

Toaster-Flo Controller

Variant: Preliminary

2026-02-04

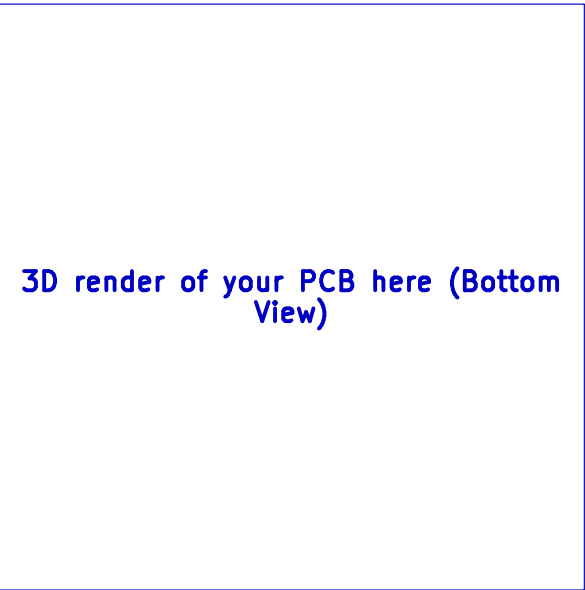
Rev 2.0

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TOP VIEW



BOTTOM VIEW



DESIGN CONSIDERATIONS

DESIGN NOTE:

Example text for informational design notes.

DESIGN NOTE:

Example text for debug notes.

DESIGN NOTE:

Example text for cautionary design notes.

DESIGN NOTE:

Example text for critical design notes.

LAYOUT NOTE:

Example text for critical layout guidelines.

NOTES

Designed for 120VAC

Not fitted components are marked as **X**

DRAFT - Very early stage of schematic, ignore details.

PRELIMINARY - Close to final schematic.

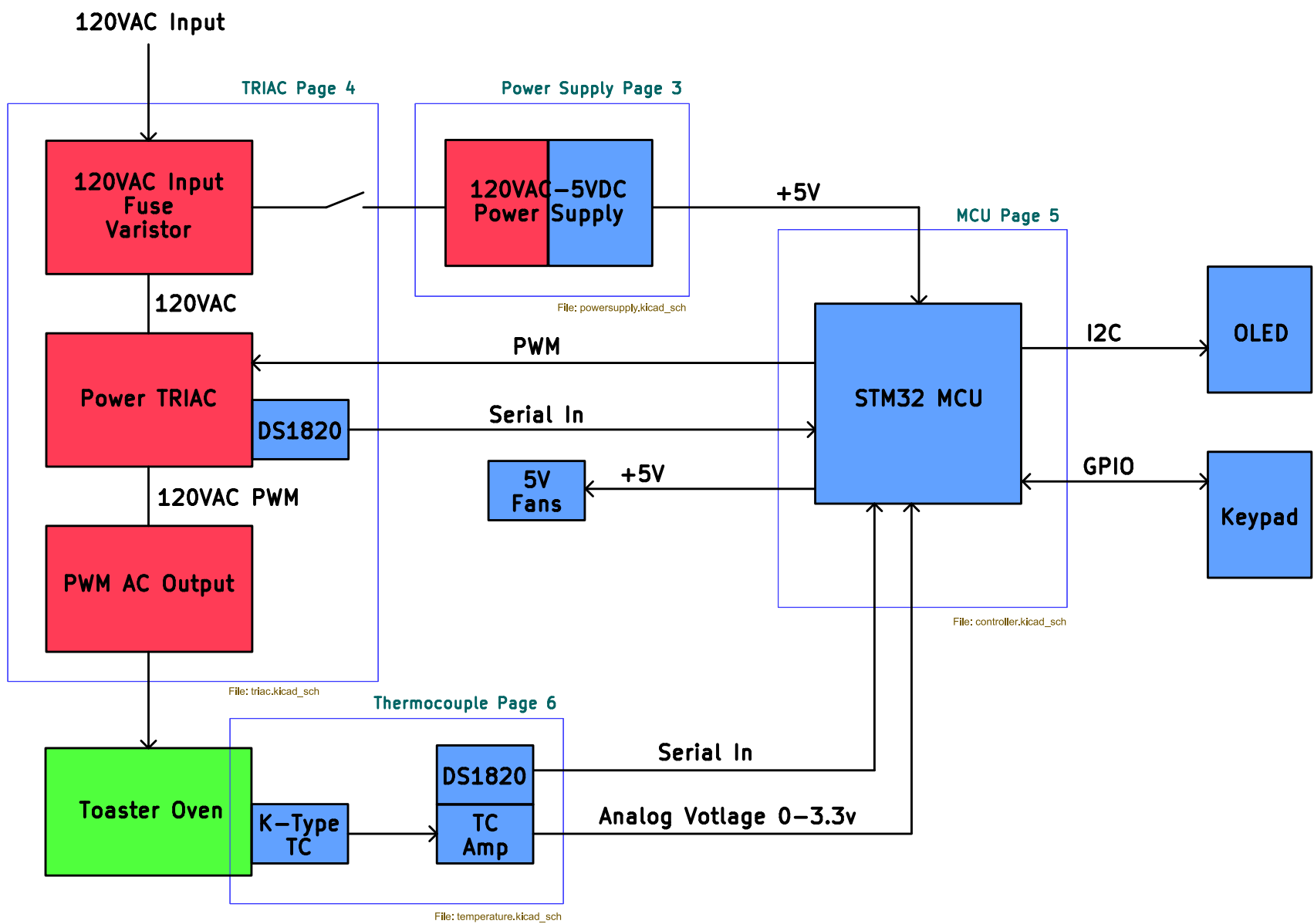
CHECKED - There shouldn't be any mistakes. Contact the engineer if you find any.

