



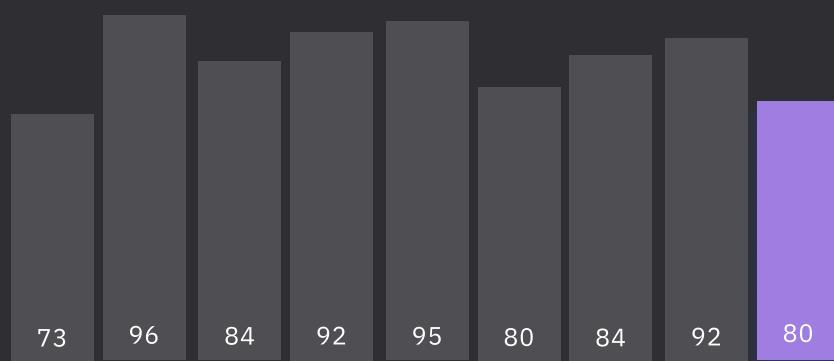
Hello John,

LAST 15 DAYS

Overall Equipment Efficiency

80%

Per day



Equipment Status

ON

9

OFF

2

VARIANCE

5

See Details

Reminders:

CNC Machine 3 is approaching recommended run time hours.

Scheduled Downtime Maintenance for Machine 500 on 3/17





⚠️ Alerts



PowerTrack

Scheduled Events

March 2021 

SUN	MON	TUE	WED	THU	FRI	SAT
28	29	30	1	2	3	4
5	6	7	8	9	10	11
12	13	14	15	16	17	18
19	20	21	22	23	24	25
26	27	28	29	30	31	1

8th March

- Scheduled down time for Slicer BH100
- Scheduled down time for CNC Machine 1

10th March

- Machine Repair for Engine 300
-



PowerTrack

Equipment List



Total : 30

Filter



CNC Machine 1 Available (Alert Sent)

Product # 285 521

Health Risk Medium

Hierarchy Level 1

Power Meter



CNC Machine 2 Active

Product # 285 343

Health Risk Medium

Hierarchy Level 2

Power Meter



Lazer Cutter 1 Active (Maintenance Alerted)

Product # 2854

Health Risk Low

Hierarchy Level 1

Power Meter



Air Compressor 1 Offline (S. Maintenance)

Product # 2854

Health Risk High

Hierarchy Level 2

Power Meter



3





PowerTrack • Now



- ⚠ CNC Machine 1 is showing availability
for production tasks.

