

| Pin No. | Signal name           |
|---------|-----------------------|
| 1       | Input common No 0-7   |
| 2       | Input No. 0 (Start)   |
| 6       | Input No. 4 (Stop)    |
| 7       | Input No. 5 (Pause)   |
| 46      | Output No. 14 (Alarm) |
| 17      | Output common No 0-7  |

