# Flash Memory Technology

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## Chapter 1

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This chapter brings an overview of Flash Memory Technologies, aiming at establishing the state-of-the-art in the field and serving as a basis for the forthcoming sections of this text.

Flash memory is a solid-state, non-volatile, rewritable memory that works like a *Random Access Memory* [RAM] unit and a hard disk drive combined. Flash memory stores bits of electronic data in memory cells, just like DRAM, but it also works like a hard-disk drive in that when the power is turned off, the data remains in memory. Because of its high speed, durability, and low voltage requirements, flash memory is ideal for use in many applications, such as digital cameras, cell phones, printers, handheld computers, pagers, and audio recorders [2].

## 1.1 General Concepts

Flash Memories are very similar to Electrically Erasable Programmable Read-Only Memories [EEPROM], the main difference being that flash memories can only be erased in chunks (called sectors), and this is the origin of its name (erase sectors in a "flash"). Such erasing scheme simplifies the circuitry, allowing for a greater density in regard to an equivalent EEPROM. Actually, flash memories can achieve densities similar to EPROMs.

There are several technologies a flash memory cell can be built on: NOR, DINOR, T-Poly, AND, NAND; each of which requires a particular programming and erasing method [10]. These technologies allow flash memories to retain stored data without a permanent power supply for periods as long as twenty years. Nevertheless, the very same technologies are responsible for one of the biggest shortcomings of flash memories: the limitation in the number of write/erase operations that can be performed before material fatigue becomes critical and compromises data consistency. Notwithstanding, the typical rewrite limit (in the order of hundred thousands) is acceptable for many applications.

Since flash memories can only be erased in sectors, the size of a sector becomes a crucial operational factor for such memories. In order to allow for a more rational use of the memory available in a flash, some models provide sectors of different sizes and properties. For instance, a smaller "boot sector" can be provided that supports write-protection, or yet an special sector can hold a unique serial number assigned at manufacturing-time.

#### 1.2 Architectural Overview

Flash, EPROM, and EEPROM devices use basically the same floating gate mechanism to store data, but they deploy distinct reading and writing mechanisms [5]. In all cases, the basic memory cell consists of a single MOS transistor [MOSFET] with two gates: a control gate that is connected to the read/write control circuitry and a floating gate that is located between the control gate and the channel — the

part of the MOSFET through which an electric current can flow between the so-called *source* and *drain* terminals.

In a standard MOSFET, a single *gate* terminal controls the electrical resistance of the channel: an electric voltage applied to the *gate* controls how much current flows between *source* and *drain*. The MOSFETs used in non-volatile memories include a *second gate* that is completely surrounded by an insulating layer (i.e. it is electrically insulated from the rest of the circuitry).

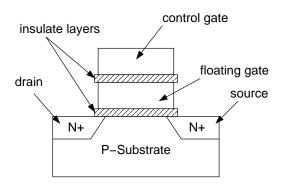


Figure 1.1: schematic of a flash memory cell.

Because the floating gate is physically very close to the MOSFET channel, even a small electric charge has an easily detectable effect on the electrical behavior of the transistor. By applying appropriate signals to the control gate and measuring the change in the transistor behavior, it is therefore possible to determine whether or not there is an electric charge on the floating gate.

Since the floating gate is electrically insulated from the rest of the transistor, special techniques are required to move electrons to and from it. One technique consists in filling the MOSFET channel with high-energy electrons by applying relatively high voltages to the control gate and the drain of the MOSFET. Some of these "hot" electrons have sufficient energy to cross the barrier between the channel and the floating gate. When the high voltages are removed, these electrons remain trapped on the floating gate. This is the method used to program a memory cell in EPROM and flash memories.

This technique, known as *Channel Hot Electron* [CHE] injection, can be used to load an electric charge onto the floating gate, but does not provide a way to discharge it. In order to discharge a floating gate, flash memories<sup>1</sup> tackle on a quantum effect known as *tunneling*: electrons are removed from the floating gate by applying a voltage to the MOSFET that is large enough to cause electrons to 'tunnel' across the insulating layer [8].