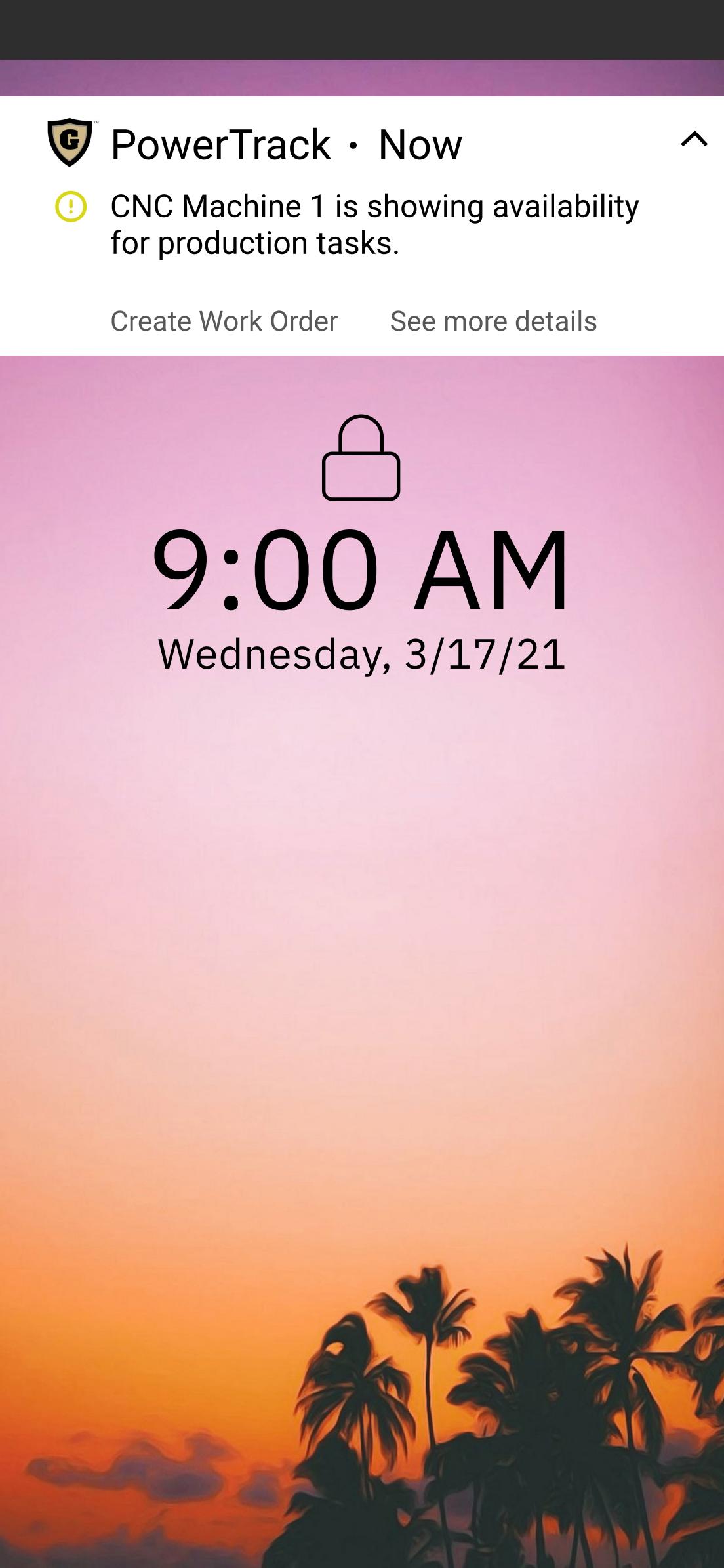
Create Work Order

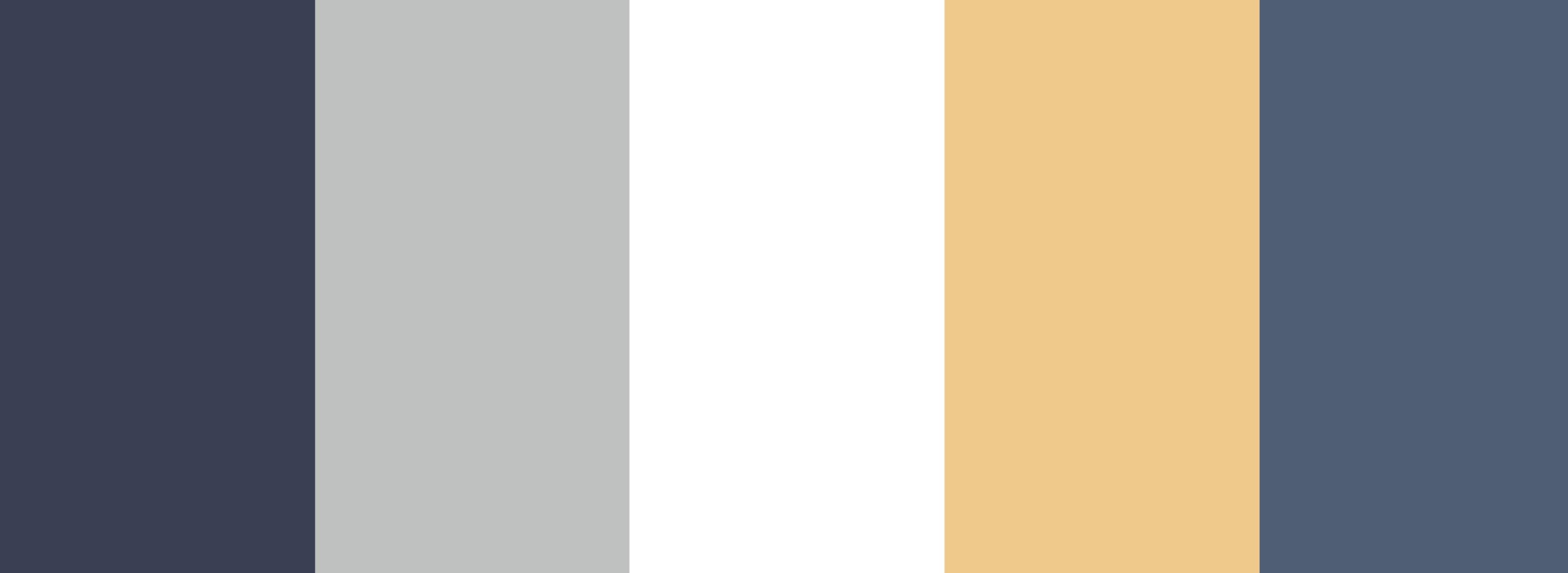
See more details



9:00 AM

Wednesday, 3/17/21





PowerTrack

CNC Machine 1

Overview

Component

Calender

Status : Active (Idle)

