.47		2.42	2.43	17.60
Medium	275			11.91	3.45		3.84	2.30	21.50
Fast	300			13.30	4.68		5.58	1.65	25.21
Exterior trim only									
Slow	150			17.13	4.13		4.04	4.04	29.34
Medium	175			18.71	5.39		6.03	3.62	33.75
Fast	200			19.95	7.04		8.37	2.48	37.84
Bookshelves									
Slow	175			14.69	3.51		3.46	3.47	25.13
Medium	225			14.56	4.18		4.69	2.82	26.25
Fast	275			14.51	5.14		6.09	1.80	27.54
Cabinets									
Slow	200			12.85	3.09		3.03	3.03	22.00
Medium	250			13.10	3.78		4.22	2.53	23.63
Fast	300			13.30	4.68		5.58	1.65	25.21

All widths less than 12", consider 1 square foot per linear foot. For heights above 8 feet, use the High Time Difficulty Factors on page 139. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Sand, extra fine, fl	at surface	s, varnis	h						
Slow	50			51.40	12.34		12.11	12.14	87.99
Medium	88			37.22	10.73		12.00	7.20	67.15
Fast	125			31.92	11.26		13.39	3.96	60.53

All widths less than 12", consider as 1 square foot per linear foot. For heights above 8 feet, use the High Time Difficult Factors on page 139. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

Sandblast, general

Sandblasting production rates may vary widely. Use the following figures as a reference for estimating and to establish performance data for your company. The abrasive material used in sandblasting is usually white silica sand although slags have recently gained in popularity. Material consumption varies with several factors:

- 1) Type of finish required
- 2) Condition of the surface
- 3) Quality of abrasive material (sharpness, cleanliness and hardness)
- 4) Nozzle size
- 5) Equipment arrangement and placement
- 6) Operator skill

All material consumption values are based on three uses of a 25 to 35 mesh white silica sand abrasive at a cost of \$40 to \$60 per ton. (Check the current price in your area.) Note: See the Structural Steel Conversion table at Figure 23 on pages 391 through 399 for converting linear feet or tons of structural steel to square feet.

	Labor SF per	Material coverage pounds/SF	Material cost per pound	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
		pourius/or	pound	100 31	100 31	100 31	100 31	100 31	100 31
Sandblast, brush-off				, , , , ,	".40\				
Surface condition basis -		jects & surf	ace areas	(material	#46)				
Remove cement base		0.0	4.40	47.40	4.40	000.00	40.00	47.00	0.44.00
Slow	150	2.0	1.13	17.13	4.13	226.00	46.98	47.08	341.32
Medium	175	2.5	1.00	18.71	5.39	250.00	68.53	41.12	383.75
Fast	200	3.0	.85	19.95	7.04	255.00	87.42	25.86	395.27
Remove oil or latex bas	se paint								
Slow	100	3.0	1.13	25.70	6.17	339.00	70.47	70.61	511.95
Medium	125	3.5	1.00	26.20	7.57	350.00	95.94	57.57	537.28
Fast	150	4.0	.85	26.60	9.40	340.00	116.56	34.48	527.04
Surface area basis - larg	e projects	& surface	areas (ma	terial #46)					
Pipe up to 12" O/D									
Slow	125	4.0	1.13	20.56	4.94	452.00	90.72	90.91	659.13
Medium	150	4.5	1.00	21.83	6.32	450.00	119.54	71.72	669.41
Fast	175	5.0	.85	22.80	8.02	425.00	141.31	41.80	638.93
Structural steel									
Sizes up to 2 SF/LF									
Slow	150	4.0	1.13	17.13	4.13	452.00	89.92	90.11	653.29
Medium	175	4.5	1.00	18.71	5.39	450.00	118.53	71.12	663.75
Fast	200	5.0	.85	19.95	7.04	425.00	140.12	41.45	633.56
Sizes from 2 to 5 SF/LI	=								
Slow	200	3.0	1.13	12.85	3.09	339.00	67.44	67.58	489.96
Medium	225	3.5	1.00	14.56	4.18	350.00	92.19	55.32	516.25
Fast	250	4.0	.85	15.96	5.63	340.00	112.09	33.16	506.84
Sizes over 5 SF/LF									
Slow	250	2.0	1.13	10.28	2.47	226.00	45.36	45.46	329.57
Medium	275	3.0	1.00	11.91	3.45	300.00	78.84	47.30	441.50
Fast	300	4.0	.85	13.30	4.68	340.00	110.98	32.83	501.79
Tanka and vassals									
Tanks and vessels									
Sizes up to 12'0" O/D	000	0.0	4.40	40.05	0.00	000.00	07.44	07.50	400.00
Slow	200	3.0	1.13	12.85	3.09	339.00	67.44	67.58	489.96
Medium Fast	225 250	3.5 4.0	1.00 .85	14.56 15.96	4.18 5.63	350.00 340.00	92.19 112.09	55.32 33.16	516.25 506.84
	230	4.0	.00	10.30	5.05	5-0.00	112.03	55.10	500.04
Sizes over 12'0" O/D									
Slow	250	2.0	1.13	10.28	2.47	226.00	45.36	45.46	329.57
Medium	275	3.0	1.00	11.91	3.45	300.00	78.84	47.30	441.50
Fast	300	4.0	.85	13.30	4.68	340.00	110.98	32.83	501.79

	Labor SF per	Material coverage	Material cost per	Labor cost per	Labor burden	Material cost per	Overhead per	Profit per	Total price per
	manhour	-	pound	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Sandblast, comme	rcial blas	t (67% w	hite)						
Surface condition basis		-	-	(material	#46)				
Loose mill scale & fin	e powder ru	ıst							
Slow	150	4.0	1.13	17.13	4.13	452.00	89.92	90.11	653.29
Medium	175	4.5	1.00	18.71	5.39	450.00	118.53	71.12	663.75
Fast	200	5.0	.85	19.95	7.04	425.00	140.12	41.45	633.56
Tight mill scale & little	e or no rust								
Slow	125	5.0	1.13	20.56	4.94	565.00	112.19	112.43	815.12
Medium	150	5.5	1.00	21.83	6.32	550.00	144.54	86.72	809.41
Fast	175	6.0	.85	22.80	8.02	510.00	167.66	49.60	758.08
Hard scale, blistered,	rusty surfa	ce							
Slow	75	6.0	1.13	34.27	8.21	678.00	136.89	137.18	994.55
Medium	100	7.0	1.00	32.75	9.46	700.00	185.55	111.33	1039.09
Fast	125	8.0	.85	31.92	11.26	680.00	224.19	66.32	1013.69
Rust nodules and pitt	ed surface								
Slow	50	8.0	1.13	51.40	12.34	904.00	183.87	184.26	1335.87
Medium	60	9.5	1.00	54.58	15.78	950.00	255.09	153.05	1428.50
Fast	70	11.0	.85	57.00	20.14	935.00	313.76	92.81	1418.71
Surface area basis - lar Pipe up to 12" O/D	rge projects	& surface a	areas (ma	terial #46)	1				
Slow	45	5.0	1.13	57.11	13.71	565.00	120.81	121.06	877.69
Medium	60	6.0	1.00	54.58	15.78	600.00	167.59	100.55	938.50
Fast	75	7.0	.85	53.20	18.76	595.00	206.76	61.16	934.88
Structural steel Sizes up to 2 SF/LF									
Slow	70	5.0	1.13	36.71	8.83	565.00	116.00	116.24	842.78
Medium	85	6.0	1.00	38.53	11.11	600.00	162.42	97.45	909.51
Fast	100	7.0	.85	39.90	14.08	595.00		59.51	909.67
Sizes from 2 to 5 SF/	1 F								
Slow	80	5.0	1.13	32.13	7.71	565.00	114.92	115.16	834.92
Medium	95	5.5	1.00	34.47	9.98	550.00	148.61	89.16	832.22
Fast	110	6.0	.85	36.27	12.80	510.00	173.31	51.27	783.65
Sizes over 5 SF/LF									
Slow	85	5.0	1.13	30.24	7.24	565.00	114.48	114.72	831.68
Medium	100	5.5	1.00	32.75	9.46	550.00	148.05	88.83	829.09
Fast	115	6.0	.85	34.70	12.26	510.00	172.65	51.07	780.68

	Labor SF per manhour	Material coverage pounds/SF	Material cost per pound	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Tanks and vessels Sizes up to 12'0" O/D									
Slow	80	6.0	1.13	32.13	7.71	678.00	136.39	136.68	990.91
Medium	95	6.5	1.00	34.47	9.98	650.00	173.61	104.16	972.22
Fast	110	7.0	.85	36.27	12.80	595.00	199.66	59.06	902.79
Sizes over 12'0" O/D									
Slow	75	6.0	1.13	34.27	8.21	678.00	136.89	137.18	994.55
Medium	100	6.3	1.00	32.75	9.46	630.00	168.05	100.83	941.09
Fast	125	6.5	.85	31.92	11.26	552.50	184.66	54.62	834.96

	Labor SF per	Material coverage	Material cost per	Labor cost per	Labor burden	Material cost per	Overhead per	Profit per	Total price per
	manhour	-	pound	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Sandblast, near wh	ite blast	(95% wh	ite)						
Surface condition basis		-	-	(material	#46)				
Loose mill scale & fine	e powder ru	ust							
Slow	125	5.0	1.13	20.56	4.94	565.00	112.19	112.43	815.12
Medium	150	6.0	1.00	21.83	6.32	600.00	157.04	94.22	879.41
Fast	175	7.0	.85	22.80	8.02	595.00	194.01	57.39	877.22
Tight mill scale & little	or no rust								
Slow	75	7.0	1.13	34.27	8.21	791.00	158.36	158.70	1150.54
Medium	100	8.0	1.00	32.75	9.46	800.00	210.55	126.33	1179.09
Fast	125	9.0	.85	31.92	11.26	765.00	250.54	74.11	1132.83
Hard scale, blistered,	rusty surfa	ce							
Slow	50	9.0	1.13	51.40	12.34	1017.00	205.34	205.77	1491.85
Medium	75	11.0	1.00	43.67	12.60	1100.00	289.07	173.44	1618.78
Fast	100	13.0	.85	39.90	14.08	1105.00	359.28	106.28	1624.54
Rust nodules and pitte	ed surface								
Slow	35	12.0	1.13	73.43	17.62	1356.00	274.94	275.52	1997.51
Medium	50	14.5	1.00	65.50	18.92	1450.00	383.61	230.16	2148.19
Fast	65	17.0	.85	61.38	21.64	1445.00	473.70	140.12	2141.84
Surface area basis - larg	ge projects	& surface	areas (mat	terial #46))				
Slow	30	8.0	1.13	85.67	20.55	904.00	191.94	192.35	1394.51
Medium	45	9.0	1.00	72.78	21.01	900.00	248.45	149.07	1391.31
Fast	60	10.0	.85	66.50	23.48	850.00	291.39	86.20	1317.57
Structural steel Sizes up to 2 SF/LF									
Slow	40	7.0	1.13	64.25	15.43	791.00	165.43	165.78	1201.89
Medium	55	8.5	1.00	59.55	17.19	850.00	231.69	139.01	1297.44
Fast	70	10.0	.85	57.00	20.14	850.00	287.41	85.02	1299.57
Sizes from 2 to 5 SF/L	_F								
Slow	45	7.0	1.13	57.11	13.71	791.00	163.75	164.09	1189.66
Medium	60	8.0	1.00	54.58	15.78	800.00	217.59	130.55	1218.50
Fast	75	9.0	.85	53.20	18.76	765.00	259.46	76.75	1173.17
Sizes over 5 SF/LF									
Slow	55	8.0	1.13	46.73	11.21	904.00	182.77	183.16	1327.87
Medium	70	8.5	1.00	46.79	13.53	850.00	227.58	136.55	1274.45
Fast	85	9.0	.85	46.94	16.54	765.00	256.84	75.97	1161.29

	Labor SF per manhour	Material coverage pounds/SF	Material cost per pound	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Tanks and vessels Sizes up to 12'0" O/D									
Slow	65	6.0	1.13	39.54	9.48	678.00	138.14	138.43	1003.59
Medium	80	7.0	1.00	40.94	11.82	700.00	188.19	112.92	1053.87
Fast	95	8.0	.85	42.00	14.84	680.00	228.42	67.57	1032.83
Sizes over 12'0" O/D									
Slow	70	6.0	1.13	36.71	8.83	678.00	137.47	137.76	998.77
Medium	85	7.0	1.00	38.53	11.11	700.00	187.42	112.45	1049.51
Fast	100	8.0	.85	39.90	14.08	680.00	227.53	67.31	1028.82

SF per coverage manhour pounds/SF pound 100 SF 100 S
Surface condition basis - large projects & surface areas (material #46) Loose mill scale & fine powder rust Slow 50 7.0 1.13 51.40 12.34 791.00 162.40 162.74 1179 Medium 75 8.5 1.00 43.67 12.60 850.00 226.57 135.94 1268
Surface condition basis - large projects & surface areas (material #46) Loose mill scale & fine powder rust Slow 50 7.0 1.13 51.40 12.34 791.00 162.40 162.74 1179 Medium 75 8.5 1.00 43.67 12.60 850.00 226.57 135.94 1268
Loose mill scale & fine powder rust Slow 50 7.0 1.13 51.40 12.34 791.00 162.40 162.74 1179 Medium 75 8.5 1.00 43.67 12.60 850.00 226.57 135.94 1268
Slow 50 7.0 1.13 51.40 12.34 791.00 162.40 162.74 1179 Medium 75 8.5 1.00 43.67 12.60 850.00 226.57 135.94 1268
Fast 100 10.0 .85 39.90 14.08 850.00 280.23 82.89 1267
Tight mill scale & little or no rust
Slow 40 8.0 1.13 64.25 15.43 904.00 186.90 187.29 1357
Medium 60 9.5 1.00 54.58 15.78 950.00 255.09 153.05 1428
Fast 80 11.0 .85 49.88 17.60 935.00 310.77 91.93 1405
Hard scale, blistered, rusty surface
Slow 30 10.0 1.13 85.67 20.55 1130.00 234.88 235.38 1706
Medium 45 12.5 1.00 72.78 21.01 1250.00 335.95 201.57 1881
Fast 60 15.0 .85 66.50 23.48 1275.00 423.14 125.17 1913
Rust nodules and pitted surface
Slow 25 15.0 1.13 102.80 24.68 1695.00 346.27 347.00 2515
Medium 35 17.5 1.00 93.57 27.02 1750.00 467.65 280.59 2618
Fast 45 20.0 .85 88.67 31.27 1700.00 564.19 166.89 2551
Surface area basis - large projects & surface areas (material #46) Pipe up to 12" O/D
Slow 30 10.0 1.13 85.67 20.55 1130.00 234.88 235.38 1706
Medium 40 11.5 1.00 81.88 23.65 1150.00 313.89 188.33 1757
Fast 50 13.0 .85 79.80 28.16 1105.00 376.02 111.23 1700
Structural steel
Sizes up to 2 SF/LF
Slow 40 9.0 1.13 64.25 15.43 1017.00 208.37 208.81 1513
Medium 50 10.5 1.00 65.50 18.92 1050.00 283.61 170.16 1588
Fast 60 12.0 .85 66.50 23.48 1020.00 344.09 101.78 1555
Sizes from 2 to 5 SF/LF
Slow 45 8.0 1.13 57.11 13.71 904.00 185.22 185.61 1345
Medium 55 9.5 1.00 59.55 17.19 950.00 256.69 154.01 1437
Fast 65 11.0 .85 61.38 21.64 935.00 315.60 93.36 1426
Sizes over 5 SF/LF
Slow 50 8.0 1.13 51.40 12.34 904.00 183.87 184.26 1335
Medium 60 9.5 1.00 54.58 15.78 950.00 255.09 153.05 1428
Fast 70 11.0 .85 57.00 20.14 935.00 313.76 92.81 1418

	Labor SF per manhour	Material coverage pounds/SF	Material cost per pound	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Tanks and vessels									
Sizes up to 12'0" O/D									
Slow	60	8.0	1.13	42.83	10.30	904.00	181.85	182.23	1321.21
Medium	70	9.5	1.00	46.79	13.53	950.00	252.58	151.55	1414.45
Fast	80	11.0	.85	49.88	17.60	935.00	310.77	91.93	1405.18
Sizes over 12'0" O/D									
Slow	70	8.0	1.13	36.71	8.83	904.00	180.41	180.79	1310.74
Medium	80	9.5	1.00	40.94	11.82	950.00	250.69	150.42	1403.87
Fast	90	11.0	.85	44.33	15.64	935.00	308.44	91.24	1394.65

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	pounds/SF	pound	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Scribing (edge sc	raping) an	d back-p	ainting,	horizor	ıtal, inte	rior or e	xterior		
Scribing, horizontal, h	neights up to	6'8"							
Five point tool scrib	ing (edge scr	aping)							
Slow	25			102.80	24.68		24.22	24.27	175.97
Medium	34			95.27	27.52		30.70	18.42	171.91
Fast	44			91.20	32.20		38.25	11.31	172.96
Scribing, horizontal, h	neights from 6	6'8" to 9'0"	(1.3 Hic	ah Time D	ifficulty Fac	ctor includ	led)		
Five point tool scrib	-		` `	,	,		,		
Slow	19			135.26	32.47		31.87	31.93	231.53
Medium	26			125.96	36.38		40.59	24.35	227.28
Fast	34			117.35	41.41		49.22	14.56	222.54
Scribing, horizontal, h	neights from 9	9'0" to 13'0"	(1.6 H	igh Time I	Difficulty Fa	actor inclu	ided)		
Five point tool scrib	-		•		•		•		
Slow	16	,		164.48	39.49		38.75	38.83	281.55
Medium	21			152.44	44.05		49.13	29.48	275.10
Fast	27			145.92	51.48		61.20	18.10	276.70
Scribing, horizontal, h	neights from 1	13'0" to 17'0	" (1.91	Hiah Time	Difficulty F	actor incl	luded)		
Five point tool scrib	-		(110				,		
Slow	13			197.69	47.45		46.58	46.68	338.40
Medium	18			181.94	52.58		58.63	35.18	328.33
Fast	23			173.48	61.23		72.76	21.52	328.99
Scribing, horizontal, h	neights from 1	17'0" to 19'0	" (2.2	High Time	Difficulty F	actor incl	luded)		
Five point tool scrib	ing (edge scr	aping)	•		•		•		
Slow	11			233.64	56.09		55.04	55.16	399.93
Medium	16			209.60	60.54		67.54	40.53	378.21
Fast	20			199.50	70.40		83.68	24.75	378.33

	Labor SF per	Material coverage	Material cost per	Labor cost per	Labor burden	Material cost per	Overhead per	Profit per	Tota price pe
	manhour	pounds/SF	pound	100 SF	100 SF	100 SF	100 SF	100 SF	100 S
Scribing, horizontal, he Five point tool scribin	•		' (2.5 I	High Time	Difficulty F	actor inc	luded)		
Slow	10			257.00	61.70		60.55	60.68	439.9
Medium	14			238.18	68.81		76.75	46.05	429.7
Fast	18			228.00	80.44		95.63	28.29	432.3
	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Tot
	SF per manhour	coverage pounds/SF	cost per pound	cost per 100 SF	burden 100 SF	cost per 100 SF	per 100 SF	per 100 SF	price pe 100 S
Scribing (edge scra	aping) an	d back-pa	ainting,	vertica	l, interior	or exte	erior		
Scribing and back-pain Five point tool scribin	ting, vertica	l, heights up	_						
Slow	g (euge sci 31	аріпу <i>)</i> 		82.90	19.91	- -	19.53	19.57	141.9
Medium	40		 	81.27	23.45		26.19	15.71	146.6
Fast	50		 	80.44	28.38		33.74	9.98	152.5
rasi	30			00.44	20.30		33.74	9.90	132.3
Scribing and back-pain Five point tool scribin	•	-	om 6'8" to	9'0" (1.3 High Tir	me Difficu	ulty Factor i	ncluded)	
Slow	24			107.08	25.72		25.23	25.28	183.3
Medium	31			105.65	30.52		34.05	20.43	190.6
Fast	38			105.00	37.08		44.04	13.03	199.1
Scribing and back-pain Five point tool scribin	g (edge scr	aping)	om 9'0" to		(1.6 High T	ime Diffic	•	•	007.0
Slow	19			132.65	31.83		31.25	31.32	227.0
Medium	25			130.02	37.55		41.90	25.14	234.6
Fast	31			128.71	45.43		53.98	15.97	244.0
Scribing and back-pain Five point tool scribin	-	-	om 13'0" t	to 17'0"	(1.9 High	Time Diff	ficulty Facto	or included)
Slow	16			160.63	38.56		37.84	37.92	274.9
Medium	21			155.95	45.05		50.26	30.15	281.4
Fast	26			153.46	54.15		64.37	19.04	291.0
Scribing and back-pain	•	-	om 17'0" t	to 19'0"	(2.2 High	Time Diff	ficulty Facto	or included)
Five point tool scribin		aping)							
Slow	14			183.57	44.08		43.25	43.34	314.2
Medium	18			181.94	52.58		58.63	35.18	328.3
Fast	23			173.48	61.23		72.76	21.52	328.9
Scribing and back-pain Five point tool scribin	-	-	om 19'0" t	to 21'0"	(2.5 High	Time Diff	ficulty Facto	or included)
Slow	9 (cage 36) 12	~P…9/ 		207.26	49.77		48.83	48.93	354.7
Medium	16	 		207.20	58.67		46.63 65.47	39.28	366.5
Fast	20			203.16	70.95		84.35	39.26 24.95	381.3
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Use these figures in combination with the cutting-in figures to achieve a clean edge on textured surfaces prior to the cutting-in operation. Scribing or edge scraping by hand with a five point tool, then back-painting, is common and necessary where medium to heavy texture has been applied to vertical walls, horizontal ceilings, etc., in preparation for cutting-in at walls and ceilings where different colors or different sheens (i.e. flat vs. semi-gloss) are used on the adjacent surfaces. For example, assume a medium or heavy texture has been applied to the walls and ceiling - the ceiling is painted white and the walls painted an earth tone color. The first step is to scrape or scribe the texture off the wall, down to the drywall tape (approximately 5/16" to 1/2" from the ceiling), to create a smooth surface for cutting-in. Then, the white ceiling color would be painted back (back-painted) on the wall and ceiling where the texture was removed. Now, with this surface smooth and repainted, cut-in the earth tone wall color to the ceiling. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. "Slow" applies to residential repaints with heavy texture. "Medium" applies to residential or commercial repaints with light-to-medium texture. "Fast" applies to new construction with a light textured surface.

Notes:

- 1 Material consumption for back-painting is minimal or zero (0) since the material cost is actually calculated in the wall painting or ceiling painting line item.
- 2 High Time Difficulty Factors are built into these figures to allow for up and down time and moving ladders or scaffolding.
- 3 Horizontal scribing is typically more difficult and consumes more time than vertical scribing, as the figures indicate.
- 4 In new construction, it's best to have the drywall texture applicators scribe the edges where different colors occur while the texture is still wet, thus eliminating this painting operation.

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Strip, remove, or bl	each								
Remove wallcover by h	and								
Slow	50			51.40	12.34		12.11	12.14	87.99
Medium	70			46.79	13.53		15.08	9.05	84.45
Fast	90			44.33	15.64		18.59	5.50	84.06
Stripping flat, vertical, v	arnished su	rfaces							
Light duty liquid remo	ver (materia	al #43)							
Slow	25	175	61.70	102.80	24.68	35.26	30.92	30.98	224.64
Medium	35	158	54.00	93.57	27.02	34.18	38.70	23.22	216.69
Fast	45	140	46.30	88.67	31.27	33.07	47.44	14.03	214.48
Heavy duty liquid rem	over (mater	rial #44)							
Slow	20	150	90.70	128.50	30.85	60.47	41.76	41.85	303.43
Medium	30	138	79.40	109.17	31.52	57.54	49.57	29.74	277.54
Fast	40	125	68.00	99.75	35.20	54.40	58.70	17.36	265.41
Stripping flat, horizontal	I floor surfac	ces							
Paint removal with lig	ht duty liquid	d remover	(material a	/ 43)					
Slow	20	180	61.70	128.50	30.85	34.28	36.79	36.87	267.29
Medium	30	175	54.00	109.17	31.52	30.86	42.90	25.74	240.19
Fast	40	170	46.30	99.75	35.20	27.24	50.28	14.87	227.34

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Doint removel with he	a a dutulia	uid romova	vr (mataria	1 #44)					
Paint removal with hea			•	,					
Slow	15	170	90.70	171.33	41.15	53.35	50.50	50.61	366.94
Medium	25	160	79.40	131.00	37.84	49.63	54.62	32.77	305.86
Fast	35	150	68.00	114.00	40.22	45.33	61.87	18.30	279.72
Varnish removal with	ight duty lic	quid remov	er (materia	al #43)					
Slow	30	185	61.70	85.67	20.55	33.35	26.52	26.58	192.67
Medium	40	180	54.00	81.88	23.65	30.00	33.89	20.33	189.75
Fast	50	175	46.30	79.80	28.16	26.46	41.67	12.33	188.42
Varnish removal with	neavy duty	liquid remo	over (mate	rial #44)					
Slow	25	180	90.70	102.80	24.68	50.39	33.79	33.86	245.52
Medium	35	170	79.40	93.57	27.02	46.71	41.83	25.10	234.23
Fast	45	160	68.00	88.67	31.27	42.50	50.37	14.90	227.71

All widths less than 12", consider as 1 square foot per linear foot. For heights above 8 feet, use the High Time Difficulty Factors on page 139. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor LF per	Material coverage	Material cost per	Labor cost per	Labor burden	cost per	Overhead per	Profit per	Total price per
	manhour	LF/gallon	gallon	100 LF	100 LF	100 LF	100 LF	100 LF	100 LF
Tape gypsum walli	board								
Preparation									
Bead, spot nail head	s & sand								
Slow	85			30.24	7.24		7.13	7.14	51.75
Medium	100			32.75	9.46		10.55	6.33	59.09
Fast	115			34.70	12.26		14.55	4.31	65.82
Taping									
Hand operation									
Slow	125			20.56	4.94		4.84	4.85	35.19
Medium	150			21.83	6.32		7.04	4.22	39.41
Fast	175			22.80	8.02		9.56	2.83	43.21
Mechanical tools									
Slow	200			12.85	3.09		3.03	3.03	22.00
Medium	225			14.56	4.18		4.69	2.82	26.25
Fast	250			15.96	5.63		6.69	1.98	30.26
Joint cement (premix	ed) per 75 lk	bag							
Slow		650	10.00			1.54			1.54
Medium		600	10.00			1.67			1.67
Fast		550	10.00			1.82			1.82

For heights above 8 feet, use the High Time Difficulty Factors on page 139.

Unstick windows

On repaint jobs, test all windows during your estimating walk-through and allow approximately 15 minutes (.25 hours) for each stuck window. But don't price yourself out of the job with this extra time.

	Labor SF per	Material coverage	Material cost per	Labor cost per	Labor burden	Material cost per	Overhead per	Profit per	Total price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Wash									
Interior flatwall (smooth	n surfaces)								
Wash only									
Slow	175			14.69	3.51		3.46	3.47	25.13
Medium	200			16.38	4.73		5.28	3.17	29.56
Fast	225			17.73	6.24		7.44	2.20	33.61
Wash & touchup									
Slow	135			19.04	4.58		4.49	4.50	32.61
Medium	160			20.47	5.91		6.60	3.96	36.94
Fast	185			21.57	7.63		9.05	2.68	40.93
Interior flatwall (rough	surfaces)								
Wash only									
Slow	125			20.56	4.94		4.84	4.85	35.19
Medium	150			21.83	6.32		7.04	4.22	39.41
Fast	175			22.80	8.02		9.56	2.83	43.21
Wash & touchup									
Slow	55			46.73	11.21		11.01	11.03	79.98
Medium	95			34.47	9.98		11.11	6.66	62.22
Fast	135			29.56	10.44		12.40	3.67	56.07
Interior enamel (wall su	urfaces)								
Wash only									
Slow	190			13.53	3.23		3.19	3.20	23.15
Medium	215			15.23	4.40		4.91	2.94	27.48
Fast	240			16.63	5.88		6.98	2.06	31.55
Wash & touchup									
Slow	85			30.24	7.24		7.13	7.14	51.75
Medium	113			28.98	8.38		9.34	5.60	52.30
Fast	140			28.50	10.04		11.95	3.54	54.03
Interior enamel trim									
Wash only									
Slow	100			25.70	6.17		6.06	6.07	44.00
Medium	150			21.83	6.32		7.04	4.22	39.41
Fast	200			19.95	7.04		8.37	2.48	37.84
Wash & touchup									
Slow	90			28.56	6.85		6.73	6.74	48.88
Medium	120			27.29	7.87		8.80	5.28	49.24
Fast	150			26.60	9.40		11.16	3.30	50.46

	Labor	Material	Material	Labor	Labor		Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Interior varnish trim									
Wash only									
Slow	150			17.13	4.13		4.04	4.04	29.34
Medium	195			16.79	4.86		5.41	3.25	30.31
Fast	240			16.63	5.88		6.98	2.06	31.55
\/\ash 0 taushus									
Wash & touchup	400			04.40	E 10		E 0E	E 00	20.00
Slow	120			21.42	5.13		5.05	5.06	36.66
Medium	140			23.39	6.75		7.54	4.52	42.20
Fast	160			24.94	8.80		10.46	3.09	47.29
Interior varnish floors									
Wash only									
Slow	160			16.06	3.86		3.78	3.79	27.49
Medium	210			15.60	4.49		5.03	3.02	28.14
Fast	260			15.35	5.43		6.44	1.90	29.12
Wash & touchup									
Slow	130			19.77	4.74		4.66	4.67	33.84
Medium	153			21.41	6.20		6.90	4.14	38.65
Fast	175			22.80	8.02		9.56	2.83	43.21
Interior plaster (smooth)									
Wash only									
Slow	150			17.13	4.13		4.04	4.04	29.34
Medium	175			18.71	5.39		6.03	3.62	33.75
Fast	200			19.95	7.04		8.37	2.48	37.84
Wash & touchup									
Slow	125			20.56	4.94		4.84	4.85	35.19
Medium	140			23.39	6.75		7.54	4.52	42.20
Fast	155			25.74	9.08		10.80	3.19	48.81
Interior placter (send finis	ob)								
Interior plaster (sand finis Wash only	511)								
•	440			00.00	F 04		F F0	F F0	20.00
Slow	110			23.36	5.61		5.50	5.52	39.99
Medium	135			24.26	7.02		7.82	4.69	43.79
Fast	160			24.94	8.80		10.46	3.09	47.29
Wash & touchup									
Slow	85			30.24	7.24		7.13	7.14	51.75
Medium	110			29.77	8.60		9.59	5.76	53.72
Fast	140			28.50	10.04		11.95	3.54	54.03

Because the type of surface and type of material being removed will alter rates, it is best to wash surfaces with calcium deposits, excess debris or other unusual surface markings on a Time and Material or a Cost Plus Fee basis at a pre-set hourly rate. Consider all trim which is less than 12" wide to be 12" wide and figured as 1 square foot per linear foot. For heights above 8 feet, use the High Time Difficulty Factors on page 139. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Waterblast (Powe	r wash)								
Power wash									
Slow	700			3.67	.89		.86	.87	6.29
Medium	1000			3.28	.94		1.06	.63	5.91
Fast	1500			2.66	.96		1.12	.33	5.07

Power wash to clean surfaces prior to painting and to remove deteriorated, cracked, flaking paint from accessible wood, concrete, brick, block, plaster or stucco surfaces. Use the above rates for larger jobs, such as apartments or commercial buildings and large homes. For heights above 8 feet, use the High Time Difficulty Factors on page 139. For average-sized single-family homes, a half-day minimum might apply for move on, set up, power wash, clean up and move off. Rates assume a 1/4" diameter nozzle with 2500 lbs. pressure. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/roll	roll	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Window protection	(visquee	n, 1.5 mi	I)						
Window protection - vis	queen (mat	erial #47)							
Hand application		,							
Slow	90	2400	62.00	28.56	6.85	2.58	7.22	7.23	52.44
Medium	100	2400	54.30	32.75	9.46	2.26	11.12	6.67	62.26
Fast	110	2400	46.50	36.27	12.80	1.94	15.81	4.68	71.50

Masking tape is included in the sundry (15%) and escalation (10%) allowances within the material pricing columns in Figure 9. For heights above 8 feet, use the High Time Difficulty Factors on page 139. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

							0 1 1	D 61	T
	Labor SF per	Material coverage	Material cost per	Labor cost per	Labor burden	cost per	Overhead per	Profit per	Total price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Wire brush									
Surface area basis - larg	e projects	& surface a	areas						
Pipe up to 12" O/D									
Slow	50			51.40	12.34		12.11	12.14	87.99
Medium	75			43.67	12.60		14.07	8.44	78.78
Fast	100			39.90	14.08		16.73	4.95	75.66
Structural steel									
Sizes up to 2 SF/LF									
Slow	90			28.56	6.85		6.73	6.74	48.88
Medium	110			29.77	8.60		9.59	5.76	53.72
Fast	125			31.92	11.26		13.39	3.96	60.53
Sizes from 2 to 5 SF/L	F								
Slow	100			25.70	6.17		6.06	6.07	44.00
Medium	120			27.29	7.87		8.80	5.28	49.24
Fast	140			28.50	10.04		11.95	3.54	54.03
Sizes over 5 SF/LF									
Slow	110			23.36	5.61		5.50	5.52	39.99
Medium	130			25.19	7.27		8.12	4.87	45.45
Fast	150			26.60	9.40		11.16	3.30	50.46
Tanks and vessels									
Sizes up to 12'0" O/D									
Slow	110			23.36	5.61		5.50	5.52	39.99
Medium	130			25.19	7.27		8.12	4.87	45.45
Fast	150			26.60	9.40		11.16	3.30	50.46
Sizes over 12'0" O/D									
Slow	120			21.42	5.13		5.05	5.06	36.66
Medium	140			23.39	6.75		7.54	4.52	42.20
Fast	160			24.94	8.80		10.46	3.09	47.29

Part III

· INPUSTRIAL · INSTITUTIONAL · HEAVY COMMERCIAL

Painting
COSTS

	Labor	Material	Material	Labor	Labor		Overhead	Profit	Total
	SF per manhour	coverage SF/gallon	cost per gallon	cost per 100 SF	burden 100 SF	cost per 100 SF	per 100 SF	per 100 SF	price per 100 SF
Conduit, electric,	hrush ann	lication							
Acid wash coat, muria									
Brush each coat		J. 1. 0. 7							
Slow	60	700	52.30	42.83	10.30	7.47	11.51	11.53	83.64
Medium	80	650	45.70	40.94	11.82	7.03	14.95	8.97	83.71
Fast	100	600	39.20	39.90	14.08	6.53	18.76	5.55	84.82
Metal primer, rust inh Brush prime coat	ibitor - clean r	netal (mate	erial #35)						
Slow	60	450	75.10	42.83	10.30	16.69	13.26	13.29	96.37
Medium	80	425	65.70	40.94	11.82	15.46	17.06	10.23	95.51
Fast	100	400	56.30	39.90	14.08	14.08	21.10	6.24	95.40
Metal primer, rust inh Brush prime coat	ibitor - rusty n	netal (mate	rial #36)						
Slow	60	400	95.10	42.83	10.30	23.78	14.61	14.64	106.16
Medium	80	375	83.20	40.94	11.82	22.19	18.74	11.24	104.93
Fast	100	350	71.30	39.90	14.08	20.37	23.05	6.82	104.22
Industrial enamel, oil Brush 1st or additio		_	olors (mat	erial #56)					
Slow	100	450	179.60	25.70	6.17	39.91	13.64	13.67	99.09
Medium	125	425	157.20	26.20	7.57	36.99	17.69	10.61	99.06
Fast	150	400	134.70	26.60	9.40	33.68	21.60	6.39	97.67
Industrial enamel, oil Brush 1st or additio		,	OSHA) co	lors (mate	rial #57)				
Slow	100	500	202.00	25.70	6.17	40.40	13.73	13.76	99.76
Medium	125	475	176.70	26.20	7.57	37.20	17.74	10.65	99.36
Fast	150	450	151.50	26.60	9.40	33.67	21.59	6.39	97.65
Epoxy coating, 2 part Brush 1st coat	system - clea	ır (material	#51)						
Slow	60	425	263.80	42.83	10.30	62.07	21.88	21.93	159.01
Medium	80	400	230.80	40.94	11.82	57.70	27.62	16.57	154.65
Fast	100	375	197.90	39.90	14.08	52.77	33.09	9.79	149.63
Brush 2nd or addition	onal finish coa	ats							
Slow	100	475	263.80	25.70	6.17	55.54	16.61	16.64	120.66
Medium	125	450	230.80	26.20	7.57	51.29	21.27	12.76	119.09
Fast	150	425	197.90	26.60	9.40	46.56	25.59	7.57	115.72

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Epoxy coating, 2 part Brush 1st coat	system - whit	e (materia	l #52)						
Slow	60	425	255.10	42.83	10.30	60.02	21.49	21.54	156.18
Medium	80	400	223.20	40.94	11.82	55.80	27.14	16.29	151.99
Fast	100	375	191.30	39.90	14.08	51.01	32.55	9.63	147.17
Brush 2nd or additio	nal finish coa	nts							
Slow	100	475	255.10	25.70	6.17	53.71	16.26	16.29	118.13
Medium	125	450	223.20	26.20	7.57	49.60	20.84	12.51	116.72
Fast	150	425	191.30	26.60	9.40	45.01	25.11	7.43	113.55

This table is based on square feet of conduit surface area. See Figure 21 on page 325 to convert from linear feet of various conduit or pipe sizes to square feet of surface area. For heights above 8 feet, use the High Time Difficulty Factors on page 139. Note: A two coat system, prime and finish, using oil base material is recommended for any metal surface. Using water base material may cause oxidation, corrosion and rust. Using one coat of oil base paint on metal surfaces may result in cracking, peeling or chipping without the proper prime coat application. If off white or another light colored finish paint is specified, make sure the prime coat is also a light color, or more than one finish coat will be necessary. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor		Overhead	Profit	Total
	SF per manhour	coverage SF/gallon	cost per gallon	cost per 100 SF	burden 100 SF	cost per 100 SF	per 100 SF	per 100 SF	price per 100 SF
Canduit alastria re	all applied								
Conduit, electric, ro Acid wash coat, muriati									
Roll each coat	c aciu (maie	:IIai #43)							
Slow	175	700	52.30	14.69	3.51	7.47	4.88	4.89	35.44
Medium	200	650	45.70	16.38	4.73	7.47	7.04	4.22	39.40
Fast	200	600	39.20	17.73	6.24	6.53	9.46	2.80	42.76
Metal primer, rust inhibi Roll prime coat	itor - clean r	netal (mate	erial #35)						
Slow	175	425	75.10	14.69	3.51	17.67	6.82	6.83	49.52
Medium	200	400	65.70	16.38	4.73	16.43	9.39	5.63	52.56
Fast	225	375	56.30	17.73	6.24	15.01	12.09	3.58	54.65
Metal primer, rust inhibi	itor - rusty n	netal (mate	rial #36)						
Slow	175	375	95.10	14.69	3.51	25.36	8.28	8.30	60.14
Medium	200	350	83.20	16.38	4.73	23.77	11.22	6.73	62.83
	225	325			6.24	21.94	14.24	4.21	64.36
Fast	223	323	71.30	17.73	0.24	21.94	14.24	4.21	04.50
Industrial enamel, oil ba	ase, high glo finish coats	oss - light c	olors (mat	erial #56)					
Industrial enamel, oil ba Roll 1st or additional to Slow	ase, high glo finish coats 225	oss - light c 425	olors (mat 179.60	erial #56) 11.42	2.73	42.26	10.72	10.74	77.87
Industrial enamel, oil ba Roll 1st or additional t Slow Medium	ase, high glo finish coats 225 250	oss - light c 425 400	olors (mat 179.60 157.20	erial #56) 11.42 13.10	2.73 3.78	42.26 39.30	10.72 14.05	10.74 8.43	77.87 78.66
Industrial enamel, oil ba Roll 1st or additional to Slow	ase, high glo finish coats 225	oss - light c 425	olors (mat 179.60	erial #56) 11.42	2.73	42.26	10.72	10.74	77.87
Industrial enamel, oil ba Roll 1st or additional to Slow Medium	ase, high glo finish coats 225 250 275 ase, high glo	955 - light c 425 400 375	olors (mat 179.60 157.20 134.70	erial #56) 11.42 13.10 14.51	2.73 3.78 5.14	42.26 39.30	10.72 14.05	10.74 8.43	77.87 78.66
Industrial enamel, oil ba Roll 1st or additional i Slow Medium Fast	ase, high glo finish coats 225 250 275 ase, high glo	955 - light c 425 400 375	olors (mat 179.60 157.20 134.70	erial #56) 11.42 13.10 14.51	2.73 3.78 5.14	42.26 39.30	10.72 14.05	10.74 8.43	77.87 78.66
Industrial enamel, oil ba Roll 1st or additional i Slow Medium Fast Industrial enamel, oil ba Roll 1st or additional i	ase, high glo finish coats 225 250 275 ase, high glo finish coats	955 - light c 425 400 375 955 - dark (olors (mat 179.60 157.20 134.70 OSHA) co	erial #56) 11.42 13.10 14.51 lors (mate	2.73 3.78 5.14 rial #57)	42.26 39.30 35.92	10.72 14.05 17.22	10.74 8.43 5.09	77.87 78.66 77.88
Industrial enamel, oil ba Roll 1st or additional to Slow Medium Fast Industrial enamel, oil ba Roll 1st or additional to Slow	ase, high glo finish coats 225 250 275 ase, high glo finish coats 225	9ss - light c 425 400 375 9ss - dark (475	olors (mat 179.60 157.20 134.70 OSHA) co 202.00	erial #56) 11.42 13.10 14.51 lors (mate 11.42	2.73 3.78 5.14 rial #57)	42.26 39.30 35.92 42.53	10.72 14.05 17.22	10.74 8.43 5.09	77.87 78.66 77.88 78.24
Industrial enamel, oil ba Roll 1st or additional to Slow Medium Fast Industrial enamel, oil ba Roll 1st or additional to Slow Medium	ase, high glo finish coats 225 250 275 ase, high glo finish coats 225 250 275	955 - light of 425 400 375 955 - dark (475 450 425	olors (mat 179.60 157.20 134.70 OSHA) co 202.00 176.70 151.50	erial #56) 11.42 13.10 14.51 lors (mate 11.42 13.10	2.73 3.78 5.14 rial #57) 2.73 3.78	42.26 39.30 35.92 42.53 39.27	10.72 14.05 17.22 10.77 14.04	10.74 8.43 5.09 10.79 8.42	77.87 78.66 77.88 78.24 78.61
Industrial enamel, oil ba Roll 1st or additional to Slow Medium Fast Industrial enamel, oil ba Roll 1st or additional to Slow Medium Fast Epoxy coating, 2 part st Roll 1st coat	ase, high glo finish coats 250 275 ase, high glo finish coats 225 250 275 ystem - clea	955 - light c 425 400 375 955 - dark (475 450 425 ar (material	olors (mat 179.60 157.20 134.70 OSHA) co 202.00 176.70 151.50	erial #56) 11.42 13.10 14.51 lors (mate 11.42 13.10 14.51	2.73 3.78 5.14 rial #57) 2.73 3.78 5.14	42.26 39.30 35.92 42.53 39.27 35.65	10.72 14.05 17.22 10.77 14.04 17.14	10.74 8.43 5.09 10.79 8.42 5.07	77.87 78.66 77.88 78.24 78.61 77.51
Industrial enamel, oil ba Roll 1st or additional to Slow Medium Fast Industrial enamel, oil ba Roll 1st or additional to Slow Medium Fast Epoxy coating, 2 part st Roll 1st coat Slow	ase, high glo finish coats 225 250 275 ase, high glo finish coats 225 250 275 ystem - clea	425 400 375 oss - dark (475 450 425 or (material	olors (mat 179.60 157.20 134.70 OSHA) co 202.00 176.70 151.50 #51)	erial #56) 11.42 13.10 14.51 lors (mate 11.42 13.10 14.51	2.73 3.78 5.14 rial #57) 2.73 3.78 5.14	42.26 39.30 35.92 42.53 39.27 35.65	10.72 14.05 17.22 10.77 14.04 17.14	10.74 8.43 5.09 10.79 8.42 5.07	77.87 78.66 77.88 78.24 78.61 77.51
Industrial enamel, oil ba Roll 1st or additional to Slow Medium Fast Industrial enamel, oil ba Roll 1st or additional to Slow Medium Fast Epoxy coating, 2 part st Roll 1st coat	ase, high glo finish coats 250 275 ase, high glo finish coats 225 250 275 ystem - clea	955 - light c 425 400 375 955 - dark (475 450 425 ar (material	olors (mat 179.60 157.20 134.70 OSHA) co 202.00 176.70 151.50	erial #56) 11.42 13.10 14.51 lors (mate 11.42 13.10 14.51	2.73 3.78 5.14 rial #57) 2.73 3.78 5.14	42.26 39.30 35.92 42.53 39.27 35.65	10.72 14.05 17.22 10.77 14.04 17.14	10.74 8.43 5.09 10.79 8.42 5.07	77.87 78.66 77.88 78.24 78.61 77.51
Industrial enamel, oil ba Roll 1st or additional to Slow Medium Fast Industrial enamel, oil ba Roll 1st or additional to Slow Medium Fast Epoxy coating, 2 part st Roll 1st coat Slow Medium	ase, high glo finish coats 225 250 275 ase, high glo finish coats 225 250 275 ystem - clea 175 200 225	425 400 375 oss - dark (475 450 425 or (material 400 375 350	olors (mat 179.60 157.20 134.70 OSHA) co 202.00 176.70 151.50 #51) 263.80 230.80	erial #56) 11.42 13.10 14.51 lors (mate 11.42 13.10 14.51 14.69 16.38	2.73 3.78 5.14 rial #57) 2.73 3.78 5.14	42.26 39.30 35.92 42.53 39.27 35.65 65.95 61.55	10.72 14.05 17.22 10.77 14.04 17.14	10.74 8.43 5.09 10.79 8.42 5.07	77.87 78.66 77.88 78.24 78.61 77.51
Industrial enamel, oil ba Roll 1st or additional to Slow Medium Fast Industrial enamel, oil ba Roll 1st or additional to Slow Medium Fast Epoxy coating, 2 part st Roll 1st coat Slow Medium Fast	ase, high glo finish coats 225 250 275 ase, high glo finish coats 225 250 275 ystem - clea 175 200 225	425 400 375 oss - dark (475 450 425 or (material 400 375 350	olors (mat 179.60 157.20 134.70 OSHA) co 202.00 176.70 151.50 #51) 263.80 230.80	erial #56) 11.42 13.10 14.51 lors (mate 11.42 13.10 14.51 14.69 16.38	2.73 3.78 5.14 rial #57) 2.73 3.78 5.14	42.26 39.30 35.92 42.53 39.27 35.65 65.95 61.55	10.72 14.05 17.22 10.77 14.04 17.14	10.74 8.43 5.09 10.79 8.42 5.07	77.87 78.66 77.88 78.24 78.61 77.51
Industrial enamel, oil ba Roll 1st or additional to Slow Medium Fast Industrial enamel, oil ba Roll 1st or additional to Slow Medium Fast Epoxy coating, 2 part st Roll 1st coat Slow Medium Fast Roll 2nd or additional	ase, high glo finish coats 225 250 275 ase, high glo finish coats 225 250 275 ystem - clea 175 200 225 finish coats	425 400 375 oss - dark (475 450 425 ar (material 400 375 350	olors (mat 179.60 157.20 134.70 OSHA) co 202.00 176.70 151.50 #51) 263.80 230.80 197.90	erial #56) 11.42 13.10 14.51 lors (mate 11.42 13.10 14.51 14.69 16.38 17.73	2.73 3.78 5.14 rial #57) 2.73 3.78 5.14 3.51 4.73 6.24	42.26 39.30 35.92 42.53 39.27 35.65 65.95 61.55 56.54	10.72 14.05 17.22 10.77 14.04 17.14 15.99 20.67 24.96	10.74 8.43 5.09 10.79 8.42 5.07 16.03 12.40 7.38	77.87 78.66 77.88 78.24 78.61 77.51 116.17 115.73 112.85

