

# **Short description for WinNC Update Installation**

## **Operation Manual**

**valid for all Concept Machines**

**Edition 2014-06**

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## 1. General requirements

To install this WinNC software, administrator rights are mandatory.

### System requirements:

- WinXP SP3 and higher.
- For WinXP: minimum of 256 MB RAM
- For Win7: minimum of 1 GB RAM

## 2. Requirements for the machine installation

### Required data

- WinNC update
- PCL Daten
- ACC update

The current data for PLC can be downloaded from the EMCO website:

[www.emco-world.com](http://www.emco-world.com)

"products / training / software controls / WinNC / Download".

The PLC update is a zip file which must be extracted on the host machine before installing the interface.

During the installation of the control software you'll be prompted to enter the path for the PLC data.

Updates/Upgrades		
Get up to date. The only requirement is that you have a valid license key. The improvements concerning the update are documented in History.		
You are reminded that, in case of an update, all WinNC-components (WinNC-controls, 3DView, DNC, Robotic, CAMConcept,...) located in the regarding directory must be updated to the current release-version.		
Title	Version	Filesize
1 → <a href="#">UPDATE</a>	21.12	16.39 MB
2 → <a href="#">short description für update installation</a>		68.52 KB
3 → <a href="#">ACC update</a>	2.24.0004	19.60 MB
<a href="#">MSD/PLC</a>	2013.03.12	322.07 KB
<a href="#">Remove SPOX</a>	2006.12.05	1.92 MB
<a href="#">AC95 ACC</a>	2012.04.04	2.28 MB
<a href="#">AC88 ACC</a>	2011.12.15	2.28 MB

File download from the EMCO homepage

The following data needs to be downloaded:

- Update (1)
- ACC update (2)
- MSD/PLC (3)

**Note:**

Depending on the machine that is used, the WinNC which is used or if you're working on a machine job or on a programming job, these selections may be different.



### 3. Data backup

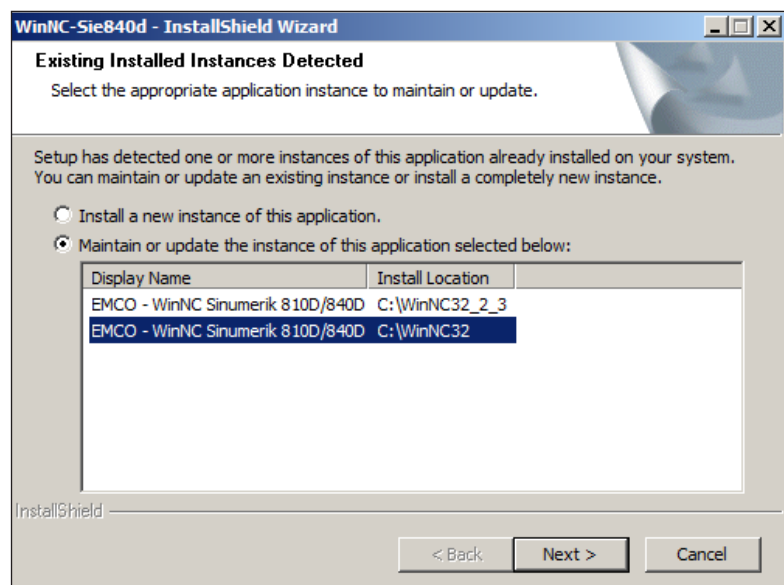
Before each update installation, the existing data must be backed up.

Create a backup copy of the directory:  
C:\WinNC32.

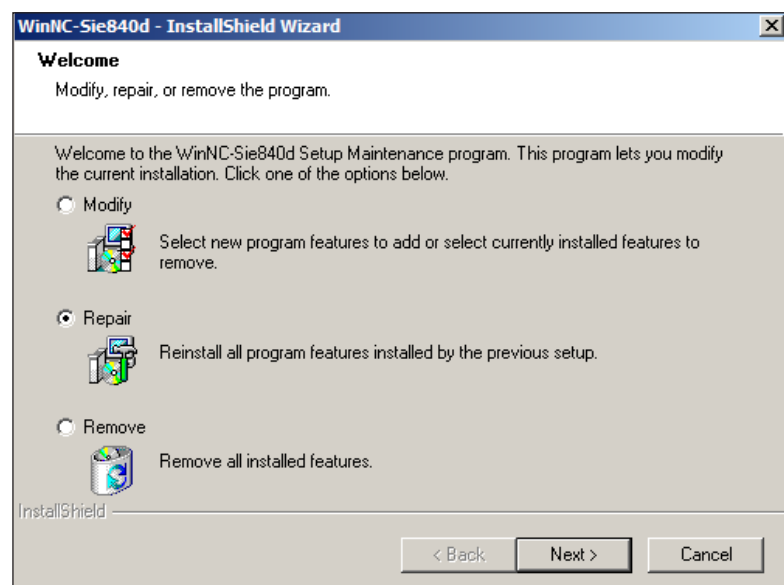
### 4. Update installation

Start the installation by double-clicking the "update.exe" file.

