

Issue date 26-Mar-2015 Revision Date 13-Apr-2017 Version 9

1. IDENTIFICATION OF THE SUBSTANCE/PREPARATION AND OF THE COMPANY/UNDERTAKING

1.1. Product identifier

Product Code(s) 971089

Product name Citrus-Solv® HP

1.2. Relevant identified uses of the substance or mixture and uses advised against

Recommended use Oilfield Chemical
Uses advised against No information available

1.3. Details of the supplier of the safety data sheet

Supplier

FC PRO, LLC 19914 G.H. Circle Waller, TX 77484, U.S.A. (936) 372-0031 (936) 372-0038 (fax)

For further information, please contact:

Contact Pointwww.fcprosolutions.comE-mail addressinfo@fcprosolutions.com

1.4. Emergency telephone number

Emergency telephone Within USA and Canada: 1-800-424-9300

Outside USA and Canada: +1 703-527-3887 (collect calls accepted)

2. HAZARDS IDENTIFICATION

2.1. Classification of the substance or mixture

Regulation (FC) No 1272/2008

regulation (LO) NO 12/2/2000	
Aspiration toxicity	Category 1
Skin corrosion/irritation	Category 2
Serious eye damage/eye irritation	Category 2
Skin sensitization	Sub-Category 1B
Chronic aquatic toxicity	Category 2
Physical hazards Flammable liquids	Category 3

2.2. Label Elements

Citrus-Solv® HP



Signal Word

Danger

Hazard Statements

H304 - May be fatal if swallowed and enters airways

H315 - Causes skin irritation

H317 - May cause an allergic skin reaction

H319 - Causes serious eye irritation

H411 - Toxic to aquatic life with long lasting effects

H226 - Flammable liquid and vapor

Precautionary Statements - EU (§28, 1272/2008)

P280 - Wear eye protection/ face protection

P301 + P310 - IF SWALLOWED: Immediately call a POISON CENTER or doctor/physician

P331 - Do NOT induce vomiting

P370 + P378 - In case of fire: Use dry sand, dry chemical or alcohol-resistant foam for extinction

P210 - Keep away from heat/sparks/open flames/hot surfaces. - No smoking

2.3. Other information

3. COMPOSITION/INFORMATION ON INGREDIENTS

3.1. Substances

Chemical Name	EC-No	CAS-No	Weight-%	Classification (Reg.	REACH Registration
				1272/2008)	No.
Terpene Hydrocarbons	273-309-3	68956-56-9	100	Flam. Liq. 2 (H226)	No data available
				Asp. Tox. 1 (H304)	
				Skin Irrit. 2 (H315)	
				Skin Sens. 1B (H317)	
				Eye Irrit. 2 (H319)	
				Aquatic Chronic 2	
				· (H411)	

4. FIRST AID MEASURES

4.1. Description of first aid measures

General advice

Show this material safety data sheet to the doctor in attendance. If symptoms persist, call a physician.

Eye contact

Rinse immediately with plenty of water, also under the eyelids, for at least 15 minutes. Keep eye wide open while rinsing. If symptoms persist, call a physician.

Skin contact

Wash off immediately with soap and plenty of water while removing all contaminated clothes and shoes. If skin irritation persists, call a physician.

Ingestion

Call a physician or poison control center immediately. Rinse mouth. Do NOT induce vomiting. Never give anything by mouth to an unconscious person. Call a physician.

Inhalation

Remove to fresh air. If not breathing, give artificial respiration. If breathing is difficult, give oxygen. If symptoms persist, call a physician.

Self-Protection of the First Aider

Remove all sources of ignition. Use personal protective equipment as required.

4.2. Most important symptoms and effects, both acute and delayed

4.3. Indication of any immediate medical attention and special treatment needed.

Notes to physician

Treat symptomatically.

5. FIRE-FIGHTING MEASURES

5.1. Extinguishing media

Suitable Extinguishing Media

Use CO2, dry chemical, or foam.

Extinguishing media which must not be used for safety reasons

Water.

5.2. Special hazards arising from the substance or mixture

Special Hazard

Improperly stored soaked rags or paper may spontaneously combust; place in appropriate disposal container.

5.3. Advice for firefighters

Special protective equipment for fire-fighters

As in any fire, wear self-contained breathing apparatus pressure-demand, MSHA/NIOSH (approved or equivalent) and full protective gear.