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Epoxy coating, 2 part	t system - whit	te (materia	l #52)						
Roll 1st coat									
Slow	175	400	255.10	14.69	3.51	63.78	15.58	15.61	113.17
Medium	200	375	223.20	16.38	4.73	59.52	20.16	12.09	112.88
Fast	225	350	191.30	17.73	6.24	54.66	24.38	7.21	110.22
Roll 2nd or addition	nal finish coats	;							
Slow	225	450	255.10	11.42	2.73	56.69	13.46	13.49	97.79
Medium	250	425	223.20	13.10	3.78	52.52	17.35	10.41	97.16
Fast	275	400	191.30	14.51	5.14	47.83	20.91	6.19	94.58

This table is based on square feet of conduit surface area. See Figure 21 on page 325 to convert from linear feet of various conduit or pipe sizes to square feet of surface area. For heights above 8 feet, use the High Time Difficulty Factors on page 139. Note: A two coat system, prime and finish, using oil base material is recommended for any metal surface. Using water base material may cause oxidation, corrosion and rust. Using one coat of oil base paint on metal surfaces may result in cracking, peeling or chipping without the proper prime coat application. If off white or another light colored finish paint is specified, make sure the prime coat is also a light color, or more than one finish coat will be necessary. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor		Overhead	Profit	Total
	SF per manhour	coverage SF/gallon	cost per gallon	cost per 100 SF	burden 100 SF	cost per 100 SF	per 100 SF	per 100 SF	price per 100 SF
	mannoui	Oi /gailoii	gallon	100 01	100 01	100 01	100 01	100 01	100 01
Conduit, electric, s	pray appl	ication							
Acid wash coat, muriat	ic acid (mate	erial #49)							
Spray each coat									
Slow	350	350	52.30	7.34	1.77	14.94	4.57	4.58	33.20
Medium	400	325	45.70	8.19	2.36	14.06	6.16	3.69	34.46
Fast	450	300	39.20	8.87	3.11	13.07	7.77	2.30	35.12
Metal primer, rust inhib	oitor - clean	metal (mat	erial #35)						
Spray prime coat									
Slow	350	275	75.10	7.34	1.77	27.31	6.92	6.93	50.27
Medium	400	263	65.70	8.19	2.36	24.98	8.89	5.33	49.75
Fast	450	250	56.30	8.87	3.11	22.52	10.70	3.17	48.37
Metal primer, rust inhib	oitor - rusty r	netal (mate	erial #36)						
Spray prime coat									
Slow	350	225	95.10	7.34	1.77	42.27	9.76	9.78	70.92
Medium	400	213	83.20	8.19	2.36	39.06	12.41	7.44	69.46
Fast	450	200	71.30	8.87	3.11	35.65	14.77	4.37	66.77
Industrial enamel, oil b			colors (ma	terial #56)					
Spray 1st or additiona	al finish coat	S							
Spray 1st or additional Slow	al finish coat 450	s 275	179.60	5.71	1.37	65.31	13.75	13.78	99.92
Spray 1st or additiona Slow Medium	al finish coat 450 500	275 263	179.60 157.20	5.71 6.55	1.89	59.77	17.05	10.23	95.49
Spray 1st or additional Slow	al finish coat 450	s 275	179.60	5.71					
Spray 1st or additional Slow Medium Fast Industrial enamel, oil b	al finish coat 450 500 550 pase, high gl	275 263 250 oss - dark	179.60 157.20 134.70	5.71 6.55 7.25	1.89 2.57	59.77	17.05	10.23	95.49
Spray 1st or additional Slow Medium Fast Industrial enamel, oil be Spray 1st or additional	al finish coat 450 500 550 pase, high gl	275 263 250 coss - dark	179.60 157.20 134.70 (OSHA) co	5.71 6.55 7.25 olors (mate	1.89 2.57 erial #57)	59.77 53.88	17.05 19.74	10.23 5.84	95.49 89.28
Spray 1st or additional Slow Medium Fast Industrial enamel, oil be Spray 1st or additional Slow	al finish coat 450 500 550 base, high glad finish coat 450	275 263 250 coss - dark ss 300	179.60 157.20 134.70 (OSHA) co	5.71 6.55 7.25 olors (mate	1.89 2.57 erial #57) 1.37	59.77 53.88 67.33	17.05 19.74 14.14	10.23 5.84 14.17	95.49 89.28 102.72
Spray 1st or additional Slow Medium Fast Industrial enamel, oil be Spray 1st or additional Slow Medium	al finish coat 450 500 550 base, high glad finish coat 450 500	275 263 250 250 coss - dark ss 300 288	179.60 157.20 134.70 (OSHA) co 202.00 176.70	5.71 6.55 7.25 olors (mate 5.71 6.55	1.89 2.57 erial #57) 1.37 1.89	59.77 53.88 67.33 61.35	17.05 19.74 14.14 17.45	10.23 5.84 14.17 10.47	95.49 89.28 102.72 97.71
Spray 1st or additional Slow Medium Fast Industrial enamel, oil be Spray 1st or additional Slow	al finish coat 450 500 550 base, high glad finish coat 450	275 263 250 coss - dark ss 300	179.60 157.20 134.70 (OSHA) co	5.71 6.55 7.25 olors (mate	1.89 2.57 erial #57) 1.37	59.77 53.88 67.33	17.05 19.74 14.14	10.23 5.84 14.17	95.49 89.28 102.72
Spray 1st or additional Slow Medium Fast Industrial enamel, oil be Spray 1st or additional Slow Medium Fast Epoxy coating, 2 part s	al finish coat 450 500 550 base, high glad finish coat 450 500 550	275 263 250 coss - dark s 300 288 275	179.60 157.20 134.70 (OSHA) co 202.00 176.70 151.50	5.71 6.55 7.25 olors (mate 5.71 6.55	1.89 2.57 erial #57) 1.37 1.89	59.77 53.88 67.33 61.35	17.05 19.74 14.14 17.45	10.23 5.84 14.17 10.47	95.49 89.28 102.72 97.71
Spray 1st or additional Slow Medium Fast Industrial enamel, oil be Spray 1st or additional Slow Medium Fast Epoxy coating, 2 part of Spray 1st coat	al finish coat 450 500 550 base, high glad finish coat 450 500 550 system - clea	275 263 250 coss - dark cs 300 288 275 ar (materia	179.60 157.20 134.70 (OSHA) co 202.00 176.70 151.50	5.71 6.55 7.25 blors (mate 5.71 6.55 7.25	1.89 2.57 erial #57) 1.37 1.89 2.57	59.77 53.88 67.33 61.35 55.09	17.05 19.74 14.14 17.45 20.12	10.23 5.84 14.17 10.47 5.95	95.49 89.28 102.72 97.71 90.98
Spray 1st or additional Slow Medium Fast Industrial enamel, oil be Spray 1st or additional Slow Medium Fast Epoxy coating, 2 part se Spray 1st coat Slow	al finish coat 450 500 550 base, high glater al finish coat 450 500 550 system - cleat	275 263 250 coss - dark cs 300 288 275 ar (materia	179.60 157.20 134.70 (OSHA) co 202.00 176.70 151.50	5.71 6.55 7.25 blors (mate 5.71 6.55 7.25	1.89 2.57 erial #57) 1.37 1.89 2.57	59.77 53.88 67.33 61.35 55.09	17.05 19.74 14.14 17.45 20.12	10.23 5.84 14.17 10.47 5.95	95.49 89.28 102.72 97.71 90.98
Spray 1st or additional Slow Medium Fast Industrial enamel, oil be Spray 1st or additional Slow Medium Fast Epoxy coating, 2 part se Spray 1st coat Slow Medium Medium	al finish coat 450 500 550 base, high glad finish coat 450 500 550 system - cleat 350 400	275 263 250 0ss - dark s 300 288 275 ar (materia 250 238	179.60 157.20 134.70 (OSHA) co 202.00 176.70 151.50 I #51) 263.80 230.80	5.71 6.55 7.25 blors (mate 5.71 6.55 7.25	1.89 2.57 erial #57) 1.37 1.89 2.57	59.77 53.88 67.33 61.35 55.09 105.52 96.97	17.05 19.74 14.14 17.45 20.12 21.78 26.88	10.23 5.84 14.17 10.47 5.95 21.82 16.13	95.49 89.28 102.72 97.71 90.98 158.23 150.53
Spray 1st or additional Slow Medium Fast Industrial enamel, oil be Spray 1st or additional Slow Medium Fast Epoxy coating, 2 part se Spray 1st coat Slow	al finish coat 450 500 550 base, high glater al finish coat 450 500 550 system - cleat	275 263 250 coss - dark cs 300 288 275 ar (materia	179.60 157.20 134.70 (OSHA) co 202.00 176.70 151.50	5.71 6.55 7.25 blors (mate 5.71 6.55 7.25	1.89 2.57 erial #57) 1.37 1.89 2.57	59.77 53.88 67.33 61.35 55.09	17.05 19.74 14.14 17.45 20.12	10.23 5.84 14.17 10.47 5.95	95.49 89.28 102.72 97.71 90.98
Spray 1st or additional Slow Medium Fast Industrial enamel, oil be Spray 1st or additional Slow Medium Fast Epoxy coating, 2 part so Spray 1st coat Slow Medium Fast Spray 2nd or additional Spray 2nd or additional Slow Spray 2nd or additional Spray 2nd or additional Slow Spray 2nd or additional Spray 2nd or a	al finish coat 450 500 550 base, high gland al finish coat 450 500 550 system - clean 350 400 450	275 263 250 250 coss - dark cs 300 288 275 ar (materia 250 238 225	179.60 157.20 134.70 (OSHA) co 202.00 176.70 151.50 I #51) 263.80 230.80	5.71 6.55 7.25 blors (mate 5.71 6.55 7.25	1.89 2.57 erial #57) 1.37 1.89 2.57	59.77 53.88 67.33 61.35 55.09 105.52 96.97	17.05 19.74 14.14 17.45 20.12 21.78 26.88	10.23 5.84 14.17 10.47 5.95 21.82 16.13	95.49 89.28 102.72 97.71 90.98 158.23 150.53
Spray 1st or additional Slow Medium Fast Industrial enamel, oil be Spray 1st or additional Slow Medium Fast Epoxy coating, 2 part of Spray 1st coat Slow Medium Fast	al finish coat 450 500 550 base, high gland al finish coat 450 500 550 system - clean 350 400 450	275 263 250 250 coss - dark cs 300 288 275 ar (materia 250 238 225	179.60 157.20 134.70 (OSHA) co 202.00 176.70 151.50 I #51) 263.80 230.80	5.71 6.55 7.25 blors (mate 5.71 6.55 7.25	1.89 2.57 erial #57) 1.37 1.89 2.57	59.77 53.88 67.33 61.35 55.09 105.52 96.97	17.05 19.74 14.14 17.45 20.12 21.78 26.88	10.23 5.84 14.17 10.47 5.95 21.82 16.13	95.49 89.28 102.72 97.71 90.98 158.23 150.53
Spray 1st or additional Slow Medium Fast Industrial enamel, oil be Spray 1st or additional Slow Medium Fast Epoxy coating, 2 part se Spray 1st coat Slow Medium Fast Spray 2nd or additional	al finish coat 450 500 550 base, high glater of the second secon	275 263 250 coss - dark s 300 288 275 ar (materia 250 238 225	179.60 157.20 134.70 (OSHA) co 202.00 176.70 151.50 I #51) 263.80 230.80 197.90	5.71 6.55 7.25 blors (mate 5.71 6.55 7.25 7.34 8.19 8.87	1.89 2.57 erial #57) 1.37 1.89 2.57 1.77 2.36 3.11	59.77 53.88 67.33 61.35 55.09 105.52 96.97 87.96	17.05 19.74 14.14 17.45 20.12 21.78 26.88 30.99	10.23 5.84 14.17 10.47 5.95 21.82 16.13 9.17	95.49 89.28 102.72 97.71 90.98 158.23 150.53 140.10

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Epoxy coating, 2 par	t system - whi	te (materia	al #52)						
Spray 1st coat									
Slow	350	250	255.10	7.34	1.77	102.04	21.12	21.16	153.43
Medium	400	238	223.20	8.19	2.36	93.78	26.09	15.65	146.07
Fast	450	225	191.30	8.87	3.11	85.02	30.08	8.90	135.98
Spray 2nd or additi	onal finish coa	ıts							
Slow	450	285	255.10	5.71	1.37	89.51	18.35	18.39	133.33
Medium	500	273	223.20	6.55	1.89	81.76	22.55	13.53	126.28
Fast	550	260	191.30	7.25	2.57	73.58	25.85	7.65	116.90

This table is based on square feet of conduit surface area. See Figure 21 on page 325 to convert from linear feet of various conduit or pipe sizes to square feet of surface area. For heights above 8 feet, use the High Time Difficulty Factors on page 139. Note: A two coat system, prime and finish, using oil base material is recommended for any metal surface. Using water base material may cause oxidation, corrosion and rust. Using one coat of oil base paint on metal surfaces may result in cracking, peeling or chipping without the proper prime coat application. If off white or another light colored finish paint is specified, make sure the prime coat is also a light color, or more than one finish coat will be necessary. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor		Overhead	Profit	Total
	SF per manhour	coverage SF/gallon	cost per gallon	cost per 100 SF	burden 100 SF	cost per 100 SF	per 100 SF	per 100 SF	price per 100 SF
	mannoui	Si /gailoii	gallon	100 31	100 31	100 31	100 31	100 31	100 31
Conduit, electric, m	itt or glo	ve applic	ation						
Acid wash coat, muriation	c acid (mate	erial #49)							
Mitt or glove each coa	ıt								
Slow	175	700	52.30	14.69	3.51	7.47	4.88	4.89	35.44
Medium	200	650	45.70	16.38	4.73	7.03	7.04	4.22	39.40
Fast	225	600	39.20	17.73	6.24	6.53	9.46	2.80	42.76
Metal primer, rust inhibi	tor - clean r	netal (mate	erial #35)						
Mitt or glove prime co	at								
Slow	175	450	75.10	14.69	3.51	16.69	6.63	6.65	48.17
Medium	200	438	65.70	16.38	4.73	15.00	9.03	5.42	50.56
Fast	225	425	56.30	17.73	6.24	13.25	11.54	3.41	52.17
Metal primer, rust inhibi	-	netal (mate	rial #36)						
Mitt or glove prime co		400	05.40	44.00	0.54	00.70	7.00	0.00	57.00
Slow	175	400	95.10	14.69	3.51	23.78	7.98	8.00	57.96
Medium	200	388	83.20	16.38	4.73	21.44	10.64	6.38	59.57
Fast	225	375	71.30	17.73	6.24	19.01	13.33	3.94	60.25
Industrial enamel, oil ba		_	olors (mat	erial #56)					
Mitt or glove 1st or ad			470.00	44.40	0.70	00.04	40.07	40.00	74.00
Slow	225	450	179.60	11.42	2.73	39.91	10.27	10.29	74.62
Medium	250	438	157.20	13.10	3.78	35.89	13.20	7.92	73.89
Fast	275	125	134.70	1151		21 60	15.91		
	210	425	104.70	14.51	5.14	31.69	10.01	4.71	71.96
Industrial enamel, oil ba	ıse, high glo	oss - dark (31.09	10.01	4.71	71.96
Industrial enamel, oil ba Mitt or glove 1st or ad	ise, high glo ditional finis	oss - dark (sh coats	OSHA) co	lors (mate	rial #57)				
Industrial enamel, oil ba Mitt or glove 1st or ad Slow	ise, high glo ditional finis 225	oss - dark (sh coats 500	OSHA) co 202.00	lors (mate 11.42	rial #57) 2.73	40.40	10.37	10.39	75.31
Industrial enamel, oil ba Mitt or glove 1st or ad Slow Medium	ise, high glo ditional finis 225 250	oss - dark (sh coats 500 488	OSHA) co 202.00 176.70	lors (mate 11.42 13.10	2.73 3.78	40.40 36.21	10.37 13.28	10.39 7.97	75.31 74.34
Industrial enamel, oil ba Mitt or glove 1st or ad Slow	ise, high glo ditional finis 225	oss - dark (sh coats 500	OSHA) co 202.00	lors (mate 11.42	rial #57) 2.73	40.40	10.37	10.39	75.31
Industrial enamel, oil ba Mitt or glove 1st or ad Slow Medium Fast Epoxy coating, 2 part sy	nse, high glo ditional finis 225 250 275	oss - dark (sh coats 500 488 475	OSHA) co 202.00 176.70 151.50	lors (mate 11.42 13.10	2.73 3.78	40.40 36.21	10.37 13.28	10.39 7.97	75.31 74.34
Industrial enamel, oil bath Mitt or glove 1st or add Slow Medium Fast Epoxy coating, 2 part sy Mitt or glove 1st coat	ise, high glo ditional finis 225 250 275 /stem - clea	oss - dark (sh coats 500 488 475 ur (material	OSHA) co 202.00 176.70 151.50 #51)	lors (mate 11.42 13.10 14.51	2.73 3.78 5.14	40.40 36.21 31.89	10.37 13.28 15.97	10.39 7.97 4.72	75.31 74.34 72.23
Industrial enamel, oil ba Mitt or glove 1st or ad Slow Medium Fast Epoxy coating, 2 part sy	nse, high glo ditional finis 225 250 275	oss - dark (sh coats 500 488 475	OSHA) co 202.00 176.70 151.50	11.42 13.10 14.51	2.73 3.78	40.40 36.21	10.37 13.28	10.39 7.97	75.31 74.34
Industrial enamel, oil bath Mitt or glove 1st or add Slow Medium Fast Epoxy coating, 2 part sy Mitt or glove 1st coat	ise, high glo ditional finis 225 250 275 /stem - clea	oss - dark (sh coats 500 488 475 ur (material	OSHA) co 202.00 176.70 151.50 #51)	lors (mate 11.42 13.10 14.51	2.73 3.78 5.14	40.40 36.21 31.89	10.37 13.28 15.97	10.39 7.97 4.72	75.31 74.34 72.23
Industrial enamel, oil bath Mitt or glove 1st or add Slow Medium Fast Epoxy coating, 2 part sy Mitt or glove 1st coath Slow	ise, high glo ditional finis 225 250 275 /stem - clea	oss - dark (sh coats 500 488 475 ar (material	OSHA) co 202.00 176.70 151.50 #51) 263.80	11.42 13.10 14.51	2.73 3.78 5.14	40.40 36.21 31.89	10.37 13.28 15.97	10.39 7.97 4.72	75.31 74.34 72.23 110.82
Industrial enamel, oil ba Mitt or glove 1st or ad Slow Medium Fast Epoxy coating, 2 part sy Mitt or glove 1st coat Slow Medium	ise, high glo ditional finis 225 250 275 /stem - clea 175 200 225	oss - dark (sh coats 500 488 475 ar (material 425 413 400	OSHA) co 202.00 176.70 151.50 #51) 263.80 230.80	11.42 13.10 14.51 14.69 16.38	2.73 3.78 5.14 3.51 4.73	40.40 36.21 31.89 62.07 55.88	10.37 13.28 15.97 15.26 19.25	10.39 7.97 4.72 15.29 11.55	75.31 74.34 72.23 110.82 107.79
Industrial enamel, oil bath Mitt or glove 1st or add Slow Medium Fast Epoxy coating, 2 part sy Mitt or glove 1st coath Slow Medium Fast	ise, high glo ditional finis 225 250 275 /stem - clea 175 200 225	oss - dark (sh coats 500 488 475 ar (material 425 413 400	OSHA) co 202.00 176.70 151.50 #51) 263.80 230.80	11.42 13.10 14.51 14.69 16.38	2.73 3.78 5.14 3.51 4.73	40.40 36.21 31.89 62.07 55.88	10.37 13.28 15.97 15.26 19.25	10.39 7.97 4.72 15.29 11.55	75.31 74.34 72.23 110.82 107.79
Industrial enamel, oil bath Mitt or glove 1st or add Slow Medium Fast Epoxy coating, 2 part sy Mitt or glove 1st coat Slow Medium Fast Mitt or glove 2nd or add	ise, high glo ditional finis 225 250 275 /stem - clea 175 200 225	oss - dark (sh coats 500 488 475 ar (material 425 413 400 sh coats	OSHA) co 202.00 176.70 151.50 #51) 263.80 230.80 197.90	11.42 13.10 14.51 14.69 16.38 17.73	2.73 3.78 5.14 3.51 4.73 6.24	40.40 36.21 31.89 62.07 55.88 49.48	10.37 13.28 15.97 15.26 19.25 22.78	10.39 7.97 4.72 15.29 11.55 6.74	75.31 74.34 72.23 110.82 107.79 102.97

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Epoxy coating, 2 part Mitt or glove 1st coa	•	e (materia	l #52)						
Slow	175	425	255.10	14.69	3.51	60.02	14.87	14.90	107.99
Medium	200	413	223.20	16.38	4.73	54.04	18.79	11.27	105.21
Fast	225	400	191.30	17.73	6.24	47.83	22.26	6.59	100.65
Mitt or glove 2nd or	additional fini	sh coats							
Slow	225	475	255.10	11.42	2.73	53.71	12.90	12.92	93.68
Medium	250	463	223.20	13.10	3.78	48.21	16.28	9.77	91.14
Fast	275	450	191.30	14.51	5.14	42.51	19.26	5.70	87.12

This table is based on square feet of conduit surface area. See Figure 21 below to convert from linear feet of various conduit or pipe sizes to square feet of surface area. For heights above 8 feet, use the High Time Difficulty Factors on page 139. Note: A two coat system, prime and finish, using oil base material is recommended for any metal surface. Using water base material may cause oxidation, corrosion and rust. Using one coat of oil base paint on metal surfaces may result in cracking, peeling or chipping without the proper prime coat application. If off white or another light colored finish paint is specified, make sure the prime coat is also a light color, or more than one finish coat will be necessary. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

Pipe O/D (inches)	Conversion Factor (SF per measured LF)
1" to 3"	1 SF for each 1 LF
4" to 7"	2 SF for each 1 LF
8" to 11"	3 SF for each 1 LF
12" to 15"	4 SF for each 1 LF
16" to 19"	5 SF for each 1 LF
20" to 22"	6 SF for each 1 LF
23" to 26"	7 SF for each 1 LF
27" to 30"	8 SF for each 1 LF

Figure 21
Conduit/pipe area conversions

	Labor	Material	Material	Labor	Labor		Overhead	Profit	Total
	SF per manhour	coverage SF/gallon	cost per gallon	cost per 100 SF	burden 100 SF	cost per 100 SF	per 100 SF	per 100 SF	price per 100 SF
				100 01	100 01	100 01	100 01	100 01	100 01
Decking and siding		_	ed metal						
Acid wash coat, muriati	c acid (mate	erial #49)							
Spray each coat									
Slow	700	500	52.30	3.67	.89	10.46	2.85	2.86	20.73
Medium	750	450	45.70	4.37	1.24	10.16	3.95	2.37	22.09
Fast	800	400	39.20	4.99	1.76	9.80	5.13	1.52	23.20
Metal primer, rust inhibi	itor - clean r	netal (mate	erial #35)						
Spray prime coat	700	225	7E 10	2.67	00	23.11	E 00	E 07	20.20
Slow	700	325	75.10	3.67	.89		5.26	5.27	38.20
Medium	750	300	65.70	4.37	1.24	21.90	6.88	4.13	38.52
Fast	800	275	56.30	4.99	1.76	20.47	8.44	2.50	38.16
Metal primer, rust inhibi Spray prime coat	itor - rusty m	netal (mate	rial #36)						
Slow	700	275	95.10	3.67	.89	34.58	7.43	7.45	54.02
Medium	750	250	83.20	4.37	1.24	33.28	9.73	5.84	54.46
modium									
Fast	800	225	71.30	4.99	1.76	31.69	11.92	3.53	53.89
Industrial enamel, oil ba Spray 1st or additiona	ase, high glo al finish coat	oss - light c	olors (mat	erial #56)					
Industrial enamel, oil ba Spray 1st or additiona Slow	ase, high glo al finish coat 850	oss - light c s 325		erial #56) 3.02	.74	55.26	11.21	11.23	81.46
Industrial enamel, oil ba Spray 1st or additiona	ase, high glo al finish coat	oss - light c	olors (mat	erial #56)					
Industrial enamel, oil ba Spray 1st or additiona Slow	ase, high glo al finish coat 850	oss - light c s 325	olors (mat	erial #56) 3.02	.74	55.26	11.21	11.23	81.46
Industrial enamel, oil ba Spray 1st or additiona Slow Medium	ase, high glo al finish coat 850 900 950 ase, high glo	oss - light c s 325 300 275 oss - dark (olors (mat 179.60 157.20 134.70	3.02 3.64 4.20	.74 1.05 1.47	55.26 52.40	11.21 14.27	11.23 8.56	81.46 79.92
Industrial enamel, oil ba Spray 1st or additiona Slow Medium Fast Industrial enamel, oil ba	ase, high glo al finish coat 850 900 950 ase, high glo	oss - light c s 325 300 275 oss - dark (olors (mat 179.60 157.20 134.70	3.02 3.64 4.20	.74 1.05 1.47	55.26 52.40	11.21 14.27	11.23 8.56	81.46 79.92
Industrial enamel, oil ba Spray 1st or additional Slow Medium Fast Industrial enamel, oil ba Spray 1st or additional	ase, high glo al finish coat 850 900 950 ase, high glo al finish coat	oss - light coss 325 300 275 oss - dark (olors (mate 179.60 157.20 134.70 OSHA) co	3.02 3.64 4.20 lors (mate	.74 1.05 1.47 rial #57)	55.26 52.40 48.98	11.21 14.27 16.94	11.23 8.56 5.01	81.46 79.92 76.60
Industrial enamel, oil ba Spray 1st or additional Slow Medium Fast Industrial enamel, oil ba Spray 1st or additional Slow	ase, high glo al finish coat 850 900 950 ase, high glo al finish coat 850	oss - light coss 325 300 275 oss - dark (olors (mate 179.60 157.20 134.70 OSHA) col	3.02 3.64 4.20 dors (mate	.74 1.05 1.47 rial #57)	55.26 52.40 48.98	11.21 14.27 16.94	11.23 8.56 5.01	81.46 79.92 76.60 70.79
Industrial enamel, oil ba Spray 1st or additional Slow Medium Fast Industrial enamel, oil ba Spray 1st or additional Slow Medium Fast Epoxy coating, 2 part sy	ase, high glo 850 900 950 ase, high glo al finish coat 850 900 950	oss - light coss 325 300 275 oss - dark (cs 425 400 375	olors (mate 179.60 157.20 134.70 OSHA) co 202.00 176.70 151.50	3.02 3.64 4.20 lors (mater 3.02 3.64	.74 1.05 1.47 rial #57) .74 1.05	55.26 52.40 48.98 47.53 44.18	11.21 14.27 16.94 9.74 12.22	11.23 8.56 5.01 9.76 7.33	81.46 79.92 76.60 70.79 68.42
Industrial enamel, oil bath Spray 1st or additional Slow Medium Fast Industrial enamel, oil bath Spray 1st or additional Slow Medium Fast Epoxy coating, 2 part sy Spray 1st coat	ase, high glo 850 900 950 ase, high glo al finish coat 850 900 950 ystem - clea	oss - light cos 325 300 275 oss - dark (ss 425 400 375 r (material	olors (mate 179.60 157.20 134.70 OSHA) col 202.00 176.70 151.50	3.02 3.64 4.20 dors (mater 3.02 3.64 4.20	.74 1.05 1.47 rial #57) .74 1.05 1.47	55.26 52.40 48.98 47.53 44.18 40.40	11.21 14.27 16.94 9.74 12.22 14.28	11.23 8.56 5.01 9.76 7.33 4.23	81.46 79.92 76.60 70.79 68.42 64.58
Industrial enamel, oil bath Spray 1st or additional Slow Medium Fast Industrial enamel, oil bath Spray 1st or additional Slow Medium Fast Epoxy coating, 2 part strong Spray 1st coath Slow	ase, high glo al finish coat 850 900 950 ase, high glo al finish coat 850 900 950 ystem - clea	oss - light coss 325 300 275 oss - dark (cs 425 400 375 r (material	olors (mate 179.60 157.20 134.70 OSHA) col 202.00 176.70 151.50 #51)	3.02 3.64 4.20 dors (mater 3.02 3.64 4.20	.74 1.05 1.47 rial #57) .74 1.05 1.47	55.26 52.40 48.98 47.53 44.18 40.40	11.21 14.27 16.94 9.74 12.22 14.28	11.23 8.56 5.01 9.76 7.33 4.23	81.46 79.92 76.60 70.79 68.42 64.58
Industrial enamel, oil bath Spray 1st or additional Slow Medium Fast Industrial enamel, oil bath Spray 1st or additional Slow Medium Fast Epoxy coating, 2 part sy Spray 1st coat	ase, high glo 850 900 950 ase, high glo al finish coat 850 900 950 ystem - clea	oss - light cos 325 300 275 oss - dark (ss 425 400 375 r (material	olors (mate 179.60 157.20 134.70 OSHA) col 202.00 176.70 151.50	3.02 3.64 4.20 dors (mater 3.02 3.64 4.20	.74 1.05 1.47 rial #57) .74 1.05 1.47	55.26 52.40 48.98 47.53 44.18 40.40	11.21 14.27 16.94 9.74 12.22 14.28	11.23 8.56 5.01 9.76 7.33 4.23	81.46 79.92 76.60 70.79 68.42 64.58
Industrial enamel, oil bath Spray 1st or additional Slow Medium Fast Industrial enamel, oil bath Spray 1st or additional Slow Medium Fast Epoxy coating, 2 part sy Spray 1st coat Slow Medium	ase, high glo 850 900 950 ase, high glo al finish coat 850 900 950 ystem - clea 700 750 800	oss - light coss 325 300 275 oss - dark (ss 425 400 375 r (material 300 275 250	olors (mate 179.60 157.20 134.70 OSHA) col 202.00 176.70 151.50 #51) 263.80 230.80	3.02 3.64 4.20 dors (mate) 3.02 3.64 4.20	.74 1.05 1.47 rial #57) .74 1.05 1.47	55.26 52.40 48.98 47.53 44.18 40.40 87.93 83.93	11.21 14.27 16.94 9.74 12.22 14.28	11.23 8.56 5.01 9.76 7.33 4.23	81.46 79.92 76.60 70.79 68.42 64.58
Industrial enamel, oil bath Spray 1st or additional Slow Medium Fast Industrial enamel, oil bath Spray 1st or additional Slow Medium Fast Epoxy coating, 2 part sy Spray 1st coat Slow Medium Fast	ase, high glo 850 900 950 ase, high glo al finish coat 850 900 950 ystem - clea 700 750 800	oss - light coss 325 300 275 oss - dark (ss 425 400 375 r (material 300 275 250	olors (mate 179.60 157.20 134.70 OSHA) col 202.00 176.70 151.50 #51) 263.80 230.80	3.02 3.64 4.20 dors (mate) 3.02 3.64 4.20	.74 1.05 1.47 rial #57) .74 1.05 1.47	55.26 52.40 48.98 47.53 44.18 40.40 87.93 83.93	11.21 14.27 16.94 9.74 12.22 14.28	11.23 8.56 5.01 9.76 7.33 4.23	81.46 79.92 76.60 70.79 68.42 64.58
Industrial enamel, oil bath Spray 1st or additional Slow Medium Fast Industrial enamel, oil bath Spray 1st or additional Slow Medium Fast Epoxy coating, 2 part strong Spray 1st coat Slow Medium Fast Spray 2nd or additional Spray 2nd or additional Slow Spray 2nd or additional Slow Spray 2nd or additional Slow Spray 2nd or additional Spray	ase, high glo al finish coat 850 900 950 ase, high glo al finish coat 850 900 950 ystem - clea 700 750 800	oss - light coss 325 300 275 oss - dark (cs 425 400 375 r (material 300 275 250	olors (mate 179.60 157.20 134.70 OSHA) col 202.00 176.70 151.50 #51) 263.80 230.80 197.90	3.02 3.64 4.20 dors (mater 3.02 3.64 4.20 3.67 4.37 4.99	.74 1.05 1.47 rial #57) .74 1.05 1.47 .89 1.24 1.76	55.26 52.40 48.98 47.53 44.18 40.40 87.93 83.93 79.16	11.21 14.27 16.94 9.74 12.22 14.28 17.57 22.39 26.63	11.23 8.56 5.01 9.76 7.33 4.23 17.61 13.43 7.88	81.46 79.92 76.60 70.79 68.42 64.58 127.67 125.36 120.42

	Labor SF per	Material coverage	Material cost per	Labor cost per	Labor burden	Material cost per	Overhead per	Profit per	Total price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Epoxy coating, 2 part	system - whit	e (materia	l #52)						
Spray 1st coat									
Slow	700	300	255.10	3.67	.89	85.03	17.02	17.06	123.67
Medium	750	275	223.20	4.37	1.24	81.16	21.70	13.02	121.49
Fast	800	250	191.30	4.99	1.76	76.52	25.81	7.64	116.72
Spray 2nd or additio	nal finish coa	ıts							
Slow	850	400	255.10	3.02	.74	63.78	12.83	12.86	93.23
Medium	900	375	223.20	3.64	1.05	59.52	16.05	9.63	89.89
Fast	950	350	191.30	4.20	1.47	54.66	18.71	5.53	84.57

The figures in the table above are based on overall dimensions (length times width). But all decking and siding has corrugations, peaks and valleys that increase the surface that has to be painted. For example, corrugated siding with 2-1/2" center to center corrugations has a surface area 10% greater than the width times length dimension. For corrugated siding with 1-1/4" center to center corrugations, increase the surface area by 15%. For square corner decking, Figure 22 below shows how much area must be added to allow for peaks and valleys. For heights above 8 feet, use the High Time Difficulty Factors on page 139. Note: A two coat system, prime and finish, using oil base material is recommended for any metal surface. Using water base material may cause oxidation, corrosion and rust. Using one coat of oil base paint on metal surfaces may result in cracking, peeling or chipping without the proper prime coat application. If off white or another light colored finish paint is specified, make sure the prime coat is also a light color, or more than one finish coat will be necessary. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

С	2C	D	PW	VW	Factor
	12"	4-1/2"	3"	2"	2.50
	12"	1-1/2"	3-1/8"	2"	1.50
	12"	1-1/2"	5-1/16"	1"	1.45
12"		3"	9-5/8"	1"	1.50
12"		4-1/2"	9-5/8"	1"	1.75
24"		4-1/2"	12"	12"	1.60
24"		6"	12"	12"	1.75
24"		8"	12"	12"	1.95

For square corner decking, calculate the overall (length times width) deck area. Then measure the peaks and valleys on the deck. Select the row in the table above that most nearly matches the deck you're painting. Multiply the overall deck area by the number listed in the column headed "factor" to find the actual area you're painting. Use this actual area when calculating labor and material requirements. In the table above, figures in the column headed C show the distance between the center of the peaks. Column 2C shows the distance between every second center of peak (2 centers). Column D shows the depth of corrugation. Column PW shows the peak width. Column VW shows the valley width. If the deck you're painting doesn't match any deck listed in this table, use the factor for the most similar deck in the table.

Figure 22
Square corner decking factors

	Labor	Material	Material	Labor	Labor	Motorial	Overhead	Drofit	Total
	Labor SF per	coverage	cost per	Labor cost per	Labor burden	cost per	per	Profit per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Decking and siding	g, metal, f	lat pan n	netal						
Acid wash coat, muria	_	-							
Spray each coat									
Slow	800	600	52.30	3.21	.77	8.72	2.41	2.42	17.53
Medium	850	550	45.70	3.85	1.13	8.31	3.32	1.99	18.60
Fast	900	500	39.20	4.43	1.56	7.84	4.29	1.27	19.39
Metal primer, rust inhib Spray prime coat	oitor - clean r	netal (mate	erial #35)						
Slow	800	375	75.10	3.21	.77	20.03	4.56	4.57	33.14
Medium	850	350	65.70	3.85	1.13	18.77	5.93	3.56	33.24
Fast	900	325	56.30	4.43	1.56	17.32	7.23	2.14	32.68
Metal primer, rust inhit Spray prime coat	oitor - rusty n	netal (mate	rial #36)						
Slow	800	300	95.10	3.21	.77	31.70	6.78	6.79	49.25
Medium	850	275	83.20	3.85	1.13	30.25	8.80	5.28	49.31
Fast	900	250	71.30	4.43	1.56	28.52	10.70	3.16	48.37
Industrial enamel, oil b Spray 1st or addition		-	olors (mat	erial #56)					
Slow	1000	375	179.60	2.57	.62	47.89	9.71	9.73	70.52
Medium	1050	350	157.20	3.12	.89	44.91	12.23	7.34	68.49
Fast	1100	325	134.70	3.63	1.28	41.45	14.37	4.25	64.98
Industrial enamel, oil b Spray 1st or addition		,	OSHA) co	lors (mate	rial #57)				
Slow	1000	425	202.00	2.57	.62	47.53	9.64	9.66	70.02
Medium	1050	400	176.70	3.12	.89	44.18	12.05	7.23	67.47
Fast	1100	375	151.50	3.63	1.28	40.40	14.05	4.16	63.52
Epoxy coating, 2 part s	system - clea	ır (material	#51)						
Slow	800	350	263.80	3.21	.77	75.37	15.08	15.11	109.54
Medium	850	325	230.80	3.85	1.13	71.02	19.00	11.40	106.40
Fast	900	300	197.90	4.43	1.56	65.97	22.31	6.60	100.87
Spray 2nd or addition			000.00	0 ==	22	05.05	40.44	40.40	05.44
Slow	1000	400	263.80	2.57	.62	65.95	13.14	13.16	95.44
Medium	1050	375	230.80	3.12	.89	61.55	16.39	9.84	91.79
Fast	1100	350	197.90	3.63	1.28	56.54	19.05	5.64	86.14

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Epoxy coating, 2 part	t system - whit	e (materia	l #52)						
Spray 1st coat									
Slow	800	350	255.10	3.21	.77	72.89	14.61	14.64	106.12
Medium	850	325	223.20	3.85	1.13	68.68	18.41	11.05	103.12
Fast	900	300	191.30	4.43	1.56	63.77	21.63	6.40	97.79
Spray 2nd or additi	onal coats								
Slow	1000	400	255.10	2.57	.62	63.78	12.72	12.75	92.44
Medium	1050	375	223.20	3.12	.89	59.52	15.89	9.53	88.95
Fast	1100	350	191.30	3.63	1.28	54.66	18.47	5.46	83.50

The figures in the table above are based on overall dimensions (length times width). But all decking and siding has corrugations, peaks and valleys that increase the surface that has to be painted. For example, corrugated siding with 2-1/2" center to center corrugations has a surface area 10% greater than the width times length dimension. For corrugated siding with 1-1/4" center to center corrugations, increase the surface area by 15%. For square corner decking, Figure 22 on page 327 shows how much area must be added to allow for peaks and valleys. For heights above 8 feet, use the High Time Difficulty Factors on page 139. Note: A two coat system, prime and finish, using oil base material is recommended for any metal surface. Using water base material may cause oxidation, corrosion and rust. Using one coat of oil base paint on metal surfaces may result in cracking, peeling or chipping without the proper prime coat application. If off white or another light colored finish paint is specified, make sure the prime coat is also a light color, or more than one finish coat will be necessary. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor		Overhead	Profit	Total
	SF per manhour	coverage SF/gallon	cost per gallon	cost per 100 SF	burden 100 SF	cost per 100 SF	per 100 SF	per 100 SF	price per 100 SF
	mannoui	Sr/yallon	yallon	100 35	100 5F	100 3F	100 35	100 35	100 3F
Doors, hollow meta	I, brush a	application	on, squa	are foot	basis				
Metal primer, rust inhibit	tor - clean m	netal (mate	rial #35)						
Roll and brush prime	coat								
Slow	160	450	75.10	16.06	3.86	16.69	6.95	6.97	50.53
Medium	180	438	65.70	18.19	5.28	15.00	9.61	5.77	53.85
Fast	200	425	56.30	19.95	7.04	13.25	12.47	3.69	56.40
Metal primer, rust inhibit	tor - rustv m	etal (mate	rial #36)						
Roll and brush prime	•	(,						
Slow	160	425	95.10	16.06	3.86	22.38	8.04	8.05	58.39
Medium	180	413	83.20	18.19	5.28	20.15	10.90	6.54	61.06
Fast	200	400	71.30	19.95	7.04	17.83	13.89	4.11	62.82
									02.02
Metal finish - synthetic e	enamel, glos	ss, interior	or exterior	- off white	e (material	#37)			
Roll and brush 1st or a	. •				•	,			
Slow	175	450	78.60	14.69	3.51	17.47	6.78	6.80	49.25
Medium	195	438	68.80	16.79	4.86	15.71	9.34	5.60	52.30
Fast	215	425	59.00	18.56	6.54	13.88	12.09	3.58	54.65
		0	00.00		0.0.			0.00	000
Metal finish - synthetic e	enamel glos	ss interior	or exterior	- colors e	except orai	nge & red	l (material	#38)	
Roll and brush 1st or a	_			00.0.0,	, , , , , , , , , , , , , , , , , , ,		(
Slow	175	475	75.70	14.69	3.51	15.94	6.49	6.50	47.13
Medium	195	463	66.20	16.79	4.86	14.30	8.99	5.39	50.33
Fast	215	450	56.70	18.56	6.54	12.60	11.69	3.46	52.85
ı ası	213	400	30.70	10.50	0.54	12.00	11.03	3.40	32.00

To calculate the cost per door, figure the square feet for each side based on a 3 x 7 door. Add 3 feet to the width and 1 foot to the top of the door to allow for the time and material necessary to finish the door edges, frame and jamb. The result is a 6 x 8 door or 48 square feet per side, times 2 is 96 square feet per door. The cost per door is simply the 96 square feet times the cost per square foot indicated in the table above. Typically, hollow metal doors are pre-primed by the manufacturer and shipped ready to install and paint. These doors usually require only one coat of finish paint to cover. The metal finish figures include minor touchup of the prime coat. Note: A two coat system, prime and finish, using oil base material is recommended for any metal surface. Using water base material may cause oxidation, corrosion and rust. Using one coat of oil base paint on exterior metal may result in cracking, peeling or chipping without the proper prime coat application. If off white or other light colored finish paint is specified, make sure the prime coat is a light color also, or more than one finish coat will be necessary. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Ductwork, bare du	ıct, brush	applicati	on						
Acid wash coat, muria	atic acid (mate	erial #49)							
Brush each coat									
Slow	80	750	52.30	32.13	7.71	6.97	8.89	8.91	64.61
Medium	100	700	45.70	32.75	9.46	6.53	12.19	7.31	68.24
Fast	120	650	39.20	33.25	11.72	6.03	15.82	4.68	71.50
Metal primer, rust inhi Brush prime coat	bitor - clean r	metal (mate	erial #35)						
Slow	80	400	75.10	32.13	7.71	18.78	11.14	11.16	80.92
Medium	100	375	65.70	32.75	9.46	17.52	14.93	8.96	83.62
Fast	120	350	56.30	33.25	11.72	16.09	18.93	5.60	85.59
Metal primer, rust inhi Brush prime coat	bitor - rusty n	netal (mate	rial #36)						
Slow	80	350	95.10	32.13	7.71	27.17	12.73	12.76	92.50
Medium	100	325	83.20	32.75	9.46	25.60	16.95	10.17	94.93
Fast	120	300	71.30	33.25	11.72	23.77	21.32	6.31	96.37
Industrial enamel, oil b Brush 1st or addition		_	olors (mat	erial #56)					
Slow	90	400	179.60	28.56	6.85	44.90	15.26	15.29	110.86
Medium	115	375	157.20	28.48	8.24	41.92	19.66	11.79	110.09
Fast	140	350	134.70	28.50	10.04	38.49	23.89	7.07	107.99
Industrial enamel, oil b Brush 1st or addition		,	OSHA) co	lors (mate	erial #57)				
Slow	90	450	202.00	28.56	6.85	44.89	15.26	15.29	110.85
Medium	115	425	176.70	28.48	8.24	41.58	19.57	11.74	109.61
Fast	140	400	151.50	28.50	10.04	37.88	23.70	7.01	107.13
Epoxy coating, 2 part Brush 1st coat	system - clea	ır (material	#51)						
Slow	80	350	263.80	32.13	7.71	75.37	21.89	21.94	159.04
Medium	100	325	230.80	32.75	9.46	71.02	28.31	16.98	158.52
Fast	120	300	197.90	33.25	11.72	65.97	34.40	10.18	155.52
Brush 2nd or addition	onal finish coa	ats							
Slow	90	425	263.80	28.56	6.85	62.07	18.52	18.56	134.56
Medium	115	400	230.80	28.48	8.24	57.70	23.60	14.16	132.18
Fast	140	375	197.90	28.50	10.04	52.77	28.31	8.37	127.99

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Epoxy coating, 2 part	system - whit	e (materia	#52)						
Brush 1st coat									
Slow	80	350	255.10	32.13	7.71	72.89	21.42	21.46	155.61
Medium	100	325	223.20	32.75	9.46	68.68	27.72	16.63	155.24
Fast	120	300	191.30	33.25	11.72	63.77	33.72	9.97	152.43
Brush 2nd or addition	onal finish coa	ts							
Slow	90	425	255.10	28.56	6.85	60.02	18.13	18.17	131.73
Medium	115	400	223.20	28.48	8.24	55.80	23.13	13.88	129.53
Fast	140	375	191.30	28.50	10.04	51.01	27.77	8.21	125.53

