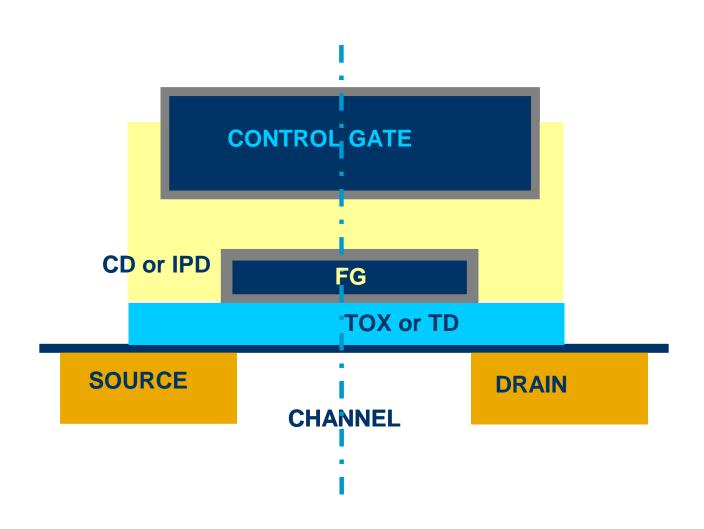
# Nanocrystal based memory Design: Application of semiconductor electrostatics

Feb 12, 2024 Udayan Ganguly

Reference: A simple FG Flash memory tutorial <a href="https://www.youtube.com/watch?v=s7JLXs5es7l">https://www.youtube.com/watch?v=s7JLXs5es7l</a>

The CNT vs planar FET based nanocrystal memory study is taken from this paper <a href="https://doi.org/10.1109/TNANO.2006.888529">https://doi.org/10.1109/TNANO.2006.888529</a>

# Background: A memory transistor: Floating Gate Flash



## insulator tunneling through trapezoidal barrier metal metal tunneling metal through triangular barrier

# New Physics: Tunneling

The light analogy:

If we place a prism with light and go beyond a critical angle  $\Theta$  we get Total Internal Reflection

Think: Where does the light "decide" to turn around? (a) At (b) before (c) after the interface (d) irrelevant?

Pair: What is an experiment to measure this "decision" point?

Electron as a wave can "tunnel" through barriers!

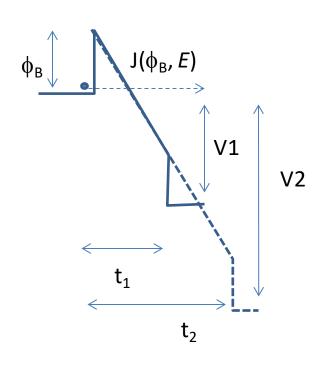
metal

Any wave can tunnel!

Result: Light decays exponentially in the gap!

# A bit more on Tunneling

We have 2 capacitors make of Pt/SiO2 / Pt with oxide thickness  $t_1$  and  $t_2$  respectively.



Think: Is the current V dependent?

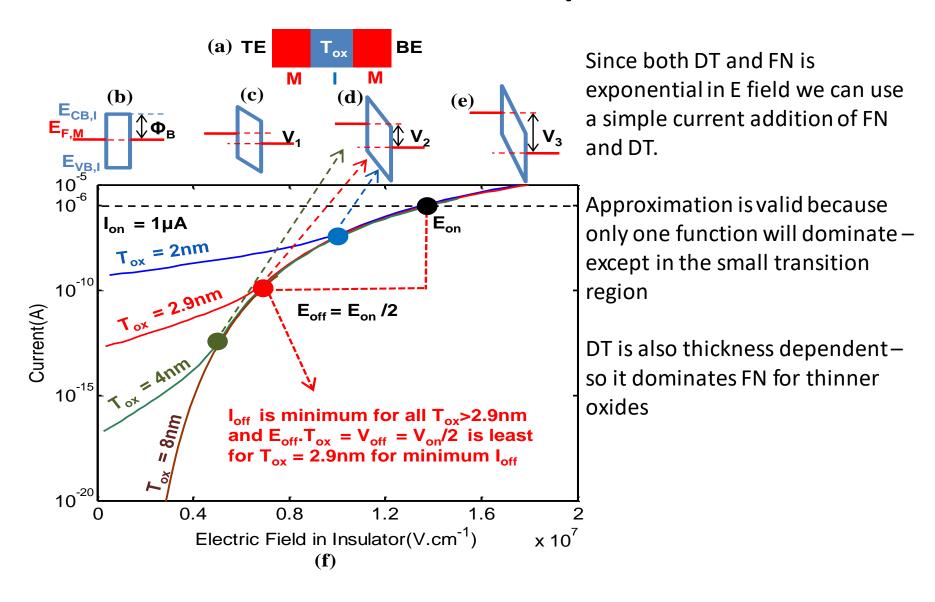
Pair: If the barrier is triangular, can I claim

