Г	WORK REQUISITION					WR No. Yas			uc date		Issi	-	Approved by				
SILES, CS & PLAUNING	Customer Name : Type QS TS ISO Code								133000			red by	Approved by				
	FNST / HAMADEN MEXICO				Y16-A051 2				Sep-16 Justin Lim			YY Tan					
	Part No. : Customer App.Dwg.No. :							Revision									
	HZ230671-0030-1					No Date			Description					ev.	App.		
	Part Name : Project /Model name			1:													
	RING, SEAL, SOLENOID																
	TNC Selling Price : Tooling Price (THB):						-										
	Product Application :	Exclude(N	00-8011	No Press		-		-	-				_	_			
	Product Application :						_						-	-			
			Customer	SOP:				I (O aw	• 4W 1	T		Plant	t Produc	tion			
		100,000	Fab'	17	Busines	s Type		AI (O2W, • 4W)				-					
	For Oversea sales (AFF,EOEM or NOK Group) If have :					Classi			sification			NOK THE			□ NIN □		
	NOK Asia Company Pte Ltd Customer Name Box Label			1					Transfer Item			□ VNN □ NAB			Other		
	Same as customer name		ame in	in					Other								
	0.1131 USD Customer master record		ner —			Type:			Size :			Rubber			Material :		
	Dec'16	Box Label Freudenber	The Particular of	NAMES AS		OR		44.90 × 50.			0.70 x 2.90			T667			
	Dec'16 inspection Data Freudenbe			ealing		l-tal											
					Requisition				I train a		Fig. Tastley local						
	1) Estimate Price		,	Due	Due date on		Can produce Unit cost			-				THB/ Set.			
	UNC	ONTROLLED			1772			Can't produce Reason :				culation's	neer to sa	to sales also)			
	2) Drawing for approval HIS DOCUMENT HAS			Due	fate on												
	THE THE PARTY OF THE STATE OF T					Customer Schedule											
	Sample & Data Request N OR			Oth		Oliv.	T					WW.77					
	3) Sample NOT BE EXCHANGED			Q't	y Due	Q'ty	Due	Q'ty	Due	Q'ty	Due	Q'ty	Due	Q'ty	Due		
	a. Prototype (NOK) 3. PLEASE SHRED AFTER																
	b. Off Teel (NOK) USED																
TEAM	c. Off Tool (TNC) ISSUE	DAT 0.5OCT2016	100	8,00	00 25-w.e16												
-	a. Tooling schedule THAI NOK CO.,LTD.																
ENGINEERING	b. ISIR ENCHIEERING DEPARTMENTS			+					7			_					
	(Pcs/Cav., Pcs regardless of No.Cav.)																
RIDN	C. Full Lay-out																
M	d. Material Data			-	-	-	-		_						-		
SALES	e. Cp, Cpk (pcs.)																
53	f. Flow chart & Control plan																
	g. Inspection std.			-													
H	h. Packing std. (Attached PSIS) i. PPAP Level			-	-	_						_	-		-		
	j. Hazadous Substance Concer																
	k. Other																
	Total sample (Sample + Sample with data) each event Ship sample and data to			-	ct sales/WH	Direct	pcs.	Direct sa	pcs.	Disast sa	pcs.	Block	pcs.		pcs.		
+		* *			Selling To	Self-based their	Hallesy TVIT	Q'I	e-angli massimi e	SECULO DE LA CASTA	Est. to S	Direct st		and disconnection of	ales/WH.		
	Attach	Ma	rk	-	Mold			ty Est. to Sell Period (Mth/Year)									
	1.Customer Drawing		_														
SALES	2.Customer Schedule 3.Engineering Information Sheet (EIS))	Other Mold&Jig Status				s not start making								
	4.Engineering Change Notice (ECN)			1	Moid&Jig Status			does not Mold will									
	5.Product Design Development Requisition (PDDR)]	Sharing Info.			Share item with							_		
	6 Other : NOK Information Sheet			1				☐ Share Customer with									
	P					rart change Info. Old P/N can sale .Yes Mix lot, Yes No.											
TEAM	Note:				Engineering	Judgem	THE OWNER WHEN PERSON NAMED IN	The state of the s	_	usion fo	r produc	tion C	onclusio	n for De	livery		
					1. Accept Unaccept Engineering section Sales sec						THE RESERVE OF THE PERSON NAMED IN	-					
		A STREET OF THE PARTY OF	New Item Revision change Note :					100	☐ After received PO ☐ Walt for customer appr.								