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Ductwork, bare du	ct, roll app	olication							
Acid wash coat, muriat	ic acid (mate	erial #49)							
Roll each coat									
Slow	225	700	52.30	11.42	2.73	7.47	4.11	4.12	29.85
Medium	250	650	45.70	13.10	3.78	7.03	5.98	3.59	33.48
Fast	275	600	39.20	14.51	5.14	6.53	8.11	2.40	36.69
Metal primer, rust inhib	oitor - clean n	netal (mate	erial #35)						
Slow	225	375	75.10	11.42	2.73	20.03	6.50	6.51	47.19
Medium	250	350	65.70	13.10	3.78	18.77	8.92	5.35	49.92
Fast	275	325	56.30	14.51	5.14	17.32	11.45	3.39	51.81
Metal primer, rust inhib	oitor - rusty m	netal (mate	rial #36)						
Slow	225	325	95.10	11.42	2.73	29.26	8.25	8.27	59.93
Medium	250	300	83.20	13.10	3.78	27.73	11.16	6.69	62.46
Medium	200	000							
Fast	275	275	71.30	14.51	5.14	25.93	14.12	4.18	63.88
Fast Industrial enamel, oil b	275 ase, high glo	275	71.30	14.51			14.12	4.18	63.88
Fast Industrial enamel, oil b Roll 1st or additional	275 ase, high glo finish coats	275 oss - light c	71.30 olors (mat	14.51 erial #56)	5.14	25.93			
Fast Industrial enamel, oil b Roll 1st or additional Slow	275 ase, high glo finish coats 275	275 ess - light c 425	71.30 olors (mate 179.60	14.51 erial #56) 9.35	5.14 2.25	25.93 42.26	10.23	10.25	74.34
Fast Industrial enamel, oil b Roll 1st or additional Slow Medium	275 ase, high glo finish coats 275 300	275 ess - light c 425 400	71.30 olors (mat 179.60 157.20	14.51 erial #56) 9.35 10.92	5.14 2.25 3.14	25.93 42.26 39.30	10.23 13.35	10.25 8.01	74.34 74.72
Fast Industrial enamel, oil b Roll 1st or additional Slow	275 ase, high glo finish coats 275	275 ess - light c 425	71.30 olors (mate 179.60	14.51 erial #56) 9.35	5.14 2.25	25.93 42.26	10.23	10.25	74.34
Fast Industrial enamel, oil b Roll 1st or additional Slow Medium	275 ase, high glo finish coats 275 300 325 ase, high glo	275 ess - light c 425 400 375	71.30 olors (mate 179.60 157.20 134.70	14.51 erial #56) 9.35 10.92 12.28	5.14 2.25 3.14 4.35	25.93 42.26 39.30	10.23 13.35	10.25 8.01	74.34 74.72
Fast Industrial enamel, oil b Roll 1st or additional Slow Medium Fast Industrial enamel, oil b	275 ase, high glo finish coats 275 300 325 ase, high glo	275 ess - light c 425 400 375	71.30 olors (mate 179.60 157.20 134.70	14.51 erial #56) 9.35 10.92 12.28	5.14 2.25 3.14 4.35	25.93 42.26 39.30	10.23 13.35	10.25 8.01	74.34 74.72
Fast Industrial enamel, oil b Roll 1st or additional Slow Medium Fast Industrial enamel, oil b Roll 1st or additional	ase, high glo finish coats 275 300 325 ase, high glo finish coats	275 ess - light c 425 400 375 ess - dark (71.30 olors (mat 179.60 157.20 134.70 OSHA) co	14.51 erial #56) 9.35 10.92 12.28 lors (mate	5.14 2.25 3.14 4.35 rial #57)	25.93 42.26 39.30 35.92	10.23 13.35 16.28	10.25 8.01 4.82	74.34 74.72 73.65
Fast Industrial enamel, oil b Roll 1st or additional Slow Medium Fast Industrial enamel, oil b Roll 1st or additional Slow	ase, high glo finish coats 275 300 325 ase, high glo finish coats 275	275 oss - light o 425 400 375 oss - dark (475	71.30 olors (mate 179.60 157.20 134.70 OSHA) col 202.00	14.51 erial #56) 9.35 10.92 12.28 lors (mate 9.35	2.25 3.14 4.35 rial #57)	25.93 42.26 39.30 35.92 42.53	10.23 13.35 16.28	10.25 8.01 4.82	74.34 74.72 73.65 74.71 74.67
Fast Industrial enamel, oil b Roll 1st or additional Slow Medium Fast Industrial enamel, oil b Roll 1st or additional Slow Medium	ase, high glo finish coats 275 300 325 ase, high glo finish coats 275 300 325	275 pss - light c 425 400 375 pss - dark (475 450 425	71.30 olors (mate 179.60 157.20 134.70 OSHA) col 202.00 176.70 151.50	14.51 erial #56) 9.35 10.92 12.28 dors (mate 9.35 10.92	5.14 2.25 3.14 4.35 rial #57) 2.25 3.14	25.93 42.26 39.30 35.92 42.53 39.27	10.23 13.35 16.28 10.28 13.34	10.25 8.01 4.82 10.30 8.00	74.34 74.72 73.65 74.71
Fast Industrial enamel, oil b Roll 1st or additional Slow Medium Fast Industrial enamel, oil b Roll 1st or additional Slow Medium Fast Epoxy coating, 2 part s	ase, high glo finish coats 275 300 325 ase, high glo finish coats 275 300 325	275 pss - light c 425 400 375 pss - dark (475 450 425	71.30 olors (mate 179.60 157.20 134.70 OSHA) col 202.00 176.70 151.50	14.51 erial #56) 9.35 10.92 12.28 dors (mate 9.35 10.92	5.14 2.25 3.14 4.35 rial #57) 2.25 3.14	25.93 42.26 39.30 35.92 42.53 39.27	10.23 13.35 16.28 10.28 13.34	10.25 8.01 4.82 10.30 8.00	74.34 74.72 73.65 74.71 74.67
Fast Industrial enamel, oil b Roll 1st or additional Slow Medium Fast Industrial enamel, oil b Roll 1st or additional Slow Medium Fast Epoxy coating, 2 part s Roll 1st coat	ase, high glo finish coats 275 300 325 ase, high glo finish coats 275 300 325 system - clea	275 pss - light of 425 400 375 pss - dark (475 450 425 r (material	71.30 olors (mate 179.60 157.20 134.70 OSHA) col 202.00 176.70 151.50	14.51 erial #56) 9.35 10.92 12.28 fors (mate 9.35 10.92 12.28	5.14 2.25 3.14 4.35 rial #57) 2.25 3.14 4.35	25.93 42.26 39.30 35.92 42.53 39.27 35.65	10.23 13.35 16.28 10.28 13.34 16.20	10.25 8.01 4.82 10.30 8.00 4.79	74.34 74.72 73.65 74.71 74.67 73.27
Fast Industrial enamel, oil b Roll 1st or additional Slow Medium Fast Industrial enamel, oil b Roll 1st or additional Slow Medium Fast Epoxy coating, 2 part s Roll 1st coat Slow	ase, high glo finish coats 275 300 325 ase, high glo finish coats 275 300 325 system - clea	275 pss - light c 425 400 375 pss - dark (475 450 425 r (material	71.30 olors (mate 179.60 157.20 134.70 OSHA) col 202.00 176.70 151.50 #51)	14.51 erial #56) 9.35 10.92 12.28 lors (mate 9.35 10.92 12.28	5.14 2.25 3.14 4.35 rial #57) 2.25 3.14 4.35	25.93 42.26 39.30 35.92 42.53 39.27 35.65	10.23 13.35 16.28 10.28 13.34 16.20	10.25 8.01 4.82 10.30 8.00 4.79	74.34 74.72 73.65 74.71 74.67 73.27
Fast Industrial enamel, oil b Roll 1st or additional Slow Medium Fast Industrial enamel, oil b Roll 1st or additional Slow Medium Fast Epoxy coating, 2 part s Roll 1st coat Slow Medium	275 ase, high glo finish coats 275 300 325 ase, high glo finish coats 275 300 325 system - clea 225 250 275	275 pss - light of 425 400 375 pss - dark (475 450 425 r (material 350 325 300	71.30 olors (mate 179.60 157.20 134.70 OSHA) col 202.00 176.70 151.50 #51) 263.80 230.80	14.51 erial #56) 9.35 10.92 12.28 lors (mate 9.35 10.92 12.28	5.14 2.25 3.14 4.35 rial #57) 2.25 3.14 4.35	25.93 42.26 39.30 35.92 42.53 39.27 35.65	10.23 13.35 16.28 10.28 13.34 16.20 17.01 21.98	10.25 8.01 4.82 10.30 8.00 4.79 17.05 13.19	74.34 74.72 73.65 74.71 74.67 73.27 123.58 123.07
Fast Industrial enamel, oil b Roll 1st or additional Slow Medium Fast Industrial enamel, oil b Roll 1st or additional Slow Medium Fast Epoxy coating, 2 part s Roll 1st coat Slow Medium Fast	275 ase, high glo finish coats 275 300 325 ase, high glo finish coats 275 300 325 system - clea 225 250 275	275 pss - light of 425 400 375 pss - dark (475 450 425 r (material 350 325 300	71.30 olors (mate 179.60 157.20 134.70 OSHA) col 202.00 176.70 151.50 #51) 263.80 230.80	14.51 erial #56) 9.35 10.92 12.28 lors (mate 9.35 10.92 12.28	5.14 2.25 3.14 4.35 rial #57) 2.25 3.14 4.35	25.93 42.26 39.30 35.92 42.53 39.27 35.65	10.23 13.35 16.28 10.28 13.34 16.20 17.01 21.98	10.25 8.01 4.82 10.30 8.00 4.79 17.05 13.19	74.34 74.72 73.65 74.71 74.67 73.27 123.58 123.07 120.01
Industrial enamel, oil be Roll 1st or additional Slow Medium Fast Industrial enamel, oil be Roll 1st or additional Slow Medium Fast Epoxy coating, 2 part se Roll 1st coat Slow Medium Fast Roll 2nd or additional Slow Medium Fast	ase, high glo finish coats 275 300 325 ase, high glo finish coats 275 300 325 system - clea 225 250 275 I finish coats	275 ass - light of 425 400 375 ass - dark (475 450 425 r (material 350 325 300	71.30 olors (mate 179.60 157.20 134.70 OSHA) col 202.00 176.70 151.50 #51) 263.80 230.80 197.90	14.51 erial #56) 9.35 10.92 12.28 lors (mate 9.35 10.92 12.28 11.42 13.10 14.51	5.14 2.25 3.14 4.35 rial #57) 2.25 3.14 4.35 2.73 3.78 5.14	25.93 42.26 39.30 35.92 42.53 39.27 35.65 75.37 71.02 65.97	10.23 13.35 16.28 10.28 13.34 16.20 17.01 21.98 26.54	10.25 8.01 4.82 10.30 8.00 4.79 17.05 13.19 7.85	74.34 74.72 73.65 74.71 74.67 73.27 123.58 123.07

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Epoxy coating, 2 part Roll 1st coat	system - whit	e (materia	l #52)						
Slow	225	350	255.10	11.42	2.73	72.89	16.54	16.57	120.15
Medium	250	325	223.20	13.10	3.78	68.68	21.39	12.84	119.79
Fast	275	300	191.30	14.51	5.14	63.77	25.85	7.65	116.92
Roll 2nd or addition			255.10	9.35	2.25	56.69	12.97	13.00	94.26
Medium	300	425	223.20	10.92	3.14	52.52	16.65	9.99	93.22
Fast	325	400	191.30	12.28	4.35	47.83	19.98	5.91	90.35

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Ductwork, bare du	ıct, spray a	applicati	on						
Acid wash coat, muria									
Spray each coat									
Slow	550	450	52.30	4.67	1.13	11.62	3.31	3.32	24.05
Medium	600	400	45.70	5.46	1.59	11.43	4.62	2.77	25.87
Fast	650	350	39.20	6.14	2.17	11.20	6.05	1.79	27.35
Metal primer, rust inhi Spray prime coat	ibitor - clean r	metal (mate	erial #35)						
Spray prime coat Slow	550	250	75.10	4.67	1.13	30.04	6.81	6.82	49.47
	600	230	65.70	5.46	1.13	29.20	9.06		50.75
Medium								5.44	
Fast	650	200	56.30	6.14	2.17	28.15	11.30	3.34	51.10
Metal primer, rust inhi Spray prime coat	bitor - rusty n	netal (mate	erial #36)						
Slow	550	200	95.10	4.67	1.13	47.55	10.13	10.16	73.64
Medium	600	188	83.20	5.46	1.59	44.26	12.83	7.70	71.84
Fast	650	175	71.30	6.14	2.17	40.74	15.21	4.50	68.76
Industrial enamel, oil	nal finish coa	ts	•	,					
Slow	700	225	179.60	3.67	.89	79.82	16.03	16.06	116.47
Medium	750	213	157.20	4.37	1.24	73.80	19.86	11.91	111.18
Fast	800	200	134.70	4.99	1.76	67.35	22.97	6.79	103.86
Industrial enamel, oil Spray 1st or addition			(OSHA) co	olors (mate	erial #57)				
Slow	700	275	202.00	3.67	.89	73.45	14.82	14.85	107.68
Medium	750	250	176.70	4.37	1.24	70.68	19.08	11.45	106.82
Fast	800	225	151.50	4.99	1.76	67.33	22.96	6.79	103.83
Epoxy coating, 2 part Spray 1st coat	system - clea	ar (material	#51)						
Slow	550	225	263.80	4.67	1.13	117.24	23.38	23.43	169.85
Medium	600	213	230.80	5.46	1.59	108.36	28.85	17.31	161.57
Fast	650	200	197.90	6.14	2.17	98.95	33.25	9.84	150.35
Spray 2nd or addition	onal finish coa	ats							
Slow	700	250	263.80	3.67	.89	105.52	20.91	20.96	151.95
Medium	750	238	230.80	4.37	1.24	96.97	25.65	15.39	143.62
Fast	800	225	197.90	4.99	1.76	87.96	29.36	8.68	132.75

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Epoxy coating, 2 part Spray 1st coat	system - whit	e (materia	l #52)						
Slow	550	225	255.10	4.67	1.13	113.38	22.64	22.69	164.51
Medium	600	213	223.20	5.46	1.59	104.79	27.96	16.77	156.57
Fast	650	200	191.30	6.14	2.17	95.65	32.23	9.53	145.72
Spray 2nd or addition	onal finish coa	ıts							
Slow	700	250	255.10	3.67	.89	102.04	20.25	20.29	147.14
Medium	750	238	223.20	4.37	1.24	93.78	24.85	14.91	139.15
Fast	800	225	191.30	4.99	1.76	85.02	28.45	8.42	128.64

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Ductwork, bare duc	t, mitt or	glove a	oplicatio	n					
Acid wash coat, muriation	•	erial #49)							
Mitt or glove each coa									
Slow	175	700	52.30	14.69	3.51	7.47	4.88	4.89	35.44
Medium	200	650	45.70	16.38	4.73	7.03	7.04	4.22	39.40
Fast	225	600	39.20	17.73	6.24	6.53	9.46	2.80	42.76
Metal primer, rust inhibit		metal (mate	erial #35)						
Mitt or glove prime coa									
Slow	175	400	75.10	14.69	3.51	18.78	7.03	7.04	51.05
Medium	200	388	65.70	16.38	4.73	16.93	9.51	5.71	53.26
Fast	225	375	56.30	17.73	6.24	15.01	12.09	3.58	54.65
Metal primer, rust inhibit Mitt or glove prime coa	•	netal (mate	rial #36)						
Slow	175	400	95.10	14.69	3.51	23.78	7.98	8.00	57.96
Medium	200	350	83.20	16.38	4.73	23.77	11.22	6.73	62.83
Fast	225	325	71.30	17.73	6.24	21.94	14.24	4.21	64.36
Industrial enamel, oil bas Mitt or glove 1st or add		_	olors (mat	erial #56)					
Slow	225	425	179.60	11.42	2.73	42.26	10.72	10.74	77.87
Medium	250	400	157.20	13.10	3.78	39.30	14.05	8.43	78.66
Fast	275	375	134.70	14.51	5.14	35.92	17.22	5.09	77.88
Industrial enamel, oil bas Mitt or glove 1st or add		,	OSHA) co	lors (mate	rial #57)				
Slow	225	475	202.00	11.42	2.73	42.53	10.77	10.79	78.24
Medium	250	450	176.70	13.10	3.78	39.27	14.04	8.42	78.61
Fast	275	425	151.50	14.51	5.14	35.65	17.14	5.07	77.51
Epoxy coating, 2 part sy Mitt or glove 1st coat	stem - clea	ar (material	#51)						
Slow	175	400	263.80	14.69	3.51	65.95	15.99	16.03	116.17
Medium	200	375	230.80	16.38	4.73	61.55	20.67	12.40	115.73
Fast	225	350	197.90	17.73	6.24	56.54	24.96	7.38	112.85
Mitt or glove 2nd or ad									
Slow	225	425	263.80	11.42	2.73	62.07	14.48	14.51	105.21
Medium	250	400	230.80	13.10	3.78	57.70	18.65	11.19	104.42
Fast	275	375	197.90	14.51	5.14	52.77	22.44	6.64	101.50

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Epoxy coating, 2 part s Mitt or glove 1st coat	•	te (materia	l #52)						
Slow	175	400	255.10	14.69	3.51	63.78	15.58	15.61	113.17
Medium	200	375	223.20	16.38	4.73	59.52	20.16	12.09	112.88
Fast	225	350	191.30	17.73	6.24	54.66	24.38	7.21	110.22
Mitt or glove 2nd or a	additional fin	ish coats							
Slow	225	425	255.10	11.42	2.73	60.02	14.09	14.12	102.38
Medium	250	400	223.20	13.10	3.78	55.80	18.17	10.90	101.75
Fast	275	375	191.30	14.51	5.14	51.01	21.90	6.48	99.04

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	SF per	coverage	cost per	cost per 100 SF	burden 100 SF	cost per 100 SF	per 100 SF	per 100 SF	price per
	manhour	SF/gallon	gallon	100 SF	100 3F	100 SF	100 3F	100 5F	100 SF
Ductwork, canvas i	nsulated,	brush a	pplication	on					
Flat latex, water base (r	material #5)								
Brush 1st coat									
Slow	60	250	50.60	42.83	10.30	20.24	13.94	13.97	101.28
Medium	75	238	44.30	43.67	12.60	18.61	18.73	11.24	104.85
Fast	90	225	38.00	44.33	15.64	16.89	23.83	7.05	107.74
Brush 2nd coat									
Slow	85	275	50.60	30.24	7.24	18.40	10.62	10.64	77.14
Medium	105	250	44.30	31.19	8.99	17.72	14.48	8.69	81.07
Fast	125	238	38.00	31.92	11.26	15.97	18.34	5.43	82.92
Brush 3rd or additiona	al coats								
Slow	100	325	50.60	25.70	6.17	15.57	9.01	9.03	65.48
Medium	125	313	44.30	26.20	7.57	14.15	11.98	7.19	67.09
Fast	150	300	38.00	26.60	9.40	12.67	15.08	4.46	68.21
Sealer, off white, water Brush 1 coat	base (mater	rial #1)							
Slow	60	250	54.70	42.83	10.30	21.88	14.25	14.28	103.54
Medium	75	238	47.80	43.67	12.60	20.08	19.09	11.46	106.90
Fast	90	225	41.00	44.33	15.64	18.22	24.24	7.17	109.60
Sealer, off white, oil bas Brush 1 coat	se (material	#2)							
Slow	60	275	73.30	42.83	10.30	26.65	15.15	15.19	110.12
Medium	75	263	64.10	43.67	12.60	24.37	20.17	12.10	112.91
Fast	90	250	55.00	44.33	15.64	22.00	25.41	7.52	114.90
Enamel, water base (ma Brush 1st finish coat	aterial #9)								
Slow	85	275	67.00	30.24	7.24	24.36	11.75	11.78	85.37
Medium	105	250	58.60	31.19	8.99	23.44	15.91	9.55	89.08
Fast	125	238	50.20	31.92	11.26	21.09	19.93	5.89	90.09
Brush 2nd or addition	al finish coa	ts							
Slow	100	325	67.00	25.70	6.17	20.62	9.97	9.99	72.45
Medium	125	313	58.60	26.20	7.57	18.72	13.12	7.87	73.48
Fast	150	300	50.20	26.60	9.40	16.73	16.34	4.83	73.90
Industrial enamel, oil ba Brush 1st finish coat	ıse, high glo	ss - light c	olors (mat	erial #56)					
Slow	85	300	179.60	30.24	7.24	59.87	18.50	18.54	134.39
Medium	105	288	157.20	31.19	8.99	54.58	23.70	14.22	132.68
Fast	125	275	134.70	31.92	11.26	48.98	28.57	8.45	129.18

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Brush 2nd or additior	nal finish coa	ıts							
Slow	100	350	179.60	25.70	6.17	51.31	15.80	15.84	114.82
Medium	125	338	157.20	26.20	7.57	46.51	20.07	12.04	112.39
Fast	150	325	134.70	26.60	9.40	41.45	24.01	7.10	108.56
Industrial enamel, oil b	ooo biab ala	oo dork (loro (moto	rial #57)				
Brush 1st finish coat	ase, nign gic	155 - Uaik (OSHA) CO	iors (mate	:iiai #57)				
Slow	85	300	202.00	30.24	7.24	67.33	19.92	19.96	144.69
Medium	105	288	176.70	31.19	8.99	61.35	25.39	15.23	142.15
Fast	125	275	151.50	31.92	11.26	55.09	30.47	9.01	137.75
Brush 2nd or addition									
Slow	100	350	202.00	25.70	6.17	57.71	17.02	17.06	123.66
Medium	125	338	176.70	26.20	7.57	52.28	21.51	12.91	120.47
Fast	150	325	151.50	26.60	9.40	46.62	25.61	7.58	115.81
Epoxy coating, 2 part s	vstem - clea	r (material	#51)						
Brush 1st coat	,	(,						
Slow	60	260	263.80	42.83	10.30	101.46	29.37	29.43	213.39
Medium	75	243	230.80	43.67	12.60	94.98	37.82	22.69	211.76
Fast	90	235	197.90	44.33	15.64	84.21	44.70	13.22	202.10
. 3.31						•	•		
Brush 2nd coat									
Slow	85	285	263.80	30.24	7.24	92.56	24.71	24.76	179.51
Medium	105	273	230.80	31.19	8.99	84.54	31.19	18.71	174.62
Fast	125	260	197.90	31.92	11.26	76.12	36.99	10.94	167.23
Brush 3rd or addition									
Slow	100	335	263.80	25.70	6.17	78.75	21.02	21.06	152.70
Medium	125	323	230.80	26.20	7.57	71.46	26.31	15.78	147.32
Fast	150	310	197.90	26.60	9.40	63.84	30.95	9.15	139.94

Industrial, Institutional and Heavy Commercial Costs

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Epoxy coating, 2 part	system - whit	e (material	#52)						
Brush 1st coat	•	•	,						
Slow	60	260	255.10	42.83	10.30	98.12	28.73	28.79	208.77
Medium	75	243	223.20	43.67	12.60	91.85	37.04	22.22	207.38
Fast	90	235	191.30	44.33	15.64	81.40	43.83	12.96	198.16
Brush 2nd coat									
Slow	85	285	255.10	30.24	7.24	89.51	24.13	24.18	175.30
Medium	100	273	223.20	32.75	9.46	81.76	30.99	18.60	173.56
Fast	125	260	191.30	31.92	11.26	73.58	36.20	10.71	163.67
Brush 3rd or addition	nal coats								
Slow	100	335	255.10	25.70	6.17	76.15	20.52	20.57	149.11
Medium	125	323	223.20	26.20	7.57	69.10	25.72	15.43	144.02
Fast	150	310	191.30	26.60	9.40	61.71	30.29	8.96	136.96

For heights over 8 feet, use the High Time Difficulty Factors on page 139. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor		Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per 100 SF	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Ductwork, canvas	insulated,	roll app	lication						
Flat latex, water base	-								
Roll 1st coat	(
Slow	125	250	50.60	20.56	4.94	20.24	8.69	8.71	63.14
Medium	150	238	44.30	21.83	6.32	18.61	11.69	7.01	65.46
Fast	175	225	38.00	22.80	8.02	16.89	14.80	4.38	66.89
Roll 2nd coat									
Slow	175	350	50.60	14.69	3.51	14.46	6.21	6.22	45.09
Medium	200	325	44.30	16.38	4.73	13.63	8.69	5.21	48.64
Fast	200	300	38.00	17.73	6.24	12.67	11.36	3.36	51.36
газі	223	300	36.00	17.73	0.24	12.07	11.30	3.30	31.30
Roll 3rd or additional	l coats								
Slow	225	400	50.60	11.42	2.73	12.65	5.09	5.10	36.99
Medium	250	388	44.30	13.10	3.78	11.42	7.08	4.25	39.63
Fast	275	375	38.00	14.51	5.14	10.13	9.23	2.73	41.74
Sealer, off white, wate	r base (mate	rial #1)							
Roll 1 coat									
Slow	125	250	54.70	20.56	4.94	21.88	9.00	9.02	65.40
Medium	150	238	47.80	21.83	6.32	20.08	12.06	7.23	67.52
Fast	175	225	41.00	22.80	8.02	18.22	15.21	4.50	68.75
Cooler off white oil he	aaa (matarial	#2)							
Sealer, off white, oil ba	ase (material	#2)							
Slow	125	275	73.30	20.56	4.94	26.65	9.91	9.93	71.99
Medium	150	263	64.10	21.83	6.32	24.37	13.13	7.88	73.53
Fast	175	250	55.00	22.80	8.02	22.00	16.38	4.85	74.05
ruot	170	200	00.00	22.00	0.02	22.00	10.00	4.00	74.00
Enamel, water base (n	material #9)								
Roll 1st finish coat									
Slow	175	350	67.00	14.69	3.51	19.14	7.10	7.11	51.55
Medium	200	325	58.60	16.38	4.73	18.03	9.79	5.87	54.80
Fast	225	300	50.20	17.73	6.24	16.73	12.62	3.73	57.05
Roll 2nd or additiona	al finish coats								
Slow	225	400	67.00	11.42	2.73	16.75	5.87	5.88	42.65
Medium	250	388	58.60	13.10	3.78	15.10	8.00	4.80	44.78
Fast	275	375	50.20	14.51	5.14	13.39	10.24	3.03	46.31
. 401	2.0	3.0	55.25		0.11	. 5.55		0.00	. 5.0 1

	Labor	Material	Material	Labor	Labor		Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Industrial enamel, oil ba	ase, high glo	ss - light c	olors (mat	erial #56)					
Roll 1st finish coat									
Slow	175	375	179.60	14.69	3.51	47.89	12.56	12.59	91.24
Medium	200	350	157.20	16.38	4.73	44.91	16.51	9.90	92.43
Fast	225	325	134.70	17.73	6.24	41.45	20.29	6.00	91.71
Roll 2nd or additional	finish coats								
Slow	225	450	179.60	11.42	2.73	39.91	10.27	10.29	74.62
Medium	250	438	157.20	13.10	3.78	35.89	13.20	7.92	73.89
Fast	275	425	134.70	14.51	5.14	31.69	15.91	4.71	71.96
Industrial enamel, oil ba	ee hiah ala	see - dark (OSHA) co	lors (mate	rial #57)				
Roll 1st finish coat	ase, mgn gic	733 - Uaik (00117,00	iois (iliate					
Slow	175	300	202.00	14.69	3.51	67.33	16.25	16.29	118.07
Medium	200	288	176.70	16.38	4.73	61.35	20.62	12.37	115.45
Fast	225	275	151.50	17.73	6.24	55.09	24.51	7.25	110.43
1 450	220	210	101.00	17.70	0.2	00.00	24.01	7.20	110.02
Roll 2nd or additional	finish coats								
Slow	225	450	202.00	11.42	2.73	44.89	11.22	11.24	81.50
Medium	250	438	176.70	13.10	3.78	40.34	14.31	8.58	80.11
Fast	275	425	151.50	14.51	5.14	35.65	17.14	5.07	77.51
Epoxy coating, 2 part s	vstem - clea	r (material	# 51)						
Roll 1st coat	, 515	(
Slow	125	250	263.80	20.56	4.94	105.52	24.89	24.94	180.85
Medium	150	238	230.80	21.83	6.32	96.97	31.28	18.77	175.17
Fast	175	225	197.90	22.80	8.02	87.96	36.83	10.89	166.50
Roll 2nd coat									
Slow	175	350	263.80	14.69	3.51	75.37	17.78	17.82	129.17
Medium	200	325	230.80	16.38	4.73	71.02	23.03	13.82	128.98
Fast	225	300	197.90	17.73	6.24	65.97	27.89	8.25	126.08
. 401		000	.07.00		J. <u>L</u> 1	55.57	00	0.20	5.00
Roll 3rd or additional	coats								
Slow	225	425	263.80	11.42	2.73	62.07	14.48	14.51	105.21
Medium	250	413	230.80	13.10	3.78	55.88	18.19	10.92	101.87
Fast	275	400	197.90	14.51	5.14	49.48	21.42	6.34	96.89

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Epoxy coating, 2 part s	system - whit	e (material	#52)						
Roll 1st coat									
Slow	125	250	255.10	20.56	4.94	102.04	24.23	24.28	176.05
Medium	150	238	223.20	21.83	6.32	93.78	30.48	18.29	170.70
Fast	175	225	191.30	22.80	8.02	85.02	35.92	10.63	162.39
Roll 2nd coat									
Slow	175	375	255.10	14.69	3.51	68.03	16.39	16.42	119.04
Medium	200	338	223.20	16.38	4.73	66.04	21.79	13.07	122.01
Fast	225	300	191.30	17.73	6.24	63.77	27.21	8.05	123.00
Roll 3rd or additional	coats								
Slow	225	425	255.10	11.42	2.73	60.02	14.09	14.12	102.38
Medium	250	413	223.20	13.10	3.78	54.04	17.73	10.64	99.29
Fast	275	400	191.30	14.51	5.14	47.83	20.91	6.19	94.58

For heights over 8 feet, use the High Time Difficulty Factors on page 139. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor		Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Ductwork, canvas i	nsulated,	, spray a	pplication	on					
Flat latex, water base (material #5)								
Spray prime coat									
Slow	450	200	50.60	5.71	1.37	25.30	6.15	6.16	44.69
Medium	500	188	44.30	6.55	1.89	23.56	8.00	4.80	44.80
Fast	550	175	38.00	7.25	2.57	21.71	9.77	2.89	44.19
Spray 1st finish coat									
Slow	550	225	50.60	4.67	1.13	22.49	5.37	5.38	39.04
Medium	625	213	44.30	5.24	1.51	20.80	6.89	4.13	38.57
Fast	700	200	38.00	5.70	2.02	19.00	8.28	2.45	37.45
Spray 2nd or addition	al finish coa	ats							
Slow	700	250	50.60	3.67	.89	20.24	4.71	4.72	34.23
Medium	750	238	44.30	4.37	1.24	18.61	6.06	3.64	33.92
Fast	800	225	38.00	4.99	1.76	16.89	7.33	2.17	33.14
Sealer, off white, water	base (mate	rial #1)							
Spray 1 coat									
Slow	450	200	54.70	5.71	1.37	27.35	6.54	6.56	47.53
Medium	500	188	47.80	6.55	1.89	25.43	8.47	5.08	47.42
Fast	550	175	41.00	7.25	2.57	23.43	10.30	3.05	46.60
Sealer, off white, oil bas	se (material	#2)							
Spray 1 coat	•	,							
Slow	450	225	73.30	5.71	1.37	32.58	7.54	7.55	54.75
Medium	500	213	64.10	6.55	1.89	30.09	9.63	5.78	53.94
Fast	550	200	55.00	7.25	2.57	27.50	11.57	3.42	52.31
Enamel, water base (m	aterial #9)								
Spray 1st finish coat									
Slow	550	225	67.00	4.67	1.13	29.78	6.76	6.77	49.11
Medium	625	213	58.60	5.24	1.51	27.51	8.57	5.14	47.97
Fast	700	200	50.20	5.70	2.02	25.10	10.17	3.01	46.00
Spray 2nd or addition	al finish coa	ats							
Slow	700	250	67.00	3.67	.89	26.80	5.96	5.97	43.29
Medium	750	238	58.60	4.37	1.24	24.62	7.56	4.54	42.33
Fast	800	225	50.20	4.99	1.76	22.31	9.01	2.66	40.73
Spray 1st finish coat Slow Medium Fast Spray 2nd or addition Slow Medium	550 625 700 al finish coa 700 750	213 200 ats 250 238	58.60 50.20 67.00 58.60	5.24 5.70 3.67 4.37	1.51 2.02 .89 1.24	27.51 25.10 26.80 24.62	8.57 10.17 5.96 7.56	5.14 3.01 5.97 4.54	47.97 46.00 43.29 42.33

	Labor	Material	Material	Labor	Labor		Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Industrial enamel, oil ba	se, high glo	ss - light c	olors (mat	erial #56)					
Spray 1st finish coat									
Slow	550	250	179.60	4.67	1.13	71.84	14.75	14.78	107.17
Medium	625	238	157.20	5.24	1.51	66.05	18.20	10.92	101.92
Fast	700	225	134.70	5.70	2.02	59.87	20.95	6.20	94.74
Spray 2nd or addition	al finish coa	ıts							
Slow	700	275	179.60	3.67	.89	65.31	13.27	13.30	96.44
Medium	750	263	157.20	4.37	1.24	59.77	16.35	9.81	91.54
Fast	800	250	134.70	4.99	1.76	53.88	18.80	5.56	84.99
	-! -	/	00114)	l (-	: - 1 4/57)				
Industrial enamel, oil ba	se, nign gid	oss - dark (OSHA) co	iors (mate	riai #57)				
Spray 1st finish coat	550	050	000.00	4.07	4.40	00.00	40.45	10.40	440.54
Slow	550	250	202.00	4.67	1.13	80.80	16.45	16.49	119.54
Medium	625	238	176.70	5.24	1.51	74.24	20.25	12.15	113.39
Fast	700	225	151.50	5.70	2.02	67.33	23.26	6.88	105.19
Spray 2nd or addition	al finish coa	its							
Slow	700	275	202.00	3.67	.89	73.45	14.82	14.85	107.68
Medium	750	263	176.70	4.37	1.24	67.19	18.21	10.92	101.93
Fast	800	250	151.50	4.99	1.76	60.60	20.88	6.18	94.41
Epoxy coating, 2 part sy	/stem - clea	r (material	#51)						
Spray prime coat		`	,						
Slow	450	200	263.80	5.71	1.37	131.90	26.41	26.46	191.85
Medium	500	188	230.80	6.55	1.89	122.77	32.80	19.68	183.69
Fast	550	175	197.90	7.25	2.57	113.09	38.10	11.27	172.28
Spray 1st finish coat									
Slow	550	235	263.80	4.67	1.13	112.26	22.43	22.48	162.97
Medium	625	225	230.80	5.24	1.51	102.58	27.33	16.40	153.06
Fast	700	215	197.90	5.70	2.02	92.05	30.93	9.15	139.85
Spray 2nd or addition	al finish sas	ıtc.							
Spray 2nd or additional Slow	700 an innish coa	11S 265	263.80	3.67	90	99.55	19.78	19.82	143.71
Medium	750 750	253 253	230.80	3.67 4.37	.89 1.24	99.55			135.59
	800	253 240	197.90	4.37 4.99		82.46	24.22 27.66	14.53	125.05
Fast	000	240	197.90	4.33	1.76	02.40	21.00	8.18	123.03

Industrial, Institutional and Heavy Commercial Costs

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Epoxy coating, 2 part sy	stem - whit	e (material	#52)						
Spray prime coat		`	,						
Slow	450	200	255.10	5.71	1.37	127.55	25.58	25.63	185.84
Medium	500	188	223.20	6.55	1.89	118.72	31.79	19.07	178.02
Fast	550	175	191.30	7.25	2.57	109.31	36.93	10.92	166.98
Spray 1st finish coat									
Slow	550	235	255.10	4.67	1.13	108.55	21.72	21.77	157.84
Medium	625	225	223.20	5.24	1.51	99.20	26.49	15.89	148.33
Fast	700	215	191.30	5.70	2.02	88.98	29.97	8.87	135.54
Spray 2nd or additiona	al finish coa	ıts							
Slow	700	265	255.10	3.67	.89	96.26	19.15	19.19	139.16
Medium	750	253	223.20	4.37	1.24	88.22	23.46	14.08	131.37
Fast	800	240	191.30	4.99	1.76	79.71	26.80	7.93	121.19

For heights over 8 feet, use the High Time Difficulty Factors on page 139. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Manhours	Flights	Material	Labor	Labor		Overhead	Profit	Total
	per	per	cost per	cost per	burden	cost per	per	per	price per
	flight	gallon	gallon	flight	flight	flight	flight	flight	flight
Fire escapes									
Solid (plain) deck									
Spray each coat									
Metal primer, rust i	nhibitor - cleaı	n metal (r	naterial #3	35)					
Slow	2.0	1.25	75.10	51.40	12.34	60.08	23.53	23.58	170.93
Medium	1.5	1.00	65.70	49.13	14.19	65.70	32.26	19.35	180.63
Fast	1.0	0.75	56.30	39.90	14.08	75.07	40.01	11.83	180.89
Metal primer, rust i	nhibitor - rusty	metal (m	naterial #3	6)					
Slow	2.0	1.25	95.10	² 51.40	12.34	76.08	26.57	26.62	193.01
Medium	1.5	1.00	83.20	49.13	14.19	83.20	36.63	21.98	205.13
Fast	1.0	0.75	71.30	39.90	14.08	95.07	46.21	13.67	208.93
Industrial enamel,	oil base, high (aloss - lia	ht colors (material #	±56)				
Slow	2.25	1.50	179.60 `	57.83	13.88	119.73	36.37	36.45	264.26
Medium	1.75	1.25	157.20	57.31	16.56	125.76	49.91	29.94	279.48
Fast	1.25	1.00	134.70	49.88	17.60	134.70	62.68	18.54	283.40
Industrial enamel,	oil base. high (aloss - da	ırk (OSHA) colors (r	naterial #57	7)			
Slow	2.25	1.50	202.00	57.83	13.88	134.67	39.21	39.29	284.88
Medium	1.75	1.25	176.70	57.31	16.56	141.36	53.81	32.28	301.32
Fast	1.25	1.00	151.50	49.88	17.60	151.50	67.89	20.08	306.95
Grating deck									
Spray each coat									
Metal primer, rust i	nhibitor - cleaı	n metal (r	naterial #3	35)					
Slow	3.0	1.75	75.10	77.10	18.51	42.91	26.32	26.37	191.21
Medium	2.5	1.50	65.70	81.88	23.65	43.80	37.34	22.40	209.07
Fast	2.0	1.25	56.30	79.80	28.16	45.04	47.43	14.03	214.46
Metal primer, rust i	nhibitor - rusty	metal (m	naterial #3	6)					
Slow	3.0	1.75	95.10	77.10	18.51	54.34	28.49	28.55	206.99
Medium	2.5	1.50	83.20	81.88	23.65	55.47	40.25	24.15	225.40
Fast	2.0	1.25	71.30	79.80	28.16	57.04	51.15	15.13	231.28

	Manhours	Flights	Material	Labor	Labor	Material	Overhead	Profit	Total
	per	per	cost per	cost per	burden	cost per	per	per	price per
	flight	gallon	gallon	flight	flight	flight	flight	flight	flight
ndustrial enamel, oil	base, high	gloss - lig	ht colors (material#	56)				
Slow	3.25	2.00	179.60	83.53	20.05	89.80	36.74	36.82	266.94
Medium	2.75	1.75	157.20	90.06	26.02	89.83	51.48	30.89	288.28
Fast	2.25	1.50	134.70	89.78	31.68	89.80	65.49	19.37	296.12
ndustrial enamel, oil	base, high	gloss - da	ırk (OSHA) colors (m	naterial #57	7)			
Slow	3.25	2.00	202.00	83.53	20.05	101.00	38.87	38.95	282.40
Medium	2.75	1.75	176.70	90.06	26.02	100.97	54.27	32.56	303.88
Fast	2.25	1.50	151.50	89.78	31.68	101.00	68.97	20.40	311.83

Fire escapes can also be estimated by the square foot. Calculate the actual area to be coated. For continuous solid (plain) deck, use the rates listed under Decking and siding. For continuous grating deck, use the rates listed under Grates, steel. Note: A two coat system, prime and finish, using oil base material is recommended for any metal surface. Using water base material may cause oxidation, corrosion and rust. Using one coat of oil base paint on metal surfaces may result cracking, peeling or chipping without the proper prime coat application. If off white or another light colored finish paint is specified, make sure the prime coat is also a light color, or more than one finish coat will be necessary. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

Fire sprinkler systems

Use the costs listed for 1" to 4" pipe. For painting sprinkler heads at 12 feet on center at a ceiling height of 12 feet, figure 3 minutes per head (20 per hour). Very little paint is needed. Your material estimate for the sprinkler pipe will include enough to cover the heads. Note: A two coat system, prime and finish, using oil base material is recommended for any metal surface. Using water base material may cause oxidation, corrosion and rust. One coat of oil base paint on metal surfaces may result in cracking, peeling or chipping without the proper prime coat application. If off white or another light colored finish paint is specified, make sure the prime coat is also a light color, or more than one finish coat will be necessary.

	Labor SF per	Material coverage	Material cost per	Labor cost per	Labor burden	Material cost per	Overhead per	Profit per	Total price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Grates, steel, over 1	" thick								
Without supports									
Brush each coat									
Metal primer, rust inh	ibitor - cle	an metal (r	naterial #3	35)					
Slow	60	175	75.10	42.83	10.30	.43	10.17	10.19	73.92
Medium	85	150	65.70	38.53	11.11	.44	12.53	7.52	70.13
Fast	110	125	56.30	36.27	12.80	.45	15.35	4.54	69.41
Metal primer, rust inh	nibitor - rus	ty metal (m	naterial #3	6)					
Slow	60	175	95.10	42.83	10.30	.54	10.19	10.21	74.07
Medium	85	150	83.20	38.53	11.11	.55	12.56	7.53	70.28
Fast	110	125	71.30	36.27	12.80	.57	15.39	4.55	69.58
Industrial enamel, oil	base, high	n gloss - lig	ht colors (material #	56)				
Slow	75	225	179.60	34.27	8.21	.80	8.23	8.24	59.75
Medium	100	200	157.20	32.75	9.46	.79	10.75	6.45	60.20
Fast	125	175	134.70	31.92	11.26	.77	13.63	4.03	61.61
Industrial enamel, oil	base, high	n gloss - da	ırk (OSHA) colors (n	naterial #57	7)			
Slow	75	225	202.00	34.27	8.21	.90	8.24	8.26	59.88
Medium	100	200	176.70	32.75	9.46	.88	10.77	6.46	60.32
Fast	125	175	151.50	31.92	11.26	.87	13.66	4.04	61.75
Spray each coat									
Metal primer, rust inh	ibitor - cle	an metal (r	material #3	35)					
Slow	190	125	75.10	13.53	3.23	.60	3.30	3.31	23.97
Medium	208	113	65.70	15.75	4.55	.58	5.22	3.13	29.23
Fast	225	100	56.30	17.73	6.24	.56	7.61	2.25	34.39
Metal primer, rust inh	nibitor - rus	ty metal (m	naterial #3	6)					
Slow	190	125	95.10	13.53	3.23	.76	3.33	3.34	24.19
Medium	208	113	83.20	15.75	4.55	.74	5.26	3.16	29.46
Fast	225	100	71.30	17.73	6.24	.71	7.66	2.27	34.61
Industrial enamel, oil	base, high	n gloss - lig	ht colors (material #	56)				
Slow	215	160	179.60	11.95	2.87	1.12	3.03	3.04	22.01
Medium	233	148	157.20	14.06	4.05	1.06	4.80	2.88	26.85
Fast	250	135	134.70	15.96	5.63	1.00	7.00	2.07	31.66
Industrial enamel, oil	base, high	n gloss - da	ırk (OSHA) colors (n	naterial #5	7)			
Slow	215	160	202.00	[^] 11.95 \	2.87	1.26	3.06	3.06	22.20
Medium	233	148	176.70	14.06	4.05	1.19	4.83	2.90	27.03
Fast	250	135	151.50	15.96	5.63	1.12	7.04	2.08	31.83

	Laban	Matarial	Matarial	l alean	1 -1	Matarial	O	Deefit	Tatal
	Labor SF per	Material coverage	Material cost per	Labor cost per	Labor burden	cost per	Overhead per	Profit per	Total price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Including typical supp	orts								
Brush each coat									
Metal primer, rust in	hibitor - cle	an metal (r	material #3	35)					
Slow	40	125	75.10	64.25	15.43	.60	15.25	15.28	110.81
Medium	55	113	65.70	59.55	17.19	.58	19.34	11.60	108.26
Fast	70	100	56.30	57.00	20.14	.56	24.08	7.12	108.90
Metal primer, rust in	hibitor - rus	tv metal (n	naterial #3	6)					
Slow	40	125	95.10	64.25	15.43	.76	15.28	15.31	111.03
Medium	55	113	83.20	59.55	17.19	.74	19.38	11.63	108.49
Fast	70	100	71.30	57.00	20.14	.71	24.13	7.14	109.12
Industrial enamel, o	il hasa hidh	n aloee - lia	ht colors (material #	(56)				
Slow	50 in base, riigi	160	179.60	51.40	12.34	1.12	12.32	12.35	89.53
Medium	75	148	157.20	43.67	12.60	1.06	14.34	8.60	80.27
Fast	100	135	134.70	39.90	14.08	1.00	17.04	5.04	77.06
Industrial enamel, of	_	-							
Slow	50	160	202.00	51.40	12.34	1.26	12.35	12.38	89.73
Medium	75	148	176.70	43.67	12.60	1.19	14.37	8.62	80.45
Fast	100	135	151.50	39.90	14.08	1.12	17.08	5.05	77.23
Spray each coat									
Metal primer, rust in	hibitor - cle	an metal (r	material #3						
Slow	120	100	75.10	21.42	5.13	.75	5.19	5.20	37.69
Medium	135	88	65.70	24.26	7.02	.75	8.01	4.80	44.84
Fast	150	75	56.30	26.60	9.40	.75	11.39	3.37	51.51
Metal primer, rust in	hibitor - rus	tv metal (n	naterial #3	6)					
Slow	120	100	95.10	21.42	5.13	.95	5.23	5.24	37.97
Medium	135	88	83.20	24.26	7.02	.95	8.06	4.83	45.12
Fast	150	75	71.30	26.60	9.40	.95	11.45	3.39	51.79
Industrial anamal a	il basa biab	م مامممانم	ht colore (matarial #	łEG\				
Industrial enamel, of Slow	ıı base, nigi 150	1 gloss - lig 125	179.60	17.13		1 11	1 21	4.32	21 22
Medium	163	113	157.20	20.09	4.13 5.78	1.44 1.39	4.31 6.82	4.32	31.33 38.17
Fast	175	100	134.70	20.09	8.02	1.35	9.98	2.95	45.10
Газі	173	100	134.70	22.00	0.02	1.55	9.90	2.93	45.10
Industrial enamel, o	_		•			•			
Slow	150	125	202.00	17.13	4.13	1.62	4.34	4.35	31.57
Medium	163	113	176.70	20.09	5.78	1.56	6.87	4.12	38.42
Fast	175	100	151.50	22.80	8.02	1.52	10.03	2.97	45.34

Use these figures when estimating steel grates over 1" thick. The figures will apply when both sides are painted with oil or water base paint. Square feet calculations for grates are based on overall (length times width) dimensions. For grilles under 1" thick, see the following table. Note: A two coat system, prime and finish, using oil base material is recommended for any metal surface. Water base material may cause oxidation, corrosion and rust. Using one coat of oil base paint on metal surfaces may result in cracking, peeling, or chipping without the proper prime coat application. If off white or another light colored finish paint is specified, make sure the prime coat is also a light color, or more than one finish coat will be necessary. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor SF per	Material coverage	Material cost per	Labor cost per	Labor burden	Material cost per	Overhead per	Profit per	Total price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Grilles, steel, under	r 1" thick								
Without supports									
Brush each coat									
Metal primer, rust ir	nhibitor, clea	n metal (m	aterial #3	5)					
Slow	175	200	75.10	14.69	3.51	37.55	10.60	10.62	76.97
Medium	200	175	65.70	16.38	4.73	37.54	14.66	8.80	82.11
Fast	225	150	56.30	17.73	6.24	37.53	19.07	5.64	86.21
Metal primer, rust ir	nhibitor, rust	y metal (m	aterial #36	5)					
Slow	175	200	95.10	14.69	3.51	47.55	12.50	12.52	90.77
Medium	200	175	83.20	16.38	4.73	47.54	17.16	10.30	96.11
Fast	225	150	71.30	17.73	6.24	47.53	22.17	6.56	100.23
Industrial enamel, c	oil base, high	n gloss, ligh	nt colors (r	naterial #5	56)				
Slow	200	250	179.60	12.85	3.09	71.84	16.68	16.71	121.17
Medium	225	225	157.20	14.56	4.18	69.87	22.16	13.30	124.07
Fast	250	200	134.70	15.96	5.63	67.35	27.57	8.16	124.67
Industrial enamel, o	oil base, high	n gloss, dai	rk (OSHA)	colors (ma	aterial #57)			
Slow	200	250	202.00	12.85	3.09	80.80	18.38	18.42	133.54
Medium	225	225	176.70	14.56	4.18	78.53	24.33	14.60	136.20
Fast	250	200	151.50	15.96	5.63	75.75	30.18	8.93	136.45
Spray each coat									
Metal primer, rust ir	nhibitor, clea	ın metal (m	aterial #3	5)					
Slow	400	150	75.10	6.43	1.54	50.07	11.03	11.05	80.12
Medium	450	138	65.70	7.28	2.09	47.61	14.25	8.55	79.78
Fast	500	125	56.30	7.98	2.82	45.04	17.31	5.12	78.27
Metal primer, rust ir	nhibitor, rust	y metal (m	aterial #36	5)					
Slow	400	150	95.10	6.43	1.54	63.40	13.56	13.59	98.52
Medium	450	138	83.20	7.28	2.09	60.29	17.42	10.45	97.53
Fast	500	125	71.30	7.98	2.82	57.04	21.03	6.22	95.09
Industrial enamel, c	oil base, high	n gloss, ligh	nt colors (r	naterial #5	56)				
Slow	425	175	179.60	6.05	1.44	102.63	20.92	20.97	152.01
Medium	475	163	157.20	6.89	2.02	96.44	26.33	15.80	147.48
Fast	525	150	134.70	7.60	2.66	89.80	31.02	9.18	140.26
Industrial enamel, c	oil base, high	n gloss, dai	rk (OSHA)	colors (ma	aterial #57)			
Slow	425	175	202.00	6.05	1.44	115.43	23.36	23.41	169.69
Medium	475	163	176.70	6.89	2.02	108.40	29.32	17.59	164.22
Fast	525	150	151.50	7.60	2.66	101.00	34.50	10.20	155.96

	Laban	Matarial	Matarial	Laban	Laban	Matarial	O	D64	Tatal
	Labor SF per	Material coverage	Material cost per	Labor cost per	Labor burden	cost per	Overhead per	Profit per	Total price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Including typical supp	orts								
Brush each coat									
Metal primer, rust inf	nibitor, clea	ın metal (m	naterial #3	5)					
Slow	125	150	75.10	20.56	4.94	50.07	14.36	14.39	104.32
Medium	150	135	65.70	21.83	6.32	48.67	19.20	11.52	107.54
Fast	175	120	56.30	22.80	8.02	46.92	24.11	7.13	108.98
Metal primer, rust inl	nibitor, rust	v metal (m	aterial #36	6)					
Slow	125	150	95.10	20.56	4.94	63.40	16.89	16.92	122.71
Medium	150	135	83.20	21.83	6.32	61.63	22.44	13.47	125.69
Fast	175	120	71.30	22.80	8.02	59.42	27.98	8.28	126.50
la diretaint a annual ait	امنا ممما	امادا ممادم	at aalawa (w		-c)				
Industrial enamel, oil	_					00.00	24.40	04.44	452.20
Slow Medium	150 175	200 175	179.60 157.20	17.13 18.71	4.13 5.39	89.80 89.83	21.10 28.49	21.14 17.09	153.30 159.51
Fast	200	150	134.70	19.95	7.04	89.80	36.20	10.71	163.70
rasi	200	150	134.70	19.93	7.04	09.00	30.20	10.71	103.70
Industrial enamel, oi	l base, high	n gloss, da	rk (OSHA)	colors (m	aterial #57				
Slow	150	200	202.00	17.13	4.13	101.00	23.23	23.28	168.77
Medium	175	175	176.70	18.71	5.39	100.97	31.27	18.76	175.10
Fast	200	150	151.50	19.95	7.04	101.00	39.68	11.74	179.41
Spray each coat									
Metal primer, rust inl	nibitor, clea	ın metal (m	aterial #3	5)					
Slow	325	125	75.10	7.91	1.91	60.08	13.28	13.31	96.49
Medium	375	113	65.70	8.73	2.54	58.14	17.35	10.41	97.17
Fast	425	100	56.30	9.39	3.30	56.30	21.39	6.33	96.71
Metal primer, rust inl	nihitor rust	v metal (m	aterial #36	;)					
Slow	325	125	95.10	7.91	1.91	76.08	16.32	16.35	118.57
Medium	375	113	83.20	8.73	2.54	73.63	21.22	12.73	118.85
Fast	425	100	71.30	9.39	3.30	71.30	26.04	7.70	117.73
	0			0.00	0.00		_0.0.		
Industrial enamel, oi	_								
Slow	350	150	179.60	7.34	1.77	119.73	24.48	24.53	177.85
Medium	400	138	157.20	8.19	2.36	113.91	31.12	18.67	174.25
Fast	450	125	134.70	8.87	3.11	107.76	37.13	10.98	167.85
Industrial enamel, oil	l base, high	n gloss, dai	rk (OSHA)	colors (m	aterial #57)			
Slow	350	150	202.00	7.34	1.77	134.67	27.32	27.37	198.47
Medium	400	138	176.70	8.19	2.36	128.04	34.65	20.79	194.03
Fast	450	125	151.50	8.87	3.11	121.20	41.29	12.21	186.68

Use these figures to estimate steel grilles under 1" thick. The figures will apply when both sides are painted with oil or water base paint. Square foot calculations for grates are based on overall (length times width) dimensions. For grates over 1" thick, see the previous table. Note: A two coat system, prime and finish, using oil base material is recommended for any metal surface. Water base material may cause oxidation, corrosion and rust. Using one coat of oil base paint on metal surfaces may result in cracking, peeling, or chipping without the proper prime coat application. If off white or another light colored finish paint is specified, make sure the prime coat is also a light color, or more than one finish coat will be necessary. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

Ladders

Measure the length of the ladder rungs and vertical members. Then multiply by a difficulty factor of 1.5 (Length x 1.5) to allow for limited access to the back of the ladder. Then use the rates in the Bare Pipe tables to figure the labor and material costs.

