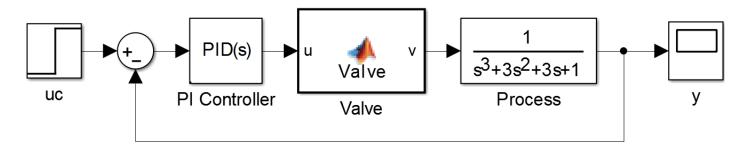
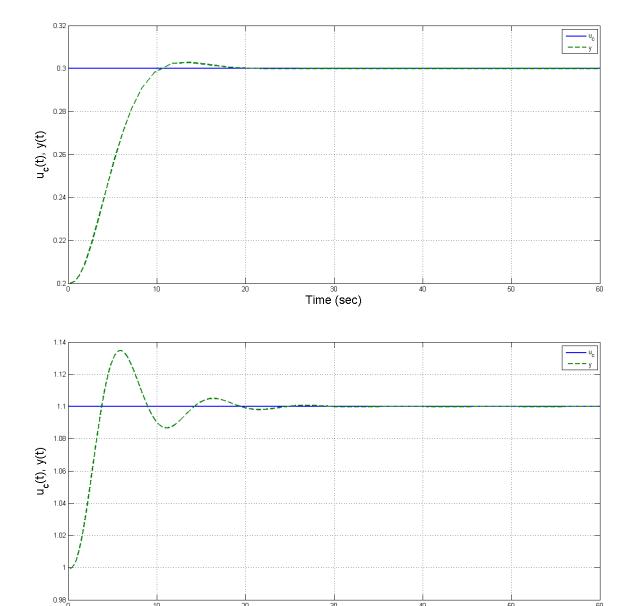
Non-linear Valve:

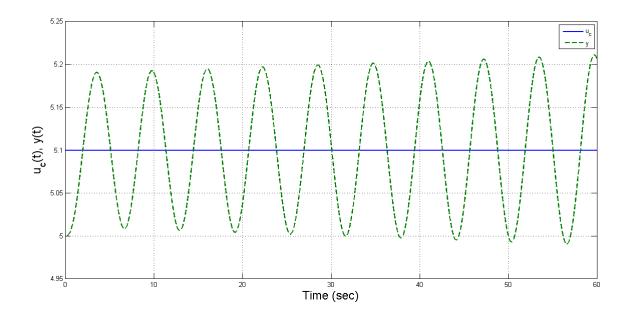
The figure below slows a process $\left(G(s) = \frac{1}{(s+1)^3}\right)$ with non-linear valve $v = f(u) = u^4$, controlled by PI controller $G_c(s) = k\left(1 + \frac{1}{T_i s}\right)$



if k = 0.15, $T_i = 1$ we get the following results

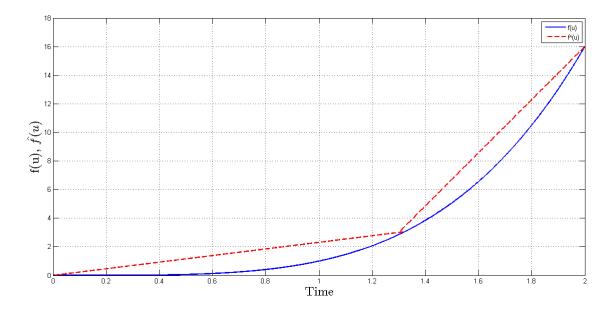


Time (sec)

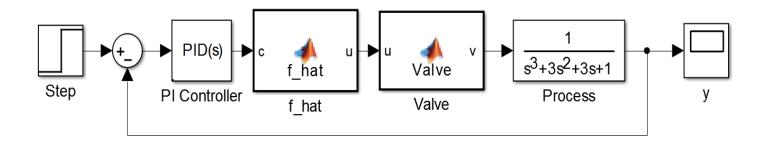


Valve Approximation:

