



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	lower block	Brass	1
2	Upper Block	Sandblasted Steel	1
3	Crankshaft	Titanium	1
4	connecting rod	Bronze	4
5	piston	Nickle	4
6	piston pin	Nickle	4

		UNLESS OTHERWISE SPECIFIED:		NAME	DATE
		DIMENSIONS ARE IN INCHES	DRAWN		
		TOLERANCES:	CHECKED		
		FRACTIONAL ±	ENG APPR.		
		ANGULAR: MACH ± BEND ±	MFG APPR.		
		TWO PLACE DECIMAL ±	Q.A.		
		THREE PLACE DECIMAL ±	COMMENTS:		
		INTERPRET GEOMETRIC TOLERANCING PER:			
		MATERIAL			
		FINISH			
NEXT ASSY	USED ON				
APPLICATION		DO NOT SCALE DRAWING			

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MILI PRAJAPATI		
TITLE:		
Lab Project : IC ENGINE		
SIZE	DWG. NO.	REV
	A022m	eb1325
SCALE: 1:5	WEIGHT:	SHEET 1 OF 1