	Labor	Material	Material	Labor	Labor		Overhead	Profit	Total
	SF per manhour	coverage SF/gallon	cost per gallon	cost per 100 SF	burden 100 SF	cost per 100 SF	per 100 SF	per 100 SF	price per 100 SF
Masonry, Concrete	-	•		ugh, po	rous sur	face			
Industrial bonding & per	netrating oil	paint (mat	erial #55)						
Brush 1st coat									
Slow	225	200	168.50	11.42	2.73	84.25	18.70	18.74	135.84
Medium	250	188	147.40	13.10	3.78	78.40	23.82	14.29	133.39
Fast	275	175	126.40	14.51	5.14	72.23	28.48	8.42	128.78
Brush 2nd coat									
Slow	230	275	168.50	11.17	2.69	61.27	14.27	14.30	103.70
Medium	260	250	147.40	12.60	3.65	58.96	18.80	11.28	105.29
Fast	290	225	126.40	13.76	4.86	56.18	23.19	6.86	104.85
Industrial waterproofing	(material #5	58)							
Brush 1st coat									
Slow	65	65	76.20	39.54	9.48	117.23	31.59	31.66	229.50
Medium	90	55	66.70	36.39	10.51	121.27	42.05	25.23	235.45
Fast	115	45	57.10	34.70	12.26	126.89	53.89	15.94	243.68
Brush 2nd or additiona	al coats								
Slow	90	150	76.20	28.56	6.85	50.80	16.38	16.41	119.00
Medium	115	125	66.70	28.48	8.24	53.36	22.52	13.51	126.11
Fast	145	100	57.10	27.52	9.73	57.10	29.24	8.65	132.24
Roll 1st coat									
Slow	100	125	76.20	25.70	6.17	60.96	17.64	17.68	128.15
Medium	125	108	66.70	26.20	7.57	61.76	23.88	14.33	133.74
Fast	150	90	57.10	26.60	9.40	63.44	30.82	9.12	139.38
Roll 2nd or additional	coats								
Slow	150	175	76.20	17.13	4.13	43.54	12.31	12.33	89.44
Medium	180	150	66.70	18.19	5.28	44.47	16.98	10.19	95.11
Fast	210	125	57.10	19.00	6.69	45.68	22.13	6.55	100.05

Use these figures for Concrete Masonry Units (CMU) where the block surfaces are rough, porous or unfilled, with joints struck to average depth. The more porous the surface, the rougher the texture, the more time and material will be required. For heights above 8 feet, use the High Time Difficulty Factors on page 139. Also refer to other masonry applications under Masonry in the "General Painting Operations" section of this book. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Masonry, Concrete	Masonry	Units (C	MU), sn	nooth si	ırface				
Industrial bonding & pe	enetrating oil	paint (mat	erial #55)						
Brush 1st coat									
Slow	325	240	168.50	7.91	1.91	70.21	15.20	15.24	110.47
Medium	350	230	147.40	9.36	2.71	64.09	19.04	11.42	106.62
Fast	375	220	126.40	10.64	3.77	57.45	22.27	6.59	100.72
Brush 2nd coat									
Slow	340	300	168.50	7.56	1.81	56.17	12.45	12.48	90.47
Medium	370	275	147.40	8.85	2.55	53.60	16.25	9.75	91.00
Fast	400	250	126.40	9.98	3.52	50.56	19.86	5.87	89.79
Industrial waterproofing Brush 1st coat	g (material #5	58)							
Slow	75	100	76.20	34.27	8.21	76.20	22.55	22.60	163.83
Medium	100	95	66.70	32.75	9.46	70.21	28.11	16.86	157.39
Fast	125	90	57.10	31.92	11.26	63.44	33.06	9.78	149.46
Brush 2nd or addition	nal coats								
Slow	100	150	76.20	25.70	6.17	50.80	15.71	15.74	114.12
Medium	125	138	66.70	26.20	7.57	48.33	20.53	12.32	114.95
Fast	150	125	57.10	26.60	9.40	45.68	25.32	7.49	114.49
Roll 1st coat									
Slow	125	150	76.20	20.56	4.94	50.80	14.50	14.53	105.33
Medium	150	138	66.70	21.83	6.32	48.33	19.12	11.47	107.07
Fast	175	125	57.10	22.80	8.02	45.68	23.72	7.02	107.24
Roll 2nd or additiona	l coats								
Slow	175	200	76.20	14.69	3.51	38.10	10.70	10.72	77.72
Medium	200	175	66.70	16.38	4.73	38.11	14.81	8.88	82.91
Fast	225	150	57.10	17.73	6.24	38.07	19.24	5.69	86.97

Use these figures for Concrete Masonry Units (CMU), where block surfaces are smooth, as in precision block, filled block or slump stone with joints struck to average depth. The more smooth the surface texture, the less time and material will be required. For heights above 8 feet, use the High Time Difficulty Factors on page 139. Also refer to other masonry applications under Masonry in the "General Painting Operations" section of this book. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

						••••		- 4:	
	Labor SF per	Material	Material	Labor	Labor burden		Overhead	Profit	Total
	manhour	coverage SF/gallon	cost per gallon	cost per 100 SF	100 SF	cost per 100 SF	per 100 SF	per 100 SF	price per 100 SF
		-	-						
Mechanical equipn	nent								
Brush each coat									
Metal primer, rust inh		•	,						
Slow	175	275	75.10	14.69	3.51	27.31	8.65	8.67	62.83
Medium	200	263	65.70	16.38	4.73	24.98	11.52	6.91	64.52
Fast	225	250	56.30	17.73	6.24	22.52	14.42	4.27	65.18
Metal primer, rust inh	nibitor, rusty	metal (mat	erial #36)						
Slow	175	275	95.10	14.69	3.51	34.58	10.03	10.05	72.86
Medium	200	263	83.20	16.38	4.73	31.63	13.19	7.91	73.84
Fast	225	250	71.30	17.73	6.24	28.52	16.28	4.82	73.59
Industrial enamel, oil	base, high o	aloss, light	colors (ma	iterial #56)				
Slow	200	375	179.60	12.85	3.09	47.89	12.13	12.15	88.11
Medium	225	363	157.20	14.56	4.18	43.31	15.52	9.31	86.88
Fast	250	350	134.70	15.96	5.63	38.49	18.62	5.51	84.21
Industrial enamel, oil	hasa high c	alose dark	(OSHA) c	olore (mat	orial #57)				
Slow	200	375	202.00	12.85	3.09	53.87	13.26	13.29	96.36
Medium	225	363	176.70	14.56	4.18	48.68	16.86	10.12	94.40
Fast	250	350	151.50	15.96	5.63	43.29	20.11	5.95	90.94
Spray each coat									
Metal primer, rust inh	ibitor cloan	motal (ma	torial #35\						
Slow	350	200	75.10	7.34	1.77	37.55	8.86	8.88	64.40
Medium	375	175	65.70	8.73	2.54	37.54	12.20	7.32	68.33
Fast	400	150	56.30	9.98	3.52	37.53	15.82	4.68	71.53
Metal primer, rust inh	nibitor, rusty	metal (mat	erial #36)						
Slow	350	200	95.10	7.34	1.77	47.55	10.76	10.79	78.21
Medium	375	175	83.20	8.73	2.54	47.54	14.70	8.82	82.33
Fast	400	150	71.30	9.98	3.52	47.53	18.92	5.60	85.55
Industrial enamel, oil	base, high o	aloss, light	colors (ma	iterial #56)				
Slow	375	275	179.60	6.85	1.66	65.31	14.02	14.05	101.89
Medium	400	250	157.20	8.19	2.36	62.88	18.36	11.02	102.81
Fast	425	225	134.70	9.39	3.30	59.87	22.50	6.65	101.71
Industrial enamel, oil	hase high o	iloss dark	(OSHA) o	olors (mat	erial #57\				
Slow	375	275 275	202.00	6.85	1.66	73.45	15.57	15.60	113.13
Medium	400	250	176.70	8.19	2.36	70.68	20.31	12.19	113.13
Fast	400	225	151.50	9.39	3.30	67.33	24.81	7.34	112.17
า ผิงเ	423	223	101.00	3.33	5.50	07.00	۷٦.0١	1.04	114.11

Use these figures to estimate the cost of painting mechanical equipment (such as compressors and mixing boxes). Measurements are based on the overall dimension (length times width) of the surface area to be covered in square feet. For heights above 8 feet, use the High Time Difficulty Factors on page 139. Note: A two coat system, prime and finish, using oil base material is recommended for any metal surface. Water base material may cause oxidation, corrosion and rust. Using one coat of oil base paint on metal surfaces may result in cracking, peeling or chipping without the proper prime coat application. If off white or another light colored finish paint is specified, make sure the prime coat is also a light color, or more than one finish coat will be necessary. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

Mechanical equipment, boiler room

Don't bother figuring the exact area of boiler room equipment that has to be coated. Instead, take the area as equal to 1/2 the wall height times the ceiling area in the room. Figure a painter will coat 125 square feet per hour and a gallon of paint will cover 300 square feet. This rate does not include time needed to paint walls, ceiling or floor around mechanical equipment. In any case, you'll need to rely on judgment when painting boiler room equipment.

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Piping, bare pipe, k	rush app	lication							
Metal primer, rust inhib	itor, clean m	etal (mate	rial #35)						
Brush prime coat									
Slow	75	360	75.10	34.27	8.21	20.86	12.04	12.06	87.44
Medium	100	335	65.70	32.75	9.46	19.61	15.46	9.27	86.55
Fast	125	310	56.30	31.92	11.26	18.16	19.02	5.63	85.99
Metal primer, rust inhib	itor, rusty m	etal (mater	rial #36)						
Brush prime coat		000	05.40	0.4.0=	2.24	00.40	40.00	40.40	0= 44
Slow	75	360	95.10	34.27	8.21	26.42	13.09	13.12	95.11
Medium	100	335	83.20	32.75	9.46	24.84	16.76	10.06	93.87
Fast	125	310	71.30	31.92	11.26	23.00	20.52	6.07	92.77
Industrial enamel, oil ba	ase, high glo	ss, light co	olors (mate	erial #56)					
Brush 1st finish coat									
Slow	90	450	179.60	28.56	6.85	39.91	14.31	14.34	103.97
Medium	115	425	157.20	28.48	8.24	36.99	18.43	11.06	103.20
Fast	140	400	134.70	28.50	10.04	33.68	22.39	6.62	101.23
Brush 2nd or addition	al finish coa	ts							
Slow	125	500	179.60	20.56	4.94	35.92	11.67	11.69	84.78
Medium	150	475	157.20	21.83	6.32	33.09	15.31	9.18	85.73
Fast	175	450	134.70	22.80	8.02	29.93	18.84	5.57	85.16
Industrial enamel, oil ba	ase, high glo	ss, dark (0	OSHA) col	ors (mate	rial #57)				
Brush 1st finish coat									
Slow	90	450	202.00	28.56	6.85	44.89	15.26	15.29	110.85
Medium	115	425	176.70	28.48	8.24	41.58	19.57	11.74	109.61
Fast	140	400	151.50	28.50	10.04	37.88	23.70	7.01	107.13
Brush 2nd or addition	al finish coa	ts							
Slow	125	500	202.00	20.56	4.94	40.40	12.52	12.55	90.97
Medium	150	475	176.70	21.83	6.32	37.20	16.34	9.80	91.49
Fast	175	450	151.50	22.80	8.02	33.67	20.00	5.92	90.41

	Labor	Material	Material	Labor	Labor		Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Epoxy coating, 2 part s	system, clear	(material	#51)						
Brush 1st coat									
Slow	75	375	263.80	34.27	8.21	70.35	21.44	21.48	155.75
Medium	100	350	230.80	32.75	9.46	65.94	27.04	16.22	151.41
Fast	125	325	197.90	31.92	11.26	60.89	32.26	9.54	145.87
Brush 2nd coat									
Slow	90	425	263.80	28.56	6.85	62.07	18.52	18.56	134.56
Medium	115	400	230.80	28.48	8.24	57.70	23.60	14.16	132.18
Fast	140	375	197.90	28.50	10.04	52.77	28.31	8.37	127.99
Brush 3rd or addition	nal coats								
Slow	125	475	263.80	20.56	4.94	55.54	15.40	15.43	111.87
Medium	150	450	230.80	21.83	6.32	51.29	19.86	11.91	111.21
Fast	175	425	197.90	22.80	8.02	46.56	24.00	7.10	108.48
Epoxy coating, 2 part s	system, white	e (material	#52)						
Brush 1st coat		•	,						
Slow	75	375	255.10	34.27	8.21	68.03	21.00	21.04	152.55
Medium	100	350	223.20	32.75	9.46	63.77	26.50	15.90	148.38
Fast	125	325	191.30	31.92	11.26	58.86	31.64	9.36	143.04
Brush 2nd coat									
Slow	90	425	255.10	28.56	6.85	60.02	18.13	18.17	131.73
Medium	115	400	223.20	28.48	8.24	55.80	23.13	13.88	129.53
Fast	140	375	191.30	28.50	10.04	51.01	27.77	8.21	125.53
Brush 3rd or addition	nal coats								
Slow	125	475	255.10	20.56	4.94	53.71	15.05	15.08	109.34
Medium	150	450	223.20	21.83	6.32	49.60	19.44	11.66	108.85
Fast	175	425	191.30	22.80	8.02	45.01	23.52	6.96	106.31
Aluminum base paint (Brush each coat	material #50)							
Slow	50	600	222.40	51.40	12.34	37.07	19.15	19.19	139.15
Medium	75	575	194.60	43.67	12.60	33.84	22.53	13.52	126.16
Fast	100	550	166.80	39.90	14.08	30.33	26.14	7.73	118.18

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Heat resistant enamel, 800 to 1200 degree range (material #53)									
Brush each coat	5 0	600	245 20	E1 10	10.04	40.00	10.00	10.02	144.40
Slow	50	600	245.30	51.40	12.34	40.88	19.88	19.92	144.42
Medium	75	575	214.70	43.67	12.60	37.34	23.41	14.04	131.06
Fast	100	550	184.00	39.90	14.08	33.45	27.10	8.02	122.55
Heat resistant enamel, 300 to 800 degree range (material #54)									
Brush each coat									
Slow	50	600	231.20	51.40	12.34	38.53	19.43	19.47	141.17
Medium	75	575	202.30	43.67	12.60	35.18	22.87	13.72	128.04
Fast	100	550	173.40	39.90	14.08	31.53	26.51	7.84	119.86

Use the pipe conversion factors in Figure 21 on page 325 to convert linear feet of pipe to square feet of surface. Vertical pipe runs require 2 to 3 times the manhours plus 10% more material. Solid color coded piping requires 15% to 25% more labor and material. For color bands on piping at 10' to 15' intervals, add the cost of an additional 1st coat. For heights above 8 feet, use the High Time Difficulty Factors on page 139. Note: A two coat system, prime and finish, using oil base material is recommended for any metal surface. Water base material may cause oxidation, corrosion and rust. One coat of oil base paint on metal surfaces may result in cracking, peeling or chipping without the proper prime coat application. If off white or another light colored finish paint is specified, make sure the prime coat is also a light color, or more than one finish coat will be necessary. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Piping, bare pipe, i	oll applic	ation							
Metal primer, rust inhib	itor, clean m	etal (mate	rial #35)						
Roll prime coat									
Slow	175	400	75.10	14.69	3.51	18.78	7.03	7.04	51.05
Medium	200	375	65.70	16.38	4.73	17.52	9.66	5.79	54.08
Fast	225	350	56.30	17.73	6.24	16.09	12.42	3.68	56.16
Metal primer, rust inhib	oitor, rusty m	etal (mater	ial #36)						
Slow	175	400	95.10	14.69	3.51	23.78	7.98	8.00	57.96
Medium	200	375	83.20	16.38	4.73	22.19	10.83	6.50	60.63
Fast	225	350	71.30	17.73	6.24	20.37	13.75	4.07	62.16
Industrial enamel, oil b Roll 1st finish coat	ase, high glo	oss, light co	olors (mate	erial #56)					
Slow	200	450	179.60	12.85	3.09	39.91	10.61	10.63	77.09
Medium	225	425	157.20	14.56	4.18	36.99	13.94	8.36	78.03
Fast	250	400	134.70	15.96	5.63	33.68	17.13	5.07	77.47
Roll 2nd or additional	l finish coats								
Slow	275	500	179.60	9.35	2.25	35.92	9.03	9.05	65.60
Medium	300	475	157.20	10.92	3.14	33.09	11.79	7.08	66.02
Fast	325	450	134.70	12.28	4.35	29.93	14.43	4.27	65.26
Industrial enamel, oil b Roll 1st finish coat	ase, high glo	oss, dark (C	OSHA) col	ors (mater	ial #57)				
Slow	200	450	202.00	12.85	3.09	44.89	11.56	11.58	83.97
Medium	225	425	176.70	14.56	4.18	41.58	15.09	9.05	84.46
Fast	250	400	151.50	15.96	5.63	37.88	18.44	5.45	83.36
Roll 2nd or additiona	I finish coats								
Slow	275	500	202.00	9.35	2.25	40.40	9.88	9.90	71.78
Medium	300	475	176.70	10.92	3.14	37.20	12.82	7.69	71.77
Fast	325	450	151.50	12.28	4.35	33.67	15.59	4.61	70.50

Use the pipe conversion factors in Figure 21 on page 325 to convert linear feet of pipe to square feet of surface. Vertical pipe runs require 2 to 3 times the manhours plus 10% more material. Solid color coded piping requires 15% to 25% more labor and material. For color bands on piping at 10' to 15' intervals, add the cost of an additional 1st coat. For heights above 8 feet, use the High Time Difficulty Factors on page 139. Note: A two coat system, prime and finish, using oil base material is recommended for any metal surface. Water base material may cause oxidation, corrosion and rust. One coat of oil base paint on metal surfaces may result in cracking, peeling or chipping without the proper prime coat application. If off white or another light colored finish paint is specified, make sure the prime coat is also a light color, or more than one finish coat will be necessary. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor SF per	Material coverage	Material cost per	Labor cost per	Labor burden	Material cost per	Overhead per	Profit per	Total price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Piping, bare pipe, s	spray app	lication							
Metal primer, rust inhib	itor, clean m	netal (mate	rial #35)						
Spray prime coat									
Slow	300	175	75.10	8.57	2.04	42.91	10.17	10.19	73.88
Medium	350	163	65.70	9.36	2.71	40.31	13.10	7.86	73.34
Fast	400	150	56.30	9.98	3.52	37.53	15.82	4.68	71.53
Metal primer, rust inhib	itor, rusty m	etal (mater	rial #36)						
Spray prime coat									
Slow	300	175	95.10	8.57	2.04	54.34	12.34	12.37	89.66
Medium	350	163	83.20	9.36	2.71	51.04	15.78	9.47	88.36
Fast	400	150	71.30	9.98	3.52	47.53	18.92	5.60	85.55
Industrial enamel, oil ba	ase, high glo	oss, light co	olors (mate	erial #56)					
Spray 1st finish coat			•						
Slow	375	210	179.60	6.85	1.66	85.52	17.86	17.90	129.79
Medium	425	198	157.20	7.71	2.21	79.39	22.33	13.40	125.04
Fast	475	185	134.70	8.40	2.99	72.81	26.10	7.72	118.02
Spray 2nd or addition	al finish coa	nts							
Slow	425	300	179.60	6.05	1.44	59.87	12.80	12.83	92.99
Medium	475	288	157.20	6.89	2.02	54.58	15.87	9.52	88.88
Fast	525	275	134.70	7.60	2.66	48.98	18.37	5.43	83.04
Industrial enamel, oil ba	ase, high glo	oss, dark (0	OSHA) col	ors (mater	ial #57)				
Spray 1st finish coat									
Slow	375	210	202.00	6.85	1.66	96.19	19.89	19.93	144.52
Medium	425	198	176.70	7.71	2.21	89.24	24.80	14.88	138.84
Fast	475	185	151.50	8.40	2.99	81.89	28.91	8.55	130.74
Spray 2nd or addition	al finish coa	ıts							
Slow	425	300	202.00	6.05	1.44	67.33	14.22	14.25	103.29
Medium	475	288	176.70	6.89	2.02	61.35	17.56	10.53	98.35
Fast	525	275	151.50	7.60	2.66	55.09	20.26	5.99	91.60
Epoxy coating, 2 part s	ystem, cleai	(material	#51)						
Spray 1st coat									
Slow	300	185	263.80	8.57	2.04	142.59	29.11	29.17	211.48
Medium	350	173	230.80	9.36	2.71	133.41	36.37	21.82	203.67
Fast	400	160	197.90	9.98	3.52	123.69	42.53	12.58	192.30
Spray 2nd coat									
Slow	375	200	263.80	6.85	1.66	131.90	26.67	26.73	193.81
Medium	425	188	230.80	7.71	2.21	122.77	33.18	19.91	185.78
Fast	475	175	197.90	8.40	2.99	113.09	38.58	11.41	174.47

	Labor	Material	Material	Labor	Labor		Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Spray 3rd or addition	nal coats								
Slow	425	275	263.80	6.05	1.44	95.93	19.65	19.69	142.76
Medium	475	263	230.80	6.89	2.02	87.76	24.16	14.50	135.33
Fast	525	250	197.90	7.60	2.66	79.16	27.73	8.20	125.35
Epoxy coating, 2 part s	svstem, white	e (material	#52)						
Spray 1st coat	,		,						
Slow	300	185	255.10	8.57	2.04	137.89	28.22	28.28	205.00
Medium	350	173	223.20	9.36	2.71	129.02	35.27	21.16	197.52
Fast	400	160	191.30	9.98	3.52	119.56	41.25	12.20	186.51
Spray 2nd coat									
Slow	375	200	255.10	6.85	1.66	127.55	25.85	25.90	187.81
Medium	425	188	223.20	7.71	2.21	118.72	32.17	19.30	180.11
Fast	475	175	191.30	8.40	2.99	109.31	37.41	11.07	169.18
Comer 2nd on addition									
Spray 3rd or addition		075	055.40	0.05	4 4 4	00.70	40.05	40.00	400.00
Slow	425	275	255.10	6.05	1.44	92.76	19.05	19.09	138.39
Medium	475	263	223.20	6.89	2.02	84.87	23.44	14.06	131.28
Fast	525	250	191.30	7.60	2.66	76.52	26.91	7.96	121.65

Use the pipe conversion factors in Figure 21 on page 325 to convert linear feet of pipe to square feet of surface. Vertical pipe runs require 2 to 3 times the manhours plus 10% more material. Solid color coded piping requires 15% to 25% more labor and material. For color bands on piping at 10' to 15' intervals, add the cost of an additional 1st coat. For heights above 8 feet, use the High Time Difficulty Factors on page 139. Note: A two coat system, prime and finish, using oil base material is recommended for any metal surface. Water base material may cause oxidation, corrosion and rust. One coat of oil base paint on metal surfaces may result in cracking, peeling or chipping without the proper prime coat application. If off white or another light colored finish paint is specified, make sure the prime coat is also a light color, or more than one finish coat will be necessary. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor		Overhead	Profit	Total
	SF per manhour	coverage SF/gallon	cost per gallon	cost per 100 SF	burden 100 SF	cost per 100 SF	per 100 SF	per 100 SF	price per 100 SF
Piping, bare pipe,	mitt or glo	ve appli	cation						
Metal primer, rust inhib	oitor, clean m	netal (mate	rial #35)						
Mitt or glove prime o	oat								
Slow	175	325	75.10	14.69	3.51	23.11	7.85	7.87	57.03
Medium	200	313	65.70	16.38	4.73	20.99	10.53	6.32	58.95
Fast	225	300	56.30	17.73	6.24	18.77	13.26	3.92	59.92
Metal primer, rust inhit	oitor, rusty m	etal (mater	rial #36)						
Mitt or glove prime of	oat								
Slow	175	325	95.10	14.69	3.51	29.26	9.02	9.04	65.52
Medium	200	313	83.20	16.38	4.73	26.58	11.92	7.15	66.76
Fast	225	300	71.30	17.73	6.24	23.77	14.81	4.38	66.93
Industrial enamel, oil b	ase, high glo	oss, light co	olors (mate	erial #56)					
Mitt or glove 1st finis	h coat								
Slow	200	375	179.60	12.85	3.09	47.89	12.13	12.15	88.11
Medium	225	363	157.20	14.56	4.18	43.31	15.52	9.31	86.88
Fast	250	350	134.70	15.96	5.63	38.49	18.62	5.51	84.21
Mitt or glove 2nd or a	additional fin	ish coats							
Slow	275	400	179.60	9.35	2.25	44.90	10.73	10.76	77.99
Medium	300	388	157.20	10.92	3.14	40.52	13.65	8.19	76.42
Fast	325	375	134.70	12.28	4.35	35.92	16.28	4.82	73.65
Industrial enamel, oil b	ase, high glo	oss, dark (0	OSHA) col	ors (mate	rial #57)				
Mitt or glove 1st finis	h coat								
Slow	200	375	202.00	12.85	3.09	53.87	13.26	13.29	96.36
Medium	225	363	176.70	14.56	4.18	48.68	16.86	10.12	94.40
Fast	250	350	151.50	15.96	5.63	43.29	20.11	5.95	90.94
Mitt or glove 2nd or a	additional fin	ish coats							
Slow	275	400	202.00	9.35	2.25	50.50	11.80	11.82	85.72
Medium	300	388	176.70	10.92	3.14	45.54	14.91	8.94	83.45
Fast	325	375	151.50	12.28	4.35	40.40	17.67	5.23	79.93
Epoxy coating, 2 part	-	r (material	#51)						
Mitt or glove 1st coat									
Slow	175	360	263.80	14.69	3.51	73.28	17.39	17.42	126.29
Medium	200	348	230.80	16.38	4.73	66.32	21.86	13.11	122.40
Fast	225	335	197.90	17.73	6.24	59.07	25.75	7.62	116.41
Mitt or glove 2nd coa									
Slow	200	375	263.80	12.85	3.09	70.35	16.39	16.43	119.11
Medium	225	363	230.80	14.56	4.18	63.58	20.59	12.35	115.26
Fast	250	350	197.90	15.96	5.63	56.54	24.22	7.16	109.51

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Mitt or glove 3rd or a	dditional coa	ts							
Slow	275	390	263.80	9.35	2.25	67.64	15.05	15.08	109.37
Medium	300	378	230.80	10.92	3.14	61.06	18.79	11.27	105.18
Fast	325	365	197.90	12.28	4.35	54.22	21.96	6.50	99.31
Epoxy coating, 2 part s Mitt or glove 1st coat	•	e (material	#52)						
Slow	175	360	255.10	14.69	3.51	70.86	16.93	16.96	122.95
Medium	200	348	223.20	16.38	4.73	64.14	21.31	12.79	119.35
Fast	225	335	191.30	17.73	6.24	57.10	25.14	7.44	113.65
Mitt or glove 2nd coa	t								
Slow	200	375	255.10	12.85	3.09	68.03	15.95	15.99	115.91
Medium	225	363	223.20	14.56	4.18	61.49	20.07	12.04	112.34
Fast	250	350	191.30	15.96	5.63	54.66	23.64	6.99	106.88
Mitt or glove 3rd or a	dditional coa	ts							
Slow	275	390	255.10	9.35	2.25	65.41	14.63	14.66	106.30
Medium	300	378	223.20	10.92	3.14	59.05	18.28	10.97	102.36
Fast	325	365	191.30	12.28	4.35	52.41	21.40	6.33	96.77

Use the pipe conversion factors in Figure 21 on page 325 to convert linear feet of pipe to square feet of surface. Vertical pipe runs require 2 to 3 times the manhours plus 10% more material. Solid color coded piping requires 15% to 25% more labor and material. For color bands on piping at 10' to 15' intervals, add the cost of an additional 1st coat. For heights above 8 feet, use the High Time Difficulty Factors on page 139. Note: A two coat system, prime and finish, using oil base material is recommended for any metal surface. Water base material may cause oxidation, corrosion and rust. One coat of oil base paint on metal surfaces may result in cracking, peeling or chipping without the proper prime coat application. If off white or another light colored finish paint is specified, make sure the prime coat is also a light color, or more than one finish coat will be necessary. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor		Overhead	Profit	Total
	SF per manhour	coverage SF/gallon	cost per gallon	cost per 100 SF	burden 100 SF	cost per 100 SF	per 100 SF	per 100 SF	price per 100 SF
Piping, insulated,	canvae ia	eket bru	eh .						
Flat latex, water base	_	•	311						
Brush 1st coat	(
Slow	60	150	50.60	42.83	10.30	33.73	16.50	16.53	119.89
Medium	80	138	44.30	40.94	11.82	32.10	21.22	12.73	118.81
Fast	100	125	38.00	39.90	14.08	30.40	26.16	7.74	118.28
Brush 2nd coat									
Slow	75	300	50.60	34.27	8.21	16.87	11.28	11.30	81.93
Medium	100	288	44.30	32.75	9.46	15.38	14.40	8.64	80.63
Fast	125	275	38.00	31.92	11.26	13.82	17.67	5.23	79.90
Brush 3rd or addition	nal coats								
Slow	100	400	50.60	25.70	6.17	12.65	8.46	8.48	61.46
Medium	138	375	44.30	23.73	6.87	11.81	10.60	6.36	59.37
Fast	175	350	38.00	22.80	8.02	10.86	12.93	3.82	58.43
Sealer, off white, wate Brush 1 coat	er base (mate	erial #1)							
Slow	60	150	54.70	42.83	10.30	36.47	17.02	17.06	123.68
Medium	80	138	47.80	40.94	11.82	34.64	21.85	13.11	122.36
Fast	100	125	41.00	39.90	14.08	32.80	26.90	7.96	121.64
Sealer, off white, oil ba Brush 1 coat	ase (material	#2)							
Slow	60	200	73.30	42.83	10.30	36.65	17.05	17.09	123.92
Medium	80	188	64.10	40.94	11.82	34.10	21.72	13.03	121.61
Fast	100	175	55.00	39.90	14.08	31.43	26.48	7.83	119.72
Enamel, water base la Brush 1st finish coat	•	#9)							
Slow	75	300	67.00	34.27	8.21	22.33	12.32	12.34	89.47
Medium	100	288	58.60	32.75	9.46	20.35	15.64	9.38	87.58
Fast	125	275	50.20	31.92	11.26	18.25	19.05	5.63	86.11
Brush 2nd or additio	nal finish coa	ats							
Slow	100	400	67.00	25.70	6.17	16.75	9.24	9.26	67.12
Medium	138	375	58.60	23.73	6.87	15.63	11.56	6.93	64.72
Fast	175	350	50.20	22.80	8.02	14.34	14.01	4.14	63.31
Industrial enamel, oil b Brush 1st finish coat		oss, light co	olors (mate	erial #56)					
Slow	75	335	179.60	34.27	8.21	53.61	18.26	18.30	132.65
Medium	100	323	157.20	32.75	9.46	48.67	22.72	13.63	127.23
Fast	125	310	134.70	31.92	11.26	43.45	26.86	7.95	121.44

	Labor	Material	Material	Labor	Labor		Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Brush 2nd or additio	anal finiah aas	ıta.							
			170.00	05.70	C 17	20.04	10.04	10.67	00.00
Slow	100	450	179.60	25.70	6.17	39.91	13.64	13.67	99.09
Medium Fast	150 175	438 425	157.20 134.70	21.83 22.80	6.32 8.02	35.89 31.69	16.01 19.39	9.60 5.74	89.65 87.64
rasi	175	423	134.70	22.00	0.02	31.09	19.39	5.74	07.04
Industrial enamel, oil b	oase, high glo	oss, dark (0	DSHA) col	ors (mater	rial #57)				
Brush 1st finish coat	t								
Slow	75	335	202.00	34.27	8.21	60.30	19.53	19.57	141.88
Medium	100	323	176.70	32.75	9.46	54.71	24.23	14.54	135.69
Fast	125	310	151.50	31.92	11.26	48.87	28.54	8.44	129.03
Brush 2nd or additio	nal finish coa	ate							
Slow	100	450	202.00	25.70	6.17	44.89	14.58	14.61	105.95
Medium	150	438	176.70	21.83	6.32	40.34	17.12	10.27	95.88
Fast	175	425	151.50	22.80	8.02	35.65	20.62	6.10	93.19
1 dot	170	120	101.00	22.00	0.02	00.00	20.02	0.10	00.10
Epoxy coating, 2 part	system, clear	r (material :	# 51)						
Brush 1st coat	,	`	,						
Slow	75	325	263.80	34.27	8.21	81.17	23.50	23.55	170.70
Medium	100	313	230.80	32.75	9.46	73.74	28.99	17.39	162.33
Fast	125	300	197.90	31.92	11.26	65.97	33.84	10.01	153.00
Brush 2nd or additio	anal coats								
Slow	100	450	263.80	25.70	6.17	58.62	17.19	17.23	124.91
Medium	150	438	230.80	21.83	6.32	52.69	20.21	17.23	113.17
Fast	175	425	197.90	22.80	8.02	46.56	24.00	7.10	108.48
i asi	173	423	197.90	22.00	0.02	40.50	24.00	7.10	100.40
Epoxy coating, 2 part	system, white	e (material	#52)						
Brush 1st coat									
Slow	75	325	255.10	34.27	8.21	78.49	22.99	23.04	167.00
Medium	100	313	223.20	32.75	9.46	71.31	28.38	17.03	158.93
Fast	125	300	191.30	31.92	11.26	63.77	33.16	9.81	149.92
Brush 2nd or additio	nal coats								
Slow	100	450	255.10	25.70	6.17	56.69	16.83	16.86	122.25
Medium	150	438	223.20	21.83	6.32	50.96	19.78	11.87	110.76
Fast	175	425	191.30	22.80	8.02	45.01	23.52	6.96	106.31
· dot	17.0	120	.01.00		0.02		_0.0_	0.00	

Use the pipe conversion factors in Figure 21 on page 325 to convert linear feet of pipe to square feet of surface. Vertical pipe runs require 2 to 3 times the manhours plus 10% more material. Solid color coded piping requires 15% to 25% more labor and material. For color bands on piping at 10' to 15' intervals, add the cost of an additional 1st coat. For heights above 8 feet, use the High Time Difficulty Factors on page 139. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor		Overhead	Profit	Total
	SF per manhour	coverage SF/gallon	cost per gallon	cost per 100 SF	burden 100 SF	cost per 100 SF	per 100 SF	per 100 SF	price per 100 SF
Piping, insulated,	canvas ia	cket roll							
Flat latex, water base	•	•							
Roll 1st coat	(material #e)								
Slow	135	150	50.60	19.04	4.58	33.73	10.89	10.92	79.16
Medium	160	138	44.30	20.47	5.91	32.10	14.62	8.77	81.87
Fast	185	125	38.00	21.57	7.63	30.40	18.47	5.46	83.53
Roll 2nd coat									
Slow	175	300	50.60	14.69	3.51	16.87	6.67	6.68	48.42
Medium	200	288	44.30	16.38	4.73	15.38	9.12	5.47	51.08
Fast	225	275	38.00	17.73	6.24	13.82	11.72	3.47	52.98
Roll 3rd or additiona	ıl coats								
Slow	275	400	50.60	9.35	2.25	12.65	4.61	4.62	33.48
Medium	300	388	44.30	10.92	3.14	11.42	6.38	3.83	35.69
Fast	325	375	38.00	12.28	4.35	10.13	8.29	2.45	37.50
Sealer, off white, water	er base (mate	rial #1)							
Slow	135	150	54.70	19.04	4.58	36.47	11.42	11.44	82.95
Medium	160	138	47.80	20.47	5.91	34.64	15.26	9.15	85.43
Fast	185	125	41.00	21.57	7.63	32.80	19.21	5.68	86.89
Sealer, off white, oil be	ase (material	#2)							
Slow	135	225	73.30	19.04	4.58	32.58	10.68	10.70	77.58
Medium	160	213	64.10	20.47	5.91	30.09	14.12	8.47	79.06
Fast	185	200	55.00	21.57	7.63	27.50	17.57	5.20	79.47
Enamel, water base la Roll 1st finish coat	atex (material	#9)							
Slow	175	300	67.00	14.69	3.51	22.33	7.70	7.72	55.95
Medium	200	288	58.60	16.38	4.73	20.35	10.37	6.22	58.05
Fast	225	275	50.20	17.73	6.24	18.25	13.09	3.87	59.18
Roll 2nd or additiona	al finish coats	;							
Slow	275	400	67.00	9.35	2.25	16.75	5.38	5.40	39.13
Medium	300	388	58.60	10.92	3.14	15.10	7.30	4.38	40.84
Fast	325	375	50.20	12.28	4.35	13.39	9.30	2.75	42.07
Industrial enamel, oil t Roll 1st finish coat	oase, high glo	oss, light co	olors (mate	erial #56)					
Slow	175	335	179.60	14.69	3.51	53.61	13.65	13.68	99.14
Medium	200	323	157.20	16.38	4.73	48.67	17.45	10.47	97.70
Fast	225	310	134.70	17.73	6.24	43.45	20.91	6.18	94.51

	Labor	Material	Material	Labor	Labor		Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
D. II.O. I									
Roll 2nd or additiona			470.00			00.04	0.70	0.04	
Slow	275	450	179.60	9.35	2.25	39.91	9.79	9.81	71.11
Medium	300	438	157.20	10.92	3.14	35.89	12.49	7.50	69.94
Fast	325	425	134.70	12.28	4.35	31.69	14.97	4.43	67.72
Industrial enamel, oil b	oase, high glo	ss, dark (0	DSHA) col	ors (mater	ial #57)				
Roll 1st finish coat		·	•	•	,				
Slow	175	335	202.00	14.69	3.51	60.30	14.92	14.95	108.37
Medium	200	323	176.70	16.38	4.73	54.71	18.96	11.37	106.15
Fast	225	310	151.50	17.73	6.24	48.87	22.59	6.68	102.11
Roll 2nd or additiona	al finish coats								
Slow	275	450	202.00	9.35	2.25	44.89	10.73	10.75	77.97
Medium	300	438	176.70	10.92	3.14	40.34	13.61	8.16	76.17
Fast	325	425	151.50	12.28	4.35	35.65	16.20	4.79	73.27
1 dot	020	120	101.00	12.20	1.00	00.00	10.20	1.70	10.21
Epoxy coating, 2 part	system clear	(material :	4 51)						
Roll 1st coat	oyotom, oloai	(material)	,,,						
Slow	175	325	263.80	14.69	3.51	81.17	18.88	18.92	137.17
Medium	200	313	230.80	16.38	4.73	73.74	23.71	14.23	132.79
Fast	225	300	197.90	17.73	6.24	65.97	27.89	8.25	126.08
Roll 2nd or additiona	al coate								
Slow	275	425	263.80	9.35	2.25	62.07	14.00	14.03	101.70
Medium	300	413	230.80	10.92	3.14	55.88	17.49	14.03	97.92
			197.90	12.28		49.48	20.49	6.06	92.66
Fast	325	400	197.90	12.20	4.35	49.40	20.49	6.06	92.00
Epoxy coating, 2 part	system, white	(material	#52)						
Roll 1st coat									
Slow	175	325	255.10	14.69	3.51	78.49	18.37	18.41	133.47
Medium	200	313	223.20	16.38	4.73	71.31	23.11	13.86	129.39
Fast	225	300	191.30	17.73	6.24	63.77	27.21	8.05	123.00
Roll 2nd or additiona	al coats								
Slow	275	425	255.10	9.35	2.25	60.02	13.61	13.64	98.87
Medium	300	413	223.20	10.92	3.14	54.04	17.03	10.22	95.35
Fast	325	400	191.30	12.28	4.35	47.83	19.98	5.91	90.35
1 401	020	400	101.00	12.20	1.00	17.00	10.00	0.01	55.55

Use the pipe conversion factors in Figure 21 on page 325 to convert linear feet of pipe to square feet of surface. Vertical pipe runs require 2 to 3 times the manhours plus 10% more material. Solid color coded piping requires 15% to 25% more labor and material. For color bands on piping at 10' to 15' intervals, add the cost of an additional 1st coat. For heights above 8 feet, use the High Time Difficulty Factors on page 139. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor		Overhead	Profit	Total
	SF per manhour	coverage SF/gallon	cost per gallon	cost per 100 SF	burden 100 SF	cost per 100 SF	per 100 SF	per 100 SF	price per 100 SF
Piping, insulated, o	canvas iad	cket. spr	av						
Flat latex, water base (_		y						
Spray 1st coat	(,								
Slow	225	100	50.60	11.42	2.73	50.60	12.30	12.33	89.38
Medium	250	88	44.30	13.10	3.78	50.34	16.81	10.08	94.11
Fast	275	75	38.00	14.51	5.14	50.67	21.79	6.45	98.56
Spray 2nd coat									
Slow	275	200	50.60	9.35	2.25	25.30	7.01	7.02	50.93
Medium	300	188	44.30	10.92	3.14	23.56	9.41	5.65	52.68
Fast	325	175	38.00	12.28	4.35	21.71	11.88	3.51	53.73
Spray 3rd or addition	onal coats								
Slow	375	300	50.60	6.85	1.66	16.87	4.82	4.83	35.03
Medium	400	288	44.30	8.19	2.36	15.38	6.49	3.89	36.31
Fast	425	275	38.00	9.39	3.30	13.82	8.22	2.43	37.16
Sealer, off white, water	r base (mate	rial #1)							
Slow	225	100	54.70	11.42	2.73	54.70	13.08	13.11	95.04
Medium	250	88	47.80	13.10	3.78	54.32	17.80	10.68	99.68
Fast	275	75	41.00	14.51	5.14	54.67	23.03	6.81	104.16
Sealer, off white, oil ba	se (material	#2)							
Slow	225	150	73.30	11.42	2.73	48.87	11.98	12.00	87.00
Medium	250	138	64.10	13.10	3.78	46.45	15.84	9.50	88.67
Fast	275	125	55.00	14.51	5.14	44.00	19.73	5.84	89.22
Enamel, water base la Spray 1st finish co	`	#9)							
Slow	275	200	67.00	9.35	2.25	33.50	8.57	8.59	62.26
Medium	300	188	58.60	10.92	3.14	31.17	11.31	6.79	63.33
Fast	325	175	50.20	12.28	4.35	28.69	14.04	4.15	63.51
Spray 2nd or additi	ional finish c	oats							
Slow	375	300	67.00	6.85	1.66	22.33	5.86	5.87	42.57
Medium	400	288	58.60	8.19	2.36	20.35	7.73	4.64	43.27
Fast	425	275	50.20	9.39	3.30	18.25	9.59	2.84	43.37
Industrial enamel, oil b Spray 1st finish co		oss, light co	olors (mate	erial #56)					
Slow	275	235	179.60	9.35	2.25	76.43	16.72	16.76	121.51
Medium	300	223	157.20	10.92	3.14	70.49	21.14	12.69	118.38
Fast	325	210	134.70	12.28	4.35	64.14	25.03	7.40	113.20

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Spray 2nd or addi									
Slow	375	335	179.60	6.85	1.66	53.61	11.80	11.82	85.74
Medium	400	323	157.20	8.19	2.36	48.67	14.81	8.88	82.91
Fast	425	310	134.70	9.39	3.30	43.45	17.41	5.15	78.70
Industrial enamel, oil l	base. high glo	oss. dark (0	DSHA) col	ors (mater	ial #57)				
Spray 1st finish co		,	,	•	,				
Slow	275	235	202.00	9.35	2.25	85.96	18.53	18.57	134.66
Medium	300	223	176.70	10.92	3.14	79.24	23.33	14.00	130.63
Fast	325	210	151.50	12.28	4.35	72.14	27.51	8.14	124.42
Spray 2nd or addi	tional finish o	oate							
Spray 2nd or addi	375	335	202.00	6.85	1.66	60.30	13.07	13.10	94.98
Medium	400	323	176.70	8.19	2.36	54.71	16.32	9.79	94.90
							19.09		
Fast	425	310	151.50	9.39	3.30	48.87	19.09	5.65	86.30
Epoxy coating, 2 part	system, clear	(material	# 51)						
Spray 1st coat		•	•						
Slow	275	225	263.80	9.35	2.25	117.24	24.48	24.53	177.85
Medium	300	213	230.80	10.92	3.14	108.36	30.61	18.37	171.40
Fast	325	200	197.90	12.28	4.35	98.95	35.82	10.60	162.00
Spray 2nd or addi	tional coats								
Slow	375	325	263.80	6.85	1.66	81.17	17.04	17.07	123.79
Medium	400	313	230.80	8.19	2.36	73.74	21.08	12.65	118.02
Fast	425	300	197.90	9.39	3.30	65.97	24.39	7.21	110.26
Epoxy coating, 2 part Spray 1st coat	system, white	e (material	#52)						
Slow	275	225	255.10	9.35	2.25	113.38	23.74	23.79	172.51
Medium	300	213	223.20	10.92	3.14	104.79	29.72	17.83	166.40
Fast	325	200	191.30	12.28	4.35	95.65	34.80	10.29	157.37
Spray 2nd or addi	tional coats								
Slow	375	325	255.10	6.85	1.66	78.49	16.53	16.56	120.09
Medium	400	313	223.20	8.19	2.36	71.31	20.47	12.28	114.61
Fast	425	300	191.30	9.39	3.30	63.77	23.71	7.01	107.18

Use the pipe conversion factors in Figure 21 on page 325 to convert linear feet of pipe to square feet of surface. Vertical pipe runs require 2 to 3 times the manhours plus 10% more material. Solid color coded piping requires 15% to 25% more labor and material. For color bands on piping at 10' to 15' intervals, add the cost of an additional 1st coat. For heights above 8 feet, use the High Time Difficulty Factors on page 139. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

Radiators Brush each coa	Labor SF per manhour at rust inhibitor, clear	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per
Brush each coa	manhour at	-	•			•	•		
Brush each coa	at	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SE	400.05
Brush each coa								100 31	100 SF
Brush each coa									
	rusi innibilor ciear	metal (ma	terial #35)						
Slow	50	100	75.10	51.40	12.34	75.10	26.38	26.44	191.66
Mediur		95	65.70	46.79	13.53	69.16	32.37	19.42	181.27
Fast	90	90	56.30	44.33	15.64	62.56	37.99	11.24	171.76
i asi	90	30	30.30	44.00	13.04	02.50	37.33	11.24	17 1.70
Metal primer,	rust inhibitor, rusty	metal (mat							
Slow	50	100	95.10	51.40	12.34	95.10	30.18	30.24	219.26
Mediur	n 70	95	83.20	46.79	13.53	87.58	36.97	22.18	207.05
Fast	90	90	71.30	44.33	15.64	79.22	43.15	12.76	195.10
Industrial ena	amel, oil base, high	aloss liaht	colors (ma	iterial #56	١				
Slow	60	150	179.60	42.83	, 10.30	119.73	32.84	32.91	238.61
Mediur		138	157.20	40.94	11.82	113.73	41.67	25.00	233.34
Fast	100	125	134.70	39.90	14.08	107.76	50.14	14.83	226.71
газі	100	123	134.70	39.90	14.00	107.70	50.14	14.03	220.71
	amel, oil base, high	gloss, dark							
Slow	60	150	202.00	42.83	10.30	134.67	35.68	35.75	259.23
Mediur	n 80	138	176.70	40.94	11.82	128.04	45.20	27.12	253.12
Fast	100	125	151.50	39.90	14.08	121.20	54.31	16.06	245.55
Spray each coa	at								
	rust inhibitor, clear	metal (ma	terial #35)						
Slow	225	90	75.10	11.42	2.73	83.44	18.54	18.58	134.71
Mediur		83	65.70	13.10	3.78	79.16	24.01	14.41	134.46
Fast	275	75	56.30	14.51	5.14	75.07	29.36	8.68	132.76
Motal primer	rust inhibitor, rusty	metal (mat	erial #36)						
Slow	225	90	95.10	11.42	2.73	105.67	22.77	22.82	165.41
Mediur		83	83.20	13.10	3.78	100.24	29.28	17.57	163.97
Fast	275	75	71.30	14.51	5.14	95.07	35.56	10.52	160.80
	amel, oil base, high	gloss, light)				
Slow	250	110	179.60	10.28	2.47	163.27	33.44	33.51	242.97
Mediur	n 275	100	157.20	11.91	3.45	157.20	43.14	25.88	241.58
Fast	300	90	134.70	13.30	4.68	149.67	51.97	15.37	234.99
Industrial ena	amel, oil base, high	gloss. dark	(OSHA) c	olors (mate	erial #57)				
Slow	250	110	202.00	10.28	2.47	183.64	37.31	37.39	271.09
Mediur		100	176.70	11.91	3.45	176.70	48.01	28.81	268.88
Fast	300	90	151.50	13.30	4.68	168.33	57.76	17.09	261.16
i asi	300	30	101.00	10.00	7.00	100.00	51.10	17.00	201.10

Use these figures to estimate the cost of painting both sides of 6" to 18" deep hot water or steam radiators with oil or water base paint. Measurements are per square foot of area measured, one side (length times width). For heights above 8 feet, use the High Time Difficulty Factors on page 139. Note: A two coat system, prime and finish, using oil base material is recommended for any metal surface. Using water base material may cause oxidation, corrosion and rust. Using one coat of oil base paint on metal surfaces may result in cracking, peeling or chipping and rust without the proper prime coat application. If off white or another light colored finish paint is specified, make sure the prime coat is also a light color, or more than one finish coat will be necessary. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

Structural steel

Fabrication and erection estimates are usually based on weight of the steel in tons. As a paint estimator you need to convert tons of steel to square feet of surface. Of course, the conversion factor depends on the size of the steel members. On larger jobs and where accuracy is essential, use the Structural Steel conversion table in Figure 23 on pages 391 through 399 at the end of this Structural steel section to make exact conversions. On smaller jobs, a *rule of thumb* is that there are 225 square feet of paintable surface per ton of steel.

