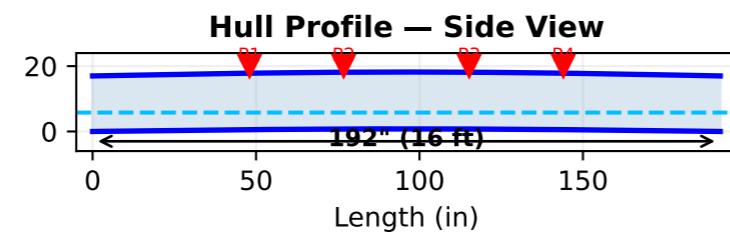
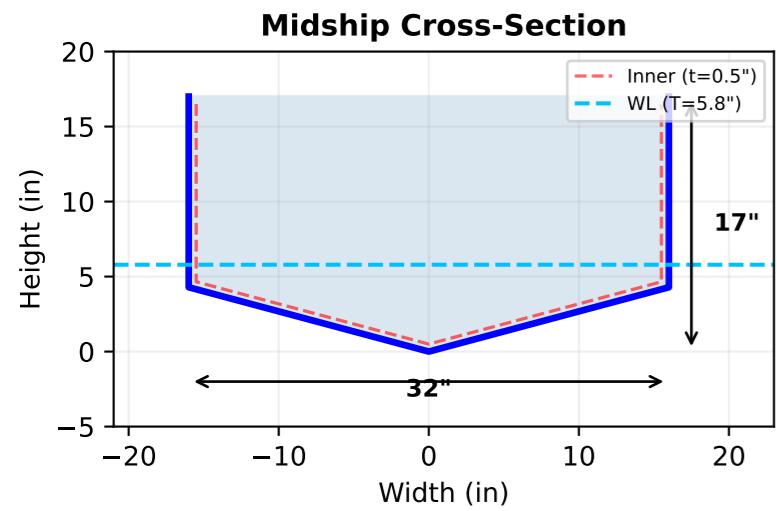


