



## PURCHASE ORDER

PURCHASE ORDER # - REV

PO91734

This number MUST be shown on all Invoices, Packages, Packing Lists, Bills of Lading and Correspondence

### EXHIBIT 9.2 PURCHASE REQUIREMENTS BY PRODUCT FORM

#### A - Rolled Plate (Shells and Rolled Plate Nozzle Reinforcing Pads)

1. Materials: SA-516-70 or SA-516-70 Normalized (SA-516-70N) as specified on Purchase Order.
2. 30 degree +/- 7 degree outside bevel - no land. A/A. [Excluding Reinforcing Pads]
3. Longitudinal seam tack-welded using a Welding Procedure Specification that meets all of the requirements of ASME Section IX; one-eighth inch welding gap - no land. If the Purchase Order specifies welding of the longitudinal seam then a Manufacturer's Partial Data Report must be supplied for this item.
4. Must conform to ASME Section VIII, Div. 1, paragraph UG-79 and referenced paragraphs.
5. All ASME Code required material markings must be accurately transferred to this item or, if a coded marking system is used to maintain traceability to the original Code required markings and the MTR for formed items, the coded marking system used must be accepted prior to confirming this order.
6. MTRs must be supplied for this item(s).
7. This item(s) must meet the ASME Section II, Latest Edition material specification, and general specifications (SA-20) applicable to the product form.

#### B - Formed Plate (Heads and Formed Plate Nozzle Reinforcing Pads)

1. Material: SA-516-70 or SA-516-70 Normalized (SA-516-70N) as specified on Purchase Order.
2. 2:1 Semi - Ellipsoidal, 2-inch Straight Flange.
3. 30 degree +/- 7 degree outside bevel unless specified otherwise. [Excluding Reinforcing Pads]
4. Must conform to ASME Section VIII, Division 1, paragraph UG-79 and referenced paragraphs.
5. All ASME Code required material markings must be accurately transferred to this item or, if a coded marking system is used to maintain traceability to the original Code required markings and the MTR for formed items, the coded marking system used must be accepted prior to confirming this order.
6. MTRs must be supplied for this item(s).
7. This item(s) must meet the ASME Section II, Latest Edition material specification, and general specifications (SA-20) applicable to the product form.

#### C - Rolled Plate (Skirt Material and Rolled Plate Saddle Pads or Wear Plates)

1. Material: SA-516-70 or SA-516-70 Normalized (SA-516-70N), or SA-36 as specified on Purchase Order.
2. 30 degree +/- 7 degree bevel - square cut ends. [Excluding Saddle Pads or Wear Plates]
3. Longitudinal seam tack-welded using a Welding Procedure Specification that meets all of the requirements of ASME Section IX; one-eighth inch welding gap - no land. [Excluding Saddle Pads or Wear Plates]
4. All ASME Code required material markings must be accurately transferred to this item or, if a coded marking system is used to maintain traceability to the original Code required markings and the MTR for formed items, the coded marking system used must be accepted prior to confirming this order.
5. MTRs must be supplied for this item(s).
6. This item(s) must meet the ASME Section II, Latest Edition material specification, and general specifications (SA-20 for SA-516 specification) applicable to the product form.

#### D - Pipe

1. Material: SA-106-B seamless pipe or SA-333 Gr. 6 seamless pipe as specified on Purchase Order.
2. MTRs must be supplied for this item(s) and materials shall be complaint with NACE MR0175 Latest Edition unless explicitly stated otherwise on Purchase Order.
3. For cut lengths all markings required by the material specification must be accurately transferred to this item.
4. This item(s) must meet the ASME Section II, Latest Edition material specification, and general specifications (SA-53) applicable to the product form.

#### E - Flanges and Fittings

1. Material: SA-105, SA-105 Normalized to Supplementary Requirement S2 (SA-105N), SA-234-WPB, SA-350-LF2-CL1, or SA-420-WPL6 as specified on Purchase Order.
2. Fitting designs must be registered with ABSA for this item(s). Canadian Registration Number(s) must be available upon request.
3. MTRs must be supplied for this item(s) and materials shall be complaint with NACE MR0175 Latest Edition unless explicitly stated otherwise on Purchase Order.
4. This item(s) must meet the ASME Section II, Latest Edition material specifications, and general specifications applicable to the product form.
5. Unless otherwise specified all Pipe Flanges and Flanged Fittings shall be in accordance with ASME B 16.5 (Latest Edition).
6. Unless otherwise specified all Factory-Made Wrought Steel Butt welding Fittings shall be in accordance with ASME B16.9 (Latest Edition).
7. Unless otherwise specified all Forged Fittings, Socket-Welding and Threaded shall be in accordance with ASME B16.11 (Latest Edition).

#### F - Welding Consumables

All welding consumables must conform to the SFA specification and AWS classification listed on the Purchase Order.



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**Vendor**  
EDMONTON EXCHANGER  
5545-89 ST  
EDMONTON AB T6E 5W9  
Canada

**Ship To**

ENERCORP ENGINEERED SOLUTIONS INC.  
10201 88 AVE  
CLAIRMONT AB T8X5G8  
Canada

**Attn:**

**Attn:**

PO Date	Receive by	Buyer Code	Memo
1/12/2026	2/10/2026	0318 LLYAM STODDARD	Receive for WO# 258757

Item	Qty	UM	Part Number/Rev	Description	Project Task	Due Date	Unit Price	Extension
1	2	Ea	1029200   Shell, Rolled Plate, 48" OD x 2" Thick x 120" Long, 1/8" OD x 2" Thick x 120" Long, 1/8" Gap, CS/LS 25 Deg O/S Bevel No Land, SA516-70N			2/10/2026	CAN \$13,638.00	CAN \$27,276.00
2	1	Ea	1029201   Head, 2:1 Semi Elliptical, Formed Plate, 48" OD x 2" Thick (1.9375" Min), 2" SF, 25 Deg O/S Bevel No Land, SA516-70N			2/10/2026	CAN \$3,468.00	CAN \$3,468.00
3	1	Ea	1027730   IMPACT TEST COUPON	IMPACT TEST COUPON - 2.0000" NOM X 24" X 6" SA516-70N. 25 Deg Bevelon 24" side.		2/10/2026	CAN \$550.00	CAN \$550.00

**Subtotal** CAN \$31,294.00

**Tax** CAN \$1,564.70

**Total (Canadian Dollar)** CAN \$32,858.70

Special Instructions