



**MHS**


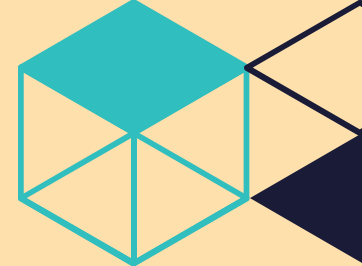
MOBILE HARDWARE SAMPLER

| AP number | Work package                             | Project part | Duration (days) | Predecessor            |
|-----------|--|--------------|-----------------|------------------------|
| 1         | audio playback and storage               | Audio        | 10              | 0                      |
| 2         | sample selection with rotary encoder     | Display      | 10              | 3                      |
| 3         | displaying selected sample names         | Display      | 10              | 0                      |
| 4         | menu design (structure and visuals)      | Display      | 5               | 3                      |
| 5         | line out playback                        | Audio/Midi   | 5               | 1                      |
| 6         | recording with line in and mic           | Audio/Midi   | 10              | 1                      |
| 7         | master volume control                    | Audio/Midi   | 5               | 5                      |
| 8         | Midi connection over DIN 5 connector     | Midi         | 10              | 0                      |
| 9         | digital effects and filters (at least 2) | Audio        | 15              | 1, 5, 7                |
| 10        | menu extension: controlling effects      | Display      | 10              | 2, 3, 4, 9             |
| 11        | Adding 4 velocity sensitive pads         | Audio/Midi   | 10              | 1, (12)                |
| 12        | recording midi                           | Audio/Midi   | 10              | 8                      |
| 13        | 2-8 voice polyphony                      | Audio        | 5               | 1, (9)                 |
| 14        | case design and crafting                 | Display      | 10              | 2, 5, 6, 8             |
| 15        | pcb assembly                             | Audio/Midi   | 10              | 2, 5, 6, 8             |
| 16        | device assembly (case + pcb)             | All          | 10              | 15, 14                 |
| 17        | testing performance stability            | All          | 10              | 1 – 13                 |
| 18        | testing mobility                         | All          | 5               | 16, (17)               |
| 19        | testing usability                        | All          | 5               | 2, 3, 4, 10 – 13, (18) |

 STAGE 1

 Stage 2

 Stage 3

 Testing and troubleshooting




| Nr. | Work package                             | Duration | CW 21 (23.05.) | CW 22 (30.05.) | CW 23 (06.06.) | CW 24 (13.06.) | CW 25 (20.06.) | CW 26 (27.06.) | CW 27 (04.07.) | CW 28 (11.07.) |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |
|-----|--|----------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|----------------|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
|     |  |          | M              | D              | M              | D              | F              | M              | D              | M              | D | F | M | D | M | D | F | M | D | M | D | F | M | D | M | D | F |
| 10  | Stage 2                                  | 8 weeks  |                |                |                |                |                |                |                |                |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |
| 11  | digital effects and filters (at least 2) | 15 days  |                |                |                |                |                |                |                |                |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |
| 12  | menu extension: controlling effects      | 10 days  |                |                |                |                |                |                |                |                |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |
| 13  | Adding 4 velocity sensitive pads         | 10 days  |                |                |                |                |                |                |                |                |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |
| 14  | recording midi                           | 10 days  |                |                |                |                |                |                |                |                |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |
| 15  | 2-8 voice polyphony                      | 5 days   |                |                |                |                |                |                |                |                |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |   |



