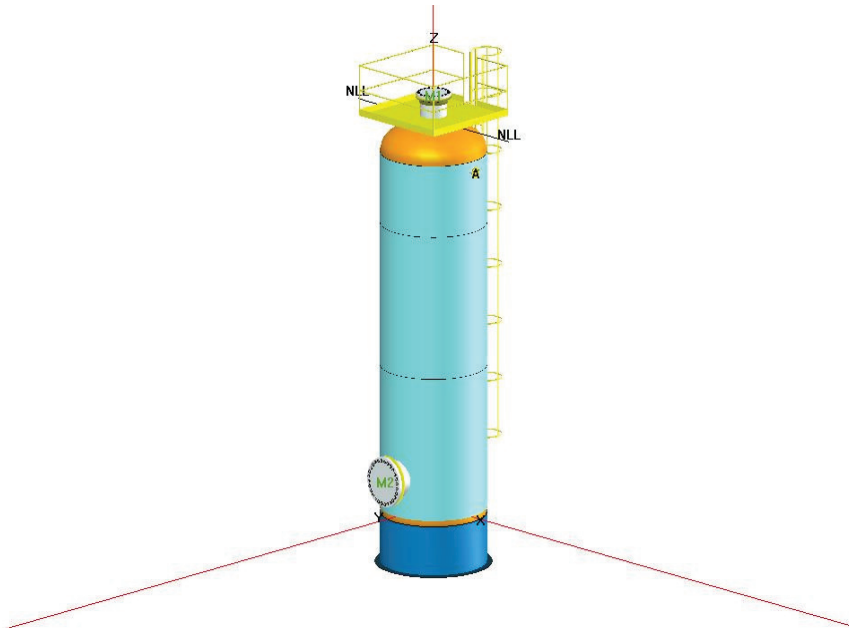


EXCEL DESIGN SERVICES INC.

3980 Kennedy Crescent SW
Edmonton AB Canada T6W 2P9
Ph: (780) 499-0596



COMPRESS Pressure Vessel Design Calculations

Item: 120" ID x 28'-0" S/S Vertical Sulfatreat Vessel Rev. 0
Vessel No: PV-008
Customer: Excel Design Services Inc.
Contract: EDS-1996
Designer: S Zou, P. Eng.
Date: Dec 01, 2011

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