

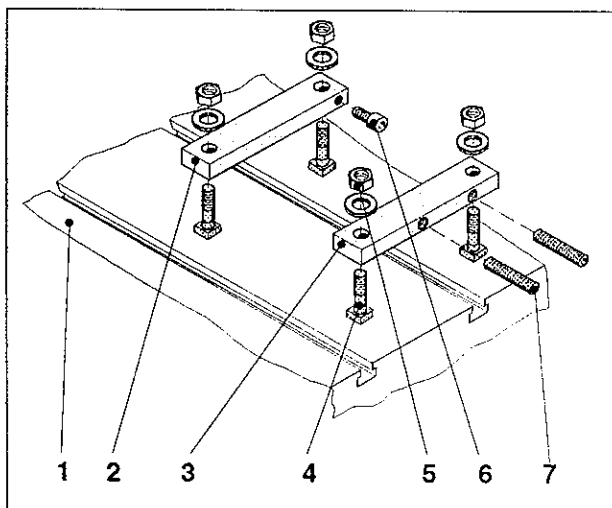
Clamping the Workpieces

Clamping rails

Order-No. F1Z 060

Mounting the clamping rails

- Thread in slot screws (4) at the milling table (1) and screw down clamping rails (2) and (3) with the nuts SW13 (5).
- Before tightening align clamping rails by means of a stop square rectangularly to the milling table.



Mounting the clamping rails

Clamping the workpieces

- Put workpiece between the clamping rails. The clamping rail (2) and the cheese head screw (6) serve as stop.
- Clamp workpiece with the two locking screws SW6 (7).



Danger:

- Clamping of the workpieces and the collets on the milling table may only be carried out during machine standstill.
- The workpieces must be clamped tightly and safely.
- The admissible clamping ranges must always be complied with..

The machine vice

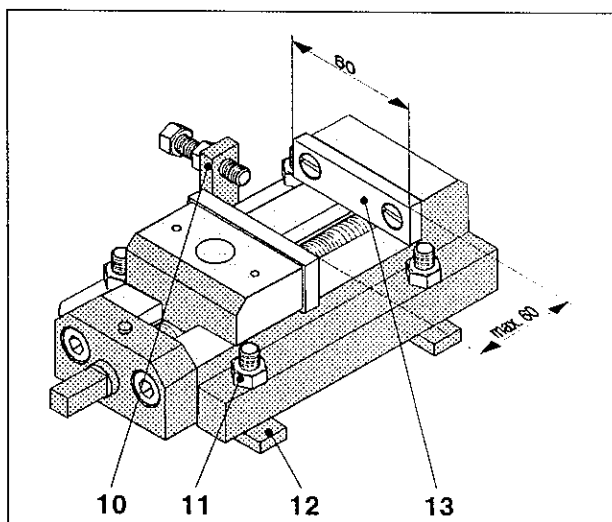
The machine vice is provided with exchangeable clamping jaws (13) and a stop (10).

The stop (10) is mounted laterally on the vice with a hexagon screw SW10.

Order no. F1Z 310

Jaw width 60 mm

Clamping width max. 60 mm



Machine vice

Mounting the machine vice

- Thread in sliding blocks (12) into the T-slots on the milling table.
- Align vice by means of a stop square rectangularly to the milling table.
- Clamp down vice tightly and safely by means of all 4 hexagon nuts SW13 (11).