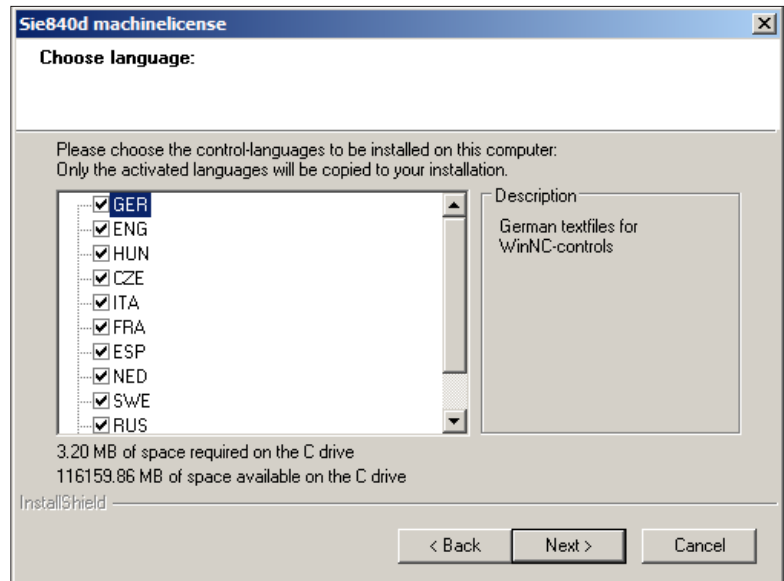
Follow the instructions from the installation guide.



