

## A

## ASCII Text

**Description** Renders an ASCII text string to the image print buffer. See [Text \(Fonts\)](#) on page 28 for discussion on text handling in Page Mode programming.

Asian language EPL2 Page Mode printers have special firmware and printer (PCBA) memory order options to support the large Asian character (ideogram) sets.

The Latin (English, etc.) font sets (1-5, a-z, and A-Z) are single-byte (8 bits per byte) ASCII character maps. The Asian characters are double-byte mapped characters. The printed Asian character is dependent on the double-byte ASCII values.

**Syntax**  $P_1, P_2, P_3, P_4, P_5, P_6, P_7, \text{"DATA"}$

**Parameters** This table identifies the parameters for this format:

Parameters	Details
$P_1$ = Horizontal start position	Horizontal start position (X) in dots.
$P_2$ = Vertical start position	Vertical start position (Y) in dots.
$P_3$ = Rotation	<p>Characters are organized vertically from left to right and then rotated to print.</p> <p><i>Accepted Values:</i></p> <ul style="list-style-type: none"><li>0 = normal (no rotation)</li><li>1 = 90 degrees</li><li>2 = 180 degrees</li><li>3 = 270 degrees</li></ul> <p><b>Rotation for Asian Printers Only</b></p> <p>Characters are organized horizontally from top to bottom and then rotated to print. Asian printers support both horizontal and vertical character rotation.</p> <p><i>Accepted Values: (Asian Printers Only)</i></p> <ul style="list-style-type: none"><li>4 = normal (no rotation)</li><li>5 = 90 degrees</li><li>6 = 180 degrees</li><li>7 = 270 degrees</li></ul>