6. ACCIDENTAL RELEASE MEASURES

6.1. Personal precautions, protective equipment and emergency procedures

Remove all sources of ignition. Evacuate personnel to safe areas. Ensure adequate ventilation. Use personal protective equipment as required.

Material can create slippery conditions. See section 12 for additional ecological information.

6.2. Environmental precautions

Prevent product from entering drains. Do not flush into surface water or sanitary sewer system.

6.3. Methods and material for containment and cleaning up

Prevent further leakage or spillage if safe to do so. Dike far ahead of liquid spill for later disposal.

Soak up with inert absorbent material. Clean up promptly by sweeping or vacuum. Keep in suitable, closed containers for disposal. Do not flush into surface water or sanitary sewer system.

7. HANDLING AND STORAGE

7.1. Precautions for safe handling

Ensure adequate ventilation. Do not breathe vapors or spray mist. Keep away from open flames, hot surfaces and sources of ignition. Avoid contact with skin, eyes or clothing. Wear personal protective equipment/face protection. Do not eat, drink or smoke when using this product.

7.2. Conditions for safe storage, including any incompatibilities

Keep in properly labeled containers. Keep containers tightly closed in a cool, well-ventilated place.

7.3. Specific end use(s)

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1. Control parameters

Exposure Guidelines This product does not contain any hazardous materials with occupational exposure limits

established by the region specific regulatory bodies.

Exposure limitsThis product, as supplied, does not contain any hazardous materials with occupational

exposure limits established by the region specific regulatory bodies.

Derived No Effect Level (DNEL)

No information available

Predicted No Effect Concentration (PNEC)

No information available

8.2. Exposure controls

Engineering Measures Ensure adequate ventilation, especially in confined areas. Ensure that eyewash stations

and safety showers are close to the workstation location.

Personal protective equipment

Eye Protection Safety glasses with side-shields. Goggles.

Hand Protection Impervious gloves.

Skin and body protection Impervious gloves. Wear suitable protective clothing.

Respiratory protection If exposure limits are exceeded or irritation is experienced, NIOSH/MSHA approved

respiratory protection should be worn.

Hygiene measures When using do not eat, drink or smoke. Provide regular cleaning of equipment, work area

and clothing.

Environmental Exposure Controls Do not allow material to contaminate ground water system.

9. PHYSICAL AND CHEMICAL PROPERTIES

9.1. Information on basic physical and chemical properties

Physical State Liquid Appearance No information available

OdorTerpeneColoryellow - amber

Remarks/ Method **Property** Values No data available pН **Freezing Point** No data available Boiling point / boiling range No data available Flash Point 49 °C / 120 °F CC (closed cup) **Evaporation rate** No data available Flammability (solid, gas) No data available Flammability Limit in Air No data available

Upper flammability limit

Lower flammability limit

Vapor pressureNo data availableVapor densityNo data availableRelative densityNo data available

Water solubility Insoluble in water

Solubility in other solvents
Partition coefficient: n-octanol/water
Autoignition temperature
Decomposition temperature
No data available

Explosive properties No data available Oxidizing Properties No data available

Softening point Molecular Weight VOC content

Density Bulk Density

No data available

10. STABILITY AND REACTIVITY

10.1. Reactivity

No data available.

10.2. Chemical stability

Stable.

10.3. Possibility of hazardous reactions

Hazardous polymerization does not occur.

10.4. Conditions to Avoid

Heat, flames and sparks.

10.5. Incompatible Materials

Strong oxidizing agents. Strong acids.

10.6. Hazardous Decomposition Products

None under normal use conditions.

11. TOXICOLOGICAL INFORMATION

11.1. Information on toxicological effects

Acute toxicity Product Information

Inhalation Vapors may be irritating to eyes, nose, throat, and lungs. May cause irritation of respiratory

tract.

Eye contact Avoid contact with eyes. Severely irritating to eyes.

Skin contact May cause irritation. Prolonged skin contact may defat the skin and produce dermatitis.

May cause sensitization by skin contact.

Ingestion Ingestion may cause gastrointestinal irritation, nausea, vomiting and diarrhea.

Chronic toxicity

Carcinogenicity Contains no ingredient listed as a carcinogen >0.1%

Sensitization May cause sensitization of susceptible persons Resulting from improper storage and

handling.