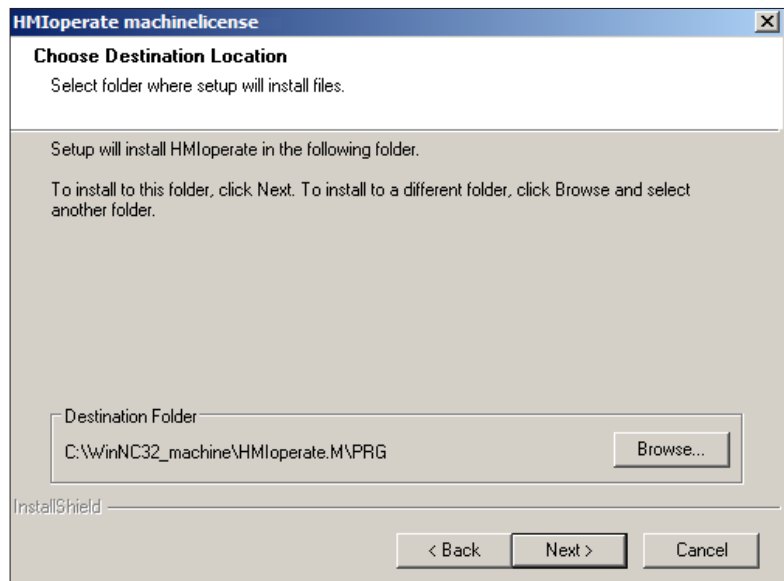
*Start the update installation*



*Choose repair program*

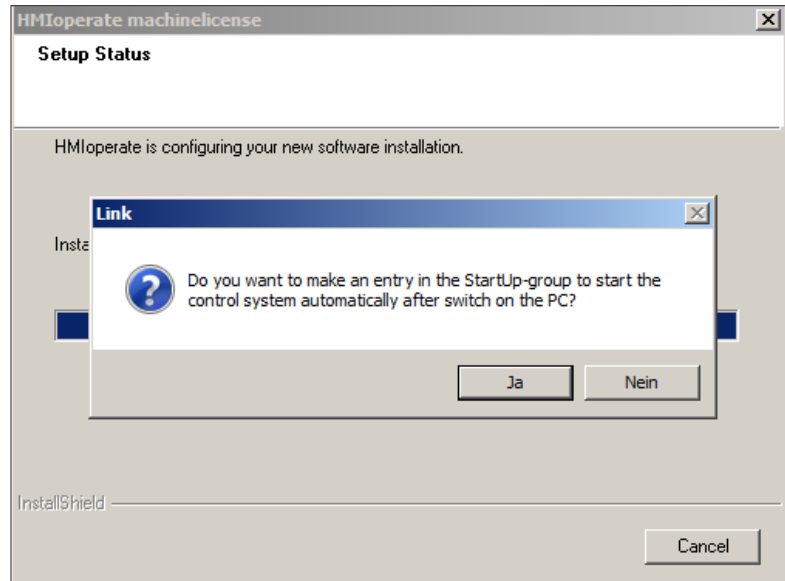


*Choose language*



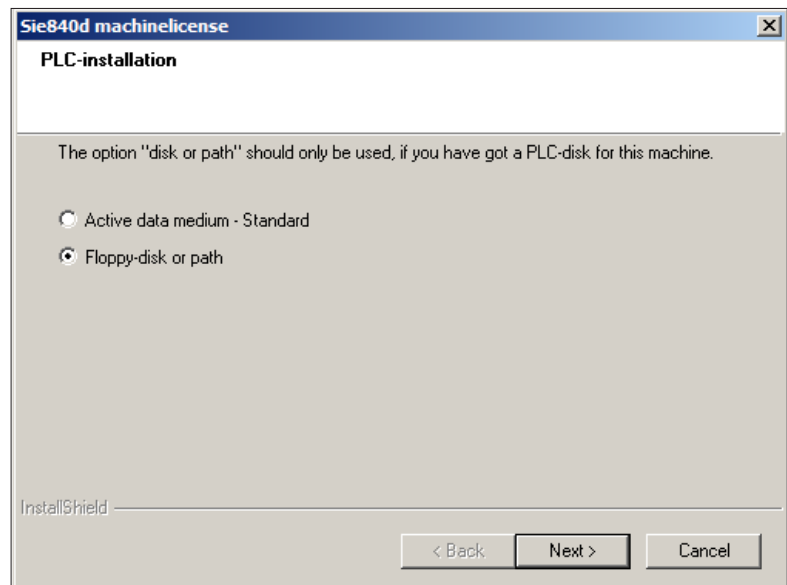
*Select destination folder*

Select Next and continue



*Create entry in the Start-up group*

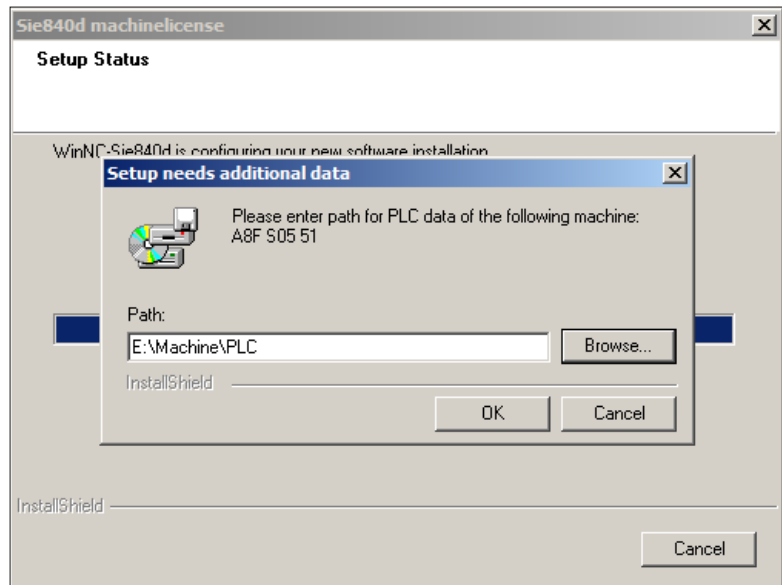
Select Yes and continue



*Options for the PLC installation*

Select Floppy-disk or path. Now it is ensured that the current PLC is loaded.