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Structural steel, he	avy, brus	h applic	ation						
Metal primer, rust inhib	itor - clean r	netal (mate	erial #35)						
Brush prime coat									
Slow	130	400	75.10	19.77	4.74	18.78	8.23	8.24	59.76
Medium	150	388	65.70	21.83	6.32	16.93	11.27	6.76	63.11
Fast	170	375	56.30	23.47	8.27	15.01	14.50	4.29	65.54
Metal primer, rust inhib	itor - rusty n	netal (mate	rial #36)						
Brush prime coat									
Slow	130	400	95.10	19.77	4.74	23.78	9.18	9.20	66.67
Medium	150	388	83.20	21.83	6.32	21.44	12.40	7.44	69.43
Fast	170	375	71.30	23.47	8.27	19.01	15.74	4.66	71.15
Industrial enamel, oil ba Brush 1st or additiona	al finish coa	ts		ŕ					
Slow	175	425	179.60	14.69	3.51	42.26	11.49	11.52	83.47
Medium	200	413	157.20	16.38	4.73	38.06	14.79	8.88	82.84
Fast	225	400	134.70	17.73	6.24	33.68	17.88	5.29	80.82
Industrial enamel, oil ba Brush 1st or additiona		•	OSHA) co	lors (mate	erial #57)				
Slow	175	475	202.00	14.69	3.51	42.53	11.54	11.57	83.84
Medium	200	463	176.70	16.38	4.73	38.16	14.82	8.89	82.98
Fast	225	450	151.50	17.73	6.24	33.67	17.87	5.29	80.80
Epoxy coating, 2 part s Brush 1st coat	ystem, cleai	r (material i	#51)						
Slow	130	425	263.80	19.77	4.74	62.07	16.45	16.48	119.51
Medium	150	413	230.80	21.83	6.32	55.88	21.01	12.60	117.64
Fast	170	400	197.90	23.47	8.27	49.48	25.18	7.45	113.85
Brush 2nd or addition	al coats								
Slow	175	450	263.80	14.69	3.51	58.62	14.60	14.63	106.05
Medium	200	438	230.80	16.38	4.73	52.69	18.45	11.07	103.32
Fast	225	425	197.90	17.73	6.24	46.56	21.87	6.47	98.87

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Epoxy coating, 2 par	t system, white	e (material	#52)						
Brush 1st coat									
Slow	130	425	255.10	19.77	4.74	60.02	16.06	16.09	116.68
Medium	150	413	223.20	21.83	6.32	54.04	20.55	12.33	115.07
Fast	170	400	191.30	23.47	8.27	47.83	24.67	7.30	111.54
Brush 2nd or additi	ional coats								
Slow	175	450	255.10	14.69	3.51	56.69	14.23	14.26	103.38
Medium	200	438	223.20	16.38	4.73	50.96	18.02	10.81	100.90
Fast	225	425	191.30	17.73	6.24	45.01	21.39	6.33	96.70

For field painting at heights above 8 feet, use the High Time Difficulty Factors on page 139. Heavy structural steel has from 100 to 150 square feet of surface area per ton. Extra heavy structural steel has from 50 to 100 square feet of surface area per ton. *Rule of thumb*: When coatings are applied by brush, a journeyman painter will apply a first coat on 6 to 7 tons per 8 hour day. When coatings are applied by spray, figure output at 0.2 hours per ton and material use at about 0.2 gallons per ton. Use Figure 23 on pages 391 to 399 to convert structural steel linear feet or tonnage to surface area. Note: A two coat system, prime and finish, using oil base material is recommended for any metal surface. Using water base material may cause oxidation, corrosion and rust. One coat of oil base paint on metal surfaces may result in cracking, peeling or chipping without the proper prime coat application. If off white or another light-color finish paint is specified, make sure the prime coat is also a light color, or more than one finish coat will be necessary. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

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	Labor SF per	Material coverage	Material cost per	Labor cost per	Labor burden	cost per	Overhead per	Profit per	Total price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Structural steel, h	eavy, roll a	application	on						
Metal primer, rust inhi	bitor - clean n	netal (mate	erial #35)						
Roll prime coat									
Slow	250	390	75.10	10.28	2.47	19.26	6.08	6.09	44.18
Medium	275	378	65.70	11.91	3.45	17.38	8.18	4.91	45.83
Fast	300	365	56.30	13.30	4.68	15.42	10.36	3.06	46.82
Metal primer, rust inhi Roll prime coat	bitor - rusty m	netal (mate	rial #36)						
Slow	250	380	95.10	10.28	2.47	25.03	7.18	7.19	52.15
Medium	275	363	83.20	11.91	3.45	22.92	9.57	5.74	53.59
Fast	300	355	71.30	13.30	4.68	20.08	11.80	3.49	53.35
Industrial enamel, oil l Roll 1st or additiona		•	`	erial #56)					
Slow	275	425	179.60	9.35	2.25	42.26	10.23	10.25	74.34
Medium	300	413	157.20	10.92	3.14	38.06	13.04	7.82	72.98
Fast	325	400	134.70	12.28	4.35	33.68	15.59	4.61	70.51
Industrial enamel, oil l Roll 1st or additiona		oss - dark (OSHA) co	lors (mate	rial #57)				
Slow	275	440	202.00	9.35	2.25	45.91	10.93	10.95	79.39
Medium	300	428	176.70	10.92	3.14	41.29	13.84	8.31	77.50
Fast	325	415	151.50	12.28	4.35	36.51	16.47	4.87	74.48
Epoxy coating, 2 part Roll 1st coat	system, clear	(material	#51)						
Slow	250	400	263.80	10.28	2.47	65.95	14.95	14.98	108.63
Medium	275	388	230.80	11.91	3.45	59.48	18.71	11.22	104.77
Fast	300	375	197.90	13.30	4.68	52.77	21.94	6.49	99.18
Roll 2nd or addition	al coats								
Slow	275	425	263.80	9.35	2.25	62.07	14.00	14.03	101.70
Medium	300	413	230.80	10.92	3.14	55.88	17.49	10.49	97.92
Fast	325	400	197.90	12.28	4.35	49.48	20.49	6.06	92.66

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Epoxy coating, 2 part s	system, white	e (material	#52)						
Roll 1st coat	050	400	055.40	40.00	0.47	CO 70	4454	44.57	405.04
Slow	250	400	255.10	10.28	2.47	63.78	14.54	14.57	105.64
Medium	275	388	223.20	11.91	3.45	57.53	18.22	10.93	102.04
Fast	300	375	191.30	13.30	4.68	51.01	21.39	6.33	96.71
Roll 2nd or additiona	l coats								
Slow	275	425	255.10	9.35	2.25	60.02	13.61	13.64	98.87
Medium	300	413	223.20	10.92	3.14	54.04	17.03	10.22	95.35
Fast	325	400	191.30	12.28	4.35	47.83	19.98	5.91	90.35

For field painting at heights above 8 feet, use the High Time Difficulty Factors on page 139. Heavy structural steel has from 100 to 150 square feet of surface area per ton. Extra heavy structural steel has from 50 to 100 square feet of surface area per ton. *Rule of thumb*: When coatings are applied by brush, a journeyman painter will apply a first coat on 6 to 7 tons per 8 hour day. When coatings are applied by spray, figure output at 0.2 hours per ton and material use at about 0.2 gallons per ton. Use Figure 23 on pages 391 to 399 to convert structural steel linear feet or tonnage to surface area. Note: A two coat system, prime and finish, using oil base material is recommended for any metal surface. Using water base material may cause oxidation, corrosion and rust. One coat of oil base paint on metal surfaces may result in cracking, peeling or chipping without the proper prime coat application. If off white or another light-color finish paint is specified, make sure the prime coat is also a light color, or more than one finish coat will be necessary. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

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	Labor SF per	Material coverage	Material cost per	Labor cost per	Labor burden	Material cost per	Overhead per	Profit per	Total price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Structural steel, he	eavy, spra	y applica	ation						
Metal primer, rust inhib	bitor - clean n	netal (mate	erial #35)						
Spray prime coat									
Slow	650	325	75.10	3.95	.96	23.11	5.32	5.33	38.67
Medium	750	313	65.70	4.37	1.24	20.99	6.66	3.99	37.25
Fast	850	300	56.30	4.69	1.68	18.77	7.79	2.30	35.23
Metal primer, rust inhit Spray prime coat	oitor - rusty m	netal (mate	rial #36)						
Slow	650	300	95.10	3.95	.96	31.70	6.95	6.97	50.53
Medium	750	288	83.20	4.37	1.24	28.89	8.63	5.18	48.31
Fast	850	275	71.30	4.69	1.68	25.93	10.01	2.96	45.27
Industrial enamel, oil b Spray 1st or addition		S	olors (mat						
Slow	750	340	179.60	3.43	.81	52.82	10.84	10.87	78.77
Medium	850	325	157.20	3.85	1.13	48.37	13.33	8.00	74.68
Fast	950	310	134.70	4.20	1.47	43.45	15.23	4.51	68.86
Industrial enamel, oil b Spray 1st or addition		•	OSHA) co	lors (mate	rial #57)				
Slow	750	365	202.00	3.43	.81	55.34	11.32	11.35	82.25
Medium	850	350	176.70	3.85	1.13	50.49	13.86	8.32	77.65
Fast	950	335	151.50	4.20	1.47	45.22	15.78	4.67	71.34
Epoxy coating, 2 part s	system, clear	(material	# 51)						
Slow	650	325	263.80	3.95	.96	81.17	16.35	16.39	118.82
Medium	750	313	230.80	4.37	1.24	73.74	19.84	11.91	111.10
Fast	850	300	197.90	4.69	1.68	65.97	22.42	6.63	101.39
Spray 2nd or additio	nal coats								
Slow	750	350	263.80	3.43	.81	75.37	15.13	15.16	109.90
Medium	850	338	230.80	3.85	1.13	68.28	18.31	10.99	102.56
Fast	950	325	197.90	4.20	1.47	60.89	20.64	6.10	93.30

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Epoxy coating, 2 part	system, white	e (material	#52)						
Spray 1st coat									
Slow	650	325	255.10	3.95	.96	78.49	15.84	15.88	115.12
Medium	750	313	223.20	4.37	1.24	71.31	19.24	11.54	107.70
Fast	850	300	191.30	4.69	1.68	63.77	21.74	6.43	98.31
Spray 2nd or addition	nal coats								
Slow	750	350	255.10	3.43	.81	72.89	14.66	14.69	106.48
Medium	850	338	223.20	3.85	1.13	66.04	17.75	10.65	99.42
Fast	950	325	191.30	4.20	1.47	58.86	20.01	5.92	90.46

For field painting at heights above 8 feet, use the High Time Difficulty Factors on page 139. Heavy structural steel has from 100 to 150 square feet of surface area per ton. Extra heavy structural steel has from 50 to 100 square feet of surface area per ton. *Rule of thumb*: When coatings are applied by brush, a journeyman painter will apply a first coat on 6 to 7 tons per 8 hour day. When coatings are applied by spray, figure output at 0.2 hours per ton and material use at about 0.2 gallons per ton. Use Figure 23 on pages 391 to 399 to convert structural steel linear feet or tonnage to surface area. Note: A two coat system, prime and finish, using oil base material is recommended for any metal surface. Using water base material may cause oxidation, corrosion and rust. One coat of oil base paint on metal surfaces may result in cracking, peeling or chipping without the proper prime coat application. If off white or another light-color finish paint is specified, make sure the prime coat is also a light color, or more than one finish coat will be necessary. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labar	Matarial	Matarial	Lobor	Labor	Matarial	Overbood	Drofit	Total
	Labor SF per	Material coverage	Material cost per	Labor cost per	Labor burden	cost per	Overhead per	Profit per	Total price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Structural steel, lig	ght, brush	applicat	ion						
Metal primer, rust inhib	oitor, clean m	etal (mate	rial #35)						
Brush prime coat									
Slow	60	425	75.10	42.83	10.30	17.67	13.45	13.48	97.73
Medium	80	413	65.70	40.94	11.82	15.91	17.17	10.30	96.14
Fast	100	400	56.30	39.90	14.08	14.08	21.10	6.24	95.40
Metal primer, rust inhib Brush prime coat	oitor, rusty mo	etal (mater	ial #36)						
Slow	60	400	95.10	42.83	10.30	23.78	14.61	14.64	106.16
Medium	80	388	83.20	40.94	11.82	21.44	18.55	11.13	103.88
Fast	100	375	71.30	39.90	14.08	19.01	22.63	6.69	102.31
Industrial enamel, oil b Brush 1st or addition		s							
Slow	80	425	179.60	32.13	7.71	42.26	15.60	15.63	113.33
Medium	100	413	157.20	32.75	9.46	38.06	20.07	12.04	112.38
Fast	120	400	134.70	33.25	11.72	33.68	24.39	7.21	110.25
Industrial enamel, oil b Brush 1st or addition		•	OSHA) col	ors (mater	rial #57)				
Slow	80	475	202.00	32.13	7.71	42.53	15.65	15.68	113.70
Medium	100	463	176.70	32.75	9.46	38.16	20.09	12.06	112.52
Fast	120	450	151.50	33.25	11.72	33.67	24.38	7.21	110.23
Epoxy coating, 2 part s Brush 1st coat	system, clear	(material	#51)						
Slow	60	425	263.80	42.83	10.30	62.07	21.88	21.93	159.01
Medium	80	413	230.80	40.94	11.82	55.88	27.16	16.30	152.10
Fast	100	400	197.90	39.90	14.08	49.48	32.07	9.49	145.02
Brush 2nd or addition	nal coats								
Slow	80	450	263.80	32.13	7.71	58.62	18.71	18.75	135.92
Medium	100	438	230.80	32.75	9.46	52.69	23.73	14.24	132.87
Fast	120	425	197.90	33.25	11.72	46.56	28.38	8.40	128.31

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Epoxy coating, 2 part	t system, white	e (material	#52)						
Brush 1st coat									
Slow	60	425	255.10	42.83	10.30	60.02	21.49	21.54	156.18
Medium	80	413	223.20	40.94	11.82	54.04	26.70	16.02	149.52
Fast	100	400	191.30	39.90	14.08	47.83	31.56	9.34	142.71
Brush 2nd or addition	onal coats								
Slow	80	450	255.10	32.13	7.71	56.69	18.34	18.38	133.25
Medium	100	438	223.20	32.75	9.46	50.96	23.29	13.98	130.44
Fast	120	425	191.30	33.25	11.72	45.01	27.90	8.25	126.13

For field painting at heights above 8 feet, use the High Time Difficulty Factors on page 139. Light structural steel has from 300 to 500 square feet of surface per ton. As a comparison, when coatings are applied by brush, a journeyman painter will apply a first coat on from 2 to 3 tons per 8 hour day. A second and subsequent coats can be applied on 3 to 4 tons per day. Use Figure 23 on pages 391 to 399 to convert structural steel linear feet or tonnage to surface area. Note: A two coat system, prime and finish, using oil base material is recommended for any metal surface. Using water base material may cause oxidation, corrosion and rust. One coat of oil base paint on metal surfaces may result in cracking, peeling or chipping without the proper prime coat application. If off white or another light colored finish paint is specified, make sure the prime coat is also a light color, or more than one finish coat will be necessary. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

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	Labor SF per	Material coverage	Material cost per	Labor cost per	Labor burden	Material cost per	Overhead per	Profit per	Total price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Structural steel, li	ght, roll ap	plication	า						
Metal primer, rust inh	ibitor, clean m	etal (mate	rial #35)						
Roll and brush prim	e coat								
Slow	125	390	75.10	20.56	4.94	19.26	8.50	8.52	61.78
Medium	150	378	65.70	21.83	6.32	17.38	11.38	6.83	63.74
Fast	175	365	56.30	22.80	8.02	15.42	14.34	4.24	64.82
Metal primer, rust inh Roll and brush prim		etal (mater	ial #36)						
Slow	125	380	95.10	20.56	4.94	25.03	9.60	9.62	69.75
Medium	150	368	83.20	21.83	6.32	22.61	12.69	7.61	71.06
Fast	175	355	71.30	22.80	8.02	20.08	15.79	4.67	71.36
Industrial enamel, oil Roll and brush 1st o			olors (mate	erial #56)					
Slow	175	390	179.60	14.69	3.51	46.05	12.21	12.24	88.70
Medium	200	378	157.20	16.38	4.73	41.59	15.68	9.41	87.79
Fast	225	365	134.70	17.73	6.24	36.90	18.88	5.58	85.33
Industrial enamel, oil Roll and brush 1st o		•	OSHA) col	ors (mater	ial #57)				
Slow	175	440	202.00	14.69	3.51	45.91	12.18	12.21	88.50
Medium	200	428	176.70	16.38	4.73	41.29	15.60	9.36	87.36
Fast	225	415	151.50	17.73	6.24	36.51	18.76	5.55	84.79
Epoxy coating, 2 part Roll and brush 1st of	•	(material	#51)						
Slow	125	400	263.80	20.56	4.94	65.95	17.37	17.41	126.23
Medium	150	388	230.80	21.83	6.32	59.48	21.91	13.14	122.68
Fast	175	375	197.90	22.80	8.02	52.77	25.92	7.67	117.18
Roll and brush 2nd	or additional o	coats							
Slow	175	425	263.80	14.69	3.51	62.07	15.26	15.29	110.82
Medium	200	413	230.80	16.38	4.73	55.88	19.25	11.55	107.79
Fast	225	400	197.90	17.73	6.24	49.48	22.78	6.74	102.97

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Epoxy coating, 2 part	-	e (material	#52)						
Slow	125	400	255.10	20.56	4.94	63.78	16.96	17.00	123.24
Medium	150	388	223.20	21.83	6.32	57.53	21.42	12.85	119.95
Fast	175	375	191.30	22.80	8.02	51.01	25.38	7.51	114.72
Roll and brush 2nd	or additional	coats							
Slow	175	425	255.10	14.69	3.51	60.02	14.87	14.90	107.99
Medium	200	413	223.20	16.38	4.73	54.04	18.79	11.27	105.21
Fast	225	400	191.30	17.73	6.24	47.83	22.26	6.59	100.65

For field painting at heights above 8 feet, use the High Time Difficulty Factors on page 139. Light structural steel has from 300 to 500 square feet of surface per ton. As a comparison, when coatings are applied by brush, a journeyman painter will apply a first coat on from 2 to 3 tons per 8 hour day. A second and subsequent coats can be applied on 3 to 4 tons per day. Use Figure 23 on pages 391 to 399 to convert structural steel linear feet or tonnage to surface area. Note: A two coat system, prime and finish, using oil base material is recommended for any metal surface. Using water base material may cause oxidation, corrosion and rust. One coat of oil base paint on metal surfaces may result in cracking, peeling or chipping without the proper prime coat application. If off white or another light colored finish paint is specified, make sure the prime coat is also a light color, or more than one finish coat will be necessary. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor	Motorial	Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Structural steel, lig	ght, spray	applicat	ion						
Metal primer, rust inhib	oitor, clean m	etal (mate	rial #35)						
Spray prime coat									
Slow	400	325	75.10	6.43	1.54	23.11	5.91	5.92	42.91
Medium	500	313	65.70	6.55	1.89	20.99	7.36	4.41	41.20
Fast	600	300	56.30	6.65	2.36	18.77	8.61	2.55	38.94
Metal primer, rust inhit Spray prime coat	oitor, rusty m	etal (mater	ial #36)						
Slow	400	300	95.10	6.43	1.54	31.70	7.54	7.55	54.76
Medium	500	288	83.20	6.55	1.89	28.89	9.33	5.60	52.26
Fast	600	275	71.30	6.65	2.36	25.93	10.83	3.20	48.97
Industrial enamel, oil b Spray 1st or addition		S	olors (mate						
Slow	500	325	179.60	5.14	1.23	55.26	11.71	11.73	85.07
Medium	600	313	157.20	5.46	1.59	50.22	14.32	8.59	80.18
Fast	700	300	134.70	5.70	2.02	44.90	16.31	4.82	73.75
Industrial enamel, oil b Spray 1st or addition		•	OSHA) col	ors (mater	ial #57)				
Slow	500	365	202.00	5.14	1.23	55.34	11.72	11.75	85.18
Medium	600	350	176.70	5.46	1.59	50.49	14.38	8.63	80.55
Fast	700	335	151.50	5.70	2.02	45.22	16.41	4.85	74.20
Epoxy coating, 2 part s Spray 1st coat	system, clear	(material	#51)						
Slow	400	325	263.80	6.43	1.54	81.17	16.94	16.97	123.05
Medium	500	313	230.80	6.55	1.89	73.74	20.55	12.33	115.06
Fast	600	300	197.90	6.65	2.36	65.97	23.24	6.87	105.09
Spray 2nd or addition	nal coats								
Slow	500	350	263.80	5.14	1.23	75.37	15.53	15.56	112.83
Medium	600	338	230.80	5.46	1.59	68.28	18.83	11.30	105.46
Fast	700	325	197.90	5.70	2.02	60.89	21.27	6.29	96.17

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Epoxy coating, 2 part s	system, white	e (material	#52)						
Slow	400	325	255.10	6.43	1.54	78.49	16.43	16.46	119.35
Medium	500	313	223.20	6.55	1.89	71.31	19.94	11.96	111.65
Fast	600	300	191.30	6.65	2.36	63.77	22.56	6.67	102.01
Spray 2nd or additio	nal coats								
Slow	500	350	255.10	5.14	1.23	72.89	15.06	15.09	109.41
Medium	600	338	223.20	5.46	1.59	66.04	18.27	10.96	102.32
Fast	700	325	191.30	5.70	2.02	58.86	20.64	6.10	93.32

For field painting at heights above 8 feet, use the High Time Difficulty Factors on page 139. Light structural steel has from 300 to 500 square feet of surface per ton. The *rule of thumb* for labor output and material usage for spray application on light structural steel is shown in the table on the next page. Use Figure 23 on pages 391 to 399 to convert structural steel linear feet or tonnage to surface area. Note: A two coat system, prime and finish, using oil base material is recommended for any metal surface. Using water base material may cause oxidation, corrosion and rust. One coat of oil base paint on metal surfaces may result in cracking, peeling or chipping without the proper prime coat application. If off white or another light-color finish paint is specified, make sure the prime coat is also a light color, or more than one finish coat will be necessary. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	manhours	gallons	cost per	cost per	burden	cost per	per	per	price per
	per ton	per ton	gallon	ton	per ton	ton	ton	ton	ton
Structural steel, li	ght, coating	rule o	f thumb	, spray,	per ton				
Metal primer, rust inhi	bitor, clean me	etal (mate	rial #35)						
Spray prime coat									
Slow	1.8	1.0	75.10	46.26	11.11	75.10	25.17	25.22	182.86
Medium	1.6	1.1	65.70	52.40	15.14	72.27	34.95	20.97	195.73
Fast	1.4	1.2	56.30	55.86	19.71	67.56	44.37	13.13	200.63
Metal primer, rust inhi	bitor, rusty me	tal (mater	ial #36)						
Spray prime coat									
Slow	1.8	1.0	95.10	46.26	11.11	95.10	28.97	29.03	210.47
Medium	1.6	1.1	83.20	52.40	15.14	91.52	39.77	23.86	222.69
Fast	1.4	1.2	71.30	55.86	19.71	85.56	49.95	14.78	225.86
Industrial enamel, oil	base, high glos	ss, light co	olors (mate	erial #56)					
Spray 1st finish coa	t								
Slow	1.5	0.9	179.60	38.55	9.26	161.64	39.79	39.88	289.12
Medium	1.3	1.0	157.20	42.58	12.29	157.20	53.02	31.81	296.90
Fast	1.1	1.1	134.70	43.89	15.49	148.17	64.34	19.03	290.92
Spray 2nd or addition	onal finish coat	s							
Slow	1.1	8.0	179.60	28.27	6.79	143.68	33.96	34.03	246.73
Medium	1.0	0.9	157.20	32.75	9.46	141.48	45.92	27.55	257.16
Fast	0.9	1.0	134.70	35.91	12.67	134.70	56.82	16.81	256.91
Industrial enamel, oil	base, high glos	ss, dark (0	DSHA) col	ors (mater	rial #57)				
Spray 1st finish coa	t								
Slow	1.5	0.9	202.00	38.55	9.26	181.80	43.62	43.72	316.95
Medium	1.3	1.0	176.70	42.58	12.29	176.70	57.90	34.74	324.21
Fast	1.1	1.1	151.50	43.89	15.49	166.65	70.07	20.73	316.83
Spray 2nd or addition	onal finish coat	s							
Slow	1.1	8.0	202.00	28.27	6.79	161.60	37.36	37.44	271.46
Medium	1.0	0.9	176.70	32.75	9.46	159.03	50.31	30.19	281.74
Fast	0.9	1.0	151.50	35.91	12.67	151.50	62.03	18.35	280.46

For field painting at heights above 8 feet, use the High Time Difficulty Factors on page 139. Note: A two coat system, prime and finish, using oil base material is recommended for any metal surface. Using water base material may cause oxidation, corrosion and rust. One coat of oil base paint on metal surfaces may result in cracking, peeling or chipping without the proper prime coat application. If off white or another light colored finish paint is specified, make sure the prime coat is also a light color, or more than one finish coat will be necessary. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Structural steel, m	edium, br	ush app	lication						
Metal primer, rust inhil	•								
Brush prime coat		•	•						
Slow	80	425	75.10	32.13	7.71	17.67	10.93	10.95	79.39
Medium	100	413	65.70	32.75	9.46	15.91	14.53	8.72	81.37
Fast	120	400	56.30	33.25	11.72	14.08	18.31	5.42	82.78
Metal primer, rust inhil Brush prime coat	oitor, rusty m	etal (mater	rial #36)						
Slow	80	400	95.10	32.13	7.71	23.78	12.09	12.11	87.82
Medium	100	388	83.20	32.75	9.46	21.44	15.91	9.55	89.11
Fast	120	375	71.30	33.25	11.72	19.01	19.84	5.87	89.69
Industrial enamel, oil b Brush 1st or additior			olors (mate	erial #56)					
Slow	100	425	179.60	25.70	6.17	42.26	14.08	14.11	102.32
Medium	125	413	157.20	26.20	7.57	38.06	17.96	10.77	100.56
Fast	150	400	134.70	26.60	9.40	33.68	21.60	6.39	97.67
Industrial enamel, oil b Brush 1st or additior		•	OSHA) col	ors (mate	rial #57)				
Slow	100	475	202.00	25.70	6.17	42.53	14.14	14.17	102.71
Medium	125	463	176.70	26.20	7.57	38.16	17.98	10.79	100.70
Fast	150	450	151.50	26.60	9.40	33.67	21.59	6.39	97.65
Epoxy coating, 2 part s Brush 1st coat	system, clear	(material	#51)						
Slow	80	425	263.80	32.13	7.71	62.07	19.36	19.40	140.67
Medium	100	413	230.80	32.75	9.46	55.88	24.52	14.71	137.32
Fast	120	400	197.90	33.25	11.72	49.48	29.29	8.66	132.40
Brush 2nd or additio	nal coats								
Slow	100	450	263.80	25.70	6.17	58.62	17.19	17.23	124.91
Medium	125	438	230.80	26.20	7.57	52.69	21.62	12.97	121.05
Fast	150	425	197.90	26.60	9.40	46.56	25.59	7.57	115.72

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Epoxy coating, 2 part s	system, white	e (material	#52)						
Slow	80	425	255.10	32.13	7.71	60.02	18.97	19.01	137.84
Medium	100	413	223.20	32.75	9.46	54.04	24.06	14.44	134.75
Fast	120	400	191.30	33.25	11.72	47.83	28.77	8.51	130.08
Brush 2nd or addition	nal coats								
Slow	100	450	255.10	25.70	6.17	56.69	16.83	16.86	122.25
Medium	125	438	223.20	26.20	7.57	50.96	21.18	12.71	118.62
Fast	150	425	191.30	26.60	9.40	45.01	25.11	7.43	113.55

For field painting at heights above 8 feet, use the High Time Difficulty Factors on page 139. Medium structural steel has from 150 to 300 square feet of surface per ton. As a comparison, when coatings are applied by brush, a journeyman painter will apply a first coat on 4 to 5 tons per 8 hour day. A second and subsequent coat can be applied on 5 to 6 tons per day. When coatings are applied by spray, figure output at 0.6 hours per ton and material use at about 0.6 gallons per ton. Use Figure 23 on pages 391 to 399 to convert structural steel linear feet or tonnage to surface area. Note: A two coat system, prime and finish, using oil base material is recommended for any metal surface. Using water base material may cause oxidation, corrosion and rust. One coat of oil base paint on metal surfaces may result in cracking, peeling or chipping without the proper prime coat application. If off white or another light colored finish paint is specified, make sure the prime coat is also a light color, or more than one finish coat will be necessary. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Structural steel, n	nedium, ro	l and br	ush app	lication					
Metal primer, rust inhi	•								
Roll and brush prim		•	,						
Slow	200	390	75.10	12.85	3.09	19.26	6.69	6.70	48.59
Medium	225	378	65.70	14.56	4.18	17.38	9.04	5.42	50.58
Fast	250	365	56.30	15.96	5.63	15.42	11.47	3.39	51.87
Metal primer, rust inhi Roll and brush prim	•	etal (mater	rial #36)						
Slow	200	380	95.10	12.85	3.09	25.03	7.78	7.80	56.55
Medium	200	368	83.20	14.56	4.18	22.61	10.35	6.21	57.91
Fast	250	355	71.30	15.96	5.63	20.08	12.92	3.82	58.41
Габі	250	300	71.30	15.90	5.05	20.06	12.92	3.02	30.41
Industrial enamel, oil Roll and brush 1st o		_	olors (mate	erial #56)					
Slow	225	390	179.60	11.42	2.73	46.05	11.44	11.46	83.10
Medium	250	378	157.20	13.10	3.78	41.59	14.62	8.77	81.86
Fast	275	365	134.70	14.51	5.14	36.90	17.52	5.18	79.25
Industrial enamel, oil Roll and brush 1st o	or additional fi	nish coats	•	•	,				
Slow	225	440	202.00	11.42	2.73	45.91	11.41	11.44	82.91
Medium	250	428	176.70	13.10	3.78	41.29	14.55	8.73	81.45
Fast	275	415	151.50	14.51	5.14	36.51	17.40	5.15	78.71
Epoxy coating, 2 part Roll and brush 1st o	•	(material	#51)						
Slow	200	400	263.80	12.85	3.09	65.95	15.56	15.59	113.04
Medium	225	388	230.80	14.56	4.18	59.48	19.56	11.74	109.52
Fast	250	375	197.90	15.96	5.63	52.77	23.05	6.82	104.23
Roll and brush 2nd	or additional of	coats							
Slow	225	425	263.80	11.42	2.73	62.07	14.48	14.51	105.21
Medium	250	413	230.80	13.10	3.78	55.88	18.19	10.92	101.87
Fast	275	400	197.90	14.51	5.14	49.48	21.42	6.34	96.89

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Epoxy coating, 2 part sy Roll and brush 1st co		e (material	#52)						
Slow	200	400	255.10	12.85	3.09	63.78	15.14	15.18	110.04
Medium	225	388	223.20	14.56	4.18	57.53	19.08	11.45	106.80
Fast	250	375	191.30	15.96	5.63	51.01	22.51	6.66	101.77
Roll and brush 2nd o	r additional	coats							
Slow	225	425	255.10	11.42	2.73	60.02	14.09	14.12	102.38
Medium	250	413	223.20	13.10	3.78	54.04	17.73	10.64	99.29
Fast	275	400	191.30	14.51	5.14	47.83	20.91	6.19	94.58

For field painting at heights above 8 feet, use the High Time Difficulty Factors on page 139. Medium structural steel has from 150 to 300 square feet of surface per ton. As a comparison, when coatings are applied by brush, a journeyman painter will apply a first coat on 4 to 5 tons per 8 hour day. A second and subsequent coat can be applied on 5 to 6 tons per day. When coatings are applied by spray, figure output at 0.6 hours per ton and material use at about 0.6 gallons per ton. Use Figure 23 on pages 391 to 399 to convert structural steel linear feet or tonnage to surface area. Note: A two coat system, prime and finish, using oil base material is recommended for any metal surface. Using water base material may cause oxidation, corrosion and rust. One coat of oil base paint on metal surfaces may result in cracking, peeling or chipping without the proper prime coat application. If off white or another light colored finish paint is specified, make sure the prime coat is also a light color, or more than one finish coat will be necessary. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Structural steel, m	edium, sp	ray appl	ication						
Metal primer, rust inhib	_								
Spray prime coat		•							
Slow	500	325	75.10	5.14	1.23	23.11	5.60	5.61	40.69
Medium	600	313	65.70	5.46	1.59	20.99	7.01	4.20	39.25
Fast	700	300	56.30	5.70	2.02	18.77	8.21	2.43	37.13
Metal primer, rust inhil Spray prime coat	bitor, rusty m	etal (mater	rial #36)						
Slow	500	300	95.10	5.14	1.23	31.70	7.23	7.25	52.55
Medium	600	288	83.20	5.46	1.59	28.89	8.98	5.39	50.31
Fast	700	275	71.30	5.70	2.02	25.93	10.43	3.08	47.16
Industrial enamel, oil b Spray 1st or addition		_	olors (mate	erial #56)					
Slow	600	325	179.60	4.28	1.04	55.26	11.51	11.53	83.62
Medium	700	313	157.20	4.68	1.36	50.22	14.06	8.44	78.76
Fast	800	300	134.70	4.99	1.76	44.90	16.01	4.74	72.40
Industrial enamel, oil b Spray 1st or additior		•	OSHA) col	ors (mate	rial #57)				
Slow	600	365	202.00	4.28	1.04	55.34	11.52	11.55	83.73
Medium	700	350	176.70	4.68	1.36	50.49	14.13	8.48	79.14
Fast	800	335	151.50	4.99	1.76	45.22	16.11	4.77	72.85
Epoxy coating, 2 part s	system, clear	r (material	#51)						
Slow	500	325	263.80	5.14	1.23	81.17	16.63	16.67	120.84
Medium	600	313	230.80	5.46	1.59	73.74	20.20	12.12	113.11
Fast	700	300	197.90	5.70	2.02	65.97	22.84	6.76	103.29
Spray 2nd or additio	nal coats								
Slow	600	350	263.80	4.28	1.04	75.37	15.33	15.36	111.38
Medium	700	338	230.80	4.68	1.36	68.28	18.58	11.15	104.05
Fast	800	325	197.90	4.99	1.76	60.89	20.97	6.20	94.81

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Epoxy coating, 2 part s	system, white	e (material	#52)						
Spray 1st coat	500	205	055.40	E 11	4.00	70.40	10.10	16.16	11711
Slow	500	325	255.10	5.14	1.23	78.49	16.12	16.16	117.14
Medium	600	313	223.20	5.46	1.59	71.31	19.59	11.75	109.70
Fast	700	300	191.30	5.70	2.02	63.77	22.16	6.55	100.20
Spray 2nd or addition	nal coats								
Slow	600	350	255.10	4.28	1.04	72.89	14.86	14.89	107.96
Medium	700	338	223.20	4.68	1.36	66.04	18.02	10.81	100.91
Fast	800	325	191.30	4.99	1.76	58.86	20.34	6.02	91.97

For field painting at heights above 8 feet, use the High Time Difficulty Factors on page 139. Medium structural steel has from 150 to 300 square feet of surface per ton. As a comparison, when coatings are applied by brush, a journeyman painter will apply a first coat on 4 to 5 tons per 8 hour day. A second and subsequent coat can be applied on 5 to 6 tons per day. When coatings are applied by spray, figure output at 0.6 hours per ton and material use at about 0.6 gallons per ton. Use Figure 23 on pages 391 to 399 to convert structural steel linear feet or tonnage to surface area. Note: A two coat system, prime and finish, using oil base material is recommended for any metal surface. Using water base material may cause oxidation, corrosion and rust. One coat of oil base paint on metal surfaces may result in cracking, peeling or chipping without the proper prime coat application. If off white or another light colored finish paint is specified, make sure the prime coat is also a light color, or more than one finish coat will be necessary. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

Sec desigi		Square surface a foot of l	rea per	Square for surface per to	area		tion nation	Square surface a foot of	rea per	Square for surface per to	area
		Minus one flange side	All	Minus one flange side	All around		I	Minus one flange side	All around	Minus one flange side	All around
W 30	x 99	7.56	8.43	152.7	170.3	W 14	x 95 x 87	5.99 5.96	7.20 7.17	126.1 137.0	151.6 164.8
W 27	x 94 x 84	6.99 6.99	7.81 7.79	148.7 166.4	166.2 185.5		x 84	5.36	6.36	127.6	151.4
W 24	x 100 x 94 x 84	7.00 6.29 6.27	8.00 7.04 7.02	140.0 133.8 149.3	160.0 149.8 167.1		x 78 x 74 x 68 x 61	5.33 4.92 4.83 4.81	6.33 5.77 5.67 5.65	136.7 133.0 142.1 157.7	162.3 155.9 166.8 185.2
	x 76 x 68 x 61 x 55	6.23 6.21 5.71 5.67	6.98 6.96 6.29 6.25	163.9 182.6 187.2 206.2	183.7 204.7 206.2 227.2		x 53 x 48 x 43	4.33 4.29 4.27	5.00 4.96 4.94	163.4 178.8 198.6	188.7 206.7 229.8
W 21	x 96 x 82 x 73	5.77 5.73 5.60	6.52 6.48 6.29	120.2 139.8 153.4	135.8 158.0 172.3		x 38 x 34 x 30 x 26	4.04 4.02 4.00 3.56	4.60 4.58 4.56 3.98	212.6 236.5 266.7 273.8	242.1 269.4 304.0 306.2
	x 68 x 62 x 55	5.58 5.56 5.52	6.57 6.25 6.21	164.1 179.4 200.7	184.4 201.6 225.8	W 10	x 22	3.54	3.96	321.8	360.0
	x 49 x 44	5.10 5.08	5.65 5.63	208.2 230.9	230.6 255.9	W 12	x 99 x 92 x 85	5.19 5.14 5.12	6.21 6.15 6.13	104.8 111.7 120.5	125.4 133.7 144.2
W 18	x 85 x 77	5.96 5.28 5.22	6.94 6.02 5.95	124.2 124.2 135.6	144.6 141.6 154.5		x 79 x 72 x 65	5.09 5.04 5.02	6.10 6.04 6.02	128.9 140.0 154.5	154.4 167.8 185.2
	x 70 x 64 x 60 x 55	5.19 5.17 4.92 4.90	5.92 5.90 5.54 5.52	148.3 161.6 164.0 178.1	169.1 184.4 184.7 200.7		x 58 x 53 x 50	4.54 4.50 4.07	5.38 5.33 4.75	156.6 169.8 162.8	185.5 201.1 190.0
	x 50 x 45 x 40	4.88 4.85 4.48	5.50 5.48 4.98	195.2 215.6 224.0	220.0 243.6 249.0		x 45 x 40 x 36	4.00 4.00 3.70	4.67 4.67 4.25	177.8 200.0 205.6	207.6 233.5 236.1
	x 35	4.46	4.96	254.9	283.4		x 31 x 27	3.65 3.63	4.19 4.17	235.5 268.9	270.3 308.9
W 16	x 88 x 78 x 71	5.60 5.57 4.88 4.82	6.56 6.53 5.60 5.53	116.7 126.6 125.1 135.8	136.7 148.4 143.6 155.8		x 22 x 19 x 16.5 x 14	3.04 3.02 5 3.00 2.98	3.38 3.35 3.33 3.31	276.4 317.9 363.6 425.7	307.3 352.6 403.6 472.9
	x 64 x 58	4.79 4.77	5.50 5.48	149.7 164.5	171.9 189.0						
	x 50 x 45 x 40	4.51 4.45 4.42	5.10 5.03 5.00	180.4 197.8 221.0	204.0 223.6 250.0	W 10	x 100 x 89 x 77	4.38 4.33	5.31 5.23 5.19	89.0 98.4 112.5	106.2 117.5 134.8
	x 36 x 31 x 26	4.40 4.02 3.98	4.98 4.48 4.44	244.4 259.4 306.2	276.7 289.0 341.5		x 72 x 66 x 60	4.28 4.26 4.24	5.13 5.10 5.08	118.9 129.1 141.3	142.5 154.5 169.3

