Go to https://console.cloud.google.com/

Log in with your Google Account

Go to APIs & Services -> Dashboard

Click on create project (on the right) and create a project.

Select created project, in the blue bar above

Then go back to APIs & Services -> Dashboard and click Enable APIs and Services

Click on 'Maps JavaScript API' then 'Enable'

Then also search for 'Geocoding API' and enable it

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Go to APIS & Services -> Credentials and click on 'Create Data' -> API Key

After this, a popup will appear containing an API key. Copy this in a text file or something similar.

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Apparently you need to create an invoice account for an API key with Geocoding.

https://developers.google.com/maps/documentation/geocoding/usage-and-billing and https://cloud.google.com/maps-platform/pricing/sheet?hl=en

As far as I understand this is only for when you are going to generate a lot of requests (we are talking about 10,000 en requests and more per month). In front of

Go to https://console.cloud.google.com/project/ /billing/enable and choose your project

Click create billing account and create an account.

You add the obtained key in the Montapacking plugin and it should work.

It is also useful to secure the key to prevent unwanted use.

https://www.tijdvooreensite.nl/blog/het-beschermingen-van-jouw-google-api-key/