If the option Floppy-disk or path is selected, the following screen appears:



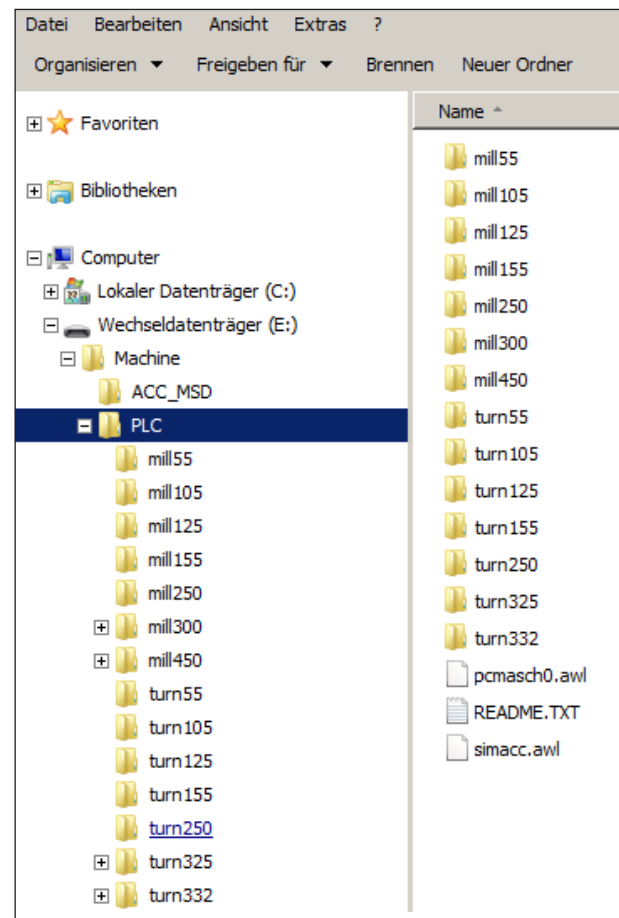
*Enter path for PLC data*

Enter the path where the PCL is stored.

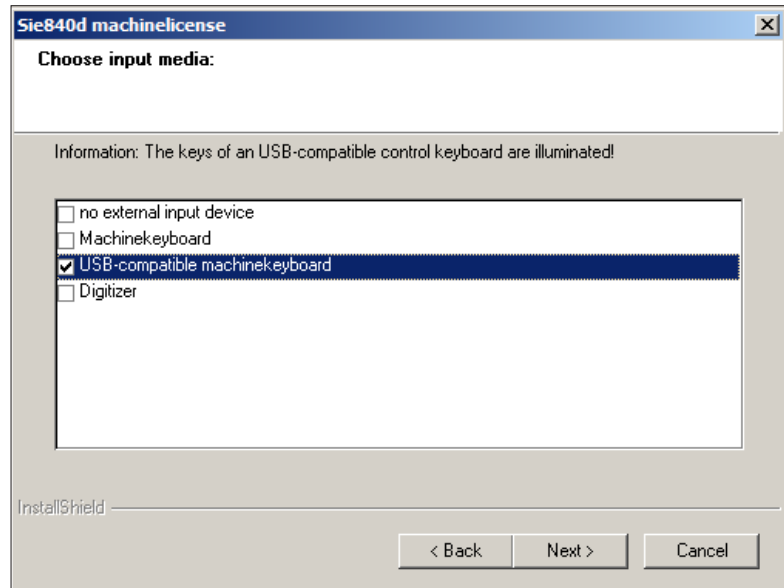
The path has to be input inclusive „PLC“ (the directory can be searched with „browse“).

Make sure that the PCL update is already downloaded and unzipped, also refer to page 2, file-download from the EMCO homepage.

See below the file-structure as shown from the Windows Explorer:



*Filestructure*



*Choose input media*

**Note:**

Depending on the machine that is used, the WinNC which is used or if you're working on a machine job or on a programming job, this selection may be different.

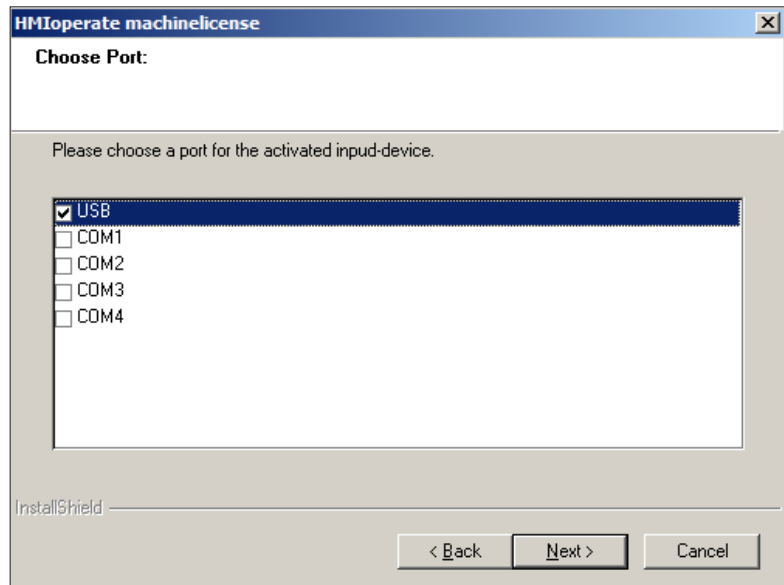


"USB compatible machinekeyboard" is used on all ACC machines.

