### QCC in ggplot2

### $Veerasak\ Kritsanapraphan$ 8/10/2016

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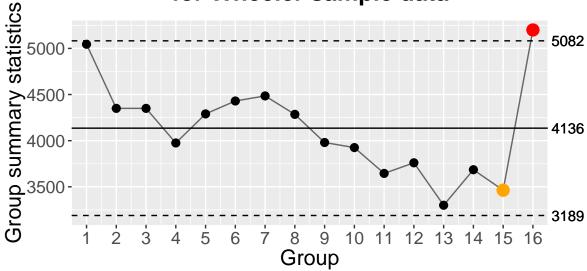
## Loading required package: ggplot2
## Loading required package: grid
## Loading required package: gtable
library(qcc)

## Package 'qcc', version 2.6

## Type 'citation("qcc")' for citing this R package in publications.

my.xmr.raw <- c(5045,4350,4350,3975,4290,4430,4485,4285,3980,3925,3645,3760,3300,3685,3463,5200) x <-  $qcc(my.xmr.raw, type = "xbar.one", title = "Individuals Chart\nfor Wheeler sample data")$ 

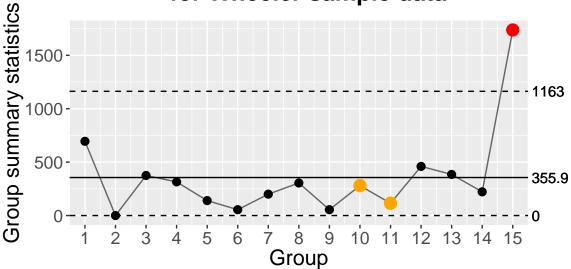
## Individuals Chart for Wheeler sample data



Number of groups =16

Center = 4136 LCL = 3189 Number beyond limits = StdDev = 315.5 UCL = 5082 Number violating limits =

# Moving Range Chart for Wheeler sample data



Number of groups =15

Center = 355.9 LCL = 0 Number beyond limits =

StdDev = 315.5 UCL = 1163 Number violating limits =