

Metric Clearance Holes

Nominal Thread Diameter/mm	Clearance Hole Sizes/mm		
	Close Fit Series	Medium Fit Series	Free Fit Series
1.6	1.7	1.8	2.0
2.0	2.2	2.4	2.6
2.5	2.7	2.9	3.1
3.0	3.2	3.4	3.6
4.0	4.3	4.5	4.8
5.0	5.3	5.5	5.8
6.0	6.4	6.6	7.0
7.0	7.4	7.6	8.0
8.0	8.4	9.0	10.0
10.0	10.5	11.0	12.0
12.0	13.0	14.0	15.0
14.0	15.0	16.0	17.0
16.0	17.0	18.0	19.0
18.0	19.0	20.0	21.0
20.0	21.0	22.0	24.0
22.0	23.0	24.0	26.0
24.0	25.0	26.0	28.0
27.0	28.0	30.0	32.0
30.0	31.0	33.0	35.0
33.0	34.0	36.0	38.0
36.0	37.0	39.0	42.0
39.0	40.0	42.0	45.0
42.0	43.0	45.0	48.0
45.0	46.0	48.0	52.0
48.0	50.0	52.0	56.0
52.0	54.0	56.0	62.0
56.0	58.0	62.0	66.0
60.0	62.0	66.0	70.0
64.0	66.0	70.0	74.0
68.0	70.0	74.0	78.0
72.0	74.0	78.0	82.0
76.0	78.0	82.0	86.0
80.0	82.0	86.0	91.0
85.0	87.0	91.0	96.0
90.0	93.0	96.0	101.0
95.0	98.0	101.0	107.0
100.0	104.0	107.0	112.0
105.0	109.0	112.0	117.0
110.0	114.0	117.0	122.0
115.0	119.0	122.0	127.0
120.0	124.0	127.0	132.0
125.0	129.0	132.0	137.0
130.0	134.0	137.0	144.0
140.0	144.0	147.0	155.0
150.0	155.0	158.0	165.0