

WORK REQUISITION				WR No.	Issue date	Issued by	Approved by					
Customer Name : Type <u>QS</u> <u>TS</u> ISO <u> </u> Code : <u> </u>				Y16-A051	28-Sep-16	Justin Lim	YY Tan					
FNST / HAMADEN MEXICO												
Part No. : <u>HZ230671-0040</u> <u>1</u>		Customer App.Dwg.No. : <u> </u>		Revision								
				No	Date	Description	Rev.					
Part Name : <u>RING, SEAL, SOLENOID</u>		Project /Model name : <u> </u>		1	6 Oct 16	Customer Part Number changed + Tooling Information	1					
TNC Selling Price : <u>3.6995</u>		Tooling Price (THB) : <u>272,000</u> <u>1</u>										
Product Application : <u>VVT</u>		<input checked="" type="checkbox"/> Exclude(Non-BOI) <input type="checkbox"/> Included(BOI)										
Item Code : <u> </u>		Q'ty/M : <u>100,000</u>	Customer SOP : <u>Feb'17</u>	Business Type <input checked="" type="checkbox"/> AI (O 2W , • 4W) <input type="checkbox"/> CI		Plant Production						
For Oversea sales (AFF,EOEM or NOK Group) If have : <u>NOK Asia Company Pte Ltd</u>				Classification		<input type="checkbox"/> NOK <input checked="" type="checkbox"/> TNC <input type="checkbox"/> NIN <input type="checkbox"/> VNN <input type="checkbox"/> NAB <input type="checkbox"/> Other <u> </u>						
NAG Selling Price : <u>0.1131 USD</u>		Customer Name Box Label : <input type="checkbox"/> Same as customer name in Customer master record Difference for customer <u> </u>		Type : <u>OR</u>		Size : <u>44.90 x 50.70 x 2.90</u>						
First PO. due : <u>Dec'16</u>		<input checked="" type="checkbox"/> Rbx Label Freudenberg-NOK Sealing Technologies <input type="checkbox"/> Inspection Data Freudenberg-NOK Sealing				Rubber Material : <u>T667</u>						
Requisition												
1) Estimate Price		<input type="checkbox"/>	Due date on <u> </u>	<input type="checkbox"/> Can produce <input type="checkbox"/> Can't produce		Unit cost <u> </u> / pc. Tooling cost <u> </u> THB/ <u> </u> Set. (pls. attached calculation sheet to sales also) Reason : <u> </u>						
2) Drawing for approval		<input type="checkbox"/>	Due date on <u> </u>									
Sample & Data Request		Customer Schedule										
		Q'ty	Due	Q'ty	Due	Q'ty	Due	Q'ty	Due	Q'ty	Due	
3) Sample												
a. Prototype (NOK)		<input type="checkbox"/>										
b. Off Tool (NOK)		<input type="checkbox"/>										
c. Off Tool (TNC)		<input checked="" type="checkbox"/>	8,000	25-Nov-16								
4) Data												
a. Tooling schedule		<input type="checkbox"/>										
b. ISIR (<u> </u> Pcs/Cav., <u> </u> Pcs regardless of No.Cav.)		<input type="checkbox"/>										
c. Full Lay-out (<u> </u> Pcs/Cav., <u> </u> Pcs regardless of No.Cav.)		<input type="checkbox"/>										
d. Material Data		<input type="checkbox"/>										
e. Cp, Cpk (<u> </u> pcs.)		<input type="checkbox"/>										
f. Flow chart & Control plan		<input type="checkbox"/>										
g. Inspection std.		<input type="checkbox"/>										
h. Packing std. (Attached PSIS)		<input type="checkbox"/>										
i. PPAP Level <u> </u>		<input type="checkbox"/>										
j. Hazardous Substance Concern data (Attached SRKS)		<input type="checkbox"/>										
k. Other <u> </u>		<input type="checkbox"/>										
Total sample (Sample + Sample with data) each event			<u>8,000</u> pcs.	<u> </u> pcs.	<u> </u> pcs.	<u> </u> pcs.	<u> </u> pcs.	<u> </u> pcs.				
Ship sample and data to			Direct sales/WH	Direct sales/WH	Direct sales/WH	Direct sales/WH	Direct sales/WH	Direct sales/WH				
Attach data		Mark	Selling Tool		Q'ty <u>1</u>		Est. to Sell Period (Mth/Year)					
			<input checked="" type="checkbox"/> Mold <input type="checkbox"/> Die <input type="checkbox"/> Other <u> </u>		<u>02</u> sets <u>March 2017</u>							
1.Customer Drawing		<input checked="" type="checkbox"/>	Mold&Jig Status		<input type="checkbox"/> does not start making <input type="checkbox"/> Mold will finish ~ <u> </u>							
2.Customer Schedule		<input type="checkbox"/>	Sharing Info.		<input type="checkbox"/> Share item with <u> </u> <input type="checkbox"/> Share Customer with <u> </u>							
3.Engineering Information Sheet (EIS)		<input type="checkbox"/>	Part change Info.		<input type="checkbox"/> Old P/N can sale ,Yes <input type="checkbox"/> Mix lot, Yes No.							
4.Engineering Change Notice (ECN)		<input type="checkbox"/>										
5.Product Design Development Requisition (PDDR)		<input type="checkbox"/>										
6 Other : <u>NOK Information Sheet</u>		<input checked="" type="checkbox"/>										
Note :			Engineering Judgement (ECN Case)		Conclusion for production		Conclusion for Delivery					
			1. <input type="checkbox"/> Accept <input type="checkbox"/> Unaccept		Engineering section		Sales section					
			2. <input type="checkbox"/> New Item <input type="checkbox"/> Revision change		Note :		<input type="checkbox"/> After received PO <input type="checkbox"/> Wait for customer appr. <input type="checkbox"/> After Date : <u> </u> <input type="checkbox"/> Other : <u> </u>					
			Sign : <u> </u> Date : <u> </u>		By : <u> </u>		By : <u> </u>					
					Date : <u> </u>		Date : <u> </u>					
Internal sign												
Reviewed by		Approved by		Project Owner		Approved by						
Planning Group		Engineering Group										

For New / Transfer Item : Sales&CS -----> Planning -----> Engineering -----> (Planning,Sales,QC,QA,QS,CS,PE,Prod,Other)
 For Current Item / Others : Sales&CS -----> Engineering -----> (Sales,QC,QA,QS,CS,PE,Prod,Other)
 For Others : ECN New item Judge : Sales&CS --> Engineering --> Sales&Planning --> Engineering --> (Planning,Sales,QC,QA,QS,CS,PE,Prod,Other)