Traditionally, the floating gate mechanism has been used to store a single data bit, which is read by comparing the MOSFET threshold voltage with a reference value. More sophisticated techniques make it possible to distinguish more than two floating gate charge states, thus enabling two or more bits to be stored on a single floating gate. This is an important technology breakthrough, because storing two bits/cell doubles the memory capacity for a given cell size [4].

## 1.3 Operation

There are three basic operations that can be performed on a flash: read, program, and erase. Reading and programming a flash is usually as fast as the equivalent operations on a DRAM (read and write), but the erasing operation is much slower than reading or programming. This shortcoming is being tackled through partitioning and also through the inclusion of pause operations that allow for operating interweaving in a single partition.

<sup>&</sup>lt;sup>1</sup>In EPROM memories, the floating gate is discharged by flooding the entire memory array with ultra-violet light — the high-energy light penetrates the chip structure and impart enough energy to the trapped electrons, allowing them to escape the floating gate.

The execution of these operations is managed and validated by the flash own state-machine. Usually, the state-machine of a flash is also able to detect operation time-outs, which may be an indicative of cell degeneration.

**Reading:** reading from a flash memory is similar to reading from traditional memory devices (e.g. DRAM). In order to reduce latency and improve bandwidth, some flash memory units deploy sophisticate access modes: besides traditional asynchronous bit and word read modes, they often support asynchronous page read (buffering a whole page to speedup subsequent accesses to the same page) and synchronous burst read (multiple data words from a single address).

**Programming:** a typical flash memory is delivered with all sectors erased, i.e. with all bits set to "1". Thus, programming (writing to) a flash consists in turning some "1s" into "0s". Note that the reverse operation, turning "0s" into "1s", is not defined<sup>2</sup>. The only way to set a bit in a flash is by erasing the whole sector. Some flash models support programming single bits, words, and even blocks (burst write). Some models also provide buffers to speed up programming, thus supporting a write operating similar to DRAM (as long as one does not try to overwrite a "0" with an "1"). At transistor level, programing a flash consists in injecting electrons into the floating gate.

**Erasing:** Erasing a sector of a flash memory unit, i.e. setting all of its bits to "1", is achieved by removing electrons from floating gates. Depending on the technology used, a flash memory may be subjected to the so called "over-erasing" phenomenon: erasing a cell whose value is already "1" puts that cell in a state that prevents further programming. Flashes exposed to the phenomenon usually handle it internally by programming all bits of a sector (setting to "0") before erasing them (setting to "1"). Therefore, erasing a flash becomes a trivial operation for firmware/driver programmers.

<sup>&</sup>lt;sup>2</sup>Trying to program a previously zeroed bit of a flash to "1" usually has no effect, though it probably causes the flash's state-machine to signalize a condition flag that might trigger external events.

## Chapter 2

# Operating Systems and Flash Memory

Flash memory has been accepted as the industry "de facto" standard solution for non-volatile storage in embedded systems. However, turning a "raw" flash memory chip into a usable disk-replacement for embedded applications is a rather complex task. This chapter discusses the use of flash memory in embedded systems from the point of view of the operating system, including device drivers, file systems, and update support.

#### 2.1 Device Drivers

Some flash memory gadgets include additional components that emulate an ordinary hard disk to the operating system. Such devices are usually interfaced to a file system through a traditional hard disk device driver that knows nothing about the peculiarities of flash memory operation. Nevertheless, ordinary flash memory units, as used in most systems, do not include such additional disk-emulation logic. They rely on specially designed device drivers to interface them to the file subsystem's disk-like interface.

