RSLogix Micro Project Report



Processor Information

Processor Type: Bul.1763 MicroLogix 1100 Series B

Processor Name: UNTITLED

Total Memory Used: 475 Instruction Words Used - 141 Data Table Words Used

Total Memory Left: 6181 Instruction Words Left

Program Files: 10

Data Files: 15

Program ID: dd27

I/O Configuration

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Bul.1763

MicroLogix 1100 Series B

Channel Configuration

```
CHANNEL 0 (SYSTEM) - Driver: DF1 Full Duplex
  CHANNEL 0 (SYSTEM) - Driver: DF1 Full Duplex Edit Resource/Owner Timeout: 60 CHANNEL 0 (SYSTEM) - Driver: DF1 Full Duplex Passthru Link ID: 1
  CHANNEL 0 (SYSTEM) - Driver: DF1 Full Duplex Write Protected: No
  CHANNEL 0 (SYSTEM) - Driver: DF1 Full Duplex Comms Servicing Selection: Yes
  CHANNEL 0 (SYSTEM) - Driver: DF1 Full Duplex Message Servicing Selection: Yes
  CHANNEL 0 (SYSTEM) - Driver: DF1 Full Duplex 1st AWA Append Character: \d
  CHANNEL 0 (SYSTEM) - Driver: DF1 Full Duplex 2nd AWA Append Character: \a
  Source ID: 1 (decimal)
  Baud: 19200
  Parity: NONE
  Control Line : No Handshaking
  Error Detection: CRC
  Embedded Responses: Auto Detect
  Duplicate Packet Detect: Yes
  ACK Timeout (x20 ms): 50
  NAK Retries: 3
  ENQ Retries: 3
CHANNEL 1 (SYSTEM) - Driver: Ethernet
  CHANNEL 1 (SYSTEM) - Driver: Ethernet Edit Resource/Owner Timeout: 60
  CHANNEL 1 (SYSTEM) - Driver: Ethernet Passthru Link ID: 1
  CHANNEL 1 (SYSTEM) - Driver: Ethernet Write Protected: No
  CHANNEL 1 (SYSTEM) - Driver: Ethernet Comms Servicing Selection: Yes
  CHANNEL 1 (SYSTEM) - Driver: Ethernet Message Servicing Selection: Yes
  Hardware Address: 00:00:00:00:00:00
  IP Address: 0.0.0.0
  Subnet Mask: 0.0.0.0
  Gateway Address: 0.0.0.0
  Msg Connection Timeout (x 1mS):
  Msg Reply Timeout (x mS): 3000
  Inactivity Timeout (x Min): 30
  Bootp Enable: Yes
  Dhcp Enable No
  SNMP Enable: No
  HTTP Enable: Yes
  Auto Negotiate Enable: Yes
  Port Speed Enable: 10/100 Mbps Full Duplex/Half Duplex
  Contact:
  Location:
```

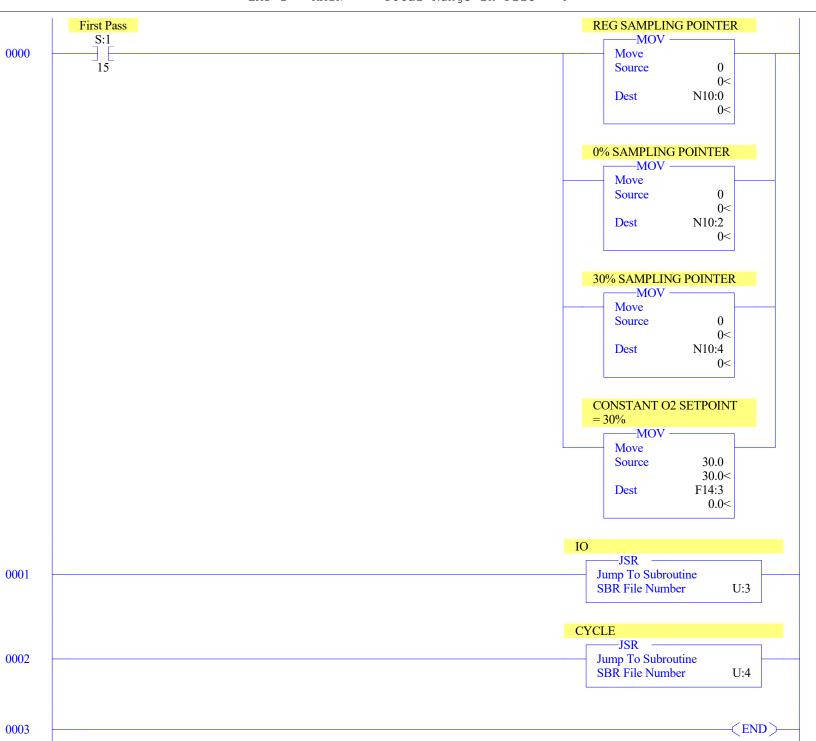
Program File List

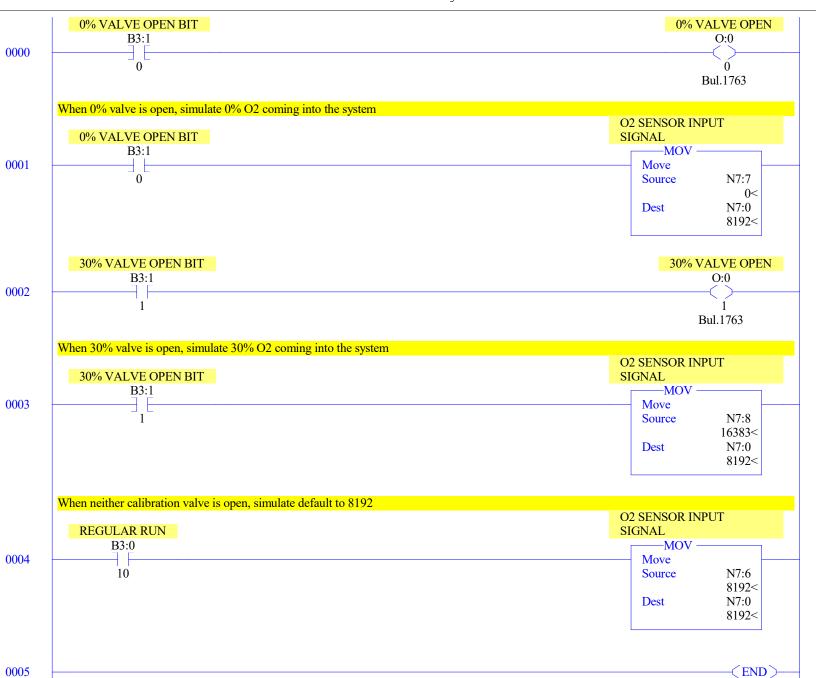
Name	Number	Type	Rungs	Debug	Bytes
[SYSTEM]	0	SYS	0	No	0
[STSTEM]	1	SYS	ő	No	0
MAIN	2	LADDER	4	No	92
IO	3	LADDER	6	No	101
CYCLE	4	LADDER	5	No	150
CALIBRATE	5	LADDER	15	No	450
SAMPLE	6	LADDER	7	No	458
0% SAMPLE	7	LADDER	7	No	404
30% SAMPLE	8	LADDER	7	No	404
CALIB CALC	9	LADDER	6	No	102