Figure 23
Structural steel conversion table

	tion nation	Square surface a foot of l	rea per	Square for surface per to	area		ction Ination	Square surface a foot of l	rea per	Square for surface per to	area
		Minus one	All	Minus one	All			Minus one	All	Minus one	All
		flange side	around	flange side	around			flange side	around	flange side	around
W 10	x 54 x 49 x 45 x 39 x 33	4.19 4.17 3.69 3.67 3.63	5.02 5.00 4.35 4.33 4.29	155.2 170.2 164.0 188.2 220.0	185.9 204.0 193.3 222.1 260.0	S-20	x 95 x 85 x 75 x 65.4	5.15 5.08 4.93 4.90	5.75 5.67 5.46 5.42	108.4 119.5 131.5 149.8	121.1 133.4 145.6 165.7
	x 29 x 25 x 21	3.15 3.13 3.08	3.63 3.60 3.56	217.2 250.4 293.3	250.3 288.0 339.0	S-18	x 70 x 54.7	4.56 4.50	5.08 5.00	130.3 164.5	145.1 182.8
	x 19 x 17 x 15 x 11.5	2.71 2.69 2.67 2.65	3.04 3.02 3.00 2.98	285.3 316.5 356.0 460.9	320.0 355.3 400.0 518.3	S-15	x 50 x 42.9	3.91 3.88	4.38 4.33	156.4 180.9	175.2 201.9
W 8	x 67 x 58 x 48	3.56 3.52 3.45	4.25 4.21 4.13	106.3 121.4 143.8	126.9 145.2 172.1	S-12	x 50 x 40.8 x 35 x 31.8	3.38 3.31 3.28 3.25	3.83 3.75 3.71 3.67	135.2 162.3 187.4 204.4	153.2 183.8 212.0 230.8
	x 40 x 35 x 31 x 28	3.41 3.35 3.33 2.96	4.08 4.02 4.00 3.50	170.5 191.4 214.8 211.4	204.0 229.7 258.1 250.0	S-10	x 35 x 25.4	2.92 2.82	3.33 3.21	166.9 222.0	190.2 252.8
	x 24 x 20 x 17	2.94 2.67 2.65	3.48 3.10 3.08	245.0 267.0 311.8	290.0 310.0 362.4	S-8	x 23 x 18.4	2.36 2.33	2.71 2.67	205.2 253.3	235.7 290.2
	x 15 x 13 x 10	2.35 2.33 2.31	2.69 2.67 2.65	313.3 358.5 462.0	358.7 410.8 530.0	S-7	x 20 x 15.3	2.14 2.07	2.46 2.38	214.0 270.6	246.0 311.1
W 6	x 25 x 20 x 15.5	2.59 2.54 2.50	3.10 3.04 3.00	207.2 254.0 322.6	248.0 304.0 387.1	S-6	x 17.29 x 12.5		2.21 2.13	221.4 294.4	256.2 340.8
	x 16 x 12 x 8.5	2.04 2.00 1.98	2.38 2.33 2.31	255.0 333.3 465.9	297.5 388.3 543.5	S-5	x 14.79 x 10	5 1.65 1.58	1.92 1.83	223.7 316.0	260.3 366.0
W 5	x 18.5 x 16	2.10 2.08	2.52 2.50	227.0 260.0	272.4 312.5	S-4	x 9.5 x 7.7	1.35 1.32	1.58 1.54	284.2 342.9	332.6 400.0
W 4	x 13	1.69	2.02	260.0	310.8	S-3	x 7.5 x 5.7	1.13 1.09	1.33 1.29	301.3 382.5	354.7 452.6
S-24	x 90 x 79.9	5.78 5.75	6.38 6.33	128.4 143.9	141.8 158.4	Misce M-5	ellaneou x 18.9	s shape 2.08	2.50	220.1	264.6

Figure 23 (cont'd)
Structural steel conversion table

	ction nation	Square f surface a foot of I	rea per	Square for surface a per to	area		tion nation	Square f surface a foot of I	rea per	Square for surface per to	area
		linus one ange side	All around	Minus one flange side	All around			Minus one flange side	All around	Minus one flange side	All around
C-15	x 50	3.44	3.75	137.6	150.0	MC-12	x 50	3.03	3.38	121.2	135.2
	x 40	3.38	3.67	169.0	183.5		x 45	3.00	3.33	133.3	148.0
	x 33.9	3.34	3.63	197.1	214.2		x 40	2.97	3.29	148.5	164.5
C-12	x 30	2.78	3.04	185.3	202.7		x 35	2.94	3.25	168.0	185.7
	x 25	2.75	3.00	220.0	240.0		x 37	2.91	3.21	157.3	173.5
	x 20.7	2.75	3.00	265.7	289.9		x 32.9		3.17	175.1	192.7
C-10	x 30	2.42	2.67	161.3	178.0		x 30.9	2.88	3.17	186.4	205.2
	x 25	2.39	2.63	191.2	210.4						
	x 20	2.35	2.58	235.0	258.0			0.70	0.40	1010	450.0
	x 15.3	2.32	2.54	305.3	334.2	MC-10	x 41.1	2.76	3.13	134.3	152.3
							x 33.6		3.04	160.7	181.0
C-9	x 20	2.16	2.38	216.0	238.0		x 28.5	2.67	3.00	187.4	210.5
	x 15	2.13	2.33	284.0	310.7		x 28.3	2.54	2.83	179.5	200.0
	x 13.4	2.09	2.29	311.9	341.8		x 25.3	2.54	2.83	200.8	223.7
C-8	v 10.75	1.06	0.17	200.1	001.5		x 24.9		2.79	201.6	224.1
C-0	x 18.75 x 13.75	1.96 1.93	2.17 2.13	209.1 280.7	231.5 309.8		x 21.9		2.83	232.0	258.4
	x 13.75	1.90	2.13	330.4	361.7		х 21.0	2.0 .	2.00	202.0	200
	X 11.5	1.00	2.00								
C-7	x 14.75	1.73	1.92	234.6	260.3	MC-9	x 25.4	2.38	2.67	187.4	210.2
	x 12.25	1.73	1.92	282.4	313.5		x 23.9	2.38	2.67	199.2	223.4
	x 9.8	1.70	1.88	346.9	383.7						
C-6	x 13	1.53	1.71	235.4	263.1			0.04	0.50	400.0	2122
	x 10.5	1.50	1.67	285.7	318.1	MC-8	x 22.8		2.50	193.9	219.3
	x 8.2	1.47	1.63	358.5	397.6		x 21.4		2.50	206.5	233.6
_							x 20	2.08	2.33	208.0	233.0
C-5	x 9	1.30	1.46	288.9	324.4		x 18.7	2.08	2.33	222.5	249.2
	x 6.7	1.27	1.42	379.1	423.9						
C-4	x 7.25	1.10	1.25	295.2	344.8	MC-7	x 22.7	2.07	2.38	182.4	209.7
	x 5.4	1.07	1.21	396.3	448.1	IVIO-7	x 19.1		2.33	213.6	244.0
							x 17.6		2.17	218.2	246.6
C-3	x 6	.91	1.04	303.3	346.7		X 17.0	1.92	2.17	210.2	240.0
	x 5	.88	1.00	352.0	400.0						
	x 4.1	.84	.96	409.8	468.3	MC-6	x 18	1.88	2.17	208.9	241.1
MC-18	8 x 58	4.06	4.42	140.0	152.4	, ,	x 15.3		2.17	245.8	283.7
	x 51.9	4.03	4.38	155.3	168.8		x 16.3		2.00	214.7	245.4
	x 45.8	4.00	4.33	176.7	189.1		x 15.1		2.00	231.8	264.9
	x 42.7	4.00	4.33	187.4	202.8		x 12	1.63	1.83	271.7	305.0
MC-13	3 x 50	3.26	3.63	130.4	145.2						
1410-10	x 40	3.20	3.54	160.0	177.0						
	x 35	3.20	3.54	182.9	202.3	MC-3	x 9	1.03	1.21	228.9	268.9
	x 31.8	3.17	3.50	199.4	220.1		x 7.1	1.00	1.17	281.7	329.6
								· -			

Figure 23 (cont'd)
Structural steel conversion table

Section ()		Surface area per foot of length	Surface area per ton	Sectio designat		Surface area per foot of length	Surface area
ST 18	x 97	5.06	104.3	ST 10.5	x 71	3.97	111.8
	x 91	5.04	110.8		x 63.5	3.95	124.4
	x 85	5.02	118.1		x 56	3.92	140.0
	x 80	5.00	125.0		x 48	3.27	136.3
	x 75	4.98	132.8		x 40	3.23	157.6
	x 67.5	4.95	147.0				
					x 36.5	3.15	172.6
					x 34	3.14	184.7
OT 10 F	v. 70	4.70	104.0		x 31	3.12	201.3
ST 16.5	x 76 x 70.5	4.72 4.70	124.2 133.3		x 27.5	3.10	225.5
	x 70.5 x 65	4.70	144.0		x 24.5	2.82	230.2
	x 59	4.65	157.6		x 22	2.81	255.5
ST 15	x 95	5.02	105.7	 ST 9	x 57	3.51	123.2
	x 86	4.99	116.0		x 52.5	3.49	133.0
	x 66	4.28	129.7		x 48	3.47	144.6
	x 62	4.27	137.7				
	x 58	4.25	146.6		x 42.5	3.00	141.2
	x 54	4.23	156.7		x 38.5	2.98	154.8
	x 49.5	4.21	170.1		x 35	2.96	169.1
					x 32	2.94	183.8
					x 30	2.78	185.3
ST 13.5	v 99 5	4.63	104.6		x 27.5	2.77	201.5
31 13.3	x 80.5	4.59	114.8		x 25		
	x 72.5	4.57	126.1			2.75	220.0 242.7
	x 57	3.95	138.6		x 22.5 x 20	2.73	
	x 51	3.93	154.1			2.49	249.0
	x 47	3.91	166.4		x 17.5	2.48	283.4
	x 42	3.89	185.2				
				ST 8	x 48	3.28	136.7
ST 12	x 80	4.41	110.3		x 44	3.26	148.2
	x 72.5	4.38	120.8		x 39	2.79	143.1
	x 65	4.36	134.1		x 35.5	2.77	156.1
	x 60	4.04	134.7		x 32	2.76	172.5
	x 55	4.02	146.2		x 29	2.73	188.3
	x 50	4.00	160.0				
	x 47	3.54	150.6		x 25	2.53	202.4
	x 42	3.51	167.1		x 22.5	2.52	224.0
	x 38	3.49	183.7		x 20	2.50	250.0
	x 34	3.47	204.1		x 18	2.49	276.7
					x 15.5	2.24	289.0
	x 30.5	3.15	206.6		X 13.5	2.24	209.0

Figure 23 (cont'd)
Structural steel conversion table

Sec design		Surface area per foot of length	Surface area per ton	Sec desigi	tion nation	Surface area per foot of length
ST 7	x 88	3.88	88.2	ST 6	x 20	2.33
01 /	x 83.5	3.86	92.5	310	x 20 x 18	2.33 2.11
	x 79	3.84	92.5 97.2		x 15.5	2.10
	x 75	3.83	102.1		x 13.5	2.08
	x 71	3.81	107.3		x 11	1.70
	x 68	3.69	108.5		x 9.5	1.68
	x 63.5	3.67	115.6		x 8.25	1.67
	x 59.5	3.65	122.7		x 7	1.65
	x 55.5	3.64	131.2			
	x 51.5	3.62	140.6	ST 5	x 56	2.68
	x 47.5	3.60	151.6		x 50	2.65
	x 43.5	3.58	164.6		x 44.5	2.62
	x 42	3.19	151.9		x 38.5	2.58
	x 39	3.17	162.6		x 36	2.57
	x 37	2.86	154.6		x 33	2.55
	x 34	2.85	167.6		x 30	2.53
	x 30.5	2.83	185.6		x 27	2.51
	x 26.5	2.51	189.4		x 24.5	2.50
	x 24	2.49	207.5		x 22.5	2.18
	x 21.5	2.47	229.8		x 19.5	2.16
	x 19	2.31	243.2		x 16.5	2.14
	x 17	2.29	269.4		x 14.5	1.82
	x 15	2.28	304.0		x 12.5	1.80
	x 13	2.00	307.7		x 10.5	1.78
	x 11	1.98	360.0		x 9.5	1.53
					x 8.5	1.51
					x 7.5	1.50
					x 5.75	1.48
6	x 95	3.31	69.7			
	x 80.5 x 66.5	3.24 3.18	80.5 97.8	OT 4	20.5	0.10
				ST 4	x 33.5	2.13
	x 60	3.15	105.6		x 29 x 24	2.10 2.06
	x 53	3.11	117.4			
	x 49.5	3.10	125.3		x 20	2.03
	x 46	3.08	133.9		x 17.5	2.01
	x 42.5	3.06	144.0		x 15.5	2.00
	x 39.5	3.05	154.4		x 14	1.76
	x 36	3.03	168.3		x 12	1.75
	x 32.5	3.01	185.2		x 10	1.56
	x 29	2.69	185.5		x 8.5	1.54
	x 26.5	2.67	201.5		x 7.5	1.35
	X 20.0					
	x 25	2.36	188.8		x 6.5	1.33

Figure 23 (cont'd)
Structural steel conversion table

Secti designa		Surface area per foot of length	Surface area	Section designates		Surface area per foot of length	Surface area
ST 3	x 12.5	1 55	249.0	ST 6	x 25	1.01	150.0
513	x 12.5 x 10	1.55 1.52	248.0 304.0	310	_	1.91	152.8
	x 7.75	1.50	387.1		x 20.4	1.88	184.3
	_				x 17.5	1.85	211.4
	x 8	1.19	297.5		x 15.9	1.83	230.2
	x 6 x 4.25	1.17 1.14	390.0 536.5				
	X 4.25	1.14	536.5				
				ST 5	x 17.5	1.66	189.7
ST 2.5	x 9.25	1.26	272.4		x 12.7	1.61	253.5
31 2.5	x 9.25 x 8	1.25	272.4 312.5				
	хо	1.25	312.5				
				ST 4	x 11.5	1.36	236.5
ST 2	0.5	1.02	313.8		x 9.2	1.33	289.1
31 2	x 6.5	1.02	313.0				
	_			ST 3.5	x 10	1.23	246.0
	1				x 7.65	1.19	311.0
Tees cı	ut from Ame	erican standard sh	apes				
ST 12	x 60	3.34	111.3				
	x 52.95	3.31	125.0	ST 3	x 8.625	1.09	252.8
	x 50	3.21	128.4		x 6.25	1.06	339.2
	x 45	3.19	141.8				
	x 39.95	3.17	158.7				
				ST 2.5	x 7.375	.96	260.3
				3. 2.0	x 5	.92	368.0
ST 10	x47.5	2.87	120.8			-	
	x 42.5	2.84	133.6				
	x 37.5	2.73	145.6				
	x 32.7	2.70	165.1	ST 2	x 4.75	.80	336.8
					x 3.85	.78	405.2
ST 9	x 35	2.54	145.1				
5	x 27.35	2.50	182.8				
ST 7.5	x 25	2.19	175.2	Miscella	aneous tee	(cut from M5 x 18	.9)
	x 21.45	2.17	202.3	MT 2.5	x 9.45	.83	175.7

Figure 23 (cont'd)
Structural steel conversion table

Secti designa			ırface area per foot of length	Surface area per ton	Secti designa			Surface area per foot of length	Surface area
L 8	x 8	x 1-1/8	2.67	93.8	L 3	x 3	x 1/2	1.00	212.8
	x 8	x 1	2.67	104.7		x 3	x 7/16	1.00	241.0
	x 8	x 1	2.67	118.7		x 3	x 3/8	1.00	277.8
	x 8	x 7/8	2.67	118.7		x 3	x 5/16	1.00	327.9
	x 8	x 3/4	2.67	137.3		x 3	x 1/4	1.00	408.2
	x 8	x 5/8	2.67	163.3		x 3	x 3/16	1.00	539.1
	x 8 x 8	x 9/16 x 1/2	2.67 2.67	180.4 202.3					
	хо	X 1/2	2.07	202.3					
					L 2-1/2	x 2-1/2	x 1/2	.83	215.6
. 6	x 6	x 1	2.00	107.0		x 2-1/2	x 3/8	.83	281.4
	x 6	x 7/8	2.00	120.8		x 2-1/2	x 5/16	.83	332.0
	x 6	x 3/4	2.00	139.4		x 2-1/2	x 1/4	.83	404.9
	x 6	x 5/8	2.00	165.3		x 2-1/2		.83	540.7
	x 6	x 9/16	2.00	182.6		X 2 1/2	х о, то	.00	0 10.7
	x 6	x 1/2	2.00	204.1					
	x 6	x 7/16	2.00	232.6	L 2	x 2	x 3/8	.67	285.1
	x 6	x 3/8	2.00	268.5		x 2	x 5/16	.67	341.8
	x 6	x 5/16	2.00	322.6		x 2	x 1/4	.67	420.1
						x 2	x 3/16	.67	549.2
5	x 5	x 7/8	1.67	122.8		x 2	x 1/8	.67	812.1
	x 5	x 3/4	1.67	141.5		χ	х 1,0	.0.	0.2
	x 5	x 5/8	1.67	167.0					
	x 5	x 1/2	1.67	206.2	L 1-3/4	x 1-3/4	x 1/4	.58	418.8
	x 5	x 7/16	1.67	233.6		x 1-3/4	x 3/16	.58	547.2
	x 5	x 3/8	1.67	271.5		x 1-3/4	x 1/8	.58	805.6
	x 5	x 5/16	1.67	324.3					
4	x 4	x 3/4	1.33	143.8	L 1-1/2	x 1-1/2		.50	427.4
т	x 4 x 4	x 5/4 x 5/8	1.33	169.4		x 1-1/2	x 3/16	.50	555.6
	x 4	x 1/2	1.33	207.8		x 1-1/2	x 5/32	.50	657.9
	x 4	x 7/16	1.33	235.4		x 1-1/2	x 1/8	.50	813.0
	x 4	x 3/8	1.33	271.4					
	x 4	x 5/16	1.33	324.4					
	x 4	x 1/4	1.33	403.0	L 1-1/4	x 1-1/4		.42	437.5
						x 1-1/4		.42	567.6
0.4/0	0/4/6	4 /C	4.4-	010.0		x 1-1/4	x 1/8	.42	831.7
3-1/2	x 3/1/2		1.17	210.8					
	x 3-1/2 x 3-1/2		1.17 1.17	238.8	1 4	v 1	v 1/4	20	440.0
				275.3	L 1	x 1	x 1/4	.33	443.0
	x 3-1/2		1.17	325.0		x 1	x 3/16		569.0
	x 3-1/2	x 1/4	1.17	403.4		x 1	x 1/8	.33	825.0

Figure 23 (cont'd)
Structural steel conversion table

			Surface area per ton	er ton designation			Surface area per foot of length	Surface area per ton	
L 9	x 4	x 1	2.17	106.4	L 5	x 3-1/2 x	3/4	1.42	143.4
	x 4	x 7/8	2.17	120.2		x 3-1/2 x	5/8	1.42	169.0
	x 4	x 3/4	2.17	138.7		x 3-1/2 x	(1/2	1.42	208.8
	x 4	x 5/8	2.17	165.0		x 3-1/2 x	7/16	1.42	236.7
	x 4	x 9/16	2.17	182.4		x 3-1/2 x	3/8	1.42	273.1
	x 4	x 1/2	2.17	203.8		x 3-1/2 x			326.4
						x 3-1/2 x	(1/4	1.42	405.7
8	x 6	x 1	2.33	105.4	1.5	0	. 1/0	1.00	007.0
	x 6	x 7/8	2.33	119.2	L 5		(1/2 (7/16	1.33 1.33	207.8 235.4
	x 6	x 3/4	2.33	137.9			(1.33	235.4 271.4
	x 6	x 5/8	2.33	163.5					
	x 6	x 9/16	2.33	181.3			5/16	1.33	324.4
	x 6	x 1/2	2.33	202.6		x 3 x	(1/4	1.33	403.0
	x 6	x 7/16	2.33	230.7	 L 4	x 3-1/2 x	, 5/8	1.25	170.1
_					<u>-</u> 7	x 3-1/2 x		1.25	210.1
8	x 4	x 1	2.00	107.0		x 3-1/2 x		1.25	235.8
	x 4	x 7/8	2.00	120.8		x 3-1/2 x		1.25	274.7
	x 4	x 3/4	2.00	139.4		x 3-1/2 x			324.7
	x 4	x 5/8	2.00	165.3		x 3-1/2 x		1.25	403.2
	x 4	x 9/16	2.00	182.6		X 0 1/2 X	1/-	1.25	+00.∠
	x 4	x 1/2	2.00	204.1	L 4	x 3 x	5/8	1.17	172.1
	x 4	x 7/16	2.00	232.6			(1/2	1.17	210.8
_		- /0	4.00	101.0		x 3 x	7/16	1.17	238.8
7	x 4	x 7/8	1.83	121.2		x 3 x	3/8	1.17	275.3
	x 4	x 3/4	1.83	139.7			(5/16		325.0
	x 4	x 5/8	1.83	165.6			(1/4	1.17	403.4
	x 4	x 9/16	1.83	183.0					
	x 4	x 1/2	1.83	204.5	L 3-1/2		(1/2	1.08	211.8
	x 4	x 7/16	1.83	231.6			7/16		237.4
	x 4	x 3/8	1.83	269.1		x 3 x	3/8	1.08	273.4
6	v 1	v 7/0	1.67	100.0		x 3 x	5/16	1.08	327.3
6	x 4 x 4	x 7/8 x 3/4	1.67 1.67	122.8 141.5		x 3 x	(1/4	1.08	400.0
	x 4 x 4	x 5/4 x 5/8	1.67	141.5 167.0					
					L 3-1/2	x 2-1/2 x		1.00	212.8
	x 4	x 9/16	1.67	184.5		x 2-1/2 x			241.0
	x 4	x 1/2	1.67	206.2		x 2-1/2 x	(3/8	1.00	277.8
	x 4	x 7/16	1.67	233.6		x 2-1/2 x			327.9
	x 4	x 3/8	1.67	271.5		x 2-1/2 x	(1/4	1.00	408.2
	x 4	x 5/16	1.67	324.3		0.4/0	4 /0		040 =
	x 4	x 1/4	1.67	402.4	L 3	x 2-1/2 x		.92	216.5
_						x 2-1/2 x			242.1
. 6	x 3-1/2		1.58	206.5		x 2-1/2 x		.92	278.8
	x 3-1/2		1.58	270.1		x 2-1/2 x			328.6
	x 3-1/2		1.58	322.4		x 2-1/2 x		.92	408.9
	x 3-1/2	x 1/4	1.58	400.0		x 2-1/2 x	3/16	.92	542.8

Figure 23 (cont'd)
Structural steel conversion table

Section designates		:	Surface area per foot of length	Surface area per ton	Secti designa	on	Surface area per foot of length	Surface area per ton
L 3	x 2	x 1/2	.83	215.6	L 2	x 1-1/2 x 1/4	.58	418.8
	x 2	x 7/16	.83	244.1		x 1-1/2 x 3/16	.58	547.2
	x 2	x 3/8	.83	281.4		x 1-1/2 x 1/8	.58	805.6
	x 2	x 5/16	.83	332.0				
	x 2	x 1/4	.83	404.9				
	x 2	x 3/16	.83	540.7				
		0.10		200.0	L 2	x 1-1/4 x 1/4	.54	423.5
L 2-1/2		x 3/8	.75	283.0		x 1-1/4 x 3/16	.54	551.0
	x 2	x 5/16	.75	333.3				
	x 2	x 1/4	.75	414.4				
	x 2	x 3/16	.75	545.5				
L 2-1/2	x 1-1/2	x 5/16	.67	341.8	L 1-3/4	x 1-1/4 x 1/4	.50	427.4
	x 1-1/2	x 1/4	.67	420.1		x 1-1/4 x 3/16	.50	555.6
	x 1-1/2	x 3/16	.67	549.2		x 1-1/4 x 1/8	.50	813.0
Courtesy:	Richardso	n Engineeı	ring Services, Inc.					

Figure 23 (cont'd)
Structural steel conversion table

Diameter (in feet)	Area (SF)
10	314
15	707
20	1,257
25	1,963
30	2,827
35	3,848
40	5,027
45	6,362
50	7,854
55	9,503
60	11,310
65	13,273
70	15,394

Figure 24
Surface area of spheres

	Labor	Material	Material	Labor	Labor		Overhead	Profit	Total
	SF per manhour	coverage SF/gallon	cost per gallon	cost per 100 SF	burden 100 SF	cost per 100 SF	per 100 SF	per 100 SF	price per 100 SF
Tank, silo, vessel,	or hopper	, brush,	exterior	walls o	nly				
Metal primer, rust inhib	bitor - clean n	netal (mate	erial #35)		-				
Brush prime coat									
Slow	150	425	75.10	17.13	4.13	17.67	7.39	7.41	53.73
Medium	175	400	65.70	18.71	5.39	16.43	10.14	6.08	56.75
Fast	200	375	56.30	19.95	7.04	15.01	13.02	3.85	58.87
Metal primer, rust inhil Brush prime coat	bitor - rusty m	netal (mate	erial #36)						
Slow	150	400	95.10	17.13	4.13	23.78	8.55	8.57	62.16
Medium	175	375	83.20	18.71	5.39	22.19	11.58	6.95	64.82
Fast	200	350	71.30	19.95	7.04	20.37	14.68	4.34	66.38
Industrial enamel, oil b		•	colors (mat	erial #56)					
Brush 1st or addition			470.00	40.05	0.00	00.04	40.04	40.00	77.00
Slow	200	450	179.60	12.85	3.09	39.91	10.61	10.63	77.09
Medium	225	425	157.20	14.56	4.18	36.99	13.94	8.36	78.03
Fast	250	400	134.70	15.96	5.63	33.68	17.13	5.07	77.47
Industrial enamel, oil b Brush 1st or addition			(OSHA) co	lors (mate	erial #57)				
Slow	200	475	202.00	12.85	3.09	42.53	11.11	11.13	80.71
Medium	225	450	176.70	14.56	4.18	39.27	14.51	8.71	81.23
Fast	250	425	151.50	15.96	5.63	35.65	17.74	5.25	80.23
Epoxy coating, 2 part s	system, clear	(material	#51)						
Slow	150	425	263.80	17.13	4.13	62.07	15.83	15.86	115.02
Medium	175	400	230.80	18.71	5.39	57.70	20.46	12.27	114.53
Fast	200	375	197.90	19.95	7.04	52.77	24.73	7.31	111.80
Brush 2nd or additio	nal coats								
Slow	200	450	263.80	12.85	3.09	58.62	14.16	14.19	102.91
Medium	225	425	230.80	14.56	4.18	54.31	18.27	10.96	102.28
Fast	250	400	197.90	15.96	5.63	49.48	22.03	6.52	99.62
Epoxy coating, 2 part : Brush 1st coat	system, white	e (material	#52)						
Slow	150	425	255.10	17.13	4.13	60.02	15.44	15.47	112.19
Medium	175	400	223.20	18.71	5.39	55.80	19.98	11.99	111.87
Fast	200	375	191.30	19.95	7.04	51.01	24.18	7.15	109.33
Brush 2nd or additio	nal coats								
Slow	200	450	255.10	12.85	3.09	56.69	13.80	13.83	100.26
Medium	225	425	223.20	14.56	4.18	52.52	17.82	10.69	99.77
Fast	250	400	191.30	15.96	5.63	47.83	21.52	6.37	97.31

Industrial, Institutional and Heavy Commercial Costs

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Vinyl coating (material Brush 1st coat	#59)								
Slow	125	250	210.90	20.56	4.94	84.36	20.87	20.92	151.65
Medium	150	238	184.60	21.83	6.32	77.56	26.43	15.86	148.00
Fast	175	225	158.20	22.80	8.02	70.31	31.36	9.28	141.77
Brush 2nd or addition	nal coats								
Slow	165	150	210.90	15.58	3.73	140.60	30.38	30.45	220.74
Medium	190	125	184.60	17.24	4.96	147.68	42.48	25.49	237.85
Fast	215	100	158.20	18.56	6.54	158.20	56.83	16.81	256.94

See Figure 24 on page 399 to find the surface area of a spherical vessel. Use this table when estimating walls only. The cost tables for painting steel tank, silo, vessel or hopper roofs follow those for painting walls. For heights above 8 feet, use the High Time Difficulty Factors on page 139. Note: A two coat system, prime and finish, using oil base material is recommended for any metal surface. Using water base material may cause oxidation, corrosion and rust. One coat of oil base paint on metal surfaces may result in cracking, peeling or chipping without the proper prime coat application. If off-white or another light-colored finish paint is specified, make sure the prime coat is also a light color, or more than one finish coat will be necessary. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor SF per	Material	Material	Labor cost per	Labor burden		Overhead	Profit	Total
	manhour	coverage SF/gallon	cost per gallon	100 SF	100 SF	cost per 100 SF	per 100 SF	per 100 SF	price per 100 SF
Tank, silo, vessel,	or hopper	, roll, ex	terior wa	alls only	,				
Metal primer, rust inhib	• •			•					
Roll prime coat		,	,						
Slow	275	400	75.10	9.35	2.25	18.78	5.77	5.78	41.93
Medium	300	375	65.70	10.92	3.14	17.52	7.90	4.74	44.22
Fast	325	350	56.30	12.28	4.35	16.09	10.14	3.00	45.86
Metal primer, rust inhib Roll prime coat	oitor - rusty m	etal (mate	rial #36)						
Slow	275	380	95.10	9.35	2.25	25.03	6.96	6.97	50.56
Medium	300	355	83.20	10.92	3.14	23.44	9.38	5.63	52.51
Fast	325	330	71.30	12.28	4.35	21.61	11.85	3.50	53.59
Industrial enamel, oil b Roll 1st or additional		J	olors (mat	,					
Slow	375	425	179.60	6.85	1.66	42.26	9.64	9.66	70.07
Medium	400	400	157.20	8.19	2.36	39.30	12.47	7.48	69.80
Fast	425	375	134.70	9.39	3.30	35.92	15.07	4.46	68.14
Industrial enamel, oil b Roll 1st or additional		ss - dark (OSHA) co	lors (mate	rial #57)				
Slow	375	450	202.00	6.85	1.66	44.89	10.14	10.16	73.70
Medium	400	425	176.70	8.19	2.36	41.58	13.04	7.82	72.99
Fast	425	400	151.50	9.39	3.30	37.88	15.68	4.64	70.89
Epoxy coating, 2 part s Roll 1st coat	system, clear	(material a	# 51)						
Slow	275	425	263.80	9.35	2.25	62.07	14.00	14.03	101.70
Medium	300	400	230.80	10.92	3.14	57.70	17.95	10.77	100.48
Fast	325	375	197.90	12.28	4.35	52.77	21.51	6.36	97.27
Roll 2nd or additiona	l coats								
Slow	375	450	263.80	6.85	1.66	58.62	12.75	12.78	92.66
Medium	400	425	230.80	8.19	2.36	54.31	16.22	9.73	90.81
Fast	425	400	197.90	9.39	3.30	49.48	19.28	5.70	87.15

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Epoxy coating, 2 par	t system, white	e (material	#52)						
Roll 1st coat									
Slow	275	425	255.10	9.35	2.25	60.02	13.61	13.64	98.87
Medium	300	400	223.20	10.92	3.14	55.80	17.47	10.48	97.81
Fast	325	375	191.30	12.28	4.35	51.01	20.96	6.20	94.80
Roll 2nd or addition	nal coats								
Slow	375	450	255.10	6.85	1.66	56.69	12.38	12.41	89.99
Medium	400	425	223.20	8.19	2.36	52.52	15.77	9.46	88.30
Fast	425	400	191.30	9.39	3.30	47.83	18.76	5.55	84.83

See Figure 24 on page 399 to find the surface area of a spherical vessel. Use this table when estimating walls only. The cost tables for painting steel tank, silo, vessel or hopper roofs follow those for painting walls. For heights above 8 feet, use the High Time Difficulty Factors on page 139. Note: A two coat system, prime and finish, using oil base material is recommended for any metal surface. Using water base material may cause oxidation, corrosion and rust. One coat of oil base paint on metal surfaces may result in cracking, peeling or chipping without the proper prime coat application. If off-white or another light-colored finish paint is specified, make sure the prime coat is also a light color, or more than one finish coat will be necessary. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	1 -1	Motorial	Matarial	l ah	l ak	Matarial	Overba = -	Desti	T-1-1
	Labor SF per	Material coverage	Material cost per	Labor cost per	Labor burden	Material cost per	Overhead per	Profit per	Total price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Tank, silo, vessel,	or hopper	r, spray,	exterior	walls o	nly				
Metal primer, rust inhib	oitor - clean r	metal (mate	erial #35)						
Spray prime coat									
Slow	700	325	75.10	3.67	.89	23.11	5.26	5.27	38.20
Medium	750	300	65.70	4.37	1.24	21.90	6.88	4.13	38.52
Fast	800	275	56.30	4.99	1.76	20.47	8.44	2.50	38.16
Metal primer, rust inhib Spray prime coat	oitor - rusty n	netal (mate	erial #36)						
Spray prime coat Slow	700	300	95.10	3.67	.89	31.70	6.89	6.90	50.05
Medium	750 750	275	83.20	3.07 4.37	.o9 1.24	30.25	8.97	5.38	50.05
Fast	800	250	71.30	4.37 4.99	1.24	28.52	10.93	3.23	49.43
i dot	000	200	7 1.00	1.00	1.70	20.02	10.00	0.20	10.10
Industrial enamel, oil b Spray 1st or addition		•	colors (mat	erial #56)					
Slow	850	350	179.60	3.02	.74	51.31	10.46	10.48	76.01
Medium	900	325	157.20	3.64	1.05	48.37	13.27	7.96	74.29
Fast	950	300	134.70	4.20	1.47	44.90	15.68	4.64	70.89
1 431	550	300	104.70	4.20	1.47	44.50	10.00	7.04	70.00
Industrial enamel, oil b Spray 1st or addition			(OSHA) co	lors (mate	rial #57)				
Slow	850	375	202.00	3.02	.74	53.87	10.95	10.97	79.55
Medium	900	350	176.70	3.64	1.05	50.49	13.80	8.28	77.26
Fast	950	325	151.50	4.20	1.47	46.62	16.21	4.80	73.30
Epoxy coating, 2 part s	system, clea	r (material	#51)						
Slow	700	325	263.80	3.67	.89	81.17	16.29	16.32	118.34
Medium	750	313	230.80	4.37	1.24	73.74	19.84	11.91	111.10
Fast	800	300	197.90	4.99	1.76	65.97	22.54	6.67	101.93
Spray 2nd or additio	nal coats								
Slow	850	350	263.80	3.02	.74	75.37	15.03	15.06	109.22
Medium	900	338	230.80	3.64	1.05	68.28	18.24	10.95	102.16
Fast	950	325	197.90	4.20	1.47	60.89	20.64	6.10	93.30
Epoxy coating, 2 part s	system, white	e (material	#52)						
Slow	700	325	255.10	3.67	.89	78.49	15.78	15.81	114.64
Medium	750 750	313	223.20	4.37	1.24	71.31	19.24	11.54	107.70
Fast	800	300	191.30	4.99	1.76	63.77	21.86	6.47	98.85
Spray 2nd or additio		250	255 10	2 00	71	72 00	1/1 56	14 50	105 00
Slow	850	350	255.10	3.02	.74	72.89	14.56	14.59	105.80
Medium	900	338	223.20	3.64	1.05	66.04	17.68	10.61	99.02
Fast	950	325	191.30	4.20	1.47	58.86	20.01	5.92	90.46

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Vinyl coating (material	#59)								
Spray 1st coat Slow	600	225	210.90	4.28	1.04	93.73	18.82	18.86	136.73
Medium	625	213	184.60	5.24	1.51	86.67	23.36	14.01	130.79
Fast	650	200	158.20	6.14	2.17	79.10	27.10	8.02	122.53
Spray 2nd or addition	nal coats								
Slow	725	130	210.90	3.54	.86	162.23	31.66	31.72	230.01
Medium	750	105	184.60	4.37	1.24	175.81	45.36	27.22	254.00
Fast	775	80	158.20	5.15	1.81	197.75	63.46	18.77	286.94

See Figure 24 on page 399 to find the surface area of a spherical vessel. Use this table when estimating walls only. The cost tables for painting steel tank, silo, vessel or hopper roofs follow those for painting walls. For heights above 8 feet, use the High Time Difficulty Factors on page 139. Note: A two coat system, prime and finish, using oil base material is recommended for any metal surface. Using water base material may cause oxidation, corrosion and rust. One coat of oil base paint on metal surfaces may result in cracking, peeling or chipping without the proper prime coat application. If off-white or another light-colored finish paint is specified, make sure the prime coat is also a light color, or more than one finish coat will be necessary. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor		Overhead	Profit	Total
	SF per manhour	coverage SF/gallon	cost per gallon	cost per 100 SF	burden 100 SF	cost per 100 SF	per 100 SF	per 100 SF	price per 100 SF
Tank, silo, vessel,	or hopper	. brush.	exterior	roof on	lv				
Metal primer, rust inhil	• • •			1001 011	··· y				
Brush prime coat		notal (matt	orial moo,						
Slow	175	425	75.10	14.69	3.51	17.67	6.82	6.83	49.52
Medium	200	400	65.70	16.38	4.73	16.43	9.39	5.63	52.56
Fast	225	375	56.30	17.73	6.24	15.01	12.09	3.58	54.65
Metal primer, rust inhil	bitor - rusty m	netal (mate	rial #36)						
Brush prime coat	475	400	05.40	44.00	2.54	00.70	7.00	0.00	F7.00
Slow	175	400	95.10	14.69	3.51	23.78	7.98	8.00	57.96
Medium	200	375	83.20	16.38	4.73	22.19	10.83	6.50	60.63
Fast	225	350	71.30	17.73	6.24	20.37	13.75	4.07	62.16
Industrial enamel, oil b Brush 1st or addition		•	olors (mat	erial #56)					
Slow	225	.s 450	179.60	11.42	2.73	39.91	10.27	10.29	74.62
Medium	250	425	157.20	13.10	3.78	36.99	13.47	8.08	75.42
									74.75
Fast	275	400	134.70	14.51	5.14	33.68	16.53	4.89	74.75
Industrial enamel, oil b Brush 1st or addition			OSHA) co	lors (mate	erial #57)				
Slow	225	475	202.00	11.42	2.73	42.53	10.77	10.79	78.24
Medium	250	450	176.70	13.10	3.78	39.27	14.04	8.42	78.61
Fast	275	425	151.50	14.51	5.14	35.65	17.14	5.07	77.51
Epoxy coating, 2 part : Brush 1st coat	system, clear	(material	#51)						
Slow	175	425	263.80	14.69	3.51	62.07	15.26	15.29	110.82
Medium	200	400	230.80	16.38	4.73	57.70	19.70	11.82	110.33
Fast	225	375	197.90	17.73	6.24	52.77	23.80	7.04	107.58
Brush 2nd or additio	nal coats								
Slow	225	450	263.80	11.42	2.73	58.62	13.83	13.86	100.46
Medium	250	425	230.80	13.10	3.78	54.31	17.80	10.68	99.67
Fast	275	400	197.90	14.51	5.14	49.48	21.42	6.34	96.89
Epoxy coating, 2 part :	system, white	e (material	#52)						
Slow	175	425	255.10	14.69	3.51	60.02	14.87	14.90	107.99
Medium	200	400	223.20	16.38	4.73	55.80	19.23	11.54	107.68
Fast	225	375	191.30	17.73	6.24	51.01	23.25	6.88	105.11
Brush 2nd or additio	nal coats								
Slow	225	450	255.10	11.42	2.73	56.69	13.46	13.49	97.79
Medium	250	425	223.20	13.10	3.78	52.52	17.35	10.41	97.16
Fast	275	400	191.30	14.51	5.14	47.83	20.91	6.19	94.58
i dot	210	-100	101.00	17.01	0.17	+1.00	20.01	0.10	0 -1 .00

Industrial, Institutional and Heavy Commercial Costs

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Vinyl coating (materia	al #59)								
Brush 1st coat									
Slow	125	250	210.90	20.56	4.94	84.36	20.87	20.92	151.65
Medium	150	238	184.60	21.83	6.32	77.56	26.43	15.86	148.00
Fast	175	225	158.20	22.80	8.02	70.31	31.36	9.28	141.77
Brush 2nd or addition	onal coats								
Slow	200	150	210.90	12.85	3.09	140.60	29.74	29.80	216.08
Medium	225	125	184.60	14.56	4.18	147.68	41.61	24.97	233.00
Fast	250	100	158.20	15.96	5.63	158.20	55.73	16.49	252.01

Use these figures to estimate labor and material costs for painting the exterior surface of a flat roof on a steel tank, silo, vessel or hopper. *Rule of thumb*: For a vaulted, peaked or sloping roof, figure the roof area as though it were flat and add 5%. Note: A two coat system, prime and finish, using oil base material is recommended for any metal surface. Using water base material may cause oxidation, corrosion and rust. One coat of oil base paint on metal surfaces may result in cracking, peeling or chipping without the proper prime coat application. If off-white or another light-colored finish paint is specified, make sure the prime coat is also a light color, or more than one finish coat will be necessary. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor SF per	Material	Material	Labor	Labor burden		Overhead	Profit	Total
	manhour	coverage SF/gallon	cost per gallon	cost per 100 SF	100 SF	cost per 100 SF	per 100 SF	per 100 SF	price per 100 SF
Tank, silo, vessel,	or hopper	, roll, ex	terior ro	of only					
Metal primer, rust inhib	oitor - clean n	netal (mate	erial #35)	-					
Roll prime coat		•	•						
Slow	325	400	75.10	7.91	1.91	18.78	5.43	5.44	39.47
Medium	350	375	65.70	9.36	2.71	17.52	7.40	4.44	41.43
Fast	375	350	56.30	10.64	3.77	16.09	9.45	2.80	42.75
Metal primer, rust inhib Roll prime coat	oitor - rusty m	etal (mate	rial #36)						
Slow	325	380	95.10	7.91	1.91	25.03	6.62	6.63	48.10
Medium	350	355	83.20	9.36	2.71	23.44	8.88	5.33	49.72
Fast	375	330	71.30	10.64	3.77	21.61	11.16	3.30	50.48
Industrial enamel, oil b Roll 1st or additional		· ·	olors (mat	erial #56)					
Slow	400	425	179.60	6.43	1.54	42.26	9.54	9.56	69.33
Medium	425	400	157.20	7.71	2.21	39.30	12.31	7.39	68.92
Fast	450	375	134.70	8.87	3.11	35.92	14.86	4.39	67.15
Industrial enamel, oil b Roll 1st or additional		ss - dark (OSHA) co	lors (mate	rial #57)				
Slow	400	450	202.00	6.43	1.54	44.89	10.04	10.06	72.96
Medium	425	425	176.70	7.71	2.21	41.58	12.88	7.73	72.11
Fast	450	400	151.50	8.87	3.11	37.88	15.46	4.57	69.89
Epoxy coating, 2 part s	system, clear	(material a	# 51)						
Slow	325	425	263.80	7.91	1.91	62.07	13.66	13.69	99.24
Medium	350	400	230.80	9.36	2.71	57.70	17.44	10.47	97.68
Fast	375	375	197.90	10.64	3.77	52.77	20.82	6.16	94.16
Roll 2nd or additiona	al coats								
Slow	400	450	263.80	6.43	1.54	58.62	12.65	12.68	91.92
Medium	425	425	230.80	7.71	2.21	54.31	16.06	9.64	89.93
Fast	450	400	197.90	8.87	3.11	49.48	19.06	5.64	86.16

Industrial, Institutional and Heavy Commercial Costs

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Epoxy coating, 2 par	t system, white	e (material	#52)						
Roll 1st coat									
Slow	325	425	255.10	7.91	1.91	60.02	13.27	13.30	96.41
Medium	350	400	223.20	9.36	2.71	55.80	16.97	10.18	95.02
Fast	375	375	191.30	10.64	3.77	51.01	20.28	6.00	91.70
Roll 2nd or addition	nal coats								
Slow	400	450	255.10	6.43	1.54	56.69	12.29	12.31	89.26
Medium	425	425	223.20	7.71	2.21	52.52	15.62	9.37	87.43
Fast	450	400	191.30	8.87	3.11	47.83	18.55	5.49	83.85

Use these figures to estimate labor and material costs for painting the exterior surface of a flat roof on a steel tank, silo, vessel or hopper. *Rule of thumb*: For a vaulted, peaked or sloping roof, figure the roof area as though it were flat and add 5%. Note: A two coat system, prime and finish, using oil base material is recommended for any metal surface. Using water base material may cause oxidation, corrosion and rust. One coat of oil base paint on metal surfaces may result in cracking, peeling or chipping without the proper prime coat application. If off-white or another light-colored finish paint is specified, make sure the prime coat is also a light color, or more than one finish coat will be necessary. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor SF per	Material coverage	Material cost per	Labor cost per	Labor burden	Material cost per	Overhead per	Profit per	Total price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Tank, silo, vessel,	or hopper	r, spray,	exterior	roof on	ly				
Metal primer, rust inhib	bitor - clean r	metal (mate	erial #35)						
Spray prime coat									
Slow	850	325	75.10	3.02	.74	23.11	5.10	5.11	37.08
Medium	900	300	65.70	3.64	1.05	21.90	6.65	3.99	37.23
Fast	950	275	56.30	4.20	1.47	20.47	8.11	2.40	36.65
Metal primer, rust inhil	bitor - rusty n	netal (mate	erial #36)						
Spray prime coat									
Slow	850	300	95.10	3.02	.74	31.70	6.73	6.75	48.94
Medium	900	275	83.20	3.64	1.05	30.25	8.74	5.24	48.92
Fast	950	250	71.30	4.20	1.47	28.52	10.60	3.14	47.93
Industrial enamel, oil b		-	olors (mat	erial #56)					
Spray 1st or addition			470.00	0 74			40.04	40.04	
Slow	950	300	179.60	2.71	.64	59.87	12.01	12.04	87.27
Medium	1025	275	157.20	3.20	.94	57.16	15.32	9.19	85.81
Fast	1100	250	134.70	3.63	1.28	53.88	18.22	5.39	82.40
Industrial enamel, oil b Spray 1st or addition			OSHA) co	lors (mate	erial #57)				
Slow	950	325	202.00	2.71	.64	62.15	12.45	12.47	90.42
Medium	1025	300	176.70	3.20	.94	58.90	15.76	9.45	88.25
Fast	1100	275	151.50	3.63	1.28	55.09	18.60	5.50	84.10
Epoxy coating, 2 part : Spray 1st coat	system, clear	r (material	#51)						
Slow	850	325	263.80	3.02	.74	81.17	16.13	16.17	117.23
Medium	900	313	230.80	3.64	1.05	73.74	19.61	11.76	109.80
Fast	950	300	197.90	4.20	1.47	65.97	22.21	6.57	100.42
Spray 2nd or additio	nal coats								
Slow	950	350	263.80	2.71	.64	75.37	14.96	14.99	108.67
Medium	1025	338	230.80	3.20	.94	68.28	18.10	10.86	101.38
Fast	1100	325	197.90	3.63	1.28	60.89	20.40	6.03	92.23
Epoxy coating, 2 part s	system, white	e (material	#52)						
Slow	850	325	255.10	3.02	.74	78.49	15.62	15.66	113.53
Medium	900	313	223.20	3.64	1.05	71.31	19.00	11.40	106.40
Fast	950	300	191.30	4.20	1.47	63.77	21.53	6.37	97.34
Spray 2nd or additio	nal coats								
Slow	950	350	255.10	2.71	.64	72.89	14.49	14.52	105.25
Medium	1025	338	223.20	3.20	.94	66.04	17.54	10.52	98.24
Fast	1100	325	191.30	3.63	1.28	58.86	19.77	5.85	89.39
. 401	1100	020		0.00	0	55.55		3.00	55.55

Industrial, Institutional and Heavy Commercial Costs

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Vinyl coating (material Spray 1st coat	#59)								
Slow	750	225	210.90	3.43	.81	93.73	18.62	18.66	135.25
Medium	775	213	184.60	4.23	1.22	86.67	23.03	13.82	128.97
Fast	800	200	158.20	4.99	1.76	79.10	26.61	7.87	120.33
Spray 2nd or additio	nal coats								
Slow	900	130	210.90	2.86	.68	162.23	31.50	31.56	228.83
Medium	950	105	184.60	3.45	.98	175.81	45.07	27.04	252.35
Fast	1000	80	158.20	3.99	1.41	197.75	62.98	18.63	284.76

