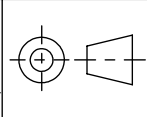


DO NOT SCALE IF IN DOUBT ASK

UNLESS OTHERWISE STATED

1) MACHINE AT $\sqrt{\text{ }}$ TO 3.2 μm Ra MAX

2) TOLERANCE ON MACHINED DIMENSIONS AS FOLLOWS: 0-500 ± 0.2 ; 500-1000 ± 0.4



LUMED

THE UNIVERSITY OF LEEDS

SCHOOL OF MECHANICAL ENGINEERING

DATE 16.7.10

SCALE 1:1

GEARED UNIT ASSEMBLY

1MOD 20T/30T

DRAWN BY P. HAYWARD

DRG No 10-027-A3