Internal sign						Sign : Date:											
Reviewed by Approved by						Project Owner Approved by							After Date :				
Pla	inning Group	gineering Gr	oup					Ву. :				y.:					
or h	New / Transfer Item : Sales	ICS Ninnalan F	Carlo Color	- 101					Date :			Da!	e :				

Г	WORK REQUISITION					WR No.			Issue date		Issued by		Τ,	Approved by			
	Customer Name : Type QS	+	W. N.			10000 0000			Issued by		+-	npproved by					
	Customer Name : Type QS ISO Code. : FNST / HAMADEN MEXICO				Y16-A051 28-S						Justi		YY Tan				
	Part No. : Customer App.Dwg.No. :										Revision						
	HZ230671-0040 1				No	Date		Descri			cription			av.	Арр.		
	Part Name : Project /Model name :			-	1	6 Oct 16	Customer Part Number chang				ged + Tooling Information			1	YY		
	TNC Selling Price: Tooling Price	(THB):	/\		-		+								-		
SZ	3.6995 272,000 1				_		+						+	\dashv	_		
PLANNING	Product Application : Exclusi		- -	\neg													
ä		fed(BOI)		_						-			1				
49	Item Code : * Q'ty/M :	Cust	Customer SC				AI AI	(O 2W ,	• 4W)			Plant	Product	ion	32000		
នួ	100,000	0	Feb'17		Busines	з Туре	☐ GI										
SALES,	For Oversea sales (AFF,EOEM or NOK Group) If have : Coo			5	Class			ssification				□ NOK ■ TNC					
S	NOK Asia Company Pte Ltd	BOX Label:	1		_ included the inc							В	Other _				
ı	Same as customer name in				Curre	ent item	□ ot					-					
ı	0.1131 USD Customer master record Difference for customer			—;[T	Type: Size:							Rubber Material :					
ı	First PO. due :			**		OR		44.90 x 50.70				x 2.90			T667		
	Dec'16 Inspection Data Freudenberg-NOK Seall																
					Requi	sition			1								
	1) Estimate Price			Due date on		Can produce Unit cost						_	THB/ Set.				
				Due date on			☐ Ca	n't produce	Reason		tacried car	alculation sheet to sales also)					
\vdash	2) Drawing for approval			Due date													
				345		Her ser se		Cus	stomer	Sched	ule		7-41		BALLS		
	Sample & Data Request																
ı				Q'ty	Due	Q'ty	Due	Q'ty	Due	Q'ty	Due	Q'ty	Due	Q'ty	Due		
	a. Prototype (NOK)		\neg				_		-								
	b. Off Tool (NOK)		Н						\neg								
TEAM	c. Off Tool (TNC)		100	8,000	25-Nov-16												
	4) Data																
20	a. Tooling schedule		Ц														
ENGINEERING	b. ISIR																
SEN	(Pcs/Cav.,Pcs regardless of No.Cav.) c. Full Lay-out					_	_	-	$\overline{}$		_				-		
NG.	(Pcs/Cav.,Pcs regardless of No.Cav.)																
٠,	d. Material Data																
SALES	e. Cp, Cpk (pcs.)								_								
ις.	f. Flow chart & Control plan																
	g Inspection std. h. Packing std. (Attached PSIS)																
	i. PPAP Level							S = 11									
ı	J. Hazadous Substance Concern data (Attached SR	RRS)															
	k. Other																
	Total sample (Sample + Sample with data) each event			-	pcs.		pcs.		_ pcs.		pcs.		pcs.		pcs.		
\vdash	Ship sample and data to			Ise	ales/VH	Direct s	ales/WH	Direct sal		pikact s	Est. to	Direct sa		Direct s. /Year)	ales/WH		
	Attach data			'	Mold _02 sets March 2017												
	1.Customer Drawing					Die		_									
to.	2.Customar Schadula				0.010,000,000,000	Other	does not start making										
SALES	3.Engineering Information Sheet (EIS) 4.Engineering Change Notice (ECN)			Mold&Jig Status				does not : Mold will				- 1					
l "	5.Product Design Development Requisition (PDDR)			Sharing Info.			☐ Share item with										
	6.Other · NOK Information Sheet						☐ Share Customer with			vith							
			_	Pa	Part change Info. Old P/N can sale ,Yes												
\vdash	Note:	En	Engineering Judgement (ECN Case) Conclusion for production Conclusion						on for De	elivery							
TEAM		_							-	Sales section							
TE			200		Item [ion change	e Note :			1 8	After received PO					
			Si	Sign : Date:			Y				100		Wait for customer appr.				
-	Reviewed by Approved by		Т	Project (Owner	Appr	Approved by							After Date :			
Planning Group 16/11 Engine				up	,		Терг		ву. :	ву.:			By.:				
	Now / Transfer Item								Date :				Date :				