

Pipe Body Specification

Pipe Body OD	in	3.5
Pipe Body Wall Thickness - Nominal Weight		0.449 in - 15.5 lb/ft
Pipe Body Grade		G-105
Drill Pipe Length		Range 2
- Max	ft	32.0
- Min	ft	31.0
Type of Upset		EU
Max Upset OD	in	3.875
Tong Length includes hardbanding if applicable		

Pipe Body Performance

		Nominal	API Premium 80% Inspection Class
Burst Pressure *	psi	23,570	21,600
Collapse Pressure *	psi	23,480	20,260
Slip Crushing Capacity *	lbs	352,400	277,300
- Assumed Slip Length	in	16.5	
- Assumed Transverse Load Factor (K)		4.2	
Adjusted Weight **	lbs/ft	18.42	
Fluid Displacement **	US gal/ft	0.28	
	Bbls/ft	0.0067	
Fluid Capacity **	US gal/ft	0.25	
	Bbls/ft	0.0061	
<p>* With no axial load or bending in string ** Best estimate without coating</p> <p>Note: Oil field barrel equivalent to 42 US gal Note: Nominal burst calculated at 87.5% RBW per API</p>			

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Tool Joint Specification

Connection Type and Size		NC38
Benchmark		H-Series™
SmoothEdge™ Height per side	in	N/A
Tool Joint SMYS	psi	120,000
Connection OD	in	5.0
Connection ID	in	2.125
Pin Tong Length	in	10.0
Box Tong Length	in	12.5
Thread Compound Friction Factor		1.0

Tool Joint Performance

Max Make-Up Torque (Recommended)	ft-lbs	15,900
Min Make-Up Torque	ft-lbs	13,300
Min TJ OD (API Premium)	in	4.795
Min TJ OD for Counterbore	in	0.0
Drift Size	in	2.0
<p>The maximum make-up torque should be applied when possible.</p> <p>To maximize connection operational tensile, a MUT (T4) = 13,300 should be applied.</p>		

Advisories and Warnings for Drill Pipe

Advisories:

Warnings:

- At maximum make-up torque, the sealing shoulder contact stress is too high.