Experiment 1: Casting Lab

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Effects of casting temperature and mold material on cooling rate and grain structure of 99.99% aluminium.

Import data into a pandas dataframe, and create plot using matplotlib.

importing 'libraries' gives you access to all of the 'methods' in the library import pandas as pd # dataframes import numpy as np # math for arrays (columns) from scipy import stats # regression line import matplotlib.pyplot as plt # plotting

VARIABLES

CREATE VARIABLES FOR FILEPATHS
"data/fname.xls" implies the fname.xls file is in a
subdirectory "data" within the current directory
TODO: change filenames
filepath_ceramic = "exp1-casting/data/High_temp_ceramic.xls"
filepath_graphite = "exp1-casting/data/High_temp_graphite.xls"
filepath_steel = "exp1-casting/data/High_temp_steel.xls"

CREATE VARIABLES FOR FREQUENCY OF MEASUREMENTS # TODO: change values freq_ceramic = 1 # Hz freq_graphite = 5 # Hz freq_steel = 5 # Hz

CREATE VARIABLES FOR LINEAR FIT RANGE # TODO: change values range_ceramic = [15, 50] range_graphite = [11, 17] range_steel = [26, 34]

COLUMNS # TODO: add axis titles x_axis = "Time (s)" y_axis = "Temperature (C)"

def load_data(filepath, x, y, freq=1, header_line=0, view_data=False):

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....
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Function that takes a filepath and returns a pandas dataframe. Generates the df.index based on freq value in Hz. # LOAD DATA from file into pandas dataframe # 'names' is a list of column names # the header is not on the first row, so set the header parameter to the correct index # hint: first row has index 0 # TODO: change read excel() to read csv() if the data is not in an excel file df loaded = pd.read excel(filepath, names=[v], header=header line) # print(df_loaded.columns) # view column names on the terminal # delete the column of all NA values df_loaded.dropna(axis='columns', how='all', inplace=True) # generate the column of time values given the frequency # of the sensor data and add the column to the dataframe df loaded[x] = np.arange(start=0, stop=len(df loaded)/freq, step=(1/freq)) # create new column for x axis # then tell pandas to use the new column as the index and delete the column df loaded.set index(x, inplace=True, drop=True) # # NOTE: setting the column as the 'index' allows us to use df.loc # print(df loaded.loc[20]) # get value at index value 20 eg. at 20 seconds # print(df_loaded.iloc[20]) # get value at row index 20 eg. at 4 seconds if freq=5Hz if view data: # VIEW DATA print(df loaded.info(), "\n") # view column names & types, number of rows, etc print(df_loaded.head(10), "\n") # show the first 10 rows on the terminal return df loaded # CALL FUNCTION AND SAVE DATAFRAMES TO VARIABLES # TODO: add view data=True to each of the function calls df_ceramic = load_data(filepath_ceramic, x=x_axis, y=y_axis, freq=freq_ceramic, header_line=2, view_data=True) # TODO: add parameters as needed df_graphite = load_data(filepath_graphite, x=x_axis, y=y_axis, freq=freq_graphite, header_line=2, view_data=True) # TODO: add parameters as needed df steel = load data(filepath steel, x=x axis, y=y axis, freq=freq steel, header line=2, view data=True) # TODO: add parameters as needed # ----def plot_data(df, x=x_axis, y=y_axis, r=[0,-1], info_scatter={}):

Function which takes a pandas dataframe and returns a matplotlib figure object.

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df: pandas dataframe
x: x axis name
y: y axis name
r: range for the linear fit line
info_scatter: dictionary containing key word pairs to pass on to the scatter function
see this url for what parameters pyplot has available:
https://matplotlib.org/stable/api/_as_gen/matplotlib.pyplot.scatter.html
# PLOT VARIABLES
# TODO: customize plot settings
PLOT TEXTSIZE = 8
# FONT SETTINGS
plt.rc('font', size=PLOT_TEXTSIZE) # controls default text sizes
# GET FIGURE AND AXES OBJECTS
fig. ax = plt.subplots() # create new figure and axes
# CREATE A SLICE OF THE DATA
if (r[1] == -1): # create slice from r[0] to the end of the data
  df_slice = df.loc[(df.index >= r[0])]
else: # create slice between r[0] and r[1]
  df_slice = df.loc[(df.index >= r[0]) & (df.index <= r[1])]
x slice = df slice.index # assumes plotting against the index
y_slice = df_slice[y]
# print(df slice)
# GET LINEAR FIT REGRESSION LINE PARAMETERS ax+b
# Use scipy.stats to do the linear regression on the dataframe slices.
# Print equ to see all the stats available.
equ = stats.linregress(x_slice, y_slice)
a = equ.slope
b = equ.intercept
r2 = equ.rvalue**2 # r_squared = r_value^2
# Text for the annotation on the plot
# .3f means to show 3 decimal places
txt_equ = f"$y = {b:.3f} + {a:.3f}x$"
txt_r2 = f"$R^2 = {r2:.3f}$"
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txt annotation = f''\{txt equ\} \setminus r2\}''
  # view regression information on terminal
  print(txt equ) # linear regression equation
  print(f"R-Squared is {r2:0.5f}")
  print(f"Cooling rate is {a:.1f}°C/s\n")
  # PLOT THE DATA
  plt.scatter(df.index, df[y], **info_scatter)
  # PLOT LINEAR FIT
  plt.plot(x_slice, a*x_slice + b, label="_none_", c='black') # TODO: customize fit line
  # ADD ANNOTATIONS TO PLOT: add linear fit equation to plot
  # TODO: place the annotation close to the regression line
  plt.text(0, 0, txt_annotation, va='bottom', ha='left')
  # SET AXIS LABELS
  plt.xlabel(x)
  plt.ylabel(y)
  # SET AXIS LIMITS
  # axis limits must be set after plot is made
  # TODO: customize axis limits
  plt.xlim(left=0) # x axis starts at 0
  plt.ylim(bottom=0) # y axis starts at 0
  return fig
# CALL FUNCTION AND SHOW PLOTS
# plot_data() defines 'df', 'x', 'y', and 'r' as parameters explicitly
# info_scatter is passed on to the plt.scatter() function
# for example, you can change the size of the points by adding 'info_scatter=dict(s=5)'
# TODO: customize plot aesthetics. Change the shape or color of the markers.
fig1 = plot data(df ceramic, x=x axis, y=y axis, r=range ceramic,
info scatter=dict(s=5))
fig2 = plot data(df graphite, x=x axis, y=y axis, r=range graphite)
fig3 = plot_data(df_steel, x=x_axis, y=y_axis, r=range_steel)
# TODO: customize saved image
# SAVE PLOTS TO filename.png in the plots/ folder
fig1.savefig("exp1-casting/plots/ceramic.png", dpi=150, bbox_inches="tight")
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fig2.savefig("exp1-casting/plots/graphite.png", dpi=150, bbox_inches="tight") fig3.savefig("exp1-casting/plots/steel.png", dpi=150, bbox_inches="tight")

SHOW PLOTS in their own windows # plt.show() must be called after fig.savefig() # otherwise the figure saved will be blank plt.show()