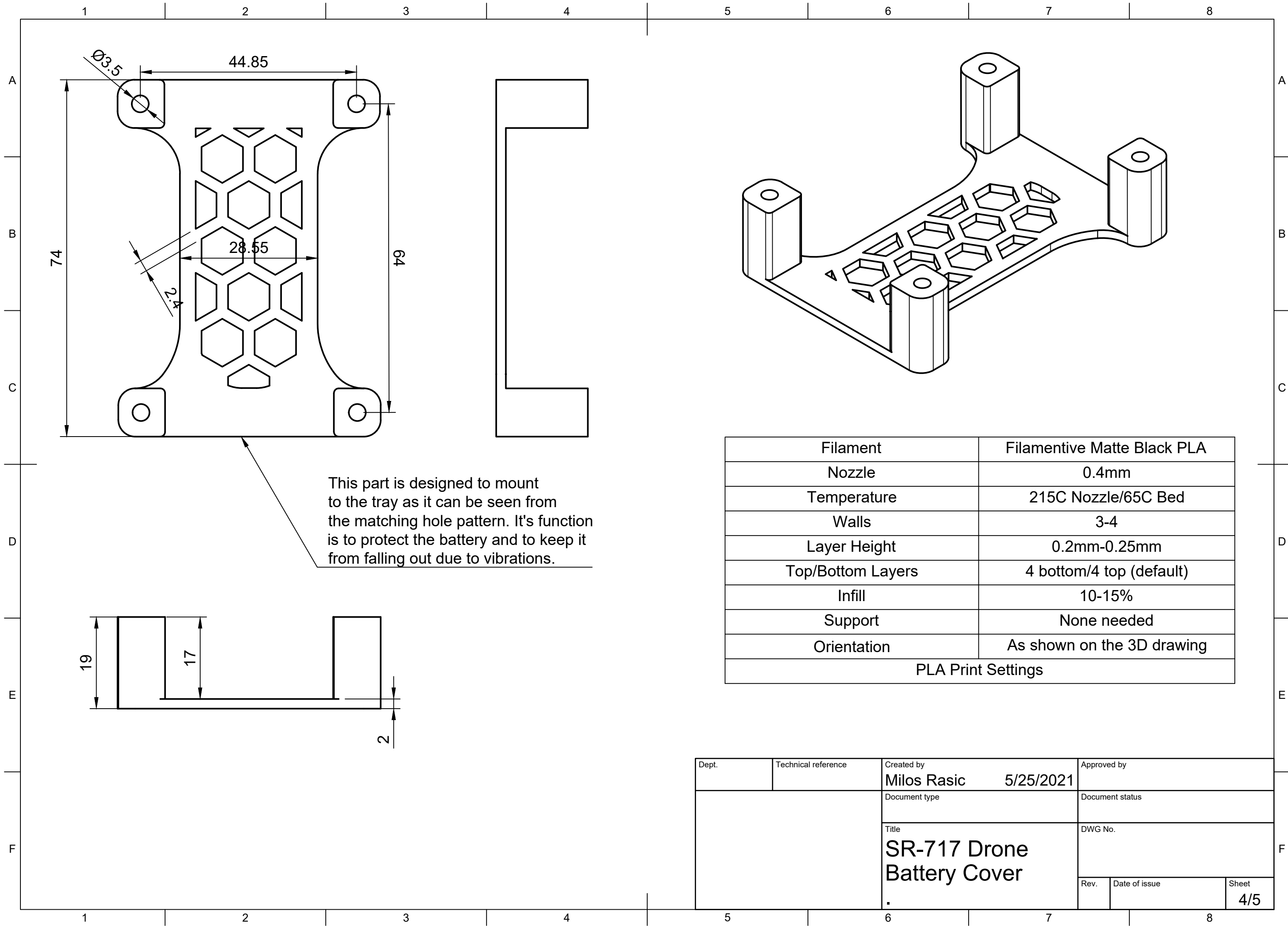


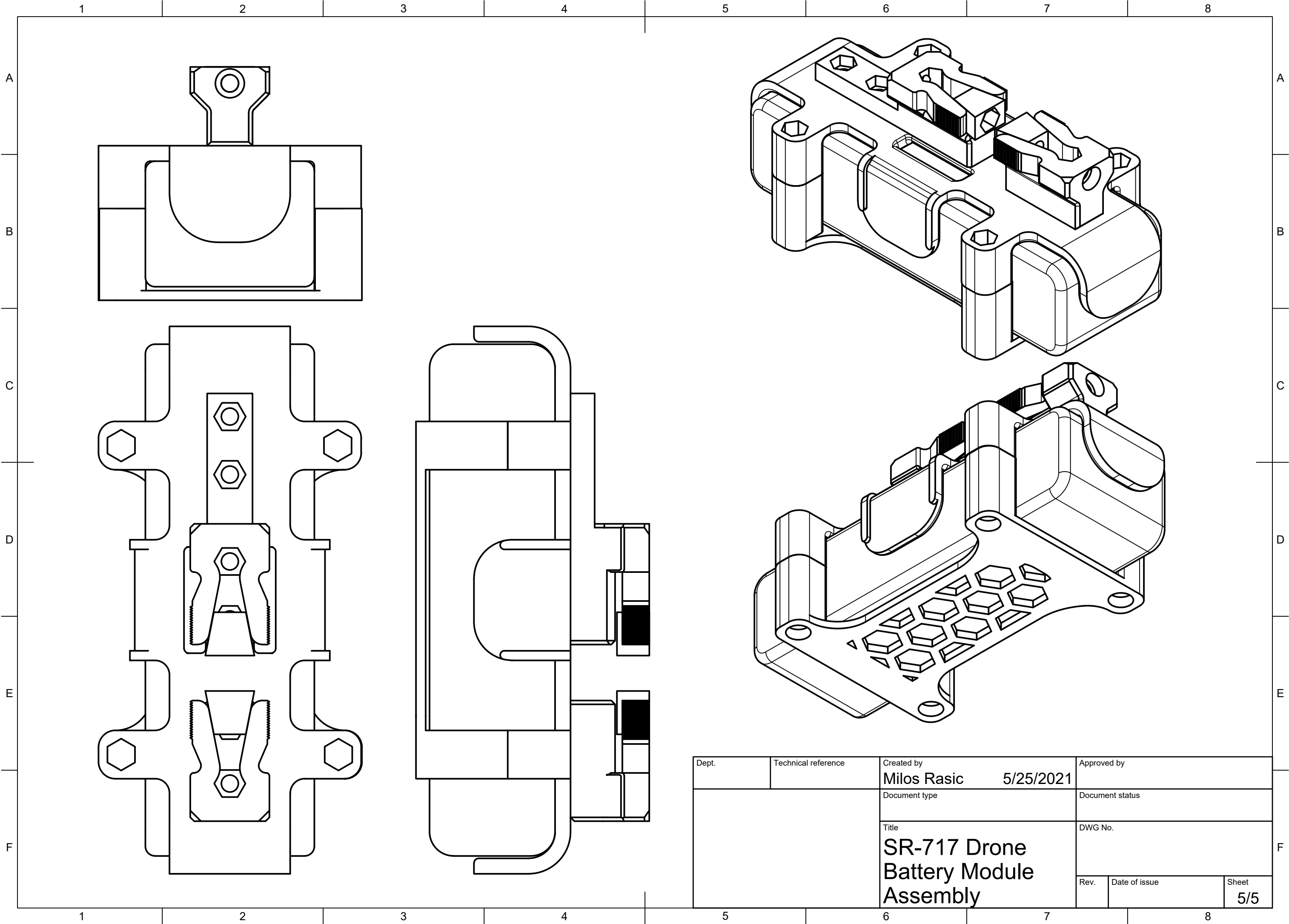
Fament	Famentive Matte Black PLA
Nozzle	0.4mm
Temperature	205C Nozzle/65C Bed
Walls	4
Layer Height	0.2mm-0.25mm
Top/Bottom Layers	4 bottom/4 top (default)
Infill	15%
Support	Needed underneath where the screw head goes
Orientation	As shown in the comment on the 3D drawing
PLA Print Settings	

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		Document type	Document status	
		Title SR-717 Drone Long Locking Element	DWG No.	
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This part is designed to mount to the tray as it can be seen from the matching hole pattern. It's function is to protect the battery and to keep it from falling out due to vibrations.

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		Document type	Document status		
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			Rev.	Date of issue	Sheet 4/5



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		Document type	Document status	
		Title	DWG No.	
		SR-717 Drone Battery Module Assembly	Rev.	Date of issue
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