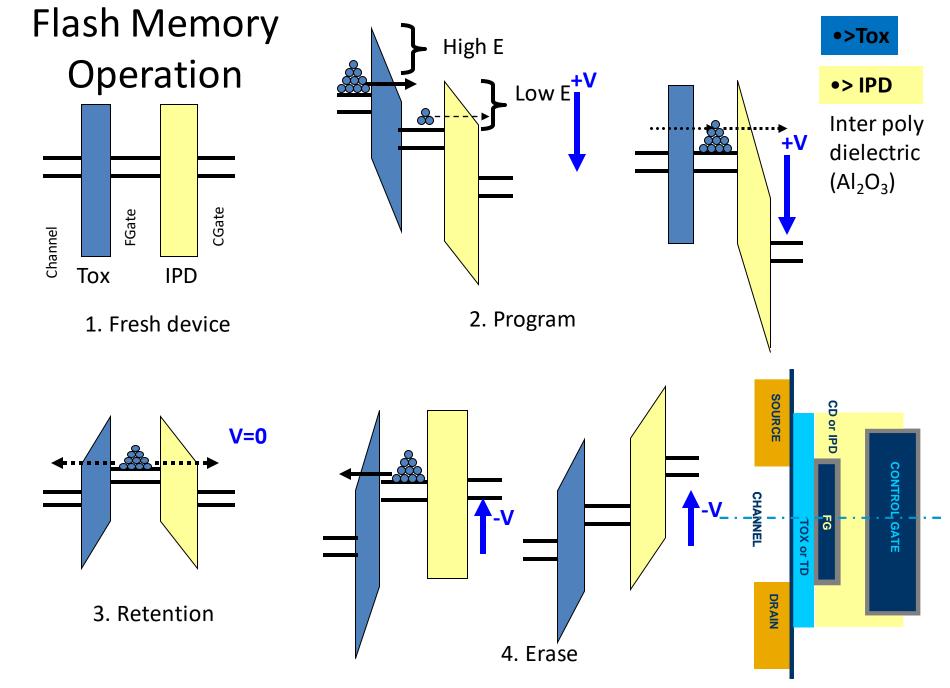
- (a) Current Density (J) depends only on V and  $\varphi_{\text{B}}$
- (b) Current Density (J) depends only on Electric field and  $\phi_B$
- (c) Current Density (J) depends only on V and Electric field

State the basis of the choice & elimination?

Bias can modulate the "transparency" of the barrier to electron tunneling J ( $\phi_B$ , E)  $\rightarrow$  exponential function!

# DT and FN comparison



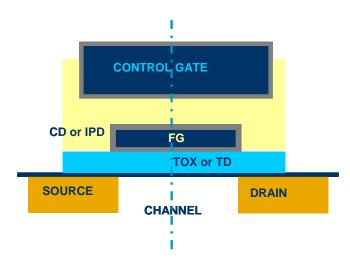


Assume: Tunneling is exponential with electric field;

# Write down the requirements of tunnel oxide vs. IPD for Prog (18V) vs Retention (0V) to set the <u>thickness</u>

IPD

• Tun Ox



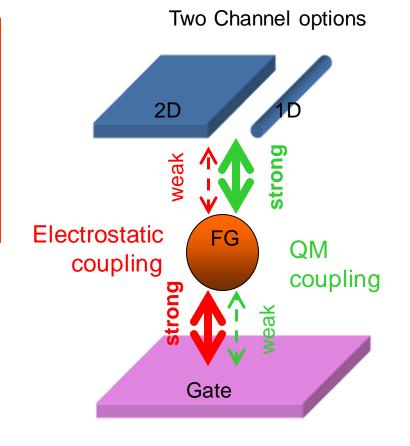
• Is there a dilemma or a design challenge?