NAU Concrete Canoe 2026 — Visual Calculator Dashboard

192" x 32" x 17" | 225 lbs | FB=11.2" | GM=7.1" | SF=22.5



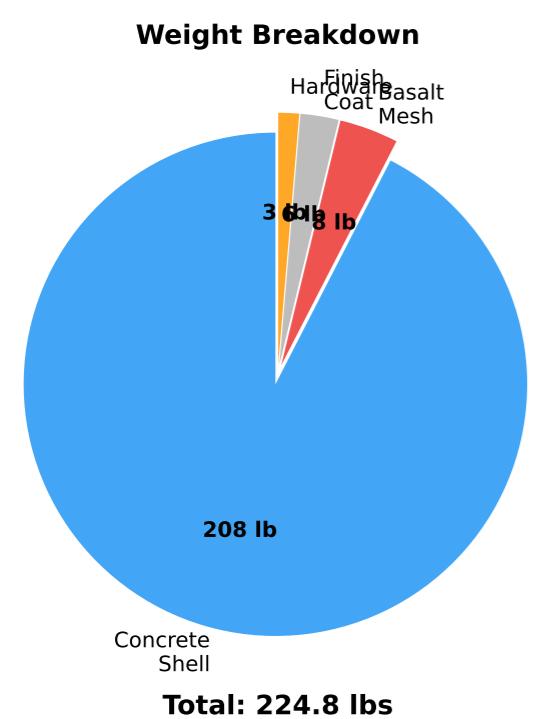
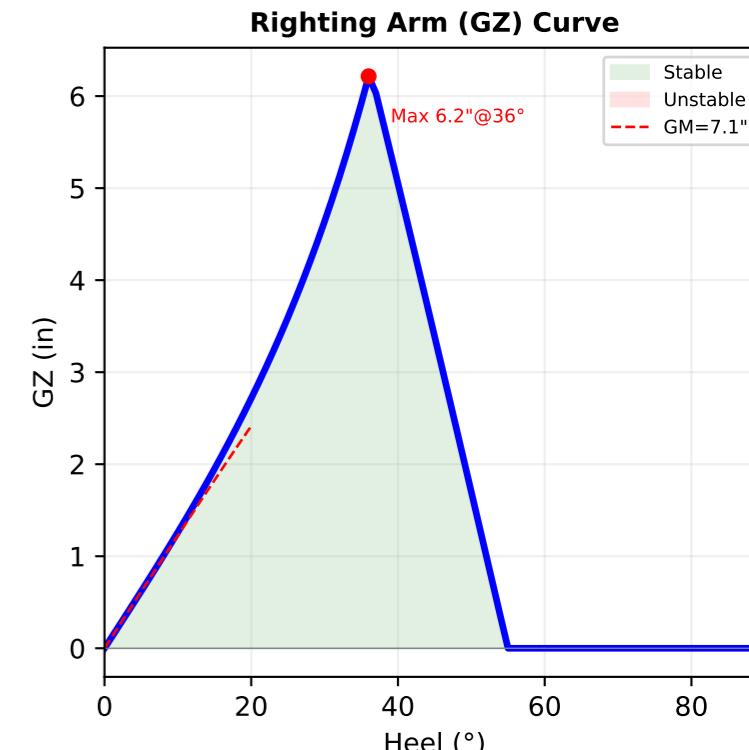
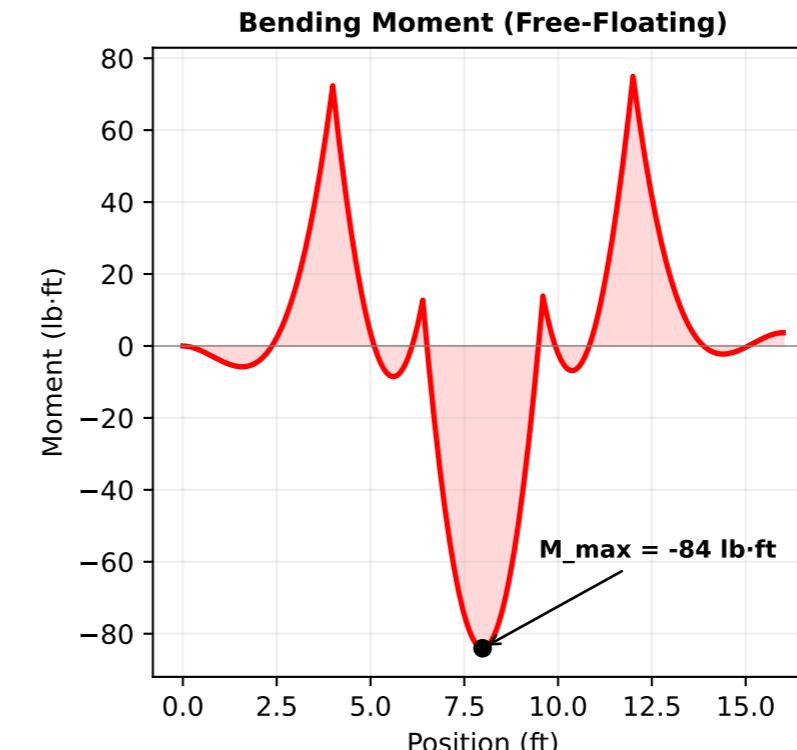
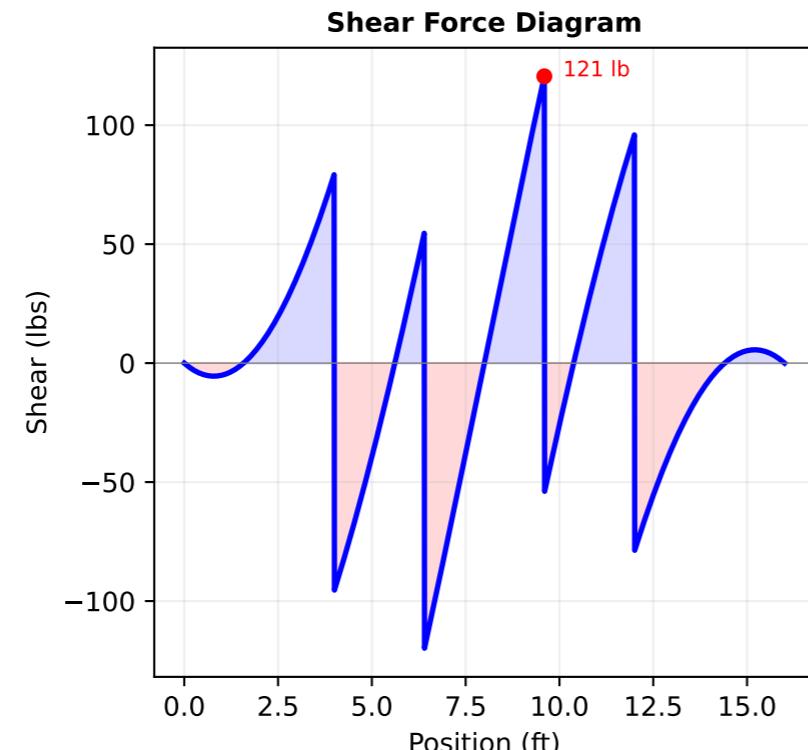
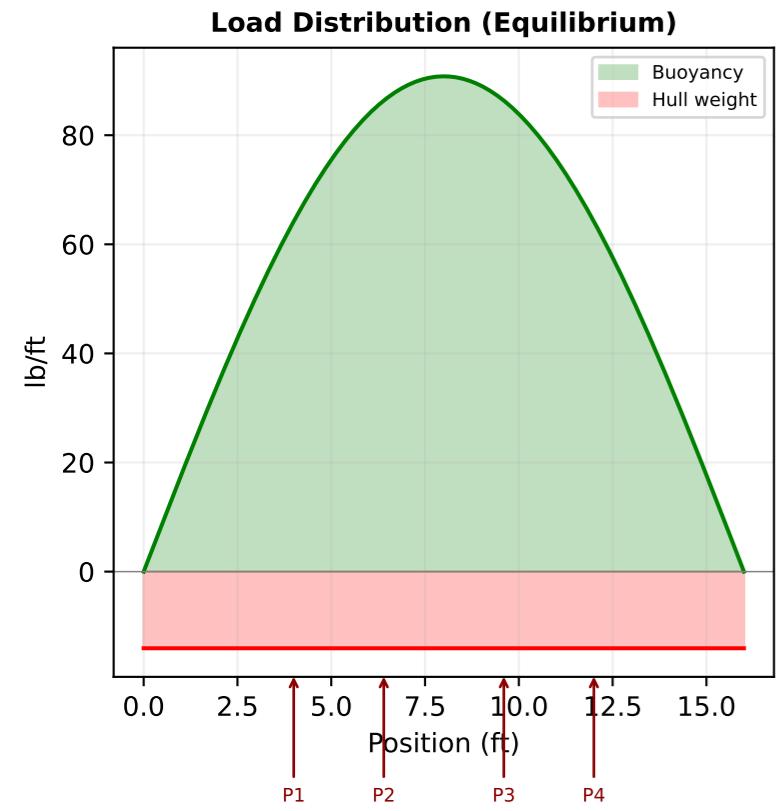
Design Parameters