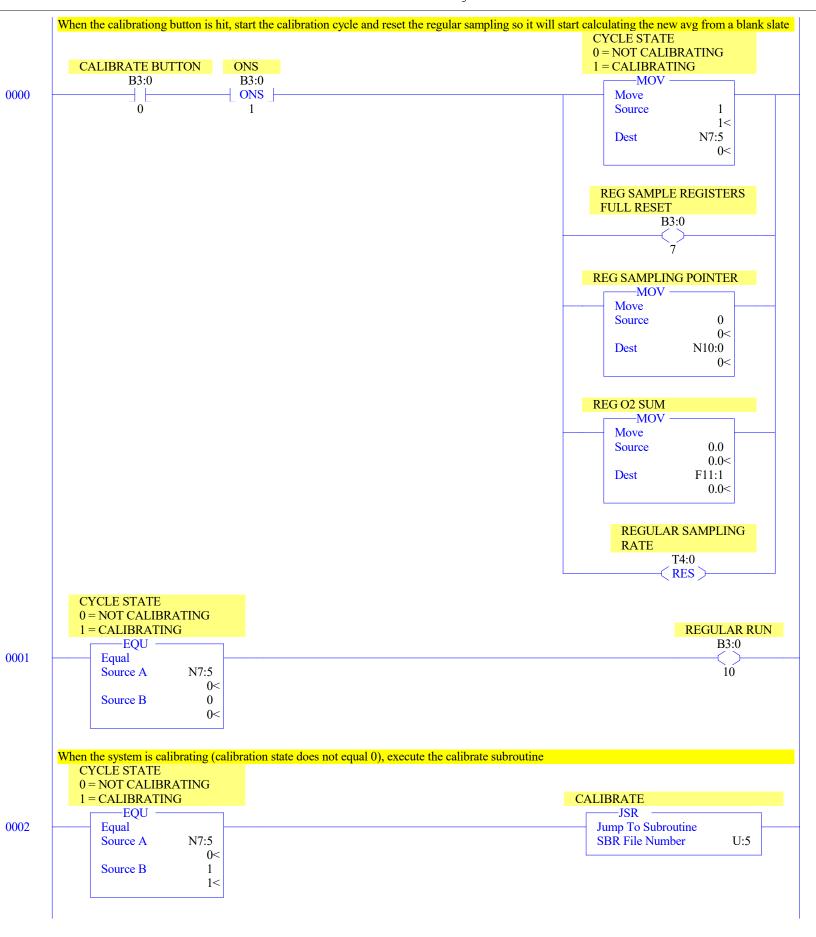
P7_KOBIERSKI_M

Data File List

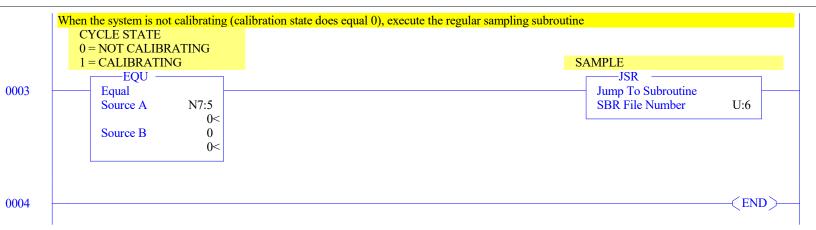
Name	Number	Type	Scope	Debug	Words	Elements	Last	
OUTPUT	0	0	Global	No	12	4	O:3	
NPUT	1	I	Global	No	18	6	I:5	
STATUS	2	S	Global	No	0	66	S:65	
BINARY	3	В	Global	No	3	3	B3:2	
ΓIMER	4	T	Global	No	15	5	Γ4:4	
COUNTER	5	C	Global	No	3	1	C5:0	
CONTROL	6	R	Global	No	3	1	R6:0	
NTEGER	7	N	Global	No	9	9	N7:8	
FLOAT	8	F	Global	No	6	3	F8:2	
O2 SAMPLES	9	F	Global	No	20	10	F9:9	
SAMP STTNG	10	N	Global	No	6	6	N10:5	
AVGS	11	F	Global	No	18	9	F11:8	
% SAMPLES	12	F	Global	No	10	5	F12:4	
30% SAMPLE	13	F	Global	No	10	5	F13:4	
CALIB MATH	14	F	Global	No	8	4	F14:3	