|          |  |    |          |                     |
|----------|--|----|----------|---------------------|
| 23.05.22 | 13.06.22                                 |    | 13.06.22 | 20.06.22            |
| 9        | digital effects and filters (at least 2) |    | 13       | 2-8 voice polyphony |
| 15       | 25                                       | 20 | 5        | 20                  |
| 20.06.22 | 11.07.22                                 |    | 11.07.22 | 18.07.22            |
| 23.05.22 | 06.06.22                                 |    |          |                     |
| 10       | menu extension: controlling effects      |    |          |                     |
| 10       | 30                                       | 30 |          |                     |
| 04.07.22 | 18.07.22                                 |    |          |                     |
| 23.05.22 | 06.06.22                                 |    | 06.06.22 | 20.06.22            |
| 11       | Adding 4 velocity sensitive pads         |    | 12       | recording midi      |
| 10       | 30                                       | 20 | 10       | 20                  |
| 20.06.22 | 04.07.22                                 |    | 04.07.22 | 18.07.22            |

| Nr. | Work package | Duration | CW 21 (23.05.) |   |   | CW 22 (30.05.) |   |   | CW 23 (06.06.) |   |   | CW 24 (13.06.) |   |   | CW 25 (20.06.) |   |   | CW 26 (27.06.) |   |   | CW 27 (04.07.) |   |   | CW 28 (11.07.) |   |   |   |   |   |   |   |   |
|-----|--------------|----------|----------------|---|---|----------------|---|---|----------------|---|---|----------------|---|---|----------------|---|---|----------------|---|---|----------------|---|---|----------------|---|---|---|---|---|---|---|---|
|     |              |          | M              | D | M | D              | F | M | D              | M | D | F              | M | D | M              | D | F | M              | D | M | D              | F | M | D              | M | D | F | M | D | M | D | F |

|    |                              |                |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
|----|------------------------------|----------------|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|--|
| 16 | <b>Stage 3</b>               | <b>4 weeks</b> |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 17 | case design and crafting     | 10 days        |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 18 | pcb assembly                 | 5 days         |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| 19 | device assembly (case + pcb) | 5 days         |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |

|          |  |    |          |                     |
|----------|--|----|----------|---------------------|
| 23.05.22 | 13.06.22                                 |    | 13.06.22 | 20.06.22            |
| 9        | digital effects and filters (at least 2) |    | 13       | 2-8 voice polyphony |
| 15       | 25                                       | 20 | 5        | 20                  |
| 20.06.22 | 11.07.22                                 |    | 11.07.22 | 18.07.22            |
| 23.05.22 | 06.06.22                                 |    |          |                     |
| 10       | menu extension: controlling effects      |    |          |                     |
| 10       | 30                                       | 30 |          |                     |
| 04.07.22 | 18.07.22                                 |    |          |                     |
| 23.05.22 | 06.06.22                                 |    | 06.06.22 | 20.06.22            |
| 11       | Adding 4 velocity sensitive pads         |    | 12       | recording midi      |
| 10       | 30                                       | 20 | 10       | 20                  |
| 20.06.22 | 04.07.22                                 |    | 04.07.22 | 18.07.22            |



# Quality Control

**1**

Real Time  
DSP

**2**

Clear User  
Control

**3**

Sample  
Polyphony

**4**

Modern  
looking

**5**

Connectivity

# Quality Control

1

2

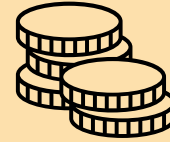
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4

5

| Quality Goals      | Quality Criteria                              | Achieve Quality Goals  | Quality Control   |
|--------------------|---|--|---|
| Real Time DSP      | 20ms Latency                                  | Separated Audio and Display/Input Threads.   | Often called Functions in the "hot" part as efficient as possible.  |
| Clear User Control | Intuitive usability of the product            | Always show the current state of the Device!<br>Naming the Controls on the Device. | Tests with unfamiliar Persons to use the Device   |
| Sample Polyphony   | 2 - 8 Samples Concurrent                      | Good Structure of the 128M-Bit Ram. Fast Communication with the Teensy 4.0         | Include a Playback Test with the specified Polyphony  |
| Modern looking     | Smooth Feeling and modern Design              | Inform about how to achieve good quality with 3D-Printers.                         | Tests with unfamiliar Persons   |
| Connectivity       | Easy connection between other musical Devices | Using Midi In - Out and Midi Host as well the Line In and Out Jack                 | Connect different Midi Devices and use various Software to check the Host Functionality.<br>Good sound Quality with Line In & Out |