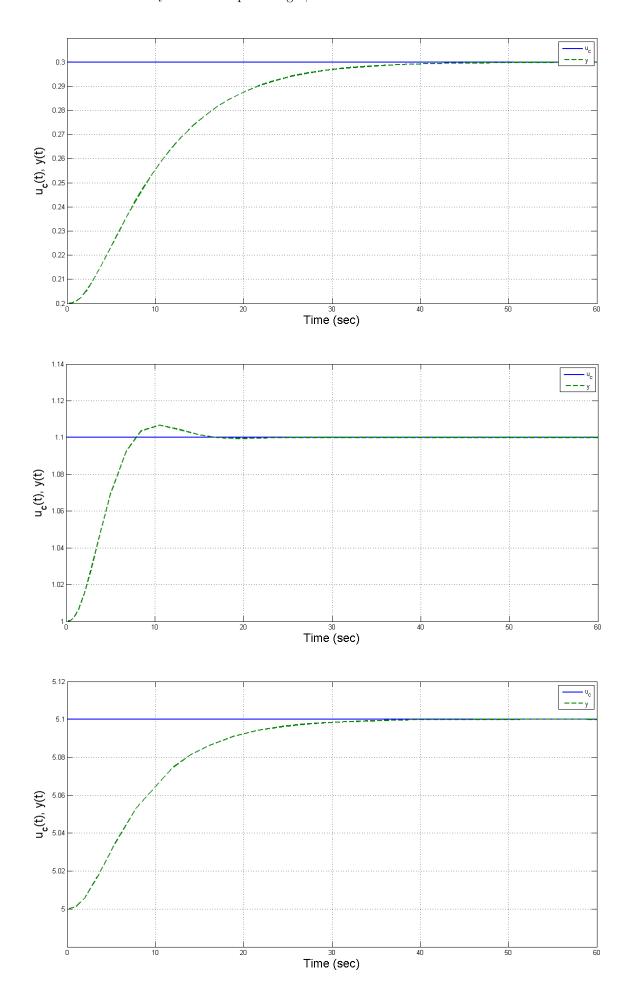
Because of non-linearity of the valve, so we split the valve characteristic line to two regions as shown,



as
$$\hat{f}^-1(c) = \begin{cases} 0.433 \ c & 0 \le c \le 3\\ 0.0538 \ c + 1.139 & 3 \le c \le 16 \end{cases}$$
 Finally we get,



For the same values of k and T_i and same inputs we get,

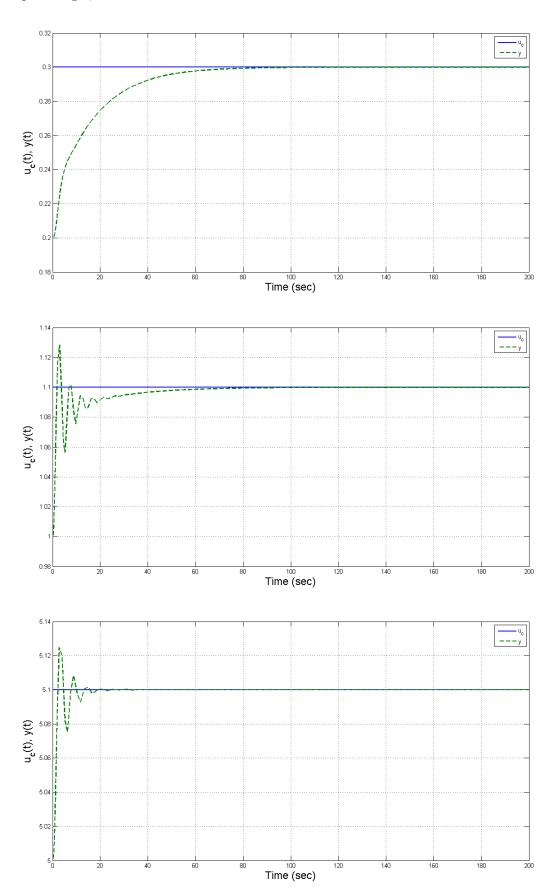


Controller Gain Change:

Another solution of the problem is to change the controller parameter as I choose,

$$T_i = 0.05$$
, $k = \begin{cases} u_c & \text{if } u_c \le 1\\ \frac{1}{u_c} & \text{if } u_c \ge 1 \end{cases}$

For the same inputs we get,



Controller Parameter Change:

Another solution of the problem is to change the controller parameter as I choose,

$$T_{i} = \begin{cases} 0.05 & if \ u_{c} < 1\\ \frac{1}{4u_{c}} & if \ u_{c} \ge 1 \end{cases}, \qquad k = \begin{cases} u_{c} & if \ u_{c} \le 1\\ \frac{1}{u_{c}} & if \ u_{c} \ge 1 \end{cases}$$

For the same inputs we get,