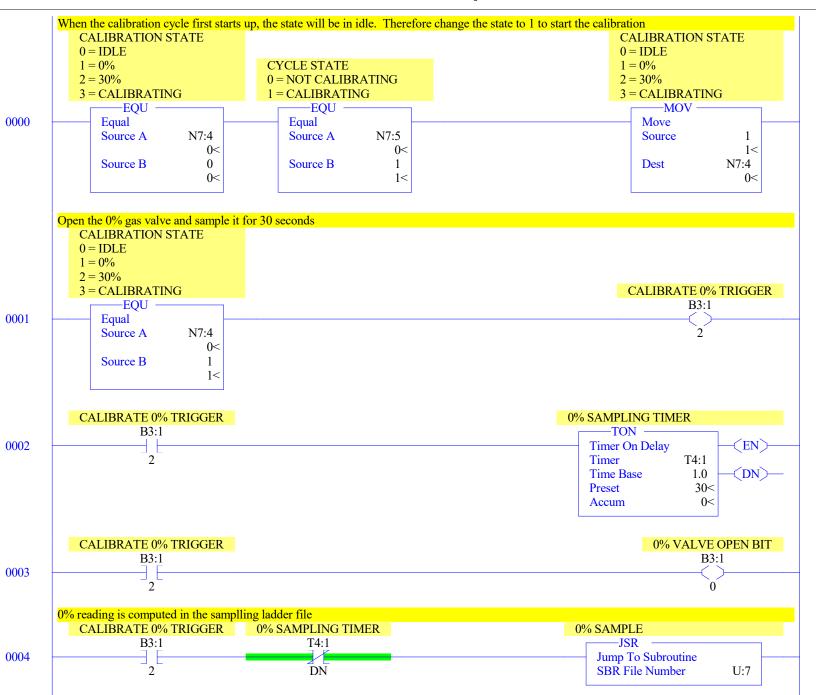


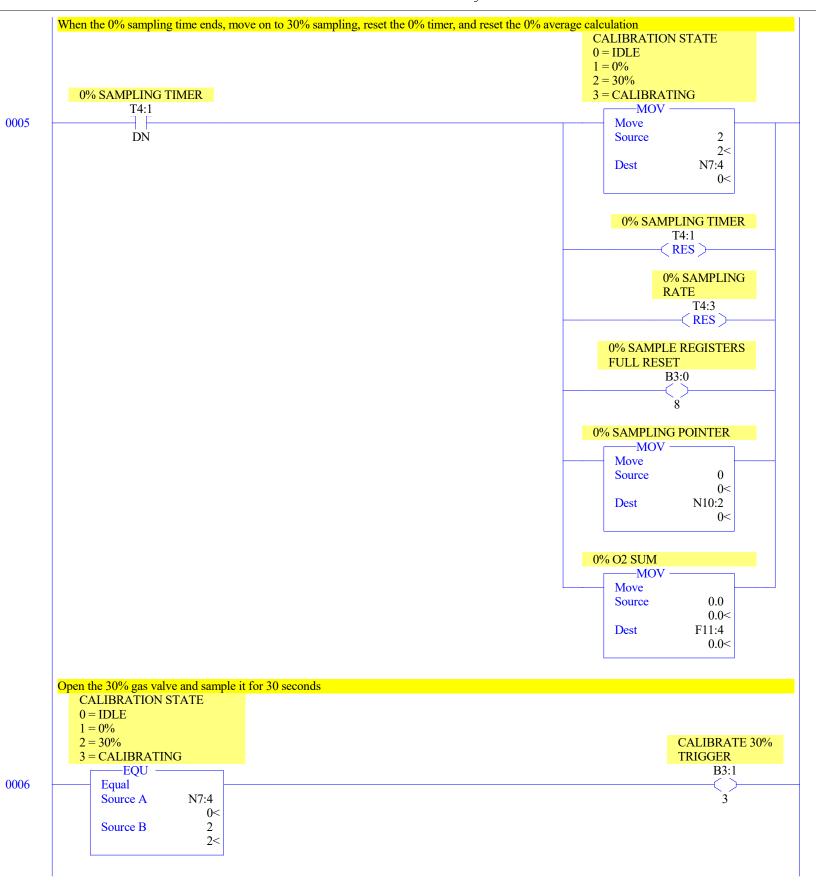




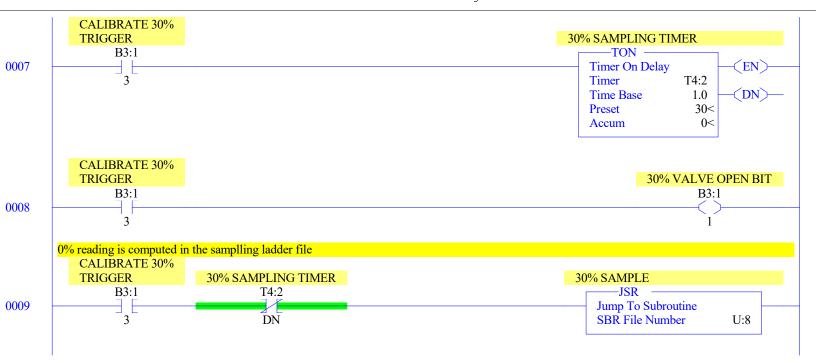
LAD 4 - CYCLE --- Total Rungs in File = 5