Answer in the next slide; do not turn until you have spent 10 min to write this down

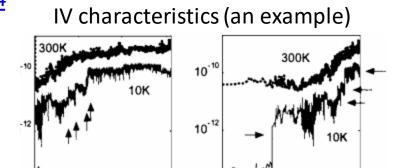
## Dilemma in Memory Design

- ➤ Electrostatic coupling
  - > NC-GATE
- ➤ Quantum Mechanical coupling
  - >NC-Channel

Both tunneling and electrostatics are function of distance



## https://doi.org/10.1063/1.1999014 Evap. SiO<sub>2</sub> Au nanocrystal Thermal SiO<sub>2</sub> **Back Gate** CNT (a) Catalyst pad Au leads Au leads (b) SiO<sub>2</sub> Au leads (c)



10<sup>2</sup>

Time(s) (b)

Single electrons can jump out of the nanocrystal

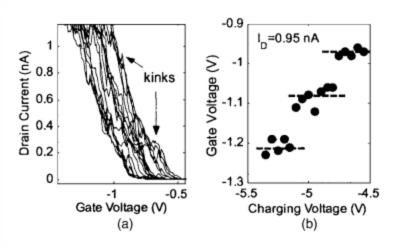
2000

4000

Time (s)

(a)

6000



Single electrons can jump into the nanocrystal

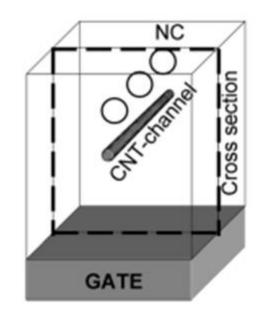
### NC based memory

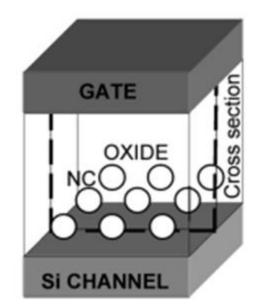
### **Technology Options:**

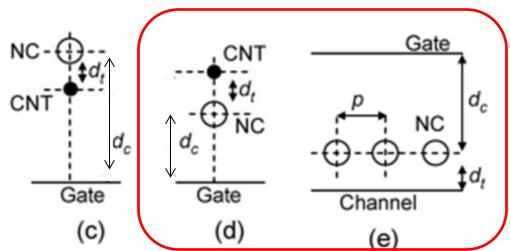
- 1. Carbon Nanotube channel- Metal NC
- 2. Si channel- Metal NC

### Operation (requirement):

- 1. Program/ Erase : Fast @±20V
- 2. Retention: Slow @ 0V but NC has stored electronic charge







#### Which one will produce a better performance?

Answer in the next slide; do not turn until you have spent 20 min to write this down

# How to proceed?

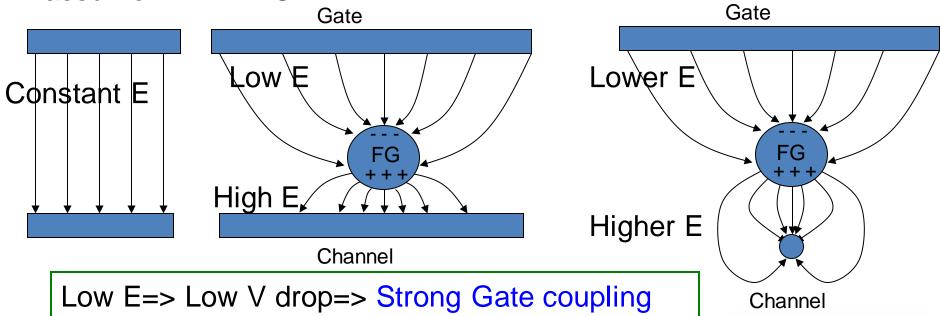
- Can we understand the capacitive coupling difference in the two systems
  - In program
  - During retention