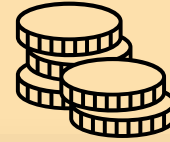
# Hardware Cost



| Partname                       | Function                       | Quantity | Price/Pc      |
|--------------------------------|--------------------------------|----------|---------------|
| Teensy 4.0 Development Board   | Microcontroller                | 1        | 18.64         |
| Audio Adaptor Board Rev. D     | Audio Shield                   | 1        | 13.23         |
| 14-Pin Header Double Insulator |                                | 2        | 0.084         |
|                                | <b>Exp-Tech</b>                |          | <b>32.038</b> |
| EA OLEDM204                    | Display                        | 1        | 24.22         |
| 6N138                          | Optocoupler 100kBaud           | 1        | 0.56          |
|                                | <b>Reichelt</b>                |          | <b>24.22</b>  |
| AOM-6738P-R                    | Electret Condenser Mic         | 1        | 1.07          |
| W25Q128JVSIM                   | 128M-Bit Flash Memory          | 1        | 1.71          |
|                                |                                |          |               |
|                                | <b>Midi</b>                    |          |               |
| Adafruit 1134                  | Midi In/Out                    | 2        | 1.59          |
| Resistors                      | 1x220, 1x470, 2x47             | 1        | 0.56          |
|                                |                                |          |               |
|                                | <b>Extra Parts</b>             |          |               |
| NMJ4HCD2                       | TS 1/4" Jack                   | 4        | 1.5           |
| P160KN-0FD18C10K               | 10k Poti linear                | 4        | 0.81          |
| PEC11H-4220F-S0024             | Rotary Encoder, 24 ppr, Button | 1        | 2.33          |
| 74HC4051                       | 8:1 Analog Multiplexer         | 1        | 0.63          |
|                                |                                |          |               |
|                                | <b>Mouser:</b>                 |          | <b>18.72</b>  |
|                                | <b>Essentials:</b>             |          | <b>74.978</b> |



# Time Expense

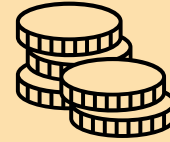


| Phase                       | Time | Buffer |
|-----------------------------|------|--------|
| Preparation and Information | 85h  | ± 5h   |
| Hardware                    | 100h | ± 5h   |
| Team Meetings               | 115h | ± 7h   |
| Software Development        | 450h | ± 30h  |
| Testing                     | 100h | ± 5h   |
| Documentation               | 50h  | ± 3h   |
| <b>SUM</b>                  | 900h | ± 55h  |

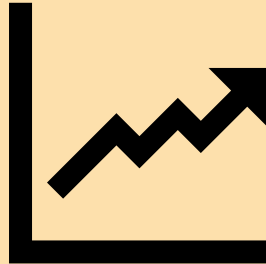


|               |            |         |                  |
|---------------|------------|---------|------------------|
| Working Hours | 900h ± 55h | 50€ / h | 45000 € - 47750€ |
|---------------|------------|---------|------------------|

# Profit margin



| Parts Price | Consumer Price | Profit | Devices until profit |
|-------------|----------------|--------|----------------------|
| 75€         | 200 €          | 125 €  | 382                  |



# Capacity

## What do we need?

6x Teensy 4.0 microcontroller  
6x Teensy audio shields  
6x Displays  
12x Midi Ports  
6x Electret Condenser Microphones  
6x 128M-Bit Flash Memories  
24 x TS 1/4" Jacks  
24 x 10k linear Potis  
6 x Rotary Encoders  
6x 8:1 Analog Multiplexer

5x Media technology students/ engineers

Tools for communication and data exchange

## Restrictions?

We are planning to order the parts this week (29.03- 03.04.)

One Student is missing for two weeks (31.3 -16.4)

Tools are implementet and ready to use