RELEASED - A board with this schematic has been sent to production.

Preliminary 02/2026

	Comments:	Company: MTP Engineering LLC		Variant: Preliminary	
		Board Name: Toaster-Flo Controller		Project Name: Toaster-Flo	
	Sheet Title: Cover Page	File Name: main-board.kicad_sch	Designer: Michael Pate	Date: Last Modified Date	Revision: 2.0
	Sheet Path: /		Reviewer: Michael Pate	Size: A3	Sheet: 1 of 7

[2] Block Diagram

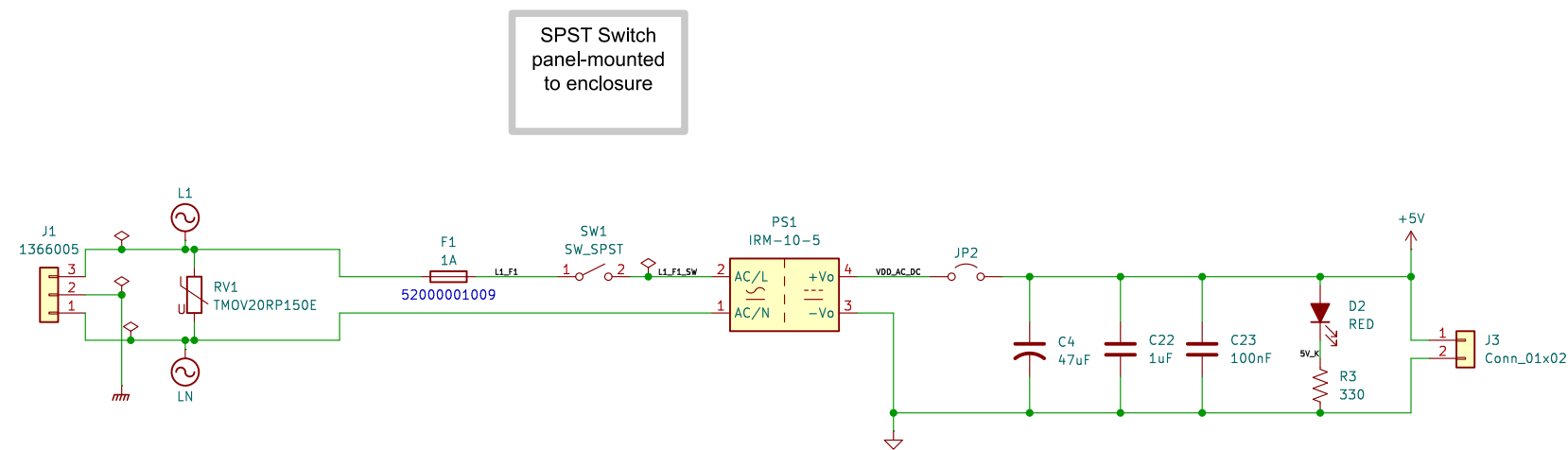


Target specifications:

Input voltage:	120 VAC
Power Output:	1200W
Duty Cycle:	0-80%

Comments:	Company: MTP Engineering LLC		Variant: Preliminary	
	Board Name: Toaster-Flo Controller		Project Name: Toaster-Flo	
	Sheet Title: Block Diagram	File Name: Block Diagram.kicad_sch	Designer: Michael Pate	Date: Last Modified Date
Sheet Path: /Block Diagram/		Reviewer: Michael Pate	Size: A3	Revision: 2.0
			Sheet: 2 of 7	

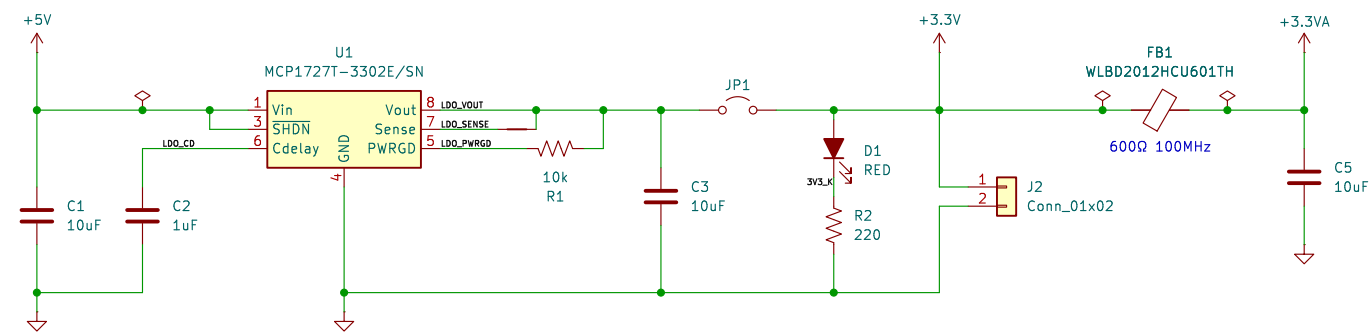
[3] Power Supply



HIGH VOLTAGE:
Ensure appropriate isolation between AC and DC circuits!

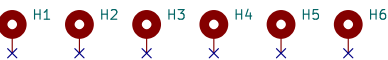
Air isolation gap underneath PS1

Bulk capacitance
for 5V rail



See MCP1727
datasheet typical
application

Use M2.5 mounting screws
to secure PCB to housing



Comments: IRM-10-5 Datasheet MCP1727T-3302E/SN Datasheet	Company: MTP Engineering LLC		Variant: Preliminary	
	Board Name: Toaster-Flo Controller		Project Name: Toaster-Flo	
	Sheet Title: Power Supply	File Name: powersupply.kicad_sch	Designer: Michael Pate	Date: Last Modified Date
Sheet Path: /Block Diagram/Power Supply Page 3/			Reviewer: Michael Pate	Size: A3
			Sheet: 3 of 7	Revision: 2.0

[4] TRIAC

Per MOC3085 Datasheet:
 $V_{F,LED}=1.4V$ @ $I_F=20mA$
 $I_{FT}=5mA$, $I_{F,MAX}=50mA$

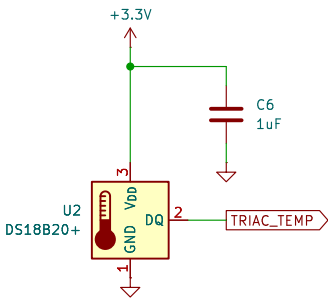
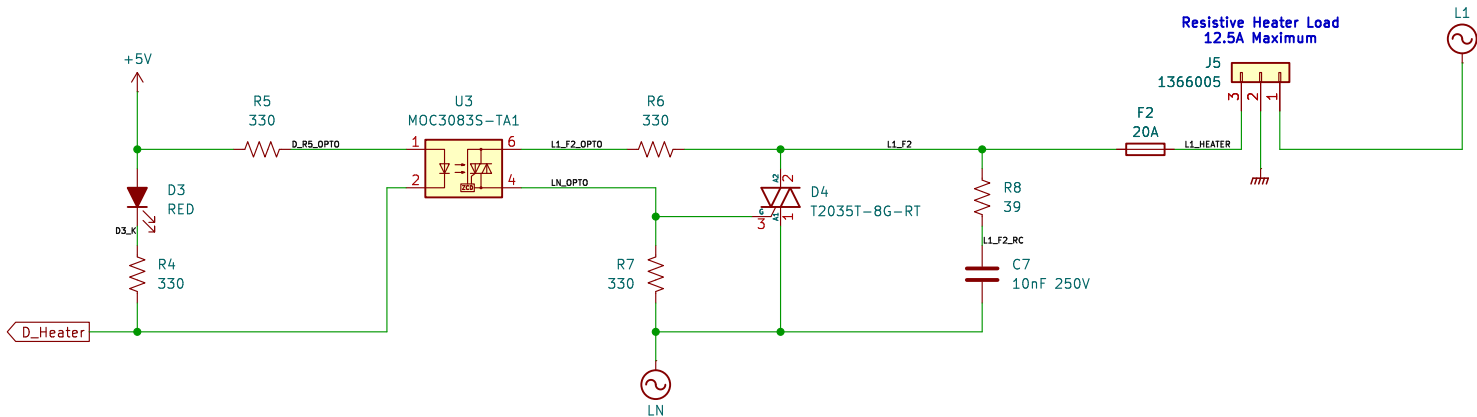
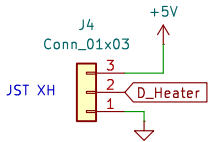
Use $R_5=330\Omega$ so $I_{LED}\approx 15mA$ for 5V IO from MCU