Use these figures to estimate labor and material costs for painting the exterior surface of a flat roof on a steel tank, silo, vessel or hopper. *Rule of thumb*: For a vaulted, peaked or sloping roof, figure the roof area as though it were flat and add 5%. Note: A two coat system, prime and finish, using oil base material is recommended for any metal surface. Using water base material may cause oxidation, corrosion and rust. One coat of oil base paint on metal surfaces may result in cracking, peeling or chipping without the proper prime coat application. If off-white or another light-colored finish paint is specified, make sure the prime coat is also a light color, or more than one finish coat will be necessary. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor		Overhead	Profit	Total
	SF per manhour	coverage SF/gallon	cost per gallon	cost per 100 SF	burden 100 SF	cost per 100 SF	per 100 SF	per 100 SF	price per 100 SF
Walls, concrete til	lt-up, brusl	h applica	ation						
Flat latex, water base									
Brush 1st coat									
Slow	150	300	50.60	17.13	4.13	16.87	7.24	7.26	52.63
Medium	188	263	44.30	17.42	5.04	16.84	9.82	5.89	55.01
Fast	225	225	38.00	17.73	6.24	16.89	12.67	3.75	57.28
Brush 2nd or addition	onal coats								
Slow	200	360	50.60	12.85	3.09	14.06	5.70	5.71	41.41
Medium	225	305	44.30	14.56	4.18	14.52	8.32	4.99	46.57
Fast	250	250	38.00	15.96	5.63	15.20	11.40	3.37	51.56
Enamel, water base (material #9)								
Brush 1st coat									
Slow	150	275	67.00	17.13	4.13	24.36	8.66	8.68	62.96
Medium	188	238	58.60	17.42	5.04	24.62	11.77	7.06	65.91
Fast	225	200	50.20	17.73	6.24	25.10	15.22	4.50	68.79
Brush 2nd or addition	onal coats								
Slow	200	360	67.00	12.85	3.09	18.61	6.56	6.58	47.69
Medium	225	243	58.60	14.56	4.18	24.12	10.72	6.43	60.01
Fast	250	225	50.20	15.96	5.63	22.31	13.61	4.03	61.54
Enamel, oil base (ma	terial #10)								
Brush 1st coat									
Slow	150	300	159.80	17.13	4.13	53.27	14.16	14.19	102.88
Medium	188	250	139.80	17.42	5.04	55.92	19.59	11.76	109.73
Fast	225	200	119.80	17.73	6.24	59.90	26.01	7.69	117.57
Brush 2nd or addition	onal coats								
Slow	200	400	159.80	12.85	3.09	39.95	10.62	10.64	77.15
Medium	225	325	139.80	14.56	4.18	43.02	15.45	9.27	86.48
Fast	250	250	119.80	15.96	5.63	47.92	21.55	6.37	97.43
Epoxy coating, 2 part Brush 1st coat	system, clear	r (material :	#51)						
Slow	150	330	263.80	17.13	4.13	79.94	19.22	19.26	139.68
Medium	188	290	230.80	17.13	5.04	79.59	25.51	15.20	142.87
Fast	225	250	197.90	17.73	6.24	79.16	31.98	9.46	144.57
Brush 2nd or addition	onal coats								
Slow	200	380	263.80	12.85	3.09	69.42	16.22	16.25	117.83
Medium	225	340	230.80	14.56	4.18	67.88	21.66	13.00	121.28
Fast	250	300	197.90	15.96	5.63	65.97	27.14	8.03	122.73
. 400	200	500	. 51.100	. 0.00	0.00	30.01		0.00	

Industrial, Institutional and Heavy Commercial Costs

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per 100 SF	Total price per 100 SF
Epoxy coating, 2 part s	system, white	e (material	#52)						
Brush 1st coat									
Slow	150	330	255.10	17.13	4.13	77.30	18.72	18.76	136.04
Medium	188	290	223.20	17.42	5.04	76.97	24.86	14.91	139.20
Fast	225	250	191.30	17.73	6.24	76.52	31.16	9.22	140.87
Brush 2nd or addition	nal coats								
Slow	200	380	255.10	12.85	3.09	67.13	15.78	15.81	114.66
Medium	225	340	223.20	14.56	4.18	65.65	21.11	12.66	118.16
Fast	250	300	191.30	15.96	5.63	63.77	26.46	7.83	119.65
Waterproofing, clear h Brush 1st coat	ydro sealer (material #3	34)						
Slow	150	160	70.90	17.13	4.13	44.31	12.45	12.48	90.50
Medium	175	140	62.10	18.71	5.39	44.36	17.12	10.27	95.85
Fast	200	120	53.20	19.95	7.04	44.33	22.11	6.54	99.97
Brush 2nd or addition	nal coats								
Slow	230	200	70.90	11.17	2.69	35.45	9.37	9.39	68.07
Medium	275	188	62.10	11.91	3.45	33.03	12.10	7.26	67.75
Fast	295	175	53.20	13.53	4.77	30.40	15.10	4.47	68.27
Industrial waterproofin Brush 1st coat	g (material #	58)							
Slow	90	100	76.20	28.56	6.85	76.20	21.21	21.25	154.07
Medium	100	95	66.70	32.75	9.46	70.21	28.11	16.86	157.39
Fast	110	90	57.10	36.27	12.80	63.44	34.88	10.32	157.71
Brush 2nd or addition	nal coats								
Slow	150	200	76.20	17.13	4.13	38.10	11.27	11.30	81.93
Medium	180	188	66.70	18.19	5.28	35.48	14.73	8.84	82.52
Fast	195	175	57.10	20.46	7.23	32.63	18.70	5.53	84.55

Use these figures to estimate the costs for finishing concrete walls which have a smooth surface (trowel), rough texture, or exposed aggregate finish. For wall heights above 10', increase the computed area by 50%. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

	Labor	Material	Material	Labor	Labor		Overhead	Profit	Total
	SF per manhour	coverage SF/gallon	cost per gallon	cost per 100 SF	burden 100 SF	cost per 100 SF	per 100 SF	per 100 SF	price per 100 SF
Walls, concrete ti	lt-up, roll a	pplicatio	n						
Flat latex, water base	(material #5)								
Roll 1st coat									
Slow	275	275	50.60	9.35	2.25	18.40	5.70	5.71	41.41
Medium	300	238	44.30	10.92	3.14	18.61	8.17	4.90	45.74
Fast	325	225	38.00	12.28	4.35	16.89	10.39	3.07	46.98
Roll 2nd or addition	al coats								
Slow	300	375	50.60	8.57	2.04	13.49	4.58	4.59	33.27
Medium	338	325	44.30	9.69	2.80	13.63	6.53	3.92	36.57
Fast	375	275	38.00	10.64	3.77	13.82	8.75	2.59	39.57
Enamel, water base (material #9)								
Roll 1st coat	075		07.00			0.4.00	0.00	0.04	40.00
Slow	275	275	67.00	9.35	2.25	24.36	6.83	6.84	49.63
Medium	300	238	58.60	10.92	3.14	24.62	9.68	5.81	54.17
Fast	325	200	50.20	12.28	4.35	25.10	12.93	3.82	58.48
Roll 2nd or addition									
Slow	300	325	67.00	8.57	2.04	20.62	5.94	5.95	43.12
Medium	338	275	58.60	9.69	2.80	21.31	8.45	5.07	47.32
Fast	375	225	50.20	10.64	3.77	22.31	11.38	3.37	51.47
Enamel, oil base (ma	terial #10)								
Roll 1st coat									
Slow	275	260	159.80	9.35	2.25	61.46	13.88	13.91	100.85
Medium	300	210	139.80	10.92	3.14	66.57	20.16	12.10	112.89
Fast	325	160	119.80	12.28	4.35	74.88	28.36	8.39	128.26
Roll 2nd or addition	al coats								
Slow	300	350	159.80	8.57	2.04	45.66	10.70	10.72	77.69
Medium	338	300	139.80	9.69	2.80	46.60	14.77	8.86	82.72
Fast	375	250	119.80	10.64	3.77	47.92	19.32	5.71	87.36
Epoxy coating, 2 part	system, clear	r (material :	#51)						
Slow	275	290	263.80	9.35	2.25	90.97	19.49	19.53	141.59
Medium	300	250	230.80	10.92	3.14	92.32	26.60	15.96	148.94
Fast	325	210	197.90	12.28	4.35	94.24	34.36	10.16	155.39
Roll 2nd or addition	al coats								
Slow	300	380	263.80	8.57	2.04	69.42	15.21	15.24	110.48
Medium	338	340	230.80	9.69	2.80	67.88	20.09	12.06	112.52
Fast	375	300	197.90	10.64	3.77	65.97	24.91	7.37	112.66

Industrial, Institutional and Heavy Commercial Costs

					<u>, </u>				
	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	SF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Epoxy coating, 2 part	system, white	e (material	#52)						
Roll 1st coat									
Slow	275	290	255.10	9.35	2.25	87.97	18.92	18.96	137.45
Medium	300	250	223.20	10.92	3.14	89.28	25.84	15.50	144.68
Fast	325	210	191.30	12.28	4.35	91.10	33.39	9.88	151.00
Roll 2nd or additiona	al coats								
Slow	300	380	255.10	8.57	2.04	67.13	14.77	14.80	107.31
Medium	338	340	223.20	9.69	2.80	65.65	19.54	11.72	109.40
Fast	375	300	191.30	10.64	3.77	63.77	24.23	7.17	109.58
Waterproofing, clear h	nydro sealer (material #3	34)						
Slow	170	200	70.90	15.12	3.62	35.45	10.30	10.32	74.81
Medium	200	165	62.10	16.38	4.73	37.64	14.69	8.81	82.25
Fast	245	130	53.20	16.29	5.73	40.92	19.52	5.77	88.23
Dall and an addition	al acata								
Roll 2nd or additiona Slow	ai coais 275	325	70.90	9.35	2.25	21.82	6.35	6.36	46.13
Medium	300	325 275	62.10	9.35 10.92	2.25 3.14	21.62	9.17	5.50	51.31
		275		10.92					
Fast	325	223	53.20	12.28	4.35	23.64	12.48	3.69	56.44
Industrial waterproofir Roll 1st coat	ng (material #	58)							
Slow	100	125	76.20	25.70	6.17	60.96	17.64	17.68	128.15
Medium	113	113	66.70	28.98	8.38	59.03	24.10	14.46	134.95
Fast	125	100	57.10	31.92	11.26	57.10	31.09	9.20	140.57
Roll 2nd or additiona	al coats								
Slow	180	200	76.20	14.28	3.44	38.10	10.60	10.63	77.05
Medium	198	188	66.70	16.54	4.78	35.48	14.20	8.52	79.52
Fast	215	175	57.10	18.56	6.54	32.63	17.90	5.29	80.92
		_							-

Use these figures to estimate the costs for finishing concrete walls which have a smooth surface (trowel), rough texture, or exposed aggregate finish. For wall heights above 10', increase the computed area by 50%. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

							•		
	Labor SF per	Material coverage	Material cost per	Labor cost per	Labor burden	Material cost per	Overhead	Profit	Total
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	per 100 SF	per 100 SF	price per 100 SF
	mannoui	Oi /gailoii	gallon	100 31	100 31	100 31	100 31	100 31	100 31
Walls, concrete tilt-	up, spray	/ applica	tion						
Flat latex, water base (n	naterial #5)								
Spray 1st coat	,								
Slow	500	225	50.60	5.14	1.23	22.49	5.48	5.49	39.83
Medium	600	188	44.30	5.46	1.59	23.56	7.65	4.59	42.85
Fast	700	150	38.00	5.70	2.02	25.33	10.24	3.03	46.32
Spray 2nd or additiona	al coats								
Slow	600	275	50.60	4.28	1.04	18.40	4.50	4.51	32.73
Medium	700	238	44.30	4.68	1.36	18.61	6.16	3.70	34.51
Fast	800	200	38.00	4.99	1.76	19.00	7.98	2.36	36.09
rasi	000	200	36.00	4.99	1.70	19.00	7.90	2.30	30.09
Enamel, water base (ma	iterial #9)								
Spray 1st coat	•								
Slow	500	225	67.00	5.14	1.23	29.78	6.87	6.88	49.90
Medium	550	188	58.60	5.95	1.73	31.17	9.71	5.83	54.39
Fast	600	150	50.20	6.65	2.36	33.47	13.17	3.89	59.54
Spray 2nd or additiona	al coats								
Slow	600	275	67.00	4.28	1.04	24.36	5.64	5.65	40.97
Medium	700	238	58.60	4.68	1.36	24.62	7.66	4.60	42.92
Fast	800	200	50.20	4.99	1.76	25.10	9.87	2.92	44.64
Enamel, oil base (mater	ial #10)								
Spray 1st coat									
Slow	500	200	159.80	5.14	1.23	79.90	16.39	16.43	119.09
Medium	550	163	139.80	5.95	1.73	85.77	23.36	14.02	130.83
Fast	600	125	119.80	6.65	2.36	95.84	32.50	9.61	146.96
газі	000	123	119.00	0.03	2.30	95.04	32.30	9.01	140.90
Spray 2nd or additiona	al coats								
Slow	600	300	159.80	4.28	1.04	53.27	11.13	11.15	80.87
Medium	700	243	139.80	4.68	1.36	57.53	15.89	9.53	88.99
Fast	800	175	119.80	4.99	1.76	68.46	23.32	6.90	105.43
Epoxy coating, 2 part sy	stem. clear	· (material a	4 51)						
Spray 1st coat	,	,	,						
Slow	500	270	263.80	5.14	1.23	97.70	19.77	19.81	143.65
Medium	700	253	230.80	4.68	1.36	91.23	24.32	14.59	136.18
Fast	900	235	197.90	4.43	1.56	84.21	27.96	8.27	126.43
0 0 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1									
Spray 2nd or additiona			000.00	4		= 0.05	44.55		40
Slow	600	375	263.80	4.28	1.04	70.35	14.38	14.41	104.46
Medium	800	338	230.80	4.09	1.19	68.28	18.39	11.03	102.98
Fast	1000	300	197.90	3.99	1.41	65.97	22.12	6.54	100.03

Industrial, Institutional and Heavy Commercial Costs

	1 -1	Matadal	Matarial	Labara	Labor	Matadal	0	D. C.	Tatal
	Labor SF per	Material coverage	Material cost per	Labor cost per	Labor burden	cost per	Overhead per	Profit per	Total price per
	manhour	SF/gallon	gallon	100 SF	100 SF	100 SF	100 SF	100 SF	100 SF
Epoxy coating, 2 part s	vstem, white	e (material	#52)						
Spray 1st coat	,	`	,						
Slow	500	270	255.10	5.14	1.23	94.48	19.16	19.20	139.21
Medium	700	253	223.20	4.68	1.36	88.22	23.56	14.14	131.96
Fast	900	235	191.30	4.43	1.56	81.40	27.09	8.01	122.49
Spray 2nd or addition	nal coats								
Slow	600	375	255.10	4.28	1.04	68.03	13.93	13.96	101.24
Medium	800	338	223.20	4.09	1.19	66.04	17.83	10.70	99.85
Fast	1000	300	191.30	3.99	1.41	63.77	21.44	6.34	96.95
Waterproofing, clear hy	/dro sealer (material #3	34)						
Spray 1st coat	•		,						
Slow	600	125	70.90	4.28	1.04	56.72	11.79	11.81	85.64
Medium	650	113	62.10	5.04	1.46	54.96	15.37	9.22	86.05
Fast	700	100	53.20	5.70	2.02	53.20	18.88	5.59	85.39
Spray 2nd or addition	nal coats								
Slow	700	200	70.90	3.67	.89	35.45	7.60	7.62	55.23
Medium	800	170	62.10	4.09	1.19	36.53	10.45	6.27	58.53
Fast	900	140	53.20	4.43	1.56	38.00	13.64	4.03	61.66

Use these figures to estimate the costs for finishing concrete walls which have a smooth surface (trowel), rough texture, or exposed aggregate finish. For wall heights above 10', increase the computed area by 50%. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

Walls, gypsum drywall

Smooth-wall finish, no texture: See General Painting Costs, page 240

	Labor	Material	Material	Labor	Labor	Material	Overhead	Profit	Total
	LF per	coverage	cost per	cost per	burden	cost per	per	per	price per
	manhour	LF/gallon	gallon	100 LF	100 LF	100 LF	100 LF	100 LF	100 LF
Windows, steel fac	tory sash	, brush a	applicati	on					
Metal primer, rust inhib	oitor - clean r	netal (mate	erial #35)						
Brush prime coat									
Slow	100	850	75.10	25.70	6.17	8.84	7.73	7.75	56.19
Medium	125	800	65.70	26.20	7.57	8.21	10.50	6.30	58.78
Fast	150	750	56.30	26.60	9.40	7.51	13.49	3.99	60.99
Metal primer, rust inhib Brush prime coat	oitor - rusty m	netal (mate	rial #36)						
Slow	100	800	95.10	25.70	6.17	11.89	8.31	8.33	60.40
Medium	125	750	83.20	26.20	7.57	11.09	11.22	6.73	62.81
Fast	150	700	71.30	26.60	9.40	10.19	14.32	4.24	64.75
Metal finish - synthetic Brush 1st coat	-					·	0.50	0.50	47.05
Slow	125	900	78.60	20.56	4.94	8.73	6.50	6.52	47.25
Medium	150	850	68.80	21.83	6.32	8.09	9.06	5.43	50.73
Fast	175	800	59.00	22.80	8.02	7.38	11.85	3.51	53.56
Brush 2nd or addition	nal coats								
Slow	150	1000	78.60	17.13	4.13	7.86	5.53	5.54	40.19
Medium	175	950	68.80	18.71	5.39	7.24	7.84	4.70	43.88
Fast	200	900	59.00	19.95	7.04	6.56	10.40	3.08	47.03
Metal finish - synthetic Brush 1st coat	enamel, glo	ss, interior	or exterior	, colors, e	xcept oran	ge & red	(material #	(38)	
Slow	125	950	75.70	20.56	4.94	7.97	6.36	6.37	46.20
Medium	150	900	66.20	21.83	6.32	7.36	8.88	5.33	49.72
Fast	175	850	56.70	22.80	8.02	6.67	11.63	3.44	52.56
Brush 2nd or addition	nal coats								
Slow	150	1050	75.70	17.13	4.13	7.21	5.41	5.42	39.30
Medium	175	1000	66.20	18.71	5.39	6.62	7.69	4.61	43.02
Fast	200	950	56.70	19.95	7.04	5.97	10.22	3.02	46.20

These figures will apply when painting steel factory sash but do not include work on glazing or frame. For heights above 8 feet, use the High Time Difficulty Factors on page 139. Note: A two coat system, prime and finish, using oil base material is recommended for any metal surface. Using water base material may cause oxidation, corrosion and rust. Using one coat of oil base paint on metal surfaces may result in cracking, peeling or chipping without the proper prime coat application. If off-white or another light-colored finish paint is specified, make sure the prime coat is also a light color, or more than one finish coat will be necessary. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 6, Figure 1. Other qualifications that apply to this table are on page 9.

Field Production Times and Rates

Date	>	10-15-20XX	Start	Finish	Total	LF or SF	LF or SF	Book	Your
Painter		Operation	times	times	hours	completed	per hour	rate	rate
David H.	1	Cutting-in ceiling	7:05	8:35	1.5	28 LF	18.67		
	2	8' 0" height	8:40	9:40	1	20 LF	20		
	3		9:40	11:55	2.25	38 LF	16.89		
	4		12:45	2:00	1.25	20 LF	16		
	5								
	6								
	7								
	8								
	9								
	10								
	11								
	12								
	13								
	14								
	15								
	16								
	17								
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	23								
	24								
	25								
	26								
	27								
	28								
	29								
	30								
	31								
	32								
	33								
	34								
	35								
	36								
	37								

Figure 25
Sample field production times and rates form

Field Production Times and Rates

Date	>		Start	Finish	Total	LF or SF	LF or SF	Average	Your
Painter		Operation	times	times	hours	completed	per hour	rate	rate
	1								
	2								
	3								
	4								
	5								
	6								
	7								
	8								
	9								
	10								
	11								
	12								
	13								
	14								
	15								
	16								
	17								
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	21								
	22								
	23								
	24								
	25								
	26								
	27								
	28								
	29								
	30								
	31								
	32								
	33								
	34								
	35								
	36								
	37								

Figure 26
Blank field production times and rates form

Part IV

Vallcovering COSTS

	American	Linear	Adhesive	
	rolls per	yards per	cost per	
	gallon	gallon	gallon	
Adhesive coverage, rolls to yards c	onversion (2.5 vards	per roll)	
Ready-mix	•	•	. ,	
Light weight vinyl (material #60)				
Slow	8.0	20.0	24.10	
Medium	7.5	18.8	21.10	
Fast	7.0	17.5	18.10	
i ast	7.0	17.5	10.10	
Heavy weight vinyl (material #61)				
Slow	6.0	15.0	25.30	
Medium	5.5	13.8	22.10	
Fast	5.0	12.5	19.00	
Cellulose (material #62)				
Slow	8.0	20.0	20.60	
Medium	7.0	17.5	18.10	
Fast	6.0	15.0	15.50	
Vinyl to vinyl (material #63)				
Slow	7.0	17.5	50.20	
Medium	6.5	16.3	43.90	
Fast	6.0	15.0	37.60	
i asi	0.0	13.0	37.00	
Powdered cellulose (material #64)				
Slow	12.0	30.0	11.60	
Medium	11.0	27.5	10.10	
Fast	10.0	25.0	8.70	
Powdered vinyl (material #65)				
Slow	12.0	30.0	14.20	
Medium	11.0	27.5	12.40	
Fast	10.0	25.0	10.70	
Powdered wheat paste (material #66)				
Slow	13.0	32.5	11.80	
Medium	12.0	30.0	10.40	
Fast	11.0	27.5	8.90	

These figures are based on rolls or yards per gallon of liquid paste. Vinyl to vinyl ready-mix is usually distributed in pint containers which have been converted to gallons. One pint makes 6 gallons. Powdered adhesive coverage is based on water added to powder to prepare gallon quantities. One pound of powdered vinyl or wheat paste makes 1.75 gallons of liquid paste when mixed with about 1-1/2 gallons of cold water. Two ounces of powdered cellulose makes 1.75 gallons of liquid paste.

	Labor SF per manhour	Material coverage SF/gallon	Material cost per gallon	Labor cost per 100 SF	Labor burden 100 SF	Material cost per 100 SF	Overhead per 100 SF	Profit per	Total cost per 100 SF
Adhesive coverage						100 61	100 01	100 01	100 01
•	anu app	iicatioii i	ates, sq	juare 10	บเ มสราร				
Ready-mix	starial #60)								
Light weight vinyl (ma	,	275	24.10	7.20	171	0.76	2.26	2 27	24.43
Slow Medium	350	275	24.10		1.74	8.76 8.44	3.36	3.37	
Fast	375 400	250 225	18.10	8.60 9.85	2.50 3.48	8.04	4.88 6.62	2.93 1.96	27.35 29.95
r dot	100	220	10.10	0.00	0.10	0.01	0.02	1.00	20.00
Heavy weight vinyl (n	naterial #61))							
Slow	275	200	25.30	9.16	2.22	12.65	4.56	4.57	33.16
Medium	300	175	22.10	10.75	3.09	12.63	6.62	3.97	37.06
Fast	325	150	19.00	12.12	4.30	12.67	9.01	2.67	40.77
Cellulose (material #6	62)								
Slow	325	250	20.60	7.75	1.88	8.24	3.39	3.40	24.66
Medium	350	225	18.10	9.21	2.68	8.04	4.98	2.99	27.90
Fast	375	200	15.50	10.51	3.72	7.75	6.81	2.01	30.80
Vinyl to vinyl (materia	al #63)								
Slow	300	225	50.20	8.40	2.01	22.31	6.22	6.23	45.17
Medium	325	200	43.90	9.92	2.88	21.95	8.69	5.21	48.65
Fast	350	175	37.60	11.26	3.99	21.49	11.38	3.37	51.49
Powdered cellulose	(material #6	64)							
Slow	425	400	11.60	5.93	1.41	2.90	1.95	1.95	14.14
Medium	450	370	10.10	7.17	2.06	2.73	2.99	1.80	16.75
Fast	475	335	8.70	8.29	2.96	2.60	4.28	1.27	19.40
Powdered vinyl (ma	terial #65)								
Slow	425	400	14.20	5.93	1.41	3.55	2.07	2.08	15.04
Medium	450	370	12.40	7.17	2.06	3.35	3.15	1.89	17.62
Fast	475	335	10.70	8.29	2.96	3.19	4.47	1.32	20.23
Powdered wheat pa	ste (materia	l #66)							
Slow	450	425	11.80	5.60	1.34	2.78	21.52	1.85	13.42
Medium	475	400	10.40	6.81	1.96	2.60	21.77	1.70	15.89
Fast	500	375	8.90	7.88	2.78	2.37	21.93	1.19	18.26

These figures are based on gallon quantities of liquid paste. Vinyl to vinyl ready-mix is usually distributed in pint containers which have been converted to gallons. Powdered adhesive coverage is based on water added to powder to prepare gallon quantities. Typically, powdered ready-mix material is in 2 to 4 ounce packages which will adhere 6 to 12 rolls of wallcovering. See the Adhesive coverage table on the previous page for conversion to rolls and yards. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 29, Figure 13.

	Labor rolls per day	Material by others	Labor cost per 10 rolls	Labor burden 10 rolls	Overhead per 10 rolls	Profit per 10 rolls	Total cost per 10 rolls	Total price per roll
Wallcovering appli	ication, av	erage la	bor proc	luction	, medium	rooms	i	
Slow	17		118.59	28.47	27.94	28.00	203.00	20.30
Medium	19		135.79	39.26	43.76	26.25	245.06	24.50
Fast	21		150.10	53.01	62.96	18.62	284.69	28.47
Ceilings								
Slow	15		134.40	32.26	31.67	31.73	230.06	23.01
Medium	17		151.76	43.87	48.91	29.34	273.88	27.39
Fast	19		165.89	58.60	69.58	20.58	314.65	31.46

The table above assumes that residential rolls are hand pasted. Add surface preparation time on page 425 as needed. For heights above 8 feet, use the High Time Difficulty Factors on page 139. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 29, Figure 13.

	Labor rolls per day	Material by others	Labor cost per 10 rolls	Labor burden 10 rolls	Overhead per 10 rolls	Profit per 10 rolls	Total cost per 10 rolls	Total price per roll	
Wallcovering appli	cation, av	erage la	bor pro	duction	, small ro	oms			
Walls									
Slow	7		288.00	69.16	67.85	68.00	493.01	49.30	
Medium	9		286.67	82.85	92.38	55.43	517.33	51.73	
Fast	11		286.55	101.17	120.19	35.55	543.46	54.34	
Ceilings									
Slow	6		336.00	80.66	79.16	79.33	575.15	57.51	
Medium	8		322.50	93.20	103.93	62.36	581.99	58.20	
Fast	10		315.20	111.28	132.21	39.11	597.80	59.78	

The table above assumes that residential rolls are hand pasted. Add surface preparation time on page 425 as needed. For heights above 8 feet, use the High Time Difficulty Factors on page 139. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 29, Figure 13.

	Labor	Material	Labor	Labor	Overhead	Profit	Total	Total
	LF per	by	cost per	burden	per	per	cost per	price per
	manhour	others	100 LF	100 LF	100 LF	100 LF	100 LF	LF
Borders 3" to 8" v	vide, comm	ercial, n	nachine	pasted				
Borders 3" to 8" v Medium size rooms (•	-	nachine	pasted				
	•	-	17.29	pasted 4.14	4.07	4.08	29.58	.30
Medium size rooms (10 x 10 range)	ŕ		•		4.08 4.78	29.58 34.64	.30 .35

The table above assumes that commercial rolls are machine pasted. ADD for surface preparation time from page 425 or from the tables in Part II, Preparation costs beginning on page 295, as needed. For heights above 8 feet, use the High Time Difficulty Factors on page 139. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 29, Figure 13.

	Labor LF per manhour	Material by others	Labor cost per 100 LF	Labor burden 100 LF	Overhead per 100 LF	Profit per 100 LF	Total cost per 100 LF	Total price per LF
Borders 3" to 8" w Medium size rooms (b	-	-	•	ed				
Slow	100		25.20	6.05	5.94	5.95	43.14	.43
Medium	113		28.54	8.25	9.20	5.52	51.51	.52
Fast	125		31.52	11.13	13.22	3.91	59.78	.60

The table above assumes that residential rolls are hand pasted. ADD for surface preparation time from table at bottom or from the tables in Part II, Preparation costs beginning on page 295, as needed. For heights above 8 feet, use the High Time Difficulty Factors on page 139. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 29, Figure 13.

	Labor SF per manhour	Material by others	Labor cost per 100 SF	Labor burden 100 SF	Overhead per 100 SF	Profit per 100 SF	Total cost per 100 SF	Total price per SF			
Flexible wood sheet and veneer Wood veneer flexwood (residential or commercial)											
Medium size rooms (be			,	reception	n areas)						
Slow	14		176.43	42.36	41.57	41.65	302.01	3.02			
Medium	20		157.50	45.50	50.76	30.45	284.21	2.84			
Fast	26		147.69	52.15	61.94	18.32	280.10	2.80			
Flexi-wall systems (resid	ential or co	mmercial)									
Medium size rooms (be	edrooms, di	ning room	s, offices,	reception	n areas)						
Slow	12		205.83	49.41	48.49	48.60	352.33	3.52			
Medium	18		175.00	50.57	56.40	33.84	315.81	3.16			
Fast	24		160.00	56.52	67.11	19.85	303.48	3.03			

Flexible wood sheet and veneer appears under section 097416 in the Construction Specifications Institute (CSI) indexing system. For heights above 8 feet, use the High Time Difficulty Factors on page 139. The labor rates in the table above are an average of the residential and commercial rates. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 29, Figure 13.

	Labor	Material	Labor	Labor	Overhead	Profit	Total	Total	
	SF per	by	cost per	burden	per	per	cost per	price per	
	manhour	others	100 SF	100 SF	100 SF	100 SF	100 SF	SF	
Surface preparatio	n, wallcov	ering							
Rule of thumb, typical p	oreparation								
Slow	100		25.20	6.05	5.94	5.95	43.14	.43	
Medium	125		25.80	7.46	8.32	4.99	46.57	.47	
Fast	150		26.27	9.29	11.02	3.26	49.84	.50	
Putty cracks, sand and	wash								
Slow	120		21.00	5.03	4.95	4.96	35.94	.36	
Medium	135		23.89	6.91	7.70	4.62	43.12	.43	
Fast	150		26.27	9.29	11.02	3.26	49.84	.50	

For additional preparation tasks see the Preparation operation tables beginning on page 295. For heights above 8 feet, use the High Time Difficulty Factors on page 139. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 29, Figure 13.

	Labor	Material	Labor	Labor	Overhead	Profit	Total	Total	
	yards per day	by others	cost per 10 yards	burden 10 yards	per 10 yards	per 10 yards	cost per 10 yards	price per yard	
Vinyl wallcover, con	nmercial	machin	e naste	d varde	s ner dav	/8" to	5/1" wic	lth	
Cut-up areas (stair halls	-		e pasie	u, yarus	s per uay	, 40 10	J4 WIC	4111	
Walls	, landing are	ouo)							
Slow	40		48.40	11.62	11.40	11.43	82.85	8.29	
Medium	45		54.67	15.81	17.62	10.57	98.67	9.87	
Fast	50		59.84	21.12	25.10	7.42	113.48	11.35	
Ceilings									
Slow	33		58.67	14.07	13.82	13.85	100.41	10.04	
Medium	38		64.74	18.70	20.86	12.52	116.82	11.68	
Fast	43		69.58	24.54	29.18	8.63	131.93	13.20	
Small rooms (restrooms Walls	, utility room	ıs)							
Slow	42		46.10	11.07	10.86	10.88	78.91	7.89	
Medium	50		49.20	14.22	15.86	9.51	88.79	8.88	
Fast	55		54.40	19.22	22.82	6.75	103.19	10.32	
Ceilings									
Slow	38		50.95	12.22	12.00	12.03	87.20	8.72	
Medium	46		53.48	15.45	17.24	10.34	96.51	9.65	
Fast	51		58.67	20.72	24.61	7.28	111.28	11.13	
Medium rooms (offices) Walls									
Slow	60		32.27	7.73	7.60	7.62	55.22	5.52	
Medium	75		32.80	9.50	10.57	6.34	59.21	5.92	
Fast	90		33.24	11.74	13.94	4.12	63.04	6.30	
Ceilings									
Slow	56		34.57	8.31	8.15	8.16	59.19	5.92	
Medium	69		35.65	10.29	11.49	6.89	64.32	6.43	
Fast	81		36.94	13.05	15.49	4.58	70.06	7.01	
Large rooms (conference	e rooms)								
Slow	76		25.47	6.13	6.00	6.01	43.61	4.36	
Medium	89		27.64	8.00	8.91	5.34	49.89	4.99	
Fast	102		29.33	10.34	12.30	3.64	55.61	5.56	
Ceilings									
Slow	66		29.33	7.04	6.91	6.92	50.20	5.02	
Medium	79		31.14	9.02	10.04	6.02	56.22	5.62	
Fast	91		32.88	11.60	13.79	4.08	62.35	6.24	

	Labor	Material	Labor	Labor	Overhead	Profit	Total	Total	
	yards	by	cost per	burden	per	per	cost per	price per	
	per day	others	10 yards	yard					
Large wall areas (corrido	ors. long ha	llwavs)							
Walls	, , , , ,	- 3 - 7							
Slow	89		21.75	5.23	5.12	5.13	37.23	3.72	
Medium	102		24.12	6.96	7.77	4.66	43.51	4.35	
Fast	114		26.25	9.27	11.01	3.26	49.79	4.98	
			20.20	0.21		0.20	.0 0		
Ceilings									
Slow	76		25.47	6.13	6.00	6.01	43.61	4.36	
Medium	89		27.64	8.00	8.91	5.34	49.89	4.99	
Fast	102		29.33	10.34	12.30	3.64	55.61	5.56	
Paper-backed vinyl on m	nedium roor	n walls							
Bedrooms, dining roor									
Slow	43		45.02	10.80	10.61	10.63	77.06	7.71	
Medium	53		46.42	13.40	14.96	8.98	83.76	8.38	
Fast	64		46.75	16.50	19.61	5.80	88.66	8.87	
. 5.51	•			. 0.00		0.00	00.00	0.0.	
Cork wallcovering on me	edium room	walls							
Bedrooms, dining roon									
Slow	43		45.02	10.80	10.61	10.63	77.06	7.71	
Medium	53		46.42	13.40	14.96	8.98	83.76	8.38	
Fast	64		46.75	16.50	19.61	5.80	88.66	8.87	
1 451	0-1		40.70	10.00	10.01	0.00	00.00	0.07	

Vinyl and vinyl-coated wallcovering appear under section 097216 in the Construction Specifications Institute (CSI) indexing system. Cork wallcovering appears in section 097213. The table above assumes that commercial rolls are machine pasted. ADD for surface preparation time from page 425 or from the tables in Part II, Preparation costs beginning on page 295, as needed. For heights above 8 feet, use the High Time Difficulty Factors on page 139. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 29, Figure 13.

	Labor	Material	Labor	Labor	Overhead	Profit	Total	Total
	rolls per day	by others	cost per 10 rolls	burden 10 rolls	per 10 rolls	per 10 rolls	cost per 10 rolls	price per roll
VC - I II								
Vinyl wallcovering,		•	pasted,	single	rolls per	day 18'	' to 27"	wide
Cut-up areas (stair halls Walls	s, landing are	eas)						
Slow	10		201.60	48.40	47.50	47.60	345.10	34.51
Medium	11		234.55	67.79	75.58	45.35	423.27	42.33
Fast	12		262.67	92.75	110.17	32.59	498.18	49.82
				00		02.00		
Ceilings								
Slow	7		288.00	69.16	67.85	68.00	493.01	49.30
Medium	8		322.50	93.20	103.93	62.36	581.99	58.20
Fast	9		350.22	123.65	146.89	43.45	664.21	66.42
Small rooms (boths, uti	lity rooms)							
Small rooms (baths, uti Walls	iity rooms)							
Slow	11		183.27	44.01	43.18	43.27	313.73	31.37
Medium	12		215.00	62.15	69.29	41.57	388.01	38.80
Fast	13		242.46	85.61	101.70	30.08	459.85	45.98
1 450	10		242.40	00.01	101.70	00.00	400.00	40.00
Ceilings								
Slow	9		224.00	53.78	52.77	52.88	383.43	38.34
Medium	10		258.00	74.56	83.14	49.88	465.58	46.56
Fast	11		286.55	101.17	120.19	35.55	543.46	54.34
Medium rooms (bedroo	me dining ro	ome)						
Walls	ins, uning to	onis)						
Slow	17		118.59	28.47	27.94	28.00	203.00	20.30
Medium	19		135.79	39.26	43.76	26.25	245.06	24.50
Fast	21		150.10	53.01	62.96	18.62	284.69	28.47
Ceilings								
Slow	15		134.40	32.26	31.67	31.73	230.06	23.01
Medium	17		151.76	43.87	48.91	29.34	273.88	27.39
Fast	19		165.89	58.60	69.58	20.58	314.65	31.46
Large rooms (living roo	ms)							
Walls								
Slow	20		100.80	24.20	23.75	23.80	172.55	17.25
Medium	23		112.17	32.41	36.15	21.69	202.42	20.24
Fast	26		121.23	42.80	50.85		229.92	22.99
0.11								
Ceilings	40		440.00	00.00	00.00	00.44	104 74	40.47
Slow	18		112.00	26.88	26.39	26.44		19.17
Medium	20		129.00	37.28	41.57	24.94	232.79	23.28
Fast	22		143.27	50.57	60.09	17.78	271.71	27.17

	Labor	Material	Labor	Labor	Overhead	Profit	Total	Total	
	rolls	by	cost per	burden	per	per	cost per	price per	
	per day	others	10 rolls	roll					
Large wall areas (corrido	ors, long ha	llways)							
Walls	-	. ,							
Slow	24		84.00	20.16	19.79	19.83	143.78	14.38	
Medium	27		95.56	27.61	30.80	18.48	172.45	17.25	
Fast	30		105.07	37.11	44.07	13.04	199.29	19.93	
Ceilings									
Slow	21		96.00	23.06	22.62	22.67	164.35	16.43	
Medium	23		112.17	32.41	36.15	21.69	202.42	20.24	
Fast	25		126.08	44.51	52.88	15.64	239.11	23.91	
Paper-backed vinyl on m	nedium roor	n walls							
Bedrooms, dining roon		wane							
Slow	8		252.00	60.50	59.37	59.50	431.37	43.14	
Medium	10		258.00	74.56	83.14	49.88	465.58	46.56	
Fast	12		262.67	92.75	110.17	32.59	498.18	49.82	
Cork wallcovering on medium room walls									
Bedrooms, dining roon	ns								
Slow	8		252.00	60.50	59.37	59.50	431.37	43.14	
Medium	10		258.00	74.56	83.14	49.88	465.58	46.56	
Fast	12		262.67	92.75	110.17	32.59	498.18	49.82	

The table above assumes that residential rolls are hand pasted. ADD for surface preparation time from page 425 or from the tables in Part II, Preparation costs beginning on page 295, as needed. For heights above 8 feet, use the High Time Difficulty Factors on page 139. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 29, Figure 13. Add for ready-mix paste.

	Labor	Material	Labor	Labor	Overhead	Profit	Total	Total	
	yards per day	by others	cost per 10 yards	burden 10 yards	per 10 yards	per 10 yards	cost per 10 yards	price per yard	
							•	yaiu	
Wall fabric, commerc	cial, mad	chine pa	sted, ya	rds per	day, 48"	to 54"	width		
Coated fabric									
Cut-up areas (stair halls Walls	s, landing a	areas)							
Slow	58		33.38	8.00	7.86	7.88	57.12	5.71	
Medium	63		39.05	11.29	12.59	7.55	70.48	7.05	
Fast	68		44.00	15.51	18.45	5.46	83.42	8.34	
Ceilings									
Slow	35		55.31	13.29	13.03	13.06	94.69	9.47	
Medium	40		61.50	17.78	19.82	11.89	110.99	11.10	
Fast	45		66.49	23.48	27.89	8.25	126.11	12.61	
Small rooms (restrooms Walls	s, utility roo	oms)							
Slow	60		32.27	7.73	7.60	7.62	55.22	5.52	
Medium	65		37.85	10.95	12.20	7.32	68.32	6.83	
Fast	70		42.74	15.10	17.93	5.30	81.07	8.11	
Ceilings									
Slow	40		48.40	11.62	11.40	11.43	82.85	8.29	
Medium	48		51.25	14.83	16.52	9.91	92.51	9.25	
Fast	55		54.40	19.22	22.82	6.75	103.19	10.32	
Medium rooms (offices) Walls									
Slow	68		28.47	6.82	6.71	6.72	48.72	4.87	
Medium	80		30.75	8.89	9.91	5.95	55.50	5.55	
Fast	93		32.17	11.35	13.49	3.99	61.00	6.10	
Ceilings									
Slow	60		32.27	7.73	7.60	7.62	55.22	5.52	
Medium	73		33.70	9.75	10.86	6.52	60.83	6.08	
Fast	85		35.20	12.41	14.77	4.37	66.75	6.68	
Large rooms (conference Walls	e rooms)								
Slow	85		22.78	5.46	5.37	5.38	38.99	3.90	
Medium	98		25.10	7.25	8.09	4.85	45.29	4.53	
Fast	110		27.20	9.59	11.41	3.37	51.57	5.16	
Ceilings									
Slow	68		28.47	6.82	6.71	6.72	48.72	4.87	
Medium	80		30.75	8.89	9.91	5.95	55.50	5.55	
Fast	93		32.17	11.35	13.49	3.99	61.00	6.10	

	Labor yards per day	Material by others	Labor cost per 10 yards	Labor burden 10 yards	Overhead per 10 yards	Profit per 10 yards	Total cost per 10 yards	Total price per yard	
Large wall areas (co	rridors, long h	nallways)							
Walls									
Slow	80		24.20	5.81	5.70	5.71	41.42	4.14	
Medium	110		22.36	6.46	7.21	4.32	40.35	4.04	
Fast	125		23.94	8.44	10.04	2.97	45.39	4.54	
Ceilings									
Slow	78		24.82	5.97	5.85	5.86	42.50	4.25	
Medium	90		27.33	7.91	8.81	5.28	49.33	4.93	
Fast	103		29.05	10.27	12.18	3.60	55.10	5.51	

Canvas sheeting: see Wall fabric, residential, hand pasted

Grasscloth: see Wall fabric, residential, hand pasted

Burlap: see Wall fabric, residential, hand pasted

Natural fabric, silk: see Wall fabric, residential, hand pasted

Natural fabric, felt, linen, cotton: see Wall fabric, residential, hand pasted

The table above assumes that commercial rolls are machine pasted. ADD for surface preparation time from page 425 or from the tables in Part II, Preparation costs beginning on page 295 as needed. For heights above 8 feet, use the High Time Difficulty Factors on page 139. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 29, Figure 13. Add for ready-mix paste.

	Labor	Material	Labor	Labor	Overhead	Profit	Total	Total
	rolls per day	by others	cost per 10 rolls	burden 10 rolls	per 10 rolls	per 10 rolls	cost per 10 rolls	price per roll
	per day	Others	10 10113	10 10113	10 10113	10 10113	10 10113	1011
Wall fabric, residential	l, hand	pasted,	single	rolls per	day 18"	to 27"	wide	
Coated fabrics								
Cut-up areas (stair halls, Walls	landing a	areas)						
Slow	12		168.00	40.34	39.58	39.66	287.58	28.76
Medium	13		198.46	57.36	63.95	38.37	358.14	35.81
Fast	14		225.14	79.47	94.43	27.93	426.97	42.70
Ceilings								
Slow	8		252.00	60.50	59.37	59.50	431.37	43.14
Medium	9		286.67	82.85	92.38	55.43	517.33	51.73
Fast	10		315.20	111.28	132.21	39.11	597.80	59.78
Small rooms (baths, utility Walls	/ rooms)							
Slow	13		155.08	37.23	36.54	36.61	265.46	26.55
Medium	14		184.29	53.24	59.39	35.63	332.55	33.26
Fast	15		210.13	74.17	88.14	26.07	398.51	39.85
Ceilings								
Slow	10		201.60	48.40	47.50	47.60	345.10	34.51
Medium	11		234.55	67.79	75.58	45.35	423.27	42.33
Fast	12		262.67	92.75	110.17	32.59	498.18	49.82
Medium rooms (bedroom Walls	s, dining	rooms)						
Slow	18		112.00	26.88	26.39	26.44	191.71	19.17
Medium	20		129.00	37.28	41.57	24.94	232.79	23.28
Fast	22		143.27	50.57	60.09	17.78	271.71	27.17
Ceilings								
Slow	16		126.00	30.25	29.69	29.75	215.69	21.57
Medium	18		143.33	41.41	46.19	27.71	258.64	25.87
Fast	20		157.60	55.64	66.10	19.55	298.89	29.89
Large rooms (living rooms Walls	s)							
Slow	22		91.64	21.99	21.59	21.64	156.86	15.69
Medium	25		103.20	29.82	33.26	19.95	186.23	18.62
Fast	28		112.57	39.74	47.22	13.97	213.50	21.35
Ceilings								
Slow	19		106.11	25.48	25.00	25.05	181.64	18.16
Medium	21		122.86	35.52	39.59	23.76	221.73	22.17
Fast	23		137.04	48.37	57.48	17.00	259.89	25.99

								inocvening	
	Labor rolls per day	Material by others	Labor cost per 10 rolls	Labor burden 10 rolls	Overhead per 10 rolls	Profit per 10 rolls	Total cost per 10 rolls	Total price per roll	
Large wall areas (co Walls	rridors, long h	nallways)							
Slow	26		77.54	18.62	18.27	18.31	132.74	13.27	
Medium	29		88.97	25.72	28.67	17.20	160.56	16.06	
Fast	32		98.50	34.78	41.31	12.22	186.81	18.68	
Ceilings									
Slow	22		91.64	21.99	21.59	21.64	156.86	15.69	
Medium	24		107.50	31.05	34.64	20.79	193.98	19.40	
Fast	26		121.23	42.80	50.85	15.04	229.92	22.99	
Canvas sheeting									
Medium room walls	(bedrooms, d	ining room	ıs)						
Walls		-	•						
Slow	14		144.00	34.56	33.93	34.00	246.49	24.65	
Medium	16		161.25	46.60	51.96	31.18	290.99	29.10	
Fast	17		185.41	65.47	77.77	23.00	351.65	35.16	
Grasscloth									
Medium room walls	(bedrooms. d	inina room	ıs)						
Walls	(,						
Slow	15		134.40	32.26	31.67	31.73	230.06	23.01	
Medium	20		129.00	37.28	41.57	24.94	232.79	23.28	
Fast	24		131.33	46.35	55.08	16.29	249.05	24.91	
Burlap									
Medium rooms (bed	rooms, dining	rooms)							
Walls	_	,							
Slow	10		201.60	48.40	47.50	47.60	345.10	34.51	
Medium	14		184.29	53.24	59.39	35.63	332.55	33.26	
Fast	18		175.11	61.80	73.45	21.73	332.09	33.21	
Natural fabric, silk									
Medium rooms (bed	rooms, dining	rooms)							
Walls	, ,	,							
Slow	8		252.00	60.50	59.37	59.50	431.37	43.14	
Medium	12		215.00	62.15	69.29	41.57	388.01	38.80	
Fast	15		210.13	74.17	88.14	26.07	398.51	39.85	
Natural fabric, felt, line	en cotton								
Medium rooms (bedi		roome)							
Walls	ioonis, uninig	1001113)							
Slow	7		288.00	69.16	67.85	68.00	493.01	49.30	
Medium	9		286.67	82.85	92.38	55.43	517.33	51.73	
Fast	11		286.55	101.17	120.19	35.55	543.46	54.34	
ı ası	11		200.00	101.17	120.13	55.55	J-J.40	J 4 .J4	

The table above assumes that residential rolls are hand pasted. ADD for surface preparation time from page 425 or from the tables in Part II, Preparation costs beginning on page 295 as needed. For heights above 8 feet, use the High Time Difficulty Factors on page 139. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 29, Figure 13. Add for ready-mix paste.

