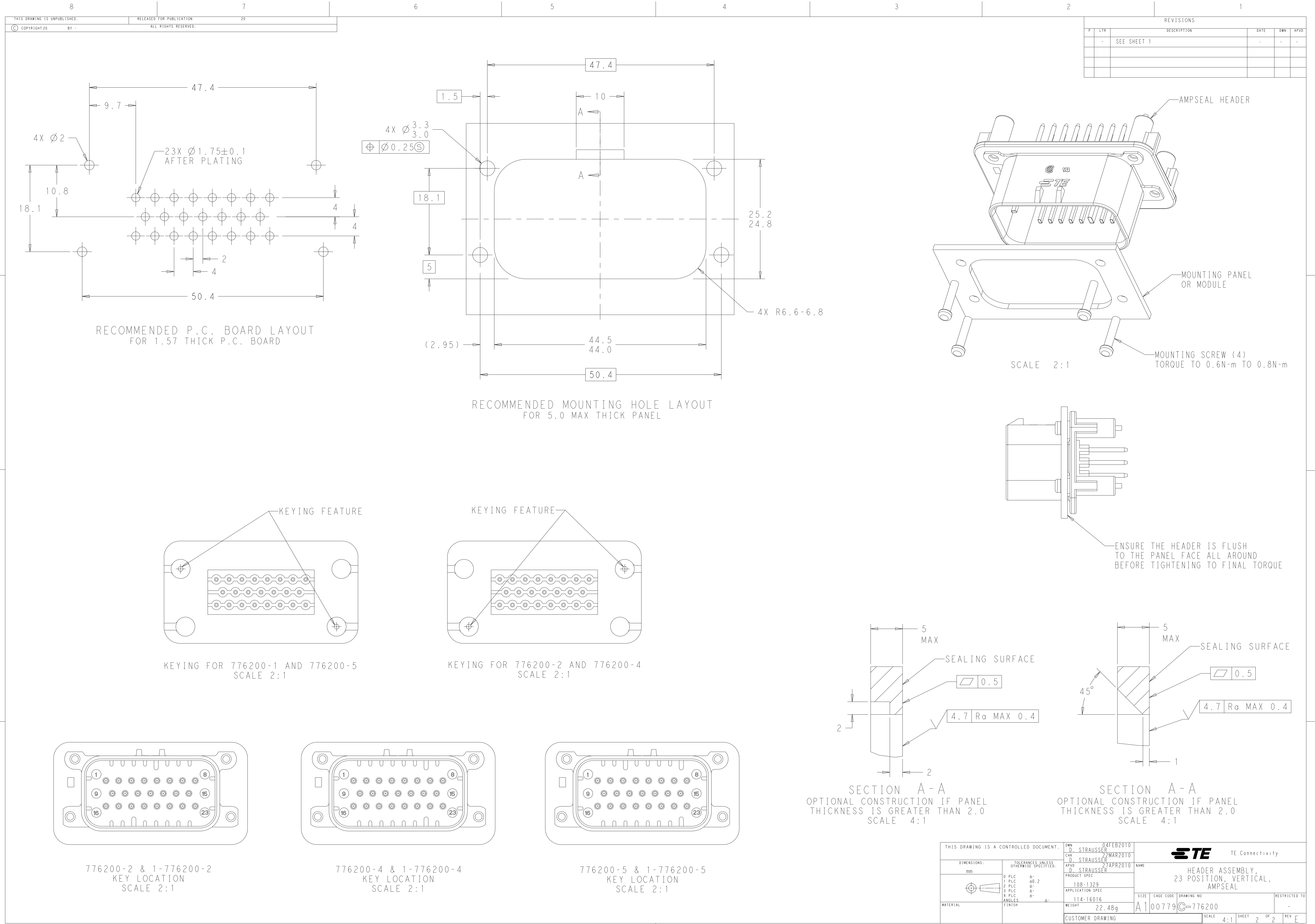


REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
D15		REVISED PER ECO-20-004256	25MAR2020	JM	DS
D16		REVISED PER PCN E-20-016603	24NOV2020	PN	DS
E		REVISED PER ECN-21-123056	08NOV2021	DK	CB

776200-1 & 1-776200-1 SHOWN		
BLUE	GOLD	1-776200-5
GRAY	GOLD	1-776200-4
NATURAL	GOLD	1-776200-2
BLACK	GOLD	1-776200-1
BLUE	TIN	776200-5
GRAY	TIN	776200-4
NATURAL	TIN	776200-2
BLACK	TIN	776200-1
HEADER COLOR	PLATING	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN D. STRAUSSER 04FEB2010	TE Connectivity
DIMENSIONS:		CHK D. STRAUSSER 22MAR2010	
mm		APVD D. STRAUSSER 27APR2010	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC	
0 PLC ±0.2		108-1329	NAME HEADER ASSEMBLY, 23 POSITION, VERTICAL, AMPSEAL
1 PLC ±		APPLICATION SPEC	
2 PLC ±		114-16016	
3 PLC ±		WEIGHT 22.48g	
4 PLC ±		CUSTOMER DRAWING	SIZE A1 CAGE CODE 00779 DRAWING NO 776200 RESTRICTED TO -
ANGLES ±			
FINISH			SCALE 4:1 SHEET 1 OF 2 REV E



REVISIONS					
P	LTR	DESCRIPTION	DATE	DWN	APVD
-	-	SEE SHEET 1	-	-	-

AMPSEAL HEADER

MOUNTING PANEL OR MODULE

MOUNTING SCREW (4)  
TORQUE TO 0.6N-m TO 0.8N-m

SCALE 2:1

ENSURE THE HEADER IS FLUSH TO THE PANEL FACE ALL AROUND BEFORE TIGHTENING TO FINAL TORQUE

5 MAX

SEALING SURFACE

0.5

4.7 Ra MAX 0.4

2

SECTION A-A  
OPTIONAL CONSTRUCTION IF PANEL THICKNESS IS GREATER THAN 2.0  
SCALE 4:1

5 MAX

SEALING SURFACE

0.5

4.7 Ra MAX 0.4

1

SECTION A-A  
OPTIONAL CONSTRUCTION IF PANEL THICKNESS IS GREATER THAN 2.0  
SCALE 4:1

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN D. STRAUSSER 04FEB2010	TE Connectivity		
DIMENSIONS:		CHK D. STRAUSSER 22MAR2010			
mm	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD D. STRAUSSER 27APR2010	NAME	HEADER ASSEMBLY, 23 POSITION, VERTICAL, AMPSEAL	
	0 PLC ±0.2	PRODUCT SPEC	SIZE	CAGE CODE	DRAWING NO
	1 PLC ±0.2	108-1329	114-16016	A100779	C=776200
MATERIAL		WEIGHT	22.48g	SCALE	4:1
CUSTOMER DRAWING		SHEET	2	OF	2
		REV	E		

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