A flash memory device driver differs from a RAM-disk driver in that, besides mapping volume blocks into memory pages, it must also care for an efficient management of flash memory limitations like sector lifetime (for erasing), intra-sector rewriting of data, etc. Some device drivers will handle flash particularities internally, exporting a disk-like interface that supports the installation of an ordinary file system on a flash memory device. A second approach would be to export an interface with some flash-specific services. This second approach could probably lead to a more effective flash usage, but it would also require a flash-specific file system. Therefore, most systems opt for flash device drivers that emulate an ordinary disk.

#### 2.1.1 Flash-specific Tasks

Independently of the strategy chosen to export services, a flash driver must handle several flash-specific tasks. The most important are summarized in this section.

Traditional file systems are designed to update data in place. The same disk sectors are constantly rewritten with new data. This is a reasonable mode of operation for magnetic media, but at odds with flash memory, since there is a limitation in the number of times a flash can be rewritten. Updating data in place on a flash would cause some sectors (e.g. directories nodes) to expire their lifetimes far earlier than some other sectors. Furthermore, today's typical flash sectors ( $\sim 64$  Kbytes) are too large to be directly mapped as disk blocks ( $\sim 512$  bytes).

There are two basic strategies to support the update of a small disk block stored in a larger flash

memory sector: erase-before-write and remapping. The first strategy consists in coping the whole sector to a temporary sector, erasing it, coping back unaltered blocks, and writing the new contents of the block being updated to the proper offset in the just-erased sector. The temporary sector must be subsequently erased. The second strategy consists in having a translation table that maps logical disk blocks in physical portions of flash sectors (*frames*). In this way, updating a block can be achieved by writing the data into a new frame and updating the translation table. Afterwards, the old frame is marked "dead for posterior clean-up procedures.

The remapping strategy has obvious performance advantages over immediate rewriting. Besides, it allows for the homogeneous usage of sectors, so the whole flash ages uniformly (wear-leveling). However, it has an important shortcoming: the need for garbage collection. Flagging frames as "dead" means leaving garbage behind in flash sectors that must be later collected. Ideally, this operation would be delayed until all frames in a sector are flagged "dead", so reclaiming the sector (erasing it and putting it back at the free frame/sector list) could be done without a single copy. In practice, however, it is probable that many sectors will contain a mixture of dead and live frames. In this case, live frames of a sector must be moved to other sectors before its dead frames can be reclaimed.

Confronting remapping advantages (performance and wear-leveling) with its disadvantages (garbage collection) usually leaves a positive result, specially if the garbage collection procedure is implemented in such a way that reclaiming is preventively performed in advance on flash's idle time. Consequently, remapping became the most common approach to support data update in flash memories.

Other flash-specific duties of device drivers are:

**Data protection:** flash memory units often support write protecting individual sectors. This can be used to protect critical data such as bootstrap and operating system kernel.

**Fault recovery:** since most flash memory units do not implicitly validate write operations, a flash device driver must periodically check for data integrity. If a failure is detected, the driver can mark the corresponding sector as "bad" and try to rewrite the data in other place. Write failures can be an indicative of life-time expiration.

#### 2.1.2 Case Studies

At present time, there are many flash driver layers available both for commercial and open-source operating systems. The most significant example of driver that supports windows-like file systems is the proprietary Flash Translation Layer [FTL], while the Memory Technology Device [MTD] driver is mostly adopted by open-source systems.

Flash Translation Layer [FTL]: FTL is a sector-based flash manager that provides logical to physical sector mapping, thus enabling a flash to look like a disk to the operating system [3]. As a rule, FTL supports any ordinary file system to be installed on a flash, but it is mostly deployed with windows-like systems such as VFAT.

Memory Technology Device [MTD]: MTD drivers are a new class of drivers developed under Linux specifically for the embedded system area [12]. The main advantage of MTD drivers over conventional block device drivers is that MTD drivers are specifically designed for flash-based devices. Besides exporting the typical *raw block* interface for disk emulation, MTD drivers also export a *raw character* interface that allows file systems to access the flash as if it were an ordinary linear memory device.