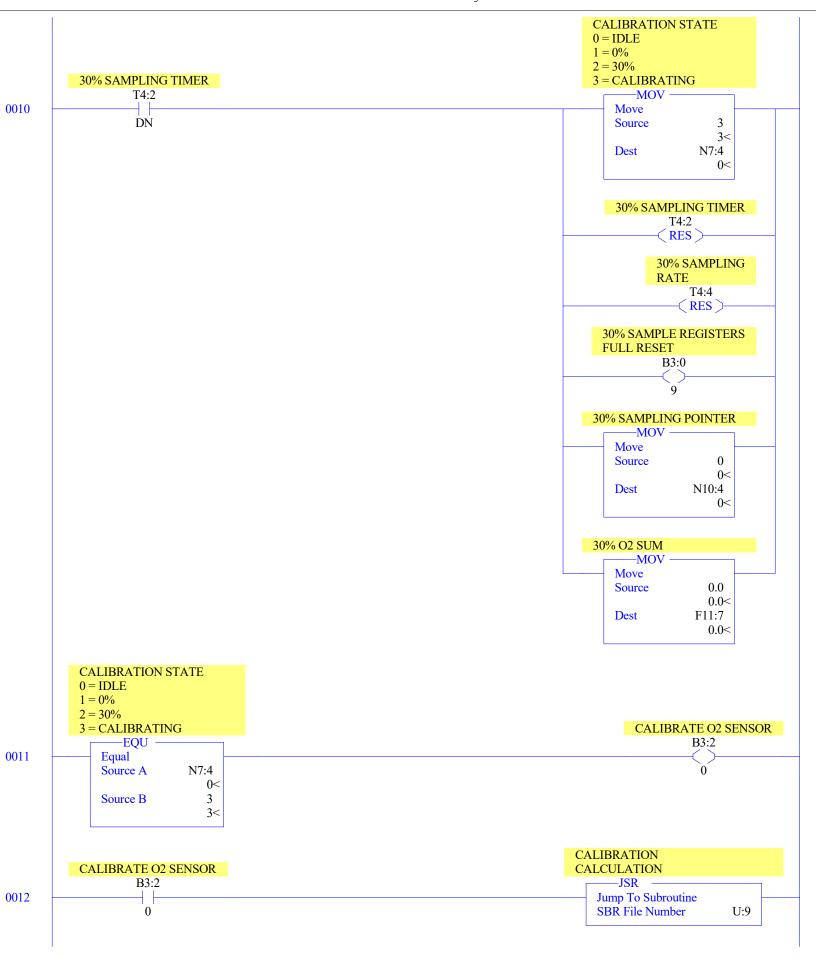


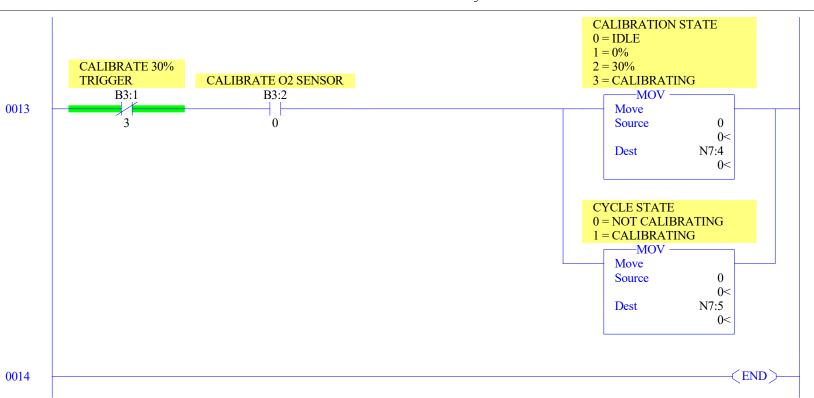


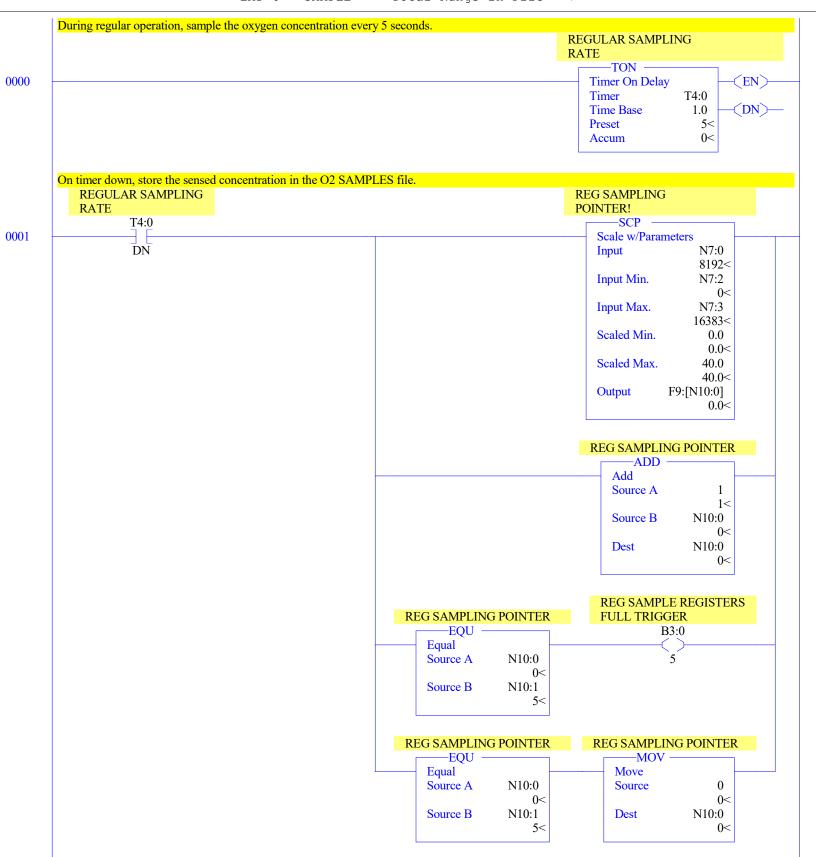


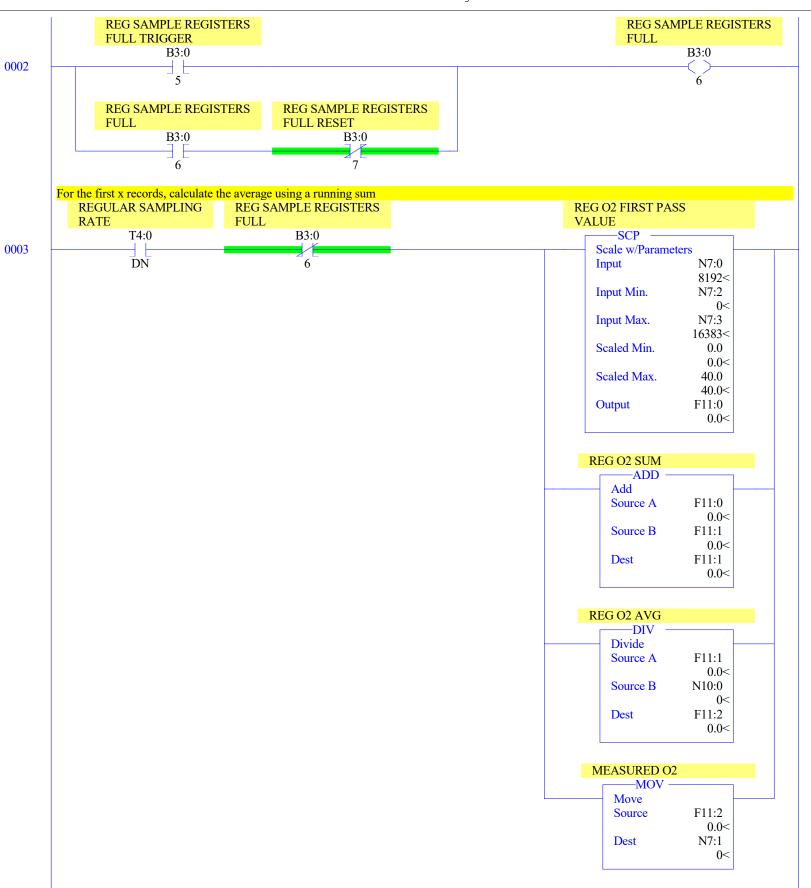
LAD 5 - CALIBRATE --- Total Rungs in File = 15