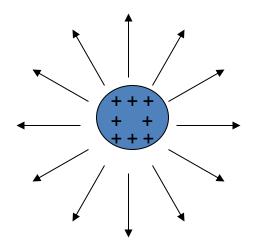
#### PROGRAM CONDITION

#### **≻**Channel ON

### 1D vs. 2D channel

➤ assume METALLIC



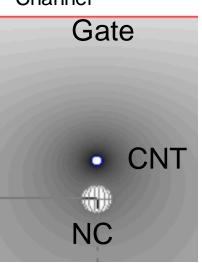


#### **Self Capacitance**

>E~1/r<sup>2</sup>

➤ Not affected by surroundings

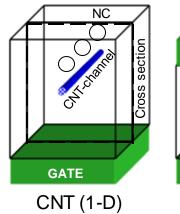
U. Ganguly et al, T Nano, 2006

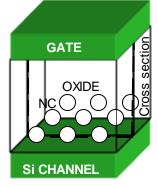


# Program

#### Simulation results to validate the model

Structural Parameters		Potential on NC (V)	
	<i>d<sub>c</sub></i> (nm)	Capacitive Coupling V <sub>G</sub> =5	Self Capacitance $q_{NC}$ =5e
1NC-CNT BG	21	2.52	-0.517
	30	2.35	-0.519
	100	1.77	-0.528
1NC-CNT TG	30	2.69	-0.509
3NC-CNT BG	30	2.33	-0.68
1 NC-Si		0.81	-0.46
3×3 NC -Si		0.74	-0.67



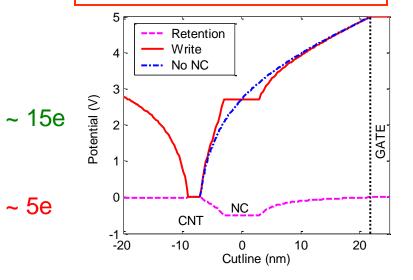


channel

~ 5e

Si (2-D) channel

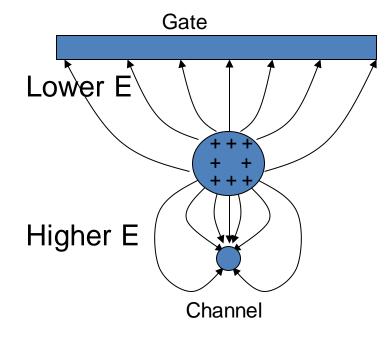
#### Large electric fields than 2D Si channel!!!



#### **Retention Condition**

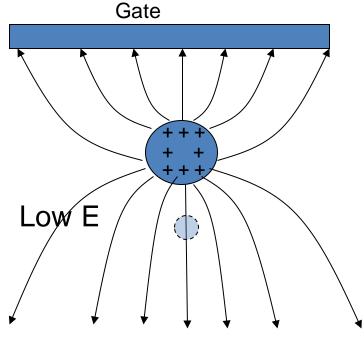
➤ Channel OFF

➤ assume DIELECTRIC



Metallic Channel

## Retention



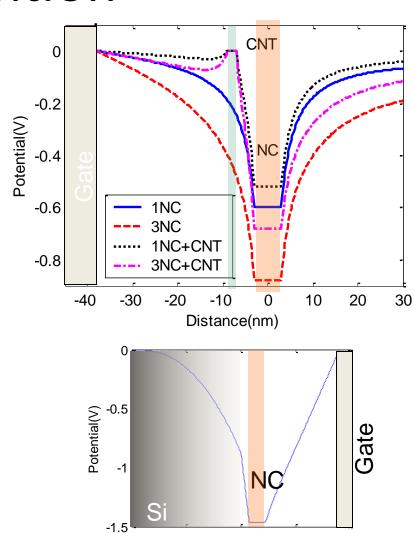
Dielectric Channel

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## Retention

- In this case, CNT is a conveniently a dielectric
  - 1NC case -0.35V
  - 3NC case -0.39V
- 2D Si channel
  - 1NC case -0.46V (Si: metallic)
  - 3x3 NC case -0.67V (Si: metallic)
  - NC array case -0.58V (doping 1x10<sup>18</sup>cm<sup>-3</sup>)
- CNT metallic
  - 1NC case -0.51V
  - 3NC case -0.68V