For the MOC3083S, surge current $I_{TSM}=1A$
 $R_{6,MIN}=V_{IN,PK}/1A$
 $V_{IN,PK}=180V$ for typ. 115VAC supply
 $R_{6,MIN}=180/1=180\Omega$
Following procedure from AN-3003 pg. 2

No RC snubber required, see datasheet for T2035T-8G
But for cheap insurance, use a $39\Omega/0.01\mu F$ RC snubber

At 60Hz, $X_{C2}\approx 265k\Omega$. At 120V, $I_{C2,RMS}\approx 0.45mA$

JP4 for testing only,
DNP for production



DS18B20 mounted on TRIAC
heatsink to measure device
temperature. Use JST PH
footprint

R_7 prevents optocoupler leakage
from triggering the power triac.
MOC3083S $I_{DRM2}=0.5mA$
T2035T $I_{GT}=35mA$

HIGH VOLTAGE:
Ensure
appropriate
isolation between
AC and DC
circuits!

HIGH POWER:
Ensure
appropriate size
traces for AC
components!

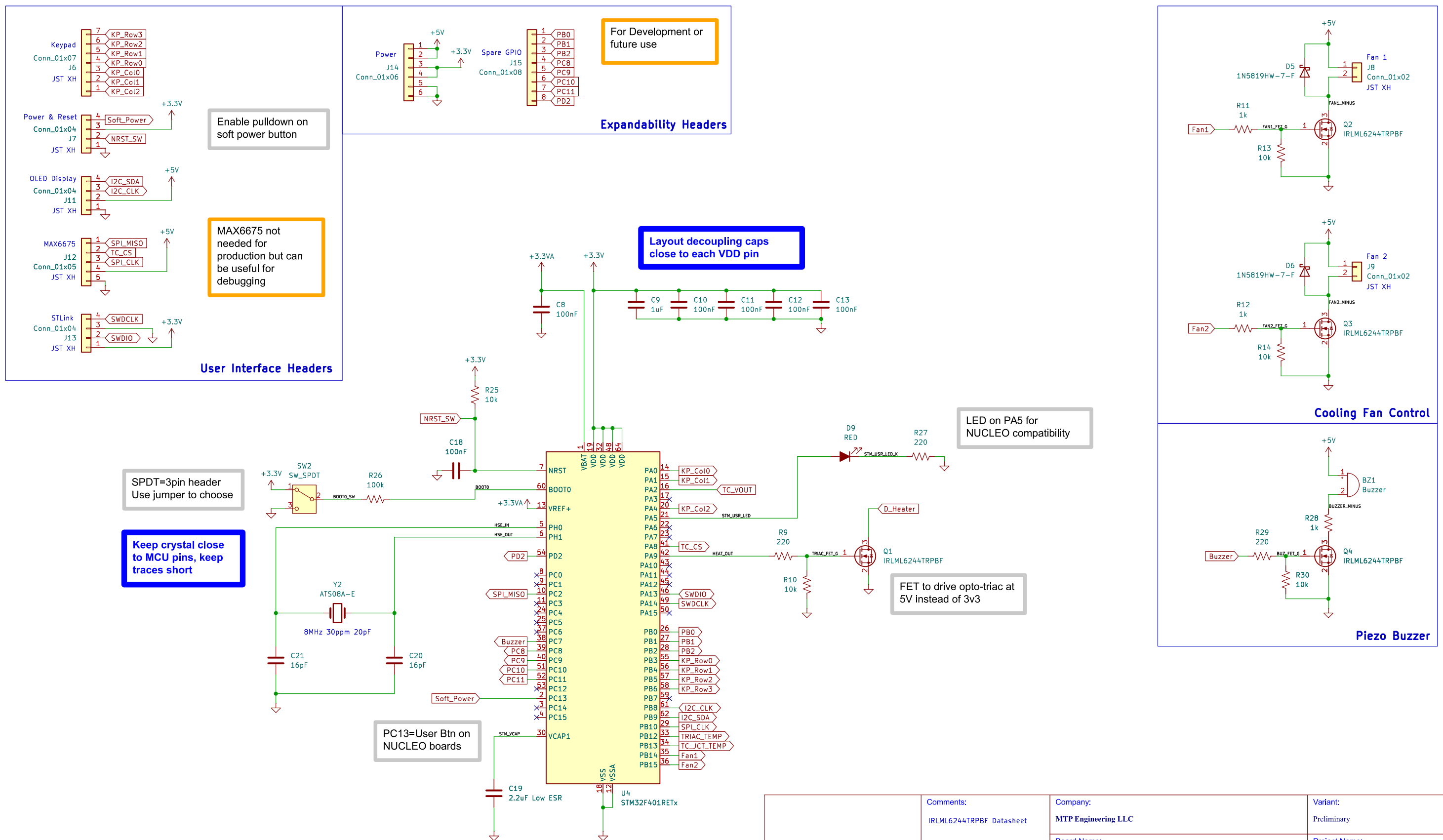


Place holes for 40x40x10
push pin heatsink
Coolingsourcethermal.com
CS8674010B0

StackExchange resources for TRIAC driver design