Exceptions are the machines PCT125 and PCM125, PCT50/55 and PCM50/55 that have been converted to ACC and are using the old EMCO keyboard.

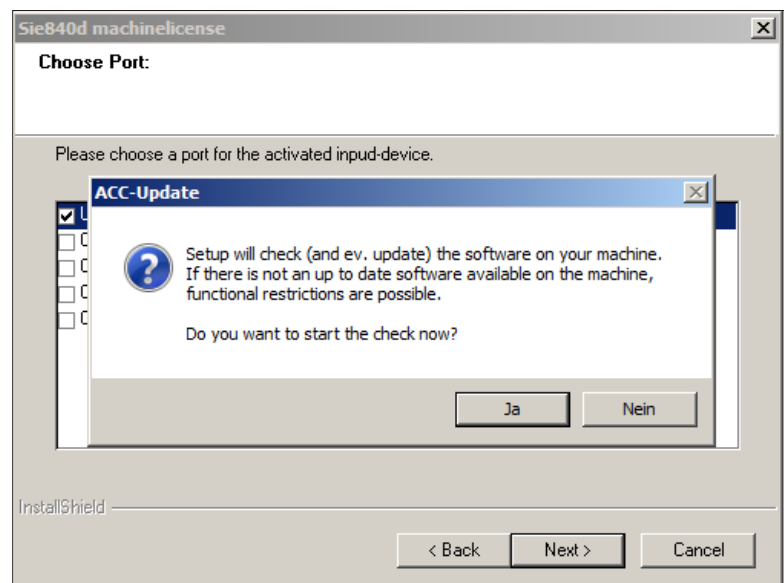
In that case "machinekeyboard" must be selected. (Connection to a PC via the serial port COM1, COM2 ...).





*Choose port*

Select USB for all ACC machines.  
Exception: PCT345/PCM300 that have been converted to ACC. For these machines COM1 must be selected.



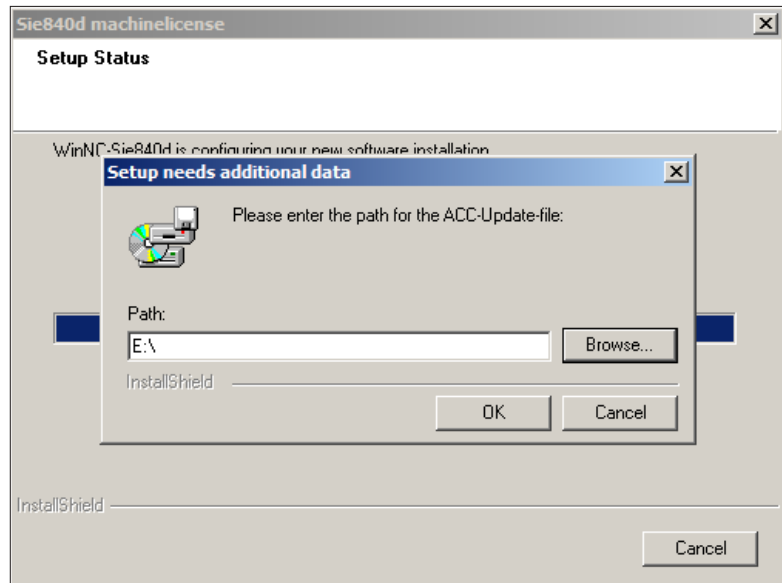
*Check for ACC update*

**Note:**

To perform the ACC update, the CNC machine has to be turned on and must be ready for service.



Select YES to continue if you wish to perform the check of your software.  
Download the ACC Update as described on page 2.



*Enter path for the ACC-update*

Performing an update of one WinNC component, make sure that all WinNC components from the appropriate directory are updated. This also applies to Win3D-view, Robotic Interface and the DNC interface. Thus the proper functioning of the software is guaranteed.