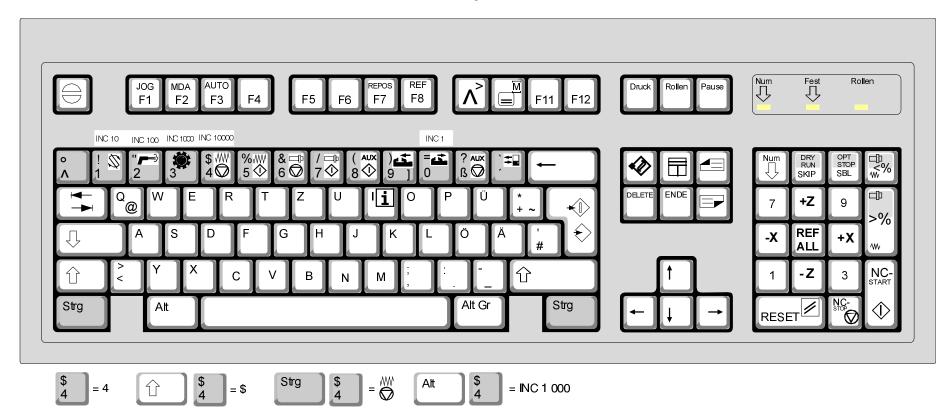
PC Keyboard



Some alarms will be acknowledged with the key ESC.

EMCO PC MILL 100/125/155:

By pressing the key F1 the modes (MEM, EDIT, MDI,...) will be displayed in the softkey line.

The assignement of the accessory functions is described int the chapter "Accessory Functions".

The meaning of the key combination ctrl 2 depends on the machine: Puff blowing ON/OFF EMCO PC MILL 50/55:

coolant ON/OFF

With F12 the function keys POS, PROG, OFFSET SAETTING, SYSTEM, MESSAGES and GRAPH will be displayed in the softkey line.

The machine functions in the numeric key block are active only with active NUM lock.