<https://electronics.stackexchange.com/questions/381961/triac-optocoupler-circuit>
<https://electronics.stackexchange.com/questions/248743/how-is-the-gate-trigger-resistor-value-calculated-for-a-triac/248775>
<https://electronics.stackexchange.com/questions/437809/triac-switching-circuit-with-optocoupler>
<https://electronics.stackexchange.com/questions/53500/optotriac-triac-how-do-i-calculate-the-gate-resistor>

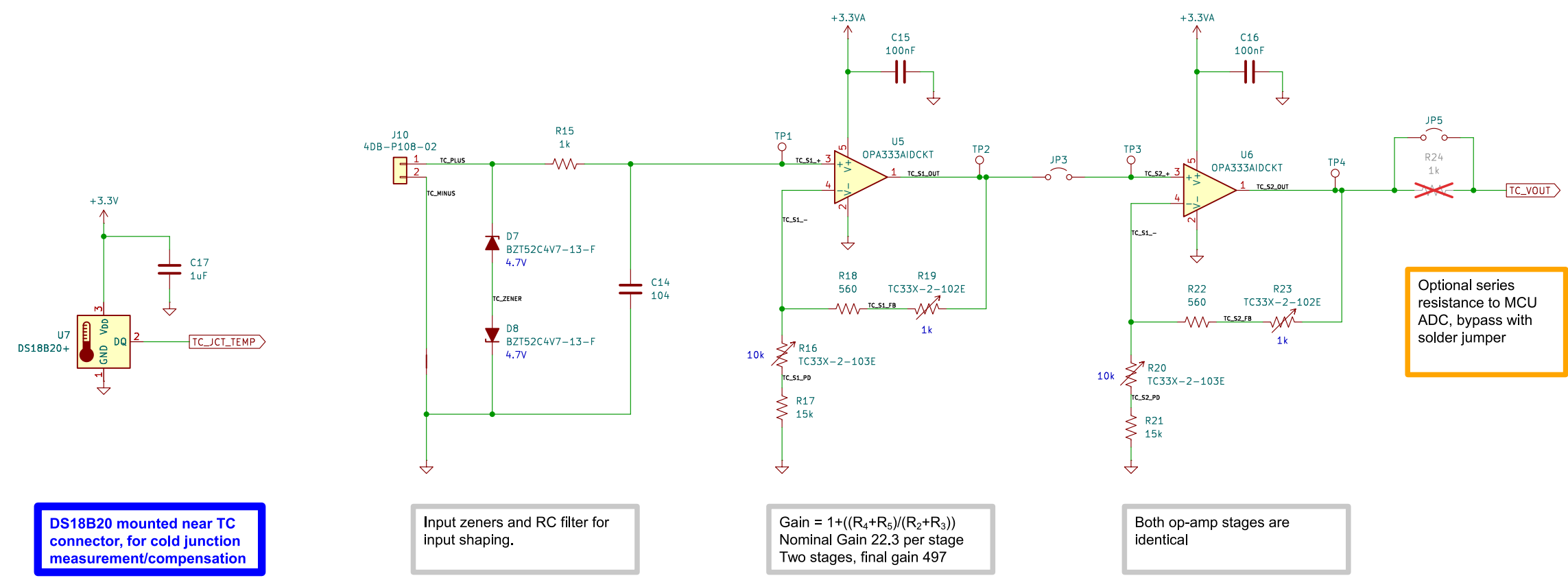
	Comments: Link to TRIAC Circuit Example Link to T2035T Datasheet Link to MOC3083S Datasheet Link to Onsemi AN-3003 PDF CS8674010B0 Heatsink		Company: MTP Engineering LLC		Variant: Preliminary	
			Board Name: Toaster-Flo Controller		Project Name: Toaster-Flo	
	Sheet Title: TRIAC		File Name: triac.kicad_sch		Designer: Michael Pate	
					Date: Last Modified Date	
					Revision: 2.0	
Sheet Path: /Block Diagram/TRIAC Page 4/			Reviewer: Michael Pate		Size: A3	
					Sheet: 4 of 7	