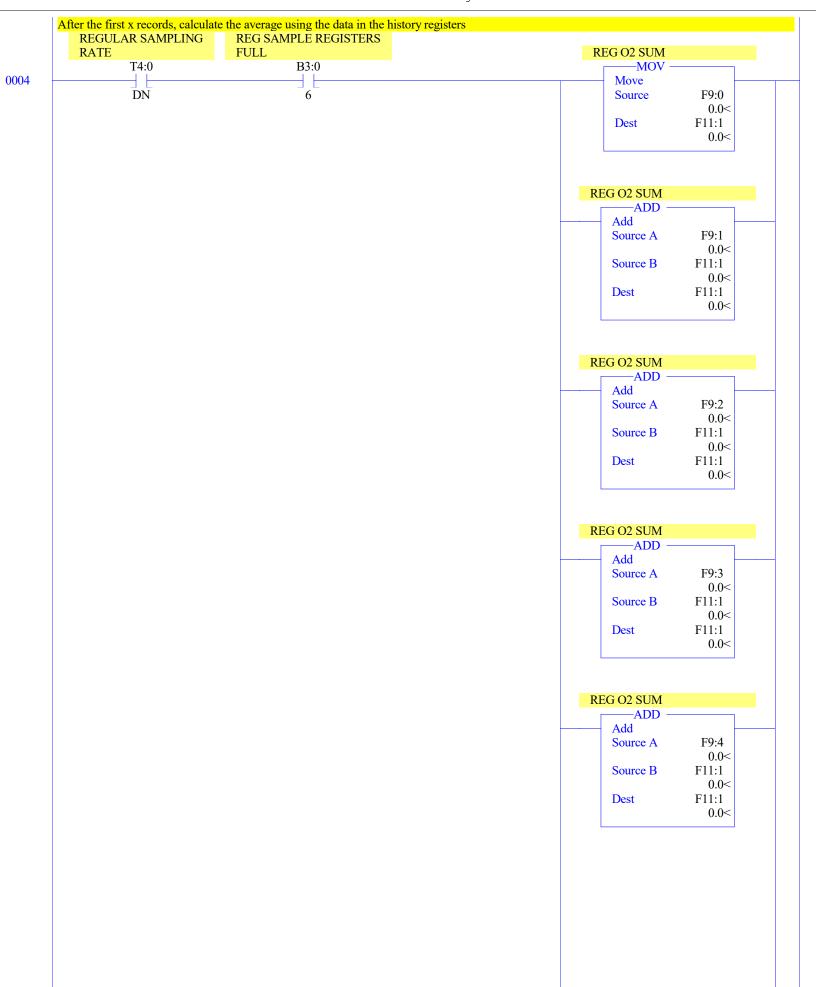


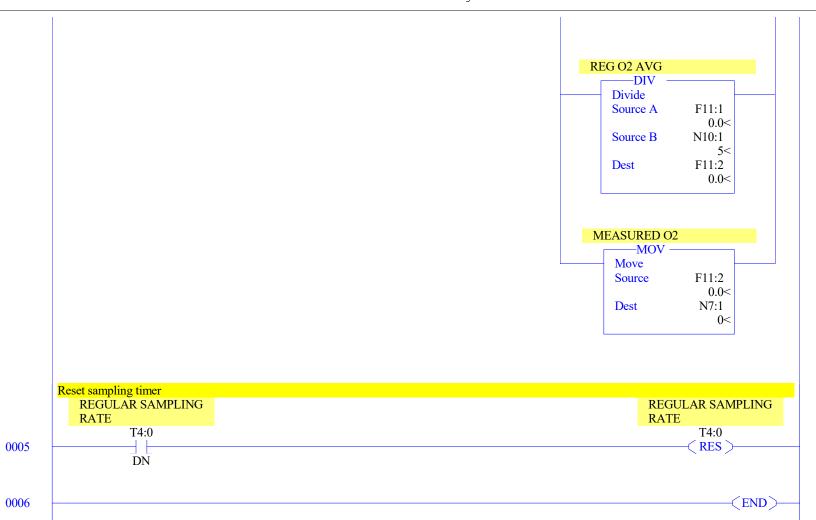


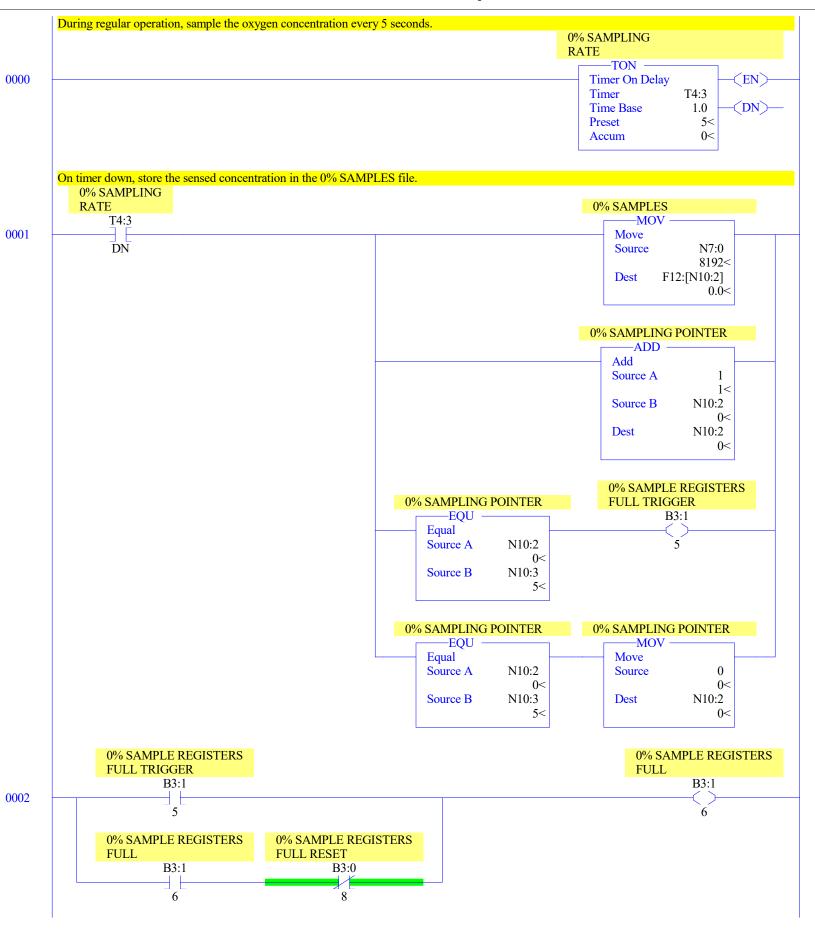




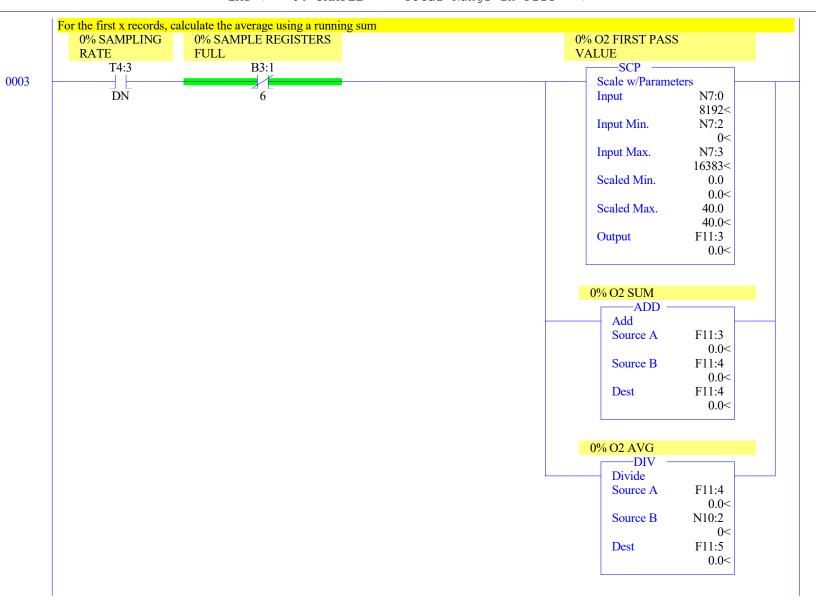


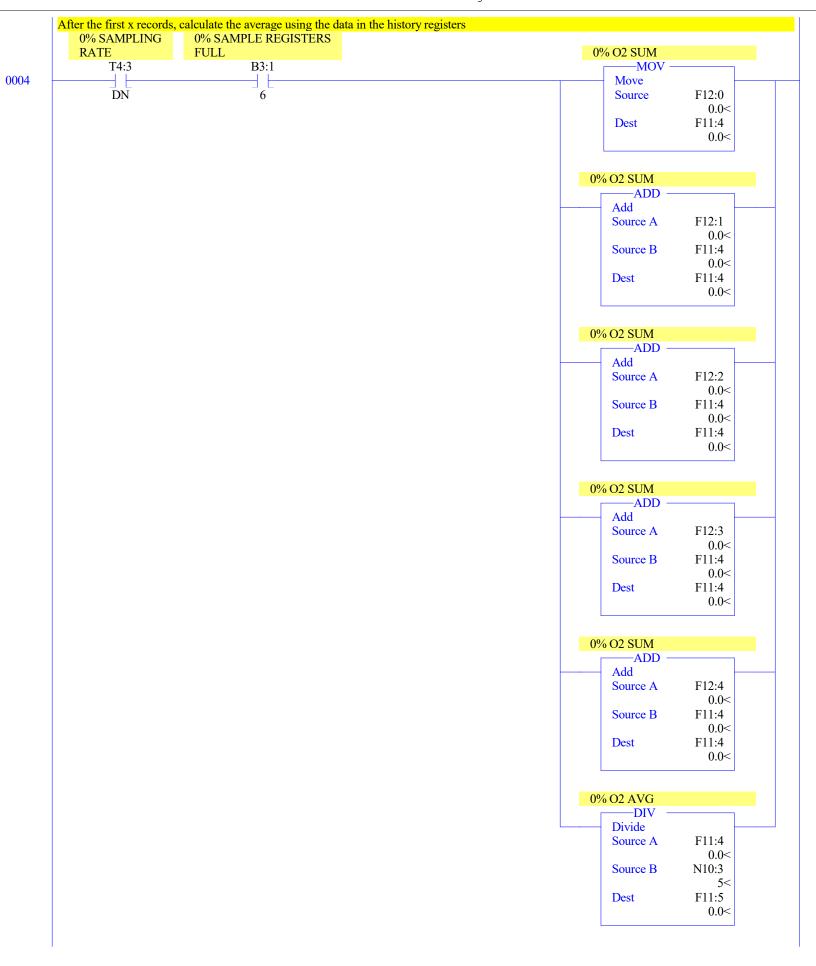




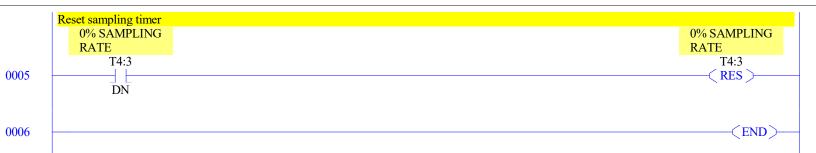


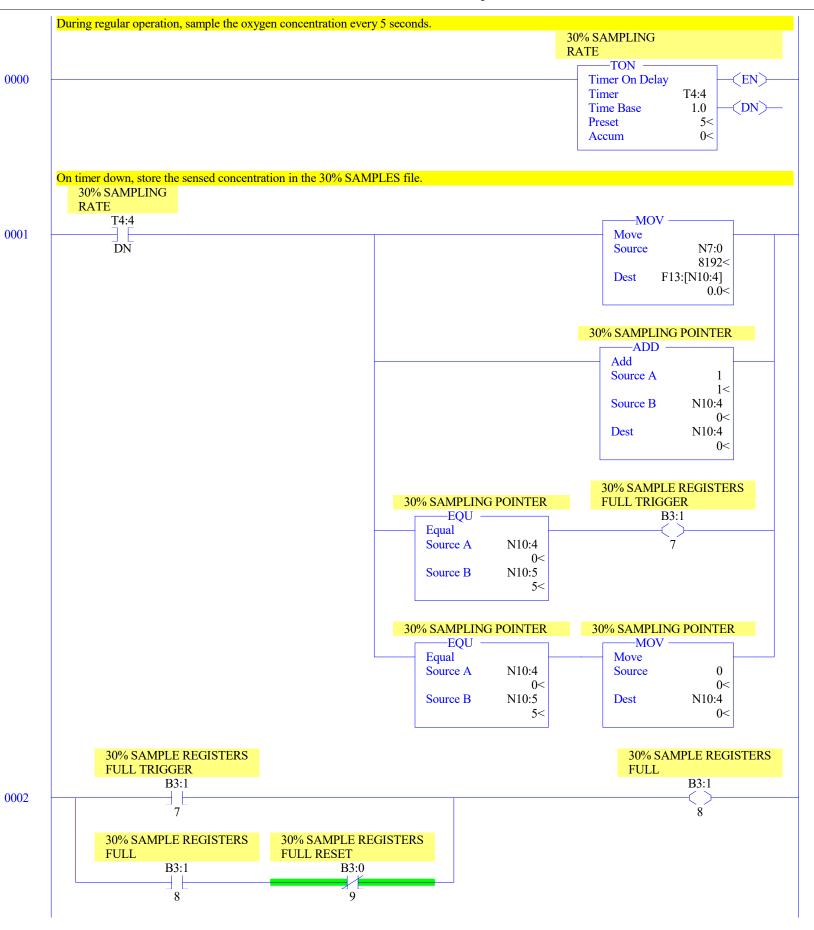
LAD 7 - 0% SAMPLE --- Total Rungs in File = 7



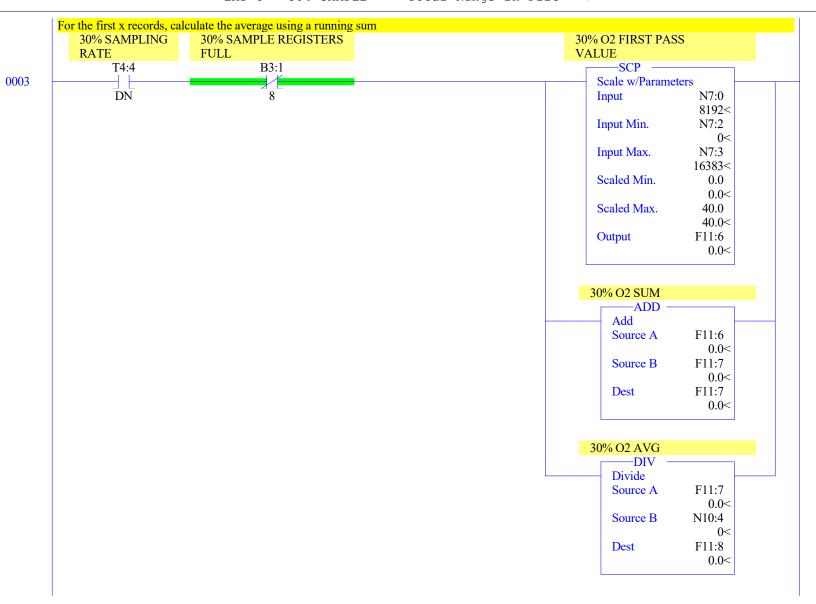


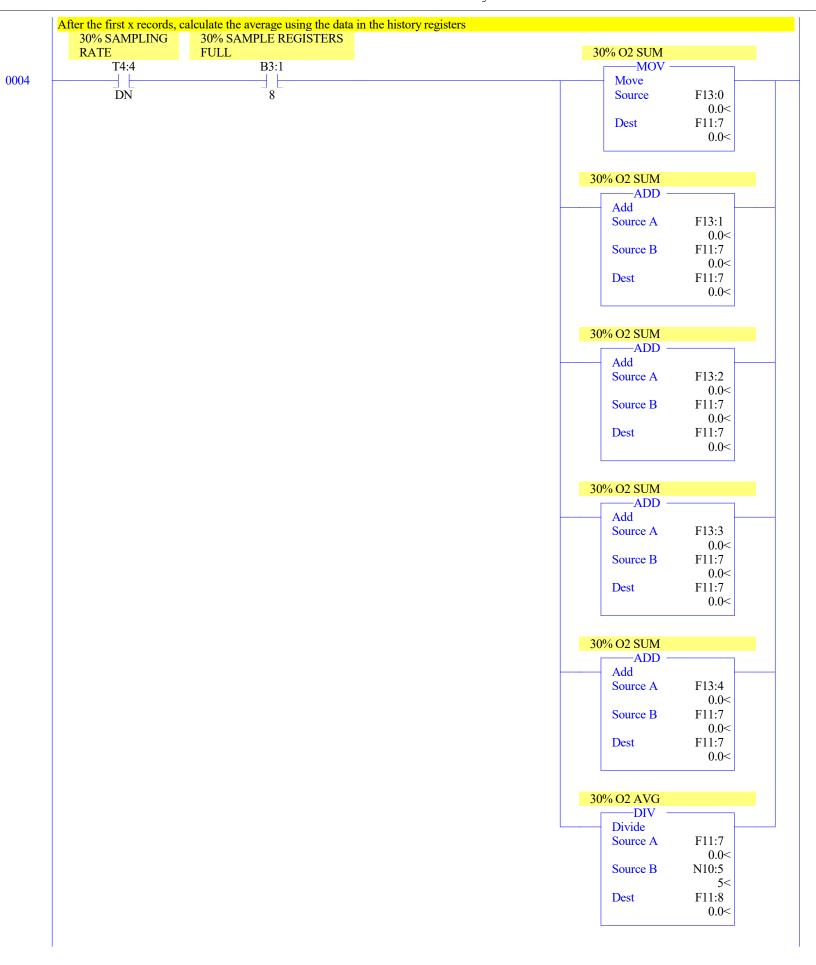
LAD 7 - 0% SAMPLE --- Total Rungs in File = 7





LAD 8 - 30% SAMPLE --- Total Rungs in File = 7





LAD 8 - 30% SAMPLE --- Total Rungs in File = 7





Data File OO (bin) -- OUTPUT

Offset	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0		
0:0.0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	Bul.1763	MicroLogix 1100 Series B
0:0.1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	Bul.1763	MicroLogix 1100 Series B
0:0.2	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	Bul.1763	MicroLogix 1100 Series B
0:0.3	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	Bul.1763	MicroLogix 1100 Series B

Data File I1 (bin) -- INPUT

Offset	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0		
I:0.0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	Bul.1763	MicroLogix 1100 Series B
I:0.1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	Bul.1763	MicroLogix 1100 Series B
I:0.2	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	Bul.1763	MicroLogix 1100 Series B
I:0.3	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	Bul.1763	MicroLogix 1100 Series B
I:0.4	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	Bul.1763	MicroLogix 1100 Series B-Analog
I:0.5	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	Bul.1763	MicroLogix 1100 Series B-Analog

