



CONFIGURED FOR TWO PHASE  
(FULL STEP) MODE

### TWO-PHASE DRIVE SEQUENCE

Half Step = L, One Phase = L				
Step	A	B	C	D
POR	ON	OFF	OFF	ON
1	ON	OFF	OFF	ON
2	ON	ON	OFF	OFF
3	OFF	ON	ON	OFF
4	OFF	OFF	ON	ON

Title		
EMCO RETROFIT - STEP/DIRECTION TO EMCO		
Size A	Document Number <Doc>	Rev -
Date:	Tuesday, February 12, 2013	Sheet 1 of 1