[5] Microcontroller



Comments:		Company:		Variant:	
IRLML6244TRPBF Datasheet		MTP Engineering LLC		Preliminary	
STM32F401RET6 Datasheet		Board Name:		Project Name:	
1N5819HW-7 F Datasheet		Toaster-Flo Controller		Toaster-Flo	
Sheet Title:	File Name:	Designer:	Date:		Revision:
Microcontroller	controller.kicad_sch	Michael Pate	Last Modified Date		2.0
Sheet Path:		Reviewer:	Size:	Sheet:	
/Block Diagram/MCU Page 5/		Michael Pate	A3	5 of 7	

[6] Thermocouple



DS18B20 mounted near TC connector, for cold junction measurement/compensation

Input zeners and RC filter for input shaping.

Gain = $1 + ((R_4 + R_5) / (R_2 + R_3))$
Nominal Gain 22.3 per stage
Two stages, final gain 497

Both op-amp stages are identical

Optional series resistance to MCU ADC, bypass with solder jumper

TODO:
Change gain of amplifier such that an output of 3.3V corresponds to 300 degrees C

From chart, a K type TC has a voltage of about 8.1mV at a temperature of 200C.
To output 4V when the TC is at 200C, we need a gain of $4 / 0.0081 = 493.8$ or 494.

After tuning for proper performance, potentiometers should be protected from being turned

	Comments: K Type TC Voltages OPA333AIDCKT Datasheet DS18B20+ Datasheet		Company: MTP Engineering LLC		Variant: Preliminary	
			Board Name: Toaster-Flo Controller		Project Name: Toaster-Flo	
	Sheet Title: Thermocouple		File Name: temperature.kicad_sch	Designer: Michael Pate	Date: Last Modified Date	Revision: 2.0
	Sheet Path: /Block Diagram/Thermocouple Page 6/			Reviewer: Michael Pate	Size: A3	Sheet: 6 of 7

1	2	3	4	5	6	7	8	
[7] Revision History								
A	DD.MM.YYYY - xxx Revision Variant: xxx		DD.MM.YYYY - xxx Revision Variant: xxx		DD.MM.YYYY - xxx Revision Variant: xxx		DD.MM.YYYY - xxx Revision Variant: xxx	
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C								
D								
E								
F	1	2	3	4	5	6	7	8

	Comments:		Company: MTP Engineering LLC		Variant: Preliminary	
			Board Name: Toaster-Flo Controller		Project Name: Toaster-Flo	
	Sheet Title: Revision History	File Name: Revision History.kicad_sch	Designer: Michael Pate	Date: Last Modified Date	Revision: 2.0	
	Sheet Path: /Revision History/		Reviewer: Michael Pate	Size: A3	Sheet: 7 of 7	