Data File S2 (hex) -- STATUS

```
Main
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```
Processor Mode S:1/0 - S:1/4 = Remote Program Mode
On Power up Go To Run (Mode Behavior) S:1/12 = 0
First Pass S:1/15 = No
Free Running Clock S:4 = 0000-0000-0000-0000
Proc
OS Catalog Number S:57 = 1100
                                        User Program Type S:63 = 8001h
OS Series S:58 = A
                                        Compiler Revision Number S:64 =
OS FRS S:59 =
Processor Catalog Number S:60 =
Processor Series S:61 = A
Processor FRN S:62 =
Scan Times
Maximum (x10 ms) S:22 = 0
Watchdog (x10 ms) S:3 (high byte) = 10
Last 100 uSec Scan Time S:35 = 0
Scan Toggle Bit S:33/9 = 0
Math
Math Overflow Selected S:2/14 = 0
                                            Math Register (lo word) S:13 = 0
Overflow Trap S:5/0 = 0
                                             Math Register (high word) S:14-S:13 = 0
Carry S:0/0 = 0
                                             Math Register (32 Bit) S:14-S:13 = 0
Overflow S:0/1 = 0
Zero Bit S:0/2 = 0
Sign Bit S:0/3 = 0
Chan 0
Processor Mode S:1/0- S:1/4 = Remote Program Mode
Node Address S:15 (low byte) = 0
                                 Outgoing Msg Cmd Pending S:33/2 = 0
Baud Rate S:15 (high byte) = ?
Channel Mode S:33/3 = 0
Comms Active S:33/4 = 0
Incoming Cmd Pending S:33/0 = 0
Msg Reply Pending S:33/1 = 0
Debug
Suspend Code S:7 = 0
Suspend File S:8 = 0
Errors
Fault Override At Power Up S:1/8 = 0
                                             Fault Routine S:29 = 0
Startup Protection Fault S:1/9 = 0
                                             Major Error S:6 = 0h
Major Error Halt S:1/13 = 0
Overflow Trap S:5/0 = 0
                                             Error Description:
Control Register Error S:5/2 = 0
Major Error Executing User Fault Rtn. S:5/3 = 0
Battery Low S:5/11 = 0
Input Filter Selection Modified S:5/13 = 0
ASCII String Manipulation error S:5/15 = 0
Protection
Deny Future Access S:1/14 = No
Data File Overwrite Protection Lost S:36/10 = False
Mem Module
Memory Module Loaded On Boot S:5/8 = 0
Password Mismatch S:5/9 = 0
Load Memory Module On Memory Error S:1/10 = 0
Load Memory Module Always S:1/11 = 0
On Power up Go To Run (Mode Behavior) S:1/12 = 0
```

Page 1

Program Compare S:2/9 = 0

Data File Overwrite Protection Lost S:36/10 = 0

Forces

Forces Enabled S:1/5 = Yes Forces Installed S:1/6 = No Data File B3 (bin) -- BINARY

Offset	15	14	13	12	11	10	9	8	7	6	5	4	3	2	1	0	(Symbol) Description
в3:0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
B3:1	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	
B3:2	0	0	Ο	0	0	0	0	0	0	0	0	0	0	0	0	0	

Data File T4 -- TIMER

Offset	EN	ТТ	DN	BASE	PRE	ACC	(Symbol) Description
T4:0	0	0	0	1.0 sec	5	0	REGULAR SAMPLING RATE
T4:1	0	0	0	1.0 sec	30	0	0% SAMPLING TIMER
T4:2	0	0	0	1.0 sec	30	0	30% SAMPLING TIMER
T4:3	0	0	0	1.0 sec	5	0	0% SAMPLING RATE
T4:4	0	0	0	1.0 sec	5	0	30% SAMPLING RATE

Data File C5 -- COUNTER

Offset CU CD DN OV UN UA PRE ACC (Symbol) Description

C5:0 0 0 0 0 0 0 0 0 CALC AVG REG SAMPLE COUNTER

Data File R6 -- CONTROL

Offset EN EU DN EM ER UL IN FD LEN POS (Symbol) Description R6:0 0 0 0 0 0 0 0 0

	Data	File	Ν7	(dec)		INTEGER	
--	------	------	----	-------	--	---------	--

Offset 0 1 2 3 4 5 6 7 8 9
N7:0 8192 0 0 16383 0 0 8192 0 16383

Data File F8 -- FLOAT

Offset 0 1 2 3 4
F8:0 0 0 0

Data File F9 -- O2 SAMPLES

Offset	0	1	2	3	4
F9:0 F9:5	0	0	0	0	0
F9:5	0	0	0	0	0

Data File N10 (dec) -- SAMP STTNG

Offset	0	1	2	3	4	5	6	7	8	9

N10:0 0 5 0 5 0 5

Data File F11 -- AVGS

Offset	0	1	2	3	4
F11:0	0	0	0	0	0
F11:5	0	0	0	0	

Data File F12 -- 0% SAMPLES

Offset	0	1	2	3	4
F12:0	0	0	0	0	0

Data File F13 -- 30% SAMPLE

Offset	0	1	2	3	4
F13:0	0	0	0	0	0

4

Data	File	F14	 CALTR	МЪТΗ

Offset	0	1	2	3
F14:0	0	0	0	0

Address/Symbol Database

Address	Symbol	Scope	Description	Sym Group	Dev. Code
B3:0/0			CALIBRATE BUTTON		
B3:0/1			ONS		
B3:0/2			CALIBRATE TRIGGER		
B3:0/3 B3:0/4			CALIBRATE INTERRUPT CALIBRATE		
B3:0/5			REG SAMPLE REGISTERS FULL TRIGGER		
B3:0/6			REG SAMPLE REGISTERS FULL		
B3:0/7 B3:0/8			REG SAMPLE REGISTERS FULL RESET 0% SAMPLE REGISTERS FULL RESET		
B3:0/9			30% SAMPLE REGISTERS FULL RESET		
B3:0/10			REGULAR RUN		
B3:1/0 B3:1/1			0% VALVE OPEN BIT 30% VALVE OPEN BIT		
B3:1/2			CALIBRATE 0% TRIGGER		
B3:1/3			CALIBRATE 30% TRIGGER		
B3:1/5 B3:1/6			0% SAMPLE REGISTERS FULL TRIGGER 0% SAMPLE REGISTERS FULL		
B3:1/7			30% SAMPLE REGISTERS FULL TRIGGER		
B3:1/8			30% SAMPLE REGISTERS FULL		
B3:2/0 C5:0			CALIBRATE O2 SENSOR CALC AVG REG SAMPLE COUNTER		
C5:0/DN			**************************************		
C10:0			DEC 00 ETDOM DIGG DIMI		
F8:0 F8:1			REG O2 FIRST PASS DATA REG O2 FIRST PASS RUNNING SUM		
F8:2			REG O2 FIRST PASS AVG		
F8:[C5:0.ACC]			O2 GAMDIE AVG		
F9:0 F9:1			O2 SAMPLE AVG O2 SAMPLES		
F9:2			OZ OTRIL EDO		
F9:4			00 034077 4707		
F9:[F9:0] F9:[N7:4]			O2 SAMPLE HIST REG SAMPLING POINTER		
F9:[N10:0]			REG SAMPLING POINTER!		
F11:0			REG O2 FIRST PASS VALUE		
F11:1 F11:2			REG O2 SUM REG O2 AVG		
F11:3			0% O2 FIRST PASS VALUE		
F11:4			0% O2 SUM		
F11:5 F11:6			0% O2 AVG 30% O2 FIRST PASS VALUE		
F11:7			30% O2 SUM		
F11:8			30% O2 AVG		
F12:0 F12:1			0% SAMPLES		
F12:2					
F12:3 F12:4					
F12:[N10:2]			0% SAMPLES		
F13:0					
F13:1 F13:2					
F13:3					
F13:4					
F13:[N10:4] F14:0			MAX CONCENTRATION (40%) / REG GAS CONCENTRATION (30%)		
F14:1			REG GAS AVG - 0% GAS AVG		
F14:2			MULTIPLY CONCENTRATION FRACTION BY AGV DIFFERENCE CONSTANT 02 SETPOINT = 30%		
F14:3 N7:0			CONSTANT 02 SETPOINT = 30% 02 SENSOR INPUT SIGNAL		
N7:1			MEASURED 02		
N7:2 N7:3			O2 INPUT MIN O2 INPUT MAX		
N7:4			CALIBRATION STATE 0 = IDLE 1 = 0% 2 = 30% 3 = CALIBRATING		
N7:5			CYCLE STATE 0 = NOT CALIBRATING 1 = CALIBRATING		
N7:6 N7:7			SIMULATED INPUT SIGNAL SIMULATED 0% SIGNAL		
N7:8			SIMULATED 30% SIGNAL		
N10:0			REG SAMPLING POINTER		
N10:0/0 N10:1			test REG SAMPLING MAX REGISTERS		
N10:1 N10:2			0% SAMPLING MAX REGISTERS		
N10:3			0% SAMPLING MAX REGISTERS		
N10:4 N10:5			30% SAMPLING POINTER 30% SAMPLING MAX REGISTERS		
N10:5 N14:3			ONTENTING THAN VEGISTERS		
0:0/0			0% VALVE OPEN		
0:0/1			30% VALVE OPEN		
S:0 S:0/0			Arithmetic Flags Processor Arithmetic Carry Flag		
S:0/1			Processor Arithmetic Underflow/ Overflow Flag		
S:0/2			Processor Arithmetic Zero Flag		
S:0/3 S:1			Processor Arithmetic Sign Flag Processor Mode Status/ Control		

