

8 Oct '16

Kick off New Item "Hamden Mexico Customer" (NAC No. 1)

Requirement  
- Sample 8,000 ps Due 25 Nov '16

Line Con  
E400 12  
(88 record Mtl (10 Con))

Vol/M. 100,000

SOP Feb 17

Matl 7667

Type Size 29

Part No. OR 44.9 50.7 29

Item

CO 20461-00

Customer request Change matl from Item CO 20441-CORBOA (T134)

\* First 70 Dec '16

Set Plan Tool Mold No. 2.0 (CORBOA-CON Comp. T134)

Issue Job Tag	4/10/16	PM	Member
P/B Recipe	4-7/10/16	Eng. RIF	1. Karl Philipp Eng.
Curing	10-11/10/16	Eng.	2. Suthin Eng.
Post cure	11-12/10/16	Prod.	3. Rommel PP
Screening 100%	13-14/10/16	Prod.	4. Bang ON
QC Inspection	15-17/10/16	QC	5. Sartin
Summary report	18-19/10/16	Eng.	6. Supawadee
			7. Narumon
			8. Production

Tooling Schedule	Due	QC
1. Test Shrinkage	10 Oct '16	Eng.
2. Mold PWS issue	11 Oct '16	Eng.
3. 70 issue	12 Oct - 9 Nov '16	PLM
4. Mold Making	10-15 Nov '16	NOK
5. Mold Transfer	16-19 Nov '16	NOK
6. Trial Mold (500 ps)	20-21 Nov '16	Eng.
7. Post cure & Screen	22-23 Nov '16	Eng & Prod.
8. Con. Inspection	24-25 Nov '16	QC
9. Product test	26-27 Nov '16	
10. 15 IR Data & Inspection	28-29 Nov '16	
11. Incoming	30 Nov '16	

Capacity  
Load + New  
104% 362 x 10 x 0.95 = 3,439 ps/day Cure 29 Day  
E400 104% 302 x 12 x 0.95 = 3,442 ps/day Cure 29 Day  
\* Mtl need Add Machine 2 M/C for support Customer order  
\* E400 already Action plan for support Customer order. and.  
Balance order with F500  
\* Confirm Production by E400

Note  
1) Customer Mass production by T667 Only  
2) Customer request Data of T134 for approve and Pay Tooling cost of mold no. 3 Due: 18 Nov '16  
3) Eng can support sample 500 ps, Remain sample can support by preproduction.  
4) Request Job Tool 1 Job / 3 lot (1 lot . 80 std)  
5) Tooling request 2 Set Spare 1 Set  
\* 1st request Mold 2 set  
\* 2nd After trial result OK Order Spare 1 set & Spare con. of Mold. No. 1, 2, 3.

4. Job Tag (5 Lot 3500) 1 Dec '16
5. R/B Prepro 6-8 Dec '16
6. Curing 12, 13, 14 Dec '16
7. Post cure, Screen, QC 15-16 Dec '16
8. Send sample to QC 16-22 Dec '16
9. Incoming 22 Dec '16 (10.00)

4 M Review

Man: OK  
Machine: Already have plan support  
Material: Current, [Old T134 on consumption 100%]  
Method: Same current