	Labor rolls	Material by	Labor cost per	Labor burden	Overhead per	Profit per	Total cost per	Total price per	Π
	per day	others	10 rolls	10 rolls	10 rolls	10 rolls	10 rolls	roll	
Wallpaper, commer	cial, macl	hine pas	ted, sin	gle rolls	s per dav	, 27" w	idth		
Blind stock (lining)	,			J	,	,			
Cut-up areas (stair ha	lls, landing a	areas)							
Walls		-							
Slow	19		101.89	24.48	24.00	24.05	174.42	17.44	
Medium	21		117.14	33.89	37.75	22.65	211.43	21.14	
Fast	23		130.09	45.90	54.56	16.14	246.69	24.67	
Ceilings									
Slow	16		121.00	29.05	28.51	28.57	207.13	20.71	
Medium	18		136.67	39.49	44.04	26.43	246.63	24.66	
Fast	20		149.60	52.80	62.75	18.56	283.71	28.37	
Small rooms (restroon Walls	ns, utility roc	oms)							
Slow	21		92.19	22.15	21.72	21.77	157.83	15.78	
Medium	25		98.40	28.45	31.71	19.03	177.59	17.76	
Fast	29		103.17	36.44	43.27	12.80	195.68	19.57	
1 431	23		103.17	30.44	40.21	12.00	133.00	19.51	
Ceilings									
Slow	17		113.88	27.35	26.83	26.89	194.95	19.49	
Medium	20		123.00	35.56	39.64	23.78	221.98	22.20	
Fast	22		136.00	47.98	57.04	16.87	257.89	25.79	
Medium rooms (office:	s)								
Slow	29		66.76	16.04	15.73	15.76	114.29	11.43	
Medium	35		70.29	20.33	22.65	13.59	126.86	12.68	
Fast	41		72.98	25.74	30.61	9.05	138.38	13.84	
Ceilings									
Slow	25		77.44	18.59	18.25	18.28	132.56	13.26	
Medium	30		82.00	23.72	26.43	15.86	148.01	14.80	
Fast	34		88.00	31.06	36.91	10.92	166.89	16.69	
Large rooms (confere	nce rooms)								
Slow	35		55.31	13.29	13.03	13.06	94.69	9.47	
Medium	41		60.00	17.34	19.34	11.60	108.28	10.83	
Fast	47		63.66	22.46	26.70	7.90	120.72	12.07	
Ceilings									
Slow	29		66.76	16.04	15.73	15.76	114.29	11.43	
Medium	34		72.35	20.92	23.32	13.99	130.58	13.06	
Fast	38		78.74	27.77	33.03	9.77	149.31	14.93	

	Labor	Material	Labor	Labor	Overhead	Profit	Total	Total	
	rolls per day	by others	cost per 10 rolls	burden 10 rolls	per 10 rolls	per 10 rolls	cost per 10 rolls	price per roll	
Large wall areas (co Walls	orridors, long h	nallways)							
Slow	40		48.40	11.62	11.40	11.43	82.85	8.29	
Medium	45		54.67	15.81	17.62	10.57	98.67	9.87	
Fast	50		59.84	21.12	25.10	7.42	113.48	11.35	
Ceilings									
Slow	33		58.67	14.07	13.82	13.85	100.41	10.04	
Medium	38		64.74	18.70	20.86	12.52	116.82	11.68	
Fast	42		71.24	25.15	29.88	8.84	135.11	13.51	
Ordinary pre-trimmed	wallpaper or l	butt joint w	ork						
Medium room walls		,							
Walls									
Slow	26		74.46	17.88	17.54	17.58	127.46	12.75	
Medium	31		79.35	22.96	25.57	15.34	143.22	14.32	
Fast	36		83.11	29.32	34.86	10.31	157.60	15.76	
Ceilings									
Slow	23		84.17	20.20	19.83	19.87	144.07	14.41	
Medium	28		87.86	25.39	28.31	16.99	158.55	15.86	
Fast	32		93.50	33.00	39.22	11.60	177.32	17.73	
Hand-crafted wallpap									
Medium room walls	(offices)								
Walls									
Slow	20		96.80	23.24	22.81	22.85	165.70	16.57	
Medium	24		102.50	29.62	33.03	19.82	184.97	18.50	
Fast	28		106.86	37.70	44.82	13.26	202.64	20.27	
Ceilings									
Slow	18		107.56	25.80	25.34	25.39	184.09	18.41	
Medium	21		117.14	33.89	37.75	22.65	211.43	21.14	
Fast	23		130.09	45.90	54.56	16.14	246.69	24.67	
Flock wallpaper, med Walls	dium rooms (o	ffices)							
Slow	14		138.29	33.19	32.58	32.65	236.71	23.67	
Medium	17		144.71	41.84	46.63	27.98	261.16	26.11	
Fast	20		149.60	52.80	62.75	18.56	283.71	28.37	
Foil wallpaper, med Walls	ium rooms (of	fices)							
Slow	13		148.92	35.76	35.09	35.16	254.93	25.49	
Medium	16		153.75	44.45	49.55	29.73	277.48	27.75	
Fast	19		157.47	55.61	66.05	19.54	298.67	29.87	
	. •		- · · ·				• •		

	Labor rolls per day	Material by others	Labor cost per 10 rolls	Labor burden 10 rolls	Overhead per 10 rolls	Profit per 10 rolls	Total cost per 10 rolls	Total price per roll	
Canvas wallpaper, med	dium rooms	(offices)							
Walls		` ,							
Slow	12		161.33	38.75	38.01	38.09	276.18	27.62	
Medium	14		175.71	50.79	56.62	33.97	317.09	31.71	
Fast	16		187.00	66.00	78.43	23.20	354.63	35.46	
Scenic wallpaper, med	ium rooms (offices)							
Walls									
Slow	16		121.00	29.05	28.51	28.57	207.13	20.71	
Medium	18		136.67	39.49	44.04	26.43	246.63	24.66	
Fast	20		149.60	52.80	62.75	18.56	283.71	28.37	

The table above assumes that commercial rolls are machine pasted. ADD for surface preparation time from page 425 or from the tables in Part II, Preparation costs beginning on page 295, as needed. For heights above 8 feet, use the High Time Difficulty Factors on page 139. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 29, Figure 13. Add for ready-mix paste.

	Labor rolls per day	Material by others	Labor cost per 10 rolls	Labor burden 10 rolls	Overhead per 10 rolls	Profit per 10 rolls	Total cost per 10 rolls	Total price per roll
Wallpaper, resident	tial. hand i	pasted.	sinale ra	olls per	day 18"	to 27" v	vide	
Blind stock (lining)	iai, nana _l	paotoa,	omigio i	one per	ady 10		vido	
Cut-up areas (stair ha	alls, landing a	reas)						
Walls	_	•						
Slow	11		183.27	44.01	43.18	43.27	313.73	31.37
Medium	13		198.46	57.36	63.95	38.37	358.14	35.81
Fast	14		225.14	79.47	94.43	27.93	426.97	42.70
Ceilings								
Slow	10		201.60	48.40	47.50	47.60	345.10	34.51
Medium	11		234.55	67.79	75.58	45.35	423.27	42.33
Fast	12	 	262.67	92.75	110.17	32.59	498.18	49.82
i asi	12		202.07	32.13	110.17	32.33	430.10	49.02
Small rooms (baths, ι Walls	utility rooms)							
Slow	12		168.00	40.34	39.58	39.66	287.58	28.76
Medium	14		184.29	53.24	59.39	35.63	332.55	33.26
Fast	16		197.00	69.55	82.63	24.44	373.62	37.36
Ceilings								
Slow	11		183.27	44.01	43.18	43.27	313.73	31.37
Medium	13		198.46	57.36	63.95	38.37	358.14	35.81
Fast	14		225.14	79.47	94.43	27.93	426.97	42.70
Medium rooms (bedro	nome dining	rooms)						
Walls	Joins, diring	1001115)						
Slow	20		100.80	24.20	23.75	23.80	172.55	17.25
Medium	23		112.17	32.41	36.15	21.69	202.42	20.24
Fast	26		121.23	42.80	50.85	15.04	229.92	22.99
1 431	20		121.20	42.00	30.03	10.04	220.02	22.00
Ceilings								
Slow	18		112.00	26.88	26.39	26.44	191.71	19.17
Medium	20		129.00	37.28	41.57	24.94	232.79	23.28
Fast	22		143.27	50.57	60.09	17.78	271.71	27.17
Large rooms (living ro	ooms)							
Walls	00		07.05	04.04	00.05	00.00	450.00	45.00
Slow	23		87.65	21.04	20.65	20.69	150.03	15.00
Medium	27		95.56	27.61	30.80	18.48	172.45	17.25
Fast	31		101.68	35.91	42.65	12.62	192.86	19.28
Ceilings								
Slow	20		100.80	24.20	23.75	23.80	172.55	17.25
Medium	22		117.27	33.88	37.79	22.67	211.61	21.16
Fast	24		131.33	46.35	55.08	16.29	249.05	24.91

	Labor	Material	Labor	Labor	Overhead	Profit	Total	Total
	rolls	by	cost per	burden	per	per	cost per	price per
	per day	others	10 rolls	10 rolls	10 rolls	10 rolls	10 rolls	roll
Large wall areas (co	rridors, long h	nallways)						
Slow	29		69.52	16.70	16.38	16.41	119.01	11.90
Medium	33		78.18	22.59	25.19	15.12	141.08	14.11
Fast	36		87.56	30.89	36.73	10.86	166.04	16.61
. 451			000	00.00	333			
Ceilings								
Slow	23		87.65	21.04	20.65	20.69	150.03	15.00
Medium	25		103.20	29.82	33.26	19.95	186.23	18.62
Fast	27		116.74	41.22	48.96	14.48	221.40	22.14
dinary pre-trimmed	wallpaper or t	outt joint w	ork					
Medium room walls (-						
Walls			440.55	00.55	00.55		464 = 1	40.4-
Slow	18		112.00	26.88	26.39	26.44	191.71	19.17
Medium	21		122.86	35.52	39.59	23.76	221.73	22.17
Fast	24		131.33	46.35	55.08	16.29	249.05	24.91
Ceilings								
Slow	16		126.00	30.25	29.69	29.75	215.69	21.57
Medium	18		143.33	41.41	46.19	27.71	258.64	25.87
			157.60	55.64			298.89	29.89
Fast	20		137.00	55.04	66.10	19.55	290.09	20.00
and-crafted wallpape	er			55.04	66.10	19.55	290.09	23.03
and-crafted wallpape Medium room walls (er			55.04	00.10	19.55	290.09	23.00
and-crafted wallpape Medium room walls (Walls	er (bedrooms, di		ıs)					
and-crafted wallpape Medium room walls (Walls Slow	er (bedrooms, di 12	ning room	ns) 168.00	40.34	39.58	39.66	287.58	28.76
and-crafted wallpape Medium room walls (Walls	er (bedrooms, di	ning room 	ıs)					
and-crafted wallpape Medium room walls (Walls Slow Medium Fast	er (bedrooms, di 12 15	ning room 	168.00 172.00	40.34 49.69	39.58 55.43	39.66 33.26	287.58 310.38	28.76 31.04
and-crafted wallpape Medium room walls (Walls Slow Medium Fast Ceilings	er (bedrooms, di 12 15 18	ning room 	168.00 172.00 175.11	40.34 49.69 61.80	39.58 55.43 73.45	39.66 33.26 21.73	287.58 310.38 332.09	28.76 31.04 33.21
and-crafted wallpape Medium room walls (Walls Slow Medium Fast Ceilings Slow	er (bedrooms, di 12 15 18	ning room 	168.00 172.00 175.11 201.60	40.34 49.69 61.80	39.58 55.43 73.45 47.50	39.66 33.26 21.73	287.58 310.38 332.09	28.76 31.04 33.21 34.51
and-crafted wallpape Medium room walls (Walls Slow Medium Fast Ceilings Slow Medium	er (bedrooms, di 12 15 18 10 12	ning room 	168.00 172.00 175.11 201.60 215.00	40.34 49.69 61.80 48.40 62.15	39.58 55.43 73.45 47.50 69.29	39.66 33.26 21.73 47.60 41.57	287.58 310.38 332.09 345.10 388.01	28.76 31.04 33.21 34.51 38.80
and-crafted wallpape Medium room walls (Walls Slow Medium Fast Ceilings Slow	er (bedrooms, di 12 15 18	ning room 	168.00 172.00 175.11 201.60	40.34 49.69 61.80	39.58 55.43 73.45 47.50	39.66 33.26 21.73	287.58 310.38 332.09	28.76 31.04 33.21 34.51
and-crafted wallpape Medium room walls (Walls Slow Medium Fast Ceilings Slow Medium	er (bedrooms, di 12 15 18 10 12 14	ning room	168.00 172.00 175.11 201.60 215.00 225.14	40.34 49.69 61.80 48.40 62.15 79.47	39.58 55.43 73.45 47.50 69.29	39.66 33.26 21.73 47.60 41.57	287.58 310.38 332.09 345.10 388.01	28.76 31.04 33.21 34.51 38.80
and-crafted wallpape Medium room walls (Walls Slow Medium Fast Ceilings Slow Medium Fast	er (bedrooms, di 12 15 18 10 12 14	ning room	168.00 172.00 175.11 201.60 215.00 225.14	40.34 49.69 61.80 48.40 62.15 79.47	39.58 55.43 73.45 47.50 69.29	39.66 33.26 21.73 47.60 41.57 27.93	287.58 310.38 332.09 345.10 388.01	28.76 31.04 33.21 34.51 38.80
and-crafted wallpape Medium room walls (Walls Slow Medium Fast Ceilings Slow Medium Fast	12 15 18 10 12 14 14	ining room edrooms, o	168.00 172.00 175.11 201.60 215.00 225.14 dining roor	40.34 49.69 61.80 48.40 62.15 79.47	39.58 55.43 73.45 47.50 69.29 94.43	39.66 33.26 21.73 47.60 41.57 27.93	287.58 310.38 332.09 345.10 388.01 426.97	28.76 31.04 33.21 34.51 38.80 42.70
and-crafted wallpape Medium room walls (Walls Slow Medium Fast Ceilings Slow Medium Fast lock wallpaper, medi Walls Slow	12 15 18 10 12 14 10 10	ining room edrooms, o	168.00 172.00 175.11 201.60 215.00 225.14 dining roor	40.34 49.69 61.80 48.40 62.15 79.47 ms)	39.58 55.43 73.45 47.50 69.29 94.43	39.66 33.26 21.73 47.60 41.57 27.93	287.58 310.38 332.09 345.10 388.01 426.97	28.76 31.04 33.21 34.51 38.80 42.70
and-crafted wallpape Medium room walls (Walls Slow Medium Fast Ceilings Slow Medium Fast lock wallpaper, medi Walls Slow Medium	12 15 18 10 12 14 14 10 113 16	ning room edrooms, o	168.00 172.00 175.11 201.60 215.00 225.14 dining roor 201.60 198.46 197.00	40.34 49.69 61.80 48.40 62.15 79.47 ms) 48.40 57.36 69.55	39.58 55.43 73.45 47.50 69.29 94.43	39.66 33.26 21.73 47.60 41.57 27.93 47.60 38.37	287.58 310.38 332.09 345.10 388.01 426.97	28.76 31.04 33.21 34.51 38.80 42.70
and-crafted wallpape Medium room walls (Walls Slow Medium Fast Ceilings Slow Medium Fast lock wallpaper, medi Walls Slow Medium Fast	12 15 18 10 12 14 14 10 113 16	ning room edrooms, o	168.00 172.00 175.11 201.60 215.00 225.14 dining roor 201.60 198.46 197.00	40.34 49.69 61.80 48.40 62.15 79.47 ms) 48.40 57.36 69.55	39.58 55.43 73.45 47.50 69.29 94.43	39.66 33.26 21.73 47.60 41.57 27.93 47.60 38.37	287.58 310.38 332.09 345.10 388.01 426.97	28.76 31.04 33.21 34.51 38.80 42.70
and-crafted wallpape Medium room walls (Walls Slow Medium Fast Ceilings Slow Medium Fast lock wallpaper, medi Walls Slow Medium Fast Foil wallpaper, medium Fast	12 15 18 10 12 14 14 10 13 16 10	ning room edrooms, o	168.00 172.00 175.11 201.60 215.00 225.14 dining roor 201.60 198.46 197.00	40.34 49.69 61.80 48.40 62.15 79.47 ms) 48.40 57.36 69.55	39.58 55.43 73.45 47.50 69.29 94.43 47.50 63.95 82.63	39.66 33.26 21.73 47.60 41.57 27.93 47.60 38.37 24.44	287.58 310.38 332.09 345.10 388.01 426.97 345.10 358.14 373.62	28.76 31.04 33.21 34.51 38.80 42.70 34.51 35.81 37.36

	Labor rolls per day	Material by others	Labor cost per 10 rolls	Labor burden 10 rolls	Overhead per 10 rolls	Profit per 10 rolls	Total cost per 10 rolls	Total price per roll	
Canvas wallpaper, me Walls	edium rooms ((bedrooms	s, dining ro	oms)					
Slow	8		252.00	60.50	59.37	59.50	431.37	43.14	
Medium	10		258.00	74.56	83.14	49.88	465.58	46.56	
Fast	12		262.67	92.75	110.17	32.59	498.18	49.82	
Scenic wallpaper, med	dium rooms (b	pedrooms	dining roo	oms)					
Walls									
Slow	12		168.00	40.34	39.58	39.66	287.58	28.76	
Medium	14		184.29	53.24	59.39	35.63	332.55	33.26	
Fast	16		197.00	69.55	82.63	24.44	373.62	37.36	

The table above assumes that residential rolls are hand pasted. ADD for surface preparation time from page 425 or from the tables in Part II, Preparation costs beginning on page 295, as needed. For heights above 8 feet, use the High Time Difficulty Factors on page 139. "Slow", "Medium", and "Fast" work are based on the hourly wages specified on page 29, Figure 13. Add for ready-mix paste.

Index

<u>A</u>
Accessories,
remove and replace9
Acid wash gutters &
downspouts296
Acoustic spray-on texture61
Adhesive coverage422
Adjustments to costs7
Adobe block
Air compressors, rental33
Air hose, rental33
Airblast
Allowance 290
for supervision14
overhead32
sundries
Aluminum base paint
19, 22, 25, 358
Aluminum siding202
Anti-graffiti stain eliminator
18, 21, 24, 62, 140, 225
Apartments, allowance
for supervision14
Application method6
Application rate
5, 13, 15, 30, 424
Arched roof184
В
Back-painting 94, 309-311
Bags, strainer28
Balusters173, 177
Banana board33
Bare duct
Bare piping
Bargaining, collective31
Baseboard
preparation10
Basis for estimates5
Baths, painting231
Beams
Benefits8
employee
fringe
health30
Beveled siding 214-219

Bid
expiration date29
standard base 36-37
surface preparation10
Bidding variables 36-37
Bifold doors102
Blank estimating form 40-41
Blank painting estimate40
Bleach311
Blinds and shutters201
Block filler 18, 21, 24, 140-141
Board and batten siding 214-219
Boiler room357
Bond, performance31
Bonds9
Boneyard 43-44
Bonuses9, 35
Bookcases
paint grade 48-49
stain grade 50-51
Boomlift, rental33
Borders, wallpaper 424-425
Bottom line37
Brick
masonry 141-146
sandblasting11
Bridge painters, wages30 Brush-off blast11, 303
Brushes27
Burden
employer's8
fixed30
labor5, 6
Burlap433
Burn off paint297
Butt joint435
Butt siding214-219
С
Cabinet
faces52
masking9
paint grade 52-54
stain grade 55-56
Calculate
labor rate30
overhead32
paint film thickness15
profit percentage35

Canvas
insulated ductwork 339-347
jacketed piping 365-370
sheeting433, 436
Cap
railing173
sheet metal196
Carport overhang159
Carport overhang159 Casters, scaffolding33
Categories labor productivity 13
Categories, labor productivity13 Caulk10, 298
Caulking 19, 22, 25, 27
Caulking 19, 22, 23, 27
Caulking gun27
Ceiling panels, suspended 57-59
Ceiling pans60
Ceilings, drywall
acoustic spray-on texture61
anti-graffiti stain eliminator 62
orange peel texture 63-68
sand finish texture 67-74
smooth finish
Ceilings, tongue & groove
paint grade 80-85
stain grade 86-88
Cellulose, powdered
19, 22, 25, 422
Chain link fence123
Chain link fence123 Clay brick tile144-146
Chain link fence 123 Clay brick tile 144-146 Cleanup 9, 10
Chain link fence 123 Clay brick tile 144-146 Cleanup 9, 10
Chain link fence 123 Clay brick tile 144-146 Cleanup 9, 10 Closets 91
Chain link fence 123 Clay brick tile 144-146 Cleanup 9, 10 Closets 91 doors 102
Chain link fence 123 Clay brick tile 144-146 Cleanup 9, 10 Closets 91 doors 102 moldings 91, 102
Chain link fence 123 Clay brick tile 144-146 Cleanup 9, 10 Closets 91 doors 102 moldings 91, 102 poles 88-89, 102
Chain link fence 123 Clay brick tile 144-146 Cleanup 9, 10 Closets 91 doors 102 moldings 91, 102 poles 88-89, 102 shelves 89-90, 102
Chain link fence 123 Clay brick tile 144-146 Cleanup 9, 10 Closets 91 doors 102 moldings 91, 102 poles 88-89, 102 shelves 89-90, 102 Coatings, mixing 9
Chain link fence 123 Clay brick tile 144-146 Cleanup 9, 10 Closets 91 doors 102 moldings 91, 102 poles 88-89, 102 shelves 89-90, 102 Coatings, mixing 9 Collective bargaining
Chain link fence 123 Clay brick tile 144-146 Cleanup 9, 10 Closets 91 doors 102 moldings 91, 102 poles 88-89, 102 shelves 89-90, 102 Coatings, mixing 9 Collective bargaining
Chain link fence 123 Clay brick tile 144-146 Cleanup 9, 10 Closets 91 doors 102 moldings 91, 102 poles 88-89, 102 shelves 89-90, 102 Coatings, mixing 9 Collective bargaining agreement 31 Color codes, piping 359-370
Chain link fence 123 Clay brick tile 144-146 Cleanup 9, 10 Closets 91 doors 102 moldings 91, 102 poles 88-89, 102 shelves 89-90, 102 Coatings, mixing 9 Collective bargaining agreement 31 Color codes, piping 359-370 Color samples 9
Chain link fence 123 Clay brick tile 144-146 Cleanup 9, 10 Closets 91 doors 102 moldings 91, 102 poles 88-89, 102 shelves 89-90, 102 Coatings, mixing 9 Collective bargaining 3greement agreement 31 Color codes, piping 359-370 Color samples 9 Colors, OSHA 19, 22, 25
Chain link fence 123 Clay brick tile 144-146 Cleanup 9, 10 Closets 91 doors 102 moldings 91, 102 poles 88-89, 102 shelves 89-90, 102 Coatings, mixing 9 Collective bargaining agreement 31 Color codes, piping 359-370 Color samples 9 Colors, OSHA 19, 22, 25 Column headings defined 13
Chain link fence 123 Clay brick tile 144-146 Cleanup 9, 10 Closets 91 doors 102 moldings 91, 102 poles 88-89, 102 shelves 89-90, 102 Coatings, mixing 9 Collective bargaining agreement 31 Color codes, piping 359-370 Color samples 9 Colors, OSHA 19, 22, 25 Column headings defined 13
Chain link fence 123 Clay brick tile 144-146 Cleanup 9, 10 Closets 91 doors 102 moldings 91, 102 poles 88-89, 102 shelves 89-90, 102 Coatings, mixing 9 Collective bargaining agreement agreement 31 Color codes, piping 359-370 Colors, OSHA 19, 22, 25 Column headings defined 13 Commercial
Chain link fence 123 Clay brick tile 144-146 Cleanup 9, 10 Closets 91 doors 102 moldings 91, 102 poles 88-89, 102 shelves 89-90, 102 Coatings, mixing 9 Collective bargaining agreement agreement 31 Color codes, piping 359-370 Colors, OSHA 19, 22, 25 Column headings defined 13 Commercial jobs 9
Chain link fence 123 Clay brick tile 144-146 Cleanup 9, 10 Closets 91 doors 102 moldings 91, 102 poles 88-89, 102 shelves 89-90, 102 Coatings, mixing 9 Collective bargaining 31 Color codes, piping 359-370 Color samples 9 Colors, OSHA 19, 22, 25 Column headings defined 13 Commercial jobs 9 sandblasting 11, 304
Chain link fence 123 Clay brick tile 144-146 Cleanup 9, 10 Closets 91 doors 102 moldings 91, 102 poles 88-89, 102 shelves 89-90, 102 Coatings, mixing 9 Collective bargaining 31 Color codes, piping 359-370 Color samples 9 Colors, OSHA 19, 22, 25 Column headings defined 13 Commercial jobs 9 sandblasting 11, 304 supervision, allowance for 14
Chain link fence 123 Clay brick tile 144-146 Cleanup 9, 10 Closets 91 doors 102 moldings 91, 102 poles 88-89, 102 shelves 89-90, 102 Coatings, mixing 9 Collective bargaining agreement 31 Color codes, piping 359-370 Color samples 9 Colors, OSHA 19, 22, 25 Column headings defined 13 Commercial jobs 9 sandblasting 11, 304 supervision, allowance for 14 Commercial blast 304
Chain link fence 123 Clay brick tile 144-146 Cleanup 9, 10 Closets 91 doors 102 moldings 91, 102 poles 88-89, 102 shelves 89-90, 102 Coatings, mixing 9 Collective bargaining agreement 31 Color codes, piping 359-370 Color samples 9 Colors, OSHA 19, 22, 25 Column headings defined 13 Commercial jobs 9 sandblasting 11, 304 supervision, allowance for 14 Commercial blast 304 Commercial wallcoverings
Chain link fence 123 Clay brick tile 144-146 Cleanup 9, 10 Closets 91 doors 102 moldings 91, 102 poles 88-89, 102 shelves 89-90, 102 Coatings, mixing 9 Collective bargaining agreement 31 Color codes, piping 359-370 Color samples 9 Colors, OSHA 19, 22, 25 Column headings defined 13 Commercial jobs 9 sandblasting 11, 304 supervision, allowance for .14 Commercial blast 304 Commercial wallcoverings fabric 430-431
Chain link fence 123 Clay brick tile 144-146 Cleanup 9, 10 Closets 91 doors 102 moldings 91, 102 poles 88-89, 102 shelves 89-90, 102 Coatings, mixing 9 Collective bargaining agreement 31 Color codes, piping 359-370 Color samples 9 Colors, OSHA 19, 22, 25 Column headings defined 13 Commercial jobs 9 sandblasting 11, 304 supervision, allowance for 14 Commercial blast 304 Commercial wallcoverings

Commissions9,	35
Competition between	
manufacturers	26
Competition, bidding 35-	37
Composition	
roof shingles 185-1	89
siding shingles 203-2	07
Compressed air2	95
Compressors, painting3	56
Computing overhead	32
Concrete floors 129-1	32
Concrete Masonry Units	32
147-152, 354-3	55
Concrete tilt-up walls 412-4	
Condos, allowance for	1 /
	1 /
supervision	25
Conduit	23
Conduit/pipe area conversion	25
table3	25
Contingency allowance9,	11
Contractors, remodeling	35
Conversion table,	
conduit/pipe area3	25
Converting unit prices	9
Corbels	92
Cork wallcovering427, 4	
Cornice, overhang1	59
Corrugated metal3	26
Corrugations, estimating	
326-3	29
Cost estimates, basis for	
Cost overruns	
Cost per unit	31
Cost Plus Fee296, 3	
Cost tables, using	6
Costs	
customizing	
delivery	9
equipment purchase & rental	9
labor6,	29
material 6, 8, 16,	31
miscellaneous	10
nonproductive labor	14
pavement marking10,	
preparation materials	10
rental33-	34
sandblasting10-	11
subcontract9-	10
supervision	
54Per (191011	4 F

4-4-1 C-1 0	75.70	To	El d 425
total, Column 98	smooth finish	<u>F</u>	Flexwood
variables	taping312	Fascia 118-122	Floors 435
waterblasting11, 13 Cotton wall fabric 433-434	Drywall walls orange peel texture 226-233	Fast application rate6, 13	Floors concrete
Coverage	sand finish 234-239	Federal taxes 30-31	wood
material6, 15	smooth finish	Fees9	Flush doors98
powdered adhesive422	taping312	Felt431, 433	Foil wallpaper435
Cracks, repair298	Ductwork	Fences	Forced Air Unit doors102
Crews	bare duct	chain link123	Foremen, project14, 30
productivity13	canvas insulated 339-347	picket 124-126	Form
skill levels6	Dutch doors102	wire mesh	estimating 40-41
Custom homes, allowance	Dateii doois102	wood	field production times & rates
for supervision14	E	Fiber ceiling panels 57-59 FICA 30-31	
Customizing cost tables7	<u>E</u>	Field equipment 32-35	Formulation, paint16
Cut cracks298	Eaves, overhang 159-161	Field production14	Frames, door 95-96
Cutting-in 92-94	Edge scraping 309-311	times & rates form 419-420	French doors 99, 102, 111-112
e	Efficiency, work14	Field superintendent14, 30	Fringe benefits
D	Electric conduit 318-325	Figures	FUTA 30-31
	Employee benefits30	Basis for cost estimates6	
Dark (OSHA) colors 19, 22, 25	Employer's burden8	Bidding variables36	G
Davis Bacon Act30	Enamel	Blank painting estimate40	
Deck enamel or epoxy	exterior	Conduit/pipe area conversion	Gambrel roof184
	heat resistant	table325	Garage door backs137
Deck overhang and	oil based	Customizing the tables7	General painting costs 42-293
surface94, 161	water based 17, 20, 23	Equipment purchase & rental	General qualifications9
Decking	Entry doors 97-102	rates33	Glazing 17, 20, 23
corrugated metal 326-327	overhang161	Interior opening count	Glove application
flat pan metal 328-329	Epoxy coating system	allowance table	324-325, 337-338, 363
Decking factors,		Labor burden percentages30	Good neighbor fence123
square corner	Equipment 17, 22, 23	Material coverage rates15 Material price discounts16	Graffiti eliminator 62, 140, 225
Decorative railing	costs9	Material prices at	Granite masonry
Deficient working conditions11	field32	discount 17, 20, 23	Grasscloth
Definitions, column headings13 Delayed work29	placement9	Pavement marking	Grates, steel
Delivery costs9	purchase costs 33-34	pricing table12	Grating deck, fire escapes348 Gravel stop, sheet metal198
Demobilization9	rental9, 33-34	Risk factors and profit	Grilles, steel 352-353
Direct overhead 31, 32, 35	sandblasting33	margin36	Guaranteed maximum price10
Discount tables	spray28, 34	Sample painting estimate38	Gutters
Discounts	Escalation26, 29	Sandblasting pricing table11	acid wash296
material16	Estimate, sample 38-39	Square corner decking	Gypsum drywall ceilings
supplier26	Estimating	factors327	acoustic spray-on texture61
volume16	accuracy8	Structural steel conversion	orange peel texture 68-73
Diverters, sheet metal198	basis for5	tables391	sand finish texture 74-79
Door	errors	Sundry inventory checklist27	smooth finish 62-66
frames	form	Surface area of spheres399 Wage rates, wallcovering29	taping312
trim95, 96	interior system 17, 20, 23	Waterblasting pricing table13	Gypsum drywall walls 225-245
Doors	price escalation 26-29	Fill wood floors299	orange peel texture 226-233
Dutch102	reliable5	Filled block	sand finish 234-239
exterior 97-101	unit cost8	Filler	smooth finish 240-245
flush98, 109-111	Evening work9	block 18, 21, 24	taping312
French	Excluded preparation costs 9-10	wood 19, 22, 25	
hollow metal330	Expendable tools and	Film thickness, calculating15	Н
interior 103, 109, 111, 113	supplies26	Fir siding214-219	II 1 6 1 II 425 426
louvered	Expense	Fire escapes 348-349	Hand-crafted wallpaper 435-436
opening count method 102-108	overhead5, 31	Fire sprinkler systems349	Hand-pasted wall covering
panel	supervision14	Fireplace	428-429, 432-434
panel, entry101	Expiration date, bid29	masonry127	Handling, material9 Handrail, wood175
two-coat system 98-101 Downspouts	Exposed aggregate finish	trim	Hardware, remove and
acid wash296		Fixed burden	replace9-10
galvanized138-139	Exterior Exterior	Fixed burden30	Headache factor35
Dripowder mixed 17, 20, 23	enamel 18, 21, 24	Flashing, sheet metal	Health benefits30
Drop siding 214-219	floors129-136	Flat latex 17, 20, 23	Heat resistant enamel 19, 22, 25
Dry pressed brick 144-146	preparation9	Flat pan metal328	Heavy commercial painting
Drywall ceilings	railings173-174	Flat roofs	costs 317-418
acoustic spray-on texture61	trim 162-167	Flexi-wall systems425	Heavy mastic, sandblasting11
orange peel texture 63-68	Extra heavy structural	Flexible wood sheet and	Heavy structural steel 372-377
sand finish texture 69-74	steel 373-377	veneer425	Hemlock siding 214-219
			<i>5</i>

National Painting Cost Estimator

High time difficulty factors139	cost6, 29	30 percent 20-22	Overhead 6, 8, 36
Hollow metal doors330	rate, calculating30	40 percent 23-25	allowance32, 35
Home office overhead31	surface preparation10	Material pricing tables 17-25	computing32, 35
Homeowner, traits35	Labor burden percentages30	exterior paints 18, 21, 24	direct35
Hopper	Labor productivity categories	industrial paints 19, 22, 25	expense5
roofs, exterior 406-411	13	interior paints 17, 20, 23	indirect
walls, exterior 400-405	Lacquer, semi gloss,	preparation 19, 22, 25	office31
Hot water radiators371	interior 17, 20, 23	wallcovering 19, 22, 25	rate31
Hourly wage rate, cost book10	Ladder jack, purchase33	Maximum price, guaranteed10	Overtime
How to use the tables6	Ladders	Maximum productivity,	Owner allowances9
	rental33	conditions for14	o wher also wanted
HVAC registers182		Mechanical equipment356	
Hydraulic fluid27	Lattice223	Medical insurance31	P
	Lemon oil27		
I	Liability insurance31	Medium application rate6, 13	Paint16
	Life insurance31	Medium finish,	aluminum-based 19, 22, 25
Incentives35	Light fixture valances224	plaster walls 246-252	burn off297
Included costs9	Light structural steel 378-384	Medium structural steel	coverage formula 15-16
Indirect overhead 31-32	Linen wall fabric431, 433		formulation16
	Linen doors	Metal	masonry 18, 21, 24
Industrial		ceiling pans60	oil-based 16, 17, 20, 23
allowance for supervision14	Liquid paste, wallpaper423	finish-synthetic 18, 21, 24	remover
bonding 19, 22, 25	Lites, window 290-291		
enamel 19, 22, 25	Loss, risk of35	primer	waste factors16
material 19, 22, 25	Louvered doors	stair stringers220	water-based 16, 17, 20, 23
painting costs 317-418	100, 102, 113-115	surfaces	Paint pads, bender27
waterproofing 19, 22, 25	Low productivity14	Minor price escalation29	Paint stripper, rental34
Inflationary cost increases29	Low productivity14	Miscellaneous costs10	Painters
		Mitt application	bridge30
Injury, compensation for30	\mathbf{M}	324-325, 337-338, 363	journeyman8
Institutional painting		Mixing boxes, painting356	productivity13
costs 317-418	Machine pasted wallcovering	Mixing coatings9	Panel doors
Institutional work, allowance		Mobilization9	exterior101
for supervision14	Mail box structures140	Model homes, allowance	interior
Insulated piping 365-370	Manhour productivity6		
Insurance 30-31	Mantel128	for supervision14	Paper-backed vinyl 426-429
additional9	Marble masonry153	Molding 153-158	Paraffin wax315
liability31	Margin of profit 35-36	closet 89, 91, 102	Particle masks27
medical31	Marine spar varnish	exterior 153, 157-158	Pass-through shelves162
unemployment 30-31		interior	Passage doors102
Interior	18, 21, 24, 98-101	Mullions & muntins290	Paste 19, 22, 25
	Marking table, pavement12		Pavement marking10
floors	Masking materials27		pricing table12
railings 175-178	Masking paper dispenser33	N	Pay, premium9
surface preparation9	Masks, particle27		Payroll tax30
Interior opening count	Masonry	National Estimator, installing5	Payroll withholding30
allowance table102	anti-graffiti stain	Natural fabric433	
Inventory, sundries26	eliminator140	Near white blast11, 306	Penetrating oil paint 19, 22, 25
Iron painters, wages30	block filler140	New construction preparation9	Penetrating oil stain 17, 20, 23
non painters, wages		Newels173, 177	Penetrating stain wax 17, 20, 23
	CMU, rough surface	Non-productive time,	Pension plans 30-31
J	147-149, 354		Per diem9
	CMU, smooth surface	supervisors	Per unit costs31
Job conditions, unknown11	150-152, 355	Normal preparation	Performance bonds31
Job qualifications9	granite153	"Not to exceed" bid10	Performance by painters14
Jobs	marble153		Permits9
commercial9	new brick 141-143		Picket fence
private29	paint 18, 21, 24	0	Pics
repaint9, 35	sandblasting11	Office	
residential tract9	stone		Pine siding
time and material10		home31	Piping
Joint lap siding214-219	used brick 144-146	overhead 31-32	bare pipe 357-363
Journeyman painters8	Material	rental, portable34	insulated, canvas
	costs	Oil paints, sandblasting11	jacket 365-370
Judgment, using8	coverage rates6, 15	Oil-based paint 16, 17, 20, 23	Planks, rental33
	handling9	Opening count method	Plant-on trim 162-167
K	prices16, 26	88, 95-97, 102, 103-108	Plaster walls, interior
	storage9	Orange peel texture	medium texture 246-252
Kitchens, painting231	waste9, 16	ceilings 63-68	rough texture 253-259
	Material cost per unit31	walls 226-234	smooth texture 260-266
T	Material formulation,	OSHA colors 19, 22, 25,	Plaster, exterior 168-172
L	changes in16	356-388, 400-408, 410	anti-graffiti stain
Labor	Material price discounts16, 26	Overhang	eliminator172
burden 5, 6, 30	20 percent	Overhang difficulty factors159	waterproofing171
Juracii	20 percent	Cremany anniculty ractors139	waterproofing1/1

Platform, rolling33	Railing	S	wood rough or resawn
Plywood siding 208-219	Railing exterior 173-174		wood, rough or resawn208-213
Poles	handrail, wood175	Safety net, purchase33	wood, smooth214-219
closet 88-89, 102	interior175-178	Sales staff35	Silica sand 19, 22, 25, 302
roller28	wrought iron 179-181	Sales tax	Silicone caulk297
Polyurethane 18, 21, 24	Rake, overhang 160-161	Sample estimating form 40-41	Silk wall fabric433
Porch & deck enamel	Rate	Sample estimate	Silo400-412
or epoxy	coverage15	Sand finish texture	roofs, exterior 406-411
Porous block354	hourly10	ceilings 69-74	walls, exterior 400-405
Portable office, rental34	overhead31	walls, drywall 234-239	Site variables
Pot shelves172	productivity 5, 14, 29	Sand, silica 19, 22, 25	Sizing, wallpaper425 Skill levels, crew6
Powdered adhesives	wage	white silica302	Skilled specialists30
19, 22, 25, 422	Ready-mix paste 19, 22, 25 Reduced productivity	Sandblast	Slag, sandblasting302
coverage, rolls to yards	Redwood siding 214-219	brick	Sloped surfaces184
conversion	Registers182	brush-off blast303 commercial blast304-305	Slow application rate6, 13
Pre-primed	Remodeling contractors35	equipment, rental33	Slump stone355
metal doors330	Remove and replace 9-10	near white blast 306-307	Smooth finish texture
railing 179-181	Remove coatings311	rates10	drywall walls 240-245
Pre-trimmed wallpaper435	Remover, paint 19, 22, 25	white blast 308-309	plaster walls 260-266
Precision block355	Rental equipment 9, 31-32, 35	Sandblasters, wages30	Social security tax30-31
Premium pay9	Repaint jobs 9-10, 35	Sandblasting pricing table11	Solid body stain 18, 21, 24
Preparation materials 19, 22, 25	Repaint preparation10	Sanders, rental33	Solid deck fire escapes348
cost	Requirements, profit5	Sanding 299-301	Solids, percentage of
extensive26	Resawn	Sanding sealer27	Solvent-based paint
Prevailing wage30	valances	exterior	Spackle
Price guide, retail26	wood railing173	interior	Specialist's wages30 Spillage9
Price, maximum guaranteed 10	wood siding 208-214 Residential tract work6, 9	Sandpaper28 Sash, window290, 298	Spindles173, 177
Prices at discount26	Residential wallcovering	Scaffolding, rental 9, 33-34	Split coat operation102
Pricing	fabric	Scenic wallpaper436	Spray can 17, 20, 23
material	vinyl	Scope of work10	Spray equipment28, 34
sandblasting11 variables7-8	wallpaper 437-439	Scribing 309-311	rental/purchase34
Primer, metal 18, 21, 24	Resin sealer27	Sealer	Spray rigs
Private jobs29	Respirators27	off white 17, 20, 23	Spray-on texture ceilings61
Productive time, supervisors14	Retail price guide26	PVA27	Sprinklers349
Productivity	Risers219	resin27	Square corner decking
categories, labor13	Risk factors and profit	Sealer, sanding27	factors327
crew	margin 36-37	exterior	Square foot estimating,
manhour6	Roller covers 27-28	interior	fire escapes349
rate	Rolling equipment,	18, 21, 24	Staff, sales35
tracking	rent/purchase33	Setup9, 10	Stain eliminator, anti-graffiti
Profit 6, 8, 26, 35	Rolls to yards conversion	Shake siding	18, 21, 24
margin	table, adhesive422	Shakes, roofing 190-195	exterior seal & varnish
percentage	Roof arched184	Sheet metal196	
requirements5	flat184, 408-411	caps196-197	interior seal & lacquer
tailoring36	gambrel184	diverters198	17, 20, 23
Project foreman14	hopper408-411	flashing 196-197, 199-200	Stairs
Project variables37	peaked 408-411	gravel stops198 vents199-200	steps219
Protection10	sloping 184, 408-411	Shellac	stringers220-222
Protective window coating	vaulted408-411	Shelves	tread length219
	Roof area conversion factors	closet	wood94, 219
Pullman cabinets102	184	paint grade48-49	Standard base bid36
Putty9, 10, 22, 25, 27, 299, 300	Roof jacks	pass-through162	Staples28
PVÅ sealer27	Roof pitch difficulty factors.184	stain grade 50-51	State unemployment
	Roofing	wood162	insurance
0	composition shingle 185-189	Shift adjustments9	Steel factory sash windows418
Q	waterproofing193, 195 wood shingle or	Shingle roofing 100 105	Steel grates
Qualification statement9	shakes 190-195	Shingle roofing 190-195 Shutters201	Steel painters, wages30
Quality tracts, allowance for	Rough finish plaster walls	Siding	Steeplejack30
supervision14	253-259	aluminum202	Steps, wood94, 219
	Rough sawn	composition shingle 203-207	Stone, sealing153
R	railing173	corrugated metal 326-327	Storage
	siding208-214	flat pan metal 328-329	containers, rental34
Radiators371	valances224	waterproofing	material9
Rags27	Run, stair219	205, 207, 212, 219	trailer31

National Painting Cost Estimator

Strainer bags28	Tile, clay brick 144-146	W	WCI30-31
Stringers, stair	Tilt-up walls		Wet areas, painting231
Stripper, rental34	Time and Material 10, 296, 314	Wage rates	Wheat paste, powdered
Stripping311	Tip-off operation102	painting6	19, 22, 25
Structural steel 372-399	Tongue & groove	wallcovering29	White blast11, 308
extra heavy 373-377	ceilings 80-88	Wages	White silica sand302
heavy 372-377	paneling 267-275	overtime9, 14	Window
light 378-384	siding 214-219	prevailing30	frames, screen276
medium385-390	Tools and supplies,	specialists30	seats277
sandblasting11	expendable26	union, national average29	sills277
Structural steel conversion	Total cost8, 37	Wainscot paneling 267-275 Wall fabric	storm sash278
tables 391-399	Touchup 9, 10, 222		Window conversion factors 292
Stucco, exterior 168-172	Tower, rolling33	commercial	Window estimating
anti-graffiti stain	Tract work, residential6	residential	interior opening count 102
eliminator172	Trailers, rental31, 34	Wallcovering	square foot basis290
waterproofing171	Training fund31	adhesive coverage422	Window protective
Subcontractor bids 10-11	Travel time9	application rate29, 424	coating, wax 19, 22, 25, 315
Subcontractor costs9, 10	Treads, stair219	costs	Windows
SUI30-31	Trellis223	fabric	exterior wood
Sundries allowance26	Trim, door 95-96	material pricing 19, 22, 25	
Sundry inventory	Trowel finish, walls 412-417	surface preparation425	interior wood
checklist		vinyl	
Superintendent, field30	TT.	Wallpaper	steel factory sash418 Wine racks293-294
Supervision expense14	U	borders 424-425	Wiping stain
Supervisor, responsibility14	Undercoat	canvas	exterior 18, 21, 24
Supplier discounts26	Unemployment insurance 30-31	commercial 434-436	interior
Surface area of spheres399	Unfilled block354	flock435	Wire brush316
Surface preparation9, 10	Union wage rates29	foil435	Wire mesh fence123
specialists30	Unit cost estimate8	hand-crafted435	Withheld taxes 30-31
wallcovering	Unit prices, converting9	paste423	Wood fence123
SURRPTUCU9, 10	Unknown job conditions11	residential 437-439	Wood filler 19, 22, 25
Suspended ceilings 57-59	Unstick windows312	scenic436	Wood floors 133-136
Swedish putty298	Urethane caulk297	sizing425	fill299
Swing stage	Used brick 144-146	Walls, concrete tilt-up 412-417	Wood paneled walls267
rental34	Utility areas, painting231	Walls, gypsum drywall	Wood shingles or
wages30	, , ,	anti-graffiti stain	shakes190-195
System estimates	V	eliminator225	Wood siding
exterior		orange peel texture 226-233	rough sawn or resawn
Interior 17, 20, 23	Vacation pay 30-31	sand finish 234-239	208-213
Т	Valances for light fixtures224	smooth finish 240-245	smooth214-219
1	Variables	Walls, interior plaster	Wood stair stringers222
T-bar ceiling frames 57-59	bidding	medium texture 246-252	Wood stairs or steps219
Tables	pricing	rough texture 253-259	Wood trim92
adjustments to7	site37	smooth texture 260-266	Wood veneer
assumptions7	Varnish301	Walls, tank, silo,	flexwood425
compilation methods7	exterior	vessel or hopper 400-405	paneling
excluded costs9	marine spar	Walls, wood panel	Wood windows 279-291
how to use6	Veneer, flexible wood sheet425	paint grade	Work
included costs9	Vents, sheet metal 199-200	stain grade 273-275	delayed
order, defined6	Vertical pipe runs359	Wardrobe doors102	efficiency14
preparation9	Vessels	Wash313	evening
Take-off sheet31	roof exterior	Waste factor	Work pots, plastic28 Workers' comp. insurance
Tanks		Waste, material	
roof exterior	Vinyl coating, industrial	Water soluble paints,	Working conditions11, 29
vinyl coating, industrial		sandblasting	Wrought iron
	Vinyl paste powdered 19, 22, 25	Water-based paint 16, 17, 20, 23	railing 179-181
wall exterior 400-405 Taping wallboard312	vinyl to vinyl ready-mix422	Waterblasting 10-13, 315	shelf supports162
Taxes	Vinyl wallcovering	pricing table13 Waterproofing	
payroll	commercial 426-427		_
sales26	residential	industrial	<u>Z</u>
Thinner	Volume discounts16	Wax 17, 20, 23	Zinc chromate 18, 21, 24

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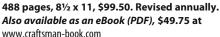
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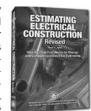
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