Address/Symbol Database

Address	Symbol	Scope	Description	Sym Group	Dev. Code
S:1/0			Processor Mode Bit 0		
S:1/1 S:1/2			Processor Mode Bit 1 Processor Mode Bit 2		
S:1/2 S:1/3			Processor Mode Bit 3		
S:1/4			Processor Mode Bit 4		
S:1/5			Forces Enabled		
S:1/6 S:1/7			Forces Present Comms Active		
S:1/8			Fault Override at Powerup		
S:1/9			Startup Protection Fault		
S:1/10 S:1/11			Load Memory Module on Memory Error Load Memory Module Always		
S:1/12			Load Memory Module and RUN		
S:1/13			Major Error Halted		
S:1/14			Access Denied		
S:1/15 S:2/0			First Pass STI Pending		
S:2/1			STI Enabled		
S:2/2			STI Executing		
S:2/3 S:2/4			Index Addressing File Range Saved with Debug Single Step		
S:2/5			DH-485 Incoming Command Pending		
S:2/6			DH-485 Message Reply Pending		
S:2/7 S:2/15			DH-485 Outgoing Message Command Pending Comms Servicing Selection		
S:3			Current Scan Time/ Watchdog Scan Time		
S:4			Time Base		
S:5/0			Overflow Trap		
S:5/2 S:5/3			Control Register Error Major Err Detected Executing UserFault Routine		
S:5/4			MO-M1 Referenced on Disabled Slot		
S:5/8			Memory Module Boot		
S:5/9 S:5/10			Memory Module Password Mismatch STI Overflow		
S:5/11			Battery Low		
S:6			Major Error Fault Code		
S:7 S:8			Suspend Code Suspend File		
S:9			Active Nodes		
s:10			Active Nodes		
S:11 S:12			I/O Slot Enables I/O Slot Enables		
S:13			Math Register		
S:14			Math Register		
S:15			Node Address/ Baud Rate		
S:16 S:17			Debug Single Step Rung Debug Single Step File		
S:18			Debug Single Step Breakpoint Rung		
S:19			Debug Single Step Breakpoint File		
S:20 S:21			Debug Fault/ Powerdown Rung Debug Fault/ Powerdown File		
S:22			Maximum Observed Scan Time		
S:23			Average Scan Time		
S:24 S:25			Index Register I/O Interrupt Pending		
S:26			I/O Interrupt Pending		
s:27			I/O Interrupt Enabled		
S:28 S:29			I/O Interrupt Enabled User Fault Routine File Number		
S:30			STI Setpoint		
S:31			STI File Number		
S:32			I/O Interrupt Executing		
S:33 S:33/0			Extended Proc Status Control Word Incoming Command Pending		
S:33/1			Message Reply Pending		
S:33/2			Outgoing Message Command Pending		
S:33/3 S:33/4			Selection Status User/DF1 Communicat Active		
s:33/5			Communicat Servicing Selection		
s:33/6			Message Servicing Selection Channel 0		
S:33/7			Message Servicing Selection Channel 1		
S:33/8 S:33/9			Interrupt Latency Control Flag Scan Toggle Flag		
s:33/10			Discrete Input Interrupt Reconfigur Flag		
S:33/11			Online Edit Status		
S:33/12 S:33/13			Online Edit Status Scan Time Timebase Selection		
S:33/14			DTR Control Bit		
s:33/15			DTR Force Bit		
S:34 S:34/0			Pass-thru Disabled		
S:34/0 S:34/1			Pass-Thru Disabled Flag DH+ Active Node Table Enable Flag		
S:34/2			Floating Point Math Flag Disable, Fl		
S:35			Last 1 ms Scan Time		

Address/Symbol Database

Address	Symbol	Scope	Description	Sym Group	Dev. Code
S:36			Extended Minor Error Bits		
S:36/8			DII Lost		
S:36/9			STI Lost		
S:36/10			Memory Module Data File Overwrite Protection		
S:37			Clock Calendar Year		
S:38			Clock Calendar Month		
S:39			Clock Calendar Day		
5:40			Clock Calendar Hours		
S:41			Clock Calendar Minutes Clock Calendar Seconds		
S:42 S:43			STI Interrupt Time		
S:44			I/O Event Interrupt Time		
S:45			DII Interrupt Time		
S:46			Discrete Input Interrupt- File Number		
S:47			Discrete Input Interrupt- Slot Number		
S:48			Discrete Input Interrupt- Bit Mask		
S:49			Discrete Input Interrupt- Compare Value		
s:50			Processor Catalog Number		
S:51			Discrete Input Interrupt- Return Number		
S:52			Discrete Input Interrupt- Accumulat		
S:53			Reserved/ Clock Calendar Day of the Week		
S:55			Last DII Scan Time		
S:56			Maximum Observed DII Scan Time		
S:57			Operating System Catalog Number		
S:58			Operating System Series		
S:59			Operating System FRN		
S:61			Processor Series		
S:62			Processor Revision		
S:63			User Program Type		
S:64 S:65			User Program Functional Index User RAM Size		
S:66			Flash EEPROM Size		
S:67			Channel 0 Active Nodes		
S:68			Channel O Active Nodes		
S:69			Channel O Active Nodes		
S:70			Channel O Active Nodes		
S:71			Channel O Active Nodes		
S:72			Channel O Active Nodes		
s:73			Channel O Active Nodes		
S:74			Channel O Active Nodes		
S:75			Channel O Active Nodes		
S:76			Channel O Active Nodes		
S:77			Channel O Active Nodes		
S:78			Channel O Active Nodes		
S:79			Channel O Active Nodes		
S:80			Channel O Active Nodes		
S:81			Channel O Active Nodes		
S:82 S:83			Channel O Active Nodes DH+ Active Nodes		
S:84			DH+ Active Nodes		
S:85			DH+ Active Nodes		
S:86			DH+ Active Nodes		
T1:0			Bit fietive nodes		
T4:0			REGULAR SAMPLING RATE		
T4:0/DN					
T4:1			0% SAMPLING TIMER		
T4:1/DN					
T4:2			30% SAMPLING TIMER		
T4:2/DN					
T4:3			0% SAMPLING RATE		
T4:3/DN					
T4:4			30% SAMPLING RATE		
T4:4/DN					
U:3			IO		
U: 4			CYCLE		
U:5			CALIBRATE		
U:6			SAMPLE		
U:7			0% SAMPLE		
U:8			30% SAMPLE		
U:9			CALIBRATION CALCULATION		

Address Instruction Description

Group_Name Description