Schedule Work Order



Name UMC-1500SS-DUO

Manufacturer Haas

Location Main Production

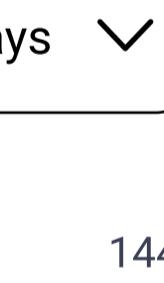
Additional Details N/A

Hierarchy Level 1

Additional Documentation



Service Manual



Best Practices

Overall Equipment Efficiency (OEE)

Last 30 Days

Runtime Hours 144 Hours

Maintenance ETA 200 Hours

Run Time 94%

Previous Best Run Time 99%

Machine Downtime 4.3%

Total Downtime 8%

Variance from Spec N/A



PowerTrack

CNC Machine 1

Overview

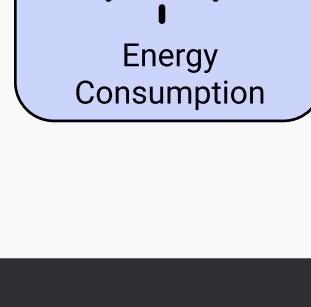
Component

Calender

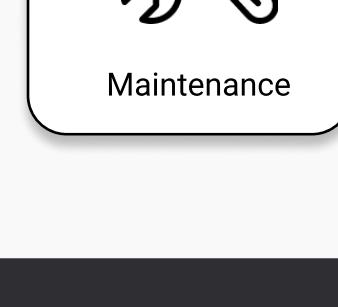
Status : Active (Idle)

Schedule Work Order

 Pump #146 ▾



Energy Consumption



Maintenance

Energy Consumption

91%



Energy Monitoring

Current Draw 180 mA

Current Draw Max 120 V

Current Draw Min 80 mA

Current Voltage 120 mA



PowerTrack

< CNC Machine 1

Overview

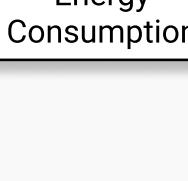
Component

Calender

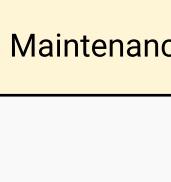
Status : Active (Idle)

Schedule Work Order

 Pump #146 ▾

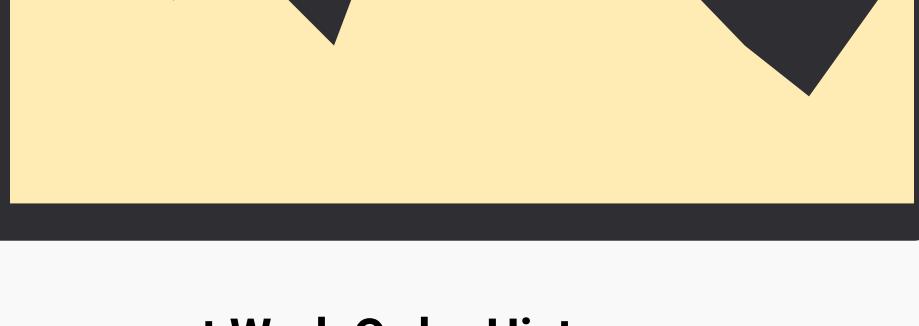


Energy Consumption



Maintenance

Maintenance



Component Work Order History

Unexpected Stop

3/4/21

Cause : Unknown

Status : Closed

Low energy detection

3/2/21

Cause : Unknown

Status : Closed



PowerTrack

CNC Machine 1

Overview

Activity

Calender

Status : Active (Idle)



Machine Service History



March 2021



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Work Order History

Scheduled Maintenance 1/1/21

Cause : Scheduled Maintenance

Status : Closed

Oil Leak 1/25/21

Cause : Overexcessive Oiling

Status : Closed

Unexpected Stop 3/4/21

Cause : Unknown

Status : Closed

Machine Slow down 3/2/21

Cause : Unknown

Status : Closed

