

Pin No.	Signal name
1	Input common No 0-7
2	Input No. 0 (Start)
6	Input No. 4 (stop)
7	Input No. 5 (Pause)
46	Output No. 14 (Alarm)
17	Output common No 0-7
3	Input No. 1 (counter)
4	Input No. 2 (Beginning)

