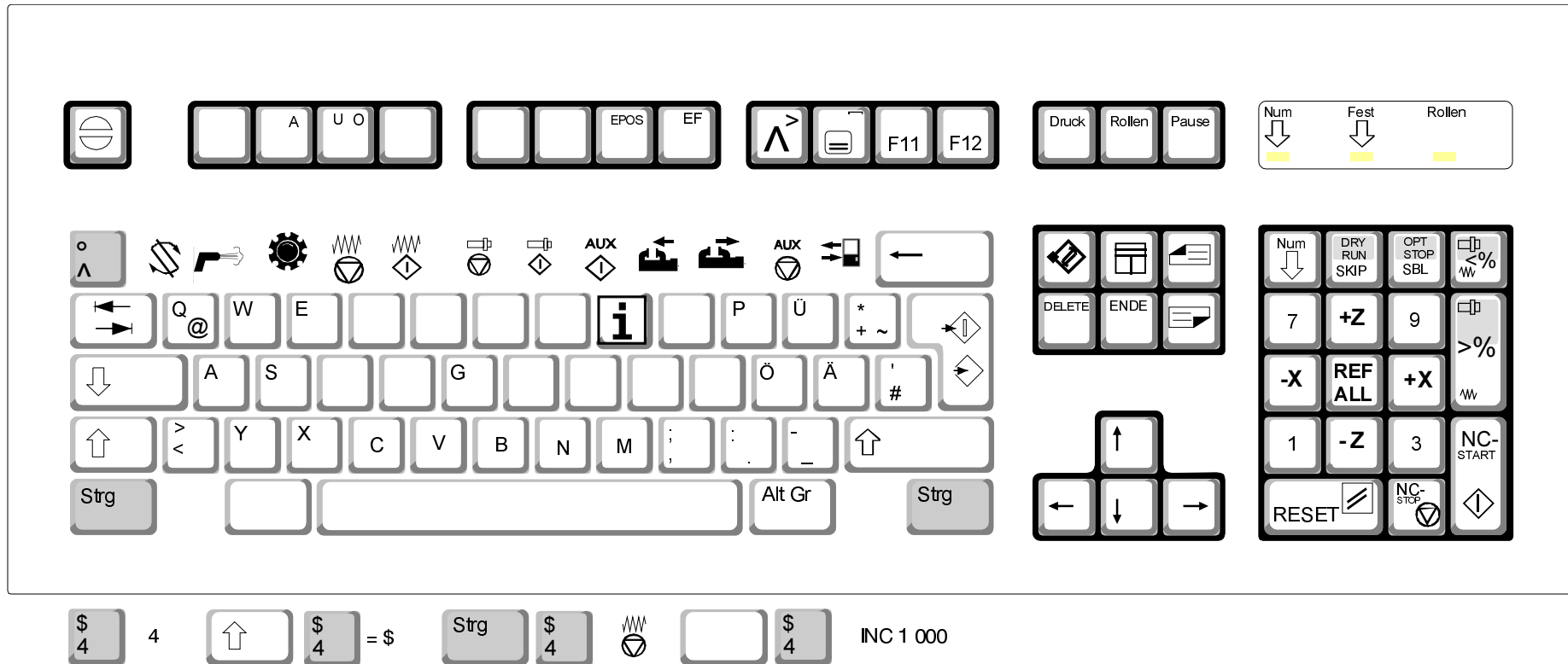# PC Keyboard

Some alarms will be acknowledged with the key ESC.

By pressing the key F1 the modes (MEM, EDIT, MDI,...) will be displayed in the softkey line.
The assignement of the accessory functions is described int the chapter "Accessory Functions".

The meaning of the key combination ctrl 2 depends on the machine:
EMCO PC MILL 50/55:   Puff blowing ON/OFF
EMCO PC MILL 100/125/155:   coolant ON/OFF

*   With F12 the function keys POS, PROG, OFFSET SAETTING, SYSTEM, MESSAGES and GRAPH will be displayed in the softkey line.

The machine functions in the numeric key block are active only with active NUM lock.