Reproductive toxicity No information available

Mutagenic effects No information available

Developmental Toxicity No information available

Teratogenicity No information available

Target Organ Effects No information available.

12. ECOLOGICAL INFORMATION

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12.1. Toxicity

Ecotoxicity . The environmental impact of this product has not been fully investigated.

12.2. Persistence and degradability

No information available.

12.3. Bioaccumulative potential

No information available.

12.4. Mobility in soil

No information available.

12.5. Results of PBT and vPvB assessment

No information available

12.6. Other adverse effects

13. DISPOSAL CONSIDERATIONS

13.1. Waste treatment methods

Waste from Residues/Unused Products Dispose of in accordance with local regulations.

Contaminated packaging Do not reuse empty containers.

EWC Waste Disposal No According to the European Waste Catalog, Waste Codes are not

product specific, but application specific Waste codes should be assigned by the user based on the application for which the

product was used

14. TRANSPORT INFORMATION

Note DOT Ground - "Non-bulk shipments may be non-regulated per 49CFR 173.150(f)(2)".

DOT

Packaging size <119 gal Proper shipping name Not Regulated

Packaging size >119 gal

Proper shipping name UN2319, Terpene hydrocarbons, n.o.s. (dipentene), 3, PG III, Marine Pollutant

Hazard class 3
UN/ID no. UN2319
Packing Group PG III

IMDG/IMO

Proper shipping name UN2319, Terpene hydrocarbons, n.o.s. (dipentene), 3, PG III, Marine Pollutant

Hazard class 3 UN/ID no. UN2319 Packing Group PG III

ADR/RID

Proper shipping name UN2319, Terpene hydrocarbons, n.o.s. (dipentene), 3, PG III, Marine Pollutant

Hazard class 3 UN/ID no. UN2319 Packing Group PG III

ICAO/IATA

UN/ID no. UN2319

Proper shipping name UN2319, Terpene hydrocarbons, n.o.s., 3, PG III

Hazard class

Packing Group PG III

15. REGULATORY INFORMATION

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture International Inventories

TSCA Complies
EINECS/ELINCS Complies
DSL/NDSL Complies

PICCS ENCS IECSC AICS KECL -

Legend

TSCA - United States Toxic Substances Control Act Section 8(b) Inventory

EINECS/ELINCS - European Inventory of Existing Chemical Substances/European List of Notified Chemical Substances

DSL/NDSL - Canadian Domestic Substances List/Non-Domestic Substances List

PICCS - Philippines Inventory of Chemicals and Chemical Substances

ENCS - Japan Existing and New Chemical Substances **IECSC** - China Inventory of Existing Chemical Substances

AICS - Australian Inventory of Chemical Substances

KECL - Korean Existing and Evaluated Chemical Substances

15.2. Chemical Safety Assessment

US Federal Regulations

SARA 313

Section 313 of Title III of the Superfund Amendments and Reauthorization Act of 1986 (SARA). This product does not contain any chemicals which are subject to the reporting requirements of the Act and Title 40 of the Code of Federal Regulations, Part 372.

SARA 311/312 Hazard Categories

Acute Health Hazard Yes
Chronic Health Hazard No
Fire Hazard Yes
Sudden Release of Pressure Hazard No
Reactive Hazard No

CWA (Clean Water Act)

This product does not contain any substances regulated as pollutants pursuant to the Clean Water Act (40 CFR 122.21 and 40 CFR 122.42)

CFRCI A

This material, as supplied, does not contain any substances regulated as hazardous substances under the Comprehensive Environmental Response Compensation and Liability Act (CERCLA) (40 CFR 302) or the Superfund Amendments and Reauthorization Act (SARA) (40 CFR 355). There may be specific reporting requirements at the local, regional, or state level pertaining to releases of this material

Canada

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the MSDS contains all the information required by the CPR.

16. OTHER INFORMATION

NFPA Health Hazard 1 Flammability 2 Stability 0 Physical and chemical

hazards -

Health Hazard 1 Flammability 2 Physical Hazard 0 Personal protection -.



Full text of H-Statements referred to under sections 2 and 3

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Prepared By HSE Department

Issue date 26-Mar-2015

Revision Date 13-Apr-2017

Revision Note Not applicable.

This safety data sheet complies with the requirements of Regulation (EC) No. 1907/2006.

US Only: This safety data sheet complies with the requirements of the OSHA Hazard Communication Standard 29 CFR 1910.1200.

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