

## CETAVER® GLASS FIBRE CORD

H 1

### 1 - CONSTRUCTION

- Made of:
- BRAID = Discontinuous glass yam assembled and twisted (VERRANNE).
- CORE = Discontinuous glass yarn (VERRANNE).
- 1.1 UNBLEACHED (Textile ensimage). This is the quality standard.
- 1.2 HEAT DESENSIMAGED "WHITE HOT" REF: GDT 31. Almost complete evacuation of textile ensimage.

The fire loss is from 0,10 to 0,12 %. The test is made at 600  $^{\circ}$ C for 1 hour for silicone impregnation.

- The cords are braided and get the reference " V "



## 2 - CHARACTERISTICS

DIAMETER	REFERENCE	WEIGHT g/m ( average )			
mm		BRAID	CORE	TOTAL	
6	V 32	16	2	18	
8	V 14	17	11	28	
12	V 34	18	22	40	
13	V 31	21	34	55	
15	V 15	25	40	45	
18	V 17	55	22	77	
18	V 27	58	31	89	
20	V 35	37	73	110	
24	V 18	55	38	93	
28	V 28	60	80	140	
32	V 36	64	138	202	
35	V 22	75	97	172	
40	V 37	85	205	290	
50	V 23	65	375	440	
HEAT TEMPERATURE : GRADE H : 450 to 500 °C					





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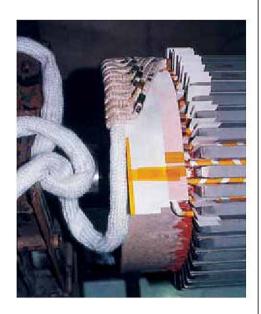
#### 3 - CONTROL

- All our cords are controlled with a metal parts detector.
- This control is made during measuring.
- The detector can detect a sphere of a diameter of 0,9 mm in the center of the detection window and a sphere of a diameter of 0,2 mm on the edge of the detection window.



- ELECTROTECHNICAL.

Fillings and stuffings of sections or parts with impregnation by the user.



### 5 - PRESENTATION

- The cords are conditionned on CARBOARD JAWS BOBBINS.

DIMENSIONS	TYPE C1	TYPE C2	TYPE C3
- JAWS DIAMETER	220	300	580
- CENTRAL TUBE DIAMETER	60	60	120
- LENGTH BETWEEN JAWS	200	200	220
in mm			

DIAMETER mm	REFERENCE	TYPE of BOBBIN	LENGTH per BOBBIN
6	V 32	C2	400 M
8	V 14	C2	200 M
12	V 34	C2	100 M
15	V 15	C2	100 M
13	V 31	C2	100 M
18	V 17	C3	200 M
18	V 27	C3	200 M
24	V 18	C3	200 M
20	V 35	C3	120 M
28	V 28	C3	100 M
33	V 36	C3	70 M
35	V 22	C3	80 M
40	V 37	C3	50 M
50	V 23	C3	25 M