Length	192" (16 ft)
Beam	32"
Depth	17"
Thickness	0.5"
Concrete density	60 PCF
Flexural strength	1500 PSI
Hull weight	224.8 lbs
Crew weight	700 lbs
Total loaded	924.8 lbs
Draft	5.79"
Freeboard	11.21"

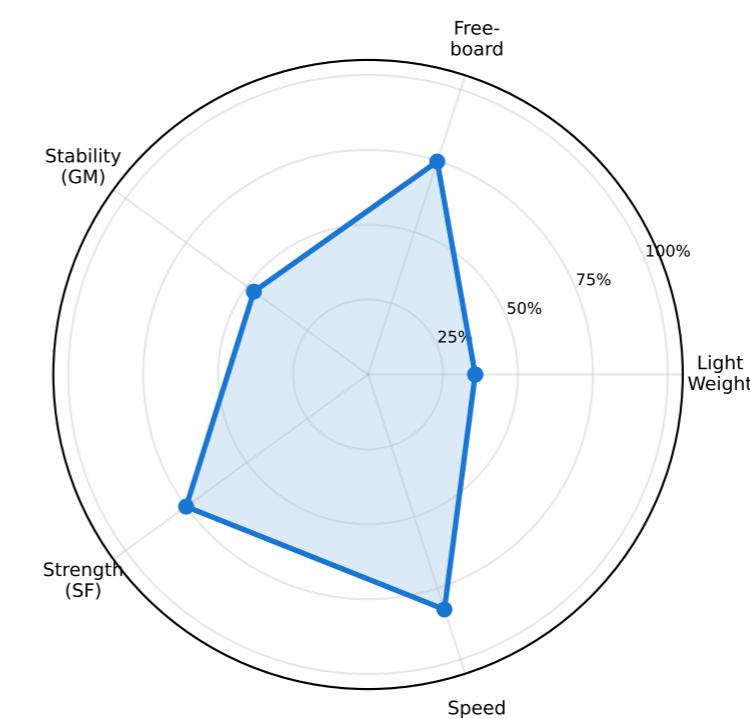
ASCE Requirements Check

Requirement	Limit	Actual	Status
Freeboard	$\geq 6.00"$	11.21"	✓
Metacentric Height	$\geq 6.00"$	7.06"	✓
Safety Factor	≥ 2.0	22.5	✓
Cement/cementitious	≤ 0.40	0.35	✓
Portland + lime	$\leq 40\%$	35%	✓
Lime content	$\leq 5\%$	3%	✓
Reinforcement POA	$\geq 40\%$	42%	✓

✓ ALL PASS



Material Quantities	
Concrete volume (net)	3.46 ft ³
+ 40% waste factor	4.85 ft ³
Batches (5-gal)	8
Batch weight	40.1 lbs
Basalt mesh (2 layers)	55 ft ²
Mesh POA	42%
CNC mold sections	32
Mold cost estimate	\$850



Project Summary

NAU CONCRETE CANOE 2026
Hull: 192" x 32" x 17"
Weight: 225 lbs (target 237)

STATUS: ALL ASCE REQS PASS ✓
Weight savings vs original: 51 lbs
Key: wider beam (32" vs 30")
→ fixed GM stability

NEXT STEPS:

- Present to faculty advisor
- Build SolidWorks model
- CNC-cut mold sections
- Order basalt mesh + materials
- Schedule pour date

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