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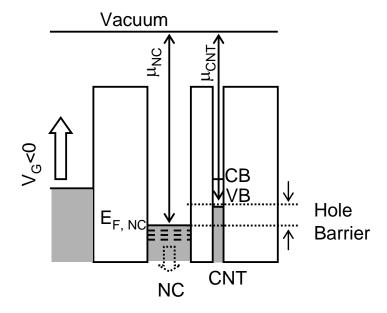
x 10<sup>-8</sup>

Cutline (nm)

#### Charge injection at V<sub>CH</sub>=5V

#### From experiment

- Total V<sub>T</sub> shift of 1.24 V
- V<sub>T</sub> shift of 130mV per electron
- 9.4 electrons storage detected (incredibly large electron # for 5V charging!!!)
- $-\Delta V_{CH}$  per electron~ 0.4V



## Validation

#### From theory

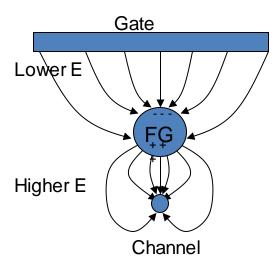
- Total hole well depth 1.26V
  - Gate bias 5V => NC is at 1.86V
  - Band offset correction of 0.6V i.e. Au 5.1eV, CNT valence band ~ 4.5 eV
- Self capacitance energy 104 meV
- 1. Max electrons that can be stored ~12 (c.f. 5 electrons in 2D channel)
- 2.  $\Delta V_{CH}$  per electron~ 0.42V (from gate coupling calculations)

- √ Validation is OK
  - ✓ Explains large # of electrons
  - ✓ Slightly lower experimental value is due to read disturbance

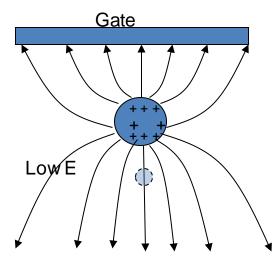
## Results

- Ideal structure for electrostatics
  - Strong gate coupling
    - High write field (FN tunneling)3-4x larger
  - 40% lower retention field
  - =>Better Write/retention ratio possible
  - <5V operation inspite of thick gate stack
  - 3x number of electron per NC compared

#### Program



#### Retention



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# Questions for conceptual reinforcement

- In this class, we worked on a "judge" type question the highest skill level in learning! To reflect on the process, here are a few practice questions.
- Write down the steps of approaching the problem like a computer algorithm. e.g.
  - What is the goal? tunneling rate control
  - what is that main metric of success? electric field
  - How to evaluate/ judge this?..
  - **—** ...
  - Conclusion
- For Program and Erase Case
  - Present the key arguments for program case –
  - state in 1 sentence the associated principle learnt in class for each argument
  - state the final conclusion;
  - can you validate quantitatively with simplifying assumptions?

# Solving any such unstructured problem

#### Steps

• Step 1: Define the critical physical phenomenon

Step 2: Define model

#### Example

 Transport in low V (retention) vs high V (Program) states needs to be modeled

- Given we only know in tunneling  $J \sim \exp(k\vec{E})$ , we need to model  $\vec{E}$
- Given structure, model  $\vec{E}(x,y)$ ;

# Solving any such unstructured problem

#### Steps

• Step 3: Define metric of comparison

Step 4: Make a judgement

Step 5: Validate

#### Example

• We need to compare J at high vs. low V. Which  $\vec{E}(x,y)$  affects tunneling? <u>Decide/guess</u> that  $\vec{E}$  at the injecting surface matters. Compare this.

• Compare the  $\overrightarrow{E}$  at relevant surface and judge

 Either use expt or simulation to test model and conclusions