### 2.2 File Systems

Application programs are able to store and retrieve data from flash memory units through the services of a device driver. Very often, however, the approach of directly controlling the storage of data becomes

inadequate, even in embedded system. If different applications are to autonomously store data on the same flash memory, or if stored data is intensively manipulated, then installing a *file system* will usually be a more effective approach.

Although the file system scene is a very rich one, few file systems have being proposed for flash memory. This is mainly due to the fact that most flash device drivers realize a disk-like interface that enables the installation of non-flash-specific file systems on top of flash memory units. Nevertheless, a flash-specific file system will probably be advantageous in regard to a disk file system, since it has the opportunity to directly handle the limitations imposed by the technology.

#### 2.2.1 Case Studies

True Flash File System [TrueFFS]: M-Systems' TrueFFS [6] implements the FTL standard and is able to export the flash memory as a hard disk drive to the operating system. It automatically handles wear-leveling, data protection, sector mapping, garbage collection, and fault recovery. Though called a file system, from a more strict point of view, TrueFFS would be considered a flash device driver. Indeed, TrueFFS requires the DOS FAT file system on top of it.

Microsoft Flash File System [MFFS]: Microsoft's MFFS is a substratum for DOS FAT file systems. Similarly to the TrueFFS, it handles all traditional flash tasks. One of its peculiarities is the adoption of variable size block, which can optimize garbage collection: a large segment of garbage in a block can be converted into a new garbage-only block for immediate reuse.

Journalling Flash File System [JFFS]: Axis Communications' JFFS [1] differs from the traditional "vitual disk" approach used by TrueFFS and MFFS while implementing a flash-specific file system for embedded systems. It was subsequently extended by Red Hat, which distributes it as JFFS2 [11]. JFFS is a log-structured, compressing file system [9] that is aware of the restrictions imposed by flash memory and thus implements its operations in a more effective way (through the *raw character* interface of an MTD driver). For instance, a log-rotating strategy executed periodically by the garbage-collector also grants wear leveling. A JFFS file system could be seen as a "circular file" that is written to the end, read from anywhere, and erased (garbage collected) from the beginning.

Virtual File System [VFS]: PalmOS' VFS [7] requires the flash memory unit to be encapsulated in a device that emulates an ordinary storage device and therefore cannot be considered a flash file system. Nevertheless, it implements a sort of lightweight database system that may be of interest to some embedded applications. VFS stores both programs and data as collections of records that can be accessed via a database interface: a rather convenient approach for *Personal Information Manager* [PIM] applications.

## 2.3 Update Support

An apparently unimportant aspect of operating systems designed to operate from/on flash memories is the way they can be updated, for the time in which embedded systems were delivered with absolute, immutable firmware is long gone. Today's embedded systems must consider regular upgrade operations for firmware, operating system, and applications — the popular "system reflashing".

One aspect in which the operating system can easy or difficult updating concerns the way it is stored in flash. If the system is a monolithic piece of software installed on a predefined location in flash, it is very likely the upgrading it will require the whole flash to be erased, since the installation of a larger system image could corrupt preexisting file system structures. Moreover, some systems are directly executed from flash and allow applications to make absolute references to internal functions. In this case, updating the system implies in updating all applications. Such a condition could have serious consequences for

perpetual applications that store context information in the flash. For an example consider an *odometer* application on a car: reflashing the system without preserving the current mileage count would transform an old chariot in a "0 Km". Typical Windows CE installations present such shortcomings.

Reflashing side-effects can be avoided, or at least minimized, if the operating system is itself installed in the file system. In this case, upgrading the operating system solely requires some files to be overwritten/added and has no direct effect on applications. Typical Linux distributions for embedded systems function in this way. In particular, the Familiar Linux distribution provides a tool called "ipkg" that is able to download packages from the network (via "wget") and install/upgrade them in a consistent way. Indeed, embedded Linux distributions usually inherit on-the-fly upgrade mechanisms from desktop distributions, like loadable kernel modules and dynamically linked libraries.

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