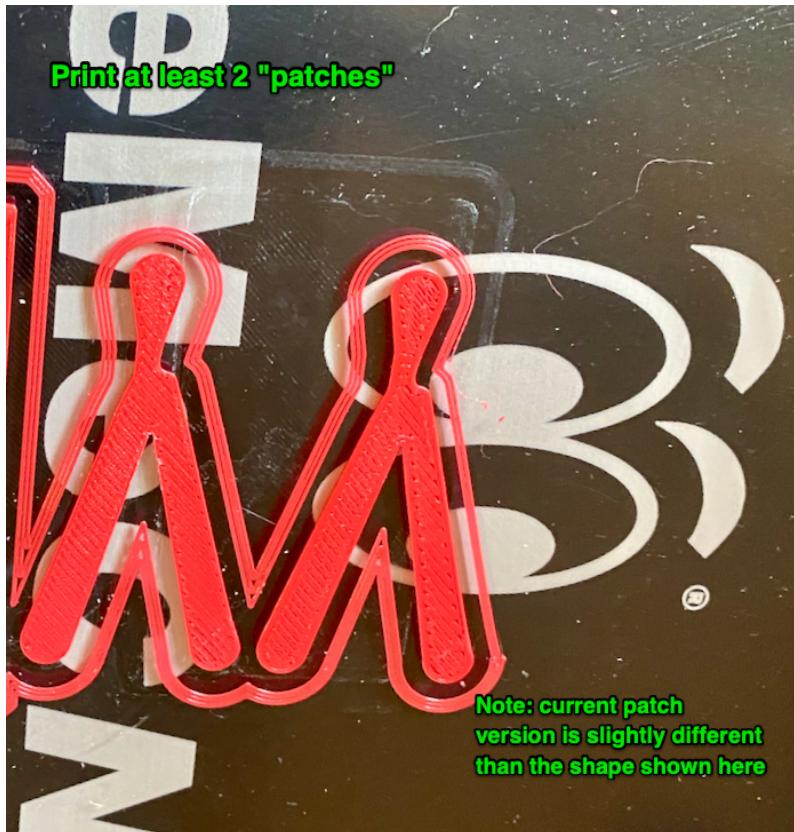


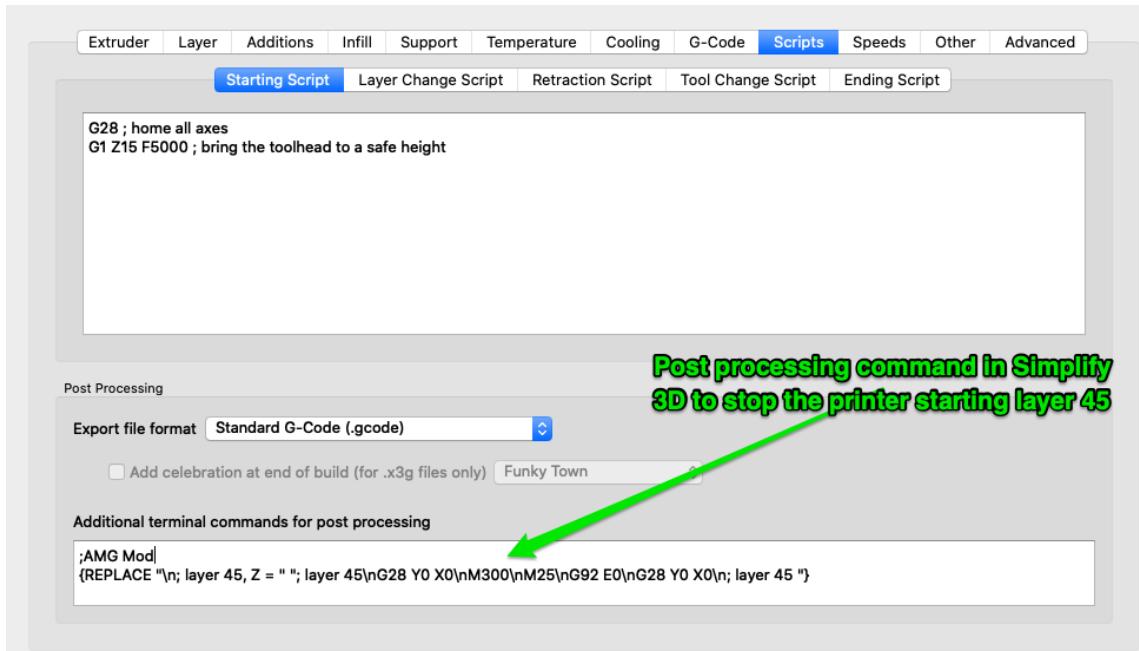
How to patch a bridge.

By AMG

Step 1: print the “patch” (Alpha I Rev1 - Patch for FDM Unibody).



Step 2: Prepare the Gcode for the ventilator, so it can stop at layer 45 (if printed at 0.15mm) or z=7.950. Best way to do it is using your slicer. In Simplify 3D this can be accomplished adding these commands to the “starting script”:



Step 3: once the print stops, it is time to patch it





Step 4: Continue printing