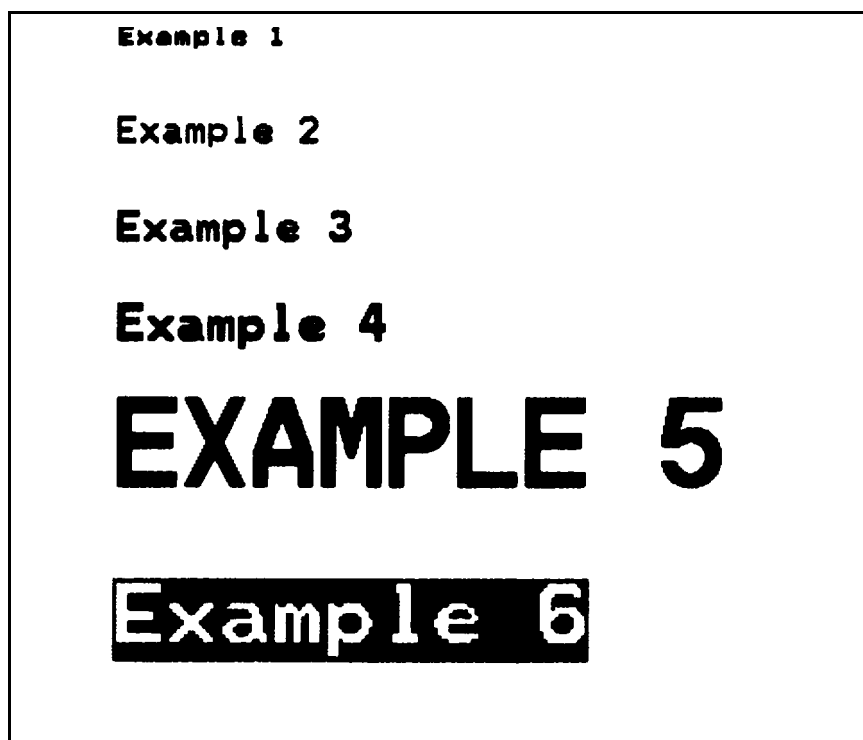
Parameters	Details																																				
<b>p<sub>4</sub></b> = Font selection	<table><tr><th rowspan="2">Value</th><th colspan="2">Description</th></tr><tr><th>203 dpi</th><th>300 dpi</th></tr><tr><td><b>1</b></td><td>20.3 cpi, 6 pts, (8 x 12 dots)</td><td>25 cpi, 4 pts, (12 x 20 dots)</td></tr><tr><td><b>2</b></td><td>16.9 cpi, 7 pts, (10 x 16 dots)</td><td>18.75 cpi, 6 pts, (16 x 28 dots)</td></tr><tr><td><b>3</b></td><td>14.5 cpi, 10 pts, (12 x 20 dots)</td><td>15 cpi, 8 pts, (20 x 36 dots)</td></tr><tr><td><b>4</b></td><td>12.7 cpi, 12 pts, (14 x 24 dots)</td><td>12.5 cpi, 10 pts, (24 x 44 dots)</td></tr><tr><td><b>5</b></td><td>5.6 cpi, 24 pts, (32 x 48 dots)</td><td>6.25 cpi, 21 pts, (48 x 80 dots)</td></tr><tr><td><b>A - Z</b></td><td colspan="2">Reserved for Soft Font storage.</td></tr><tr><td><b>a-z</b></td><td colspan="2">Reserved for printer driver support for storage of user-selected Soft Fonts.</td></tr><tr><td><b>6</b></td><td>Numeric Only (14 x 19 dots)</td><td>Numeric Only (14 x 19 dots)</td></tr><tr><td><b>7</b></td><td>Numeric Only (14 x 19 dots)</td><td>Numeric Only (14 x 19 dots)</td></tr></table> <p style="text-align: center;"><b>Asian Printers</b></p> <table><tr><td><b>8</b></td><td><b>Simplified Chinese, Japanese, Korean</b> 203 dpi fonts : 24 x 24 dots 300 dpi Double-byte fonts: 36 x 36 dots 300 dpi Single-byte fonts: 24 x 26 dots</td></tr><tr><td><b>9</b></td><td><b>Traditional Chinese, Japanese</b> 300 dpi Double-byte fonts: 36 x 36 dots 300 dpi Single-byte fonts: 24 x 26 dots <b>Korean - Reserved</b></td></tr></table> <ul style="list-style-type: none"><li>• Fonts 1-5 are fixed pitch.</li><li>• Asian language option printers support a single language with fonts 8 and 9.</li></ul>	Value	Description		203 dpi	300 dpi	<b>1</b>	20.3 cpi, 6 pts, (8 x 12 dots)	25 cpi, 4 pts, (12 x 20 dots)	<b>2</b>	16.9 cpi, 7 pts, (10 x 16 dots)	18.75 cpi, 6 pts, (16 x 28 dots)	<b>3</b>	14.5 cpi, 10 pts, (12 x 20 dots)	15 cpi, 8 pts, (20 x 36 dots)	<b>4</b>	12.7 cpi, 12 pts, (14 x 24 dots)	12.5 cpi, 10 pts, (24 x 44 dots)	<b>5</b>	5.6 cpi, 24 pts, (32 x 48 dots)	6.25 cpi, 21 pts, (48 x 80 dots)	<b>A - Z</b>	Reserved for Soft Font storage.		<b>a-z</b>	Reserved for printer driver support for storage of user-selected Soft Fonts.		<b>6</b>	Numeric Only (14 x 19 dots)	Numeric Only (14 x 19 dots)	<b>7</b>	Numeric Only (14 x 19 dots)	Numeric Only (14 x 19 dots)	<b>8</b>	<b>Simplified Chinese, Japanese, Korean</b> 203 dpi fonts : 24 x 24 dots 300 dpi Double-byte fonts: 36 x 36 dots 300 dpi Single-byte fonts: 24 x 26 dots	<b>9</b>	<b>Traditional Chinese, Japanese</b> 300 dpi Double-byte fonts: 36 x 36 dots 300 dpi Single-byte fonts: 24 x 26 dots <b>Korean - Reserved</b>
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<b>p<sub>5</sub></b> = Horizontal multiplier	Horizontal multiplier expands the text horizontally. <i>Accepted Values:</i> 1–6, 8																																				
<b>p<sub>6</sub></b> = Vertical multiplier	Vertical multiplier expands the text vertically. <i>Accepted Values:</i> 1–9																																				
<b>p<sub>7</sub></b> = Reverse image	<i>Accepted Values:</i> N = normal R = reverse image																																				
<b>DATA</b> = Fixed data field	Fixed data field  The backslash (\) character designates the following character is a literal and will encode into the data field. <table><tr><th>To Print</th><th>Enter into data field</th></tr><tr><td>"</td><td>\"</td></tr><tr><td>"Company"</td><td>\"Company\"</td></tr><tr><td>\</td><td>\\</td></tr><tr><td>\code\</td><td>\\code\\</td></tr></table>	To Print	Enter into data field	"	\"	"Company"	\"Company\"	\	\\	\code\	\\code\\																										
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**Example •** In this example, font 5 only supports upper case characters. Refer to [Appendix B, Character References](#), for a complete listing of available fonts and character sets supported.

```
N␣  
A50,0,0,1,1,1,N,"Example 1"␣  
A50,50,0,2,1,1,N,"Example 2"␣  
A50,100,0,3,1,1,N,"Example 3"␣  
A50,150,0,4,1,1,N,"Example 4"␣  
A50,200,0,5,1,1,N,"EXAMPLE 5"␣  
A50,300,0,3,2,2,R,"Example 6"␣  
P1␣
```

The code above will produce this label:



**Note •** Use the LE command to create reverse print text instead of the “R” in the A command parameter  $p_7$ . This is the recommend method because it provides the best size, position, and centering of the black line (rectangle) bordering the reversed text.